

## **A Statistical Review of Composition Data from DWPF's Process Samples for Macro-Batch 1**

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by

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T. B. Edwards

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SAVANNAH RIVER SITE

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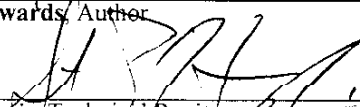
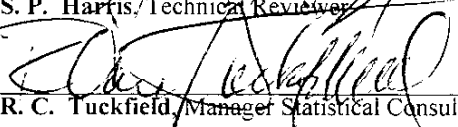

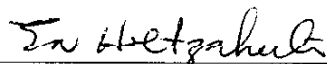

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February 15, 2000

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## ABSTRACT

The measurements derived from samples taken during the processing of macro-batch 1 (MB1) at the Defense Waste Processing Facility (DWPF) have been reviewed and compared in this report. Batches 22 through 93 were the focal point of this study.

Statistical control charts were developed for each analyte for each vessel to identify influential or exceptional results in the variation, central tendency, or both for the measurements. These charts should serve as a basis for observing the (expected) impact of some decisions made during the processing of this macro-batch.

Statistical comparisons were made between the two dissolution methods used to prepare these MB1 samples: mixed acid (MA) and peroxide fusion (PF), where both were available. Statistically significant differences (at the 5% significance level) are seen in the results from the two dissolution methods for several analytes. However, for all of the major cations (except that for silicon) the differences are less than 5%. For silicon, the MA values tend to be biased low while the PF values tend to be biased high. The average of the MA and PF values is used to represent this cation concentration in DWPF's Product Composition Control System (PCCS), which mitigates the differences in silicon measurements derived by the two dissolution methods.

A comparison of the results for the Slurry Mix Evaporator (SME) versus those of the Melter Feed Tank (MFT), shows a statistically significant difference (at the 5% level) for Total and Calcined Solids (SME value > MFT value for each with a Mean Difference = 2.3 wt%), for Insoluble Solids (SME value > MFT value with a Mean Difference = 2.5 wt%), and for density (SME value > MFT value with a Mean Difference = 0.02 g/mL). A higher Total Solids in the SME versus the MFT is not unexpected since the MFT is not sampled immediately following the transfer from the SME but is sampled somewhat later, potentially, after the melter feed pumps have been primed with water.

No cation concentrations (by either dissolution method) show a statistically significant difference between the SME and MFT (at the 5% significance level) including the ratios of iron to lithium (Fe/Li) and iron to aluminum (Fe/Al). In an earlier study, there was an indication of concern for differences in the aluminum, iron and copper concentrations between the two tanks. The analyses of this study show no indication of such differences between the two tanks for these cations over the complete set of results for MB1.

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# 1.0 INTRODUCTION

The Defense Waste Processing Facility (DWPF) began processing the first macro-batch of radioactive waste at the Savannah River Site (SRS) in 1996. This first macro-batch, designated Macro-Batch 1 or MB1, began with the first radioactive processing batch, Batch 19. The processing of MB1 ended with Batch 93, and Batch 94 began Macro-Batch 2, MB2. In the DWPF, samples are taken at the Sludge Receipt and Adjustment Tank (SRAT) upon receipt of the sludge into the SRAT and immediately prior to transfer of the sludge from the SRAT, at the Slurry Mix Evaporator (SME), and at the Melter Feed Tank (MFT) for each batch processed. The DWPF Analytical Facility (DWPF lab) analyzes these samples for various elemental concentrations as well as density, total solids, and calcined solids. The data from these composition measurements for batches 19 through 93, which were reported by the DWPF laboratory, are the subject of this report; specifically, this will include SRAT Receipt, SRAT Product, SME, and MFT results.

A statistical review of these reported, analytical data has been conducted with the objectives:

1. Perform a general review of the data in an attempt to identify outliers or anomalies.
2. Explore for possible trends in mean level or variation for each vessel over the available sample history.
3. Identify possible differences in SME versus MFT sample results.
4. Investigate the components of variation (batch-to-batch versus sample-to-sample) for each vessel.

# 2.0 BACKGROUND

The elemental concentrations of samples from the SRAT, SME, and MFT are measured by analytical procedures conducted by the DWPF laboratory (DWPF lab). The SME and MFT concentrations are measured on a vitrified basis; that is, the results provided by the DWPF lab are in terms of grams of element per 100 grams of vitrified material. Analyses of the SRAT material (both receipt and product) are reported as percentages of total dried solids; that is, the results are provided in grams of element per 100 grams of total solids. For all three vessels, the anions of interest are reported in parts per million (ppm).

Table 1 in the Appendix provides a listing of the results by vessel, batch, and sample for MB1. The unit of measure for each column of results is identified. Note that values are not provided for all analytes for all samples, for all batches, or for all vessels. However, the set of data in Table 1 is the starting place for this study, and this table represents all of the data considered in this report. Also, note that a value which was below the detection limit of the analytical method being used (indicated by a "<" in Table 1) was set to the detection limit in the analyses of this report.<sup>1</sup>

SME acceptability decisions conducted as part of the Product Composition Control System (PCCS) require measurements on at least 4 SME samples [1]. DWPF routinely acquires 4 or more samples of the SME as part of the acceptability process but frequently enters results from only 4 samples into PCCS. The results from these 4 samples then become part of the production record for the SME batch. However, Table 1 provides results from all of the available samples even results from samples that were subsequently re-analyzed or from SME batches that were subsequently remedied and re-sampled. In the discussion that follows, all of the data provided in Table 1 are reviewed regardless of whether or not they were used in the SME acceptability decision.

Another complexity, that must be addressed in the discussion that follows, involves DWPF's use of two dissolution methods (mixed acid microwave, MA, and peroxide fusion, PF) to conduct the analyses for all

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<sup>1</sup> Also, note that the detection limit for a particular type of measurement varies over these MB1 process batches.

of the required cations. In general, concentrations for all relevant cations except for boron are available by the MA method and all except for sodium by the PF method. However, all of these data (even though available for each SME sample) are not entered into PCCS for acceptability decisions, and for the earlier SME batches of MB1, all of these data were not saved in the files accessed to compile the measurements being studied here.

During the processing of MB1, and even today, the concentrations for the cations of calcium (Ca), chromium (Cr), copper (Cu), iron (Fe), potassium (K), lithium (Li), magnesium (Mg), manganese (Mn), sodium (Na), nickel (Ni), titanium (Ti), uranium (U), zirconium (Zr) that are entered into PCCS as those determined using the MA method. The boron (B) concentrations are those derived via PF. Early during MB1, the aluminum (Al) measurements entered into PCCS were those determined using MA. As of process batch 46, the Al values determined using PF have been entered into PCCS. Also, as of that SME batch, the average of the PF and MA measurements for silicon (Si) for each sample has been entered into PCCS. For earlier SME batches, only the MA value for each sample was entered for Si.

Note that the "Sample" column of Table 1 indicates the dissolution method (along with the sample number) for the SME samples beginning with batch 44 and for the MFT samples beginning with batch 39. For the earlier samples from these tanks (where no dissolution method is indicated in Table 1), the dissolution method used to acquire the reported cation measurement is assumed to be as follows: the MA method for Al, Ca, Cr, Cu, Fe, K, Li, Mg, Mn, Na, Ni, Si, Ti, U, and Zr; and the PF method for B. In the discussion that follows, comparisons are made between the results from these two dissolution/preparation methods for the SME and MFT.

An earlier report [2] provided an analysis of batches 19 through 30 of MB1. An observation discussed in that report concerned the results for batches 19, 20, and 21 versus the remaining batches of that study. For some analytes, these earlier results differed from the latter results due to the composition of the initial heels of the four vessels being different from the actual waste composition received from the tank farm. These initial heel compositions were of the simulated slurry used during the Waste Qualification Runs prior to the beginning of radioactive operations. Some short-lived trends over the initial batches were seen as a consequence of the impact of these heels [2]. Accordingly, the MB1 analyses presented in this current report do not include batches 19 through 21. For a complete discussion of the results from batches 19 through 21, see reference [2].

## 3.0 DISCUSSION

In this section, the various statistical analyses conducted for these data are discussed. JMP<sup>®</sup> Version 3.2.2, a statistical software package from SAS Institute, Inc., was used to generate these statistical analyses [3].

### 3.1 INITIAL REVIEW OF DATA

A preliminary step in conducting any statistical analyses for a set of data is the investigation for possible outliers in the data. The investigation for outliers in Table 1 will be an on-going effort throughout this report. Summary statistics, including histograms, were prepared for the data from batches 22 through 93 to begin this process. These results are presented in Exhibits 1-4 in the Appendix. An additional overview of these data is provided by Exhibit 5 in the Appendix. In this exhibit, a chart is displayed for each analyte. This chart provides a look at the sample measurements for each batch for each of the four vessels considered in this study.

A review of these exhibits reveals several observations, including:

- the values of total solids and calcined solids for a few batches are lower than the values of these measurements for the other batches for each of the four vessels,
- one density value appears to stand out (higher than the others) for the SRAT Receipt and Product vessels.

- no values for MFT batch 54.
- several negative values for the potassium cation concentration measurements for the SRAT Product, SME, and MFT.

### 3.2 STATISTICAL CONTROL CHARTS

The next step in reviewing the measurements of Table 1 for possible outliers or anomalies takes the form of statistical control charts. Such charts utilize statistical principles and process knowledge to provide graphical records of a process. These graphics allow for visualization of the variation, trends, or other patterns in the process over time, or for these data, over the batches comprising MB1. Each control chart includes a line indicating the central tendency of the process statistic (either mean or moving range) for the measurement and upper and lower control limits that should bound a large portion (~ 99%) of the values of the process statistic if the process is statistically stable and the distribution of the measurement is approximately normal.

For these data, the control charts for each analyte of each vessel are constructed as follows.<sup>2</sup>

- the measurements of the analyte are averaged for each batch,
- a moving range chart looking at each sequential pair of batch averages for the analyte is developed, and
- an individuals chart (for the batch averages) is prepared for each analyte.

The exhibits providing these charts can be found in the Appendix. Exhibit 6 provides these charts for the SRAT Receipt analytes and Exhibit 7 the SRAT Product. Exhibit 8a gives the control charts for the SME anions; Exhibit 8b the SME cations determined using the MA dissolution method; and Exhibit 8c the SME cations determined using the PF method. Exhibits 9a, 9b, and 9c provide the anions, cations by MA, and cations by PF, respectively, for the MFT.

A review of these charts provides an opportunity for insights into the processing of MB1. It is expected that the impact of some decisions made during the processing of MB1 is directly visible in the behavior of the relevant measurements. This tempers the concern for some of the behavior demonstrated in these charts. There are some situations indicated in these charts where values fall outside the control limits for the moving range chart, the individuals charts, or both. In addition to these indicators, there are several other ways for detecting out-of-control situations on a control chart. These other techniques are not fully employed in this review, and the following table is provided in an attempt to highlight some situations of interest for the individuals charts by giving the batch number where they occur.

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<sup>2</sup> These charts were prepared using JMP®. See [1] for details concerning the preparation of both the moving range and individuals charts.



Analyte	SRAT Receipt	SRAT Product	SME	MFT
Total Solids	92 and 93	92 and 93	32, 60 (1 <sup>st</sup> ), and 61	45, 61, and 93
Calcined Solids	93	62, 92, and 93	52, 60 (1 <sup>st</sup> ), 61, and 93	
Insoluble Solids				
Density			23 and 27	22, 32, 33, 40, and 60
Total Hydroxide	93			
Formate	56 and 66	22, 81, 85, and 88-91	52	52
Chloride		26	38 (1 <sup>st</sup> )	52
Fluoride		26	38 (1 <sup>st</sup> )	48, 49 (higher limits)
Nitrate	22, 23, 26, and 34	23, 24, 36, and 57	22, 20, 92, and 93	24, 45
Nitrite	34 and 93	31 and 36	38 (1 <sup>st</sup> )	
Phosphate		76 and 92	38 (1 <sup>st</sup> ), 78, 81, 91, 93 (1 <sup>st</sup> )	
Sulfate		48	38 (1 <sup>st</sup> )	42
Aluminum		89, 92, and 93	MA and PF: 60 (1 <sup>st</sup> )	MA: 55; PF: 55
Boron				PF: 90
Calcium		89, 92, and 93		MA: 77
Chromium	34	92 and 93	MA: 57, 57; PF: 85, 86	MA: 30; PF: 84-86
Copper	34	Major shift at 37/38	MA: shift at 37/38; PF: 87, 92	MA: shift at 37/38; PF: 39, 40, 64
Iron		92 and 93	MA and PF: 60 (1 <sup>st</sup> )	MA and PF: 55
Potassium	22	71 and 72	MA: 60 (1 <sup>st</sup> ); PF: 79	MA: 25, 93; PF: 4, 72
Lithium				MA: 26; PF: 42, 86
Magnesium		29, 89, and 93	MA: 35	MA: 82; PF: 75, 86
Manganese		92 and 93	MA and PF: 60 (1 <sup>st</sup> )	MA and PF: 53
Sodium		29, 76, 92, and 93	MA: 92 and 93	MA: 93
Nickel		92 and 93	MA: 55 and 57	MA: 30, 72; PF: 44, 72
Silicon	22	35, 36, 45, and 72	MA: 60 (1 <sup>st</sup> ); PF: 90	MA: 26; PF: 42
Titanium	30	24, 60, 71, and 72	MA: 22, 87; PF: 85, 87	MA: 40, 68, 70, 77; PF: 44, 72
Uranium		92 and 93		MA: 65
Zirconium	24	23, 24, and 44	MA: 49 and 59	MA: 59, 68 (outlier)
TIC	22, 25, 42, and 70			
Mercury				
TOC			22	
Fe/Li			MA and PF: 60 (1 <sup>st</sup> )	MA and PF: 55
Fe/Al		89	MA: 36, 93; PF: 92	MA: 76, 82; PF: 93

In preparing Exhibits 6 through 9c, the results from each sample set (for batches with multiple sample sets) were kept separate and are displayed as part of these charts. Also, results from each of the two dissolution methods (MA and PF) are presented where available for the SME and MFT.

### 3.3 DIFFERENCES BETWEEN DISSOLUTION METHODS

The data from MBI provide an opportunity to conduct comparisons between the two different dissolution methods used by the DWPF lab: mixed acid (MA) and peroxide fusion (PF). Exhibit 10 in the Appendix provides paired (by processing batch for the SME, for the MFT, and for the two vessels combined) comparisons between the cation concentration measurements for the two methods. The averages of the sample measurements for each batch at each vessel are the basis for these comparisons.

The following analytes show a statistically significant difference between the two dissolution methods over the SME and MFT (at the 5% significance level):

Aluminum (wt%)	MA value > PF value	(Mean difference = 0.02 wt%; 0.8% of SME PF value)
Calcium (wt%)	MA value > PF value	(Mean difference = 0.07 wt%; 8.0% of SME MA value)
Chromium (wt%)	MA value < PF value	(Mean difference = -0.006 wt%; 8.7% of SME MA value)
Copper (wt%)	MA value < PF value	(Mean difference = -0.001 wt%; 1.4% of SME MA value)
Iron (wt%)	MA value > PF value	(Mean difference = 0.14 wt%; 1.7% of SME MA value)
Potassium (wt%)	MA value > PF value	(Mean difference = 0.02 wt%; 15.4% of SME MA value)
Lithium (wt%)	MA value > PF value	(Mean difference = 0.04 wt%; 2.4% of SME MA value)
Magnesium (wt%)	MA value > PF value	(Mean difference = 0.03 wt%; 2.4% of SME MA value)
Manganese (wt%)	MA value > PF value	(Mean difference = 0.02 wt%; 2.4% of SME MA value)
Nickel (wt%)	MA value > PF value	(Mean difference = 0.002 wt%; 2.0% of SME MA value)
Silicon (wt%)	MA value < PF value	(Mean difference = -1.70 wt%; 7.4% of SME MA value)
Fe/Al	MA value > PF value	(Mean difference = 0.03; 0.9% of the SME MA/PF value)

Thus, statistically significant differences are seen between the two dissolution methods in the results for several analytes. However, for all of the major cations (except for silicon) the differences are less than 5%. For silicon, the MA values tend to be biased low while the PF values tend to be biased high. The average of the MA and PF values is used to represent this cation concentration in PCCS, which mitigates the differences in Si measurements derived by the two dissolution methods.

### 3.4 DIFFERENCES BETWEEN SME AND MFT BY DISSOLUTION METHOD

Comparisons between the SME and MFT vessels are of primary interest, and several approaches are available to conduct these comparisons. Exhibit 11 in the Appendix provides paired (by processing batch) comparisons between the anion concentration measurements for the two tanks. The averages of the sample measurements for each method for each batch at each vessel are the basis for these comparisons.

The following analytes show a statistically significant difference between the SME and MFT (at the 5% significance level):

Total Solids (wt%)	SME value > MFT value	(Mean difference = 2.32 wt%)
Calcined Solids (wt%)	SME value > MFT value	(Mean difference = 2.33 wt%)
Insoluble Solids (wt%)	SME value > MFT value	(Mean difference = 2.54 wt%)
Density (g/mL)	SME value > MFT value	(Mean difference = 0.02 g/mL)

A higher Total Solids in the SME versus the MFT is not unexpected since the MFT is not sampled immediately following the transfer from the SME but is sampled somewhat later, potentially, after the melter feed pumps have been primed with water.

The next set of comparisons between these two tanks again focuses (in turn) on the two dissolution methods. Exhibit 12 in the Appendix provides comparisons between cation measurements for the SME and MFT derived using the MA method and comparisons between cation measurements for the SME and MFT derived using the PF method. The averages of the sample measurements by the MA for each batch at each vessel are the basis for the first set of comparisons and the averages of the sample measurements by the PF method for each batch at each vessel are the basis for the second set.

No cations (by either dissolution method) show a statistically significant difference between the SME and MFT (at the 5% significance level) including the ratios of Fe/Li and Fe/Al. In the earlier study [2], there was an indication of concern for differences in the aluminum, iron, and copper concentrations between the

two tanks. This complete MB1 study shows no indication of differences between the two tanks for these cations.

### 3.5 SOURCES OF VARIATION BY VESSEL

The set of measurements on each analyte for each batch at each vessel provides an opportunity to explore the sources of variation in these values. For some of the analytes of the SME and MFT, there is also an opportunity to look at these sources of variations for each of the two dissolution methods. Specifically, for each analyte, dissolution method, and vessel, a random effects model such as the following can be fit to the available data:

$$y_{ij} = \mu + a_i + e_{j|i} \quad (1)$$

where

$i=1, 2, \dots, n$ , (the batch index, corresponding to batches 22, 20, ..., 93),

$j=1, 2, \dots, m$  (the sample index, corresponding to sample 1, 2, 3, ...),

$y_{ij}$  is the  $j^{\text{th}}$  measurement for the given analyte/vessel/dissolution method at batch  $i$ ,

$\mu$  is the true average analyte concentration value for the given vessel (by the given dissolution method, if appropriate) over these batches of MB1,

$a_i$  is the random effect for batch  $i$  (this includes batch-to-batch differences as well as effects due to longer-term differences in the analytical procedures such as instrument calibrations), and

$e_{j|i}$  is the residual random effect (due to sample-to-sample and analytical/measurement errors) attributable to the  $j^{\text{th}}$  sample for batch  $i$ .

For this model, each term present (except for  $\mu$ ) is considered as a random variable (i.e., both batch and residual effects are considered as random effects) with a zero mean and a constant variance. These random variables are assumed to be independent, and each is assumed to follow a normal probability distribution. Let  $\sigma_b^2$  and  $\sigma^2$  denote the variances due to batch and residual variation, respectively. The objective of this analysis is to estimate each of these variances: a measure of the variability from each of the identified sources. This will also lead to an understanding of the errors associated with estimating  $\mu$ .

Model (1) was fit in turn to the SRAT Receipt, SRAT Product, SME, and MFT sample results for batches 22 through 93. For the SME and MFT, the cation measurements for both the MA and PF dissolution methods are considered separately. The results from these analyses are provided in Exhibits 13 through 20 in the Appendix. Information from these exhibits has been summarized in Tables 2 through 5 of the Appendix.<sup>3</sup>

The columns of these tables that are of primary interest are those showing the components of variation as percentages (batch versus residual) and those showing the percent coefficients of variation for the total, batch, and residual variations. The relative contributions of batch-to-batch versus residual, which includes analytical, are presented in these tables as well. For most of the analytes for each of the four vessels, the batch-to-batch variation is larger than the residual (or within-batch) variation. A feel for the consistency of MB1 at each vessel is provided for each analyte by the percent coefficient of variation for this batch-to-

<sup>3</sup> Note that some analytes were below the detection limit of their analytical procedures and that in some instances the detection limits for some analytes (e.g., chloride, fluoride, and sulfate) were the same. Also, for some analytes there were not enough data to conduct some of the statistical procedures.

batch variability for the analyte, which expresses the variation in the measurements for this analyte as the standard deviation divided by the average.

### 3.6 COMPARISONS BETWEEN THE VARIABILITIES OF THESE DATA AND THOSE USED IN PCCS

Table 6 in the Appendix provides an opportunity for comparisons between the SME variabilities demonstrated in batches 22 through 93 and the variabilities currently being used in PCCS [1]. The current version of PCCS computes the standard deviation of the measurement error for each constraint two ways, both use the historical relative standard deviations (RSD's). These RSD's are multiplied by the historical means of the elemental concentrations to compute one standard deviation, and they are multiplied by the average concentrations of the current samples to compute the other.<sup>4</sup> The larger of the two is used by PCCS to determine the appropriate Measurement Acceptable Region.

In Table 6, the two approaches used in PCCS are applied only to the extent of computing standard deviations for the sample elemental concentrations. These values appear as the last two columns in the table.

How should the columns of this table be compared? The (historical) sample-to-sample standard deviations used in PCCS were based on prototypic studies, which involved samples taken at the same time being analyzed under different instrument calibrations. For the SME, the samples from each batch were usually analyzed under one instrument calibration. Thus, for the SME results, contributions are made to the between-batch variability from instrument calibrations, and thus are included in the "Batch" columns of Table 6. The "Residual" columns of the table are pooled estimates of variation that includes sampling methodology and equipment and analytical procedures. Thus, it would not be too surprising if the historical standard deviations are somewhat larger than the "Residual" portion of the SME results.

No anomalies are seen in the data of Table 6, and these standard deviations (SME "Residual" versus PCCS in Table 6) can be compared statistically using information from Table 6 and Exhibits 13 through 20. The value (21) for the degrees of freedom associated with each of the PCCS standard deviations is available from [1]. The hypothesis of equality between these two standard deviations for each cation relies on the following test statistic (assuming normality for the underlying distributions)

$$F = \frac{\text{Max}(\text{SME "Residual", PCCS})}{\text{Min}(\text{SME "Residual", PCCS})}$$

The hypothesis is rejected (at a 5% significance level) if  $F > F_{0.025, n_1, n_2}$  where  $n_1$  is the degrees of freedom associated with the numerator of F and  $n_2$  is the degrees of freedom associated with the denominator. The value for the degrees of freedom of the estimate of the SME "Residual" standard deviation is available from the appropriate exhibit in the Appendix. Using this approach, the following conclusions can be drawn regarding potential differences in the SME "Residual" and PCCS variabilities:

<sup>4</sup> The historical correlations among the analyte measurements are also considered in these variance calculations of PCCS. They are not considered in this report, however.

Cation	Dissolution Method	Conclusion	Cation	Dissolution Method	Conclusion
Aluminum (wt%)	PF	Not Significant at 5%	Magnesium (wt%)	PF	Not Significant at 5%
	MA	Not Significant at 5%		MA	Not Significant at 5%
Boron (wt%)	PF	Not Significant at 5%	Manganese (wt%)	PF	PCCS > MB1
	MA	Not Available		MA	PCCS > MB1
Calcium (wt%)	PF	Not Significant at 5%	Sodium (wt%)	PF	Not Available
	MA	Not Significant at 5%		MA	Not Significant at 5%
Chromium (wt%)	PF	PCCS > MB1	Nickel (wt%)	PF	PCCS > MB1
	MA	Not Significant at 5%		MA	PCCS > MB1
Copper (wt%)	PF	PCCS > MB1	Silicon (wt%)	PF	Not Significant at 5%
	MA	PCCS > MB1		MA	Not Significant at 5%
Iron (wt%)	PF	Not Significant at 5%	Titanium (wt%)	PF	PCCS > MB1
	MA	Not Significant at 5%		MA	MB1 > PCCS
Potassium (wt%)	PF	PCCS > MB1	Uranium (wt%)	PF	Not Available
	MA	PCCS > MB1		MA	Not Available
Lithium (wt%)	PF	Not Significant at 5%	Zirconium (wt%)	PF	Not Available
	MA	Not Significant at 5%		MA	Not Significant at 5%

The conclusion "SME > PCCS" for titanium (MA) indicates the only analyte for which the variability in the SME "Residual" is statistically (at a 95% confidence level) larger than that of PCCS, and this conclusion is supported for only one dissolution method. The other dissolution method indicates that the variability in the PCCS is larger than that of MB1. Therefore, no problems of practical concern are seen in the results presented in Table 6.

## 4.0 CONCLUSIONS

The measurements derived from samples taken during the processing of DWPF's MB1 have been reviewed and compared in this report. Batch 22 through 93 were the focal point of this study; the earliest batches of MB1, which were heavily influenced by the heels remaining after the qualification runs and which were studied in [2], were not investigated in this report.

Statistical control charts were developed for each analyte for each vessel to identify influential or exceptional results in the variation, central tendency, or both for the measurements. These charts should serve as a basis for observing the (expected) impact of some decisions made during the processing of this macro-batch.

Statistical comparisons were made between the two dissolution methods (MA and PF), where both were utilized. Statistically significant differences (at the 5% significance level) are seen in the results for several analytes from the two dissolution methods. However, for all of the major cations (except for silicon) the differences are less than 5%. For silicon, the MA values tend to be biased low while the PF values tend to be biased high. The average of the MA and PF values is used to represent this cation concentration in PCCS, which mitigates the differences in Si measurements derived by the two dissolution methods.

A comparison of the results for the SME versus those of the MFT, shows a statistically significant difference (at the 5% level) for Total and Calcined Solids (SME value > MFT value for each with a Mean Difference = 2.3 wt%), for Insoluble Solids (SME value > MFT value with a Mean Difference = 2.5 wt%), and for density (SME value > MFT value with a Mean Difference = 0.02 g/mL). A higher Total Solids in the SME versus the MFT is not unexpected since the MFT is not sampled immediately following the transfer from the SME but is sampled somewhat later, potentially, after the melter feed pumps have been primed with water.

No cation concentrations (by either dissolution method) show a statistically significant difference between the SME and MFT (at the 5% significance level) including the ratios of Fe/Li and Fe/Al. In an earlier study [2], there was an indication of concern for differences in the aluminum, iron and copper concentrations between the two tanks. The analyses of this study show no indication of such differences between the two tanks for these cations over the complete set of results for MB1.

## REFERENCES:

- [1] Brown, K. G. and R. L. Postles, "SME Acceptability Determination For DWPF Process Control (U)," WSRC-TR-95-0364, Rev. 3, February 21, 1996.
- [2] Edwards, T. B., "Statistical Review of Data from DWPF's Process Samples for Batches 19 Through 30 (U)," WSRC-RP-97-207, Revision 0, March 18, 1997
- [3] SAS Institute, **JMP®: Statistics and Graphics Guide**, Version 3.0, SAS Institute, Inc., Cary, NC, 1994.

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# **Appendix:**

## **Tables and Exhibits**



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Revision 0

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SEM and MET batches



Table 1: Sample Results for DWPF's Macro-Batch 1

WSRC-RP-2000-00174

Revision 0

Sample Batch	Sample	Solids (wt%)	Total Solids (wt%)	Density (g/mL)	Total Hydroxide (eq/L)	Formate (ppm)	Chloride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)	Tungsten (wt%)	Sulfur (wt%)	Nickel (wt%)	Silicon (wt%)	Barium (wt%)	Uranium (wt%)	Zirconium (wt%)	TOC (ppm)	Mercury (ppm)	
SRAT Receipt-56	2	14.1	12.96	1.86	410	410	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640	11600	640
SRAT Receipt-56	3	14.28	11.5	1.86	450	450	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640	11900	640
SRAT Receipt-56	4	14.39	11.9	1.83	470	470	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650	11600	650
SRAT Receipt-57	1	16.5	14.45	1.84	0.176	340	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680	12500	680
SRAT Receipt-57	2	16.42	13.3	1.82	370	370	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690	12500	690
SRAT Receipt-57	3	16.48	13.7	1.85	320	320	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680
SRAT Receipt-57	4	16.49	14.3	1.82	340	340	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680	12400	680
SRAT Receipt-58	1	16.36	14.8	1.87	0.179	360	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670	12100	670
SRAT Receipt-58	2	16.42	13.6	1.87	360	360	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660	12000	660
SRAT Receipt-58	3	16.47	14.3	1.88	360	360	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650
SRAT Receipt-58	4	16.38	13.2	1.85	380	380	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650	11800	650
SRAT Receipt-59	1	17.4	14.9	1.86	0.166	410	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750	13100	750
SRAT Receipt-59	2	17.35	14.8	1.88	420	420	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760
SRAT Receipt-59	3	17.36	14.3	1.86	420	420	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740
SRAT Receipt-59	4	17.44	14.4	1.84	420	420	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780	13400	780
SRAT Receipt-60	1	16.74	14.3	1.86	0.119	440	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770	12500	770
SRAT Receipt-60	2	16.71	14.6	1.85	470	470	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790	12700	790
SRAT Receipt-60	3	16.73	14.9	1.84	460	460	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780	12400	780
SRAT Receipt-60	4	16.91	14.9	1.82	460	460	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760
SRAT Receipt-61	1	16.87	14.7	1.87	0.174	510	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780
SRAT Receipt-61	2	16.86	14.4	1.82	520	520	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770	13300	770
SRAT Receipt-61	3	16.85	14.1	1.87	520	520	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760
SRAT Receipt-61	4	16.9	14.5	1.87	510	510	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760
SRAT Receipt-62	1	16.48	14.7	1.84	0.117	490	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780	13100	780
SRAT Receipt-62	2	16.48	14.7	1.84	490	490	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740	12800	740
SRAT Receipt-62	3	16.58	14.7	1.88	490	490	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740
SRAT Receipt-62	4	16.58	14.7	1.88	490	490	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740
SRAT Receipt-63	1	16.31	13.7	1.87	0.172	460	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750	13200	750
SRAT Receipt-63	2	16.33	13.1	1.87	420	420	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740	12900	740
SRAT Receipt-63	3	16.36	13.7	1.86	420	420	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760
SRAT Receipt-63	4	16.41	13.1	1.84	480	480	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760	13100	760
SRAT Receipt-64	1	17.15	14.2	1.83	0.169	440	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760	13000	760
SRAT Receipt-64	2	17.1	14.8	1.88	470	470	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740
SRAT Receipt-64	3	17.1	14.8	1.84	480	480	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740
SRAT Receipt-64	4	17.1	13.7	1.87	480	480	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730
SRAT Receipt-65	1	16.38	13.9	1.81	0.195	420	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730	13100	730
SRAT Receipt-65	2	16.46	14.0	1.84	400	400	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710	12800	710
SRAT Receipt-65	3	16.44	13.3	1.87	400	400	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720	13000	720
SRAT Receipt-65	4	16.46	13.4	1.89	400	400	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710	12700	710
SRAT Receipt-66	1	17.4	14.9	1.87	0.194	490	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740
SRAT Receipt-66	2	17.34	14.7	1.87	490	490	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740	13000	740
SRAT Receipt-66	3	17.46	14.5	1.81	490	490	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740	12700	740
SRAT Receipt-66	4	17.48	14.5	1.88	500	500																								

**Table 1: Sample Results for DWPF’s Macro-Batch 1**

Values at their detection limits (<) were set equal to their detection limits.

