

Key Words:

XAFS

TPB

Palladium

Mercury

Retention:

Permanent

**Characterization of Palladium and Ruthenium after Reaction
with Tetraphenylborate and Mercury**

Martine C. Duff, Douglas B. Hunter, Mark J. Barnes and Samuel D. Fink

JULY 1, 2001

Westinghouse
Savannah River Company
Aiken, SC 29808



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ACRONYMS AND ABBREVIATIONS

Al	Aluminum
B	Boron
Be	Beryllium
BSE	Back-Scatter Electron
C	Carbon
CN	Coordination number
CSTR	Continuously Stirred Tank Reactor
$\delta(K)$	Electronic phase shifts due to atomic potentials
DPM	Diphenylmercury
Distance R	Bond length of standard used in FFIT
DW	Debye-Waller Factor
EXAFS	Extended X-ray Absorption Fine-Structure
E	E is the kinetic energy of the photoelectron
E_0	EXAFS defined edge energy in electron volts or eV (not equal to edge energy as defined by XANES but is equal to the energy of the photoelectron at $k = 0$).
E_0 Shift	A relative value of E_0 (a variable in the EXAFS Equation)
F	Backscattering amplitude of the atom
FCC	Face Centered Cubic—same as Cubic Close-Packed (CCP)
FEFF	An automated computer program for making <i>ab initio</i> multiple scattering calculations of XAFS and XANES spectra for atoms.
FFIT	A Levenberg-Marquardt fitting program created by researchers at the University of Washington
FT	Fourier-transform
Ge	Germanium
\hbar	Plank's constant
Hg	Mercury
HLW	High Level Waste
HR-TEM	High-Resolution Transmission Electron Microscopy
ICP-MS	Inductively-Coupled Plasma Mass Spectrometry
IMG	Imaginary component of Fourier transform
k	Chi where k is the square root of $[(2m / \hbar^2) * (E - E_0)]$
KTPB	Potassium tetraphenylborate (a solid phase material)
m	Mass of the photoelectron
MR	Mole Ratio (of Pd:Hg)
N	Absolute Coordination Number
Na	Sodium
NSLS	National Synchrotron Light Source
O	Oxygen
Pd	Palladium
PI	Principal Investigator
PNNL	Pacific Northwest National Laboratory
R-space	R-space pertains to the mean position or bond distance (radial distance

	in Å) of the atom
RDF	(pseudo) Radial Distribution Function
Ru	Ruthenium
SAED	Selective Area Electron Diffraction
SEM	Scanning Electron Microscopy
S/N	Signal to Noise
S_0^2 or $S_0'^2$	Amplitude Reduction Factor (a variable in the EXAFS Equation that is associated with central atom shake-up and shake-off effects)
Σ^2	Debye-Waller Factor or Relative Mean Square Disorder in bond length (a variable in the EXAFS Equation)
Si(Li)	An energy dispersive Li-doped silicon detector
SrCO_3	Strontium Carbonate
SRTC	Savannah River Technology Center
STM	Scanning Tunneling Microscopy
TPB	Tetraphenylborate
WSRC	Westinghouse Savannah River Company
XAFS	X-ray Absorption Fine-Structure (XANES plus EXAFS)
XANES	X-ray Absorption Near-Edge Structure
XRD	X-ray Diffraction

EXECUTIVE SUMMARY

Removal of radiocesium by precipitation with dissolved tetraphenylborate (TPB) from High-Level Radioactive Waste (HLW, the waste product associated with the dissolution of spent fuel rods for the recovery of plutonium) is being considered as a waste treatment strategy at the Savannah River Site (SRS). Approximately 130 million L of this waste resides in subsurface tanks awaiting treatment at the SRS. Previous attempts to treat this waste at the SRS with dissolved TPB resulted in the evolution of levels of benzene (a TPB decomposition product), which did not permit the safe operation of the facility at design throughput rates. Although low levels of benzene from the radiolytic and thermal decomposition of TPB were anticipated, the amount of benzene was underestimated. The HLW tanks contain most every element in the periodic chart and are thought to contain catalytic metals such as palladium (Pd) that are capable of decomposing TPB. This report documents a second series of X-ray fine structure and chemical analyses to examine the form that Pd – and, to a lesser extent, ruthenium (Ru) – takes in simulated high-level waste slurries containing TPB salts. Based on the analyses and the previous associated studies, we reach the following conclusions.

- Preliminary studies suggest the formation of nanoclusters of Pd/Hg at the onset of catalytic activity occur as a dynamic process with evolution in the cluster speciation over time. Clusters coalesce to larger particles. Furthermore, migration and redistribution of metals apparently occurs with the segregation of a distinct Hg phase after 6 months.
- The purported catalytic Pd and Hg solids that form in HLW simulants after a 24-hour equilibration with TPB and TPB decomposition products at 45 °C in 1 M NaOH remain structurally stable after 10 months of air-drying at 25 °C. Their subsequent reactivity with TPB remains unmeasured at this time.
- In most cases, aging the samples in air or in the HLW simulant solutions does not oxidize the reduced metallic Pd and Hg solids that form during active TPB decomposition.
- After 6 months of exposure to the HLW simulant solutions, the speciation of the Pd and Hg in the solids that form in solutions with an antifoam (IIT B-52) resemble that of solids formed in the absence of the antifoam.
- In our previous study, we observed Pd nanoclusters and a HgPd_{12} solid [with a mole ratio (MR) of 1 Hg to 12 Pd] in catalytic samples. In this study, we found these two types of solids in the aged samples that we examined—in addition to other solid phases not previously detected in similar samples. However, our Hg-EXAFS studies detected pure metallic Hg forms in a 6-month old sample equilibrated at 25 °C in HLW simulant solution and with a high initial Hg concentrations (Pd:Hg MR of 0.17) while we did not detect a HgPd_{12} phase in this sample.
- A HgPd_{12} phase formed in equilibration (in HLW simulant solution) at 25, 35 and 45 °C, at a Pd:Hg MR's of 0.34 to 0.61 but not at 25 °C and at a Pd:Hg MR of 0.17. These

findings suggest that high levels of Hg in combination with low temperatures may not facilitate the formation of a HgPd_{12} phase. Verifying these preliminary conclusions that are based on a limited data set requires additional work and a review of previous studies.

- The coordination environment of the Pd in samples kept in contact with solutions of phenylborates for 6 months at 25 °C do not resemble that of freshly made (24-hour) samples, which has an absolute first shell coordination number (N) of 6. These 6-month old samples have N near 12 (for Pd-Hg and Pd-Pd) which indicate the presence of an alloy. If only one type of Pd solid species is assumed to exist in the 6-month old samples (i.e., no solid phase heterogeneity exists in the Pd speciation), the Pd does not exist in a nanocluster form. Conversely, the Pd nanoclusters (with a CN of ~6) present in addition to the Pd solids that may be highly enriched in Hg (e.g., PdHg_6 species). Personnel will perform HR-TEM analyses of these samples to provide more information about whether the Pd is present as a nanocluster form in these 6-month old samples or not.
- Ruthenium [added as Ru(III)] in the 6-month old HLW simulants existed as nanoclusters of Ru(IV) oxide with a structural environment like the tetragonal solid RuO_2 . Repeated analysis of the previous Ru-XAFS data indicate Ru in the fresh HLW simulants exists as this oxidized solid. The Ru in these tests did not catalyze TPB decomposition and the mechanism by which it was oxidized is not known. Future HR-TEM studies will provide additional information on the characterization of Ru clusters in these materials.

1.0 INTRODUCTION

In a previous study, we conducted wet chemical and spectroscopic analyses on several Pd- and Ru-containing samples after exposure to Hg, TPB and TPB decomposition products for periods of 12 to 120 hours at temperatures between 45 and 70 °C. In our previous report, we concluded that the Pd in samples equilibrated with TPB and TPB decomposition products existed in the form of pure Pd-containing nanoclusters (5 to 10 nm in diameter) and as a PdHg alloy film with a thickness of about 100 nm.¹ These conclusions resulted from X-ray absorption fine-structure spectroscopic techniques (XAFS), sample digestion, scanning electron microscopy (SEM) and high-resolution transmission electron microscopic studies (HR-TEM) data. Based on the information that we obtained about these materials, catalytic activity correlates with the existence of metallic Pd nanoclusters and a metallic PdHg alloy.

1.1 X-ray Absorption Fine-structure Spectroscopic Techniques

The XAFS spectroscopic techniques are among the best for providing detailed chemical speciation information in environmental samples—particularly when information from multiple characterization techniques is available. The term XAFS is applicable to both X-ray absorption near-edge structure (XANES) and extended X-ray absorption fine-structure (EXAFS) spectroscopic techniques. XAFS spectra give robust local structural information on coordination number (CN), bonding symmetry, neighbor and near-neighbor atomic distances and bond disorder (as the root mean square deviations of distances about the average values). Additionally, the information gained is atom specific—making it a versatile technique for structural determinations of atom in clusters.^{2,3}

The XANES techniques involve *multiple* scatterings of an ejected photoelectron with moderate kinetic energy with neighboring atoms. Unlike EXAFS, for XANES the ejected photoelectron does not enter the continuum.² XANES spectroscopic techniques can provide information on the local coordination environment and oxidation state of the metal of interest.² EXAFS spectroscopy in particular has been quite successfully applied to the structural elucidation of metals clusters on surface because the technique does not require long range order (i.e., periodicity) or crystalline samples.

1.1.1 XAFS Characterization of Pd and Bimetallic Pd Clusters with Au and Hg

Palladium K-edge XANES and EXAFS techniques have been applied to study the bonding environments of many forms of Pd such as dissolved complexes and metallic clusters. A review of some of the XAFS work that has been done with nanoclusters is presented in our previous report and in Table 1-1.¹ Clusters that contain predominantly Pd and little or no other metals tend to have average Pd-Pd first shell bond distances of ~2.75 Å (**Table 1-1**). Introduction of a host metal such as gold (Au) or mercury (Hg) in clusters results in a longer Pd-Pd bond distance—this may be due to an expansion of the lattice to accommodate a larger atom. Our XAFS studies with Pd-containing samples from early

stages of equilibration with TPB ion show that Pd is bound to Pd and Hg and the Pd-Hg bond distance is more representative of bimetallic Pd-Au or Pd-Hg solids as shown in **Table 1-2**.

Au-XAFS studies with PdAu clusters indicate that the distances between Au and Au are longer than that of Au-Pd distance (**Table 1-3**).^{20,23} Similar observations are found in our study with Hg-XAFS studies with Pd-containing samples from early stages of equilibration with TPB ion. Our studies show that Hg-Pd atomic distances have distances that approach that of Hg-Hg distances observed with pure Hg-containing solids (**Table 1-4**).

1.1.2 Characterization of Ru using XAFS Techniques and Structures of Ru Cluster Catalysts

XAFS techniques have been applied to the study of Ru in a variety of materials such as monometallic and bimetallic nanocluster solids and oxidized soluble complexes.^{4,5,6,7,8,9,10,11,12} The Ru-XANES studies are typically done at the L_3 (2.838 keV) and K edges (22.117 keV). Nanoclusters of Ru can consist of Ru metal or oxidized forms such as $RuO_{2(s)}$ and the surfaces of $RuO_{2(s)}$ can be highly reactive.^{7,8,13,14} Ruthenium [added as Ru(III)] in Hanford HLW simulant solution catalyzes the reduction of Tc(VII) to Tc(IV) and it may be a potential catalyst in the HLW tanks at the SRS but it has shown little reactivity toward TPB decomposition.^{15,16} Hydrogen gas was found to accelerate the reduction of Tc and a black precipitate formed that could consist of Ru and Tc. The catalyst form in these tests with Ru and Tc was not characterized but it is possible that Ru nanoclusters could exist in these HLW simulants. Ruthenium(IV) oxide nanoclusters are known to be catalytic in the presence of light and may have reactivity in the presence of gamma radiation.¹⁴

1.2 Experimental Objectives.

The following study is a continuation of our study on the structural characterization of Pd nanoclusters and bimetallic catalysts of Pd and Hg.¹ The primary objective of this research is to obtain information on speciation of Pd, Ru, and Hg in samples aged in air or with the oxidic mother solutions that contain TPB and TPB decomposition products. We will use XAFS techniques to obtain information on the average local structural speciation of the Pd, Ru and Hg such as CN, geometry, near and next-nearest neighbor environment of these metals.

Little information is available on the stability of these clusters with aging and drying. In our last study, we reported TEM and SEM analyses conducted on a sample (Pd Sample 1) that had been air-dried and aged for 2 months. Although the results of these studies are in agreement and complement the XAFS studies, sample aging could potentially influence metal speciation and catalyst reactivity. Additionally, little is known about whether the noble metal clusters in the HLW simulants are stable after continued exposure (months) to TPB and TPB decomposition products. For example, their stability may be a function of the presence of dissolved phenylborate species. Phenylborates may behave as stabilizing ligands that can prevent nanocluster aggregation and metal oxidation in solution.¹⁷ Hence, after long periods of time (several months) that permit near complete decomposition of TPB, the nanocluster

could combine to form a larger solid phase materials with lower catalytic reactivity than that of the precursor nanoclusters previously isolated.

The findings from this study provide a basic understanding of the metal cluster-induced decomposition of TPB and they will help focus future investigations of the nature and behavior of the potential catalysts in the HLW tank waste at the SRS.

Table 1-1 First coordination shell Pd-Pd fit literature data and data from our previous study for Pd metal foil and Pd-containing nanoclusters. The magnitude of the Debye-Waller Factor [represented as $\sigma^2[\text{\AA}]^2$] indicates the variation of the bond length determination. Sample 1 contained nanoclusters of Pd and larger PdHg solids. Fresh Pd Samples 2 through 5 most likely had a similar composition to that of Pd Sample 1. “Fresh” denotes that the samples were equilibrated for 12 hrs with TPB and TPB decomposition products in the HLW simulant solution.

Sample Type	Pd-Pd Bond Distance r[\AA]	N	$\sigma^2[\text{\AA}]^2$
Foils			
Pd metal foil @300°C ¹⁸	2.75	12	0.0044
Pd metal foil ¹	2.76	12.	0.0031
Pd metal foil ¹⁹	2.75	12	0.0044
Pd metal foil ²⁰	2.75	12	0.0032
Pd-Pd Bonds in Nanoclusters			
Pd 561 atom cluster ²¹	2.74	6.8	0.0073
Pd 7 to 8 shell cluster ²¹	2.75	7.5	0.0066
Pd cluster ¹⁹	2.76	6.2	0.0055
Pd/Au clusters, H ₂ , 300°C, 1.3:1, pH 7 ²⁰	2.80	2.4	0.0032
Pd/Au clusters, H ₂ , 300°C, 1.3:1, UHV ²⁰	2.78	2.4	0.0021
Pd/Au clusters, H ₂ , 350°C, 1.3:1, pH 7 ²⁰	2.81	4.3	0.0065
Pd/Au clusters, H ₂ , 350°C, 1.3:1, UHV ²⁰	2.81	4.2	0.0052
Pd/Au clusters ²²	2.77	2.5	0.0075
Fresh Pd Sample 1, Pd:Hg MR 3.4, after TPB reaction in HLW simulant solution ¹	2.77	7.0	0.0064
Fresh Pd Sample 2, Pd:Hg MR 3.4, after TPB reaction in HLW simulant solution ¹	2.77	6.2	0.0056
Fresh Pd Sample 3, Pd:Hg MR 1.7, after TPB reaction in HLW simulant solution ¹	2.77	5.1	0.0069
Fresh Pd Sample 4, Pd:Hg MR 3.4, after TPB reaction in HLW simulant solution ¹	2.77	6.4	0.0058
Fresh Pd Sample 5, Pd:Hg MR 3.4, after TPB reaction in HLW simulant solution ¹	2.77	5.6	0.0073

UHV: Ultra high vacuum.

Table 1-2 First shell Pd-Pd and Pd-Hg fit data for Pd-containing samples after 12 hours of equilibration with TPB, DPM and TPB decomposition products from Pd-EXAFS analyses.

Sample	First Shell Neighbor Interaction	Bond Distance r[Å]	N	$\sigma^2[\text{Å}]^2$
Fresh Sample PdZ (Pd:Hg MR of 34) ¹	Pd-Pd	2.75	6.7	0.0039
	Pd-Hg	ND	ND	ND
Fresh Sample PdX (Pd:Hg MR of 3.4) ¹	Pd-Pd	2.76	4.7	0.0027
	Pd-Hg	2.75	6.3	0.0087
Fresh Sample PdY (Pd:Hg MR of 0.34) ¹	Pd-Pd	2.75	1.5	0.0039
	Pd-Hg	2.81	10.1	0.0137

ND: Not Detected.

Table 1-3 First coordination shell fit literature data for the interactions between Au-Au in Au-foil and Au-Au and Au-Pd interactions in PdAu nanoclusters from Au-XAFS studies.

Sample Type	Bond Distance r[Å]	N	$\sigma^2[\text{Å}]^2$
Au Foil and Pure Au metal Clusters			
Au foil ²³	2.86	10.5	ND
30 to 70 Å Au cluster particles ²³	2.86	10.5	ND
25 to 35 Å Au cluster particles ²⁰	2.87	9.5	0.0027
Au-Au Bonds in Bimetallic Nanoclusters			
Pd/Au clusters, H ₂ , 300°C, 1.3:1, pH 7 ²⁰	2.83	6.8	0.0044
Pd/Au clusters, H ₂ , 300°C, 1.3:1, UHV ²⁰	2.83	6.6	0.0048
Pd/Au clusters, H ₂ , 350°C, 1.3:1, pH 7 ²⁰	2.81	4.3	0.0065
Pd/Au clusters, H ₂ , 350°C, 1.3:1, UHV ²⁰	2.81	4.2	0.0052
Pd/Au clusters ²⁰	2.77	2.5	0.0075
Au-Pd Bonds in Nanoclusters			
Pd/Au clusters, H ₂ , 300°C, 1.3:1, pH 7 ²⁰	2.77	3.5	0.0045
Pd/Au clusters, H ₂ , 300°C, 1.3:1, UHV ²⁰	2.78	3.8	0.0065
Pd/Au clusters, H ₂ , 350°C, 1.3:1, pH 7 ²⁰	2.81	4.3	0.0065
Pd/Au clusters, H ₂ , 350°C, 1.3:1, UHV ²⁰	2.81	4.2	0.0052
Pd/Au clusters ²⁰	2.77	2.5	0.0075

ND: No data presented.

UHV: Ultra high vacuum.

Table 1-4 First coordination shell Hg-Hg and Hg-Pd fit data for Hg metal and the Pd-containing samples after 12 to 24 hours of equilibration with TPB and TPB decomposition products. FEFF fits for fresh Sample PdY and PdX without Hg-Hg interactions are poor denotes that the sample was equilibrated with TPB for 24 hours.

Sample	First Shell Neighbor	Bond Distance $r[\text{\AA}]$	N	$\sigma^2[\text{\AA}]^2$
Hg metal foil ²⁴	Hg-Hg	3.01	6.00	NA
Fresh Sample 1	Hg-Pd	2.78	11.95	0.00889
Fresh Sample 2	Hg-Pd	2.79	12.24	0.00829
Fresh Sample 3	Hg-Pd	2.79	11.97	0.00817
Fresh Sample 4	Hg-Pd	2.79	12.07	0.00819
Fresh Sample 5	Hg-Pd	2.80	9.76	0.00813
Fresh Sample PdX	Hg-Hg	2.77	4.94	0.02538
	Hg-Pd	2.74	5.21	0.01399
Fresh Sample PdY	Hg-Hg	2.90	5.20	0.01569
	Hg-Pd	2.79	3.81	0.00985
Fresh Sample PdZ	Hg-Hg	Insufficient data	Insufficient data	Insufficient data
	Hg-Pd	Insufficient data	Insufficient data	Insufficient data

NA: not applicable.

2.0 METHODS AND MATERIALS

The details of the sample preparation, XAFS data collection and data analyses follow.

2.1 Sample Preparation.

2.1.1 Pd and Ru TPB Equilibrations.

Slurry samples were prepared by addition of dissolved Pd(II)-nitrate solution or addition of dissolved Ru(III) solution to diphenylmercury (DPM) so that the starting noble metal: Hg mole ratios (MR) of the slurries ranged from 34 to 0.17 for the Pd:Hg treatments and was 1.7 for the Ru:Hg treatments as listed in **Table 2-2**. These noble metal- and Hg-containing solutions were added to a mixture of 125 mg L⁻¹ each of the TPB decomposition products (triphenylborane, diphenylborinic acid and phenylboronic acid), 5 g NaTPB L⁻¹, and 820 mg benzene L⁻¹. Additionally, 1 wt % solid phase potassium-TPB (KTPB) was added as a potential support to each of the treatments. Researchers prepared the catalysts by heating the mixtures to 45 °C in a water bath in sealed Teflon polybottles. Details of the preparation of Pd Samples 1 and 4, Aged Ru Sample 1, Samples PdX, PdY and PdZ for the EXAFS analyses are described in Duff et al. (2000) and more details of the preparation and studies with Samples PdY, PdX and PdZ are presented below.¹

Sample PdX, PdY, and PdZ samples were obtained from tests conducted with varying Pd to Hg ratios for characterization. The tests contained equivalent amounts of Pd(II) but varied amounts of Hg (as DPM). Characterization samples were obtained after 14 hours of testing. Additional reaction data was not originally planned or budgeted, however, minimal samples were analyzed to determine the extent of reaction and effect on Pd solubility. A photograph of the three test solutions (labeled X, Y, and Z, respectively, in the photograph) was obtained approximately 1 week after initiating the tests (see **Figure 2-1**). These solutions appeared very dissimilar. Test PdX turned dark gray and its solids appear grainy. Only minimal solids remain in Test PdY. Test PdZ appears largely unchanged from its original off-white color. Analysis of the available samples validates the photographic observations (see **Table 2-1**). Test PdY reacted extremely fast. The initial NaTPB concentration were the same in all Tests (PdX, PdY and PdZ). Test PdX exhibited a rapid NaTPB decomposition rate. Test PdZ exhibited a moderate reaction rate. The concentration of soluble Pd was tracked in all three tests. In the three tests, the soluble Pd concentration decreases with increasing initial Hg concentration.



Figure 2-1 Images of the PdX, PdY and PdZ sample mixtures after a week of equilibration with TPB and TPB decomposition products.

Table 2-1 Levels of soluble TPB and Pd in Tests PdX, PdY and PdZ.

Time (h)	<u>Test PdX</u>		<u>Test PdY</u>		<u>Test PdZ</u>	
	85 mg L ⁻¹ Hg		850 mg L ⁻¹ Hg		8.5 mg L ⁻¹ Hg	
	NaTPB (mg L ⁻¹)	Soluble Pd (mg L ⁻¹)	NaTPB (mg L ⁻¹)	Soluble Pd (mg L ⁻¹)	NaTPB (mg L ⁻¹)	Soluble Pd (mg L ⁻¹)
14	5135	194	3224	141	5419	202
86	2105	170	< 10	64.8	3638	190
183	454	147	< 10	35.1	2756	194

The PdX, PdY, and Pd Z samples were maintained in their polybottles at 45 °C and periodically sampled for soluble TPB and TPB decomposition products at 0.6, 3.6, 7.6 and 35 days. After 35 days, the remaining sample materials were left in their polybottles for 6 months in the presence of the phenylborate HLW simulant solutions until sampling. We will refer to the process of aging samples in their polybottles with the simulant solutions to generate “Spent” samples whereas samples that were removed from their mother solutions and then air-dried for 6 to 10 months will be referred to as “Aged” samples.

2.1.2 Pd-containing Continuously Stirred Tank Reactor (CSTR) Test Samples

The methods of sample preparation for the continuous stirred tank reactor (CSTR) samples are described in Barnes et al. (2001).²⁵ The CSTR test samples were made with 4.7 M Na⁺ “average” waste, 1 g IIT B-52 L⁻¹, 0.5 mg 1PB L⁻¹, 85 mg Hg L⁻¹ (as Hg(II) nitrate), 0.72 g benzene L⁻¹, and 3 to 7 wt % solids (listed in **Table 2-2**) and they were taken from the concentration tank. These CSTR samples were obtained from non-radioactive tests examining the reactivity of a reduced Pd catalyst system (Pd added as Pd reduced onto alumina) and its influence on TPB precipitation kinetics. The objective of the tests was primarily to develop an active CSTR decomposition catalyst for use in larger scale radioactive testing. Researchers conducted five CSTR tests in all.

The first was a baseline test in the absence of catalyst. The subsequent four tests used nearly identical conditions except in the selection of the feed catalyst concentration and the reaction temperature. All tests used similar procedures and equipment and proved efficient at precipitating potassium. The four tests conducted in the presence of catalyst exhibited varying degrees of reactivity. The reactivity of each is shown in **Figure 2-2** where the benzene generation rate is plotted versus the total Pd accumulated in the Concentration Tank. Test 2 was the most reactive system and Tests 4 and 5 exhibit the same level of reactivity. Even though the feed concentration of Pd was 3 times lower in Test 5 than in Test 4, the total amount of Pd collected in the Concentration Tank was equivalent since Test 5 ran about three times longer. This means though that the total amount of Hg in Test 5 was approximately three times larger than in Test 4. Test 3 offered the lowest level of reactivity even though it was performed at an intermediate temperature and with the highest concentration of added Pd. No cause for this deviation in reactivity was identified. All of the CSTR tests were less reactive than the PdX, PdY, and PdZ batch tests.

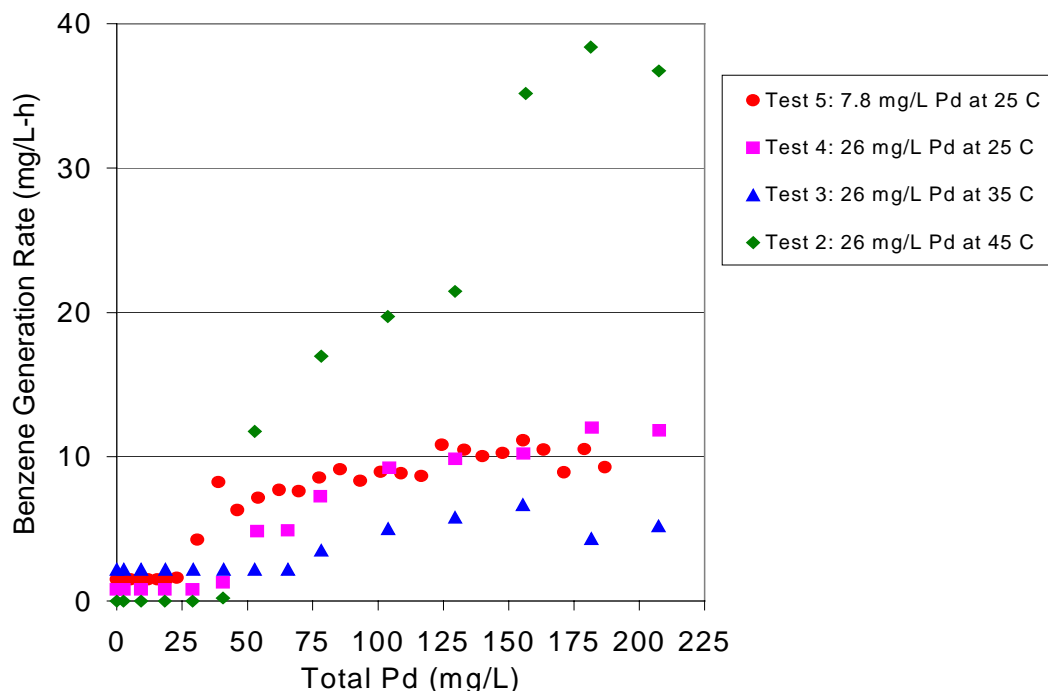


Figure 2-2 Reactivity of the CSTR tests as a function of the added Pd concentration—from the Concentration Tank.