WSRC-RP-2010-00174

[illegible][illegible]

WSRC-RP-2000-00174

Sample #'s indicate dissolution method for [latter SME and MEF batches

Values at their detection limits (<) were set equal to their detection limits.







WSRC-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

Values at their detection limits (<) were set equal to their detection limits.

Table 1: Sample Results for DWPF's Macro-Batch 1

WSRC-RP-2010-00174

Revision 0

Sample Batch	Sample	Total Solids (wt%)	Unsoluble Solids (wt%)	Density (g/mL)	Total Hydroxide (eq/L)	Formate Chloride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)	Aluminum (ppm)	Boron (ppm)	Calcium (ppm)	Chromium (ppm)	Copper (ppm)	Iron (ppm)	Potassium (ppm)	Lithium (ppm)	Magnesium (ppm)	Gangue (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Tantalum (wt%)	Uranium (wt%)	Zirconium (wt%)	TOT (ppm)	Mercury (ppm)	
SRAT Prod-33	6	55.48	50.39	1.67	3700	267	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-19	1	47.7	47.35	1.41	3700	267	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-19	2	47.7	47.35	1.41	3700	267	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-19	3	49.68	47.34	1.36	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-19	4	52.89	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-19	5	48.81	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-20	1	48.81	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-20	2	48.81	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-20	3	47.35	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-21	1	47.35	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-21	2	48.31	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-21	3	48.99	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-21	4	48.14	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-22	1	49.16	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-22	2	48.65	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-22	3	48.24	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-22	4	47.81	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-23	1	52.13	46.21	1.44	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-23	2	52	46.21	1.44	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-23	3	52.14	46.21	1.44	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-23	4	52.14	46.21	1.44	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-24	1	49.37	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-24	2	48.51	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-24	3	49.68	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-25	1	48.31	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-25	2	48.31	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-25	3	50.54	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-26	1	50.59	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-26	2	51.2	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-26	3	51.19	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-26	4	50.07	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-27	1	51.09	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-27	2	51.95	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-27	3	53.11	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-27	4	53.62	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-28	1	50.26	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-28	2	50.26	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-28	3	49.54	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-28	4	50.67	47.34	1.37	3300	268	106	21700	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-29	1	45.88	40.58	1.27	2200	106	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-29	2	48.33	40.58	1.27	2200	106	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-29	3	48.01	40.58	1.27	2200	106	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-29	4	46.4	40.58	1.27	2200	106	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-30	1	48.78	40.58	1.27	2200	106	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-30	2	47.36	40.58	1.27	2200	106	106	22000	136	106	451	1.93	2.82	0.76	0.05	0.10	8.16	0.459	691	1.15	1.62	11.66	0.24	0.712	0.025	2.01	0.05		
SME-30	3	48.37	40.58	1.27	2200																								

WSRC-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and MFT bottles

W5RRC-RP-2010-00174

[illegible]Values at their detection limits ( $<$ ) were set equal to their detection limits.

Tank	Batch	Density (g/cc)	Total Hydroxide (wt%)	Formate (ppm)	Chloride (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Zirconium (wt%)	Yttrium (wt%)	Mercury (ppm)	
SWE-49	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
SWE-50	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
SWE-51	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
SWE-52	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
SWE-53	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
SWE-54	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
SWE-55	1-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	2-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	3-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	4-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	5-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001
	6-1A	1.41	2.90	<1000	<1000	<1000	<1000	<1000	<1000	<1000	2.13	2.16	0.84	10.56	0.007	7.61	0.155	1.68	1.26	0.766	0.106	22.511	0.024	1.112	0.045	10.044	0.001	0.001

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SMF; and MFT batches.

W5R0-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

Sample #	0.793	6.101	0.1	22.633	0.821	1.063	0.034
Sample #'s indicate dissolution method for later SMI <sup>®</sup> and MFT batches							

WSRC-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and MFT batches.



W5RC-RP-2000-00174

/ values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and MF-T batches.

WSRC-RP-2000-00174

/ values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and NF batches.



Sample	Rank	Batch	Total Solids (wt%)	Calcined Solids (wt%)	Density (g/cm <sup>3</sup> )	Total Hydroxide (eq/L)	Formate (ppm)	Chloride (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Vanadium (wt%)	Zinc (wt%)	Zirconium (wt%)	
SNE-87	6A1A	1-F	2.438	0.801	0.057	0.013	0.056	6.227	0.122	2.63	0.28	6.08	1.381	0.786	8.436	0.085	22.026	0.018	0.948	0.055											
SNE-87	2-F	1-F	2.53	0.655	0.032	0.007	0.02	8.01	0.162	6.83	1.307	0.791	0.629	0.115	19.497	0.028	0.15	25.483	0.028												
SNE-87	3-F	1-F	2.664	0.584	0.006	0.071	0.013	8.843	0.149	6.63	1.346	0.87	0.098	0.751	23.066	0.039	0.087	23.866	0.039												
SNE-87	4-F	1-F	2.44	2.472	0.879	0.084	0.017	7.143	0.211	1.55	1.297	0.786	0.834	0.097	24.859	0.045	0.114	25.83	0.045												
SNE-87	5-F	1-F	2.57	2.547	0.886	0.101	0.022	8.115	0.258	1.61	1.317	0.834	0.862	0.097	24.859	0.045	0.114	25.83	0.045												
SNE-87	6-F	1-F	2.616	0.8	0.067	0.116	0.031	8.888	0.226	1.61	1.386	0.862	0.136	0.092	24.859	0.045	0.114	25.83	0.045												
SNE-88	1A1A	49-87	4.531	1.08	0.439	0.048	0.007	7.844	0.079	7.02	1.235	0.687	8.436	0.098	24.859	0.045	0.114	25.83	0.045												
SNE-88	2A1A	49-87	4.531	1.08	0.439	0.048	0.007	7.844	0.079	7.02	1.235	0.687	8.436	0.098	24.859	0.045	0.114	25.83	0.045												
SNE-88	3A1A	49-87	4.531	1.08	0.439	0.048	0.007	7.844	0.079	7.02	1.235	0.687	8.436	0.098	24.859	0.045	0.114	25.83	0.045												
SNE-88	4A1A	49-87	4.531	1.08	0.439	0.048	0.007	7.844	0.079	7.02	1.235	0.687	8.436	0.098	24.859	0.045	0.114	25.83	0.045												
SNE-88	5A1A	49-87	4.531	1.08	0.439	0.048	0.007	7.844	0.079	7.02	1.235	0.687	8.436	0.098	24.859	0.045	0.114	25.83	0.045												
SNE-88	6A1A	49-87	4.531	1.08	0.439	0.048	0.007	7.844	0.079	7.02	1.235	0.687	8.436	0.098	24.859	0.045	0.114	25.83	0.045												
SNE-88	1-F	1-F	2.438	0.801	0.057	0.013	0.056	6.227	0.122	2.63	0.28	6.08	1.381	0.786	8.436	0.085	22.026	0.018	0.948	0.055											
SNE-88	2-F	1-F	2.44	2.472	0.879	0.084	0.017	7.143	0.211	1.55	1.297	0.786	0.834	0.097	24.859	0.045	0.114	25.83	0.045												
SNE-88	3-F	1-F	2.442	2.483	0.88	0.09	0.017	7.13	0.213	1.607	1.307	0.87	0.098	0.751	23.066	0.039	0.087	23.866	0.039												
SNE-88	4-F	1-F	2.442	2.483	0.88	0.09	0.017	7.13	0.2																						

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for latter SMF and vPET batches

WSRC-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

/ values at their detection limits ( $\leq$ ) were set equal to their detection limits.

Revision 0

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and MF-T batches.

WSRC-RP-2000-00174

/abues at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and NIT batches.

WSRC-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for later SME and NLT batches



Table 1: Sample Results for DWPF's Macro-Batch 1

WSRC-RP-2(00-00174

Revision 0

Tank Batch	Sample	Density (g/mL)	Total Solids (wt%)	Total Calcium (wt%)	Total Hydroxide (wt%)	Formate (ppm)	Chloride (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Aluminum (ppm)	Boron (ppm)	Calcium (ppm)	Chromium (ppm)	Copper (ppm)	Iron (ppm)	Lithium (ppm)	Magnesium (ppm)	Manganese (ppm)	Sodium (ppm)	Nickel (ppm)	Silicon (ppm)	Titanium (ppm)	Uranium (ppm)	Zirconium (ppm)	TOC (ppm)	HIC (ppm)	Mercury (ppm)	
MT-58	3-F	1.01	45	40	1.01	2500	<1000	<1000	22400			<928	2666	2668	0.973	0.071	0.013	9229	1615	1.305	0.937	8.497	0.117	21.130	0.017	1.178	0.081			
MT-58	4-F					2567	2712	0.91	0.07	0.014	8218	2663	2663	1.063	0.072	0.016	9218	1613	1.364	0.937	8.497	0.117	21.130	0.017	1.178	0.081				
MT-58	5-F					2827	2787	1.023	0.072	0.016	9218	1613	1.364	0.937	0.065	0.011	8194	1613	1.357	0.935	8.497	0.117	21.130	0.017	1.178	0.081				
MT-58	6-F					2448	2791	0.925	0.065	0.011	8194	1613	1.357	0.935	0.065	0.011	8194	1613	1.357	0.935	8.497	0.117	21.130	0.017	1.178	0.081				
MT-59	1MA					2601			0.973	0.064	0.009	9435	1613	1.357	0.064	0.009	9435	1613	1.357	0.064	0.009	9435	1613	1.357	0.064	0.009	9435	1613	1.357	0.064
MT-59	2MA					2477			1.05	0.062	0.011	8199	1613	1.357	0.062	0.011	8199	1613	1.357	0.062	0.011	8199	1613	1.357	0.062	0.011	8199	1613	1.357	0.062
MT-59	3MA					2465			0.92	0.059	0.011	8297	1613	1.357	0.059	0.011	8297	1613	1.357	0.059	0.011	8297	1613	1.357	0.059	0.011	8297	1613	1.357	0.059
MT-59	4MA					2582			0.971	0.063	0.011	8241	1613	1.357	0.063	0.011	8241	1613	1.357	0.063	0.011	8241	1613	1.357	0.063	0.011	8241	1613	1.357	0.063
MT-59	5MA					2532			0.958	0.061	0.011	8153	1613	1.357	0.061	0.011	8153	1613	1.357	0.061	0.011	8153	1613	1.357	0.061	0.011	8153	1613	1.357	0.061
MT-59	6MA					2507			0.957	0.061	0.011	8203	1613	1.357	0.061	0.011	8203	1613	1.357	0.061	0.011	8203	1613	1.357	0.061	0.011	8203	1613	1.357	0.061
MT-59	1-F					2519	2481	0.74	0.064	0.008	9531	1613	1.357	0.064	0.008	9531	1613	1.357	0.064	0.008	9531	1613	1.357	0.064	0.008	9531	1613	1.357	0.064	
MT-59	2-F					2399	2486	0.701	0.066	0.007	8205	1613	1.357	0.066	0.007	8205	1613	1.357	0.066	0.007	8205	1613	1.357	0.066	0.007	8205	1613	1.357	0.066	
MT-59	3-F					2604	2542	0.744	0.067	0.011	8396	1613	1.357	0.067	0.011	8396	1613	1.357	0.067	0.011	8396	1613	1.357	0.067	0.011	8396	1613	1.357	0.067	
MT-59	4-F					2564	2626	0.768	0.061	0.007	8399	1613	1.357	0.061	0.007	8399	1613	1.357	0.061	0.007	8399	1613	1.357	0.061	0.007	8399	1613	1.357	0.061	
MT-59	5-F					2528	2517	0.758	0.068	0.008	8357	1613	1.357	0.068	0.008	8357	1613	1.357	0.068	0.008	8357	1613	1.357	0.068	0.008	8357	1613	1.357	0.068	
MT-59	6-F					2495	2626	0.787	0.066	0.008	8331	1613	1.357	0.066	0.008	8331	1613	1.357	0.066	0.008	8331	1613	1.357	0.066	0.008	8331	1613	1.357	0.066	
MT-60	1MA					2273			0.762	0.064	0.012	78	1613	1.357	0.064	0.012	78	1613	1.357	0.064	0.012	78	1613	1.357	0.064	0.012	78	1613	1.357	0.064
MT-60	2MA					2429			0.856	0.07	0.014	8224	1613	1.357	0.07	0.014	8224	1613	1.357	0.07	0.014	8224	1613	1.357	0.07	0.014	8224	1613	1.357	0.07
MT-60	3MA					2491			0.856	0.065	0.011	8435	1613	1.357	0.065	0.011	8435	1613	1.357	0.065	0.011	8435	1613	1.357	0.065	0.011	8435	1613	1.357	0.065
MT-60	4MA					2455			0.855	0.066	0.013	784	1613	1.357	0.066	0.013	784	1613	1.357	0.066	0.013	784	1613	1.357	0.066	0.013	784	1613	1.357	0.066
MT-60	1-F					2515	2733	0.713	0.068	0.012	8198	1613	1.357	0.068	0.012	8198	1613	1.357	0.068	0.012	8198	1613	1.357	0.068	0.012	8198	1613	1.357	0.068	
MT-60	2-F					2515	2677	0.742	0.066	0.011	8198	1613	1.357	0.066	0.011	8198	1613	1.357	0.066	0.011	8198	1613	1.357	0.066	0.011	8198	1613	1.357	0.066	
MT-60	3-F					2506	2538	0.596	0.065	0.011	8198	1613	1.357	0.065	0.011	8198	1613	1.357	0.065	0.011	8198	1613	1.357	0.065	0.011	8198	1613	1.357	0.065	
MT-60	4-F					2524	2701	0.696	0.063	0.008	7326	1613	1.357	0.063	0.008	7326	1613	1.357	0.063	0.008	7326	1613	1.357	0.063	0.008	7326	1613	1.357	0.063	
MT-60	5-F					2079	2555	0.653	0.056	0.008	7353	1613	1.357	0.056	0.008	7353	1613	1.357	0.056	0.008	7353	1613	1.357	0.056	0.008	7353	1613	1.357	0.056	
MT-60	6-F					1633	1887	0.401	0.046	0.006	5388	1613	1.357	0.046	0.006	5388	1613	1.357	0.046	0.006	5388	1613	1.357	0.046	0.006	5388	1613	1.357	0.046	
MT-61	1MA					2409			0.916	0.063	0.011	8163	1613	1.357	0.063	0.011	8163	1613	1.357	0.063	0.011	8163	1613	1.357	0.063	0.011	8163	1613	1.357	0.063
MT-61	2MA					2506			0.925	0.065	0.011	8329	1613	1.357	0.065	0.011	8329	1613	1.357	0.065	0.011	8329	1613	1.357	0.065	0.011	8329	1613	1.357	0.065
MT-61	3MA					255			0.911	0.067	0.011	8112	1613	1.357	0.067	0.011	8112	1613	1.357	0.067	0.011	8112	1613	1.357	0.067	0.011	8112	1613	1.357	0.067
MT-61	4MA					2572			0.959	0.07	0.012	8066	1613	1.357	0.07	0.012	8066	1613	1.357	0.07	0.012	8066	1613	1.357	0.07	0.012	8066	1613	1.357	0.07
MT-61	1-F					2717	2709	0.66	0.073	0.012	9244	1613	1.357	0.073	0.012	9244	1613	1.357	0.073	0.012	9244	1613	1.357	0.073	0.012	9244	1613	1.357	0.073	
MT-61	2-F					2146	2251	0.751	0.061	0.009	7481	1613	1.357	0.061	0.009	7481	1613	1.357	0.061	0.009	7481	1613	1.357	0.061	0.009	7481	1613	1.357	0.061	
MT-61	3-F					2459	2604	0.861	0.067	0.011	8383	1613	1.357	0.067	0.011	8383	1613	1.357	0.067	0.011	8383	1613	1.357	0.067	0.011	8383	1613	1.357	0.067	
MT-61	4-F					2523	2658	0.825	0.066	0.011	774	1613	1.357	0.066	0.011	774	1613	1.357	0.066	0.011	774	1613	1.357	0.066	0.011	774	1613	1.357	0.066	
MT-61	5-F					2399	2694	0.726	0.06	0.011	8295	1613	1.357	0.06	0.011	8295	1613	1.357	0.06	0.011	8295	1613	1.357	0.06	0.011	8295	1613	1.357	0.06	
MT-61	6-F					2684	2714	0.754	0.071	0.016	931	1613	1.357	0.071	0.016	931	1613	1.357	0.071	0.016	931	1613	1.357	0.071	0.016	931	1613	1.357	0.071	
MT-62	1MA					2723			0.922	0.081	0.013	9296	1613	1.357	0.081	0.013	9296	1613	1.357	0.081	0.013	9296	1613	1.357	0.081	0.013	9296	1613	1.357	0.081
MT-62	2MA					2727			0.71	0.063	0.009	7335	1613	1.357	0.063	0.009	7335	1613	1.357	0.063	0.009	7335	1613	1.357	0.063	0.009	7335	1613	1.357	0.063
MT-62	3MA					1854			0.57	0.05	0.006	6398	1613	1.357	0.05	0.006	6398	1613	1.357	0.05	0.006	6398	1613	1.357	0.05	0.006	6398	1613	1.357	0.05
MT-62	4MA					2735			0.852	0.064	0.008	8334	1613	1.357	0.064	0.008	8334	1613	1.357	0.064	0.008	8334	1613	1.357	0.064	0.008	8334	1613	1.357	0.064
MT-62	1-F					2826			0.509	0.051	0.007	632	1613	1.357	0.051	0.007	632	1613	1.357	0.051	0.007	632	1613	1.357	0.051	0.007	632	1613	1.357	0.051
MT-62	2-F					2187	2635	0.624	0.059	0.008	795	1613	1.357	0.059	0.008	795	1613	1.357	0.059	0.008	795	1613	1.357	0.059	0.008	795	1613	1.357	0.059	
MT-62	3-F					1809	2866	0.512	0.045	0.006	6391	1613	1.357	0.045	0.006	6391	1613	1.357	0.045	0.006	6391	1613	1.357	0.045	0.006	6391	1613	1.357	0.045	
MT-62	4-F					229	2719	0.648	0.038	0.007	761	1613	1.357	0.038	0.007	761	1613	1.357	0.038	0.007	761	1613	1.357	0.038	0.007	761	1613	1.357	0.038	
MT-62	5-F					1943	2721	0.489	0.039	0.007	7332	1613	1.357	0.039	0.007	7332	1613	1.357	0.039	0.007	7332	1613	1.357	0.039	0.007	7332	1613			

W5RC-RP-2000-00174

values at their detection limits (<) were set equal to their detection limits.

Sample #'s indicate dissolution method for latter SME and NET batches

WSRC-RP-2000-00174

Values at their detection limits (<) were set equal to their detection limits.

Values at their detection limits (&lt;) were set equal to their detection limits.



Table 1: Sample Results for DWPF's Macro-Batch 1

WSRC-RP-2010-00174

Revision 0

Sample Batch	Total Solids (wt%)	Insoluble Solids (wt%)	Dose (gpm)	Total Hydroxide (eq/L)	Formate (ppm)	Formate (Molar) (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)	Aluminum (wt%)	Boron (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Uranium (wt%)	Zirconium (wt%)	TIC (ppm)	Mercury (ppm)	
ME-86	4-F											3.849	3.74	1.36	0.116	0.018	12.881	0.187	4.18	1.87	1.295	0.822	0.093	24.172	0.016				
ME-87	1-MA	47	1.71		3700	< 1110	< 1110	25000			1.20	2.549		0.871	0.068	0.012	8.45	0.178	1.73	1.34	0.819	8.85	0.121	21.356	0.018	1.138	0.061		
ME-87	2-MA				3700	< 1050	< 1050	22700			1.30	2.514		0.844	0.066	0.012	7.70	0.178	1.678	1.34	0.776	8.09	0.112	22.924	0.026	1.188	0.059		
ME-87	3-MA											2.549		0.872	0.082	0.011	8.24	0.201	1.782	1.403	0.808	9.08	0.124	24.135	0.022	1.202	0.061		
ME-87	4-MA											2.419		0.844	0.067	0.014	7.28	0.171	1.67	1.33	0.776	8.07	0.115	22.748	0.026	1.209	0.058		
ME-87	5-MA											2.558		0.885	0.065	0.011	8.85	0.205	1.692	1.37	0.836	8.80	0.104	24.017	0.022	1.154	0.057		
ME-87	1-F											2.475	2.465	0.869	0.069	0.011	7.59	0.128	1.659	1.37	0.791	8.70	0.121	24.812	0.017				
ME-87	2-F											2.47	2.38	0.828	0.074	0.014	8.34	0.196	1.657	1.314	0.818	8.19	0.139	24.945	0.018				
ME-87	3-F											2.527	2.411	0.907	0.074	0.012	8.20	0.129	1.647	1.296	0.812	8.05	0.105	25.013	0.017				
ME-87	4-F											2.422	2.399	0.838	0.065	0.012	7.55	0.168	1.713	1.308	0.758	8.096	0.096	26.056	0.018				
ME-87	5-F											2.386	2.408	0.728	0.065	0.012	8.15	0.168	1.646	1.296	0.758	8.096	0.096	26.056	0.018				
ME-88	1-MA	47	1.83		4300	< 1200	< 1200	24100			< 1200	2.412		0.863	0.057	0.011	7.85	0.146	1.69	1.379	0.793	8.70	0.091	21.168	0.021	1.108	0.059		
ME-88	2-MA				4300	< 1200	< 1200	22700			< 1200	2.413		0.866	0.059	0.011	7.84	0.146	1.691	1.384	0.793	8.70	0.091	21.168	0.021	1.108	0.059		
ME-88	3-MA											2.392		0.857	0.056	0.009	7.91	0.126	1.681	1.391	0.793	8.66	0.094	21.218	0.021	1.034	0.059		
ME-88	4-MA											2.411		0.864	0.057	0.012	7.85	0.164	1.696	1.401	0.795	8.73	0.091	21.315	0.021	1.083	0.059		
ME-88	5-MA											2.578		0.903	0.058	0.011	7.83	0.126	1.699	1.397	0.798	8.74	0.092	21.086	0.024	1.018	0.059		
ME-88	1-F											2.437	2.397	0.863	0.058	0.011	8.41	0.155	1.605	1.288	0.878	8.74	0.101	24.32	0.017				
ME-88	2-F											2.437	2.397	0.863	0.058	0.011	8.41	0.155	1.605	1.288	0.878	8.74	0.101	24.32	0.017				
ME-88	3-F											2.409	2.351	0.768	0.057	0.013	7.59	0.169	1.648	1.257	0.803	8.05	0.097	25.041	0.018				
ME-88	4-F											2.671	2.739	0.971	0.069	0.014	8.67	0.171	1.484	1.244	0.784	8.05	0.113	26.022	0.02				
ME-88	5-F											2.37	2.322	0.784	0.057	0.012	7.20	0.134	1.487	1.176	0.785	8.05	0.102	22.628	0.017				
ME-88	1-MA	47	1.89		3500	< 1110	< 1110	23400			1.20	2.651		0.954	0.067	0.011	8.62	0.135	1.639	1.27	0.848	8.01	0.098	24.531	0.017				
ME-88	2-MA				3500	< 997	< 997	21600			< 1100	2.673		0.955	0.065	0.011	8.45	0.126	1.631	1.27	0.848	8.01	0.098	24.531	0.017				
ME-88	3-MA											2.673		0.955	0.065	0.011	8.45	0.126	1.631	1.27	0.848	8.01	0.098	24.531	0.017				
ME-88	4-MA											2.6		0.905	0.061	0.012	8.84	0.121	1.611	1.251	0.843	8.06	0.11	22.873	0.018				
ME-88	5-MA											2.685		0.926	0.065	0.016	8.69	0.098	1.6	1.216	0.871	8.73	0.108	22.103	0.017	1.057	0.055		
ME-89	1-MA	47	1.35		3600	< 1200	< 1200	23900			< 1200	2.581		0.886	0.066	0.014	8.67	0.134	1.643	1.267	0.869	8.05	0.102	22.885	0.018	1.271	0.06		
ME-89	2-MA				3600	< 1200	< 1200	23900			< 1200	2.534		0.869	0.064	0.013	8.45	0.126	1.643	1.267	0.869	8.05	0.102	22.885	0.018	1.271	0.06		
ME-89	3-MA											2.534		0.869	0.064	0.013	8.45	0.126	1.643	1.267	0.869	8.05	0.102	22.885	0.018	1.271	0.06		
ME-89	4-MA											2.577		0.892	0.062	0.013	8.49	0.128	1.645	1.261	0.883	8.85	0.094	22.571	0.018	1.188	0.059		
ME-89	5-MA											2.457		0.81	0.062	0.012	8.01	0.132	1.685	1.239	0.826	8.57	0.094	22.571	0.018	1.188	0.059		
ME-90	1-MA	47	1.35		3500	< 1010	< 1010	25400			< 1100	2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-90	2-MA				3500	< 1010	< 1010	25400			< 1100	2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-90	3-MA											2.416	2.405	0.752	0.062	0.012	7.63	0.124	1.38	1.081	0.741	8.01	0.101	20.816	0.016				
ME-90	4-MA											2.425	2.393	0.835	0.068	0.014	7.99	0.167	1.568	1.242	0.835	8.05	0.108	24.027	0.017				
ME-90	5-MA											2.423	2.371	0.835	0.065	0.012	7.05	0.132	1.477	1.052	0.746	8.05	0.105	21.047	0.016				
ME-91	1-MA	47	1.35		3500	< 1010	< 1010	25400			< 1100	2.424		0.835	0.065	0.011	8.02	0.134	1.646	1.28	0.905	9.01	0.098	22.102	0.019	1.125	0.073		
ME-91	2-MA				3500	< 1010	< 1010	25400			< 1100	2.424		0.835	0.065	0.011	8.02	0.134	1.646	1.28	0.905	9.01	0.098	22.102	0.019	1.125	0.073		
ME-91	3-MA											2.424		0.835	0.065	0.011	8.02	0.134	1.646	1.28	0.905	9.01	0.098	22.102	0.019	1.125	0.073		
ME-91	4-MA											2.424		0.835	0.065	0.011	8.02	0.134	1.646	1.28	0.905	9.01	0.098	22.102	0.019	1.125	0.073		
ME-91	5-MA											2.424		0.835	0.065	0.011	8.02	0.134	1.646	1.28	0.905	9.01	0.098	22.102	0.019	1.125	0.073		
ME-91	1-F											2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-91	2-F											2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-91	3-F											2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-91	4-F											2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-91	5-F											2.443	2.53	0.895	0.068	0.011	7.38	0.132	1.577	1.1	0.757	8.01	0.091	22.527	0.017				
ME-92	1-MA	47	1.3		3500	< 1170	< 1170	25400			< 1100	2.419		0.883	0.072	0.011	7.96	0.116	1.636	1.311	0.798	9	0.128	22.606	0.02	0.999	0.073		
ME-92	2-MA				3500	< 1170	< 1170	25400			< 1100	2.419		0.883	0.072	0.011	7.96	0.116	1.636	1.311	0.798	9	0.128	22.606	0.02	0.999	0.073		
ME-92	3-MA											2.424		0.883	0.072	0.011	7.96	0.116	1.636	1.311	0.798	9	0.128	22.606	0.02	0.999	0.073		
ME-92	4-MA											2.424		0.883	0.072	0.011	7.96	0.116	1.636	1.311	0.798	9	0.128	22.606	0.02	0.999	0.073		
ME-92	5-MA											2.424		0.883	0.072	0.011	7.96	0.116	1.636	1.311	0.798	9	0.128	22.606	0.02	0.999	0.073		
ME-92	1-F											2.415	2.422	0.723	0.065	0.011	7.32	0.137	1.512	1.164	0.769	8.91	0.097	21.096	0.017				
ME-92																													