2.2 The Pd-, Hg-, and Ru-XAFS Data Collection.

The XAFS data were collected at the Pd K-edge (24.35 keV), at the Ru K-edge (22.12 keV) and at the Hg L₃-edge (12.284 keV) on the filtered solids and references listed in **Table 2-2** and **Table 2-3**. All XAFS data were collected on beamline X23a2 (**Figure 2-3**) at the National Synchrotron Light Source (NSLS, Brookhaven National Laboratory, Upton, NY). The XAFS data were collected in transmission (Pd, Ru) and fluorescence (Pd, Ru and Hg) mode using an unfocussed X-ray beam and a fixed-exit Si(311) monochromator. Ion chambers were used to collect incident (*I*₀), transmission (*I*_t) signals and reference (*I*_r) signals. Gas ratios for the Hg data collection in *I*₀ were 80% Ar and 20% He, whereas the gas ratios for the other elements were almost 100% Ar. A 5-grid Lytle detector was used to collect fluorescence X-rays (*I*_f), using an Al foil (for Ru- and Pd-XAFS) to reduce the background fluorescence counts. The monochromator energy was maximized using a piezo stack feedback energy stabilization system, with a settling time of 0.3 seconds per change in monochromatic energy. An X-ray beam size of 2 by 14 mm² was used. To enhance fluorescence detection, we used Ar or Kr gas in the Lytle detector chamber.

2.3 XANES and EXAFS Data Analyses.

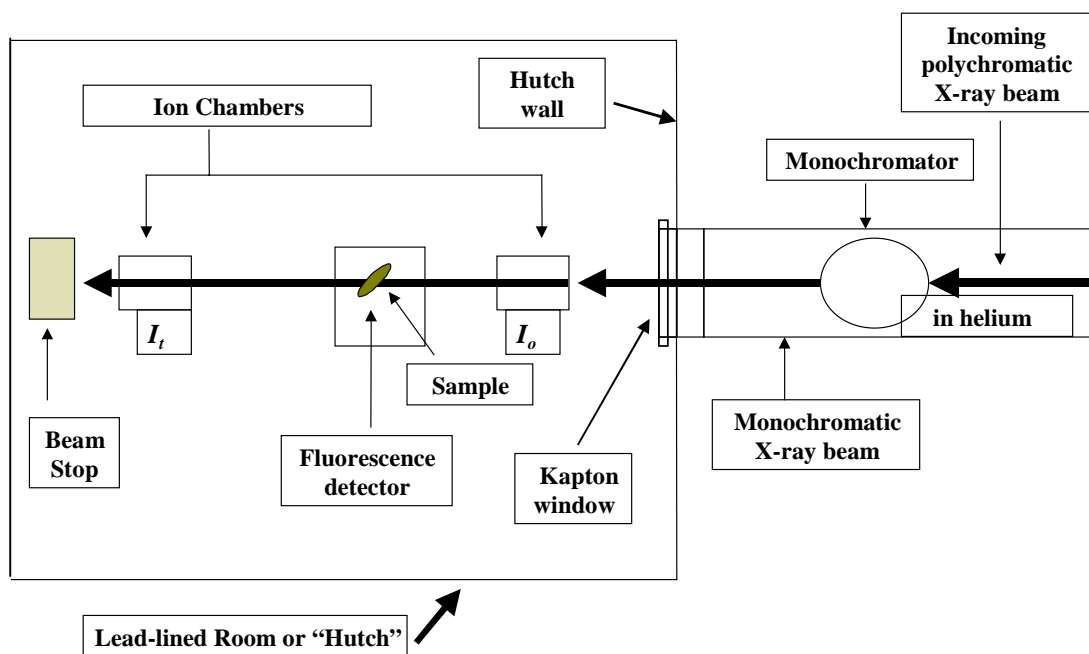
The background contribution to the EXAFS spectra was removed using an algorithm (AUTOBK) developed by Newville et al. (1993),²⁷ which minimizes R-space values in low k -space. Each chi data set was read into the WINXAS analysis package.^{26,27} Replicate scans were co-added (the spectra were added and then divided by number of scans) to improve S/N. After background subtraction and normalization, the XANES spectra were compared with spectra from the Pd standards. For the samples and reference materials, the Pd-EXAFS spectra were analyzed from 2 to 11 Å⁻¹, the Ru-EXAFS data were analyzed from 2 to 12.5 Å⁻¹, and the Hg-EXAFS spectra were analyzed from 2 to 16 Å⁻¹. The chi data were Fourier-transformed (FT) to yield R-space or Radial Distribution Function (RDF) plots.²⁸ Simulated EXAFS spectra were also generated based on the documented crystallographic properties for Pd using *ab initio* based theory, which involved FEFF 7.2, a program created by researchers at the Univ. of Washington.^{29,30,31,32,33,34}

Table 2-2 The noble metal-containing materials that were analyzed using Pd-, Hg- and Ru-XAFS spectroscopic techniques. The CSTR test samples were made with 4.7 M Na⁺ “average” waste, 1 g B-52 L⁻¹, 0.5 mg 1PB L⁻¹, 85 mg Hg L⁻¹, 0.72 g benzene L⁻¹, and 3 to 7 wt % solids in the concentration tank. No KTPB was added. The Pd form was procured as Pd reduced on alumina and ground to a fine powder before use.

Treatment	Description	Noble Metal:Hg Starting MR
Aged Pd Sample 1	Air-Dried Sample 1, aged 10 months	3.4
Aged Pd Sample 4	Air-Dried Sample 4, aged 10 months	3.4
Spent PdX	Moist spent catalyst form, aged 6 months in polybottle with phenylborate solution	3.4
Spent PdY	Moist spent catalyst form, aged 6 months in polybottle with phenylborate solution	0.34
Spent PdZ	Moist spent catalyst form, aged 6 months in polybottle with phenylborate solution	34
Spent Pd CSTR Test 2	Continuous stirred tank reactor (CSTR) 5 left 6 months in polybottle, 26 mg Pd L ⁻¹ , 45 °C	0.61
Spent Pd CSTR Test 3	Continuous stirred tank reactor (CSTR) 4 left 6 months in polybottle, 26 mg Pd L ⁻¹ , 35 °C	0.61
Spent Pd CSTR Test 4	Continuous stirred tank reactor (CSTR) 3 left 6 months in polybottle, 26 mg Pd L ⁻¹ , 25 °C	0.61
Spent Pd CSTR Test 5	Continuous stirred tank reactor (CSTR) Test 2 left 6 months in polybottle, 7.8 mg Pd L ⁻¹ , 25 °C	0.17
Spent Ru Sample 1	Moist spent catalyst form, aged 6 months in polybottle with phenylborate solution	1.7

Table 2-3 Reference materials that used for the analyses.

Reference Material	Description
Pd Metal Foil	25- μm metal foil from NSLS EXAFS pool
Ru Metal	-325 mesh metal powder from NSLS EXAFS pool
$\text{Ru(IV)O}_{2(s)}$	Anhydrous, commercially-available powder material

**Figure 2-3** Diagram of the downstream portion of the hutch table at NIST beamline X23a2 (not drawn to scale).

3.0 RESULTS

3.1 XANES Studies

The XANES spectroscopic techniques are typically used to provide information on the average oxidation state and structural environment of the element of interest. Small shifts (a few eV) in XANES absorption edge energies can occur when a metal undergoes a change in average oxidation state.

3.1.1 The Pd-XANES Studies with Aged Pd Samples 1 and 4.

The Pd-XANES data for the Aged Pd Samples 1 and 4 (**Figure 3-1**) indicate Pd present as metallic Pd—the data are nearly identical to the data obtained from these samples when analyzed in 2000.¹ The Pd speciation in these samples is metallic and similar to that of Pd metal. These spectra indicate that drying in air had little influence on the oxidation state of Pd in the samples.

3.1.2 The Pd-XANES Studies with Spent PdX, PdY and PdZ Samples.

The Pd-XANES spectra (**Figure 3-2**) indicate that Pd metal exists in the Spent PdX and PdY. In contrast, Pd in the Spent PdZ sample (**Figure 3-2**) is oxidized as evidenced by a $\sim +2$ eV shift in the XANES edge energy relative to the Pd metal standard. The amount of raw counts for the Pd in the Spent PdZ sample were lower than that of the Pd in the other Spent PdX and PdY samples—indicating that the Pd concentration in the Spent PdZ solids that we analyzed is much lower than that of the other two Spent PdX and Pd Y samples. The lower level of Pd coincides with a lower S/N in the spectra (compare spectra in **Figure 3-2**).

3.1.3 The Pd-XANES Studies with Spent CSTR Test Samples.

The Pd-XANES spectra for Pd metal standard and the Spent CSTR Test series samples are shown in **Figure 3-3**. The data for the samples resemble that of Pd metal. However, the amplitude of the oscillations in the XANES for the Pd metal standard is greater than that of the samples and the position (in energy) of the oscillations is slightly shifted relative to that of the standards.

3.1.4 The Hg-XANES Studies with Aged Pd Samples 1 and 4.

The Hg-XANES spectra for Aged Pd Samples 1 and 4 were similar to that of our previous analyses and they resembled published spectra for metallic Hg (**Figure 3-4**).³⁵ In particular, the amplitude in the oscillations is similar to that of the spectra from our previous analyses of these samples last year. These spectra indicate air-drying has little influence on the oxidation state of Hg in the samples

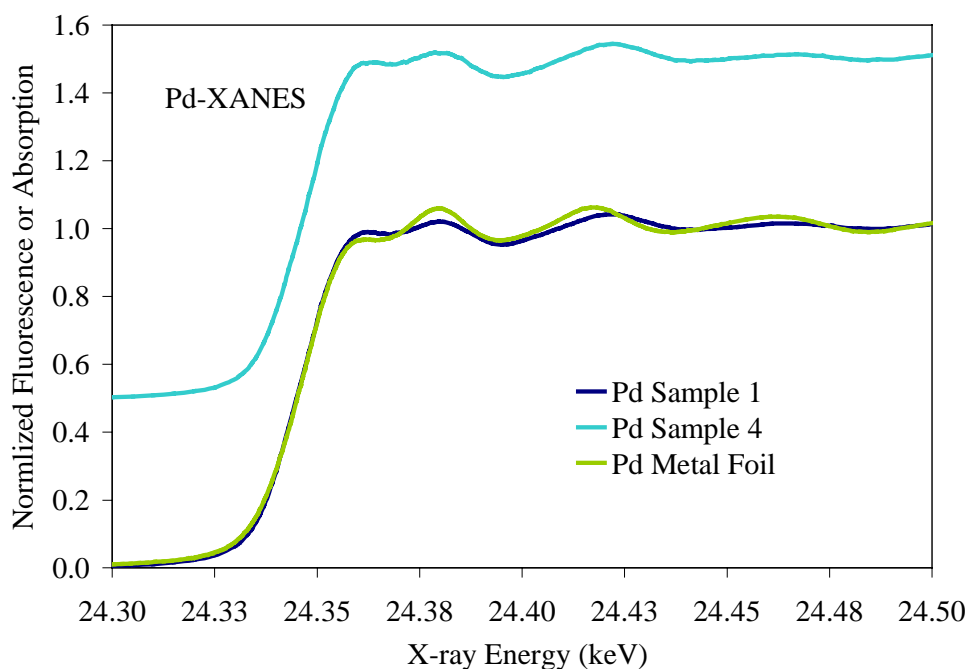


Figure 3-1 Step-normalized stack plot of the Pd-XANES spectra for Pd metal foil and for Aged Pd Sample 1 and 4 from that were previously analyzed by Duff et al. (2000).¹

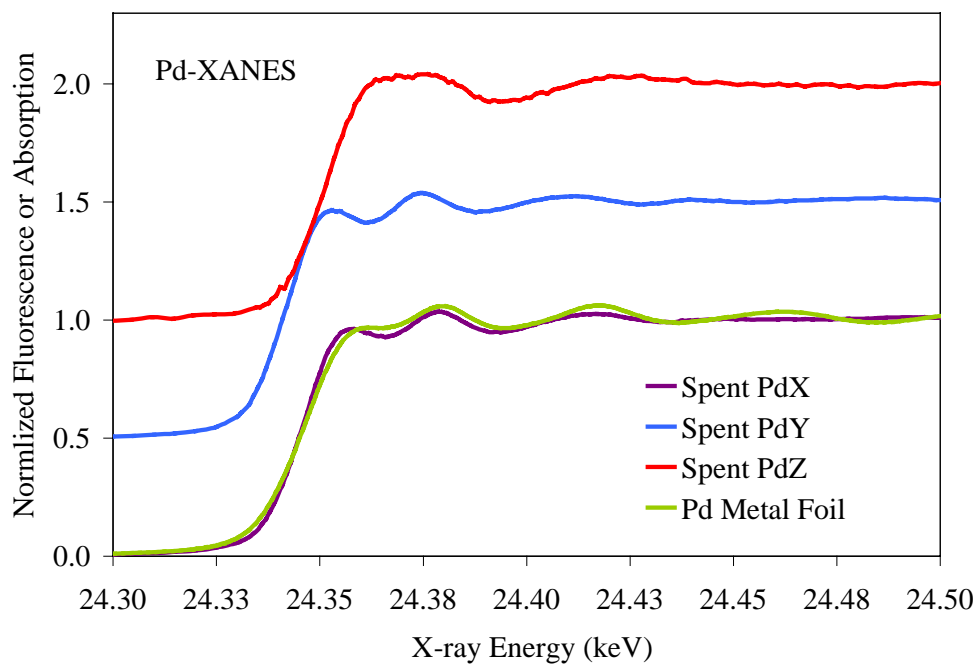


Figure 3-2 Step-normalized stack plot of the Pd-XANES spectra for the Pd metal foil and the Spent PdX, PdY and PdZ.

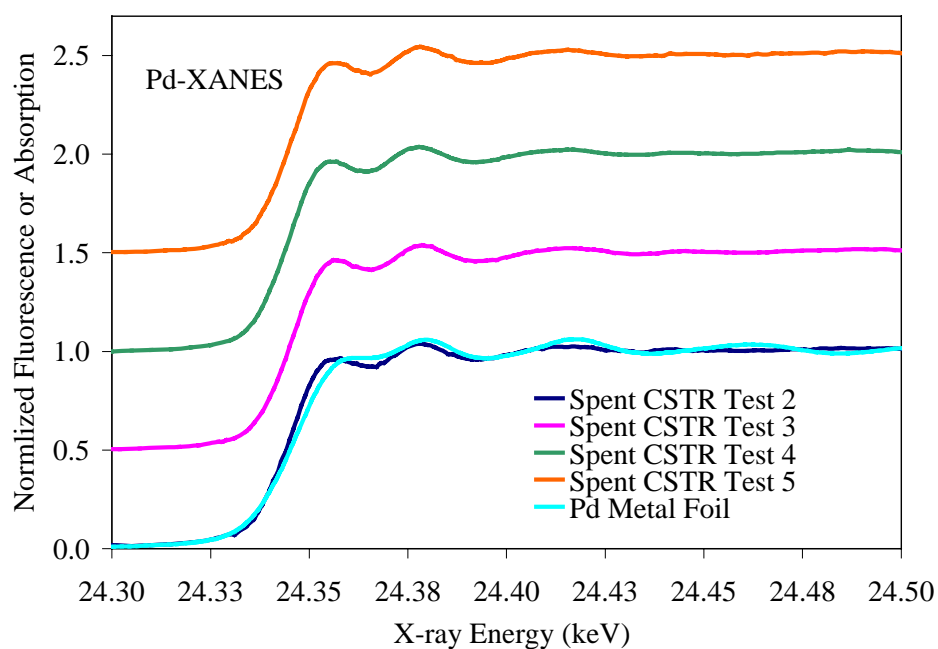


Figure 3-3 Step-normalized stack plot of the Pd-XANES spectra for the Pd metal foil and the Spent Pd CSTR Test 2, 3, 4, and 5 samples [Pd:Hg MR values of 0.61 (Tests 2, 3, and 4) and 0.17 (Test 5)].

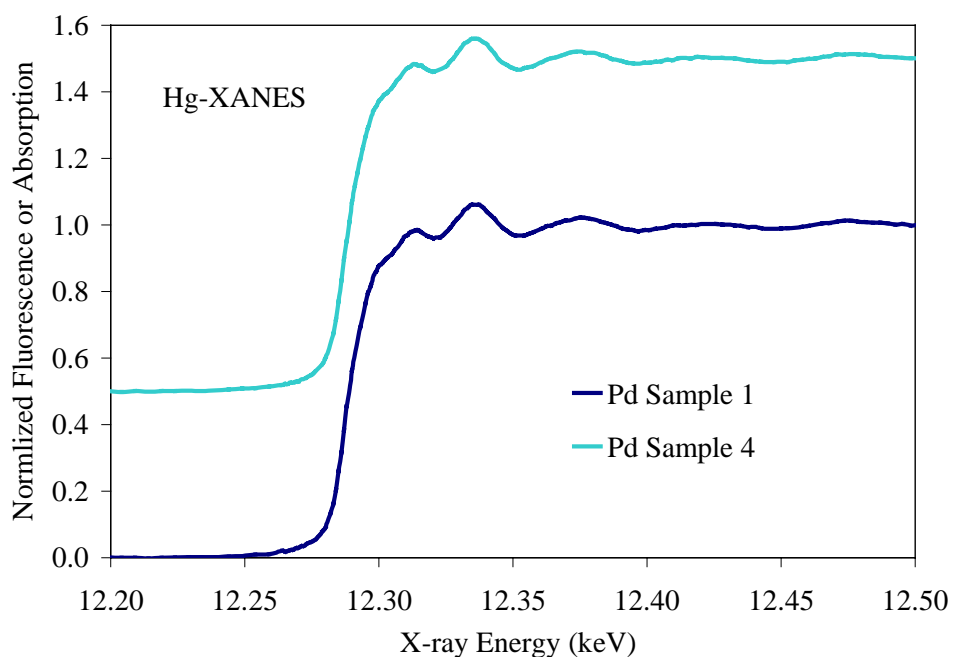


Figure 3-4 Step-normalized plot of the Hg-XANES for the Aged Pd Sample 1 and 4 from that were previously analyzed by Duff et al. (2000).¹

3.1.5 The Hg-XANES Studies with Spent PdX, PdY and PdZ Samples.

The Hg speciation in the Hg-XANES spectra for Spent PdX and PdZ are similar and they resemble metallic Hg (**Figure 3-5**).³⁵ In contrast to the two Pd Samples that were aged and dried in air, the Hg-XANES spectra for Spent PdY (the high Hg to Pd treatment) indicate that the Hg may be somewhat oxidized and they may have a different speciation than that of the Hg in the other Spent PdX and PdZ samples. There is a slight shift in the XANES edge energy. However, the shift in energy is not enough to indicate all of the Hg is present as Hg(II). The damping of the oscillations on the high-energy side of the main absorption feature indicates more than one type of Hg phase may exist in the samples. The damping of the oscillations could be the result of multiple scattering from two or more environments where the multiple scattering resonances from one phase is out of phase with another (i.e., destructive interference) in the XANES spectra. A possible explanation is that Hg exists in Spent PdY as a Pd-rich phase in addition to a metallic Hg phase or a carbon-rich Hg phase.

3.1.6 The Hg-XANES Studies with Spent CSTR Test Samples.

The Hg-XANES spectra for Hg in the Spent CSTR Test samples are similar (**Figure 3-6**). The spectra are also similar to that of Hg in the Spent PdY sample—as previously discussed in Section 3.1.5. These CSTR samples and the Spent PdY sample have higher initial levels of Hg relative to Pd than Spent PdX and PdZ.

3.1.7 The Ru-XANES Studies with the Spent Ru Sample 1.

The Ru-XANES studies for Spent Ru Sample 1 (the Ru-containing slurry equilibrated for 5 days at 45 °C and then aged in the HLW simulant solution for 6 months) indicate that the Ru is present as oxidized Ru(IV)—based on comparison to that of the Ru(IV) standard (**Figure 3-7**). The spectra features in the XANES for Ru in Spent Ru Sample 1 strongly resemble the feature of the Ru(IV)O₂ standard—suggesting that the Ru in these samples has a similar coordination environments. The Ru-EXAFS data--discussed below-- for these solids also provide additional characterization information in support of this conclusion from the XANES.

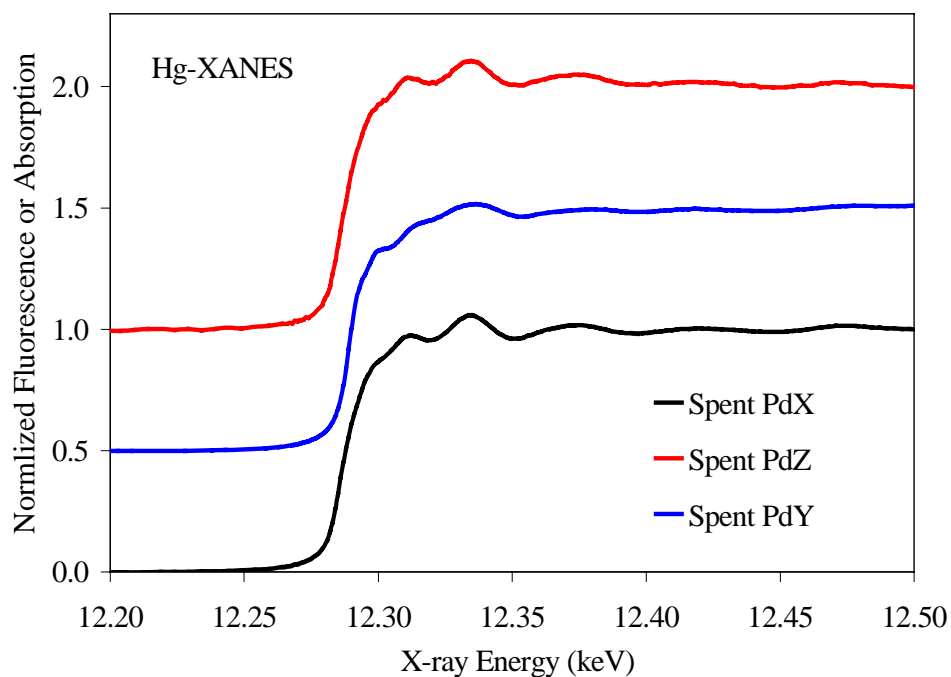


Figure 3-5 Step-normalized stack plot of the Hg-XANES spectra for the Spent PdX, PdY, and PdZ samples with Pd:Hg MR of 3.4, 0.34 and 34 (respectively).

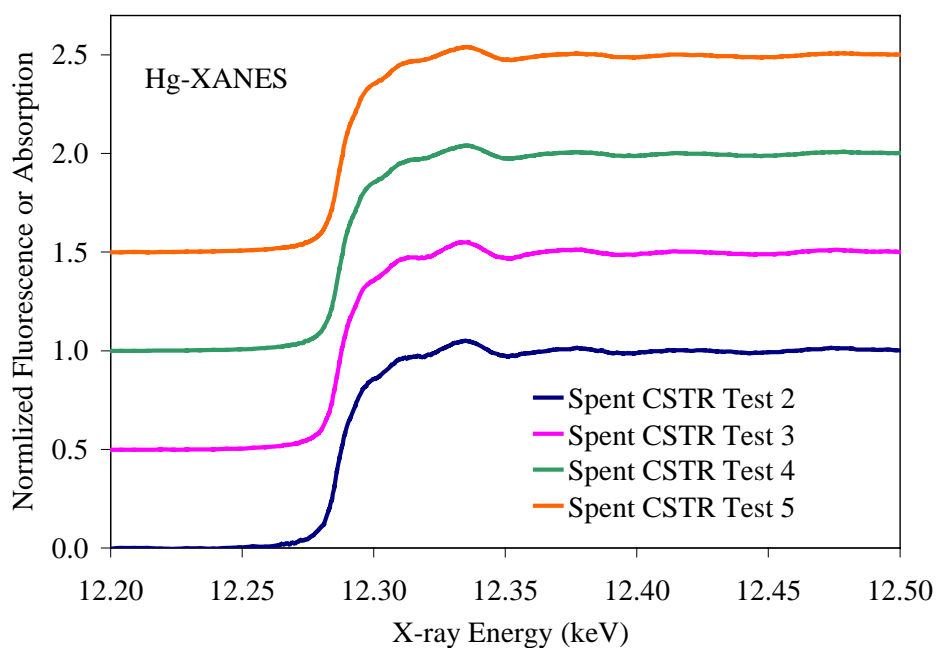


Figure 3-6 Step-normalized stack plot of the Hg-XANES data collected for the four Spent Pd CSTR Test 2, 3, 4, and 5 samples [Pd:Hg MR values of 0.61 (Tests 2, 3, and 4) and 0.17 (Test 5)].

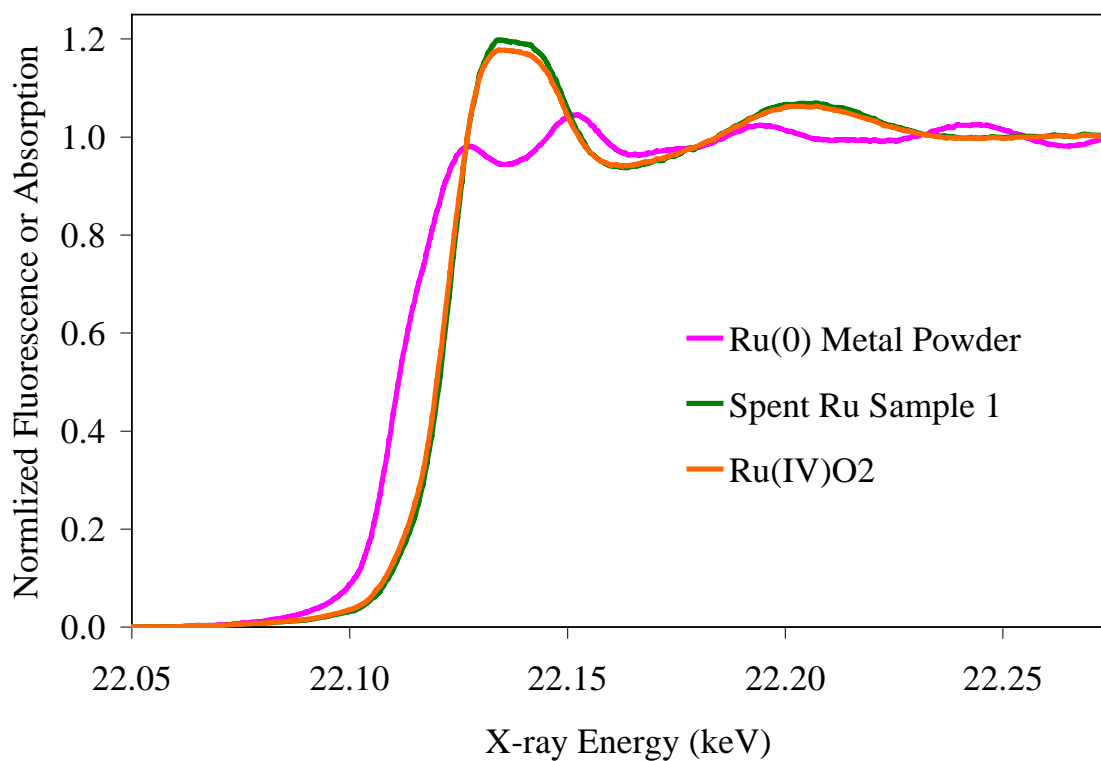


Figure 3-7 Step-normalized plot of the Ru-XANES spectra for Ru metal powder, Spent Ru Sample 1 and Ru(IV)O₂.