**Table 2: Components of Variation for SRAT Receipt Sample Results**

Data from Batches 22-93		%	Components of Variation			% Coefficients of Variation		
Analyte	Mean	S. E. Mean	%Batch	%Residual	Variance	Total	Batch	Residual
Total Solids (wt%)	15.811	2.1%	98.6%	1.4%	1.923	8.8%	8.7%	1.1%
Calcine Solids (wt%)	13.432	2.0%	90.9%	9.1%	1.068	7.7%	7.3%	2.3%
Insoluble Solids (wt%)	12.011	3.9%	76.8%	23.2%	0.508	5.9%	5.2%	2.9%
Density (g/mL)	1.078	0.5%	76.7%	23.3%	0.001	2.4%	2.1%	1.2%
Total Hydroxide (eq/L)	0.177	2.7%	25.6%	74.4%	0.0004	11.3%	5.7%	9.8%
Format (ppm)	4139.2	4.6%	94.4%	5.6%	662514.2	19.7%	19.1%	4.6%
Chloride (ppm)	1025.4	4.5%	21.1%	78.9%	10304.7	9.9%	4.6%	8.8%
Fluoride (ppm)	1025.4	4.5%	21.1%	78.9%	10304.7	9.9%	4.6%	8.8%
Nitrate (ppm)	12441.3	2.6%	87.4%	12.6%	2056380.9	11.5%	10.8%	4.1%
Nitrite (ppm)	7276.5	1.7%	86.8%	13.2%	288907.2	7.4%	6.9%	2.7%
Sulfate (ppm)	1075.5	1.7%	52.7%	47.3%	8879.6	8.8%	6.4%	6.0%
Aluminum (wt%)	6.764	2.0%	53.3%	46.7%	0.082	4.2%	3.1%	2.9%
Boron (wt%)								
Calcium (wt%)	2.441	4.3%	83.0%	17.0%	0.039	8.1%	7.3%	3.3%
Chromium	0.180	7.6%	25.2%	74.8%	0.001	20.2%	10.1%	17.5%
Copper (wt%)	0.326	21.5%	97.8%	2.2%	0.015	37.6%	37.2%	5.6%
Iron (wt%)	25.958	2.4%	73.6%	26.4%	1.420	4.6%	3.9%	2.4%
Potassium (wt%)	0.039	77.4%	66.2%	33.8%	0.000	55.3%	45.0%	32.1%
Magnesium (wt%)	1.233	5.8%	82.8%	17.2%	0.018	10.8%	9.8%	4.5%
Manganese (wt%)	2.737	2.3%	73.9%	26.1%	0.015	4.5%	3.8%	2.3%
Sodium (wt%)	6.413	9.1%	77.0%	23.0%	1.236	17.3%	15.2%	8.3%
Nickel (wt%)	0.297	2.9%	90.5%	9.5%	0.002	15.2%	14.5%	4.7%
Silicon (wt%)	0.843	21.1%	63.4%	36.6%	0.132	43.1%	34.3%	26.1%
Titanium (wt%)	0.016	24.5%	57.7%	42.3%	0.000	51.5%	39.1%	33.4%
Uranium (wt%)	2.861	2.2%	72.6%	27.4%	0.015	4.3%	3.7%	2.3%
Zirconium (wt%)	0.027	51.0%	55.8%	44.2%	0.001	108.8%	81.3%	72.3%
TIC (ppm)	584.606	6.0%	94.9%	5.1%	22792.786	25.8%	25.2%	5.8%
Fe/Al	3.838	0.8%	29.3%	70.7%	0.006	2.0%	1.1%	1.7%

Table 3: Components of Variation for SRAT Product Sample Results

Data from Batches 22-93		%	Components of Variation			% Coefficients of Variation		
Analyte	Mean	S. E. Mean	%Batch	%Residual	Variance	Total	Batch	Residual
Total Solids (wt%)	22.334	1.7%	93.0%	7.0%	2.591	7.2%	7.0%	1.9%
Calcine Solids (wt%)	17.552	2.0%	87.6%	12.4%	2.463	8.9%	8.4%	3.2%
Insoluble Solids (wt%)	14.809	5.2%	64.9%	35.1%	2.997	11.7%	9.4%	6.9%
Density (g/mL)	1.147	0.5%	72.2%	27.8%	0.001	2.3%	1.9%	1.2%
Formal (ppm)	20902.8	5.0%	89.0%	11.0%	21206134	22.0%	20.8%	7.3%
Chloride (ppm)	1074.6	1.7%	45.9%	54.1%	10268.7	9.4%	6.4%	6.9%
Fluoride (ppm)	1081.4	1.7%	38.2%	61.8%	11180.0	9.8%	6.0%	1.1%
Nitrate (ppm)	36598.2	2.8%	84.0%	16.0%	20783674	12.5%	11.4%	5.0%
Nitrite (ppm)	1109.7	4.2%	87.4%	12.6%	42802.3	18.6%	17.4%	6.6%
Phosphate (ppm)	1084.1	1.9%	50.0%	50.0%	11146.4	9.7%	6.9%	6.9%
Sulfate (ppm)	1213.5	2.5%	70.8%	29.2%	21048.6	12.0%	10.1%	6.5%
Aluminum (wt%)	6.214	1.5%	68.1%	31.9%	0.223	7.6%	6.3%	4.3%
Boron (wt%)								
Calcium (wt%)	2.012	1.6%	67.8%	32.2%	0.022	7.5%	6.1%	4.2%
Chromium (wt%)	0.162	1.4%	12.2%	87.8%	0.001	15.8%	5.5%	14.8%
Copper (wt%)	0.135	55.3%	99.9%	0.1%	0.093	225.1%	225.0%	7.5%
Iron (wt%)	23.474	1.6%	76.9%	23.1%	2.844	7.2%	6.3%	3.4%
Potassium (wt%)	0.040	10.0%	76.1%	23.9%	0.000	45.1%	39.4%	22.1%
Magnesium (wt%)	0.945	2.3%	64.9%	35.1%	0.011	11.2%	9.0%	6.6%
Manganese (wt%)	2.450	1.6%	82.1%	17.9%	0.031	7.2%	6.6%	3.1%
Sodium (wt%)	7.168	3.6%	83.0%	17.0%	1.302	15.9%	14.5%	6.6%
Nickel (wt%)	0.268	1.8%	43.8%	56.2%	0.001	9.9%	6.6%	7.4%
Silicon (wt%)	0.711	4.9%	51.5%	48.5%	0.033	25.6%	18.4%	17.9%
Titanium (wt%)	0.019	18.8%	77.0%	23.0%	0.000	84.9%	74.5%	40.7%
Uranium (wt%)	2.647	1.6%	75.3%	24.7%	0.036	7.2%	6.2%	3.6%
Zirconium (wt%)	0.017	17.5%	74.4%	25.6%	0.000	80.0%	69.0%	40.4%
Fe/Al	3.781	0.8%	62.7%	37.3%	0.021	3.8%	3.0%	2.3%

Table 4: Components of Variation for SME Sample Results

Data from Batches 22-93		Diss. Method	Mean	S. E. Mean	Components of Variation			% Coefficients of Variation		
Analyte					%Batch	%Residual	Variance	Total	Batch	Residual
Total Solids (wt%)			48.821	1.2%	83.9%	16.1%	7.680	5.7%	5.2%	2.3%
Calcine Solids (wt%)			43.098	1.4%	78.9%	21.1%	7.316	6.3%	5.6%	2.9%
Insoluble Solids (wt%)			40.764	3.6%	91.9%	8.1%	7.000	6.5%	6.2%	1.8%
Density (g/mL)			1.415	0.7%	83.4%	16.6%	0.002	3.2%	2.9%	1.3%
Format (ppm)			32735.2	3.6%	83.4%	16.6%	28237665	16.2%	14.8%	6.6%
Chloride (ppm)			1159.6	11.4%	33.3%	66.7%	689330.2	71.6%	41.3%	58.5%
Fluoride (ppm)			1160.8	11.4%	33.3%	66.7%	689362.5	71.5%	41.3%	58.4%
Nitrate (ppm)			25244.1	3.8%	84.4%	15.6%	19549200	17.5%	16.1%	6.9%
Nitrite (ppm)			1159.6	11.4%	33.3%	66.7%	689330.2	71.6%	41.3%	58.5%
Phosphate (ppm)			1358.3	11.4%	40.6%	59.4%	838581.2	67.4%	43.0%	32.0%
Sulfate (ppm)			1205.4	11.0%	33.5%	66.5%	691804.8	69.0%	39.9%	56.3%
Aluminum (wt%)	PF		2.453	1.8%	41.2%	58.8%	0.0482	8.9%	5.7%	6.9%
	MA		2.452	1.5%	51.2%	48.8%	0.0430	8.5%	6.1%	5.9%
Boron (wt%)	PF		2.645	1.0%	26.5%	73.5%	0.0294	6.5%	3.3%	5.6%
	MA				Not Available for this Analysis.					
Calcium (wt%)	PF		0.823	3.6%	58.0%	42.0%	0.0169	15.8%	12.0%	10.2%
	MA		0.877	2.6%	55.0%	45.0%	0.0157	14.3%	10.6%	9.6%
Chromium (wt%)	PF		0.074	8.3%	64.1%	35.9%	0.0007	34.6%	27.7%	20.7%
	MA		0.069	4.1%	12.5%	87.5%	0.0005	33.4%	11.8%	31.2%
Copper (wt%)	PF		0.013	8.8%	41.9%	58.1%	0.0000	41.4%	26.8%	31.5%
	MA		0.070	40.6%	99.7%	0.3%	0.0152	175.7%	175.4%	9.8%
Iron (wt%)	PF		8.205	1.8%	42.6%	57.4%	0.5392	8.9%	5.8%	6.8%
	MA		8.393	1.3%	44.6%	55.4%	0.4172	7.7%	5.1%	5.7%
Potassium (wt%)	PF		0.114	15.9%	70.4%	29.6%	0.0053	64.2%	53.9%	34.9%
	MA		0.130	10.7%	84.8%	15.2%	0.0042	49.5%	45.6%	19.3%
Lithium (wt%)	PF		1.620	0.9%	15.9%	84.1%	0.0092	5.9%	2.4%	5.4%
	MA		1.674	0.7%	33.4%	66.6%	0.0058	4.6%	2.6%	3.7%
Magnesium (wt%)	PF		1.254	1.2%	34.3%	65.7%	0.0066	6.5%	3.8%	5.2%
	MA		1.275	1.0%	46.1%	53.9%	0.0058	6.0%	4.1%	4.4%
Manganese (wt%)	PF		0.830	2.5%	54.2%	45.8%	0.0086	11.2%	8.2%	7.6%
	MA		0.849	1.9%	56.8%	43.2%	0.0074	10.1%	7.6%	6.7%
Sodium (wt%)	PF				Not Available for this Analysis.					
	MA		8.860	0.9%	50.3%	49.7%	0.2182	5.3%	3.7%	3.7%
Nickel (wt%)	PF		0.103	2.9%	34.3%	65.7%	0.0002	15.0%	8.8%	12.2%
	MA		0.105	4.9%	8.7%	91.3%	0.0020	42.4%	12.5%	40.5%
Silicon (wt%)	PF		24.523	1.0%	23.2%	76.8%	2.0754	5.9%	2.8%	5.1%
	MA		22.881	0.8%	22.8%	77.2%	1.6687	5.6%	2.7%	5.0%
Titanium (wt%)	PF		0.020	7.9%	22.7%	77.3%	0.0001	46.8%	22.3%	41.1%
	MA		0.026	17.0%	6.7%	93.3%	0.0016	153.3%	39.8%	148.0%
Uranium (wt%)	PF				Not Available for this Analysis.					
	MA		1.112	3.4%	78.0%	22.0%	0.0330	16.3%	14.4%	7.6%
Zirconium (wt%)	PF				Not Available for this Analysis.					
	MA		0.043	13.8%	97.1%	2.9%	0.0007	60.2%	59.3%	10.2%
Fe/Li	PF		5.076	2.1%	51.3%	48.7%	0.2281	9.4%	6.7%	6.6%
	MA		5.027	1.7%	54.6%	45.4%	0.2262	9.5%	7.0%	6.4%
Fe/Al	PF		3.348	0.9%	63.9%	36.1%	0.0161	3.8%	3.0%	2.3%
	MA		3.429	0.9%	63.4%	36.6%	0.0260	4.7%	3.7%	2.8%



Table 5: Components of Variation for MFT Sample Results

Data from Batches 22-93			%	Components of Variation			% Coefficients of Variation		
Analyte		Mean	S. E. Mean	%Batch	%Residual	Variance	Total	Batch	Residual
Total Solids (wt%)				Not Available for this Analysis.					
Calcine Solids (wt%)				Not Available for this Analysis.					
Insoluble Solids (wt%)*		39.239	6.7%	0.0%	100.0%	41.182	16.4%	0.0%	16.4%
Density (g/mL)†				Not Available for this Analysis.					
Format (ppm)		30804.3	4.3%	93.9%	6.1%	31834321	18.3%	17.8%	4.5%
Chloride (ppm)		1518.0	55.8%	99.7%	0.3%	12831852	236.0%	235.7%	12.2%
Fluoride (ppm)		1092.7	2.5%	73.0%	27.0%	16035.5	11.6%	9.9%	6.0%
Nitrate (ppm)		24556.9	2.7%	81.3%	18.7%	8893900	12.1%	11.0%	5.2%
Sulfate (ppm)		1147.6	4.1%	88.7%	11.3%	42709.0	18.0%	17.0%	6.1%
Aluminum (wt%)	PF	2.450	1.9%	40.9%	59.1%	0.0356	9.6%	6.2%	7.4%
	MA	2.457	1.5%	55.8%	44.2%	0.0355	7.7%	5.7%	5.1%
Boron (wt%)	PF	2.669	1.0%	21.1%	78.9%	0.0354	7.1%	3.2%	6.3%
	MA	2.712	4.7%	51.9%	48.1%	0.0304	6.4%	4.6%	4.5%
Calcium (wt%)	PF	0.795	3.5%	55.5%	44.5%	0.0163	16.1%	12.0%	10.7%
	MA	0.868	2.4%	56.1%	43.9%	0.0121	12.6%	9.5%	8.4%
Chromium (wt%)	PF	0.073	5.6%	57.9%	42.1%	0.0003	25.7%	19.5%	16.7%
	MA	0.069	3.7%	85.1%	14.9%	0.0010	46.3%	42.7%	17.9%
Copper (wt%)	PF	0.015	34.6%	82.4%	17.6%	0.0005	138.4%	125.6%	58.1%
	MA	0.074	40.3%	99.4%	0.6%	0.0157	169.5%	169.0%	13.5%
Iron (wt%)	PF	8.234	2.0%	44.1%	55.9%	0.6970	10.1%	6.7%	7.6%
	MA	8.385	1.5%	60.4%	39.6%	0.4211	7.7%	6.0%	4.9%
Potassium (wt%)	PF	0.131	15.3%	2.2%	97.8%	0.0279	127.5%	18.8%	126.1%
	MA	0.141	8.1%	69.9%	30.1%	0.0030	39.0%	32.6%	21.4%
Lithium (wt%)	PF	1.634	1.0%	13.8%	86.2%	0.0134	7.1%	2.6%	6.6%
	MA	1.685	0.8%	62.7%	37.3%	0.0044	3.9%	3.1%	2.4%
Magnesium (wt%)	PF	1.250	1.3%	16.4%	83.6%	0.0118	8.7%	3.5%	7.9%
	MA	1.282	1.0%	55.7%	44.3%	0.0043	5.1%	3.8%	3.4%
Manganese (wt%)	PF	0.820	2.6%	43.3%	56.7%	0.0118	13.3%	8.7%	10.0%
	MA	0.835	2.0%	57.5%	42.5%	0.0073	10.2%	7.7%	6.7%
Sodium (wt%)	PF			Not Available for this Analysis.					
	MA	8.846	0.8%	55.9%	44.1%	0.1409	4.2%	3.2%	2.8%
Nickel (wt%)	PF	0.105	6.4%	1.7%	98.3%	0.0032	53.7%	6.9%	53.2%
	MA	0.108	4.2%	59.6%	40.4%	0.0007	25.3%	19.5%	16.1%
Silicon (wt%)	PF	24.668	1.1%	17.4%	82.6%	3.3443	7.4%	3.1%	6.7%
	MA	23.128	0.8%	55.2%	44.8%	0.9760	4.3%	3.2%	2.9%
Titanium (wt%)	PF	0.024	23.6%	0.0%	100.0%	0.0025	208.6%	0.0%	208.6%
	MA	0.023	8.1%	51.5%	48.5%	0.0001	43.8%	31.4%	30.5%
Uranium (wt%)	PF			Not Available for this Analysis.					
	MA	1.124	3.4%	78.2%	21.8%	0.0308	15.6%	13.8%	7.3%
Zirconium (wt%)	PF			Not Available for this Analysis.					
	MA	0.044	13.1%	51.1%	48.9%	0.0010	70.6%	50.5%	49.3%
Fe/Li	PF	5.055	2.2%	51.4%	48.6%	0.2772	10.4%	7.5%	7.3%
	MA	4.991	2.0%	61.7%	38.3%	0.2473	10.0%	7.8%	6.2%
Fe/Al	PF	3.362	0.8%	48.5%	51.5%	0.0175	3.9%	2.7%	2.8%
	MA	3.416	1.0%	73.4%	26.6%	0.0280	4.9%	4.2%	2.5%

Table 6: Comparison of SME Sample-to-Sample Error versus PCCS Historical<sup>4</sup>

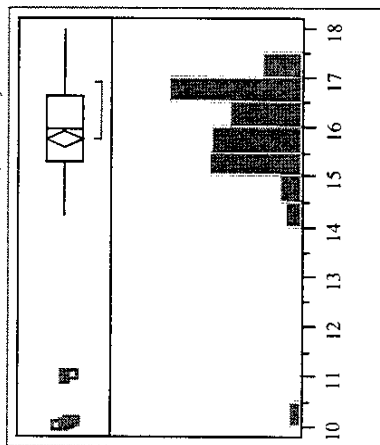
S M E Results for MB1								P C C S			
Analyte	Diss. Method	Mean	Components of Variation			% Coefficients of Variation		Historical (Hist)	Std Dev Based Upon		
			Standard Deviations			of Variation		%	Hist. Avg.	MB1 Avg.	
			Total	Batch	Residual	Batch	Residual	Average	RSD	Std Dev	Std Dev
Aluminum (wt%)	PF	2.453	0.2195	0.1409	0.1683	5.7%	6.9%	2.222	5.1%	0.113	0.125
Boron (wt%)	MA	2.452	0.2073	0.1484	0.1448	6.1%	5.9%	2.222	5.1%	0.113	0.125
	PF	2.645	0.1716	0.0884	0.1470	3.3%	5.6%	2.093	7.2%	0.151	0.190
Calcium (wt%)	MA					Not Available for this Analysis.					
	PF	0.825	0.1300	0.0990	0.0843	12.0%	10.2%	1.077	5.9%	0.064	0.049
Chromium (wt%)	MA	0.877	0.1254	0.0930	0.0841	10.6%	9.6%	1.077	5.9%	0.064	0.052
	PF	0.074	0.0257	0.0206	0.0154	27.7%	20.7%	0.064	33.5%	0.021	0.025
Copper (wt%)	MA	0.069	0.0232	0.0082	0.0217	11.8%	31.2%	0.064	33.5%	0.021	0.023
	PF	0.013	0.0056	0.0036	0.0042	26.8%	31.5%	0.25	5.8%	0.015	0.001
Iron (wt%)	MA	0.070	0.1231	0.1229	0.0069	175.4%	9.8%	0.25	5.8%	0.015	0.004
	PF	8.205	0.7343	0.4794	0.5561	5.8%	6.8%	6.235	4.8%	0.299	0.394
Potassium (wt%)	MA	8.393	0.6459	0.4316	0.4805	5.1%	5.7%	6.235	4.8%	0.299	0.403
	PF	0.114	0.0731	0.0613	0.0397	53.9%	34.9%	2.455	6.5%	0.160	0.007
Lithium (wt%)	MA	0.130	0.0645	0.0594	0.0252	45.6%	19.3%	2.455	6.5%	0.160	0.008
	PF	1.620	0.0961	0.0383	0.0881	2.4%	5.4%	1.963	4.1%	0.080	0.066
Magnesium (wt%)	MA	1.674	0.0762	0.0440	0.0622	2.6%	3.7%	1.963	4.1%	0.080	0.069
	PF	1.254	0.0811	0.0475	0.0657	3.8%	5.2%	0.842	4.8%	0.040	0.060
Manganese (wt%)	MA	1.275	0.0765	0.0519	0.0561	4.1%	4.4%	0.842	4.8%	0.040	0.061
	PF	0.830	0.0929	0.0684	0.0628	8.2%	7.6%	2.111	5.2%	0.110	0.043
Sodium (wt%)	MA	0.849	0.0859	0.0648	0.0565	7.6%	6.7%	2.111	5.2%	0.110	0.044
	PF					Not Available for this Analysis.					
Nickel (wt%)	MA	8.860	0.4671	0.3314	0.3292	3.7%	3.7%	7.463	4.5%	0.336	0.399
	PF	0.103	0.0155	0.0091	0.0125	8.8%	12.2%	0.643	13.2%	0.085	0.014
Silicon (wt%)	MA	0.105	0.0446	0.0132	0.0426	12.5%	40.5%	0.643	13.2%	0.085	0.014
	PF	24.523	1.4406	0.6943	1.2623	2.8%	5.1%	23.31	5.7%	1.329	1.398
Titanium (wt%)	MA	22.881	1.2918	0.6171	1.1349	2.7%	5.0%	23.31	5.7%	1.329	1.304
	PF	0.020	0.0094	0.0045	0.0082	22.3%	41.1%	0.256	4.5%	0.012	0.001
Uranium (wt%)	MA	0.026	0.0395	0.0102	0.0381	39.8%	148.0%	0.256	4.5%	0.012	0.001
	PF					Not Available for this Analysis.					
Zirconium (wt%)	MA	1.112	0.1815	0.1604	0.0851	14.4%	7.6%	0	0.0%	0.000	0.000
	PF					Not Available for this Analysis.					
	MA	0.043	0.0256	0.0253	0.0044	59.3%	10.2%	0.029	9.0%	0.003	0.004

<sup>4</sup>The current version of PCCS computes the variance for each constraint two ways, both using the historical relative standard deviations (RSD's). These RSD's are multiplied by the historical means of the elemental concentrations to compute one variance, and they are multiplied by the average concentrations of the current samples to compute the other. The larger of the two is used by PCCS to determine the appropriate Measurement Acceptable Region.

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Exhibit 1: Summary Statistics for SRAT Receipt Measurements

### Total Solids (wt%)



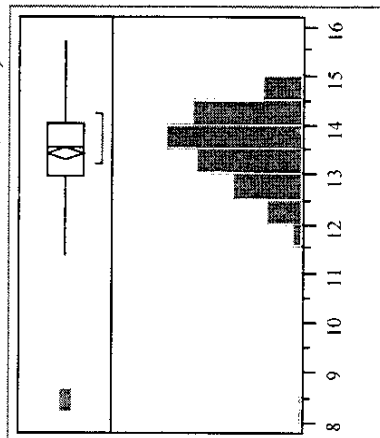
#### Quantiles

maximum	17.970
	17.762
	17.359
	16.945
	16.660
quartile	16.000
median	15.340
quartile	14.920
	10.120
	10.004
minimum	10.000

#### Moments

Mean	15.8109
Std Dev	1.3792
Std Error Mean	0.0818
Upper 95% Mean	15.9720
Lower 95% Mean	15.6498
N	284.0000
Sum Weights	284.0000

### Calcined Solids (wt%)



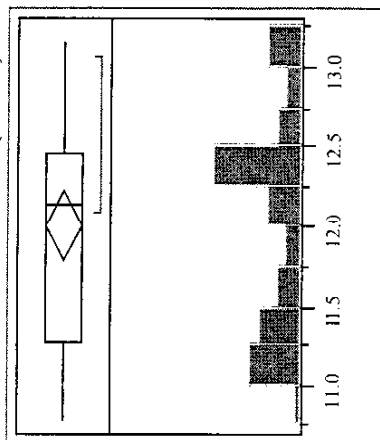
#### Quantiles

maximum	15.730
	15.629
	14.823
	14.483
	14.100
quartile	13.570
median	12.975
quartile	12.347
	11.421
	8.337
minimum	8.330

#### Moments

Mean	13.4322
Std Dev	1.0272
Std Error Mean	0.0683
Upper 95% Mean	13.5669
Lower 95% Mean	13.2976
N	226.0000
Sum Weights	226.0000

### Insoluble Solids (wt%)



#### Quantiles

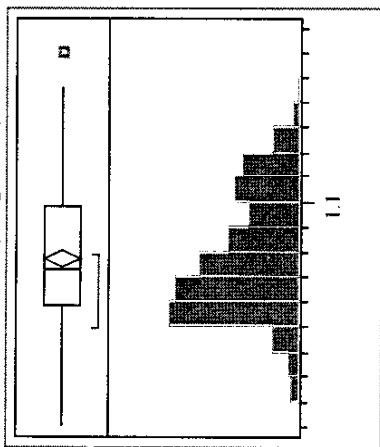
maximum	13.150
	13.150
	13.149
	13.052
	12.458
quartile	12.150
median	11.273
quartile	11.052
	10.787
	10.780
minimum	10.780

#### Moments

Mean	12.01125
Std Dev	0.69158
Std Error Mean	0.10935
Upper 95% Mean	12.23245
Lower 95% Mean	11.79007
N	40.00000
Sum Weights	40.00000

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)

Density (g/mL)



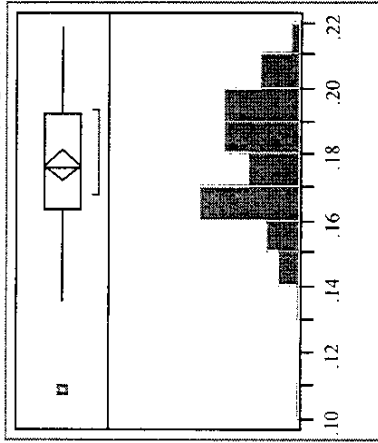
Quantiles

maximum	1.1610
99.5%	1.1545
97.5%	1.1300
90.0%	1.1156
75.0%	1.0985
50.0%	1.0740
25.0%	1.0590
10.0%	1.0500
2.5%	1.0300
0.5%	1.0154
0.0%	1.0110
minimum	

Moments

Mean	1.0782
Std Dev	0.0262
Std Error Mean	0.0016
Upper 95% Mean	1.0813
Lower 95% Mean	1.0752
N	286.0000
Sum Weights	286.0000

Total Hydroxide (eq/L)



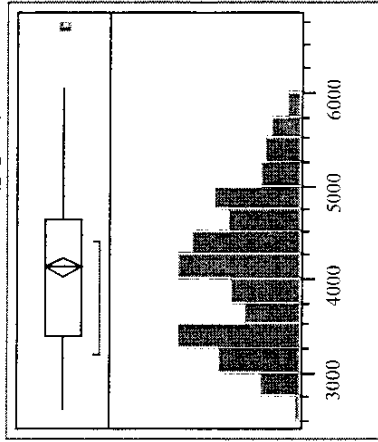
Quantiles

maximum	0.21900
99.5%	0.21900
97.5%	0.21475
90.0%	0.20160
75.0%	0.19300
50.0%	0.17500
25.0%	0.16400
10.0%	0.15040
2.5%	0.13195
0.5%	0.10900
0.0%	0.10900
minimum	

Moments

Mean	0.17585
Std Dev	0.02007
Std Error Mean	0.00235
Upper 95% Mean	0.18153
Lower 95% Mean	0.17217
N	73.00000
Sum Weights	73.00000

Formate (ppm)



Quantiles

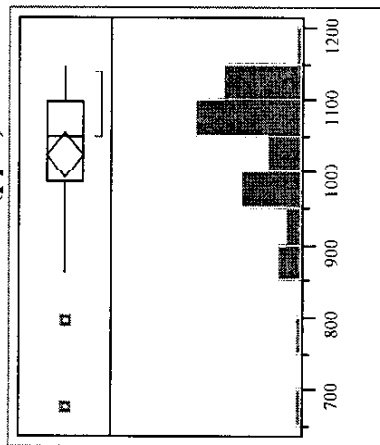
maximum	6690.0
99.5%	6418.0
97.5%	5782.5
90.0%	5250.0
75.0%	4660.0
50.0%	4150.0
25.0%	3400.0
10.0%	3095.0
2.5%	2831.3
0.5%	2661.3
0.0%	2640.0
minimum	

Moments

Mean	4139.225
Std Dev	809.866
Std Error Mean	48.057
Upper 95% Mean	4233.821
Lower 95% Mean	4044.630
N	284.000
Sum Weights	284.000

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)

### Chloride (ppm)



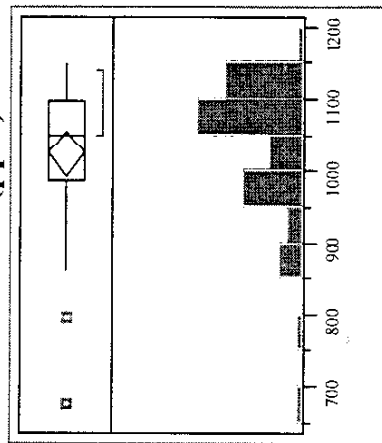
#### Quantiles

maximum	1150.0
	1150.0
	1149.8
	1130.0
	1097.5
quartile	1050.0
median	986.3
quartile	868.6
	679.0
	676.0
minimum	676.0
	0.0%

#### Moments

Mean	1025.400
Std Dev	100.684
Std Error Mean	15.919
Upper 95% Mean	1057.600
Lower 95% Mean	993.200
N	40.000
Sum Weights	40.000