3.2 EXAFS Analyses.

In simple terms, chi data (the plot of the wavevector in reciprocal space) show the oscillation patterns (both constructive and destructive interference patterns) of the atoms in the neighbor environment of the element of interest. The chi data represent part of the photoelectron wave that can be defined by the EXAFS equation.^{2,3,36} The EXAFS equation is shown below in a highly simplified form (see list of definitions for explanation of equation terms):

$$\text{Chi}(k) = \frac{F(k) \cdot N \cdot S}{k \cdot R^2} \cdot S_o^2 e^{(-2 \cdot k^3 \sigma^2)} \sin[2 \cdot k \cdot R + \delta(K)]$$

3.2.1 Palladium-EXAFS.

3.2.1.1 The k^2 -weighted Pd Chi data for Aged Pd Samples 1 and 4.

The chi data for the Pd metal foil is shown for reference in **Figure 3-8**. The large envelope in the chi data between 5 and 13 \AA^{-1} with an envelop that has a maximum at 9 \AA^{-1} is indicative of a heavy metal (namely, Pd) neighbor interaction with Pd. The chi spectra for the two Aged Pd samples 1 and 4 (**Figure 3-9**) also contain a heavy atom interaction. A light atom interaction with Pd exists with an envelope that reaches a maximum at about 4 \AA^{-1} . These Pd-EXAFS spectra are nearly identical to the spectra we obtained in previous analyses with freshly prepared samples. An example of spectra from these previous studies is shown in **Figure 3-10**.¹ [Spectra from our previous study contain a glitch, which absent in our present studies.] Additionally, data from the current studies had a lower signal to noise (S/N) than in our previous work.

3.2.1.2 The k^2 -weighted Pd Chi data for Spent PdX, PdY and PdZ Samples.

An overlay of the chi data for Spent PdX, PdY and PdZ is shown in **Figure 3-11**. In comparison to treatments Spent PdX and PdY, the environment around the Pd in the Spent PdZ sample is dominated more so by light atoms than by heavy atoms. This is supported by the present of an envelope of small amplitude between 5 and 13 \AA^{-1} for Spent PdZ relative to the other samples. The EXAFS spectra for Pd in Spent PdX and PdY indicate some metallic bonding exists. However, the phase of the oscillations is not like that of Pd metal in **Figure 3-8**. The results indicate Pd may not be the only metal in the local environment of the Pd in Spent PdX and PdY. A small contribution of a light atom also exists in the local environment of Pd in Spent PdX and PdY.

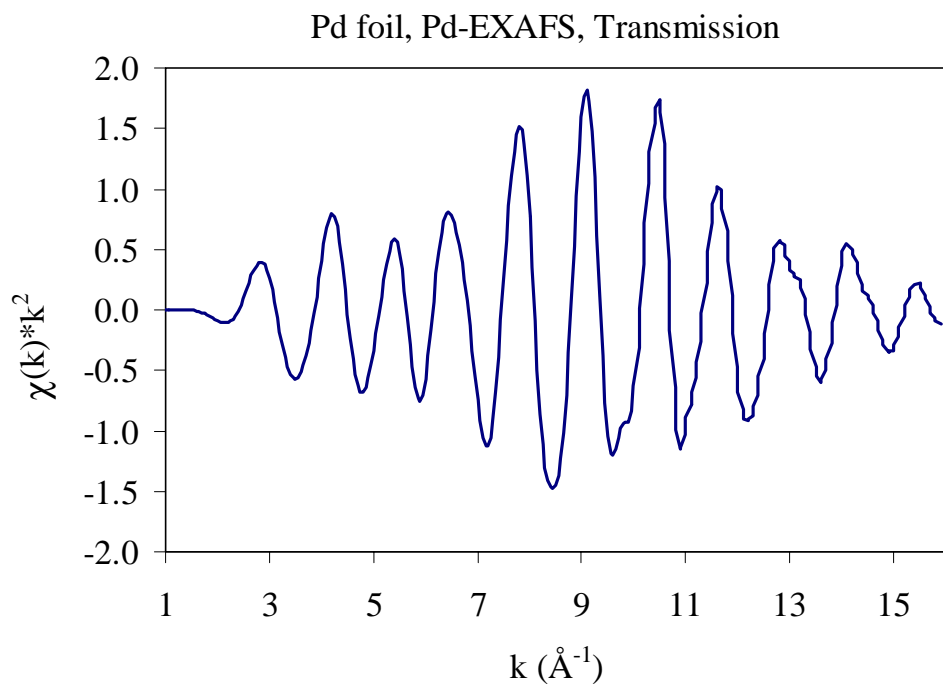


Figure 3-8 Full collected spectrum of the k^2 -weighted chi data for the Pd metal foil standard (data from Duff et al. 2000)¹.

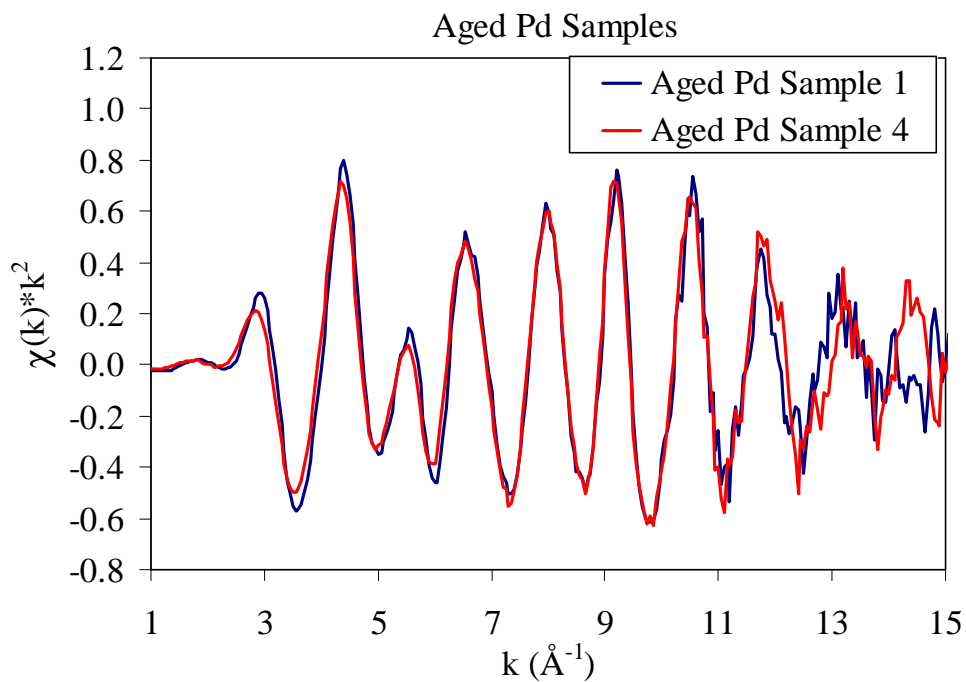


Figure 3-9 Overlaid k^2 -weighted chi data for Pd in the Aged Pd Samples 1 and 4.

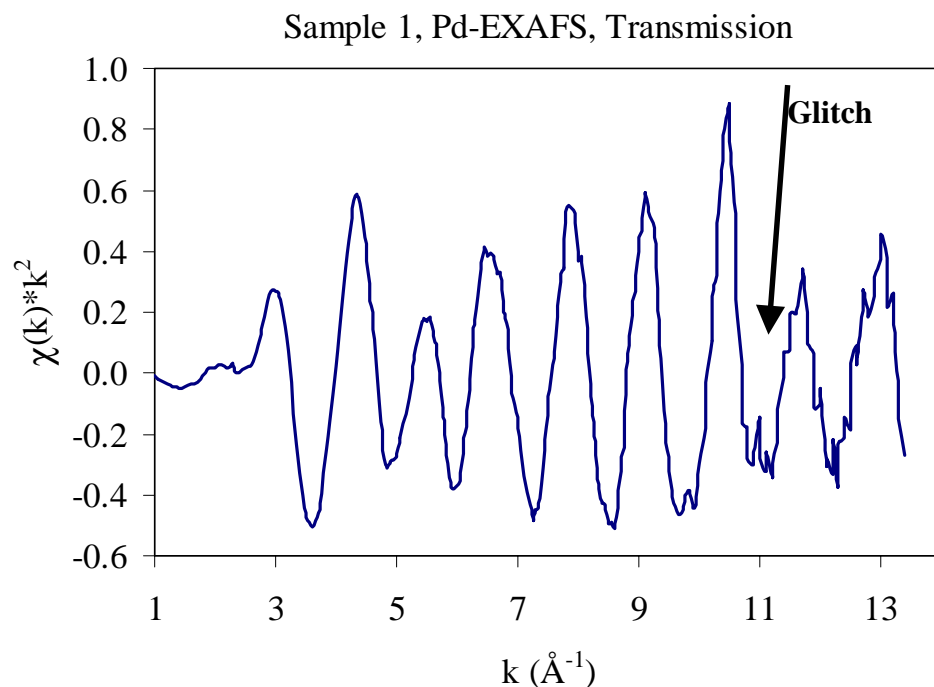


Figure 3-10 For comparison, the k^2 -weighted chi data for Pd in the freshly made Pd Sample 1 that was analyzed by Duff et al. (2000).¹

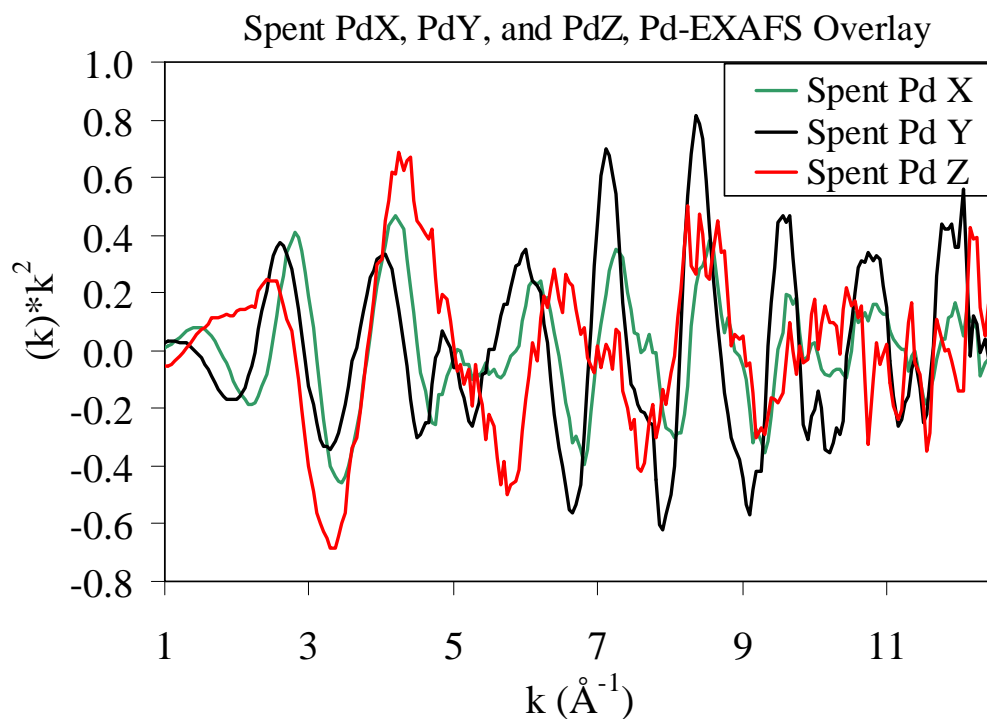


Figure 3-11 The k^2 -weighted Pd chi data collected for Spent PdX, PdY, and PdZ samples with Pd:Hg MR of 3.4, 0.34 and 34 (respectively).

3.2.1.3 The k^2 -weighted Pd Chi Data for Spent CSTR Test Samples

The chi data for the four Spent CSTR Test samples are very similar as shown in **Figure 3-12**. However, there are slight differences in the chi data between Spent CSTR Test 2 and the other samples. One of the differences exists at low k where the phase of the chi spectra for Spent CSTR Test 4 are shifted relative to that of the other spectra at 2 to 5 \AA^{-1} . These results indicate that Pd may not be the only heavy atom in the second shell of the Pd. A small contribution of a light atom exists in all of these samples.

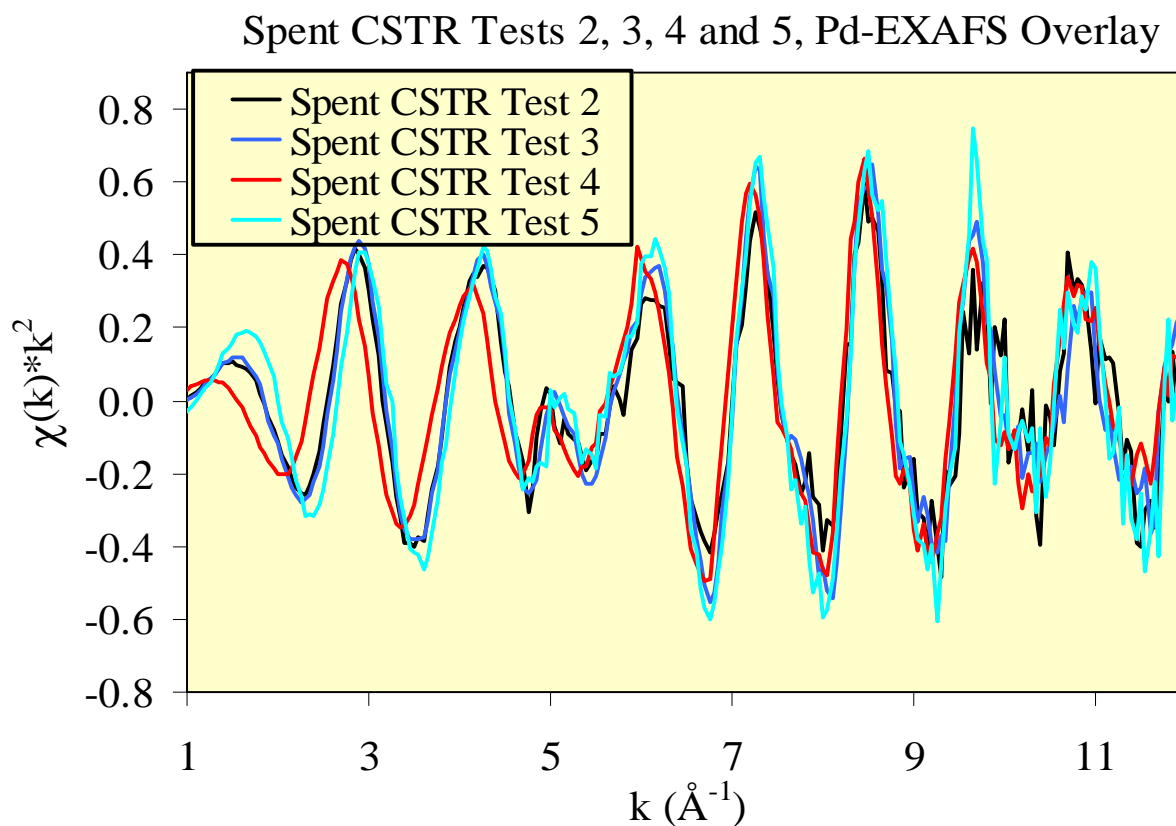


Figure 3-12 The k^2 -weighted Pd chi data collected for the four Spent CSTR Test samples [Pd:Hg MR values of 0.61 (Tests 2, 3, and 4) and 0.17 (Test 5)].

3.2.1.4 The FT Pd-EXAFS Data and First Shell Fits for Pd Interactions for Aged Pd Samples 1 and 4.

The pseudo radial distribution function (RDF) distribution plots for Pd-containing samples are shown in **Figure 3-13** and **Figure 3-14**. In simple terms, these plots give radial information about the atom "density" around the Pd in the sample. Generally, the height of each FT magnitude peak is indicative of the number of bonds and the position of each peak centroid is indicative of the bond length. However, these relationships vary with distance in R-space. These data are uncorrected for phase shift—a phase correction (~ 0.5 Å) must be applied to the FT data to account for the interference between the incoming and outgoing photoelectron wave. However, not all of the peaks in the RDF plots are what can be referred to as "real" in the spectra. For example, the small shoulder at near 2 Å in **Figure 3-13** is probably the result of destructive interference.

The real component of the FT data for Pd in the foil show a strong first shell interaction between 1.8 and 3 Å, which is probably representative of a Pd-Pd interaction (**Figure 3-13** and **Figure 3-14**). We used model simulations (generated with the computer program FEFF) to determine the local metallic environment around the Pd. A fit of the first shell for Pd-Pd metal interaction in Aged Pd Samples 1 and 4 indicates Pd has an N value of 6.5 and 5.6 (respectively) and a Pd-Pd bond distance of 2.73 Å (for each) (**Figure 3-13** and **Figure 3-14**). The results of these fits are presented in **Table 3-1**. These findings are similar to that of our 2000 study with these samples. We observed no Pd-Hg interactions in the analyses of the Pd-EXAFS spectra for these two samples. Although we did not perform higher shell fits, the structure of the Pd in these samples is most likely FCC.

3.2.1.5 The FT Pd-EXAFS Data and First Shell Fits for Pd Interactions with One or More High Elements for Spent PdX, PdY and PdZ.

The real components of the FT data for Pd in the Spent PdX and PdY show a strong first shell Pd-Pd and Pd-Hg interactions (**Figure 3-15** and **Figure 3-16**). FEFF simulations were performed to determine more information about the local metallic environment around the Pd (model fits are shown in **Figure 3-15** and **Figure 3-16**). The results of these fits are listed **Table 3-1**. The Spent PdY sample had a higher N value for a Pd-Hg interaction than that of Spent PdX—which is somewhat expected because sample PdY contained 10-fold more Hg than sample PdX at the onset of the equilibration in the HLW simulant solution.¹

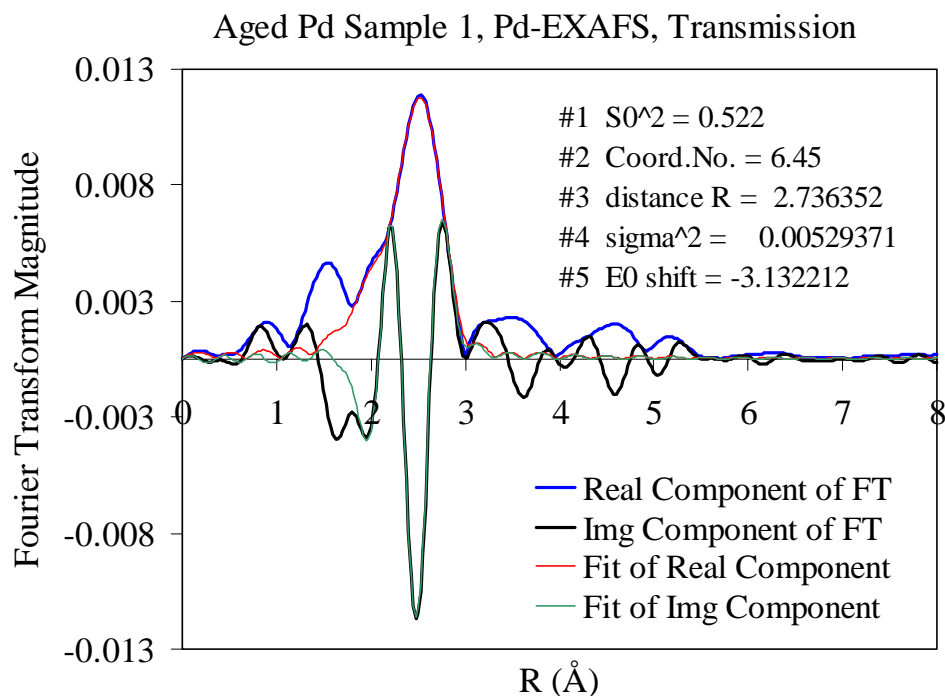


Figure 3-13 FT RDF data and first shell Pd-Pd model fit data for Aged Pd Sample 1—uncorrected for phase shift.

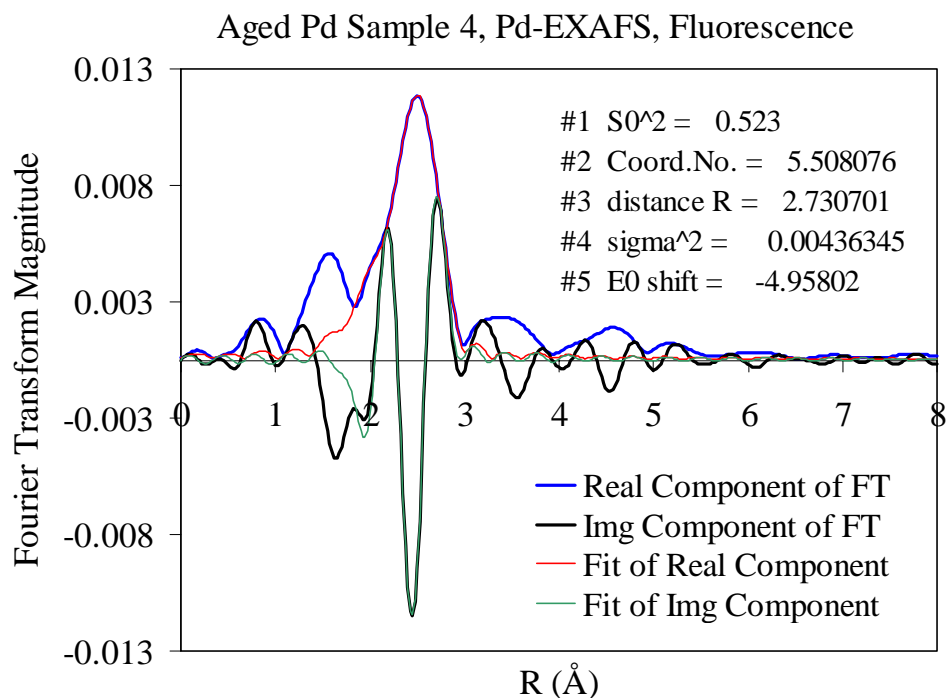


Figure 3-14 FT RDF data and first shell Pd-Pd model fit data for Aged Pd Sample 4 (Pd added as Pd on alumina)—uncorrected for phase shift.

Table 3-1 First coordination shell fit data for Pd metal foil and the Pd-containing samples—based on the Pd-EXAFS analysis. Data from 2000¹ are shown for comparison. EXAFS has an associated error of ± 1 for an absolute coordination number (N) determination.²⁸

Sample	First Shell Interaction	Bond Distance r[Å]	N	Total N for first shell metals	$\sigma^2[\text{Å}]^2$
Pd Metal Foil ¹	Pd-Pd	2.76	12.02	12.02	0.00313
Fresh (24 hrs) Pd Sample 1 Pd:Hg MR of 3.4, 45 °C ¹	Pd-Pd	2.77	7.01	7.01	0.00640
Fresh (24 hrs) Pd Sample 4 Pd:Hg MR of 3.4, 45 °C ¹	Pd-Pd	2.77	5.08	5.08	0.00578
Aged (10 months) Pd Sample 1 Pd:Hg MR of 3.4, 45 °C	Pd-Pd	2.74	6.45	6.45	0.00529
Aged (10 months) Pd Sample 4 Pd:Hg MR of 3.4, 45 °C	Pd-Pd	2.73	5.55	5.55	0.00436
Fresh (12 hrs) PdX ¹ Pd:Hg MR of 3.4, 45 °C	Pd-Pd	2.76	4.66	11.96	0.00269
	Pd-Hg	2.75	6.30		0.00873
Fresh (12 hrs) PdY ¹ Pd:Hg MR of 0.34, 45 °C	Pd-Pd	2.75	1.52	11.62	0.00393
	Pd-Hg	2.81	10.1		0.01369
Fresh (12 hrs) PdZ ¹ Pd:Hg MR of 34, 45 °C	Pd-Pd	2.75	6.70	6.70	0.00393
	Pd-Hg	ND	ND		ND
Spent (6 months) PdX, Pd:Hg MR of 3.4, 45 °C	Pd-Pd	2.63	3.63	10.42	0.01948
	Pd-Hg	2.82	6.79		0.01948
Spent (6 months) PdY, Pd:Hg MR of 0.34, 45 °C	Pd-Pd	2.68	6.04	14.45	0.01713
	Pd-Hg	2.86	8.41		0.00614
Spent (6 months) PdZ Pd:Hg MR of 34, 45 °C	Pd-Pd	ND	ND	NA	ND
	Pd-Hg	ND	ND		ND
	Pd-O	2.03	1.86		0.00024
	Pd-C	2.07	2.98		0.00050
Spent Pd CSTR Test 2, Pd:Hg MR of 0.61, 45 °C	Pd-Hg (only)	2.83	4.37	4.37	0.00291
	Pd-Hg	2.89	2.34	13.31	0.00576
	Pd-Pd	2.85	10.97		0.01810
Spent Pd CSTR Test 3, Pd:Hg MR of 0.61, 35 °C	Pd-Hg (only)	2.82	5.21	5.21	0.00440
	Pd-Hg	2.89	2.87	15.47	0.00651
	Pd-Pd	2.84	12.6		0.01498
Spent Pd CSTR Test 4, Pd:Hg MR of 0.61, 25 °C	Pd-Hg	UN	UN	UN	UN
Spent Pd CSTR Test 5, Pd:Hg MR of 0.17, 25 °C	Pd-Hg	2.83	7.63	7.63	0.00260

ND: Not Detected, UN: Unsatisfactory Fits, NA: Not Applicable.

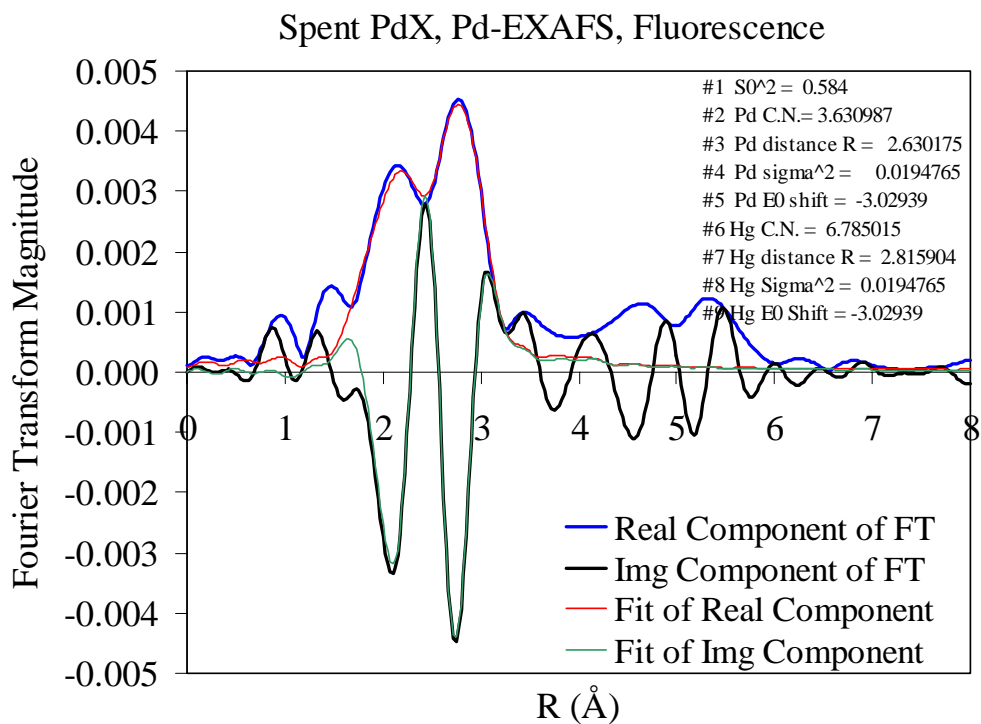


Figure 3-15 FT RDF data and first shell Pd-Pd model fit data for Spent PdX—uncorrected for phase shift.

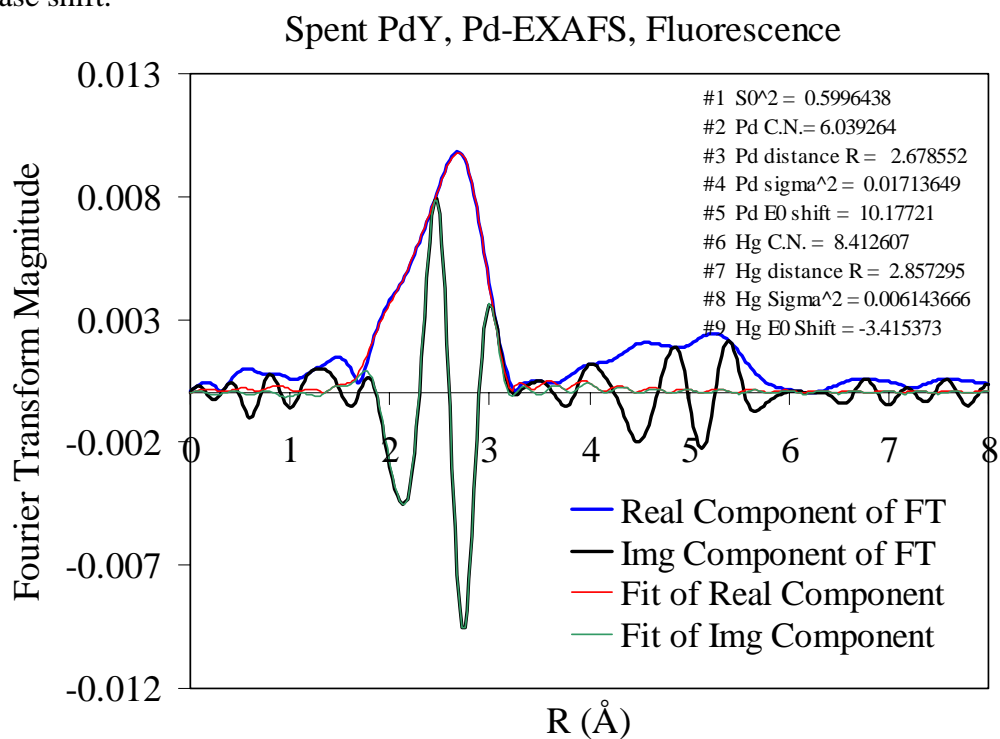


Figure 3-16 FT RDF data and first shell Pd-Pd model fit data for Spent PdY—uncorrected for phase shift.

Successful fits for a first shell Pd-metal interaction in spectra for Spent PdZ are not possible due to the absence of a heavy metal back-scatterer in the spectra (**Figure 3-17**). Fits for a light atom were possible with O and C (**Figure 3-17** and **Figure 3-18**). Oxygen and C have similar atomic weights, which complicates the determination of atom identity with EXAFS. However, the residual for the Pd-C first shell fit is half that of the Pd-O fit. Thus, Pd may be bound more so to C than O in the Spent PdZ sample.

We did not perform higher shell fits to determine the structure of the environment around the Pd in the Spent PdX, PdY and PdZ samples. Performing such higher shell fits with more than one metal in the first coordination environment (with Pd-Hg and Pd-Hg interactions) would be extremely complicated. Although these types of fits are possible, they may be more subject to error than more simplified approaches. Additionally, the likelihood of having more than one type of Pd-containing phase present as in Duff et al. (2000) further complicates higher shell fitting, which would not be able to account for phase heterogeneity.¹

3.2.1.6 The FT Pd-EXAFS Data and First Shell Fits for Pd Interactions with One or More High Mass Elements for Pd in Spent CSTR Tests 2, 3, 4 and 5

The real component in the FT of the Pd-EXAFS data for the Spent CSTR Test samples has two peaks between 1.8 and 3.5 Å. These peaks probably represent one or more first shell metal interactions (**Figure 3-19**, **Figure 3-20**, **Figure 3-21**, **Figure 3-22**, and **Figure 3-23**). Therefore, we performed two types of first shell fits of the Pd-EXAFS data to determine metals in the local environment of the Pd using the FEFF as shown in **Table 3-1**. The first model included a single interaction between Pd and Hg and the second model included Pd-Hg and Pd-Pd interactions.

From the modeling with only Pd-Hg interactions, we observe a first shell metal Pd-Hg interaction in the analyses of the Pd-EXAFS data for the Spent CSTR Test samples. Our fits for first shell for Pd-Hg metal interactions in Spent CSTR Test samples indicate Pd could be bound to Hg at a distance of about 2.83 Å (**Figure 3-19**, **Figure 3-20**, and **Figure 3-21**). We could generate reasonable N values that range between 4.7 and about 7. These Pd-Hg fits capture the basic spectral line-shape of the data but have a significant residual (**Figure 3-19**, **Figure 3-20**, and **Figure 3-21**).

To better describe that FT data between 1.8 and 3.5 Å, we performed model fits that included two types of interactions (Pd-Hg and Pd-Pd) as shown for CSTR Tests 2 and 3 in **Figure 3-22**, and **Figure 3-23**. Fits with two types of interactions describe the FT data for CSTR Tests 2 and 3 were better than fits with one Pd-Hg interaction, which suggests that Pd-Pd bonding must be considered in addition to only Pd-Hg bonding. Our fits of the Pd-EXAFS data for these samples are not internally consistent. Fits that included Pd-Hg interactions are visually less accurate at describing the spectra than that of fits that include Pd-Pd and Pd-Hg interactions. Fits with the Pd-Hg and Pd-Pd interactions in the spectra for CSTR Test 4 and 5 were unsuccessful.

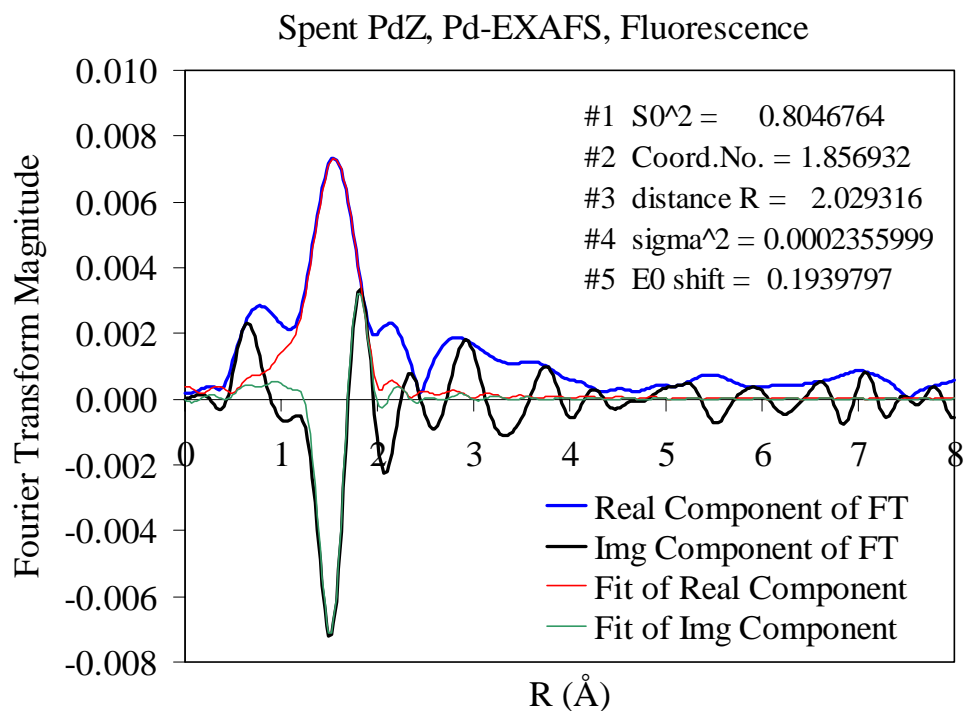


Figure 3-17 FT RDF data and first shell Pd-O model fit data for Spent PdZ—uncorrected for phase shift.

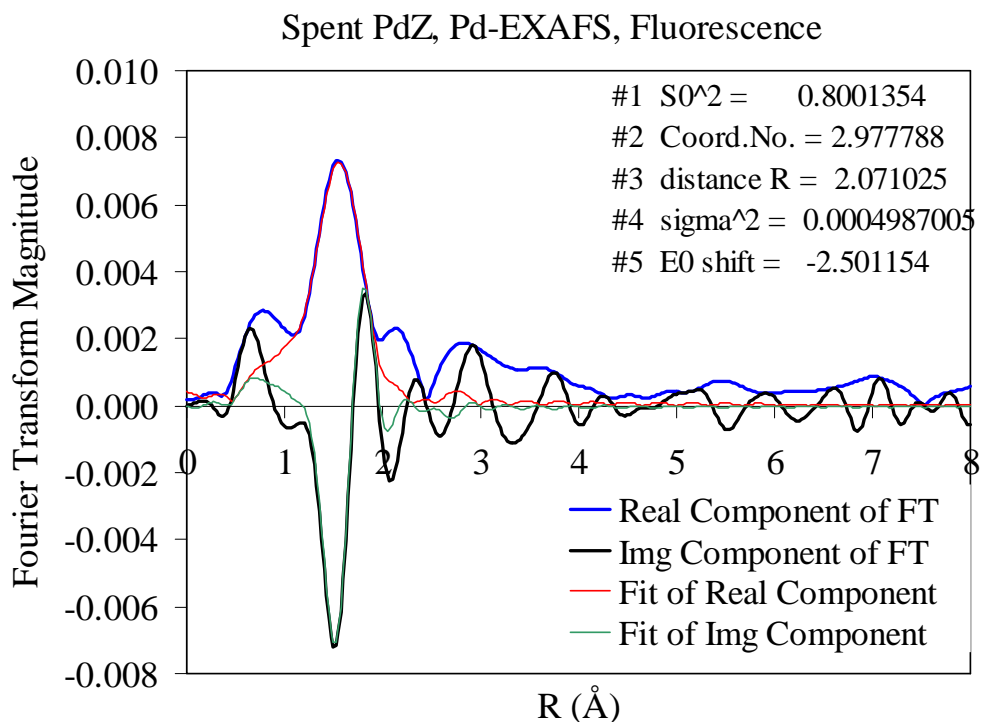


Figure 3-18 FT RDF data and first shell Pd-C model fit data for Spent PdZ—uncorrected for phase shift.

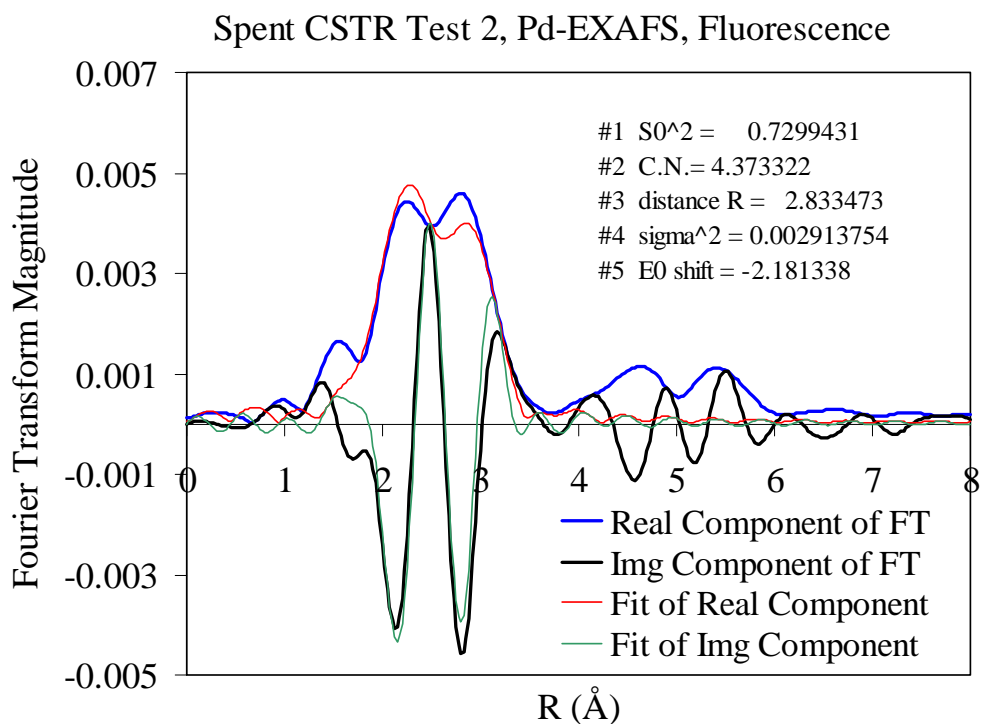


Figure 3-19 FT RDF data and first shell Pd-Hg model fit data for the Spent CSTR Test 2 (Pd added as Pd reduced on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

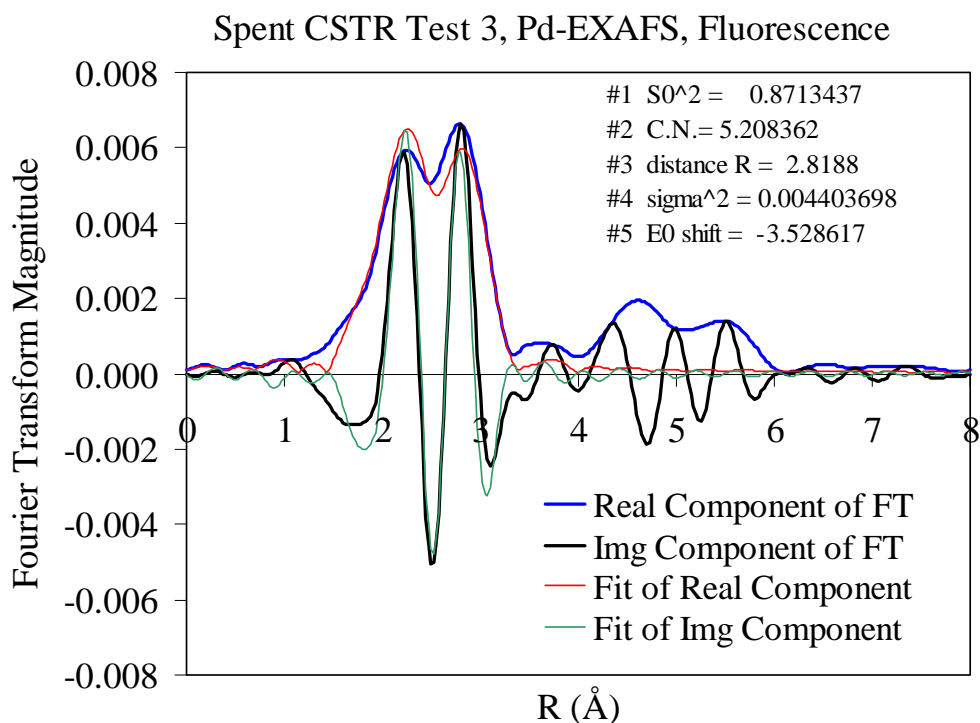


Figure 3-20 FT RDF data and first shell Pd-Hg model fit data for Spent CSTR Test 3 (Pd added as Pd reduced on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

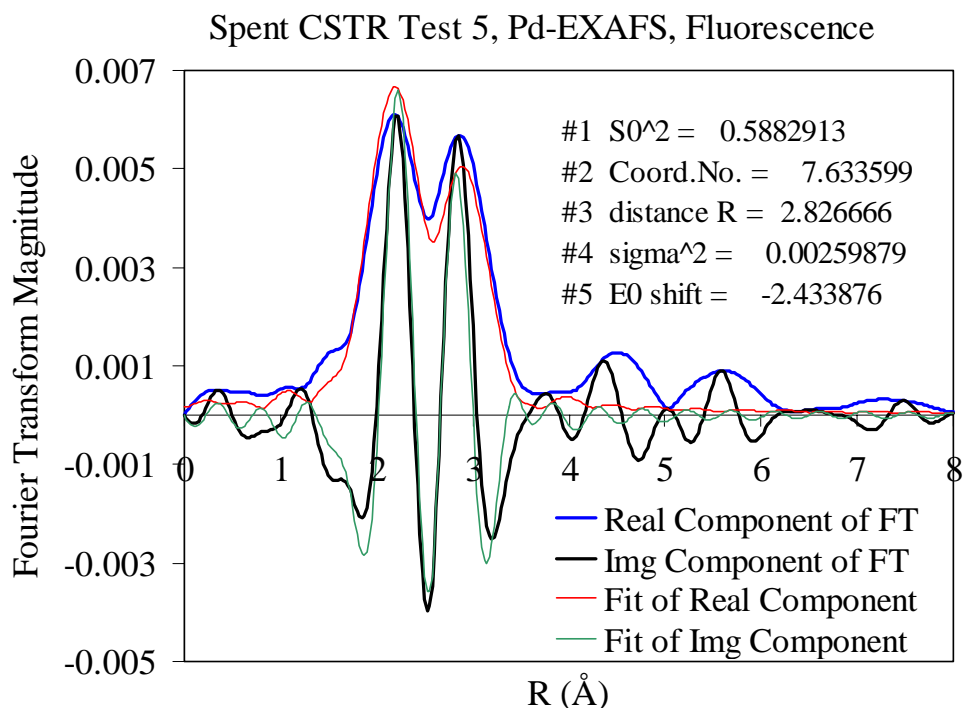


Figure 3-21 FT RDF data and first shell Pd-Hg model fit data for Spent CSTR Test 5 (Pd added as Pd reduced on alumina, Pd:Hg MR of 0.17)—uncorrected for phase shift.

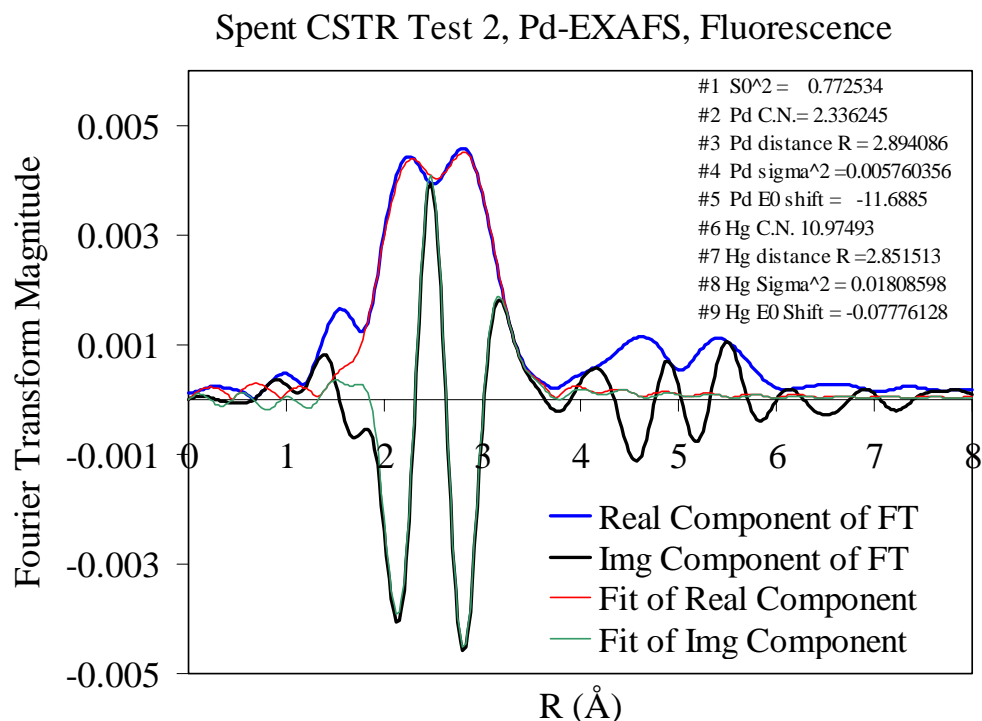


Figure 3-22 FT RDF data and first shell Pd-Pd and Pd-Hg model fit data for the Spent CSTR Test 2 (Pd added as Pd reduced on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

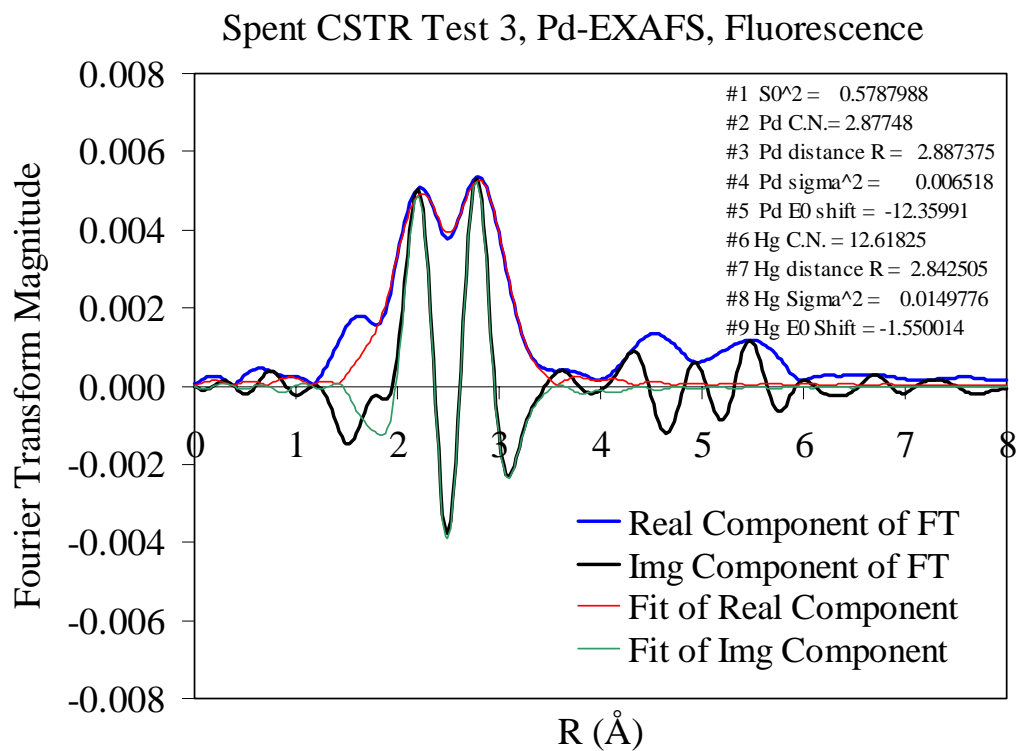


Figure 3-23 FT RDF data and first shell Pd-Pd and Pd-Hg model fit data for Spent CSTR Test 3 (Pd added as Pd reduced on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

An overlay of the Spent CSTR Test spectra for all of the samples is shown in **Figure 3-24**. A light atom interaction is present at low R in the FT data. We did not perform model fits to simulate the spectra because of the difficulty associated with the identification of light atom(s) in these spectra as discussed in Duff et al. 2000.¹ The FT data shown are somewhat similar to each other. The FT data contain two peaks between 3.5 and 7 Å in the transform that are probably indicative of outer shells. These peaks are not described with our first shell models. Higher shell fits were not performed because of the potential for multiple environments and because we were not certain as to the local structure of the Pd environment—although it is likely to be FCC according to our previous studies.¹

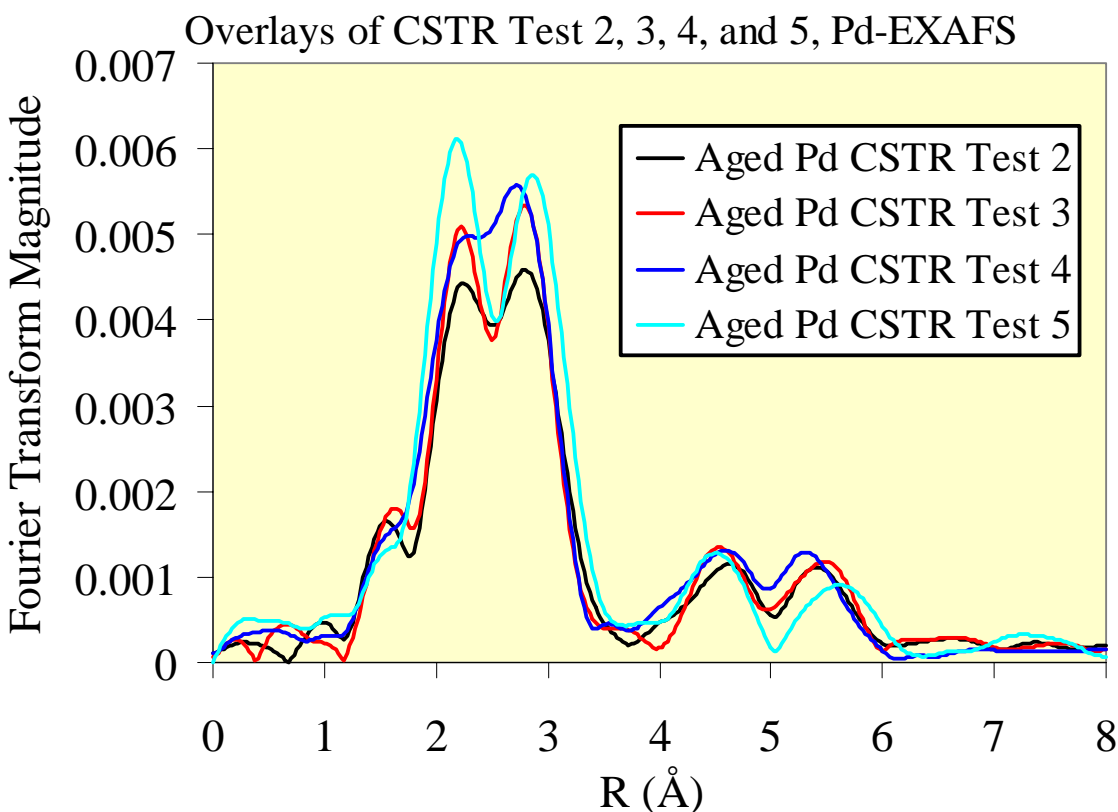


Figure 3-24 Overlaid FT RDF data and first shell Pd-Hg model fit data for Spent CSTR Test samples (Pd added as Pd reduced on alumina)—uncorrected for phase shift.