### Fluoride (ppm)



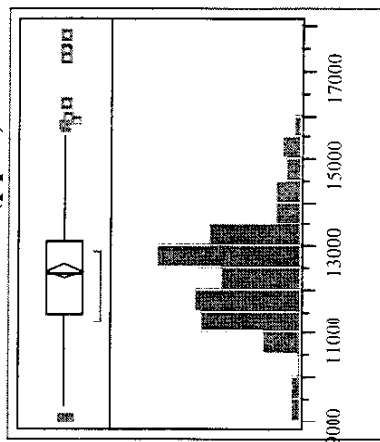
#### Quantiles

maximum	1150.0
	1150.0
	1149.8
	1130.0
	1097.5
quartile	1050.0
median	986.3
quartile	868.6
	679.0
	676.0
minimum	676.0
	0.0%

#### Moments

Mean	1025.400
Std Dev	100.684
Std Error Mean	15.919
Upper 95% Mean	1057.600
Lower 95% Mean	993.200
N	40.000
Sum Weights	40.000

### Nitrate (ppm)



#### Quantiles

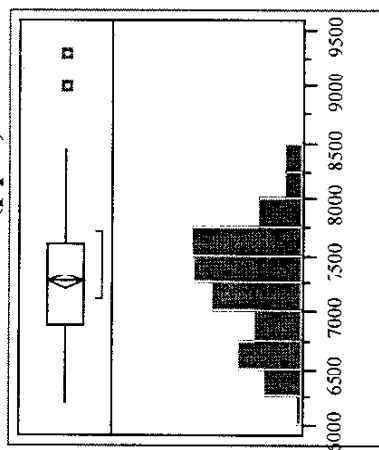
maximum	17800
	17672
	15788
	14400
	13100
quartile	12400
median	11500
quartile	10900
	9679
	9054
minimum	9050
	0.0%

#### Moments

Mean	12441.34
Std Dev	1427.35
Std Error Mean	84.70
Upper 95% Mean	12608.06
Lower 95% Mean	12274.62
N	284.00
Sum Weights	284.00

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)

Nitrite (ppm)



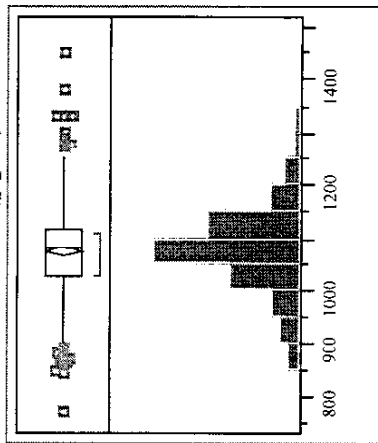
Quantiles

maximum	9300.0
	9172.5
	8400.0
	7895.0
quartile	7617.5
median	7290.0
quartile	6890.0
	6510.0
	6280.0
	6200.0
minimum	6200.0

Moments

Mean	7276.549
Std Dev	535.023
Std Error Mean	31.748
Upper 95% Mean	7339.042
Lower 95% Mean	7214.057
N	284.000
Sum Weights	284.000

Sulfate (ppm)



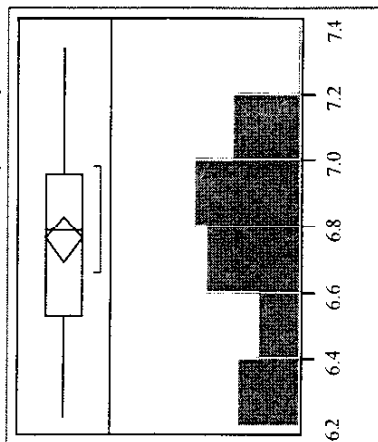
Quantiles

maximum	1450.0
	1420.2
	1298.8
	1190.0
quartile	1120.0
median	1080.0
quartile	1030.0
	957.5
	866.6
	801.0
minimum	770.0

Moments

Mean	1075.482
Std Dev	93.968
Std Error Mean	5.576
Upper 95% Mean	1086.458
Lower 95% Mean	1064.507
N	284.000
Sum Weights	284.000

Aluminum (wt%)



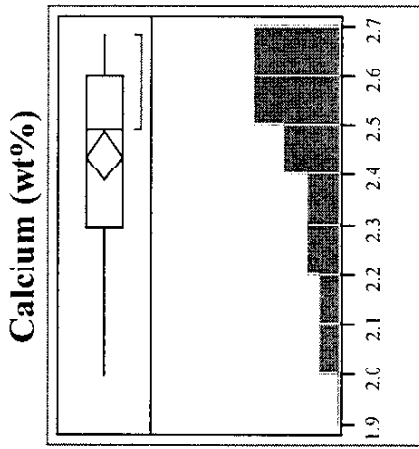
Quantiles

maximum	7.3390
	7.3390
	7.2543
	7.1234
quartile	6.9620
median	6.7920
quartile	6.5365
	6.3314
	6.2382
	6.2360
minimum	6.2360

Moments

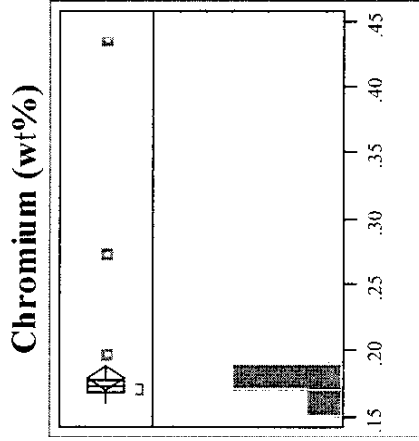
Mean	6.76366
Std Dev	0.28273
Std Error Mean	0.03620
Upper 95% Mean	6.83607
Lower 95% Mean	6.69125
N	61.00000
Sum Weights	61.00000

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)



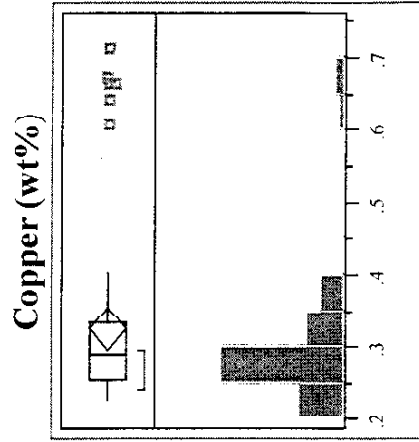
Quantiles	
maximum	2.6840
99.5%	2.6840
97.5%	2.6835
90.0%	2.6462
75.0%	2.6025
50.0%	2.4970
25.0%	2.2980
10.0%	2.1080
2.5%	1.9987
0.5%	1.9970
0.0%	1.9970

Moments	
Mean	2.44085
Std Dev	0.19210
Std Error Mean	0.02460
Upper 95% Mean	2.49005
Lower 95% Mean	2.39165
N	61.00000
Sum Weights	61.00000



Quantiles	
maximum	0.43400
99.5%	0.43400
97.5%	0.34490
90.0%	0.18480
75.0%	0.17800
50.0%	0.17400
25.0%	0.16950
10.0%	0.16520
2.5%	0.16155
0.5%	0.16100
0.0%	0.16100

Moments	
Mean	0.17980
Std Dev	0.03606
Std Error Mean	0.00462
Upper 95% Mean	0.18904
Lower 95% Mean	0.17057
N	61.00000
Sum Weights	61.00000



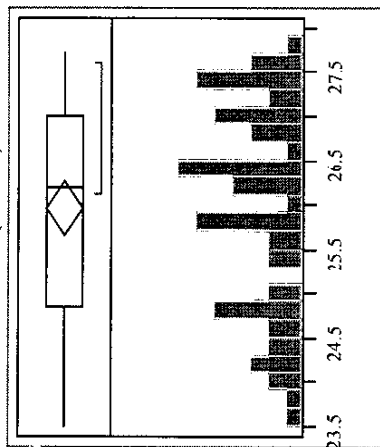
Quantiles	
maximum	0.71400
99.5%	0.71400
97.5%	0.69145
90.0%	0.56720
75.0%	0.33450
50.0%	0.28900
25.0%	0.25800
10.0%	0.23940
2.5%	0.22965
0.5%	0.22800
0.0%	0.22800

Moments	
Mean	0.32646
Std Dev	0.11923
Std Error Mean	0.01527
Upper 95% Mean	0.35701
Lower 95% Mean	0.29591
N	61.00000
Sum Weights	61.00000



Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)

**Iron (wt%)**



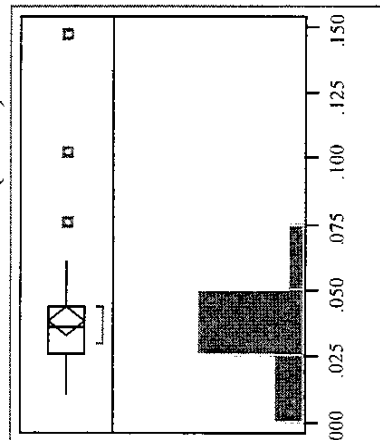
**Quantiles**

maximum	27.745
	27.745
	27.684
	27.389
quartile	27.015
median	26.193
quartile	24.853
	24.215
	23.700
	23.516
minimum	23.516

**Moments**

Mean	25.95830
Std Dev	1.16604
Std Error Mean	0.14930
Upper 95% Mean	26.25693
Lower 95% Mean	25.65966
N	61.00000
Sum Weights	61.00000

**Potassium (wt%)**



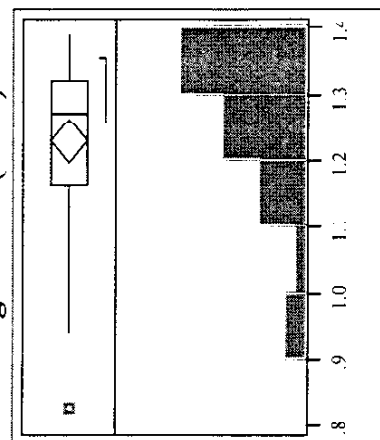
**Quantiles**

maximum	0.14700
	0.14700
	0.12225
	0.05740
quartile	0.04400
median	0.03700
quartile	0.02650
	0.01560
	0.01155
	0.01100
minimum	0.01100

**Moments**

Mean	0.03877
Std Dev	0.02102
Std Error Mean	0.00269
Upper 95% Mean	0.04415
Lower 95% Mean	0.03339
N	61.00000
Sum Weights	61.00000

**Magnesium (wt%)**



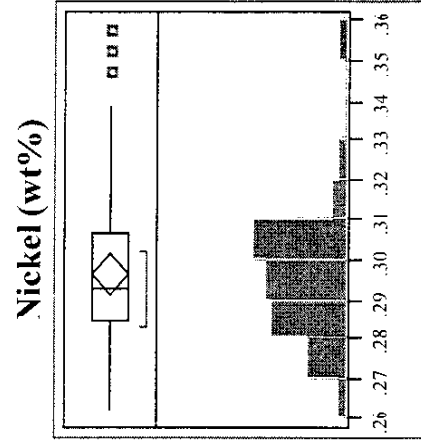
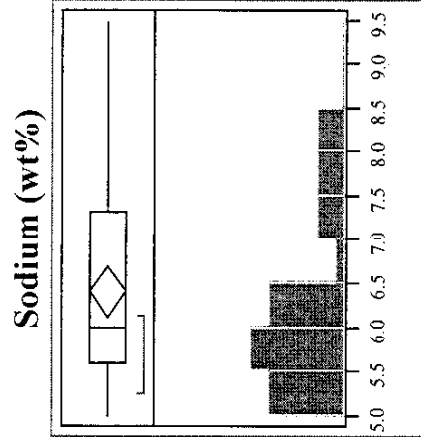
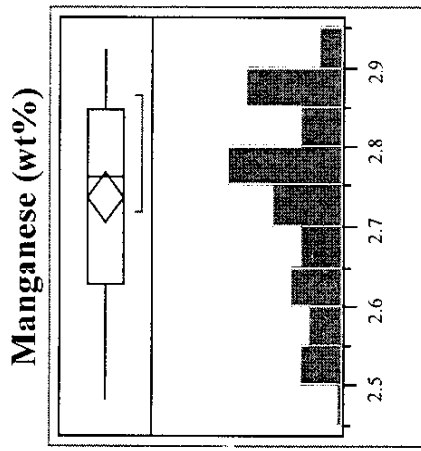
**Quantiles**

maximum	1.3900
	1.3900
	1.3818
	1.3566
quartile	1.3223
median	1.2750
quartile	1.1665
	1.0070
	0.8907
	0.8280
minimum	0.8280

**Moments**

Mean	1.23267
Std Dev	0.12963
Std Error Mean	0.01660
Upper 95% Mean	1.26589
Lower 95% Mean	1.19945
N	61.00000
Sum Weights	61.00000

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)



Quantiles	
maximum	2.9240
	2.9240
	2.9141
quartile	2.8836
median	2.8465
quartile	2.7620
	2.6270
	2.5476
	2.4928
	2.4840
minimum	2.4840

Moments	
Mean	2.73685
Std Dev	0.11960
Std Error Mean	0.01531
Upper 95% Mean	2.76748
Lower 95% Mean	2.70622
N	61.00000
Sum Weights	61.00000

Quantiles	
maximum	9.4300
	9.4300
	9.1885
quartile	8.1282
median	7.3265
quartile	6.0200
	5.6025
	5.3310
	5.0481
	5.0080
minimum	5.0080

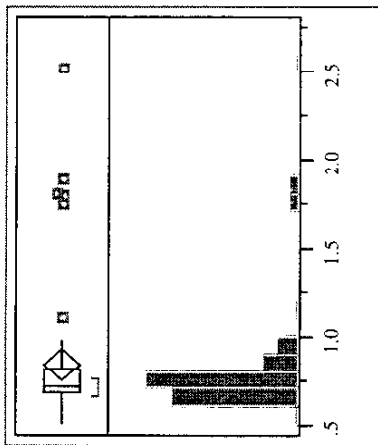
Moments	
Mean	6.41275
Std Dev	1.08649
Std Error Mean	0.13911
Upper 95% Mean	6.69102
Lower 95% Mean	6.13449
N	61.00000
Sum Weights	61.00000

Quantiles	
maximum	0.3570
	0.3570
	0.35425
quartile	0.3188
median	0.3065
quartile	0.2930
	0.2845
	0.2752
	0.26465
	0.2630
minimum	0.2630

Moments	
Mean	0.29672
Std Dev	0.01915
Std Error Mean	0.00245
Upper 95% Mean	0.30163
Lower 95% Mean	0.29182
N	61.00000
Sum Weights	61.00000

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)

**Silicon (wt%)**



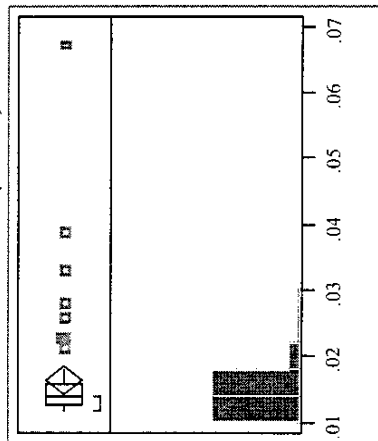
**Quantiles**

maximum	2.5130
	2.5130
	2.1659
	1.0872
quartile	0.8235
median	0.7260
quartile	0.6830
	0.6450
	0.5643
	0.5120
minimum	0.5120

**Moments**

Mean	0.84275
Std Dev	0.35643
Std Error Mean	0.04564
Upper 95% Mean	0.93404
Lower 95% Mean	0.75147
N	61.00000
Sum Weights	61.00000

**Titanium (wt%)**



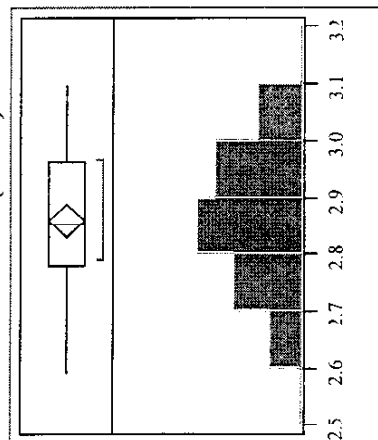
**Quantiles**

maximum	0.06700
	0.06700
	0.05160
	0.02300
quartile	0.01500
median	0.01400
quartile	0.01300
	0.01200
	0.01200
	0.01200
minimum	0.01200

**Moments**

Mean	0.01538
Std Dev	0.00831
Std Error Mean	0.00106
Upper 95% Mean	0.01351
Lower 95% Mean	0.01425
N	61.00000
Sum Weights	61.00000

**Uranium (wt%)**



**Quantiles**

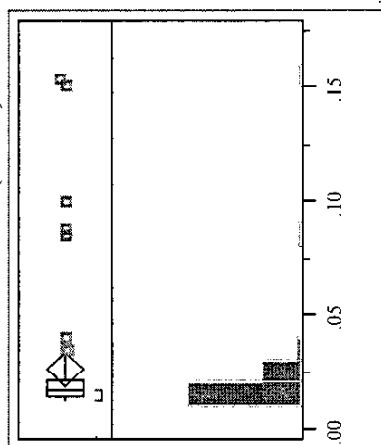
maximum	3.1000
	3.1000
	3.0890
	3.0294
quartile	2.9640
median	2.8550
quartile	2.7795
	2.6960
	2.6231
	2.5950
minimum	2.5950

**Moments**

Mean	2.86120
Std Dev	0.12101
Std Error Mean	0.01549
Upper 95% Mean	2.89219
Lower 95% Mean	2.83020
N	61.00000
Sum Weights	61.00000

Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)

### Zirconium (wt%)



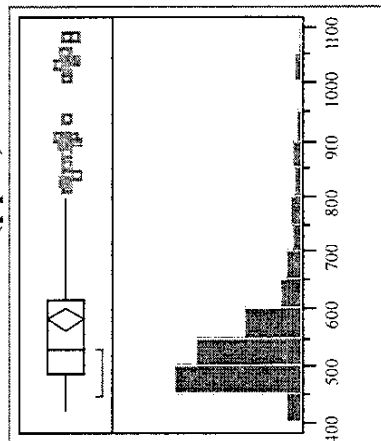
#### Quantiles

maximum	0.15300
99.5%	0.15300
97.5%	0.15190
90.0%	0.03900
75.0%	0.02200
50.0%	0.01700
25.0%	0.01500
10.0%	0.01400
2.5%	0.01300
0.5%	0.01300
0.0%	0.01300

#### Moments

Mean	0.02674
Std Dev	0.02863
Std Error Mean	0.00367
Upper 95% Mean	0.03407
Lower 95% Mean	0.01940
N	61.00000
Sum Weights	61.00000

### TIC (ppm)



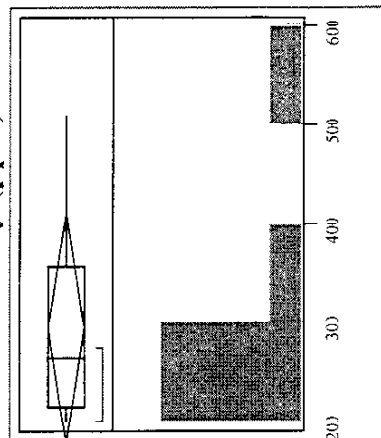
#### Quantiles

maximum	1083.0
99.5%	1083.0
97.5%	1038.4
90.0%	827.8
75.0%	617.0
50.0%	527.4
25.0%	486.0
10.0%	438.9
2.5%	425.9
0.5%	424.8
0.0%	424.6

#### Moments

Mean	584.6057
Std Dev	150.1355
Std Error Mean	9.5529
Upper 95% Mean	603.4218
Lower 95% Mean	565.7895
N	247.0000
Sum Weights	247.0000

### Mercury (ppm)



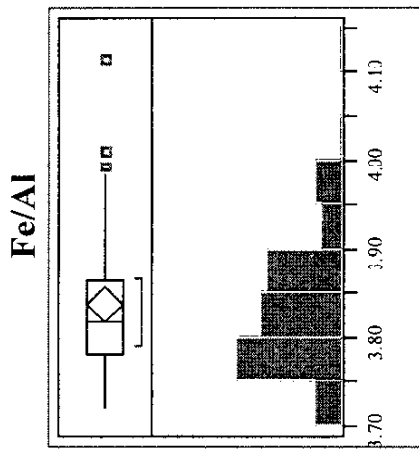
#### Quantiles

maximum	513.00
99.5%	513.00
97.5%	513.00
90.0%	513.00
75.0%	357.75
50.0%	266.00
25.0%	217.25
10.0%	203.00
2.5%	203.00
0.5%	203.00
0.0%	203.00

#### Moments

Mean	296.0000
Std Dev	112.4953
Std Error Mean	45.9260
Upper 95% Mean	414.0549
Lower 95% Mean	177.9451
N	6.0000
Sum Weights	6.0000

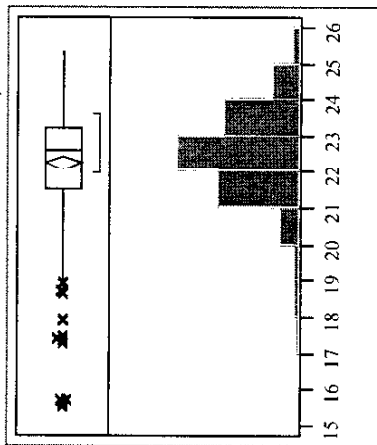
Exhibit 1: Summary Statistics for SRAT Receipt Measurements  
(Continued)



Quantiles	
maximum	4.1148
	4.1148
	4.0568
	3.9572
	3.8642
quartile	3.8200
median	3.7841
quartile	3.7634
	3.7249
	3.7211
minimum	3.7211
Moments	
Mean	3.83813
Std Dev	0.07651
Std Error Mean	0.00980
Upper 95% Mean	3.85772
Lower 95% Mean	3.81853
N	61.00000
Sum Weights	61.00000

Exhibit 2: Summary Statistics for SRAT Product Measurements

### Total Solids (wt%)



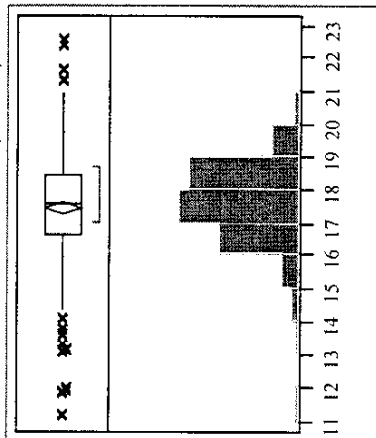
#### Quantiles

maximum	25.380
99.5%	25.342
97.5%	25.080
90.0%	24.065
75.0%	23.250
50.0%	22.635
25.0%	21.512
10.0%	20.665
2.5%	17.420
0.5%	15.575
0.0%	15.520

#### Moments

Mean	22.2964
Std Dev	1.6222
Std Error Mean	0.0963
Upper 95% Mean	22.4859
Lower 95% Mean	22.1069
N	284.0000
Sum Weights	284.0000

### Calcined Solids (wt%)



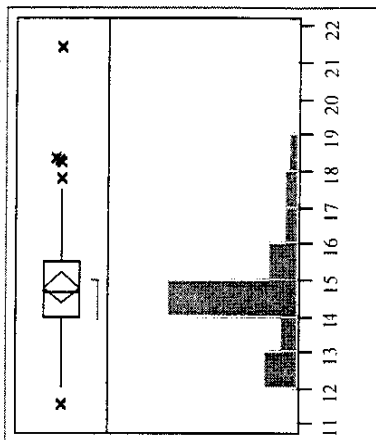
#### Quantiles

maximum	22.630
99.5%	22.519
97.5%	20.576
90.0%	19.660
75.0%	18.477
50.0%	17.655
25.0%	16.745
10.0%	15.750
2.5%	13.187
0.5%	11.508
0.0%	11.240

#### Moments

Mean	17.5157
Std Dev	1.5833
Std Error Mean	0.0940
Upper 95% Mean	17.7006
Lower 95% Mean	17.3308
N	284.0000
Sum Weights	284.0000

### Insoluble Solids (wt%)



#### Quantiles

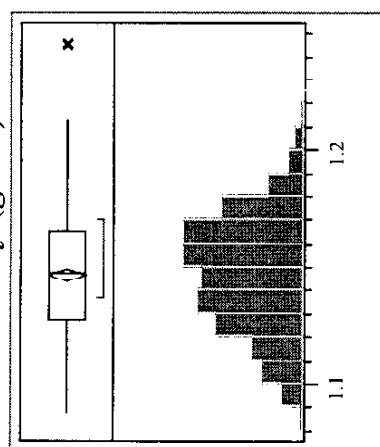
maximum	21.410
99.5%	21.410
97.5%	19.220
90.0%	17.294
75.0%	15.508
50.0%	14.700
25.0%	14.053
10.0%	12.666
2.5%	11.944
0.5%	11.560
0.0%	11.560

#### Moments

Mean	14.8094
Std Dev	1.70583
Std Error Mean	0.20686
Upper 95% Mean	15.2223
Lower 95% Mean	14.3965
N	68.00000
Sum Weights	68.00000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

### Density (g/mL)



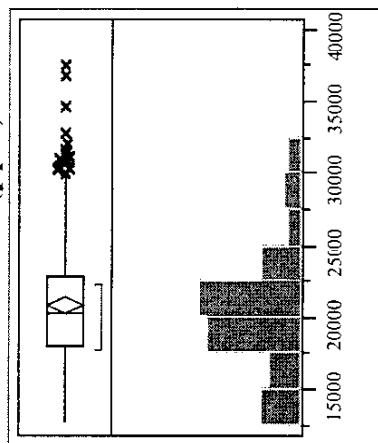
#### Quantiles

maximum	1.2460
	1.2326
	1.2000
	1.1789
quartile	1.1650
median	1.1480
quartile	1.1280
	1.1121
	1.0940
	1.0880
minimum	1.0880

#### Moments

Mean	1.1471
Std Dev	0.0262
Std Error Mean	0.0016
Upper 95% Mean	1.1502
Lower 95% Mean	1.1441
N	280.0000
Sum Weights	280.0000

### Formate (ppm)



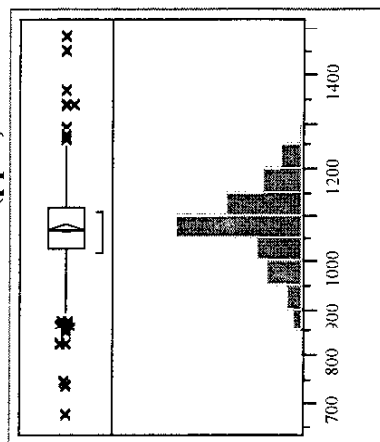
#### Quantiles

maximum	37500
	37202
	31350
	28050
quartile	22800
median	20400
quartile	18125
	14600
	13800
	12843
minimum	12800

#### Moments

Mean	20902.82
Std Dev	4583.25
Std Error Mean	271.97
Upper 95% Mean	21438.16
Lower 95% Mean	20367.48
N	284.00
Sum Weights	284.00

### Chloride (ppm)



#### Quantiles

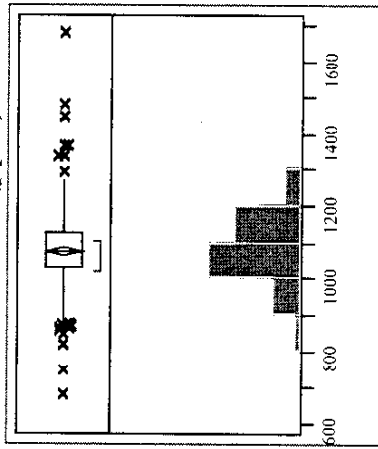
maximum	14800
	14678
	12697
	11900
quartile	11200
median	10700
quartile	10300
	9596
	8582
	7027
minimum	6780

#### Moments

Mean	1074.568
Std Dev	101.084
Std Error Mean	6.041
Upper 95% Mean	1086.460
Lower 95% Mean	1062.676
N	280.000
Sum Weights	280.000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

### Fluoride (ppm)



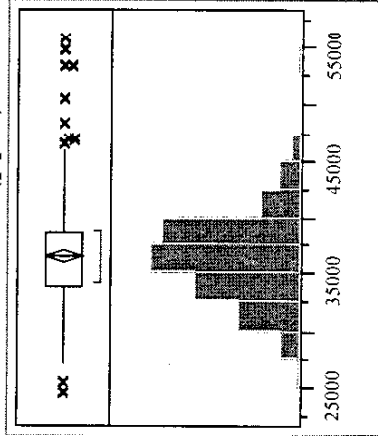
#### Quantiles

maximum	1680.0
	1595.0
	1333.8
	1200.0
quartile	1130.0
median	1080.0
quartile	1030.0
	969.0
	865.8
	706.5
minimum	678.0

#### Moments

Mean	1081.437
Std Dev	105.522
Std Error Mean	6.262
Upper 95% Mean	1093.762
Lower 95% Mean	1069.111
N	284.000
Sum Weights	284.000

### Nitrate (ppm)



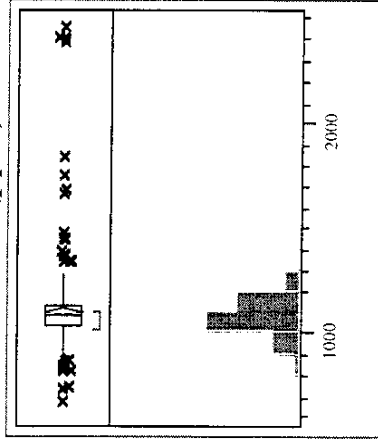
#### Quantiles

maximum	55800
	55354
	46900
	41390
quartile	38900
median	36500
quartile	33900
	31300
	28603
	24924
minimum	24600

#### Moments

Mean	36598.21
Std Dev	4538.28
Std Error Mean	271.21
Upper 95% Mean	37132.11
Lower 95% Mean	36064.32
N	280.00
Sum Weights	280.00

### Nitrite (ppm)



#### Quantiles

maximum	2460.0
	2439.7
	1689.5
	1219.0
quartile	1140.0
median	1080.0
quartile	1032.5
	965.2
	858.2
	702.7
minimum	678.0

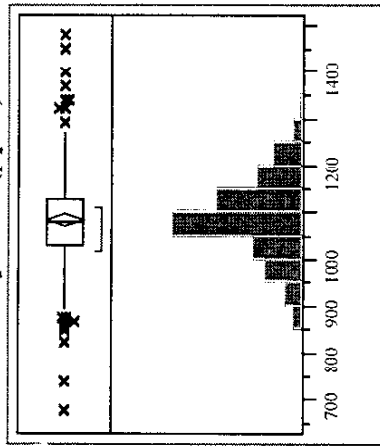
#### Moments

Mean	1109.686
Std Dev	205.913
Std Error Mean	12.306
Upper 95% Mean	1133.910
Lower 95% Mean	1085.462
N	280.000
Sum Weights	280.000



Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

Phosphate (ppm)



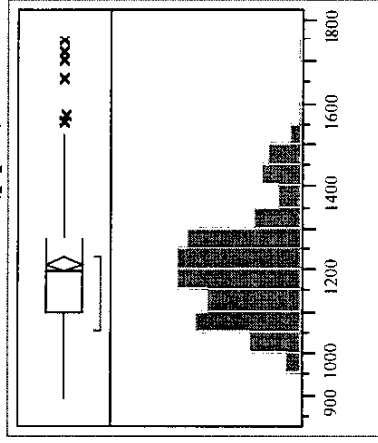
Quantiles

maximum	1480.0
	1469.0
	1323.5
	1210.0
quartile	1130.0
median	1080.0
quartile	1032.5
	971.0
	863.0
	700.3
minimum	678.0

Moments

Mean	1084.110
Std Dev	105.284
Std Error Mean	5.384
Upper 95% Mean	1095.679
Lower 95% Mean	1071.542
N	272.000
Sum Weights	272.000

Sulfate (ppm)



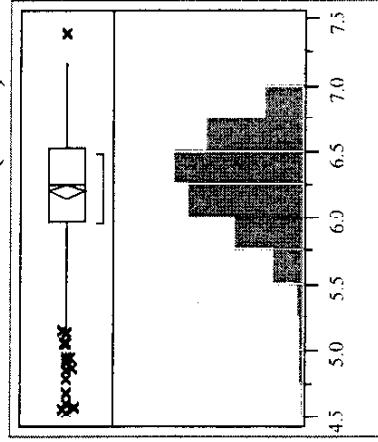
Quantiles

maximum	1750.0
	1737.8
	1529.7
	1438.0
quartile	1280.0
median	1200.0
quartile	1102.5
	1050.0
	980.0
	915.1
minimum	854.0

Moments

Mean	1213.521
Std Dev	144.528
Std Error Mean	8.637
Upper 95% Mean	1230.524
Lower 95% Mean	1196.519
N	280.000
Sum Weights	280.000

Aluminum (wt%)



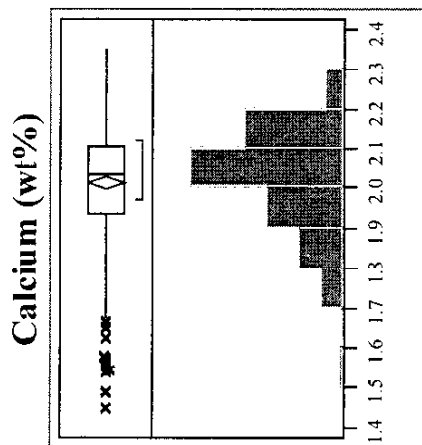
Quantiles

maximum	7.3900
	7.2287
	6.9400
	6.7180
quartile	6.5410
median	6.2620
quartile	5.9840
	5.6970
	4.9063
	4.5633
minimum	4.5460

Moments

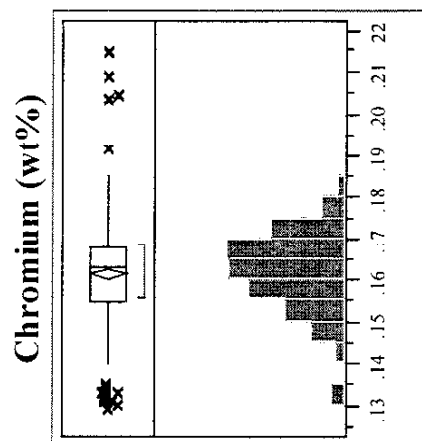
Mean	6.2141
Std Dev	0.4701
Std Error Mean	0.0252
Upper 95% Mean	6.2636
Lower 95% Mean	6.1645
N	349.0000
Sum Weights	349.0000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)



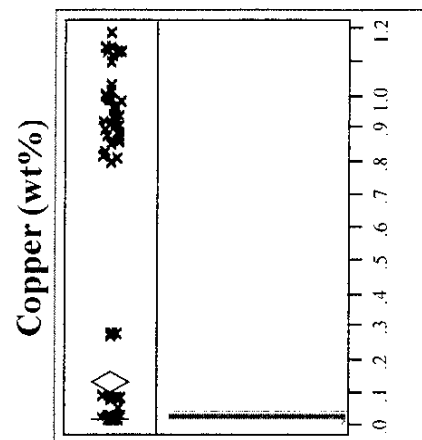
Quantiles	
maximum	2.3500
	2.3478
	2.2508
	2.1710
quartile	2.1100
median	2.0360
quartile	1.9365
	1.8100
	1.6140
	1.4770
minimum	1.4500

Moments	
Mean	2.0118
Std Dev	0.1493
Std Error Mean	0.0080
Upper 95% Mean	2.0275
Lower 95% Mean	1.9961
N	349,0000
Sum Weights	349,0000



Quantiles	
maximum	0.21500
	0.21050
	0.18100
	0.17400
quartile	0.16800
median	0.16300
quartile	0.15500
	0.14800
	0.13300
	0.12975
minimum	0.12900

Moments	
Mean	0.1617
Std Dev	0.0116
Std Error Mean	0.0006
Upper 95% Mean	0.1629
Lower 95% Mean	0.1604
N	349,0000
Sum Weights	349,0000

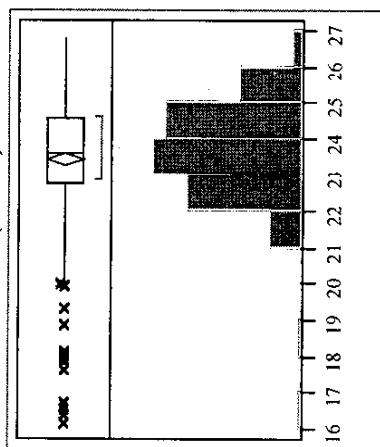


Quantiles	
maximum	1.1850
	1.1527
	1.1075
	0.8580
quartile	0.0250
median	0.0240
quartile	0.0220
	0.0210
	0.0180
	0.0160
minimum	0.0160

Moments	
Mean	0.1352
Std Dev	0.3025
Std Error Mean	0.0162
Upper 95% Mean	0.1677
Lower 95% Mean	0.1034
N	349,0000
Sum Weights	349,0000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

### Iron (wt%)



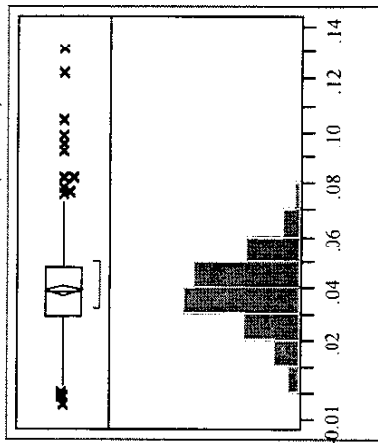
#### Quantiles

maximum	26.802
	26.585
	25.981
	25.344
	24.560
quartile	23.641
median	22.741
quartile	21.818
	18.041
	16.320
minimum	16.163

#### Moments

Mean	23.4736
Std Dev	1.6782
Std Error Mean	0.0898
Upper 95% Mean	23.6502
Lower 95% Mean	23.2969
N	349.0000
Sum Weights	349.0000

### Potassium (wt%)



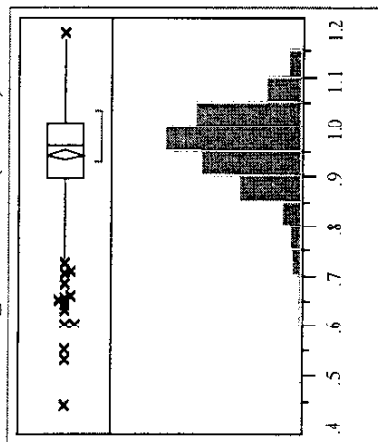
#### Quantiles

maximum	0.13100
	0.12425
	0.07900
	0.05900
	0.04800
quartile	0.03900
median	0.03000
quartile	0.01800
	0.00600
	-0.0018
minimum	-0.004

#### Moments

Mean	0.0395
Std Dev	0.078
Std Error Mean	0.0010
Upper 95% Mean	0.0414
Lower 95% Mean	0.0377
N	349.0000
Sum Weights	349.0000

### Magnesium (wt%)



#### Quantiles

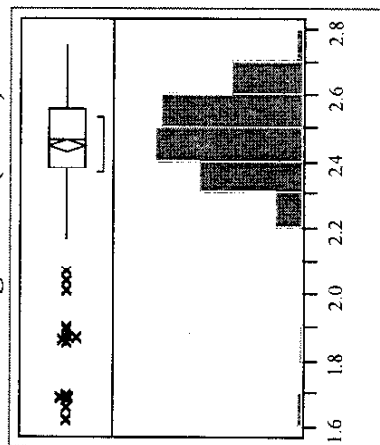
maximum	1.1850
	1.1753
	1.1107
	1.0530
	1.0125
quartile	0.9650
median	0.9000
quartile	0.8120
	0.6518
	0.5082
minimum	0.4430

#### Moments

Mean	0.9454
Std Dev	0.1054
Std Error Mean	0.0056
Upper 95% Mean	0.9565
Lower 95% Mean	0.9343
N	349.0000
Sum Weights	349.0000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

### Manganese (wt%)



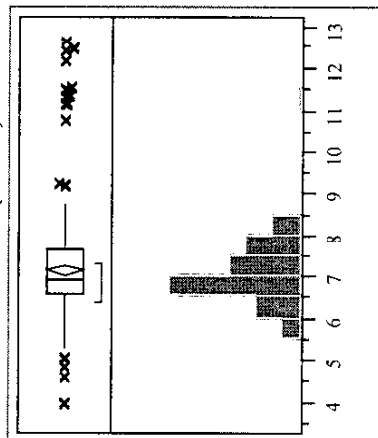
#### Quantiles

maximum	2.7540
99.5%	2.7293
97.5%	2.6975
90.0%	2.6320
75.0%	2.5630
50.0%	2.4710
25.0%	2.3825
10.0%	2.2940
2.5%	1.8680
0.5%	1.6475
0.0%	1.6220

#### Moments

Mean	2.4496
Std Dev	0.1765
Std Error Mean	0.0095
Upper 95% Mean	2.4682
Lower 95% Mean	2.4310
N	349,0000
Sum Weights	349,0000

### Sodium (wt%)



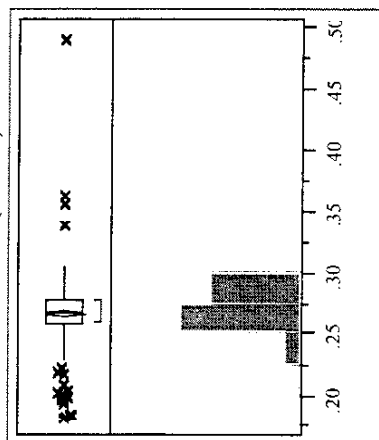
#### Quantiles

maximum	12.652
99.5%	12.492
97.5%	11.304
90.0%	8.197
75.0%	7.634
50.0%	6.928
25.0%	6.615
10.0%	6.142
2.5%	5.517
0.5%	4.434
0.0%	3.961

#### Moments

Mean	7.1680
Std Dev	1.1349
Std Error Mean	0.0608
Upper 95% Mean	7.2874
Lower 95% Mean	7.0485
N	349,0000
Sum Weights	349,0000

### Nickel (wt%)



#### Quantiles

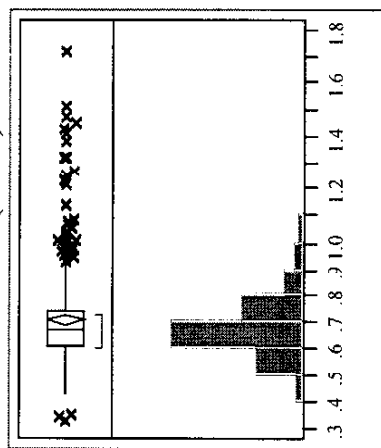
maximum	0.48900
99.5%	0.39450
97.5%	0.29850
90.0%	0.28800
75.0%	0.27900
50.0%	0.26900
25.0%	0.25850
10.0%	0.24800
2.5%	0.20050
0.5%	0.18150
0.0%	0.18000

#### Moments

Mean	0.2680
Std Dev	0.0245
Std Error Mean	0.0013
Upper 95% Mean	0.2705
Lower 95% Mean	0.2654
N	349,0000
Sum Weights	349,0000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

### Silicon (wt%)



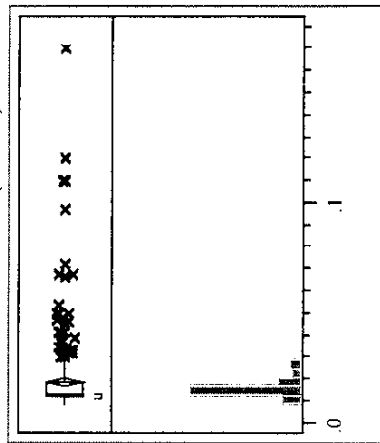
#### Quantiles

maximum	1.7220
99.5%	1.5608
97.5%	1.3175
90.0%	0.9250
75.0%	0.7435
50.0%	0.6750
25.0%	0.6155
10.0%	0.5610
2.5%	0.4635
0.5%	0.3362
0.0%	0.3280
minimum	

#### Moments

Mean	0.7114
Std Dev	0.1818
Std Error Mean	0.0097
Upper 95% Mean	0.7306
Lower 95% Mean	0.6923
N	349.0000
Sum Weights	349.0000

### Titanium (wt%)



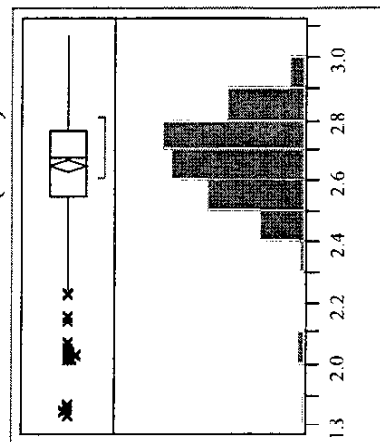
#### Quantiles

maximum	0.17000
99.5%	0.13250
97.5%	0.06625
90.0%	0.03000
75.0%	0.01900
50.0%	0.01300
25.0%	0.01200
10.0%	0.01100
2.5%	0.01100
0.5%	0.00900
0.0%	0.00900
minimum	

#### Moments

Mean	0.0189
Std Dev	0.0159
Std Error Mean	0.0009
Upper 95% Mean	0.0206
Lower 95% Mean	0.0172
N	349.0000
Sum Weights	349.0000

### Uranium (wt%)



#### Quantiles

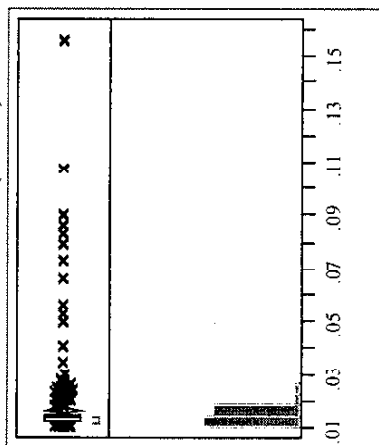
maximum	3.0710
99.5%	3.0312
97.5%	2.9240
90.0%	2.8420
75.0%	2.7640
50.0%	2.6760
25.0%	2.5525
10.0%	2.4740
2.5%	2.0340
0.5%	1.8450
0.0%	1.8390
minimum	

#### Moments

Mean	2.6474
Std Dev	0.1890
Std Error Mean	0.0101
Upper 95% Mean	2.6673
Lower 95% Mean	2.6275
N	349.0000
Sum Weights	349.0000

Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)

### Zirconium (wt%)



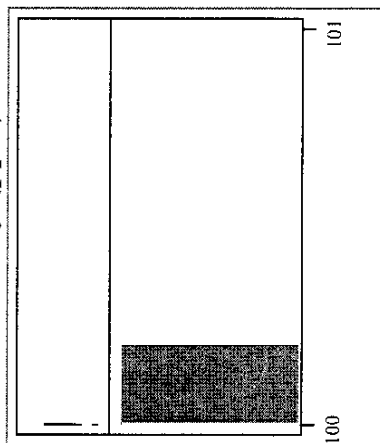
#### Quantiles

maximum	100.0%	0.15600
	99.5%	0.11925
	97.5%	0.05850
	90.0%	0.02200
quartile	75.0%	0.01500
median	50.0%	0.01400
quartile	25.0%	0.01300
	10.0%	0.01200
	2.5%	0.01075
	0.5%	0.01000
minimum	0.0%	0.01000

#### Moments

Mean	0.0168
Std Dev	0.0133
Std Error Mean	0.0007
Upper 95% Mean	0.0182
Lower 95% Mean	0.0154
N	349.0000
Sum Weights	349.0000

### Mercury (ppm)



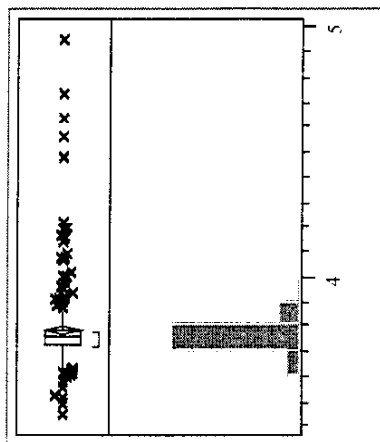
#### Quantiles

maximum	100.0%	100.00
	99.5%	100.00
	97.5%	100.00
	90.0%	100.00
quartile	75.0%	100.00
median	50.0%	100.00
quartile	25.0%	100.00
	10.0%	100.00
	2.5%	100.00
	0.5%	100.00
minimum	0.0%	100.00

#### Moments

Mean	100.0000
Std Dev	0.0000
Std Error Mean	0.0000
Upper 95% Mean	100.0000
Lower 95% Mean	100.0000
N	6.0000
Sum Weights	6.0000

### Fe/Al



#### Quantiles

maximum	100.0%	4.9447
	99.5%	4.7920
	97.5%	4.1682
	90.0%	3.8625
quartile	75.0%	3.7864
median	50.0%	3.7564
quartile	25.0%	3.7254
	10.0%	3.6990
	2.5%	3.6097
	0.5%	3.4802
minimum	0.0%	3.4495

#### Moments

Mean	3.7809
Std Dev	0.1443
Std Error Mean	0.0077
Upper 95% Mean	3.7961
Lower 95% Mean	3.7657
N	349.0000
Sum Weights	349.0000

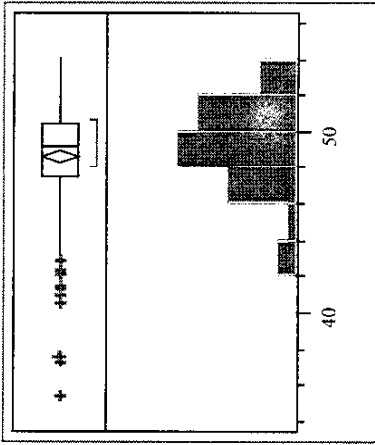
WSRC-RP-2000-00174  
Revision 0

**Exhibit 2: Summary Statistics for SRAT Product Measurements  
(continued)**

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Exhibit 3: Summary Statistics for SME Measurements

### Total Solids (wt%)



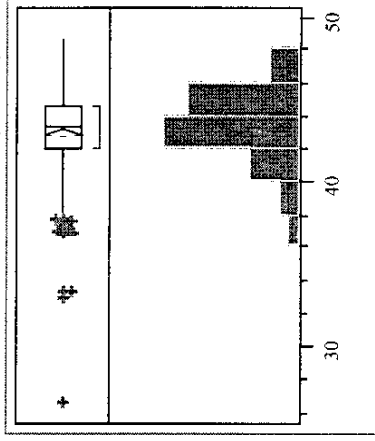
#### Quantiles

maximum	54.140
99.5%	53.854
97.5%	53.075
90.0%	52.070
75.0%	50.510
50.0%	49.280
25.0%	47.485
10.0%	44.960
2.5%	41.388
0.5%	35.450
0.0%	35.400

#### Moments

Mean	48.7632
Std Dev	2.8614
Std Error Mean	0.1628
Upper 95% Mean	49.0835
Lower 95% Mean	48.4429
N	309.0000
Sum Weights	309.0000

### Calcined Solids (wt%)



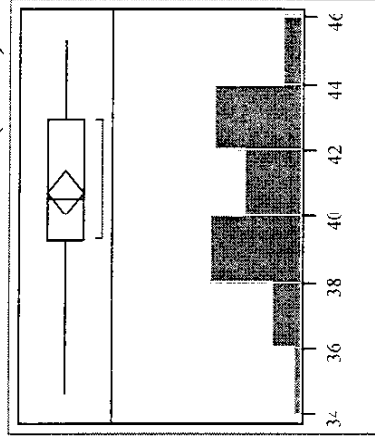
#### Quantiles

maximum	48.390
99.5%	48.480
97.5%	47.295
90.0%	45.990
75.0%	44.760
50.0%	43.570
25.0%	42.020
10.0%	39.250
2.5%	37.032
0.5%	30.128
0.0%	26.630

#### Moments

Mean	43.0703
Std Dev	2.7289
Std Error Mean	0.1352
Upper 95% Mean	43.3758
Lower 95% Mean	42.7648
N	309.0000
Sum Weights	309.0000

### Insoluble Solids (wt%)



#### Quantiles

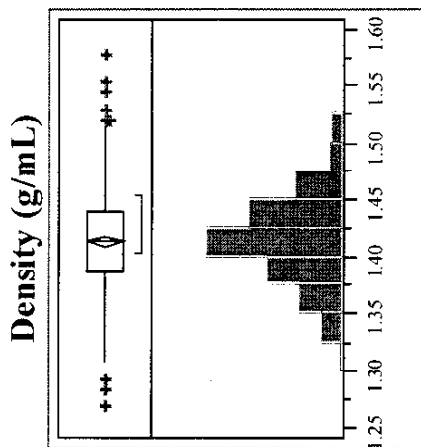
maximum	45.300
99.5%	45.300
97.5%	45.160
90.0%	43.952
75.0%	42.927
50.0%	40.600
25.0%	39.275
10.0%	37.169
2.5%	34.932
0.5%	34.720
0.0%	34.720

#### Moments

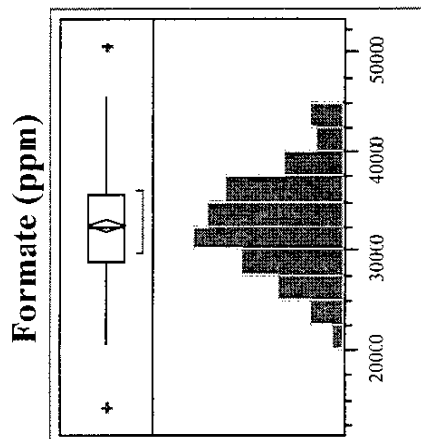
Mean	40.76357
Std Dev	2.57862
Std Error Mean	0.34453
Upper 95% Mean	41.45413
Lower 95% Mean	40.07301
N	56.00000
Sum Weights	56.00000



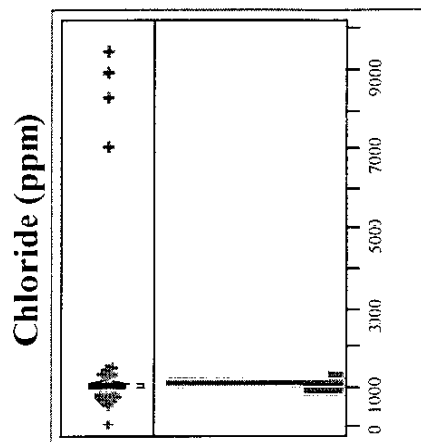
Exhibit 3: Summary Statistics for SME Measurements  
(Continued)



Quantiles	
maximum	1 5790
	1 5657
	1 5131
	1 4619
	1 4400
quartile	1 4160
median	1 3870
quartile	1 3620
	1 3285
	1 2763
minimum	1 2680
Moments	
Mean	1 4145
Std Dev	0 0445
Std Error Mean	0 0025
Upper 95% Mean	1 4195
Lower 95% Mean	1 4095
N	310 0000
Sum Weights	310 0000



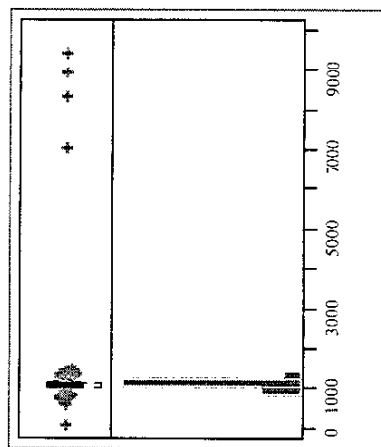
Quantiles	
maximum	50500
	47563
	43588
	39700
	35900
quartile	32500
median	28950
quartile	26050
	22725
	18263
minimum	14200
Moments	
Mean	32735.19
Std Dev	5289.21
Std Error Mean	293.85
Upper 95% Mean	33313.29
Lower 95% Mean	32157.08
N	324.00
Sum Weights	324.00



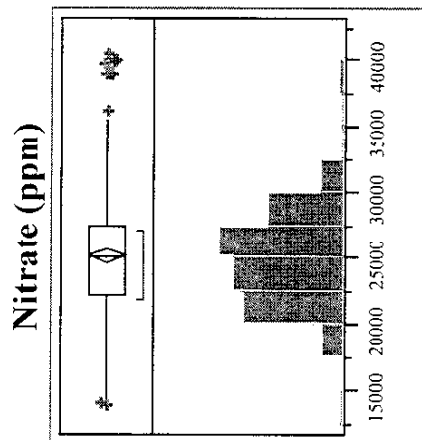
Quantiles	
maximum	9430.0
	9105.0
	1411.3
	1205.0
	1130.0
quartile	1070.0
median	1020.0
quartile	954.0
	806.5
	411.4
minimum	102.0
Moments	
Mean	1159.614
Std Dev	828.718
Std Error Mean	46.040
Upper 95% Mean	1250.191
Lower 95% Mean	1069.037
N	324.000
Sum Weights	324.000

**Fluoride (ppm)**

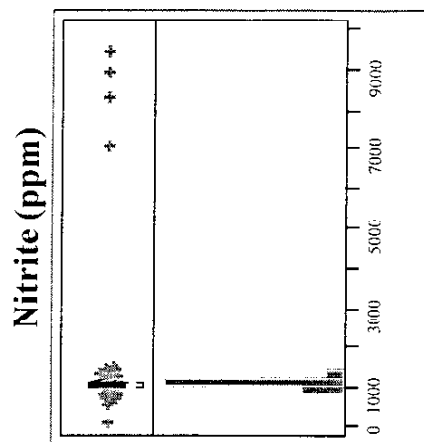
Exhibit 3: Summary Statistics for SME Measurements  
(Continued)



Quantiles	
maximum	9430.0
	9105.0
	1412.5
	1210.0
quartile	1130.0
median	1070.0
quartile	1020.0
	954.0
	806.6
	411.4
minimum	102.0
Moments	
Mean	1166.750
Std Dev	828.740
Std Error Mean	46.041
Upper 95% Mean	1251.330
Lower 95% Mean	1076.170
N	324.000
Sum Weights	324.000



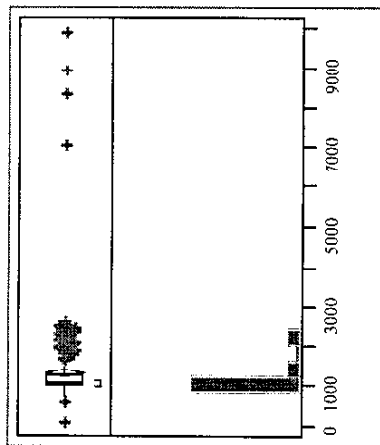
Quantiles	
maximum	40400
	40150
	38563
	30200
quartile	27575
median	25200
quartile	22200
	20400
	18125
	14025
minimum	13900
Moments	
Mean	25244.14
Std Dev	4400.65
Std Error Mean	244.48
Upper 95% Mean	25725.12
Lower 95% Mean	24763.15
N	324.00
Sum Weights	324.00



Quantiles	
maximum	9430.0
	9105.0
	1411.2
	1205.0
quartile	1130.0
median	1070.0
quartile	1020.0
	954.0
	806.6
	411.4
minimum	102.0
Moments	
Mean	1159.614
Std Dev	828.718
Std Error Mean	46.040
Upper 95% Mean	1250.191
Lower 95% Mean	1069.037
N	324.000
Sum Weights	324.000

Phosphate (ppm)

Exhibit 3: Summary Statistics for SME Measurements  
(Continued)

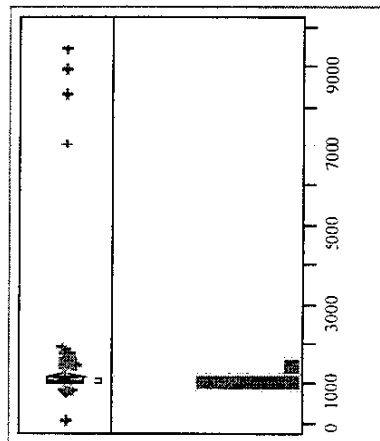


Quantiles	
maximum	9870.0
	9270.0
	2483.8
	2115.0
quartile	1285.0
median	1100.0
quartile	1050.0
	967.0
	843.1
	411.4
minimum	102.0