3.2.2 Mercury-EXAFS.

3.2.2.1 The k^2 -weighted Hg Chi Data for Aged Pd Samples 1 and 4.

According to the chi data for Hg in Aged Pd Samples 1 and 4 (**Figure 3-25**), light and heavy atom back-scatterers are present in the local environment of the Hg. This is evidenced by the presence of two envelopes between 2 and 7 Å⁻¹ and 6 and 15 Å⁻¹. The data closely resemble the Hg-EXAFS spectra from our previous analyses of these samples—when they were freshly prepared. Our Hg-EXAFS data have a better S/N than that of our previous studies as shown in **Figure 3-25** and **Figure 3-26**.¹

3.2.2.2 The k^2 -weighted Hg Chi Data for Spent PdX, PdY and PdZ Samples.

The chi data for these three samples are shown in an overlay plot in **Figure 3-27**. The chi data have a similar phase, which suggests that the samples have similar types of neighbors at similar distances. However, the amplitude of the spectral envelope between 6 and 13 Å⁻¹ for sample Spent PdY is less than that of the other two samples. These differences indicate that the number of the neighboring atoms around Hg may be lower for sample Spent PdY than for samples Spent PdX and PdZ. Additionally, we observe a better S/N than that in our previous studies in 2000.

3.2.2.3 The k^2 -weighted Hg Chi Data for Spent CSTR Test Samples.

The Hg-EXAFS chi data for the four Spent CSTR samples are shown in **Figure 3-26**. The spectra for Spent CSTR Test 5 are not like that of the other CSTR Test samples. At low k (between 2 and 6 Å⁻¹), the spectra for Spent CSTR Test 5 are phase shifted relative to that of the other samples. The amplitude of the oscillations in the spectra for Spent CSTR Test 5 is less than that of the other CSTR treatments. Additionally, there is a trend in amplitude at higher k : Spent CSTR Test 2 > Spent CSTR Test 3 > Spent CSTR Test 4 > Spent CSTR Test 5. More discussion about the trends will be presented in the **DISCUSSION** Section.

3.2.2.4 The FT Hg-EXAFS Data and First Shell Fits for a Hg Interaction with One or More High Mass Elements for Aged Pd Samples 1 and 4.

The real components of the FT Hg-EXAFS data for the Aged Pd Samples 1 and 4 (shown in **Figure 3-29** and **Figure 3-30**) are similar to that of the RDF data that we obtained for Hg in these samples in 2000, when they were freshly prepared. Similar N values and atomic distances are also obtained with the FEFF-generated model fits of the Hg-EXAFS as shown in **Table 3-2**.

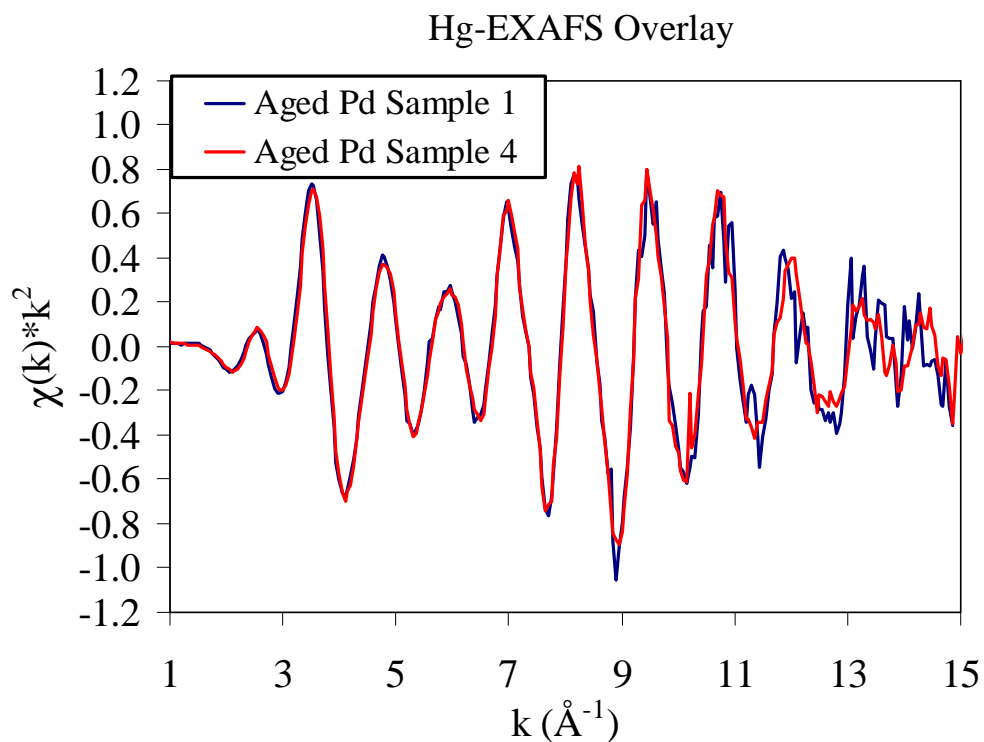


Figure 3-25 The overlaid k^2 -weighted chi data for Hg in the Aged Pd Sample 1 and 4.

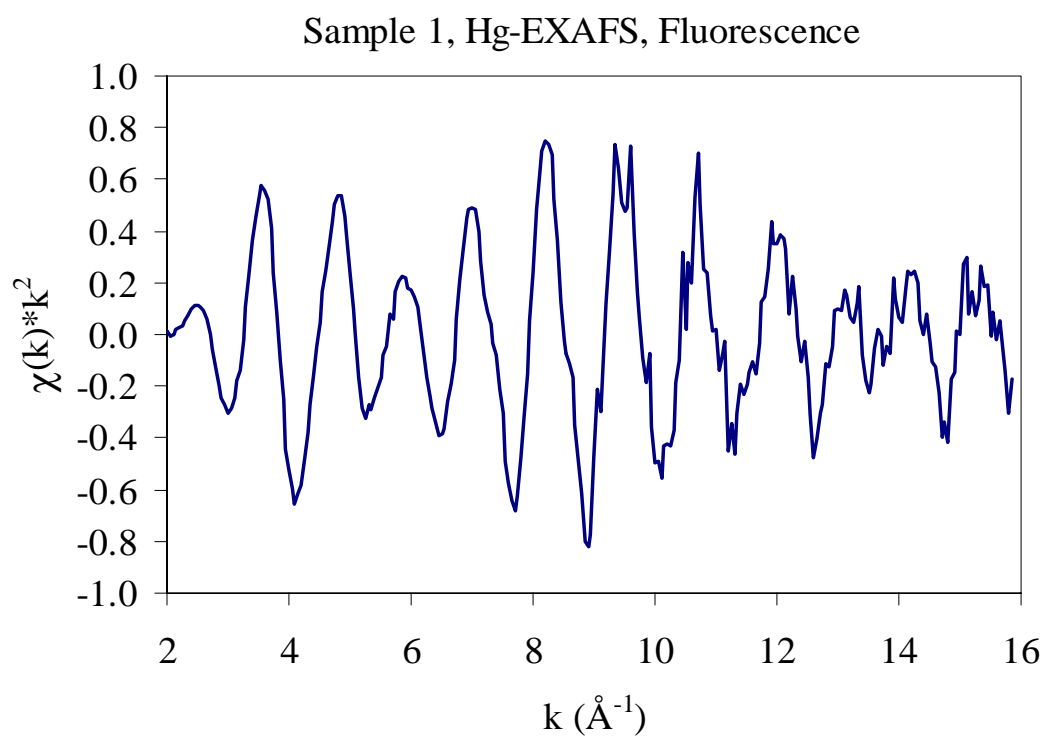


Figure 3-26 The k^2 -weighted chi data for Hg in the Pd Sample 1 from Duff et al. (2000)¹.

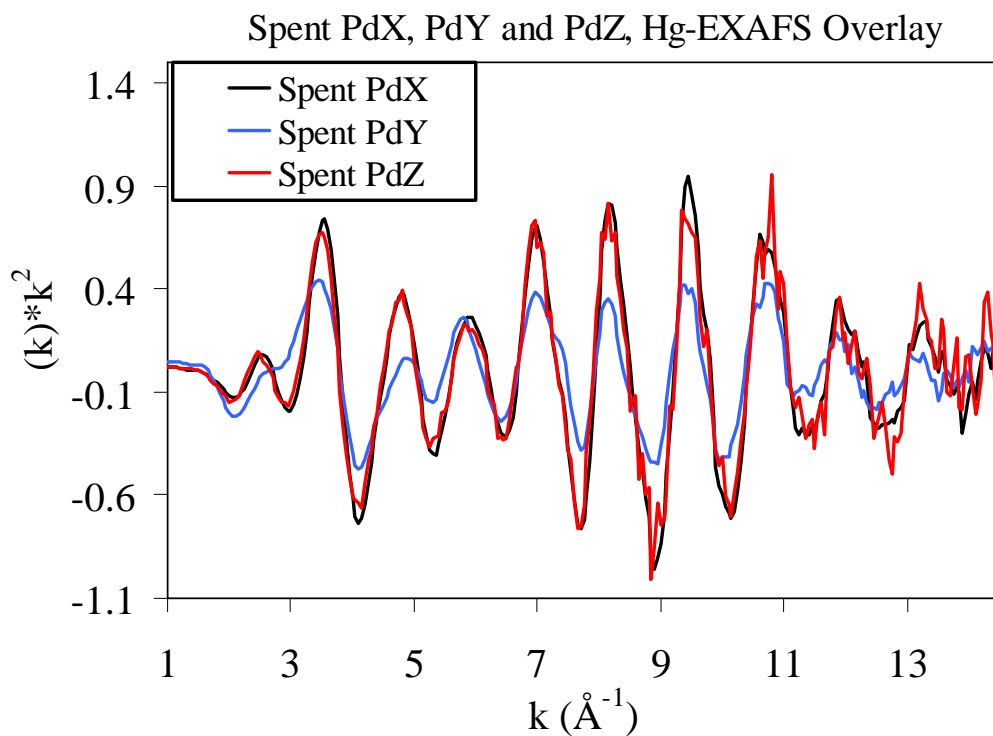


Figure 3-27 The k^2 -weighted Hg chi data collected for Spent PdX, PdY, and PdZ samples with Pd:Hg MR of 3.4, 0.34 and 34 (respectively).

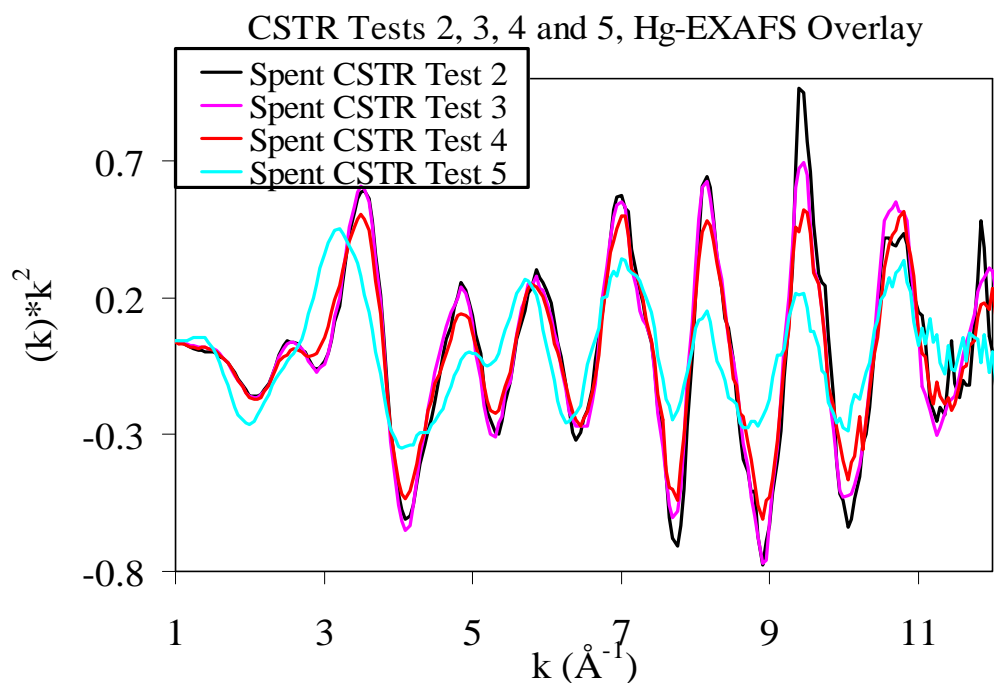


Figure 3-28 The k^2 -weighted Hg chi data collected for the four Spent CSTR test samples [Pd:Hg MR values of 0.61 (Tests 2, 3, and 4) and 0.17 (Test 5)].

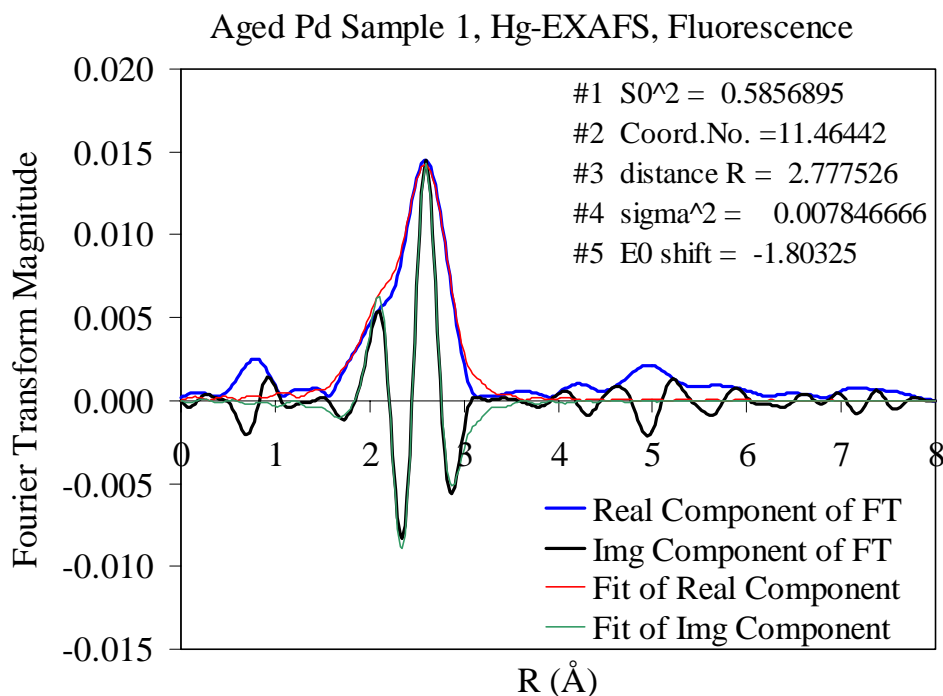


Figure 3-29 FT RDF data and first shell Hg-Pd model fit data for Aged Pd Sample 1—uncorrected for phase shift.

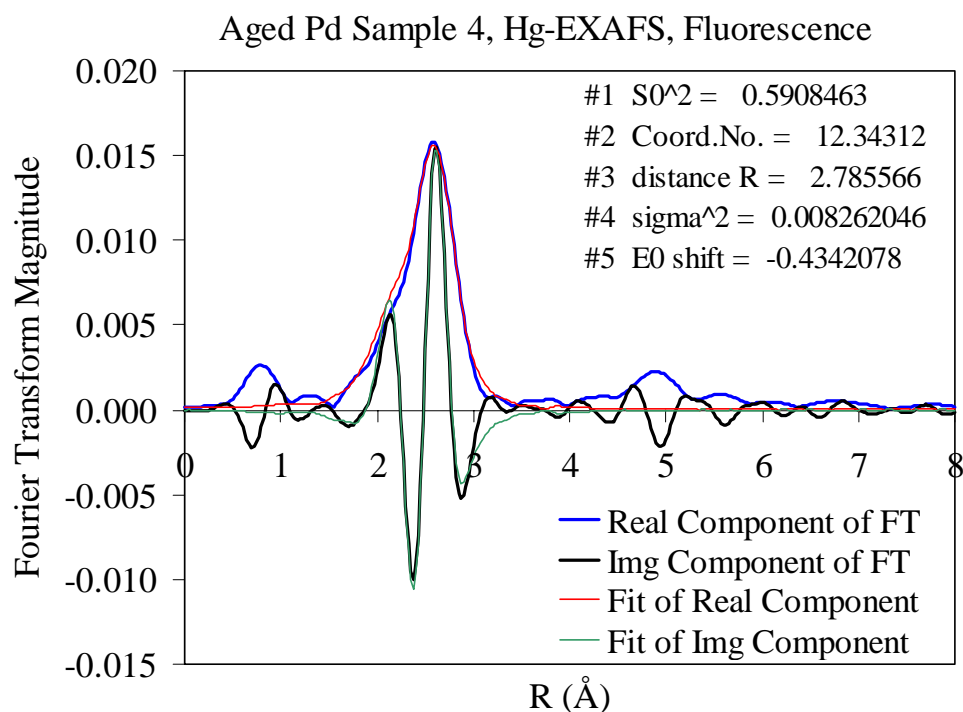


Figure 3-30 FT RDF data and first shell Hg-Pd model fit data for Aged Pd Sample 4—uncorrected for phase shift.

Table 3-2 First shell Hg-Hg, Hg-Pd and Hg-C model fit data for the HgPd-containing samples. For fresh samples PdX and PdY, the FEFF fits without Hg-Hg interactions are poor relative to that of the Hg-Hg plus Hg-Pd interactions as in Duff et al. 2000.

Sample	First Shell Neighbor	Bond Distance r[Å]	N	Total N for first shell metal	$\sigma^2[\text{Å}]^2$
Fresh (24 hrs) Pd Sample 1, Pd:Hg MR of 34, 45 °C ¹	Hg-Pd	2.78	11.95	11.95	0.00889
Fresh (24 hrs) Pd Sample 4, Pd:Hg MR of 3.4, 45 °C ¹	Hg-Pd	2.79	12.07	12.07	0.00819
Aged (10 months) Pd Sample 1 Pd:Hg MR of 3.4, 45 °C	Hg-Pd	2.78	11.46	11.46	0.00785
Aged (10 months) Pd Sample 4 Pd:Hg MR of 3.4, 45 °C	Hg-Pd	2.79	12.34	12.34	0.00826
Fresh (12 hrs) Sample PdX Pd:Hg MR of 3.4, 45 °C ¹	Hg-Hg	2.77	4.94	10.15	0.02538
	Hg-Pd	2.74	5.21		0.01399
Fresh (12 hrs) Sample PdY Pd:Hg MR of 0.34, 45 °C ¹	Hg-Hg	2.90	5.20	9.01	0.01569
	Hg-Pd	2.79	3.81		0.00985
Fresh (12 hrs) Sample PdZ Pd:Hg MR of 34, 45 °C ¹	Hg-Hg	NDT	NDT	NDT	NDT
	Hg-Pd	NDT	NDT	NDT	NDT
Spent (6 months) PdX, Pd:Hg MR of 3.4, 45 °C ¹	Hg-Pd (only)	2.79	12.37	12.37	0.00793
	Hg-C (only)	UN	UN	NA	UN
	Hg-C	UN	UN	NA	UN
	Hg-Hg	UN	UN	NA	UN
Spent (6 months) PdY, Pd:Hg MR of 0.34, 45 °C ¹	Hg-Pd (only)	2.80	6.53	6.53	0.00801
	Hg-C (only)	2.06	1.10	NA	0.00150
	Hg-C	2.07	1.99	NA	0.00362
	Hg-Hg	2.80	6.25	6.25	0.00800
Spent (6 months) PdZ, Pd:Hg MR of 34, 45 °C ¹	Hg-Pd (only)	2.78	10.02	10.02	0.00710
	Hg-C (only)	UN	UN	UN	UN
	Hg-C	UN	UN	UN	UN
	Hg-Hg	UN	UN	UN	UN
Spent Pd CSTR Test 2, Pd:Hg MR of 0.61, 45 °C	Hg-Pd (only)	2.79	10.77	10.77	0.00829
	Hg-C (only)	2.07	0.58	NA	0.00219
Spent Pd CSTR Test 3, Pd:Hg MR of 0.61, 35 °C	Hg-Pd (only)	2.79	10.54	10.54	0.00833
	Hg-C (only)	NP	NP	NA	NP
Spent Pd CSTR Test 4, Pd:Hg MR of 0.61, 25 °C	Hg-Pd (only)	2.78	8.54	8.54	0.00845
	Hg-C (only)	NP	NP	NA	NP
Spent Pd CSTR Test 5, Pd:Hg MR of 0.17, 25 °C	Hg-Hg	2.76	4.28	4.28	0.00115
	Hg-C	2.08	1.83	NA	0.00879

ND: Not Detected, UN: Unsatisfactory Fits, NP: Fits Not Performed. NA: Not Applicable because total N values in column are for metal Hg-metal interactions only. NDT: No Data.

3.2.2.5 The FT Hg-EXAFS Data and First Shell Fits for a Hg Interaction with One or More Elements for Spent PdX, PdY and PdZ.

The RDF plots of the Hg-EXAFS data with FEFF generated model fits for Spent PdX, PdY and PdZ are shown in **Figure 3-31**, **Figure 3-34**, **Figure 3-33**, **Figure 3-34**, **Figure 3-35** and **Figure 3-36**. The results of the FEFF generated model fits of the Hg-EXAFS spectra for these samples are shown in **Table 3-2**. **Figure 3-31** shows that the FT data for sample Spent PdX can be described by using a single Hg-Pd interaction at 2.88 Å.

Fits of the FT Hg-EXAFS spectra for sample PdY are less straightforward. The major peak in the transform can be fit using a Hg-Pd interaction at 2.88 Å but a small shoulder on the low R side of the main peak in the FT data could not be adequately described (**Figure 3-34**). A suitable fit with a Hg-C interaction at low R (at 1.55 Å in the transform) is successful at describing the low R data between 1 and 2 Å (**Figure 3-33**). However, fits with Hg-Pd and Hg-C interactions do not simulate the Hg-EXAFS spectra for sample Spent PdY (**Figure 3-34**).

The RDF spectra for Spent PdZ (**Figure 3-35**) are similar to that of Spent PdX in that the real component of the FT data did not have a peak between 1 and 2 Å. The spectra are successfully fit using a Hg-Pd simulation.

An overlay of the FT Hg-EXAFS spectra for these three samples is shown in **Figure 3-36**. There are strong similarities between the spectra for Spent PdX and PdZ. For these samples and the CSTR samples (discussed below), we did not perform higher shell fits to determine the structure of the environment around the Pd. Performing such higher shell fits with more than one metal in the first coordination environment (with Hg-Hg and Hg-Pd interactions) would be extremely complicated. Although these types of fits are possible, they may be more subject to error than more simplified approaches. Having more than one potential metallic Hg

3.2.2.6 The FT Hg-EXAFS Data and First Shell Fits for a Hg Interaction with One or More Elements for Spent Pd CSTR Tests 2 through 5.

The FT RDF data are shown in **Figure 3-37**, **Figure 3-38**, **Figure 3-39**, **Figure 3-40**, **Figure 3-41** and **Figure 3-42**. With the exception of Spent CSTR Test 5, the spectra are very similar. Model fits for Hg-Pd interactions adequately describe the FT data in the R-range of 1.8 to 3.5 Å (**Figure 3-37**, **Figure 3-39**, and **Figure 3-40**) and the results of these fits are shown in **Table 3-2**. Multiple fits are required to describe the RDF spectra for Hg in Spent CSTR Test 5 (**Figure 3-41**). The real component of the RDF spectra for Spent CSTR Test 5 has a large peak between 1 and 2 Å that can be fit using a Hg-C interaction and a second peak between 1.8 and 3.5 Å can be fit with a Hg-Pd interaction (**Table 3-2**).

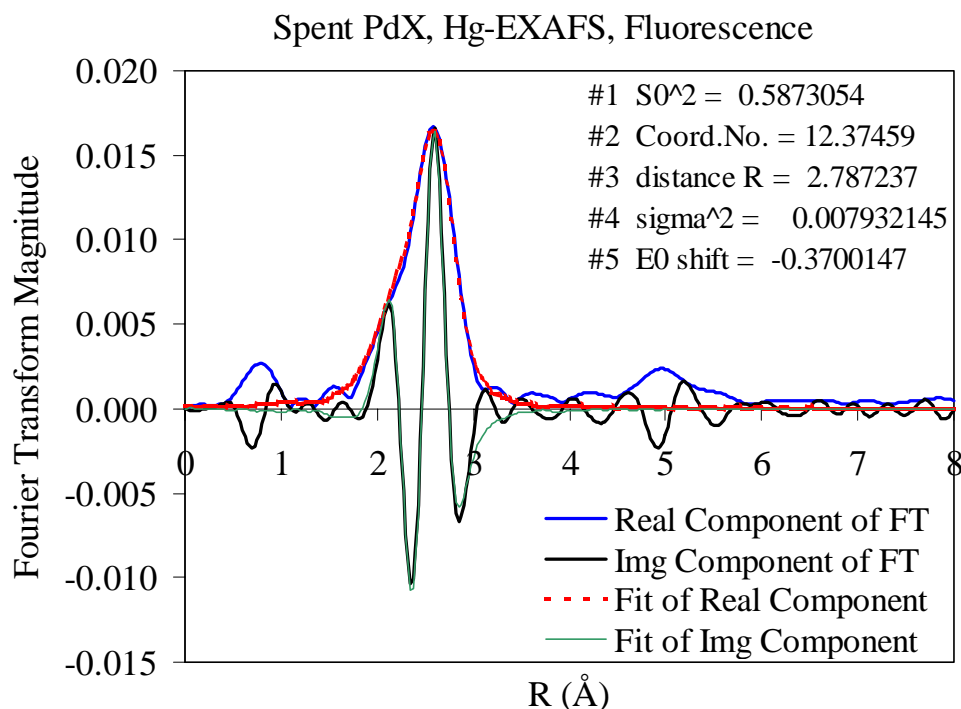


Figure 3-31 FT RDF data and first shell Hg-Pd model fit data for Spent PdX (Pd:Hg MR of 3.4)—uncorrected for phase shift.