#### Moments

Mean	1358.256
Std Dev	913.670
Std Error Mean	50.759
Upper 95% Mean	1458.118
Lower 95% Mean	1258.394
N	324.000
Sum Weights	324.000

#### Sulfate (ppm)

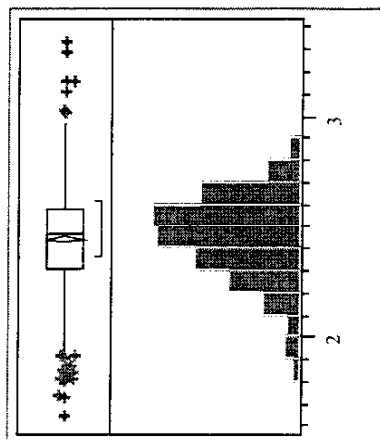


Quantiles	
maximum	9430.0
	9105.0
	1738.8
	1300.0
quartile	1167.5
median	1090.0
quartile	1040.0
	976.0
	884.0
	530.1
minimum	102.0

#### Moments

Mean	1205.448
Std Dev	830.197
Std Error Mean	46.122
Upper 95% Mean	1296.186
Lower 95% Mean	1114.709
N	324.000
Sum Weights	324.000

#### Aluminum (wt%)



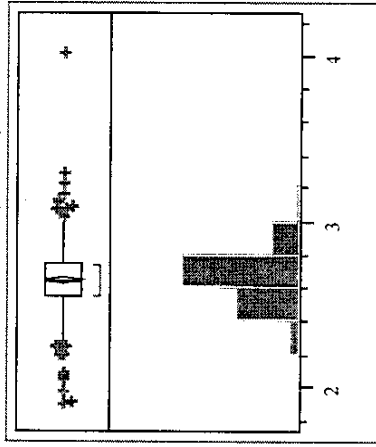
Quantiles	
maximum	3.3310
	3.1597
	2.8320
	2.6843
quartile	2.5840
median	2.4640
quartile	2.3180
	2.1665
	1.9237
	1.7843
minimum	1.6490

#### Moments

Mean	2.4445
Std Dev	0.2211
Std Error Mean	0.0082
Upper 95% Mean	2.4605
Lower 95% Mean	2.4284
N	731.0000
Sum Weights	731.0000

Exhibit 3: Summary Statistics for SME Measurements  
(Continued)

### Boron (wt%)



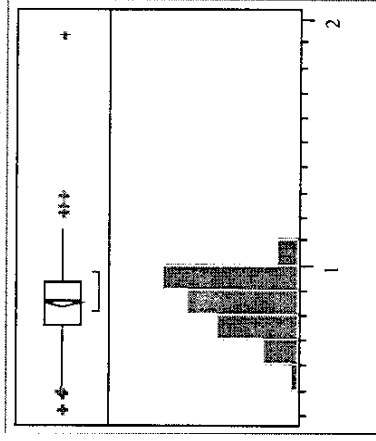
#### Quantiles

maximum	4.0200
	3.2781
	3.0666
	2.8517
quartile	2.7490
median	2.6405
quartile	2.5633
	2.4591
	2.2556
	1.9251
minimum	1.8990

#### Moments

Mean	2.6508
Std Dev	0.1935
Std Error Mean	0.0094
Upper 95% Mean	2.6693
Lower 95% Mean	2.6322
N	420.0000
Sum Weights	420.0000

### Calcium (wt%)



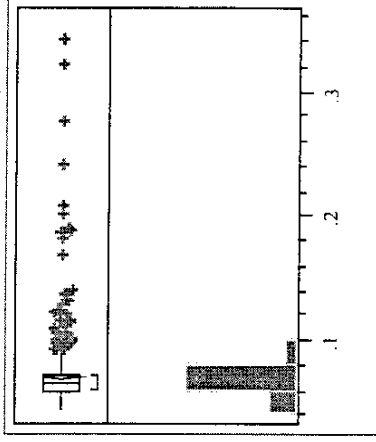
#### Quantiles

maximum	1.9330
	1.2295
	1.0624
	0.9888
quartile	0.9400
median	0.8680
quartile	0.7650
	0.6822
	0.5943
	0.5069
minimum	0.4210

#### Moments

Mean	0.8535
Std Dev	0.1299
Std Error Mean	0.0048
Upper 95% Mean	0.8629
Lower 95% Mean	0.8440
N	731.0000
Sum Weights	731.0000

### Chromium (wt%)



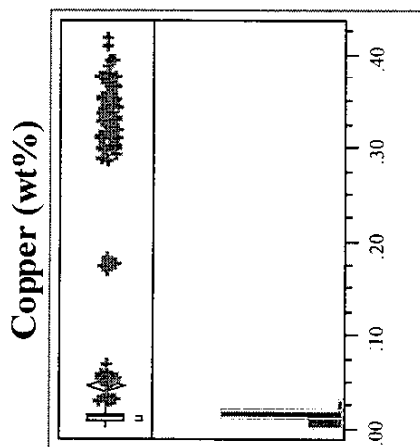
#### Quantiles

maximum	0.34100
	0.25256
	0.12070
	0.08400
quartile	0.07300
median	0.06700
quartile	0.06100
	0.05700
	0.04900
	0.04400
minimum	0.04400

#### Moments

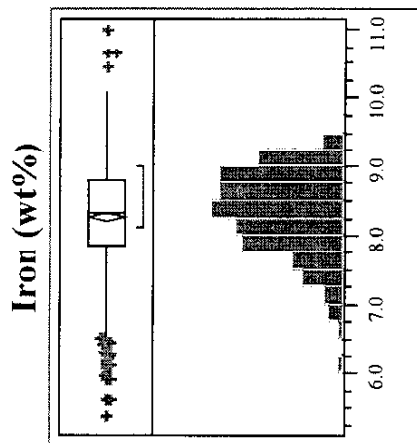
Mean	0.0711
Std Dev	0.0241
Std Error Mean	0.0009
Upper 95% Mean	0.0729
Lower 95% Mean	0.0694
N	731.0000
Sum Weights	731.0000

Exhibit 3: Summary Statistics for SME Measurements  
(Continued)



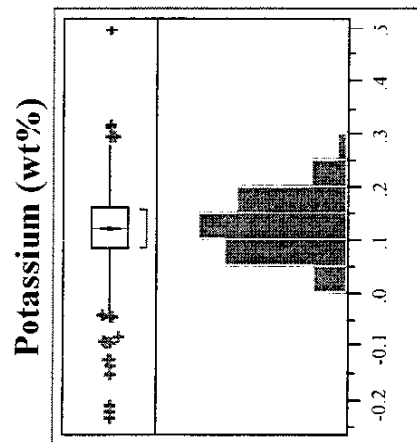
Quantiles	
maximum	0.41800
99.5%	0.39500
97.5%	0.35910
90.0%	0.17740
75.0%	0.01700
50.0%	0.01300
25.0%	0.01000
10.0%	0.00800
2.5%	0.00600
0.5%	0.00400
0.0%	0.00400
minimum	

Moments	
Mean	0.0462
Std Dev	0.0973
Std Error Mean	0.0036
Upper 95% Mean	0.0533
Lower 95% Mean	0.0392
N	731.0000
Sum Weights	731.0000



Quantiles	
maximum	10.974
99.5%	10.491
97.5%	9.352
90.0%	9.107
75.0%	8.796
50.0%	8.357
25.0%	7.391
10.0%	7.340
2.5%	6.466
0.5%	5.806
0.0%	5.391
minimum	

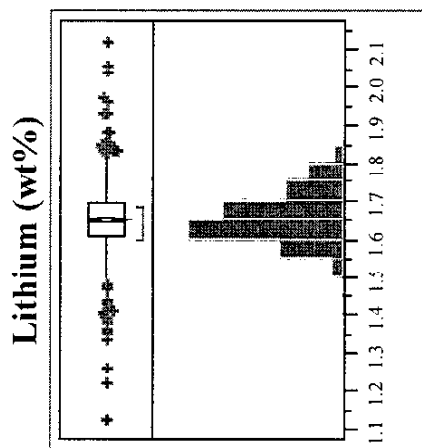
Moments	
Mean	8.2914
Std Dev	0.7339
Std Error Mean	0.0271
Upper 95% Mean	8.3447
Lower 95% Mean	8.2381
N	731.0000
Sum Weights	731.0000



Quantiles	
maximum	0.49500
99.5%	0.30180
97.5%	0.25070
90.0%	0.20360
75.0%	0.16400
50.0%	0.12400
25.0%	0.08400
10.0%	0.05020
2.5%	0.00060
0.5%	-0.1717
0.0%	-0.231
minimum	

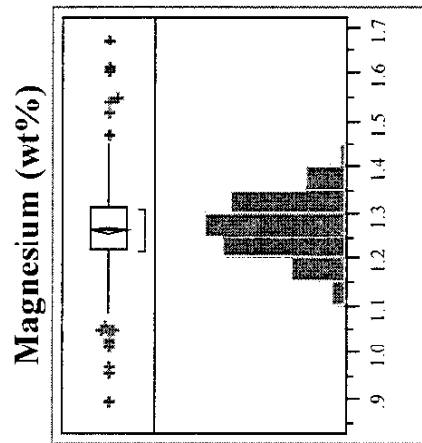
Moments	
Mean	0.1237
Std Dev	0.0688
Std Error Mean	0.0025
Upper 95% Mean	0.1287
Lower 95% Mean	0.1187
N	731.0000
Sum Weights	731.0000

Exhibit 3: Summary Statistics for SME Measurements  
(Continued)



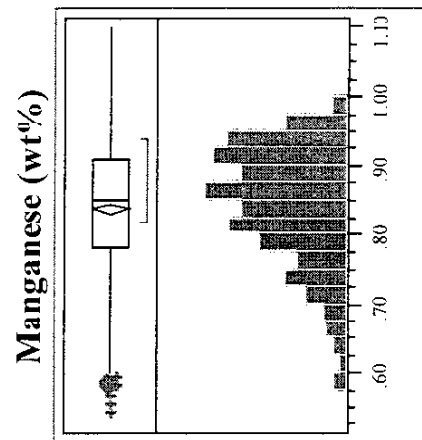
Quantiles	
maximum	2.1190
	1.9935
	1.8347
	1.7618
quartile	1.6970
median	1.6480
quartile	1.6100
	1.5690
	1.4803
	1.3118
minimum	1.1250

Moments	
Mean	1.6536
Std Dev	0.0892
Std Error Mean	0.0033
Upper 95% Mean	1.6601
Lower 95% Mean	1.6472
N	731.0000
Sum Weights	731.0000



Quantiles	
maximum	1.6720
	1.5657
	1.4145
	1.3358
quartile	1.3160
median	1.2680
quartile	1.2220
	1.1782
	1.1163
	0.9967
minimum	0.8940

Moments	
Mean	1.2675
Std Dev	0.0786
Std Error Mean	0.0029
Upper 95% Mean	1.2732
Lower 95% Mean	1.2618
N	731.0000
Sum Weights	731.0000

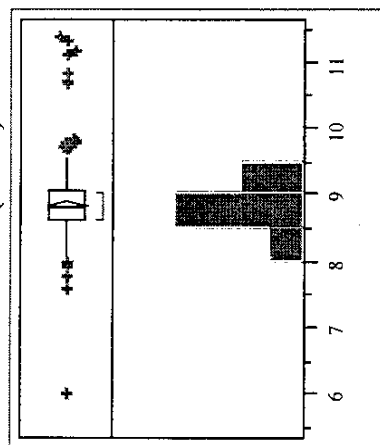


Quantiles	
maximum	1.0990
	1.0547
	0.9777
	0.9440
quartile	0.9100
median	0.8520
quartile	0.7830
	0.7122
	0.6129
	0.5723
minimum	0.5440

Moments	
Mean	0.8387
Std Dev	0.0930
Std Error Mean	0.0034
Upper 95% Mean	0.8455
Lower 95% Mean	0.8320
N	731.0000
Sum Weights	731.0000

Exhibit 3: Summary Statistics for SME Measurements  
(Continued)

### Sodium (wt%)



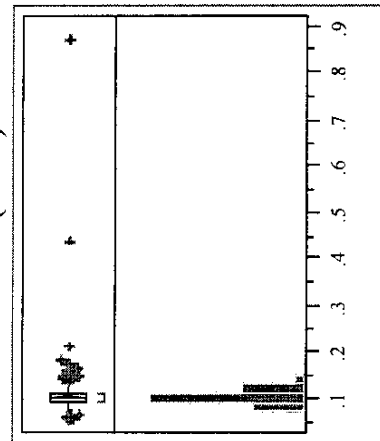
#### Quantiles

maximum	11.390
100.0%	11.319
99.5%	9.806
97.5%	9.229
90.0%	9.056
75.0%	8.818
50.0%	8.640
25.0%	8.409
10.0%	8.112
2.5%	7.596
0.5%	5.990
0.0%	
minimum	

#### Moments

Mean	8.8563
Std Dev	0.4651
Std Error Mean	0.0225
Upper 95% Mean	8.9005
Lower 95% Mean	8.8121
N	428.0000
Sum Weights	428.0000

### Nickel (wt%)



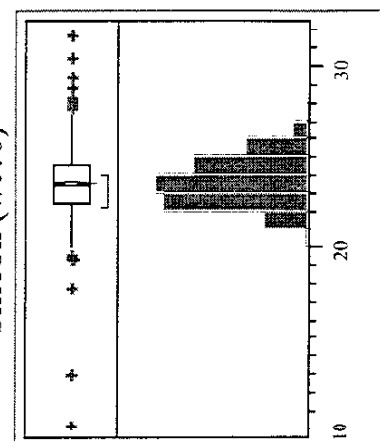
#### Quantiles

maximum	0.87800
100.0%	0.19254
99.5%	0.14870
97.5%	0.12000
90.0%	0.11100
75.0%	0.10200
50.0%	0.09300
25.0%	0.08400
10.0%	0.07500
2.5%	0.06264
0.5%	0.05600
0.0%	
minimum	

#### Moments

Mean	0.1042
Std Dev	0.0354
Std Error Mean	0.0013
Upper 95% Mean	0.1068
Lower 95% Mean	0.1017
N	731.0000
Sum Weights	731.0000

### Silicon (wt%)



#### Quantiles

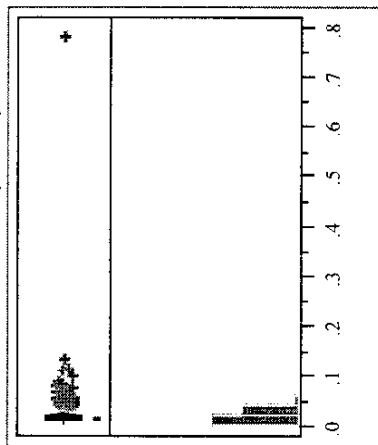
maximum	31.580
100.0%	29.036
99.5%	26.709
97.5%	25.348
90.0%	24.579
75.0%	23.477
50.0%	22.554
25.0%	21.988
10.0%	21.028
2.5%	18.764
0.5%	10.160
0.0%	
minimum	

#### Moments

Mean	23.5925
Std Dev	1.5992
Std Error Mean	0.0591
Upper 95% Mean	23.7087
Lower 95% Mean	23.4764
N	731.0000
Sum Weights	731.0000

Exhibit 3: Summary Statistics for SME Measurements  
(Continued)

### Titanium (wt%)



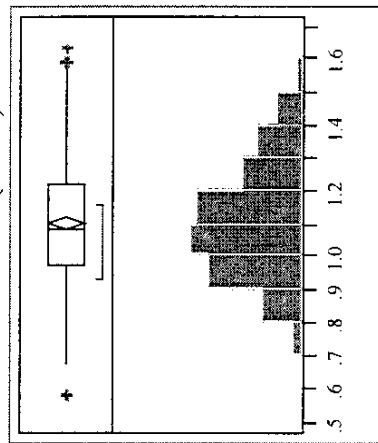
#### Quantiles

maximum	0.78100
99.5%	0.11304
97.5%	0.05570
90.0%	0.03300
75.0%	0.02400
50.0%	0.01900
25.0%	0.01600
10.0%	0.01400
2.5%	0.01000
0.5%	0.00800
0.0%	0.00800

#### Moments

Mean	0.0233
Std Dev	0.0308
Std Error Mean	0.0011
Upper 95% Mean	0.0255
Lower 95% Mean	0.0210
N	731.0000
Sum Weights	731.0000

### Uranium (wt%)



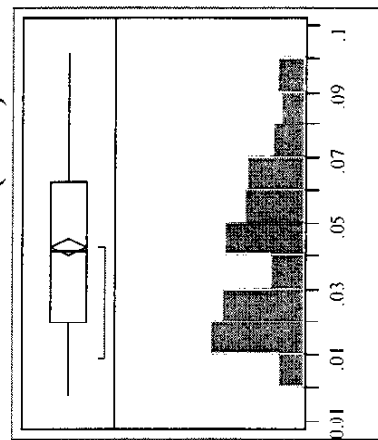
#### Quantiles

maximum	1.6320
99.5%	1.5904
97.5%	1.4916
90.0%	1.3572
75.0%	1.2215
50.0%	1.0890
25.0%	0.9783
10.0%	0.8925
2.5%	0.7756
0.5%	0.6821
0.0%	0.5830

#### Moments

Mean	1.1103
Std Dev	0.1807
Std Error Mean	0.0087
Upper 95% Mean	1.1275
Lower 95% Mean	1.0932
N	428.0000
Sum Weights	428.0000

### Zirconium (wt%)



#### Quantiles

maximum	0.10200
99.5%	0.09900
97.5%	0.09327
90.0%	0.08200
75.0%	0.06275
50.0%	0.04200
25.0%	0.02000
10.0%	0.01100
2.5%	0.00773
0.5%	-0.00007
0.0%	-0.002

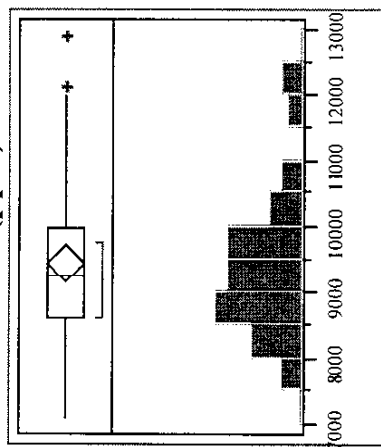
#### Moments

Mean	0.0429
Std Dev	0.0256
Std Error Mean	0.0012
Upper 95% Mean	0.0454
Lower 95% Mean	0.0405
N	428.0000
Sum Weights	428.0000



Exhibit 3: Summary Statistics for SME Measurements  
(Continued)

### TOC (ppm)



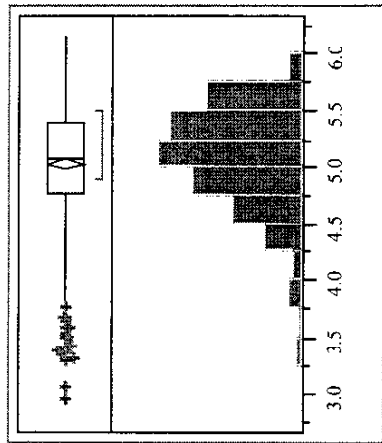
#### Quantiles

maximum	12900
99.5%	12900
97.5%	12220
90.0%	11500
75.0%	9990
50.0%	9250
25.0%	8625
10.0%	8024
2.5%	7578
0.5%	7110
0.0%	7110

#### Moments

Mean	9457.808
Std Dev	1192.245
Std Error Mean	139.542
Upper 95% Mean	9735.980
Lower 95% Mean	9179.636
N	73,000
Sum Weights	73,000

### Fe/Li



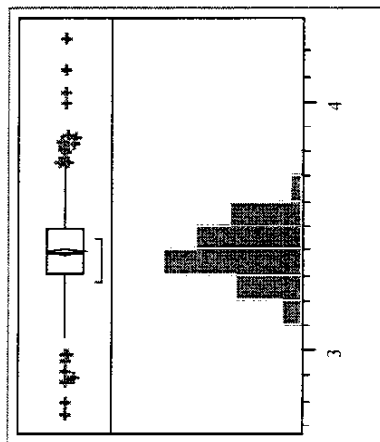
#### Quantiles

maximum	6.1768
99.5%	5.9559
97.5%	5.7576
90.0%	5.6042
75.0%	5.4092
50.0%	5.0812
25.0%	4.7676
10.0%	4.3699
2.5%	3.6744
0.5%	3.2980
0.0%	2.9572

#### Moments

Mean	5.0291
Std Dev	0.5117
Std Error Mean	0.0189
Upper 95% Mean	5.0663
Lower 95% Mean	4.9920
N	731,000
Sum Weights	731,000

### Fe/Al



#### Quantiles

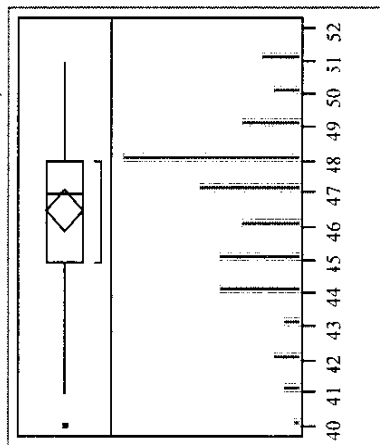
maximum	4.2496
99.5%	4.0084
97.5%	3.7030
90.0%	3.5673
75.0%	3.4880
50.0%	3.3892
25.0%	3.3094
10.0%	3.2245
2.5%	3.1057
0.5%	2.8836
0.0%	2.7408

#### Moments

Mean	3.3956
Std Dev	0.1530
Std Error Mean	0.0057
Upper 95% Mean	3.4067
Lower 95% Mean	3.3845
N	731,000
Sum Weights	731,000

Exhibit 4: Summary Statistics for MFT Measurements

### Total Solids (wt%)



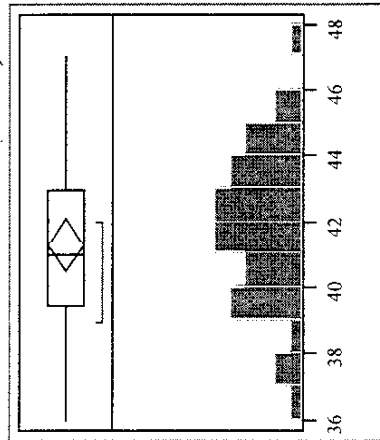
#### Quantiles

maximum	51.000
99.5%	51.000
97.5%	51.000
90.0%	49.900
75.0%	48.000
50.0%	47.000
25.0%	45.000
10.0%	43.000
2.5%	40.775
0.5%	40.000
0.0%	40.000

#### Moments

Mean	46.51429
Std Dev	2.56364
Std Error Mean	0.50641
Upper 95% Mean	47.12557
Lower 95% Mean	45.90301
N	70.00000
Sum Weights	70.00000

### Calcined Solids (wt%)



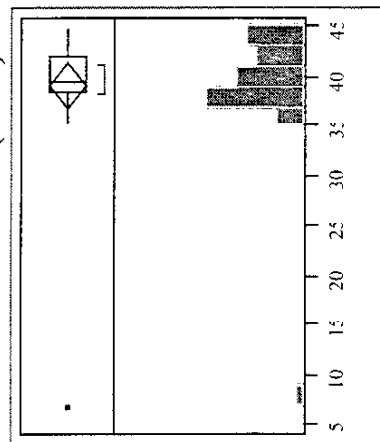
#### Quantiles

maximum	47.000
99.5%	47.000
97.5%	47.000
90.0%	44.200
75.0%	43.000
50.0%	41.000
25.0%	39.500
10.0%	37.800
2.5%	36.000
0.5%	36.000
0.0%	36.000

#### Moments

Mean	41.32432
Std Dev	2.45010
Std Error Mean	0.40279
Upper 95% Mean	42.14.22
Lower 95% Mean	40.50742
N	37.00000
Sum Weights	37.00000

### Insoluble Solids (wt%)



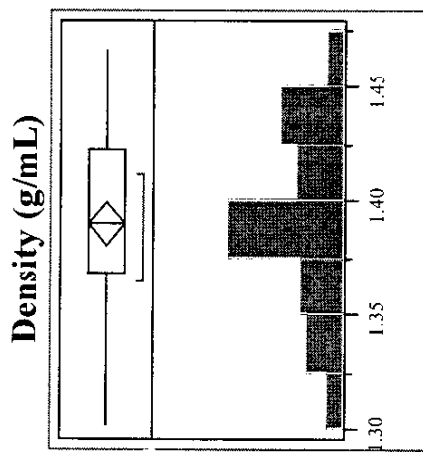
#### Quantiles

maximum	44.799
99.5%	44.799
97.5%	44.799
90.0%	44.239
75.0%	41.979
50.0%	39.749
25.0%	38.665
10.0%	36.334
2.5%	7.019
0.5%	7.019
0.0%	7.019

#### Moments

Mean	39.23875
Std Dev	6.37903
Std Error Mean	1.12765
Upper 95% Mean	41.53862
Lower 95% Mean	36.93888
N	32.00000
Sum Weights	32.00000

Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)

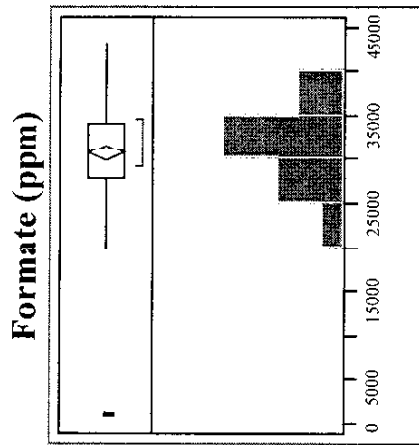


**Quantiles**

maximum	1.4670
	1.4670
	1.4614
	1.4388
quartile	1.4230
median	1.3910
quartile	1.3690
	1.3328
	1.3052
minimum	1.3020
	1.3020

**Moments**

Mean	1.39037
Std Dev	0.03905
Std Error Mean	0.00463
Upper 95% Mean	1.39961
Lower 95% Mean	1.38112
N	71.00000
Sum Weights	71.00000

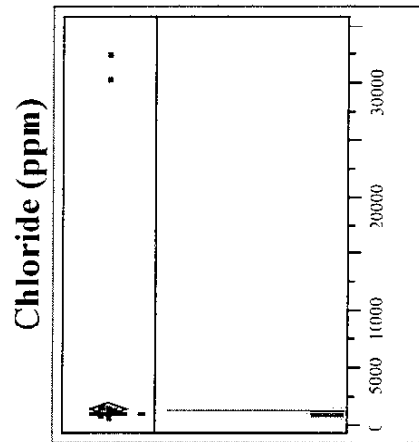


**Quantiles**

maximum	43300
	43300
	38800
	36950
quartile	34175
median	31350
quartile	27925
	24800
	20563
	995
minimum	995

**Moments**

Mean	30804.34
Std Dev	5622.60
Std Error Mean	468.55
Upper 95% Mean	31730.53
Lower 95% Mean	29878.15
N	144.00
Sum Weights	144.00



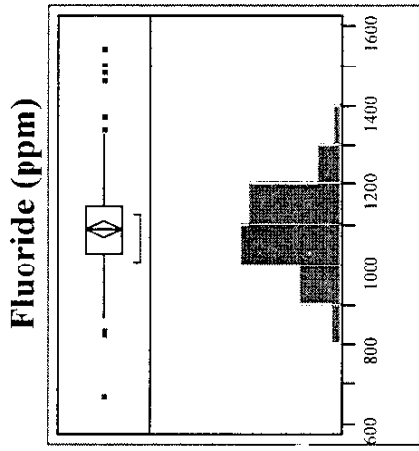
**Quantiles**

maximum	32500
	32500
	1515
	1255
quartile	1150
median	1050
quartile	1030
	968
	873
	670
minimum	670

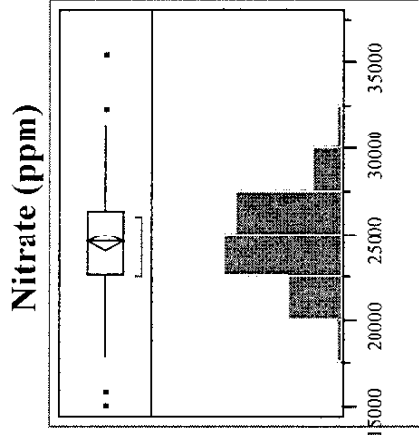
**Moments**

Mean	1518.021
Std Dev	3568.948
Std Error Mean	297.412
Upper 95% Mean	2105.919
Lower 95% Mean	930.123
N	144.000
Sum Weights	144.000

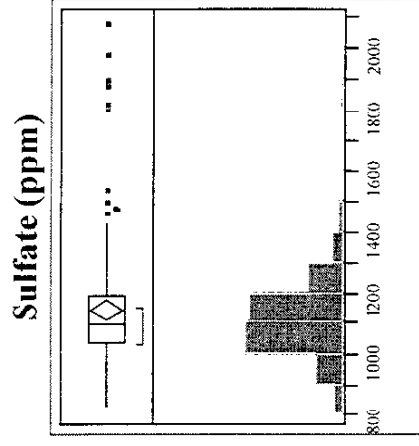
Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)



Quantiles	
maximum	1540.0
	1540.0
	1467.5
quartile	1245.0
median	1150.0
quartile	1090.0
	1030.0
	957.0
	857.1
minimum	670.0
	670.0
Moments	
Mean	1092.694
Std Dev	126.290
Std Error Mean	10.524
Upper 95% Mean	1113.498
Lower 95% Mean	1071.891
N	144,000
Sum Weights	144,000



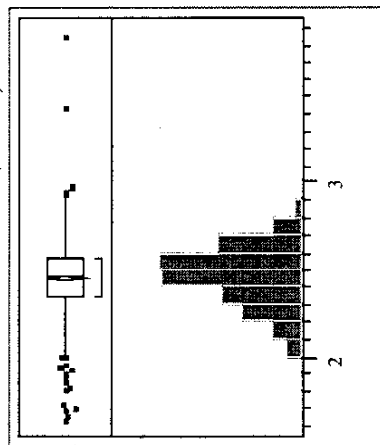
Quantiles	
maximum	35400
	35400
	31213
quartile	28300
median	26375
quartile	24600
	22700
	21250
	18025
minimum	15100
	15100
Moments	
Mean	24556.94
Std Dev	2973.30
Std Error Mean	247.77
Upper 95% Mean	25046.72
Lower 95% Mean	24067.17
N	144,000
Sum Weights	144,000



Quantiles	
maximum	2080.0
	2080.0
	1887.5
quartile	1325.0
median	1197.5
quartile	1100.0
	1040.0
	969.5
	872.9
minimum	833.0
	833.0
Moments	
Mean	1147.583
Std Dev	205.984
Std Error Mean	17.165
Upper 95% Mean	1181.514
Lower 95% Mean	1113.652
N	144,000
Sum Weights	144,000

Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)

### Aluminum (wt%)



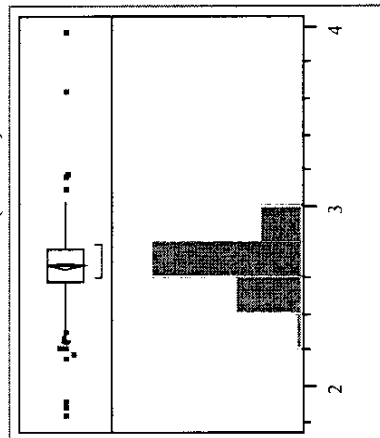
#### Quantiles

maximum	100.0%	3.8490
	99.5%	2.9725
	97.5%	2.8157
	90.0%	2.6726
quartile	75.0%	2.5810
median	50.0%	2.4690
quartile	25.0%	2.3550
	10.0%	2.1886
	2.5%	1.9998
	0.5%	1.6875
minimum	0.0%	1.6330

#### Moments

Mean	2.4541
Std Dev	0.2104
Std Error Mean	0.0081
Upper 95% Mean	2.4701
Lower 95% Mean	2.4382
N	673.0000
Sum Weights	673.0000

### Boron (wt%)



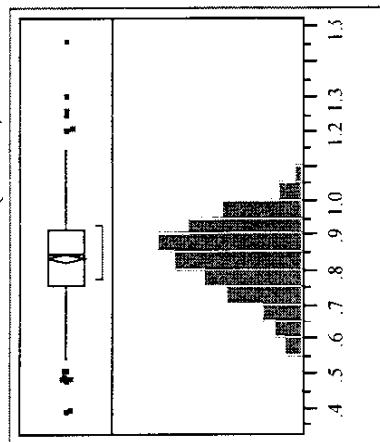
#### Quantiles

maximum	100.0%	3.9740
	99.5%	3.6693
	97.5%	2.9939
	90.0%	2.8580
quartile	75.0%	2.7630
median	50.0%	2.6700
quartile	25.0%	2.5818
	10.0%	2.4816
	2.5%	2.2493
	0.5%	1.8831
minimum	0.0%	1.8410

#### Moments

Mean	2.6689
Std Dev	0.1880
Std Error Mean	0.0096
Upper 95% Mean	2.6878
Lower 95% Mean	2.6499
N	382.0000
Sum Weights	382.0000

### Calcium (wt%)



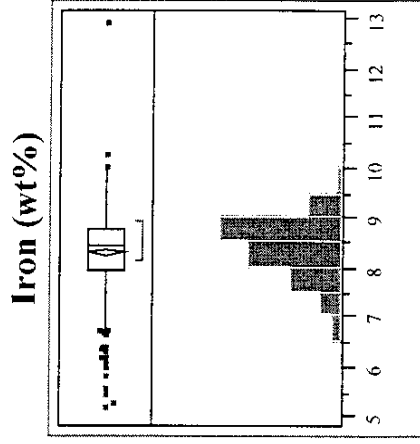
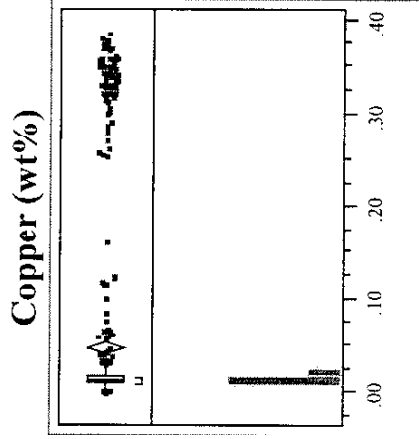
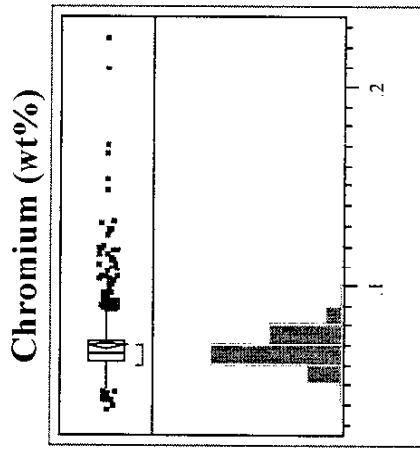
#### Quantiles

maximum	100.0%	1.4560
	99.5%	1.2615
	97.5%	1.0453
	90.0%	0.9740
quartile	75.0%	0.9160
median	50.0%	0.8460
quartile	25.0%	0.7595
	10.0%	0.6714
	2.5%	0.5840
	0.5%	0.4815
minimum	0.0%	0.3910

#### Moments

Mean	0.8349
Std Dev	0.1234
Std Error Mean	0.0048
Upper 95% Mean	0.8442
Lower 95% Mean	0.8256
N	673.0000
Sum Weights	673.0000

Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)



Quantiles	
maximum	0.22400
99.5%	0.16952
97.5%	0.11800
90.0%	0.08564
75.0%	0.07300
50.0%	0.06700
quartile median	0.06300
quartile	0.05800
10.0%	0.04900
2.5%	0.04300
0.5%	0.03800
0.0%	
minimum	

Moments	
Mean	0.0705
Std Dev	0.0170
Std Error Mean	0.0007
Upper 95% Mean	0.0718
Lower 95% Mean	0.0693
N	673.0000
Sum Weights	673.0000

Quantiles	
maximum	0.38400
99.5%	0.37489
97.5%	0.35330
90.0%	0.25160
75.0%	0.01600
50.0%	0.01300
quartile median	0.01000
quartile	0.00500
10.0%	0.00500
2.5%	0.0037
0.5%	-0.003
0.0%	
minimum	

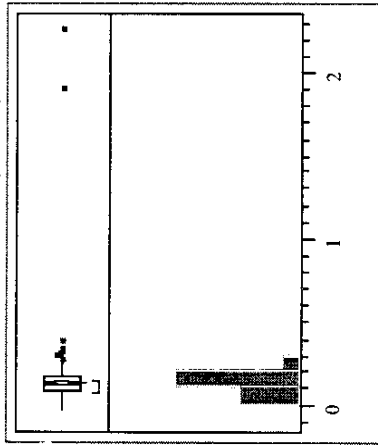
Moments	
Mean	0.0470
Std Dev	0.0970
Std Error Mean	0.0037
Upper 95% Mean	0.0543
Lower 95% Mean	0.0396
N	673.0000
Sum Weights	673.0000

Quantiles	
maximum	12.88
99.5%	10.026
97.5%	9.508
90.0%	9.057
75.0%	8.776
50.0%	8.447
quartile median	7.952
quartile	7.333
10.0%	6.704
2.5%	5.509
0.5%	5.242
0.0%	
minimum	

Moments	
Mean	8.3168
Std Dev	0.7403
Std Error Mean	0.0283
Upper 95% Mean	8.3728
Lower 95% Mean	8.2607
N	673.0000
Sum Weights	673.0000

Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)

### Potassium (wt%)



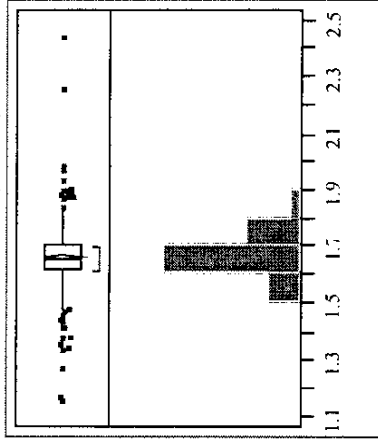
#### Quantiles

maximum	2.2650
99.5%	0.3757
97.5%	0.2420
90.0%	0.2026
75.0%	0.1670
50.0%	0.1260
25.0%	0.0930
10.0%	0.0670
2.5%	0.0396
0.5%	0.0001
0.0%	-0.0170

#### Moments

Mean	0.1365
Std Dev	0.1197
Std Error Mean	0.0046
Upper 95% Mean	0.1456
Lower 95% Mean	0.1274
N	673.0000
Sum Weights	673.0000

### Lithium (wt%)



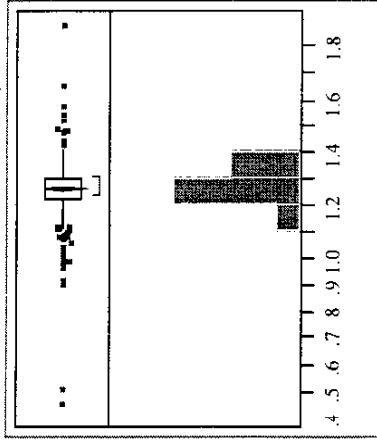
#### Quantiles

maximum	2.4380
99.5%	1.9771
97.5%	1.8298
90.0%	1.7678
75.0%	1.7070
50.0%	1.6360
25.0%	1.6180
10.0%	1.5708
2.5%	1.4852
0.5%	1.2900
0.0%	1.1360

#### Moments

Mean	1.6615
Std Dev	0.0953
Std Error Mean	0.0037
Upper 95% Mean	1.6687
Lower 95% Mean	1.6542
N	673.0000
Sum Weights	673.0000

### Magnesium (wt%)



#### Quantiles

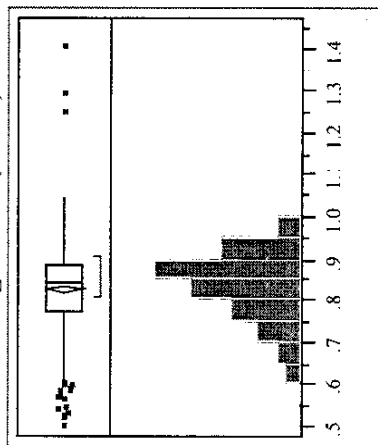
maximum	1.8770
99.5%	1.5652
97.5%	1.4013
90.0%	1.3506
75.0%	1.3090
50.0%	1.2700
25.0%	1.2330
10.0%	1.1894
2.5%	1.0902
0.5%	0.9126
0.0%	0.4590

#### Moments

Mean	1.2673
Std Dev	0.0891
Std Error Mean	0.0034
Upper 95% Mean	1.2741
Lower 95% Mean	1.2606
N	673.0000
Sum Weights	673.0000

Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)

### Manganese (wt%)



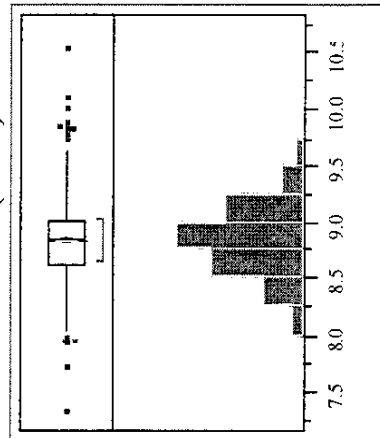
#### Quantiles

maximum	1.4110
99.5%	1.1757
97.5%	0.9743
90.0%	0.9270
75.0%	0.8905
50.0%	0.8430
25.0%	0.7760
10.0%	0.6916
2.5%	0.6061
0.5%	0.5282
0.0%	0.5010

#### Moments

Mean	0.8284
Std Dev	0.0966
Std Error Mean	0.0037
Upper 95% Mean	0.8357
Lower 95% Mean	0.8211
N	673.0000
Sum Weights	673.0000

### Sodium (wt%)



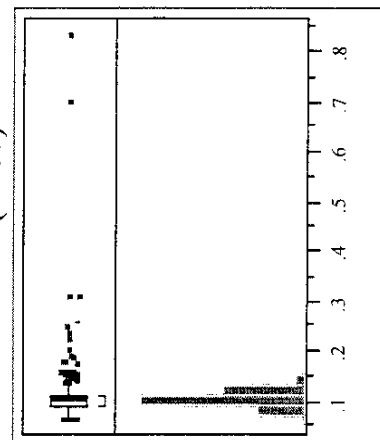
#### Quantiles

maximum	10.523
99.5%	10.171
97.5%	9.706
90.0%	9.286
75.0%	9.031
50.0%	8.870
25.0%	8.627
10.0%	8.399
2.5%	8.156
0.5%	7.660
0.0%	7.338

#### Moments

Mean	8.8462
Std Dev	0.3741
Std Error Mean	0.0195
Upper 95% Mean	8.8846
Lower 95% Mean	8.8079
N	368.0000
Sum Weights	368.0000

### Nickel (wt%)



#### Quantiles

maximum	0.83300
99.5%	0.31026
97.5%	0.15800
90.0%	0.12100
75.0%	0.11200
50.0%	0.10300
25.0%	0.09400
10.0%	0.08300
2.5%	0.07000
0.5%	0.06300
0.0%	0.06000

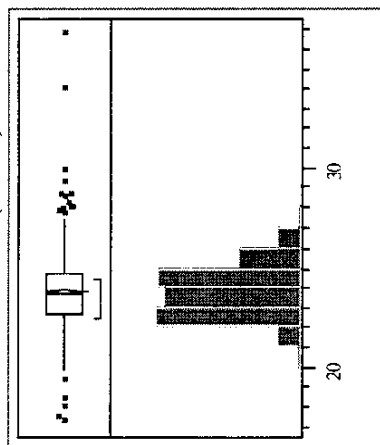
#### Moments

Mean	0.1066
Std Dev	0.0430
Std Error Mean	0.0017
Upper 95% Mean	0.1098
Lower 95% Mean	0.1033
N	673.0000
Sum Weights	673.0000



Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)

### Silicon (wt%)



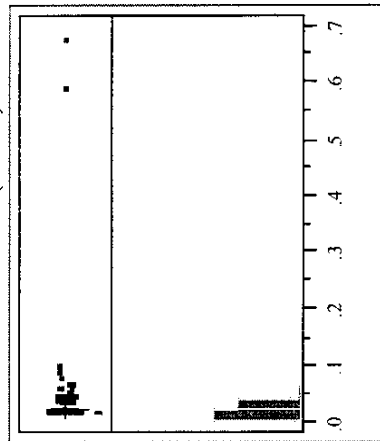
#### Quantiles

maximum	36.834
100.0%	29.731
99.5%	27.122
97.5%	25.555
90.0%	24.703
75.0%	23.746
50.0%	22.754
25.0%	22.183
10.0%	21.253
2.5%	18.221
0.5%	17.323
0.0%	
minimum	

#### Moments

Mean	23.8259
Std Dev	1.6225
Std Error Mean	0.0625
Upper 95% Mean	23.9487
Lower 95% Mean	23.7031
N	673.0000
Sum Weights	673.0000

### Titanium (wt%)



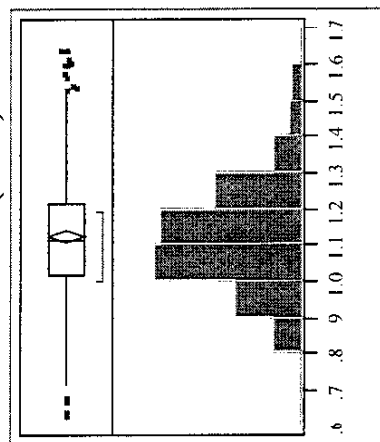
#### Quantiles

maximum	0.67800
100.0%	0.09319
99.5%	0.04500
97.5%	0.03300
90.0%	0.02400
75.0%	0.01900
50.0%	0.01700
25.0%	0.01440
10.0%	0.01200
2.5%	0.00900
0.5%	0.00800
0.0%	
minimum	

#### Moments

Mean	0.0235
Std Dev	0.0346
Std Error Mean	0.0013
Upper 95% Mean	0.0261
Lower 95% Mean	0.0209
N	673.0000
Sum Weights	673.0000

### Uranium (wt%)



#### Quantiles

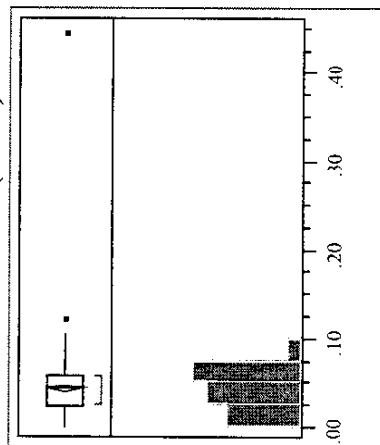
maximum	1.6350
100.0%	1.6350
99.5%	1.5391
97.5%	1.3258
90.0%	1.2207
75.0%	1.1135
50.0%	1.0173
25.0%	0.9229
10.0%	0.7941
2.5%	0.6403
0.5%	0.6310
0.0%	
minimum	

#### Moments

Mean	1.1236
Std Dev	0.1748
Std Error Mean	0.0091
Upper 95% Mean	1.1415
Lower 95% Mean	1.1056
N	368.0000
Sum Weights	368.0000

Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)

### Zirconium (wt%)



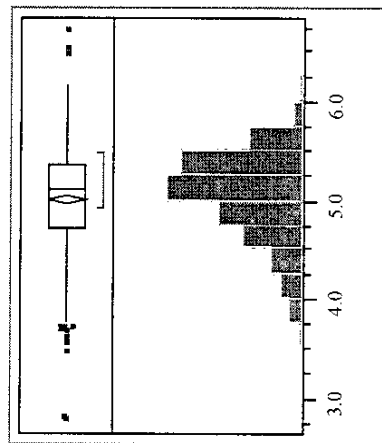
#### Quantiles

maximum	0.44500
99.5%	0.17206
97.5%	0.08200
90.0%	0.07300
75.0%	0.05900
50.0%	0.04400
25.0%	0.02400
10.0%	0.01100
2.5%	0.00722
0.5%	0.00200
0.0%	0.00200
minimum	0.00200

#### Moments

Mean	0.0439
Std Dev	0.0309
Std Error Mean	0.0016
Upper 95% Mean	0.0470
Lower 95% Mean	0.0407
N	368.0000
Sum Weights	368.0000

### Fe/Li



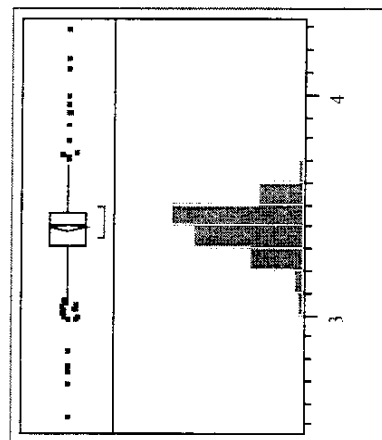
#### Quantiles

maximum	6.7457
99.5%	6.3742
97.5%	5.8446
90.0%	5.5644
75.0%	5.3700
50.0%	5.1207
25.0%	4.7314
10.0%	4.3670
2.5%	3.8635
0.5%	3.4522
0.0%	2.8602
minimum	2.8602

#### Moments

Mean	5.0206
Std Dev	0.5094
Std Error Mean	0.0196
Upper 95% Mean	5.0592
Lower 95% Mean	4.9821
N	673.0000
Sum Weights	673.0000

### Fe/Al



#### Quantiles

maximum	4.2904
99.5%	4.0696
97.5%	3.6524
90.0%	3.5408
75.0%	3.4694
50.0%	3.4010
25.0%	3.3139
10.0%	3.2366
2.5%	3.0424
0.5%	2.7492
0.0%	2.5379
minimum	2.5379

#### Moments

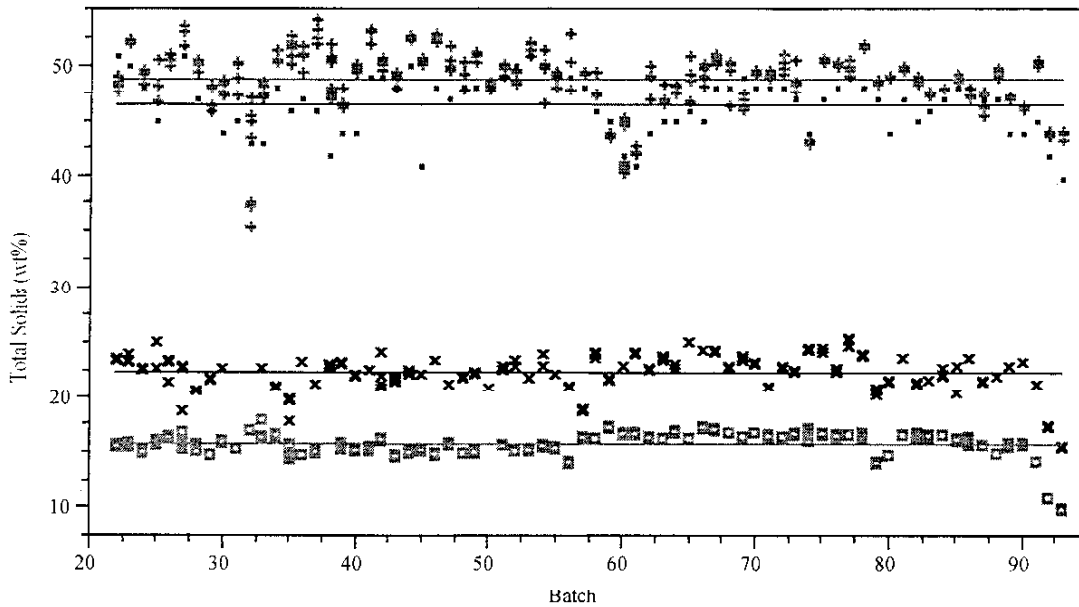
Mean	3.3911
Std Dev	0.1539
Std Error Mean	0.0059
Upper 95% Mean	3.4027
Lower 95% Mean	3.3794
N	673.0000
Sum Weights	673.0000

**Exhibit 4: Summary Statistics for MFT Measurements  
(Continued)**

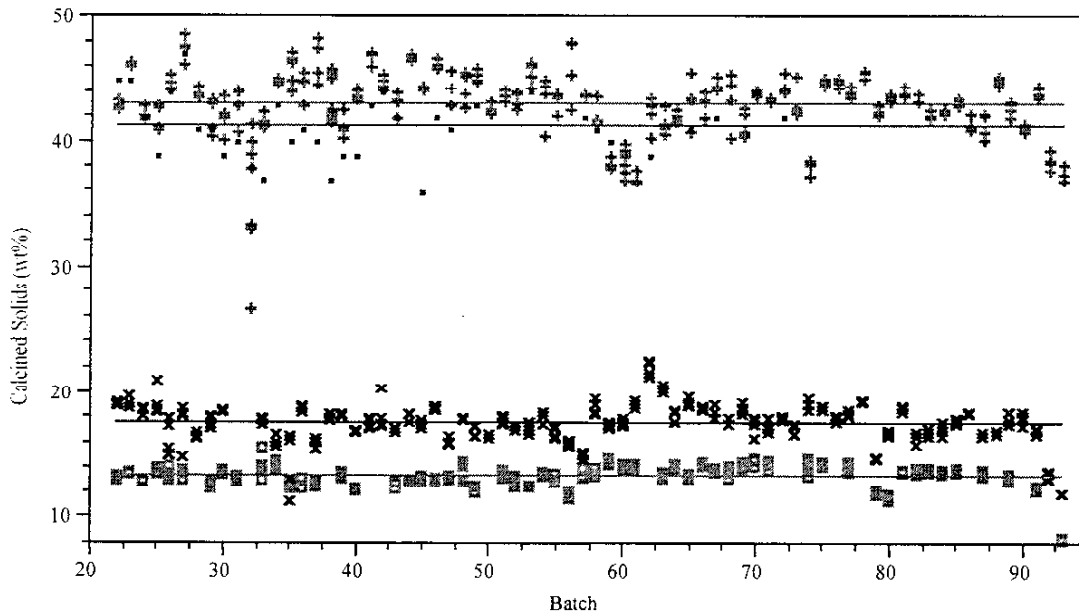
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Exhibit 5: Charts of Sample Measurements by Batch by Vessel  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product

### Total Solids (wt%) By Batch



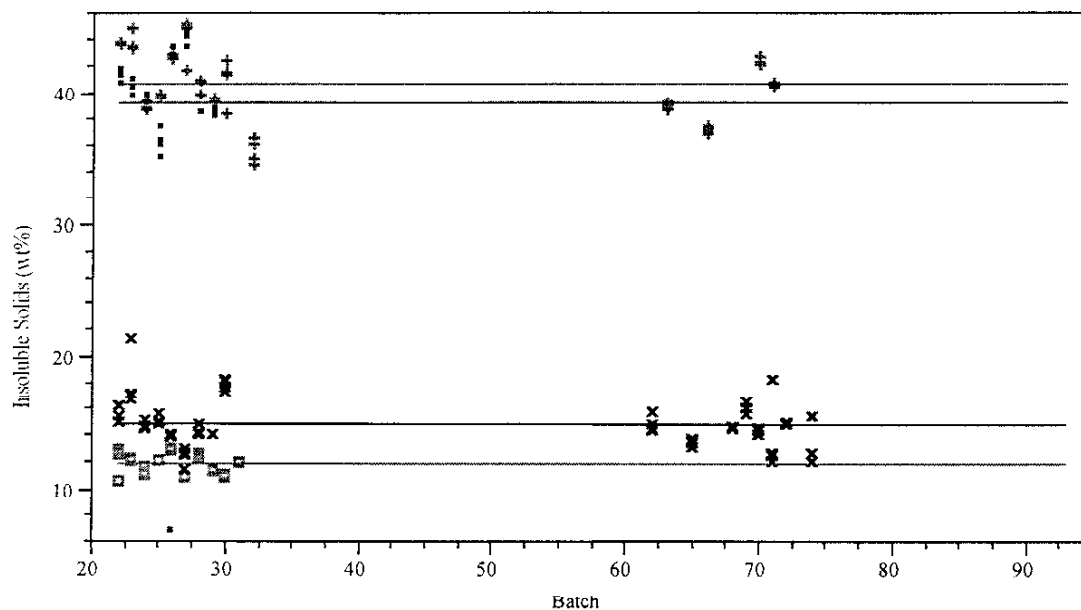
### Calcined Solids (wt%) By Batch



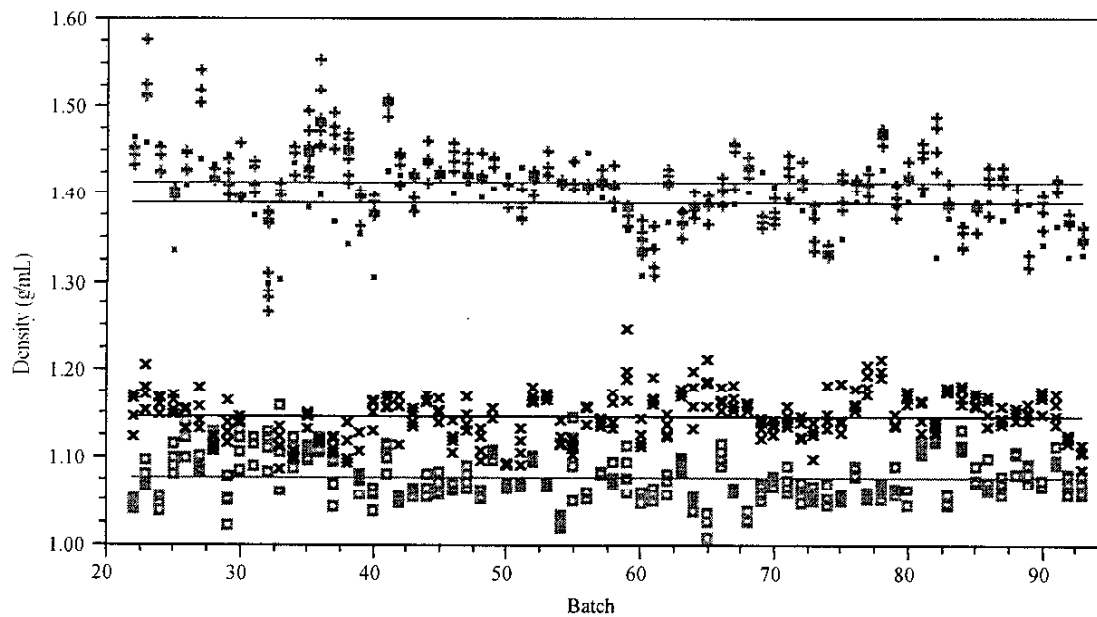
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Insoluble Solids (wt%) By Batch