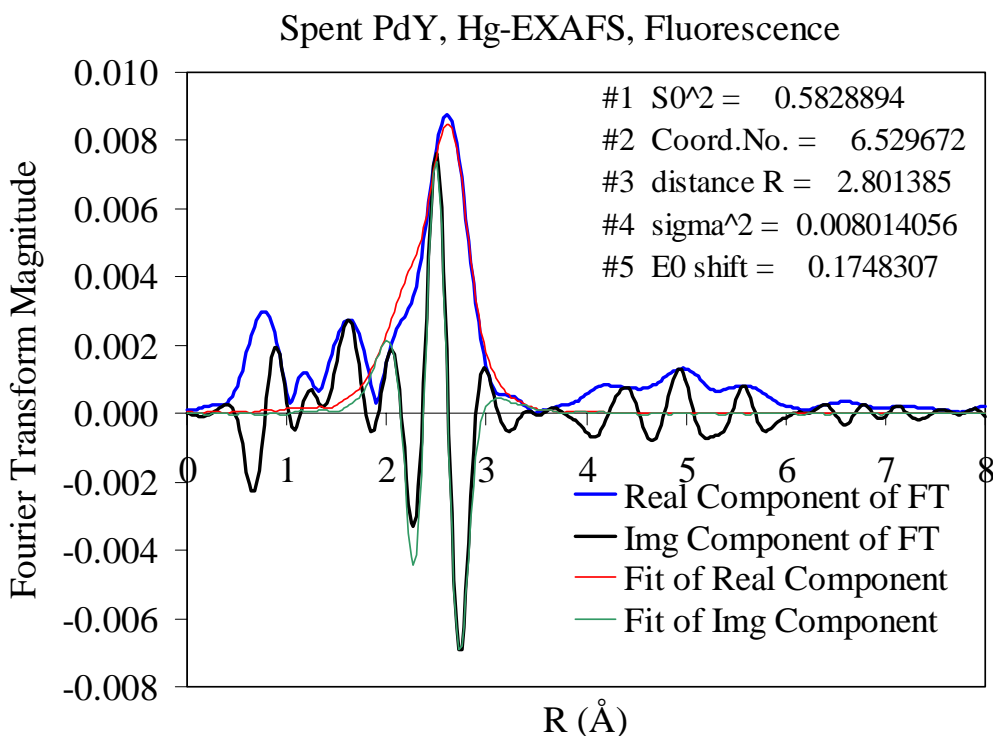


Figure 3-32 FT RDF data and first shell Hg-Pd model fit data for Spent PdY (Pd:Hg MR of 0.34)—uncorrected for phase shift.

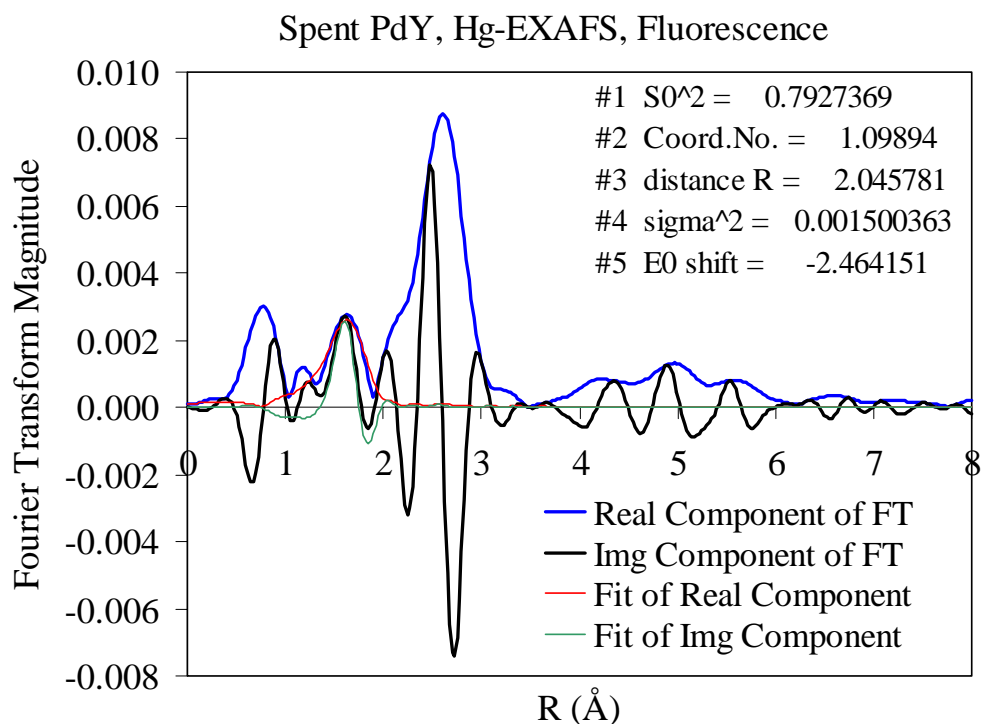


Figure 3-33 FT RDF data and first shell Hg-C model fit data for Spent PdY (Pd:Hg MR of 0.34)—uncorrected for phase shift..

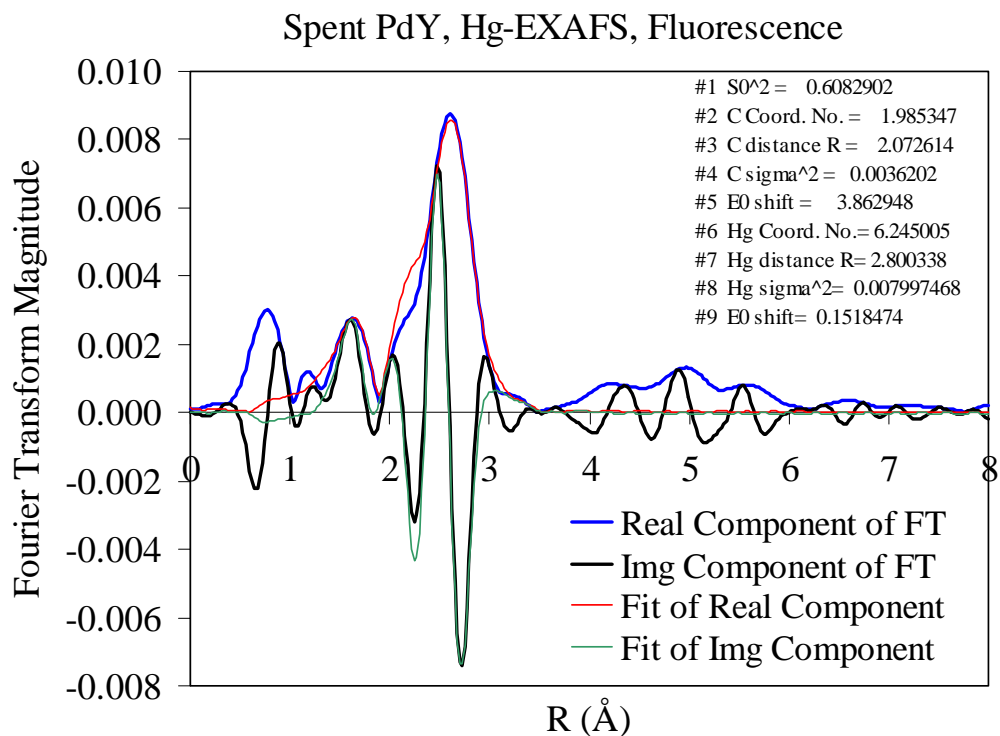


Figure 3-34 FT RDF data and first shell Hg-C and Hg-Hg model fit data for Spent PdY (Pd:Hg MR of 0.34)—uncorrected for phase shift.

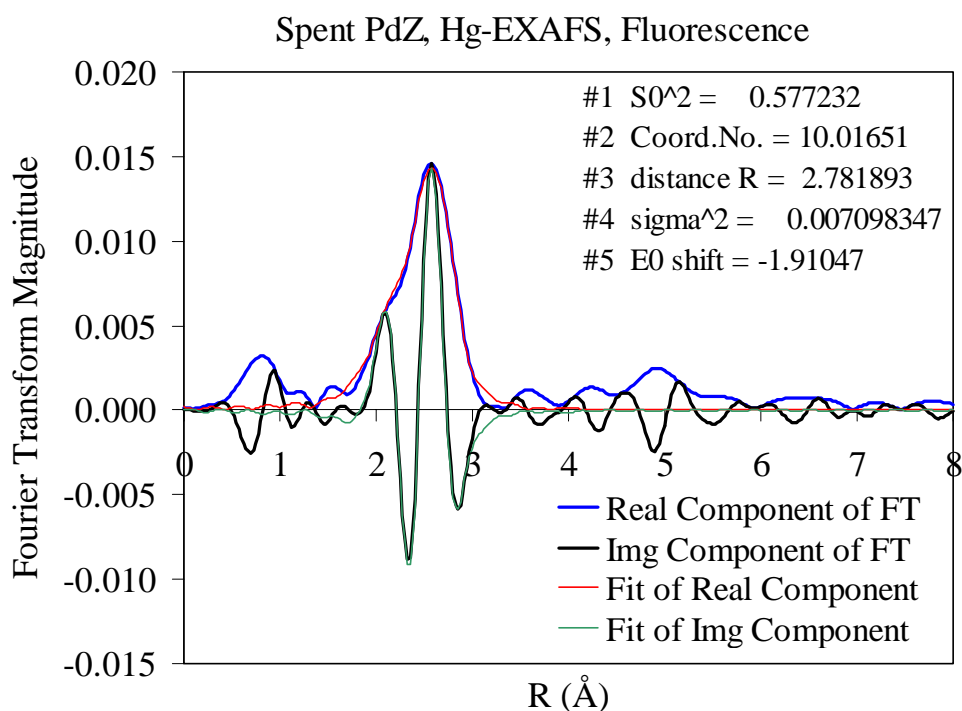


Figure 3-35 FT RDF data and first shell Hg-Pd model fit data for Spent PdZ (Pd:Hg MR of 0.34)—uncorrected for phase shift.

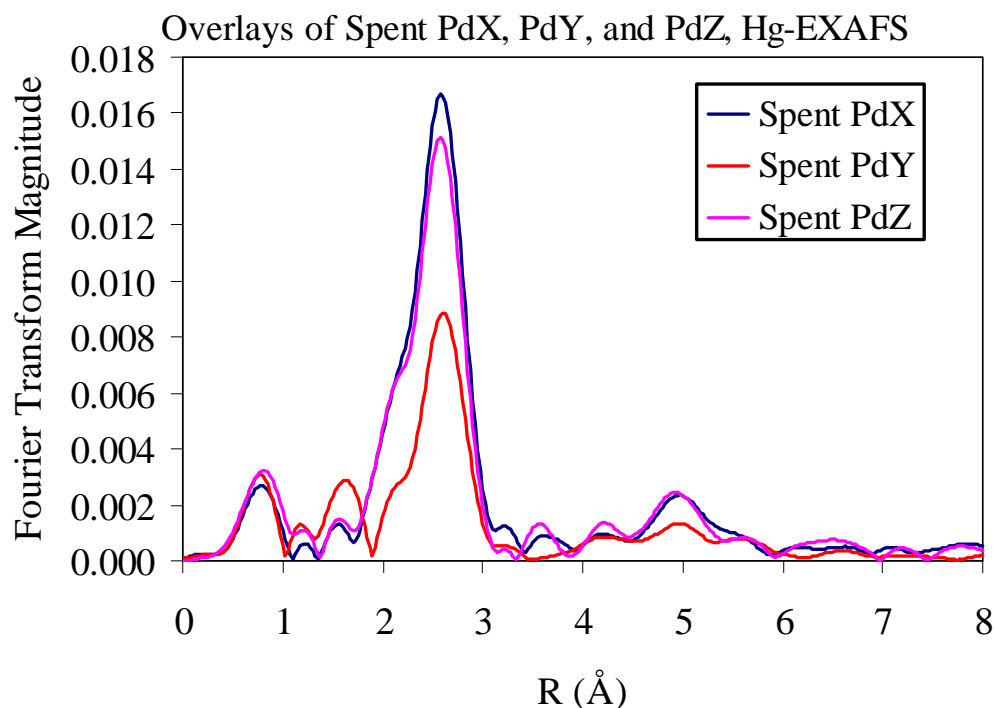


Figure 3-36 Overlay of FT RDF data for Spent PdX, PdY and PdZ—uncorrected for phase shift.

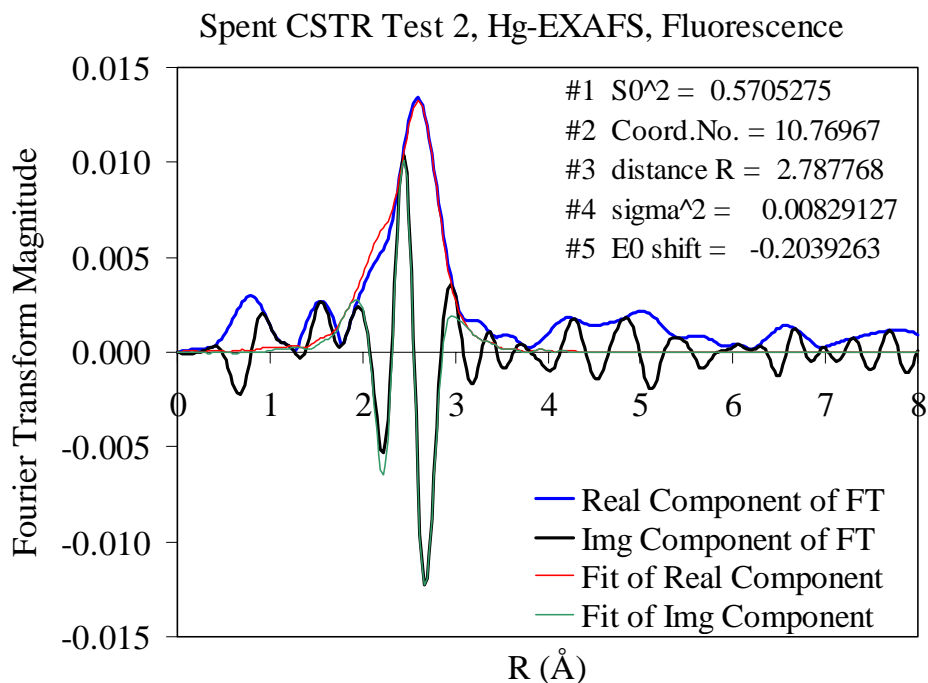


Figure 3-37 FT RDF data and first shell Hg-Pd model fit data for Spent CSTR Test 2 (Pd added as Pd on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

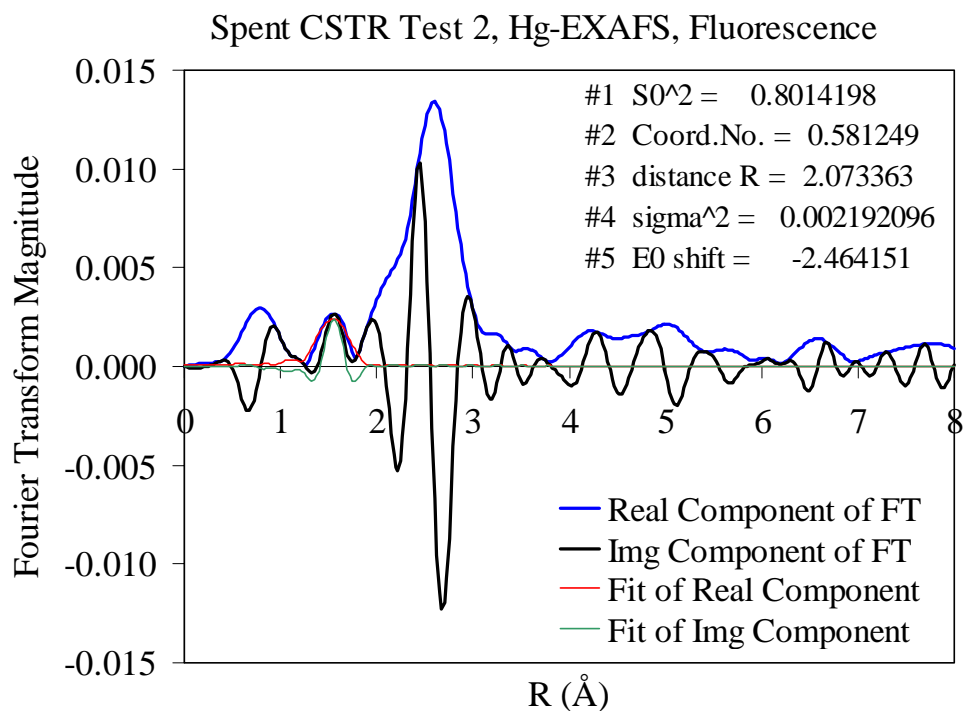


Figure 3-38 FT RDF data and first shell Hg-C model fit data for Spent CSTR Test 2 (Pd added as Pd on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

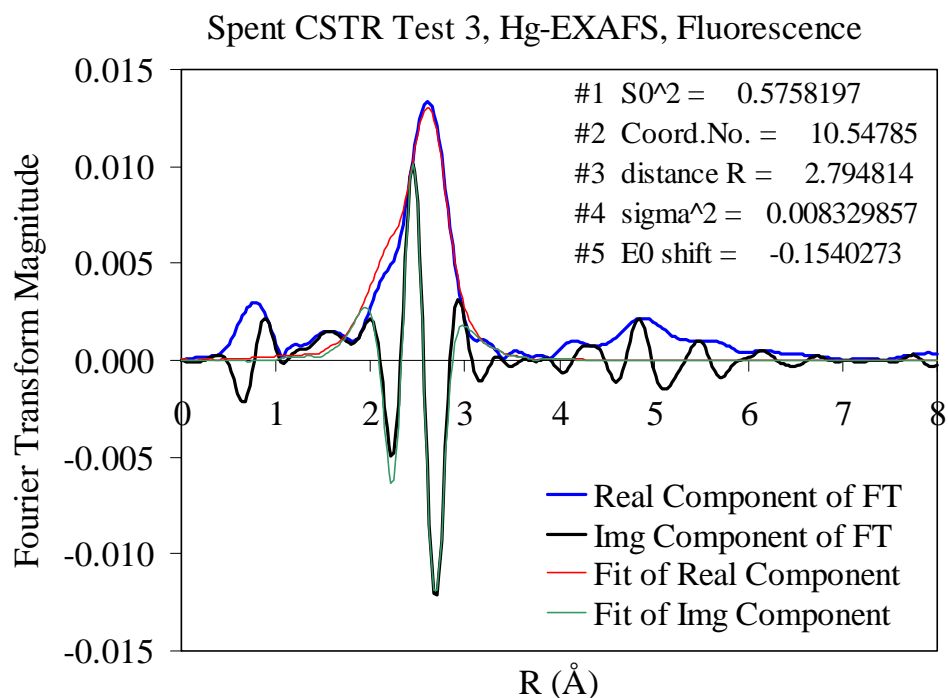


Figure 3-39 FT RDF data and first shell Hg-Pd model fit data for Spent CSTR Test 3 (Pd added as Pd on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

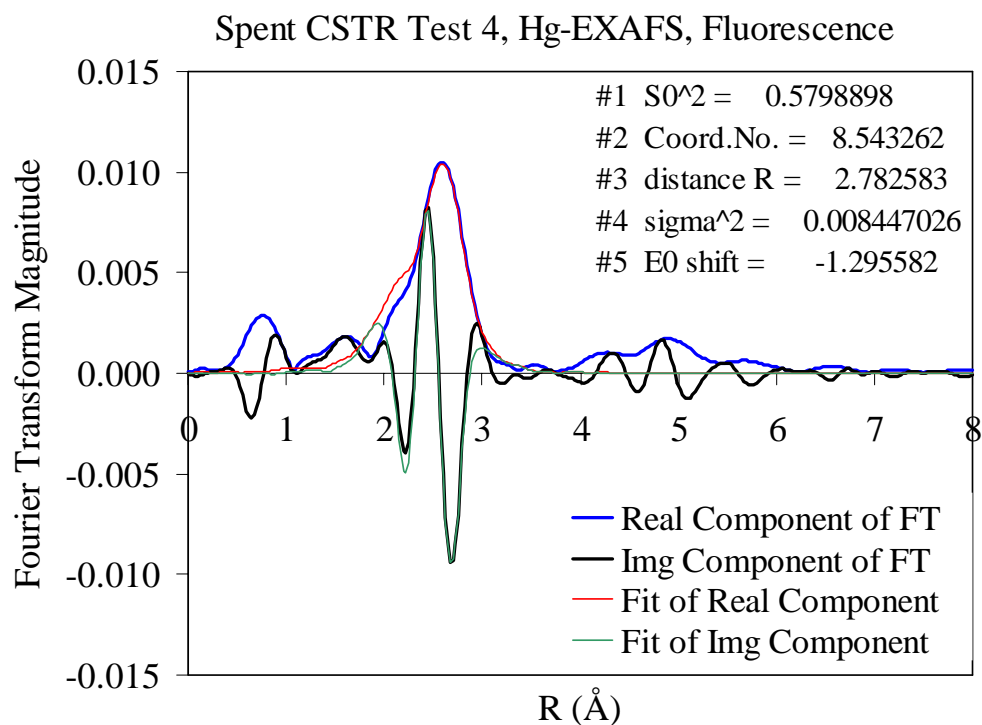


Figure 3-40 FT RDF data and first shell Hg-Pd model fit data for Spent CSTR Test 4 (Pd added as Pd on alumina, Pd:Hg MR of 0.61)—uncorrected for phase shift.

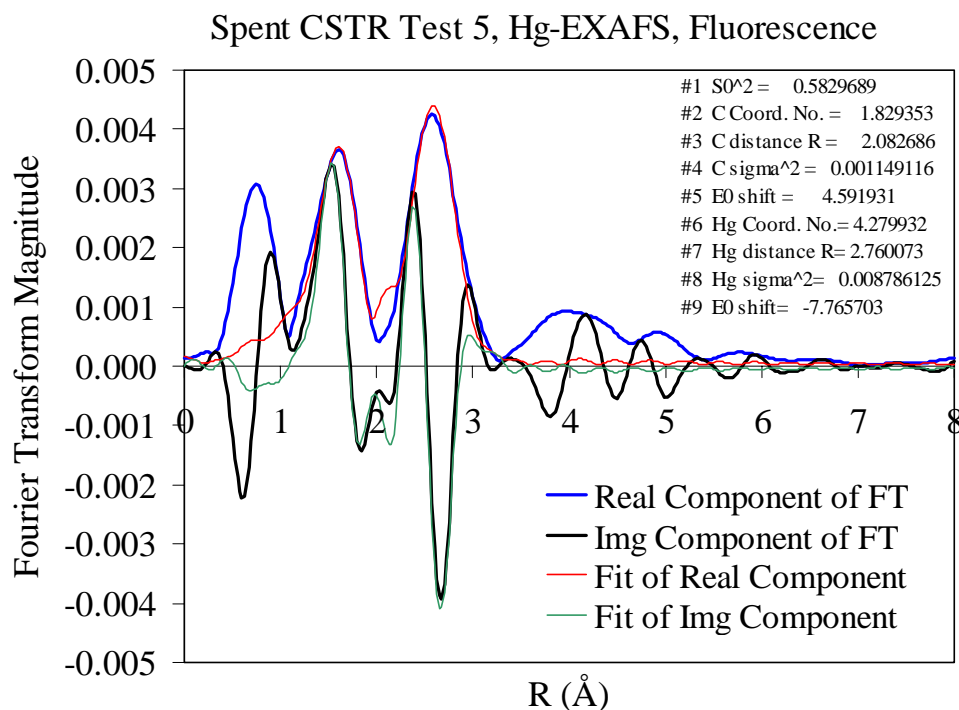


Figure 3-41 FT RDF data and first shell Hg-C and Hg-Hg model fit data for Spent CSTR Test 5 (Pd added as Pd on alumina, Pd:Hg MR of 0.17)—uncorrected for phase shift.

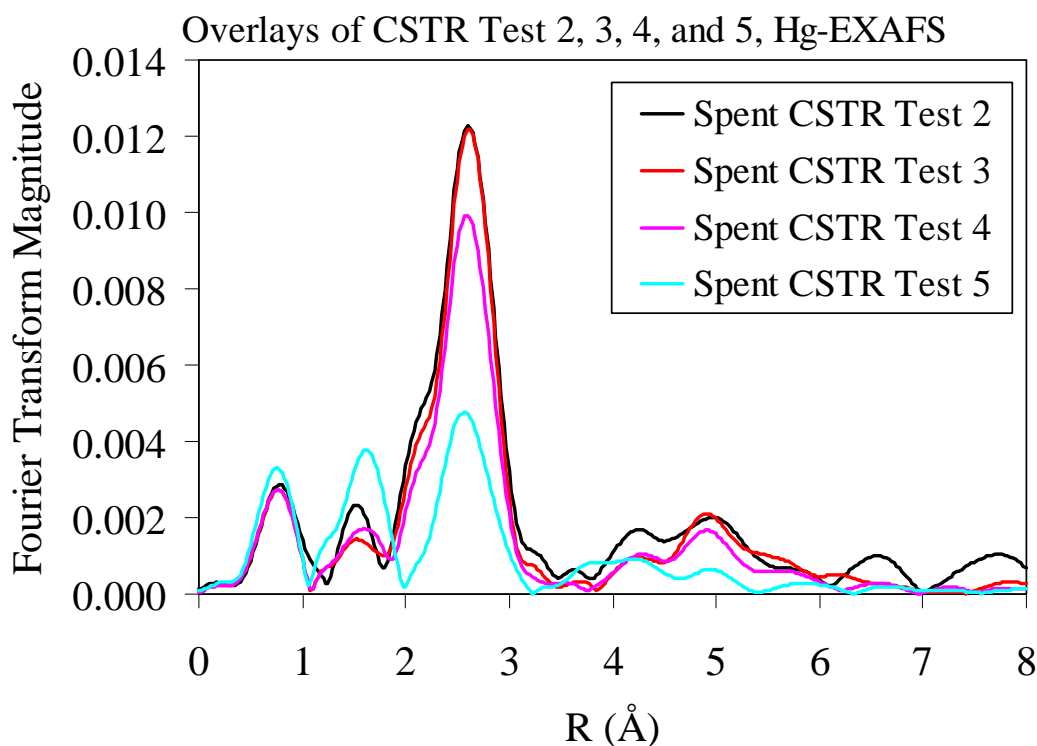


Figure 3-42 Overlay of the FT data for Spent CSTR Tests 2, 3, 4, and 5 (Pd added as Pd on alumina)—uncorrected for phase shift.

phase complicates the higher shell fit procedure, which does not account for phase heterogeneity.¹ The pending TEM studies may provide information on the structures of the solids in these samples. A peak at 2.5 Å is common to all of the spectra for the CSTR Tests.

3.2.3 Ruthenium-EXAFS.

3.2.3.1 The k^2 -weighted Ru Chi data for Spent Ru Sample 1.

The chi data for the Spent Ru Sample 1 and the Aged Ru Sample 1 [previously collected but re-analyzed EXAFS spectra from Duff et al. (2000)] are very similar with respect in coordination environment to that of RuO_{2(s)} (**Figure 3-43**). The Ru in the spectra for Ru on alumina (data from 2000 study) and Ru metal is mostly metallic and does not resemble the spectra for the samples.¹ These studies also had a higher S/N than our previous Ru-XAFS studies with the Ru samples.

3.2.3.2 The FT Ru-EXAFS Data for the Aged and Spent Ru Sample 1, the RuO₂ Standard and First Shell Fits for a Ru Interaction with One or More Elements.

The RDF data and model fit data for the RuO₂ standard and for the Aged and Spent Ru Sample 1 are shown in **Figure 3-44**, **Figure 3-45**, **Figure 3-46**, **Figure 3-47**, **Figure 3-48**, and **Figure 3-49**. We generated models for two Ru-O interactions with FEFF according to known structural data (RuO₂ is tetragonal, space group P4(2)/mmn) as shown in **Figure 3-44**, **Figure 3-45** and **Table 3-3**.^{7,8} The fits were used to model the spectra for the Ru-containing unknowns (**Figure 3-46**, **Figure 3-47**, **Figure 3-48**, and **Figure 3-49**). The real and imaginary components of the FT data and the corresponding model fits Ru in the Aged and Spent Ru Sample 1 are similar in local coordination environment to that of RuO_{2(s)}, which was our Ru(IV) standard (**Figure 3-46**, **Figure 3-47**, **Figure 3-48**, and **Figure 3-49**). The fits indicate that Ru and O are present in the local environment of the Ru-Ru at distances that are slightly longer than that for RuO_{2(s)}. For RuO_{2(s)}, there are two different Ru-O distances in the RuO_{2(s)} and the Ru-O distance for the samples are slightly shorter than that of the Ru-O' distance in RuO_{2(s)}. The longer Ru-O distances that we observed in the samples relative to that in the RuO_{2(s)} suggest the Ru is probably present as Ru(IV) and it has a similar structure to that of the RuO_{2(s)}. The mechanism by which Ru(III) was oxidized to Ru(IV) is not known.

The model fits of these spectra indicate that Ru is not present beyond the second coordination shell in the TPB-equilibrated samples. These data indicate that Ru is present as a nanocluster form that does not contain zerovalent Ru or Ru-Hg bonding. Our previous report indicated that Ru-Hg interactions were possible but the data obtained for those samples have a much lower S/N than the current data set. Additionally, the data analyses were much improved in this study due to the EXAFS analysis of spectra from a RuO_{2(s)} standard.

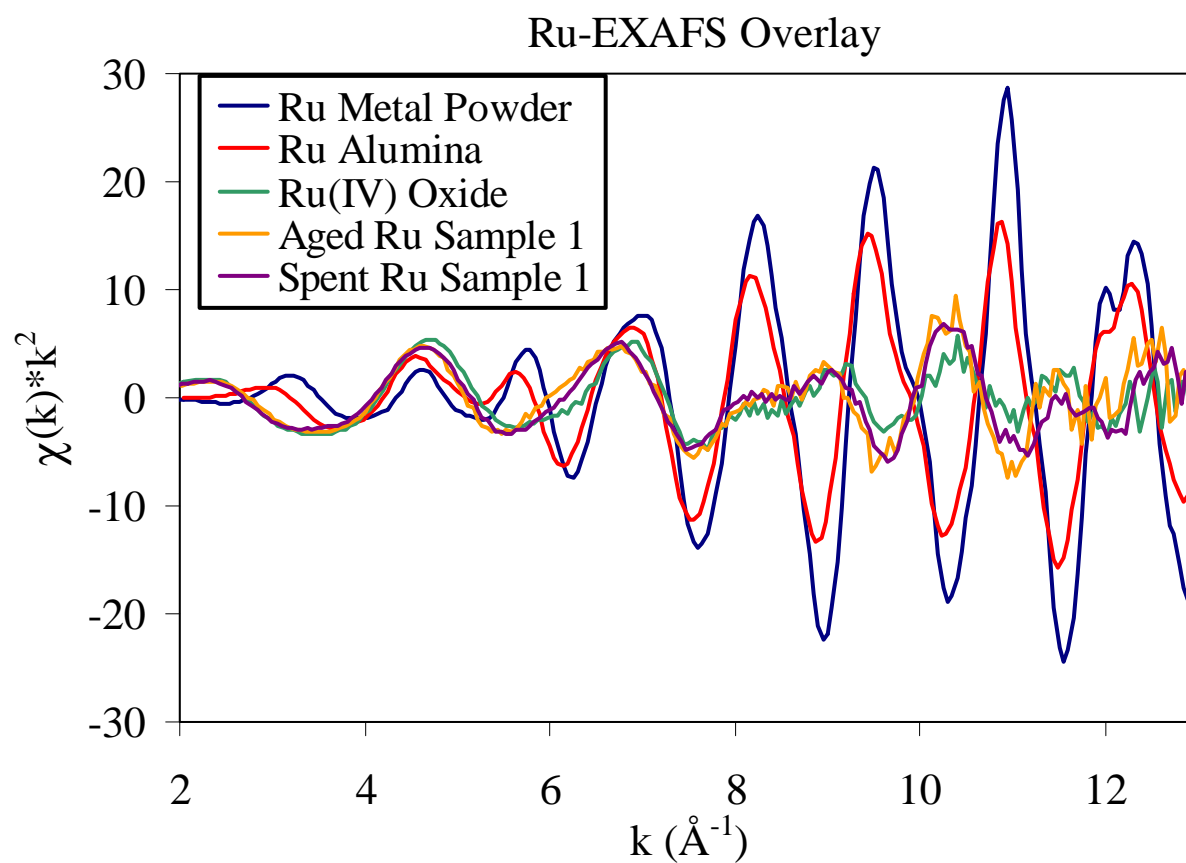


Figure 3-43 The k^2 -weighted Ru chi data collected for the two Ru standards, Aged Ru Sample 1 and Spent Ru Sample 1 (with Ru:Hg MR of 1.7). Data for Ru on alumina and Aged Ru Sample 1 (from Duff et al. 2000) were reanalyzed.¹

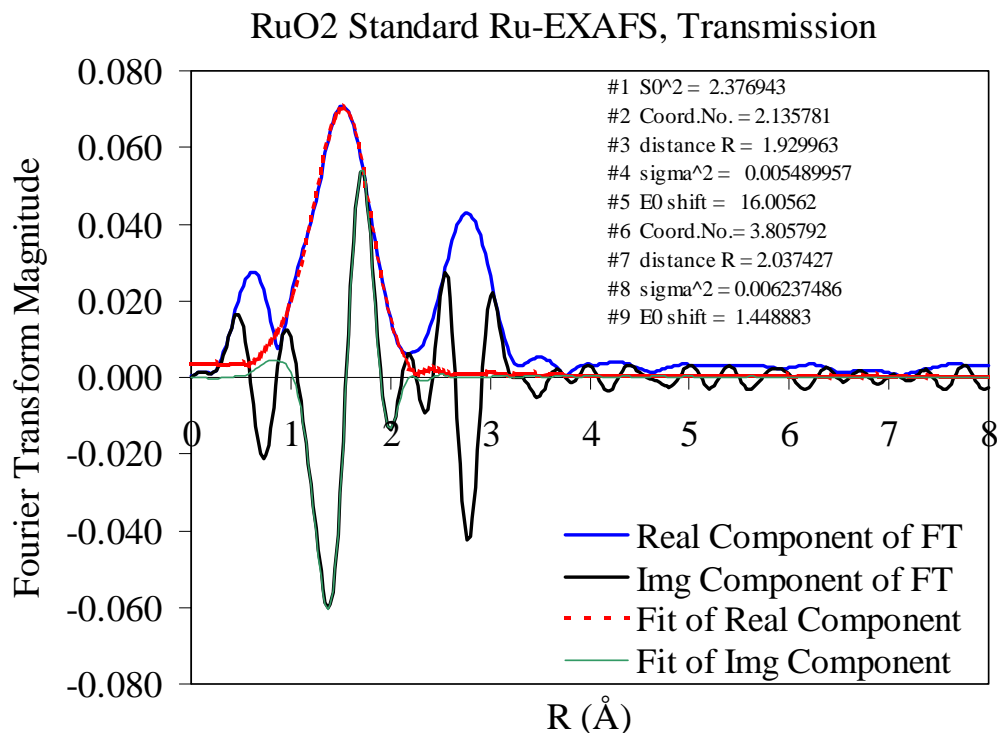


Figure 3-44 FT RDF data and first shell Ru-O model fit data for the RuO₂ standard—uncorrected for phase shift.

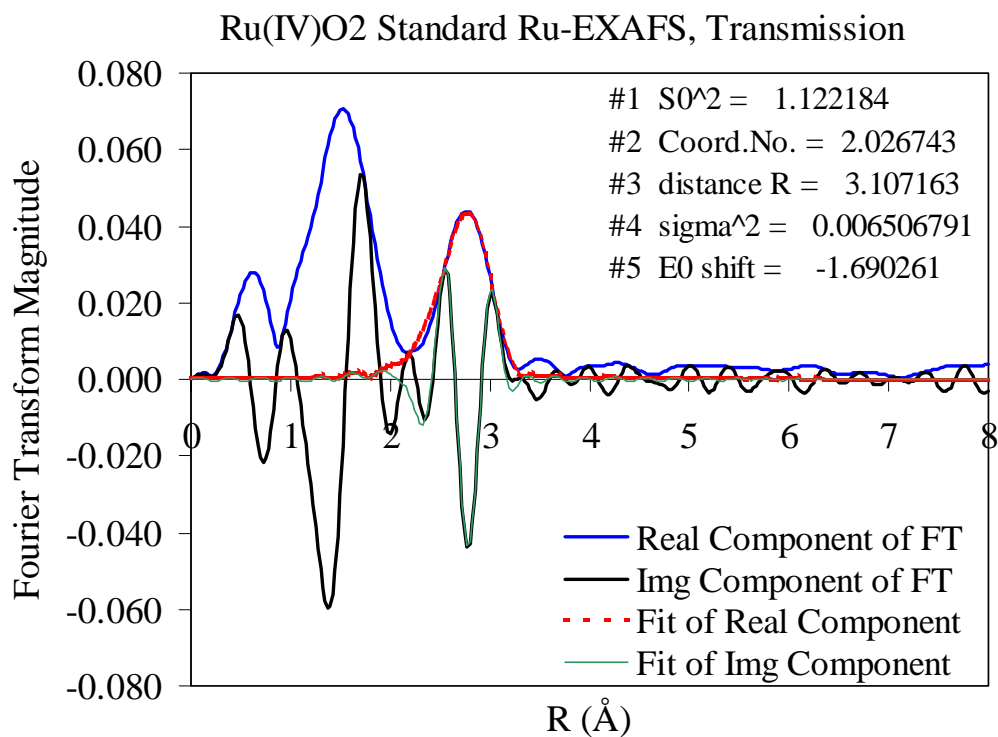


Figure 3-45 FT RDF data and first shell Ru-Ru model fit data for the RuO₂ standard—uncorrected for phase shift.

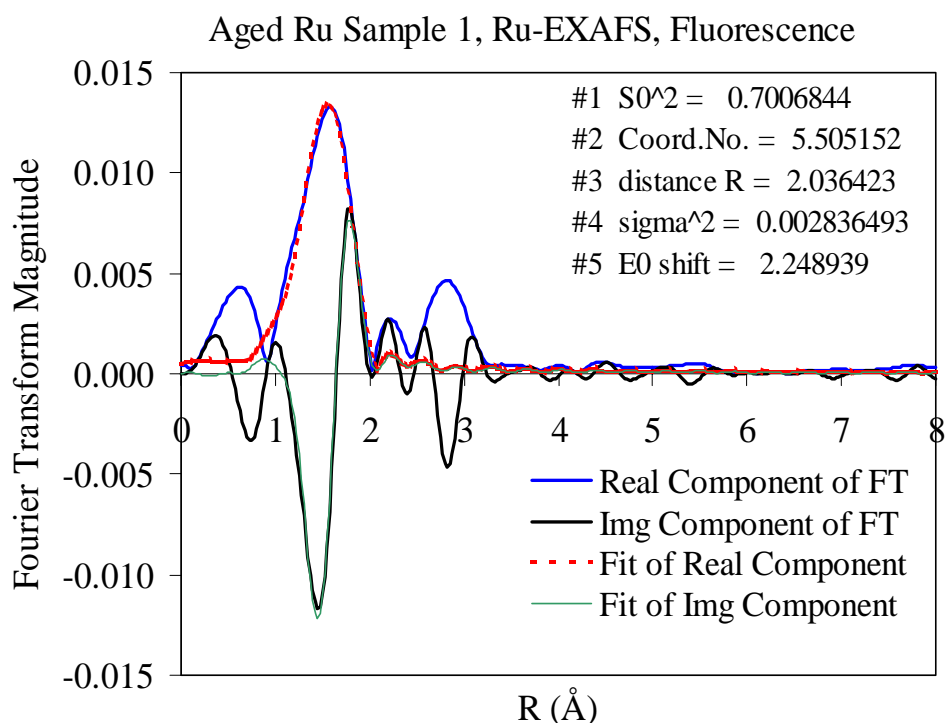


Figure 3-46 FT RDF data and first shell Ru-O model fit data for the Aged Ru Sample 1 sample—uncorrected for phase shift. Data for Aged Ru Sample 1 (from Duff et al. 2000) were reanalyzed.

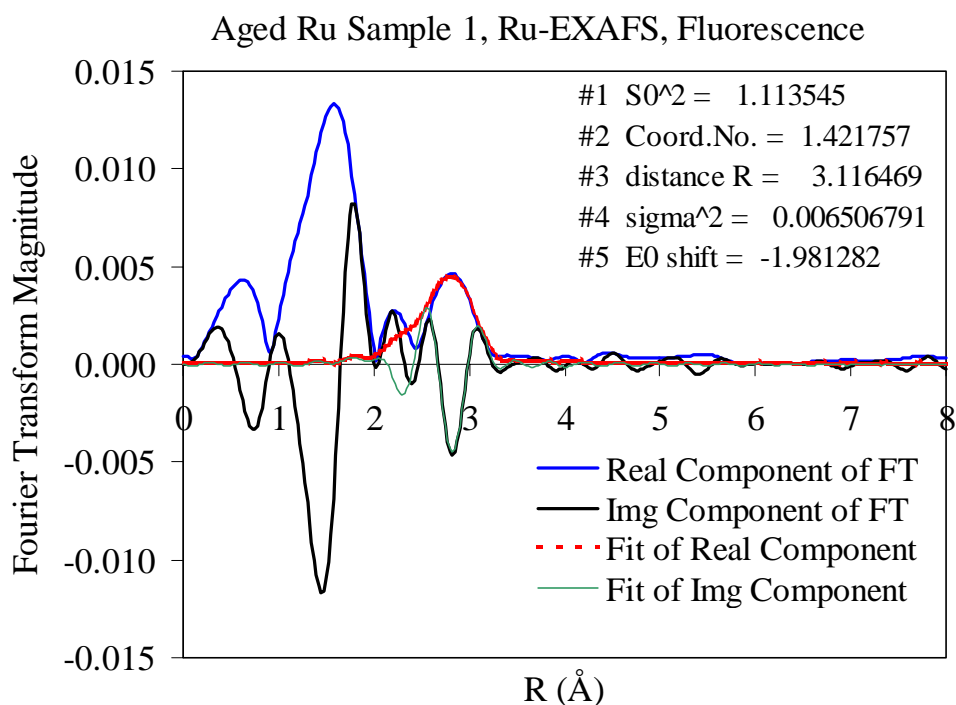


Figure 3-47 FT RDF data and first shell Ru-Ru model fit data for the Aged Ru Sample 1 sample—uncorrected for phase shift. Data for Aged Ru Sample 1 (from Duff et al. 2000) were reanalyzed.

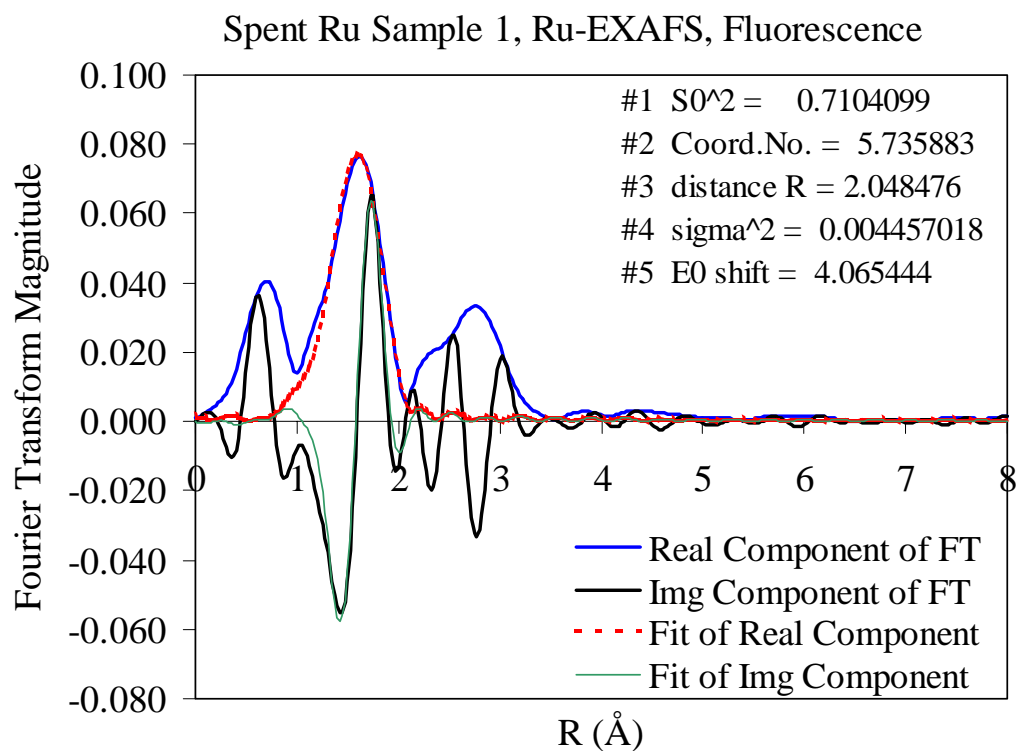


Figure 3-48 FT RDF data and first shell Ru-O model fit data for the Spent Ru Sample 1—uncorrected for phase shift.

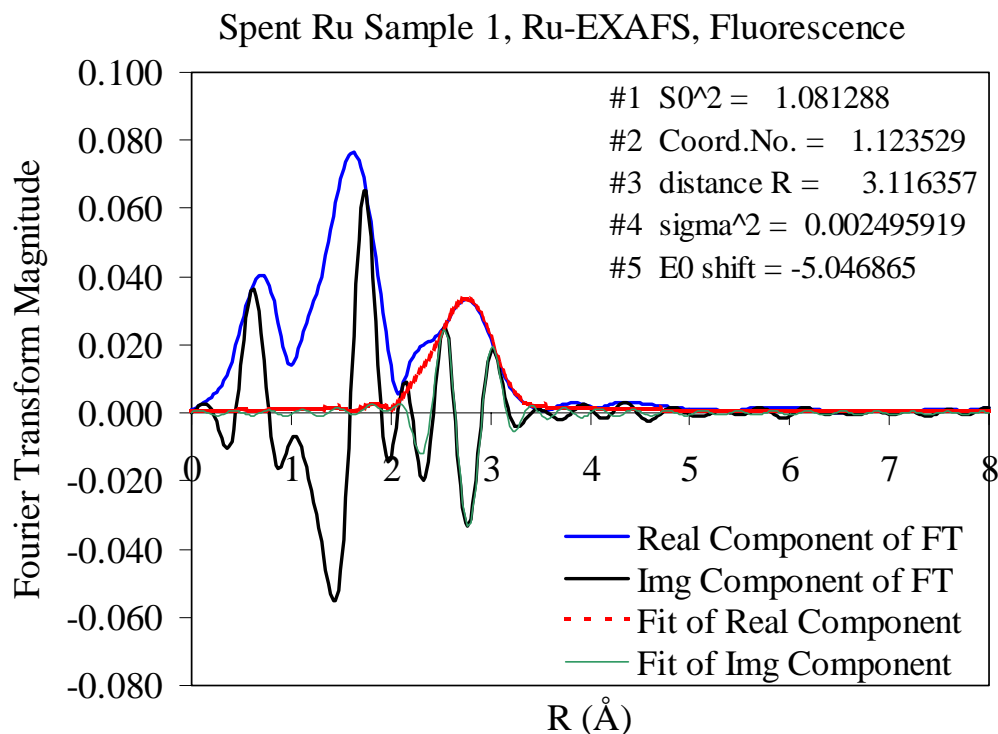


Figure 3-49 FT RDF data and first shell Ru-Ru model fit data for the Spent Ru Sample 1—uncorrected for phase shift.

Table 3-3 First coordination shell Ru-Ru and Ru-O fit data for RuO₂ and the RuHg-containing samples. Data for Aged Ru Sample 1 (from Duff et al. 2000) were reanalyzed.

Sample	First Shell Neighbor	Bond Distance r[Å]	N	$\sigma^2[\text{Å}]^2$
RuO ₂ ⁸	Ru-O'	1.93	2.14	0.00549
	Ru-O''	2.04	3.81	0.00624
	Ru-Ru	3.11	2.03	0.00651
Aged (120 hrs) Ru Sample 1 equilibrated initially for 5 days at 45 C ¹	Ru-O	2.04	5.51	0.00284
	Ru-Ru	3.12	1.42	0.00651
Spent (6 months) Ru Sample 1 equilibrated initially at 45 C	Ru-O	2.05	5.74	0.00446
	Ru-Ru	3.12	1.12	0.00250

4.0 DISCUSSION

4.1 Models Interpretations of the Pd and Hg Solid Phase Speciation

The XAFS data suggest multiple phases of Pd and Hg are present in the samples. Due to the potential for multiple forms of solid phase Pd and Hg in the samples (with the exception the Aged Pd Samples 1 and 4) the structure (such as FCC) or structures of the phases could not be determined. The forthcoming TEM studies will provide this structural information for selected portion of the samples. However, we can generate a series of simple models of the first shell environment of Pd and Hg in the samples that show evidence of the types of phases we could expect—presented below. To simplify the interpretations of the XAFS, we present several diagrams based on a series of assumptions about the first shell coordination environment of Pd and of Hg (presented in **Table 3-1** and **Table 3-2**).

4.1.1 Pd-containing Samples with Initial Mole Ratios of 3.4—A Homogeneous Phase Model for Sample PdX and Pd Sample 1

In **Figure 4-1** through **4-5**, we assume the speciation of each metal is present as a single homogeneous “bulk” phase—from the perspective of Pd and of Hg. The number of atoms shown around each central Pd (shown with a green font and a red circle) atom or Hg (shown with green font with a blue circle) atom indicates the absolute coordination number

	12 hr Sample PdX, 45 C, Pd:Hg MR 3.4	24 hr Pd Sample 1 (prepared like PdX)	6 Month Spent PdX
Pd-EXAFS	Pd speciation is : 	Pd speciation is : 	Pd speciation is :
Hg-EXAFS	Hg speciation is : 	Hg speciation is : 	Hg speciation is :

Figure 4-1 Pictorial interpretations of the FEFF fits for homogeneous solid phase speciation of Pd and Hg in PdX (12 hr), sample Pd 1 (24 hr) and spent PdX (6 month).

or “N” value for the metals Pd and Hg. The Hg-C interactions shown may in many cases represent diphenylHg (DPM), which is likely to exist in the 12-hr sample based on model simulations of the Hg-EXAFS data.¹ Although Pd Sample 1 is not the same sample as PdX, it is shown in **Figure 4-1** because it was equilibrated in the same manner as PdX. The results for Pd Sample 4, which had a same Pd:Hg MR were similar to that of Pd Sample 1.

If the metallic bonding speciation of metallic Pd is homogeneous, Pd could be present as a PdHg phase at early and late stages of equilibration with the phenylborate solutions (**Figure 4-1**). Therefore, we surmise that the Pd could form pure Pd clusters after 24 hours and that the clusters become rich in Hg after several months. The increase in the absolute first shell coordination number of the Pd after long term exposure to the simulant solutions indicates that the Pd nanoclusters have coalesced to form larger particles.

4.1.2 Pd-containing Samples with Initial Mole Ratios of 0.34—A Homogeneous Phase Model for Sample PdY

Figure 4-2 shows that the Pd could be present as a Hg-rich solid and there appears to be no change in Pd or Hg speciation with time. The Hg-C interactions in the EXAFS for the 12-hr “fresh” sample PdY suggest DPM is present at 12 hours (**Figure 4-2**, as predicted based on model simulations of the Hg-EXAFS data)¹ and probably in the Spent PdY. The high level of DPM added initially could still be present in the 6-month old “Spent” PdY sample. Our representation of the XAFS data for Pd in **Figure 4-2** indicates the Pd nanoclusters (if formed) could have coalesced to form larger particles after several months of exposure to the phenylborate solution.

4.1.3 Pd-containing Samples with Initial Mole Ratios of 34—A Homogeneous Phase Model for Sample PdZ

The results of the Pd-EXAFS indicate that some small Pd nanoclusters form early on but the XANES data indicate that Pd²⁺ species are dominant in the 12-hr equilibration and no Pd nanoclusters are present (**Figure 4-3**).¹ In the 6-month equilibration, the first shell metal in the Hg environment is Pd and no Pd nanoclusters are detectable. The 12-hour sample contains Hg-C interactions—most likely in the form of DPM. The EXAFS data indicate that DPM may be present in the Spent PdZ sample also.

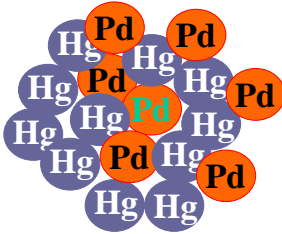
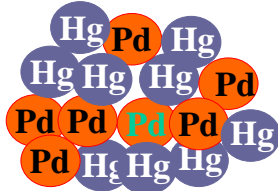
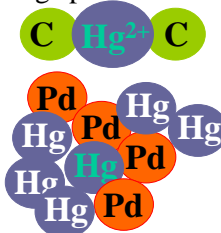
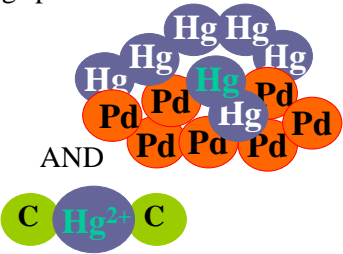
	12 hr Sample PdY, 45 C, Pd:Hg MR 0.34	24 hr PdY	6 Months Spent PdY
Pd-EXAFS	Pd speciation is : 	NO XAFS DATA TAKEN	Pd speciation is : 
Hg-EXAFS	Hg speciation is : 		Hg speciation is : 

Figure 4-2 Pictorial interpretations of the FEFF fits for homogeneous solid phase speciation of Pd and Hg in PdY (12 hr) and Spent PdY (6 month).

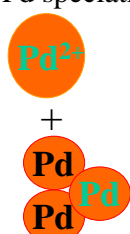


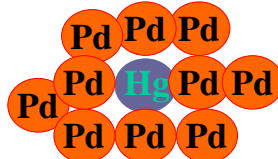
	12 hr Sample PdZ, 45 C Pd:Hg MR 34	24 hr Sample PdZ	6 Month Spent PdZ
Pd-EXAFS	Pd speciation is : 	NO Pd-XAFS DATA TAKEN	Pd speciation is mostly: 
Hg-EXAFS	Hg speciation is mostly: 	NO Hg-XAFS DATA TAKEN	Hg speciation is: 

Figure 4-3 Pictorial interpretations of the FEFF fits for solid phase speciation of Pd and Hg in PdZ (12 hr) and spent PdZ (6 month).

4.1.4 Pd-containing Samples with Initial Mole Ratios of 0.17 and 0.61—A Homogeneous Phase Model for the CSTR Test Samples

Figure 4-4 shows the Pd in the Spent CSTR Tests 2 and 3 exists as a Hg-rich Pd phase and the Hg is bound to C (possibly as DPM, Spent CSTR Test 2 only) and the Hg is present as large HgPd particles (both samples). As with Sample PdY, these treatments initially contained a high level of added Hg (as DPM). Due to the high initial Hg levels, it is our opinion that a substantial degree of metallic Hg-bonding to metallic Pd is to be expected. Additionally, if this type of bonding formed in the freshly prepared CSTR samples, it appears to persist with the length of exposure to the phenylborate-containing HLW simulant solution. **Figure 4-5** shows Hg exists as carbon-rich (possibly DPM) and Pd-rich phases in sample CSTR Test 4. The CSTR Test 5 EXAFS data show evidence of metallic Pd-Hg bonding (**Figure 4-5**). However, this was not observed in the Pd-EXAFS data for CSTR Test 4 due to the generation of unreasonable CN value, which exceeded 12. As with Sample PdY these treatments contained a high level of added Hg (as DPM). It is our opinion that a substantial degree of bonding between metallic Hg and metallic Pd is to be expected.

The four CSTR tests performed with these samples by Barnes et al. indicated that the rates of TPB decomposition were lowest for the CSTR Test 5 sample and that is was a function of the Pd concentration in the reaction vessel.^{25,37} This may be due not only to the low temperature, but it may be due to the existence of metallic Hg, which may be a catalyst poison. However, since we do have EXAFS data on samples that were taken shortly after 24 hrs of equilibration, we can only generalize that metallic Hg may have formed early on in the study—presented in Section 4.1.8. If we chose to ignore the potential for multiple Pd-containing phases in the four CSTR Test samples (based only on the fits of the Pd-EXAFS), the number of atoms around the Pd in Spent CSTR Tests 2 and 3 would be ~12 or greater, which indicates that Pd nanoclusters do not exist.

4.1.5 Pd-containing Samples with Initial Mole Ratios of 3.4—A Heterogeneous Phase Model for Sample PdX and Pd Sample 1

The pictorial representation of Pd speciation shown in **Figures 4-6** through **4-9** is different than that of the previous type of representation shown in **Figures 4-1** through **4-5**. The diagrams shown in **Figures 4-6** through **4-9** are based on the premise of our previous TEM work, which detected Pd nanoclusters and a Hg-rich Pd phase. Therefore, the Pd is shown as Pd nanoclusters and the remainder of the Pd species in the Pd-EXAFS fits are depicted as a separate Hg-rich phase. The Hg speciation is assumed to exist as HgPd solids (based on our previous TEM results for this material) and any Hg not associated with Pd is depicted as a pure Hg metal form or as Hg bound to carbon (probably as DPM). For the Hg speciation, the presence of a HgPd “bulk” phase is assumed to be conservative because once formed, this material probably does not undergo significant atomic rearrangement. We believe that this conservative behavior is supported by the fact that the sample Hg speciation is almost always contains 12 first shell Pd atoms around the central Hg atom—regardless of the length of time the samples were aged in air or in solution (see **Figures 4-1, 4-2, and Figures 4-4** through **4-9**).

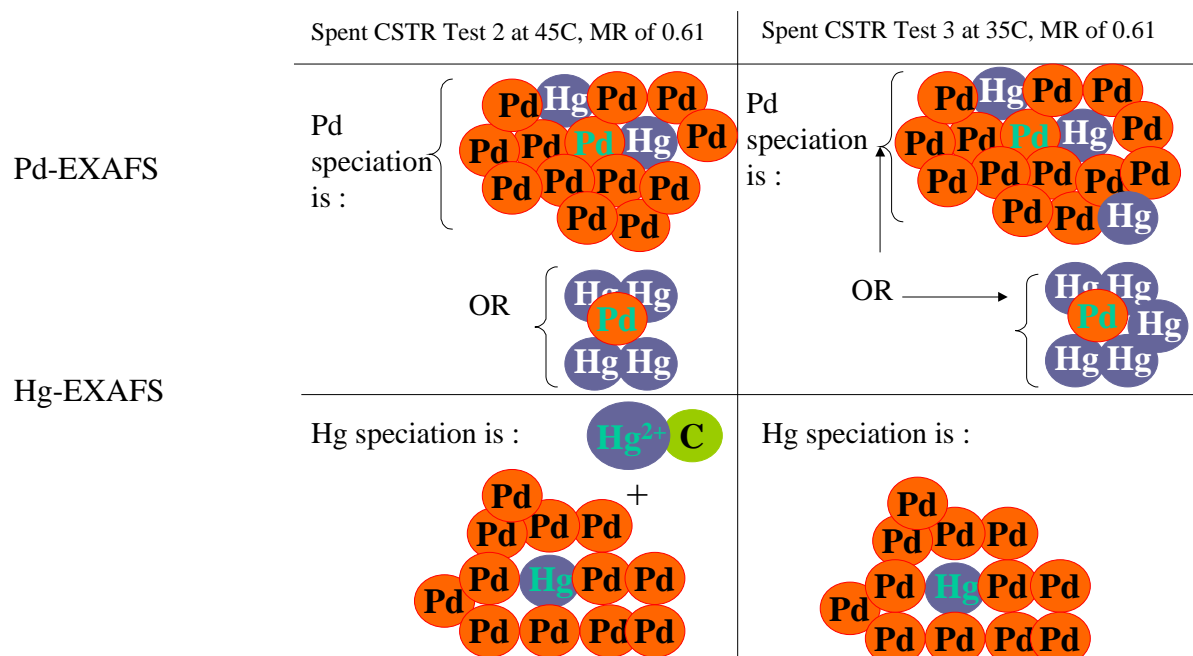


Figure 4-4 Pictorial interpretations of the FEFF fits for homogeneous solid phase speciation of Pd and Hg in the Spent CSTR Test 2 and 3 samples.

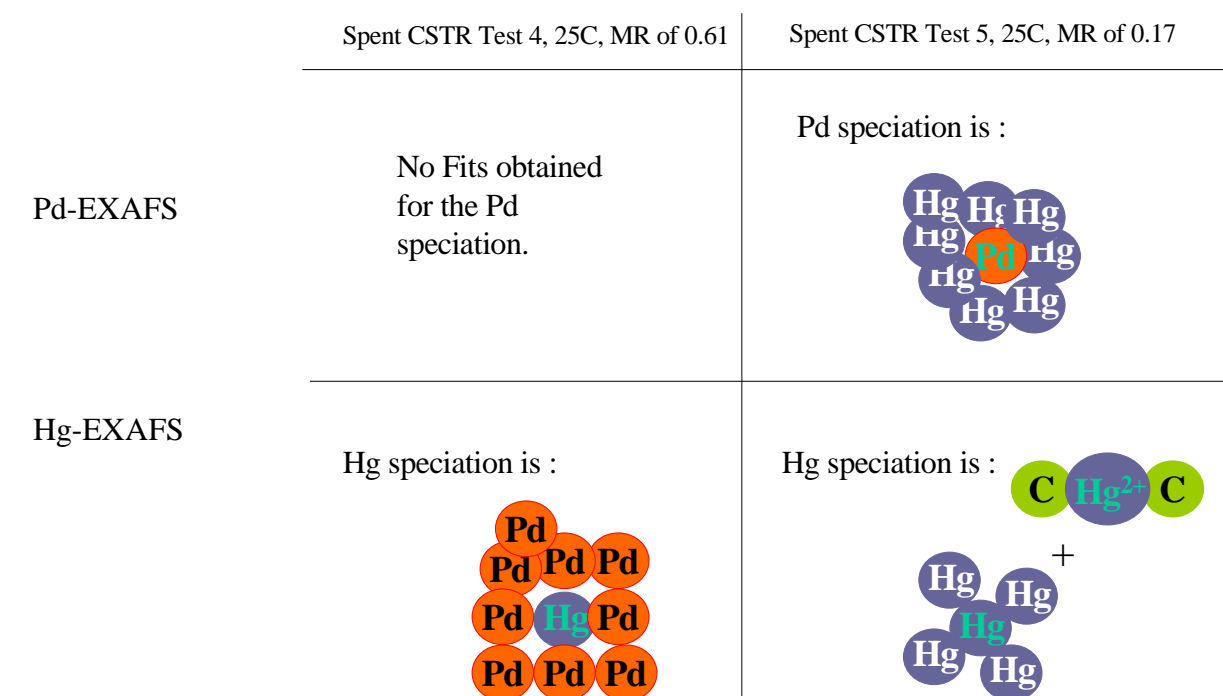


Figure 4-5 Pictorial interpretations of the FEFF fits for homogeneous solid phase speciation of Pd and Hg in the spent CSTR Test 4 and 5 samples.

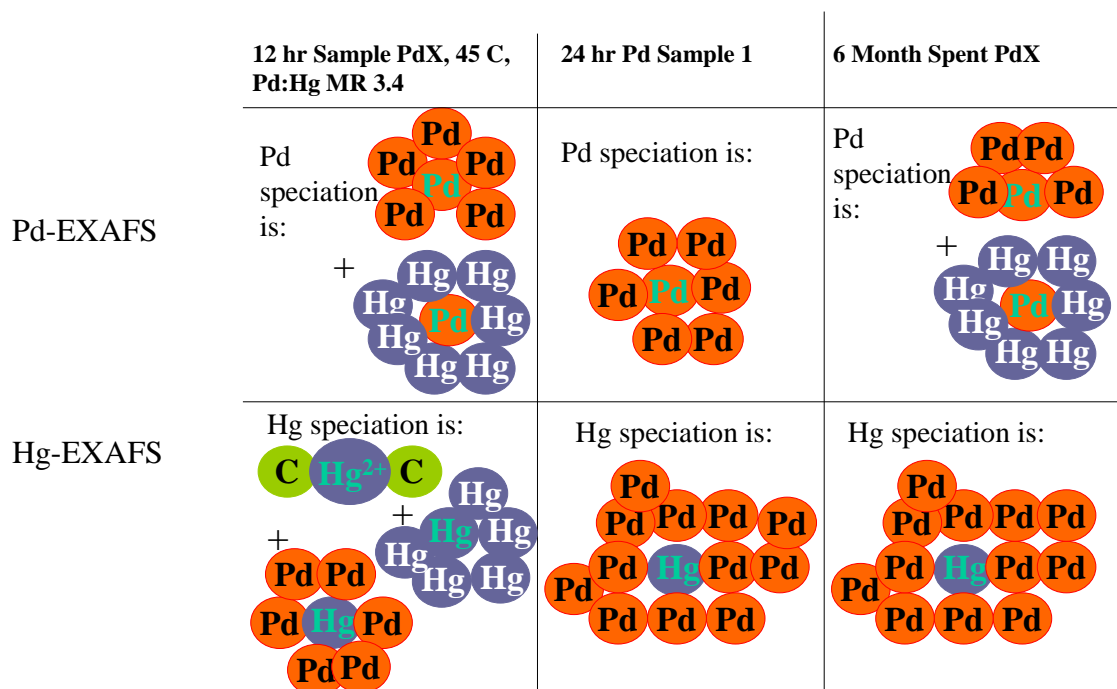


Figure 4-6 Pictorial interpretations of the FEFF fits for a heterogeneous mixture of solid phase speciation of Pd and Hg in PdX (12 hr), Pd Sample 1 (24 hr) and Spent PdX (6 month).

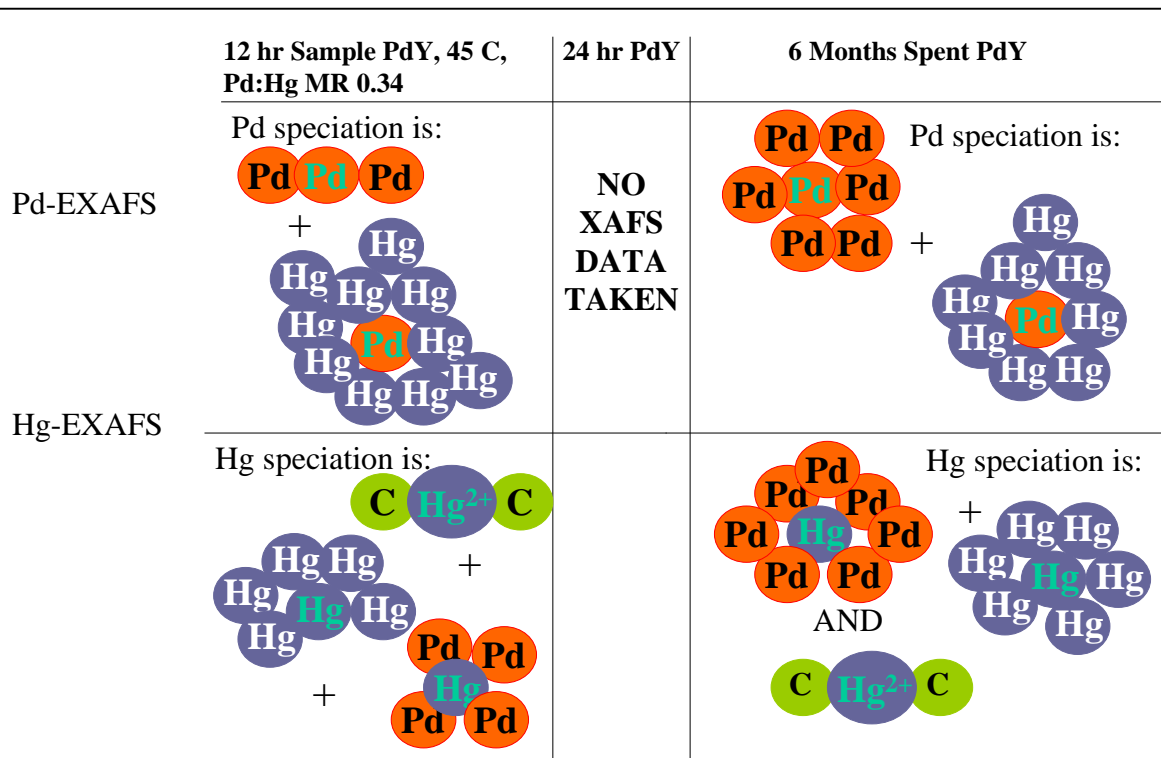


Figure 4-7 Pictorial interpretations of the FEFF fits for a heterogeneous mixture of solid phase speciation of Pd and Hg in PdY (12 hr) and Spent PdY (6 month).

A diagram for the speciation of Pd and Hg in the (fresh) Pd Sample 1 is presented in **Figure 4-6** because this sample was equilibrated with the same conditions as that of PdX. Nanoclusters of Pd were identified in this sample—in addition to a PdHg solid phase material.¹ The existence of DPM in the 12-hr PdX sample is predicted based on model simulations of the Hg-EXAFS data, which indicated it could be present.¹

4.1.6 Pd-containing Samples with Initial Mole Ratios of 3.4—A Heterogeneous Phase Model for Sample PdY

In **Figure 4-7**, the speciation of Pd and Hg are presented. For these diagram, we assumed that Pd nanoclusters and a Hg-rich Pd phase are present. We also assumed that the remainder of the Pd is bound to Hg and the remaining Hg is bound to Hg and possibly C (perhaps as DPM). The existence of Hg-Hg bonding is likely—due to the high levels of added Hg for these treatments. These diagrams do not resemble that of Spent CSTR Test samples (shown in **Figures 4-8** and **4-9**), which also had a comparable level of Hg initially added.

4.1.7 Pd-containing Samples with Initial Mole Ratios of 0.17 and 0.61—A Heterogeneous Phase Model for the CSTR Test Samples

Figure 4-8 and **4-9** show diagrams that represent the Spent CSTR Tests 2, 3, 4 and 5 samples. Our depictions show that these four samples are similar. The pictorial representations of Pd and Hg speciation in the CSTR samples partially resemble that of the 24-hr Pd Samples 1 and 4 (from Duff et al. 2000) in that the Pd nanocluster and the Hg-rich Pd phases could be present. However, the fits of the Pd-EXAFS for the samples show evidence of Pd-Hg interactions that are not observed for Pd in Pd Samples 1 and 4. Additionally, the number of Pd atoms for the Pd-Pd interactions in the Pd-EXAFS indicates that the clusters of Pd (if initially present) have coalesced. The PdHg interactions we observe in the Pd-EXAFS indicate the Pd nanoparticles may have coalesced. The Spent CSTR Test 5 sample had the lowest initial Pd:Hg MR and since the modeling indicates that Hg-C interactions exist, the form of this Hg may be DPM.

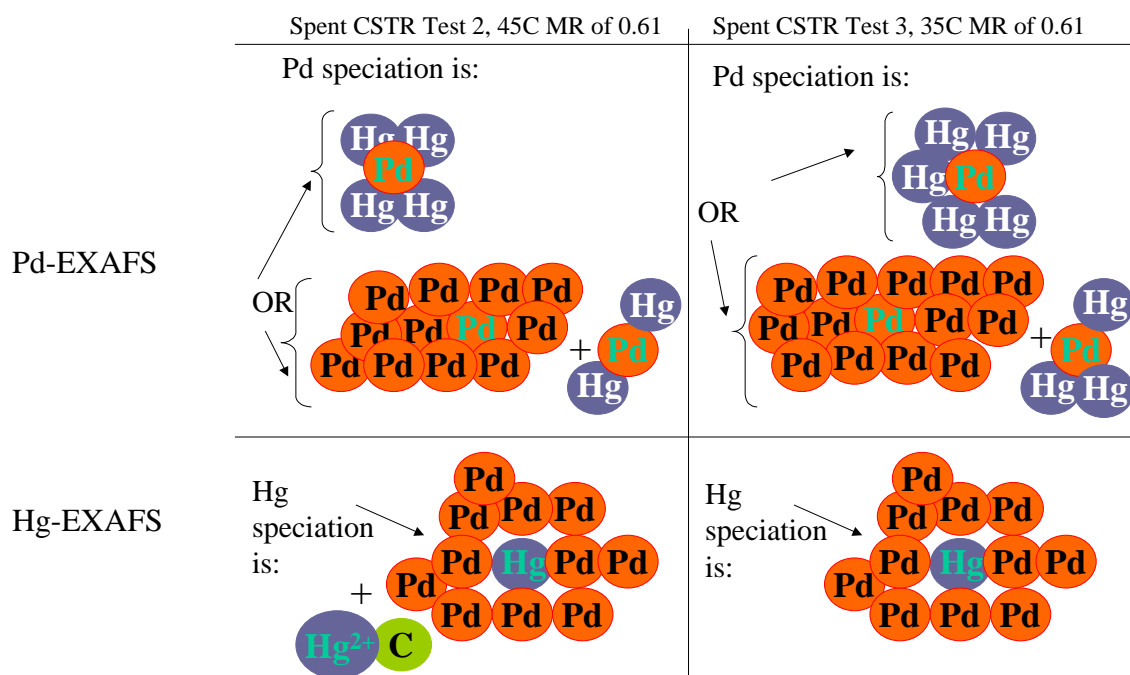


Figure 4-8 Pictorial interpretations of the FEFF fits for a heterogeneous mixture of solid phase speciation of Pd and Hg in the Spent CSTR Test 2 and 3 samples.

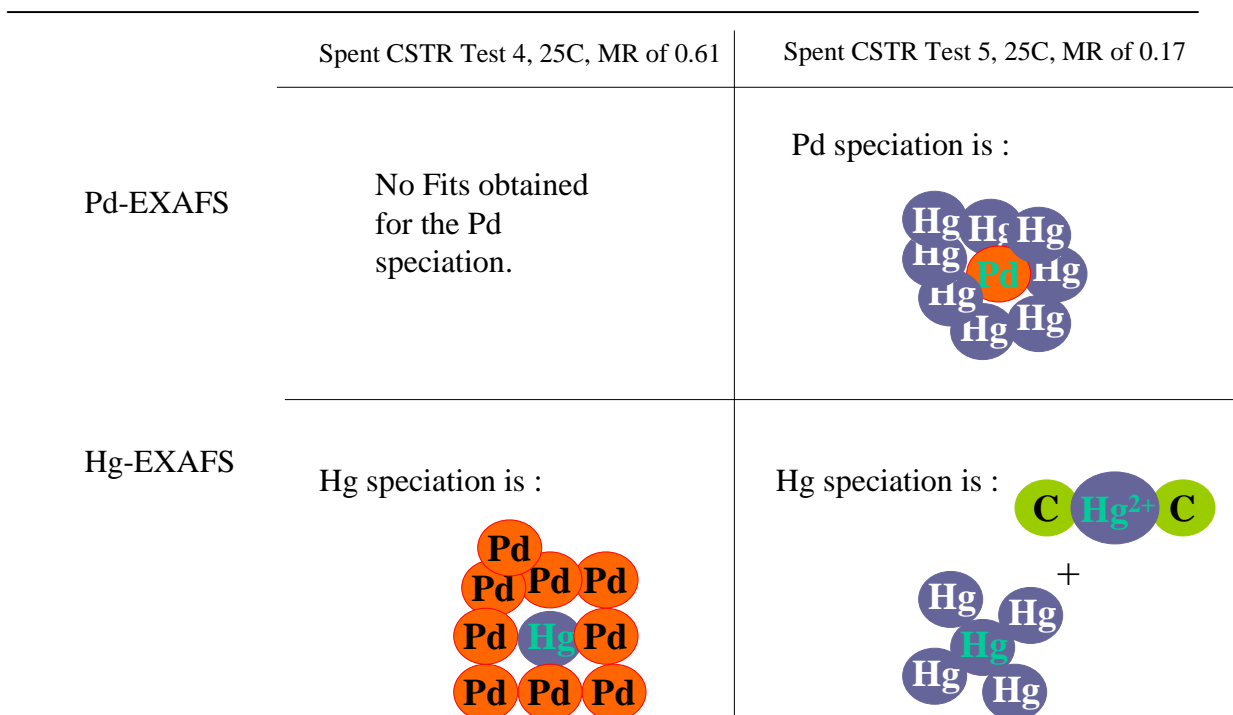


Figure 4-9 Pictorial interpretations of the FEFF fits for a heterogeneous mixture of solid mixture of solid phase speciation of Pd and Hg in the Spent CSTR Test 4 and 5 samples.

4.1.8 Potential Influence of Hg and Temperature on Catalyst Form and Reactivity

In our previous study, we observed Pd nanoclusters and a HgPd_{12} solid [with a mole ratio (MR) of 1 Hg to 12 Pd] in our catalytic samples. Bonnesen and researchers (2000) have also determined that Hg has a positive effect on the decomposition of TPB—more so than in Hg-free Pd catalyst systems.³⁸ There is considerable evidence to suggest that the Pd nanoclusters are catalytic (as discussed in our previous report) but little is known about the reactivity of the HgPd_{12} phase that was identified in our previous work.¹ The synergistic effect of Hg on noble metal catalysis of TPB decomposition was not expected because prior work indicated that metallic Hg is a catalyst inhibitor to zerovalent noble metals.^{39,40} We discuss the role that Hg speciation and temperature may potentially have on catalyst reactivity below.

If we assume this HgPd_{12} solid forms during TPB decomposition and that this HgPd_{12} solid is stable with time and aging (in or out of HLW simulant solution), the leftover Hg in the system may form metallic Hg. However, HgPd_{12} solids are not present in the treatment with an initial Pd:Hg MR ratio of 0.17 that was conducted at 25 °C but they are present in the treatment with Pd:Hg MR value of 0.34 that was equilibrated at 45 °C (Sample PdY). It is possible that the high levels of Hg in combination with low temperature values (25 °C) do not facilitate the formation of a HgPd_{12} phase. This would potentially explain why TPB decomposition rates are lower at low temperatures. To test our assumptions, which are based on a very limited data set are correct, a substantial amount of additional work and review of previous studies would be required. Slower rates of benzene generation were observed in the CSTR Test 3 study but the data do not permit the determination of the reaction pathway, which may be different at this intermediate temperature. Further study is needed.

4.2 Solid Phase Speciation of Ru

Models for the Ru speciation were not generated but the speciation of Ru in the samples is much more straightforward in that the Ru speciation changed very little with time in the presence of the phenylborate HLW simulant solution. This system was found to be catalytically unreactive toward TPB decomposition (M. J. Barnes, personal communication). TEM analyses will help to provide information on these nanoclusters, which can be highly catalytic in the presence of light¹⁴ and probably in the presence of radiation.

5.0 CONCLUSIONS

Preliminary studies suggest the formation of nano-clustered Pd/Hg at the onset of catalytic activity is a dynamic process with evolution in the cluster speciation over time. Clusters coalesce to larger particles. Furthermore, migration and redistribution of metals apparently occurs with the segregation of a distinct Hg phase after 6 months.

In most cases, aging the samples in air or in the HLW simulant solutions does not oxidize the metallic Pd in the solids that formed during active TPB decomposition.

Additionally, the IIT B-52 antifoam appears to have a negligible effect on Pd speciation in the 6-month old samples.

The XAFS data indicate that the speciation of Pd in the CSTR treatments was similar. Most of the Pd was bound to Pd and a small amount was bound to Hg—if the EXAFS fits for only Pd-Hg interactions are disregarded. The coordination environment of the Pd in samples that have been in HLW simulant solutions of phenylborates for 6 months at 25 °C do not resemble that of freshly made (24-hour) samples. If one type of Pd solid species is present in the 6-month old samples (i.e., there is no solid phase heterogeneity in the Pd speciation), the Pd is probably not present in a nanocluster form because the clusters may have coalesced (i.e., an alloy is present). If multiple environments are considered, Pd nanoclusters (with coordination numbers of ~6) may exist in addition to the PdHg solids (e.g., PdHg₆ species). TEM studies will help provide more information about the metal speciation in these samples.

In most cases, aging the samples in air or in the HLW simulant solutions does not oxidize the metallic Hg in the solids that formed during active TPB decomposition. The Hg speciation in the samples that we analyzed is typical of the solids we studied previously with the exception that the treatments with high added Hg contained metallic pure Hg solids. The metallic Hg in these solids may have an inhibitory effect on TBP catalysis by Pd.

The Ru in the Aged Ru Sample 1 and Spent Ru Sample 1 is oxidized and is present as Ru(IV)-rich oxide with a similar structure to that of Ru(IV)O₂. The absence of Ru beyond the second coordination shell indicates Ru exists as nanoclusters. TEM would help confirm the presence of these Ru solids, which may have more catalytic activity than expected¹⁴—particularly in the presence of H₂ gas which could facilitate the reduction of the Ru to Ru metal as in the previously mentioned studies on the Ru-catalyzed reduction of Tc(VII) in the Hanford HLW simulants (in Section 1.1.2).¹⁵

On-going work in this project concerns characterization of HLW simulants (with TEM) and real waste sludge samples from Tanks 8F and 11H (XAFS).

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