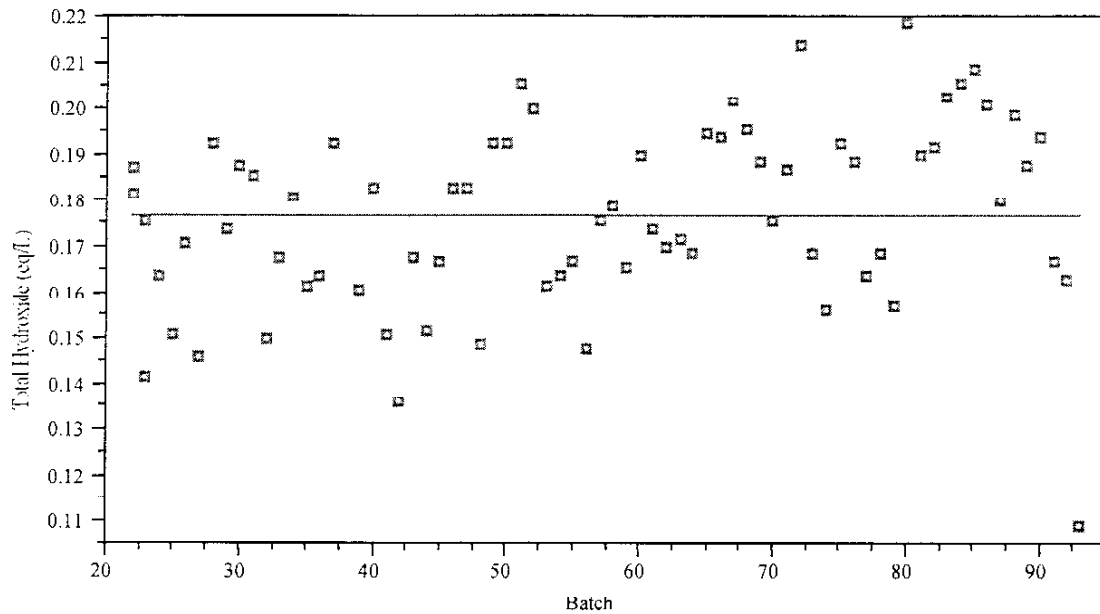
### Density (g/mL) By Batch



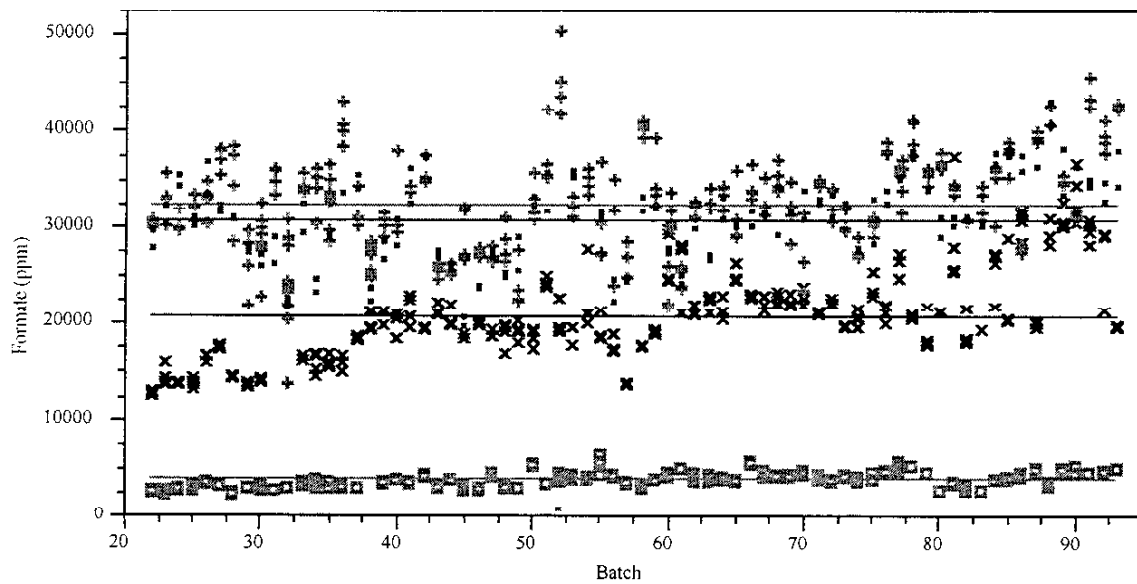
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Total Hydroxide (eq/L) By Batch



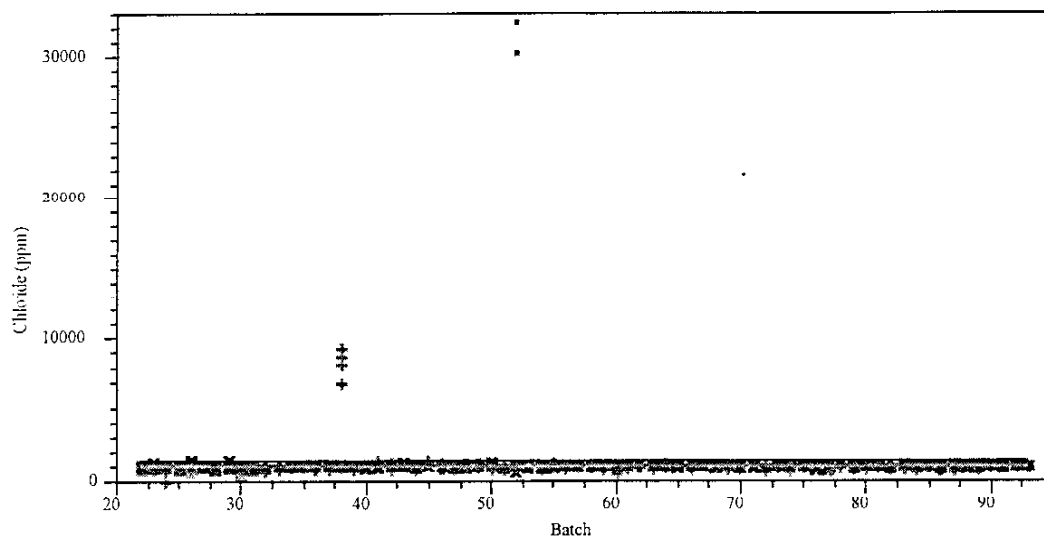
### Formate (ppm) By Batch



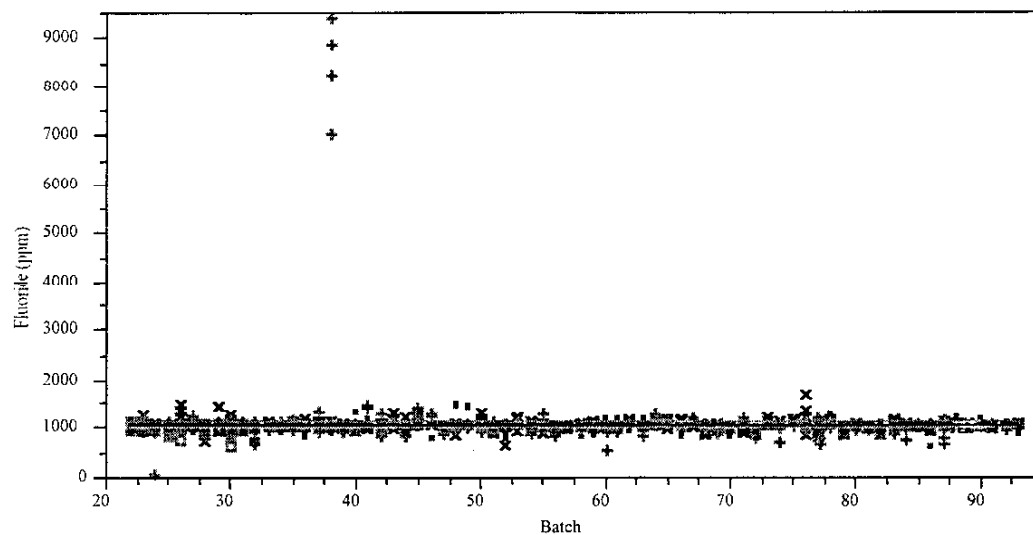
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Chloride (ppm) By Batch



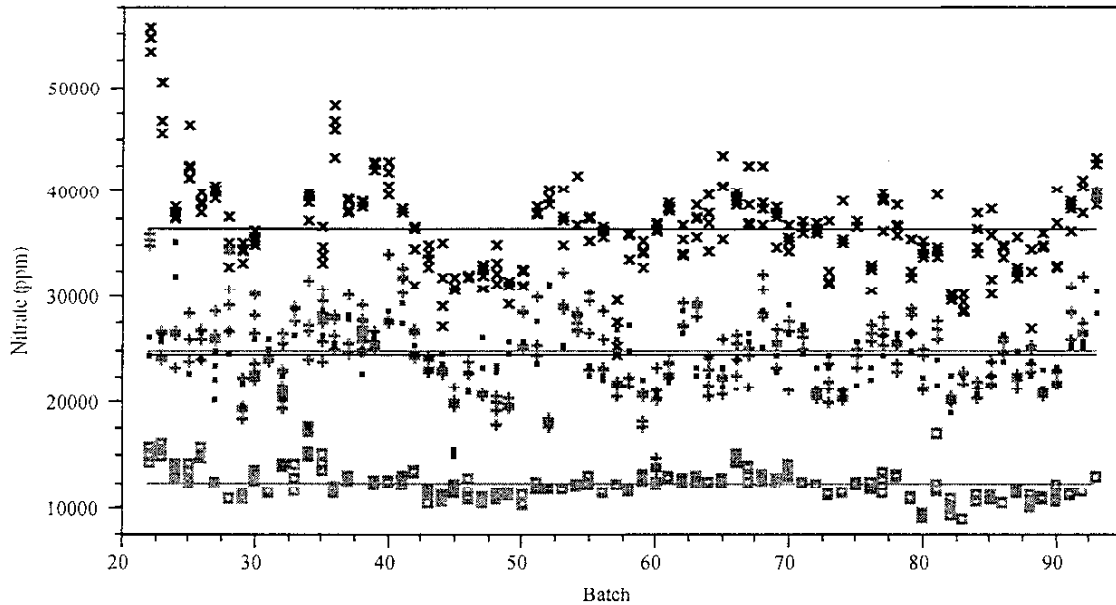
### Fluoride (ppm) By Batch



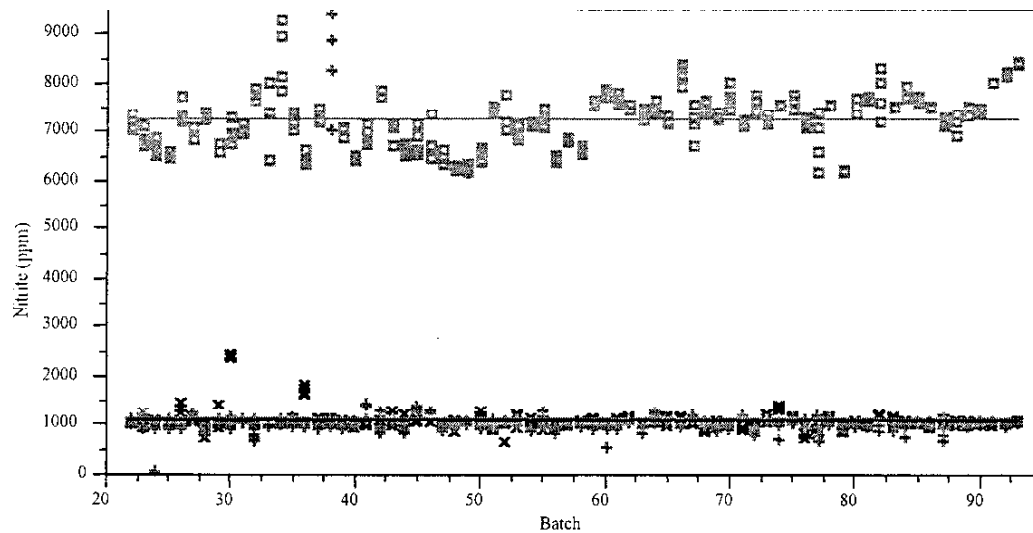
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Nitrate (ppm) By Batch



### Nitrite (ppm) By Batch

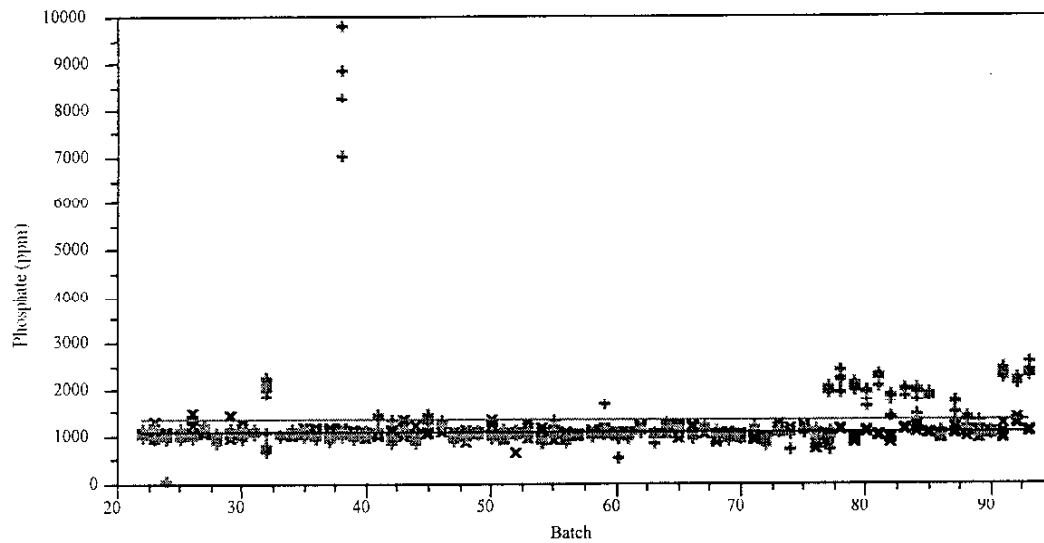


— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

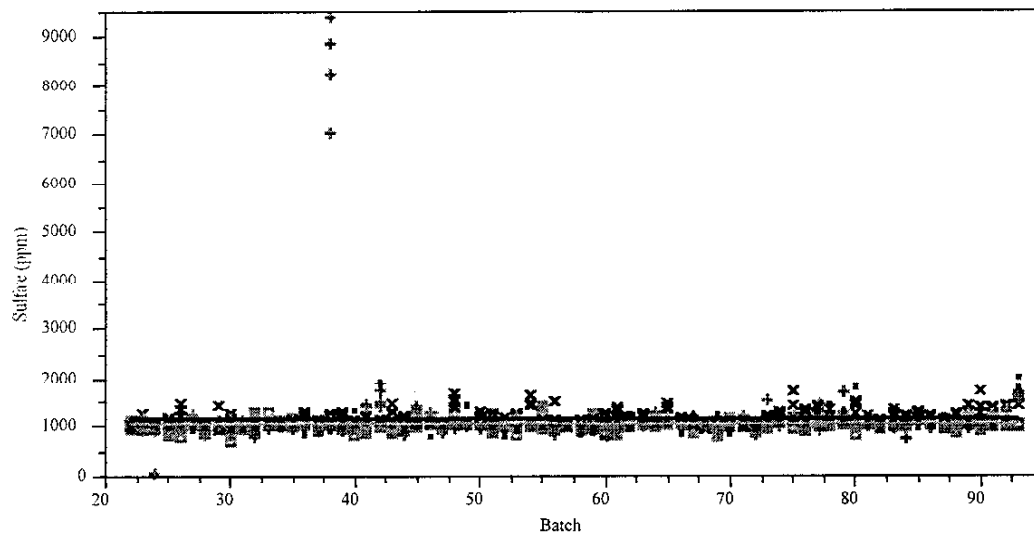


**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Phosphate (ppm) By Batch



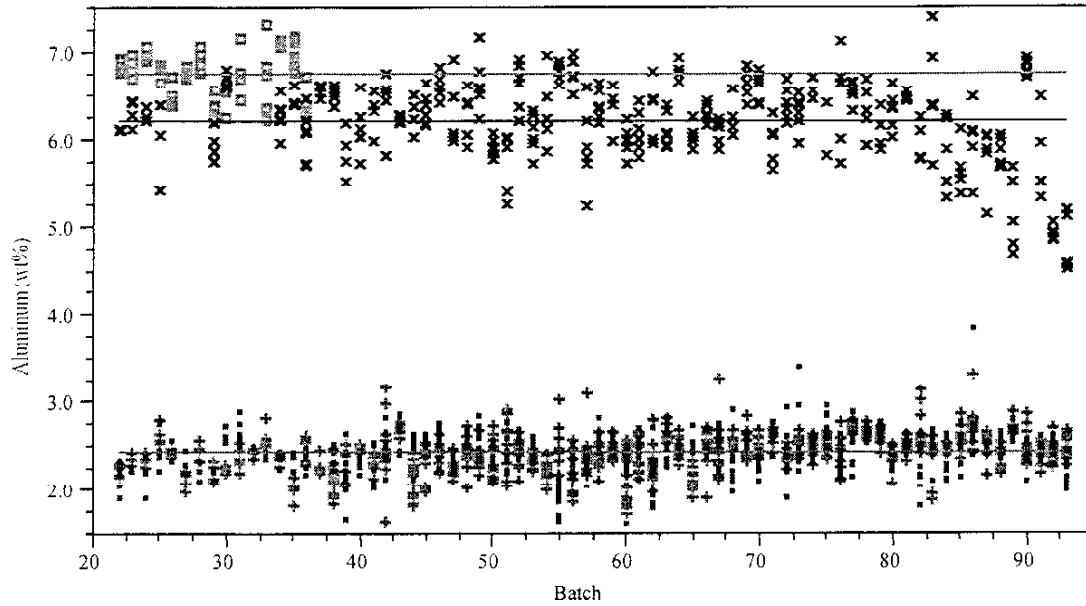
### Sulfate (ppm) By Batch



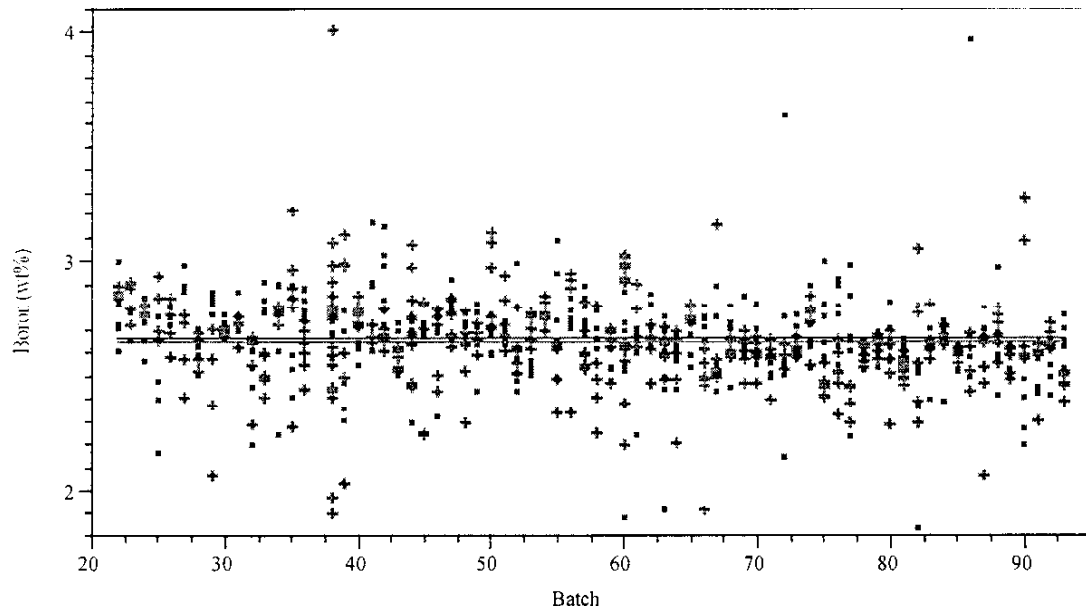
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Aluminum (wt%) By Batch



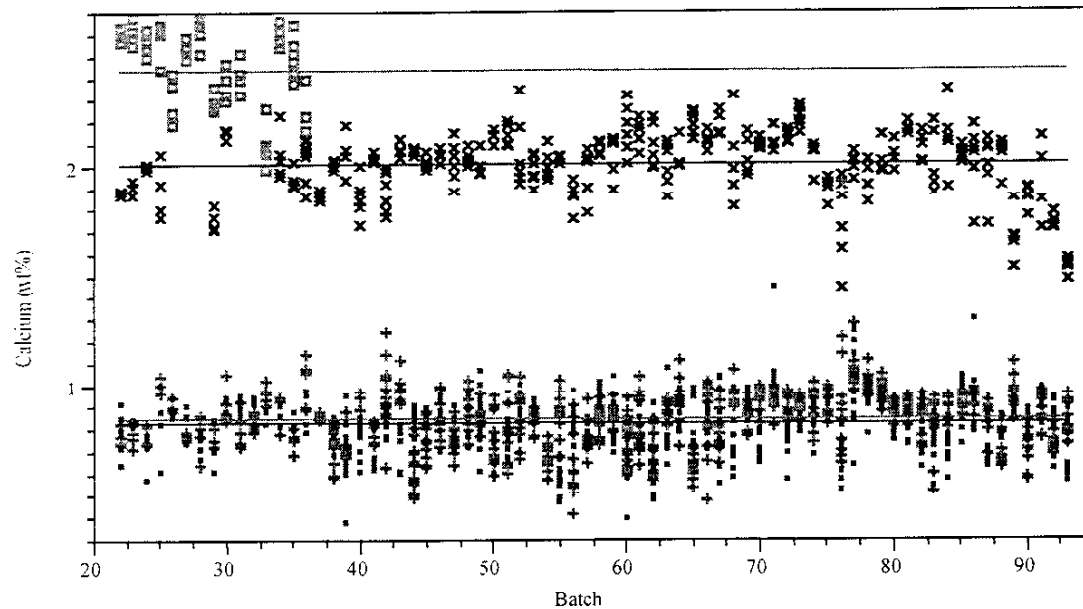
### Boron (wt%) By Batch



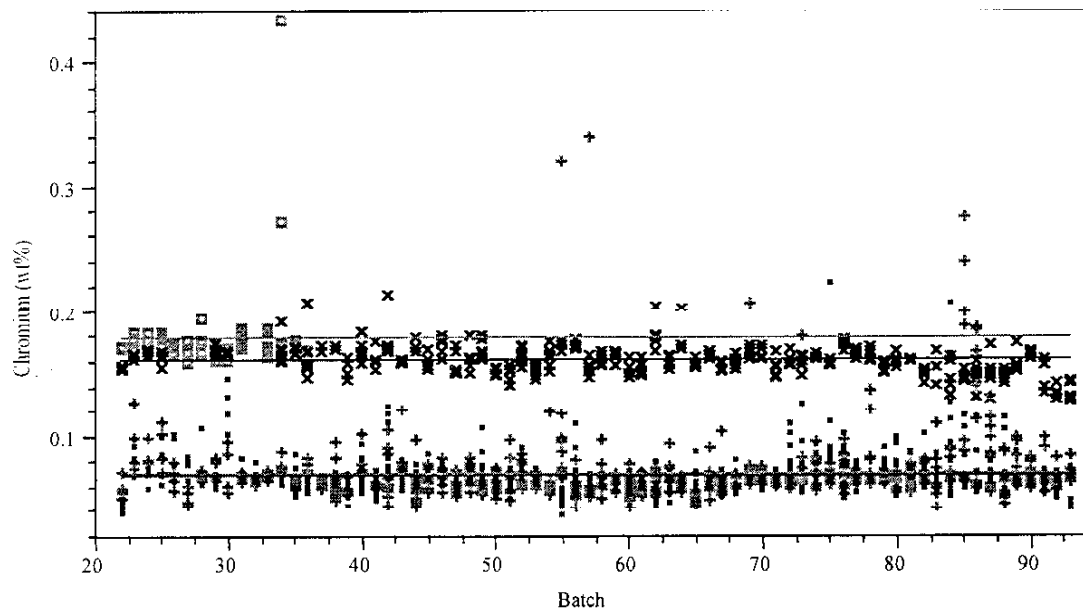
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Calcium (wt%) By Batch



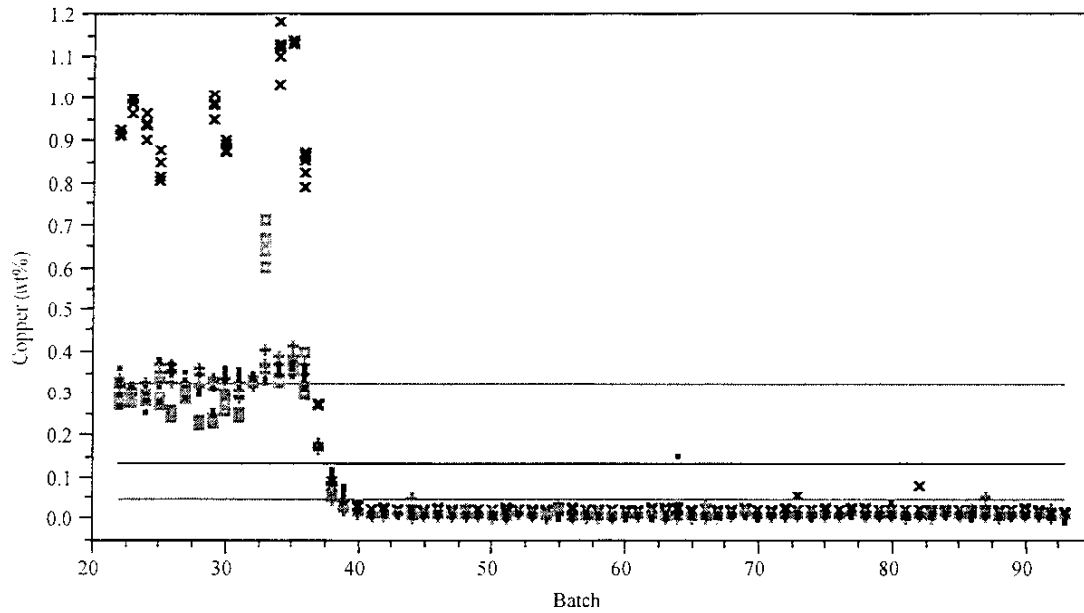
### Chromium (wt%) By Batch



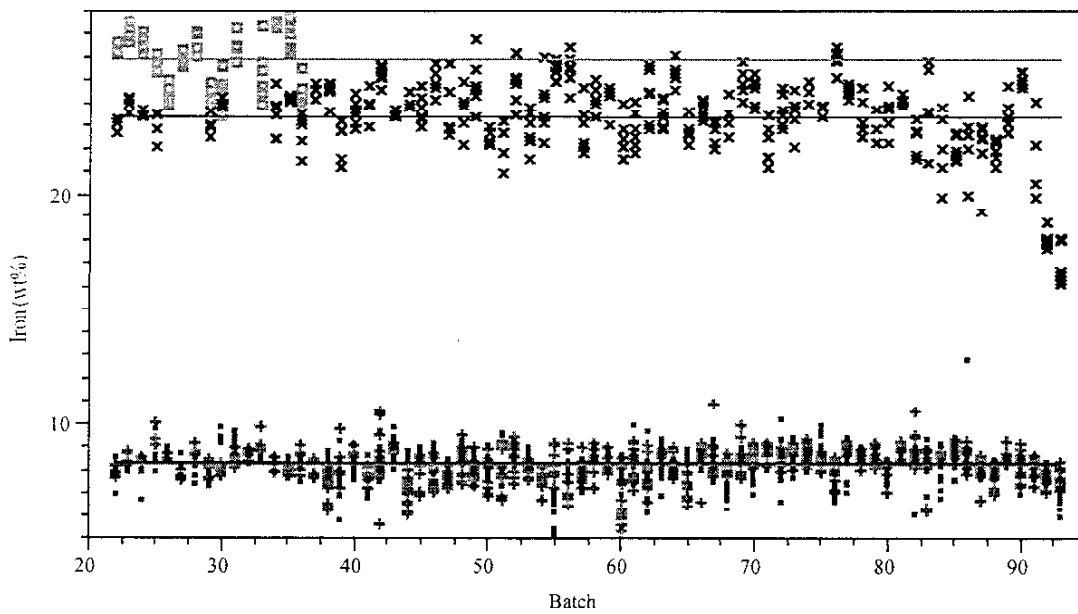
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Copper (wt%) By Batch



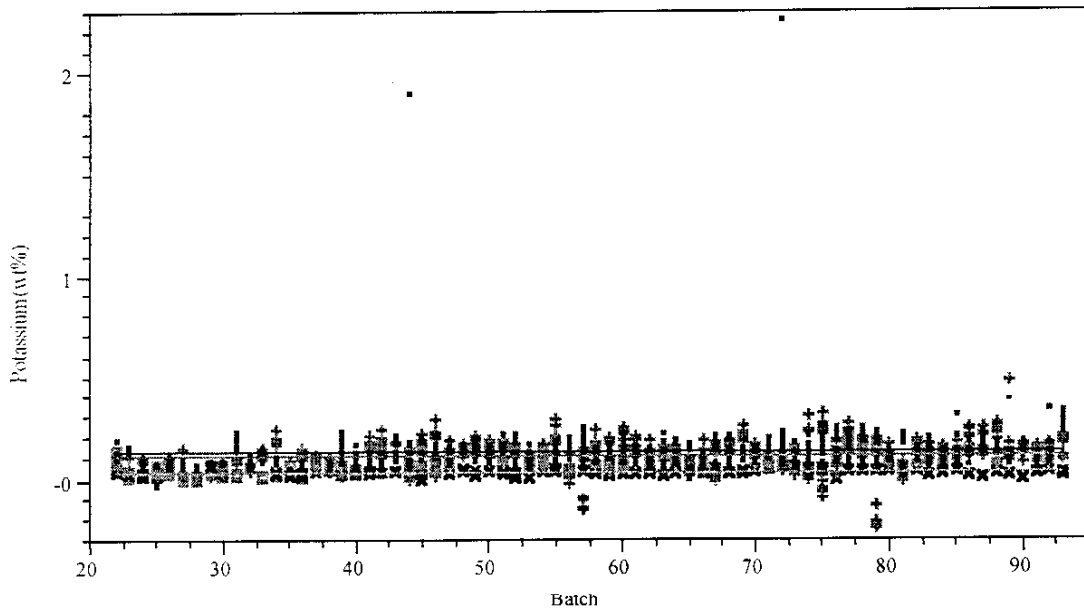
### Iron (wt%) By Batch



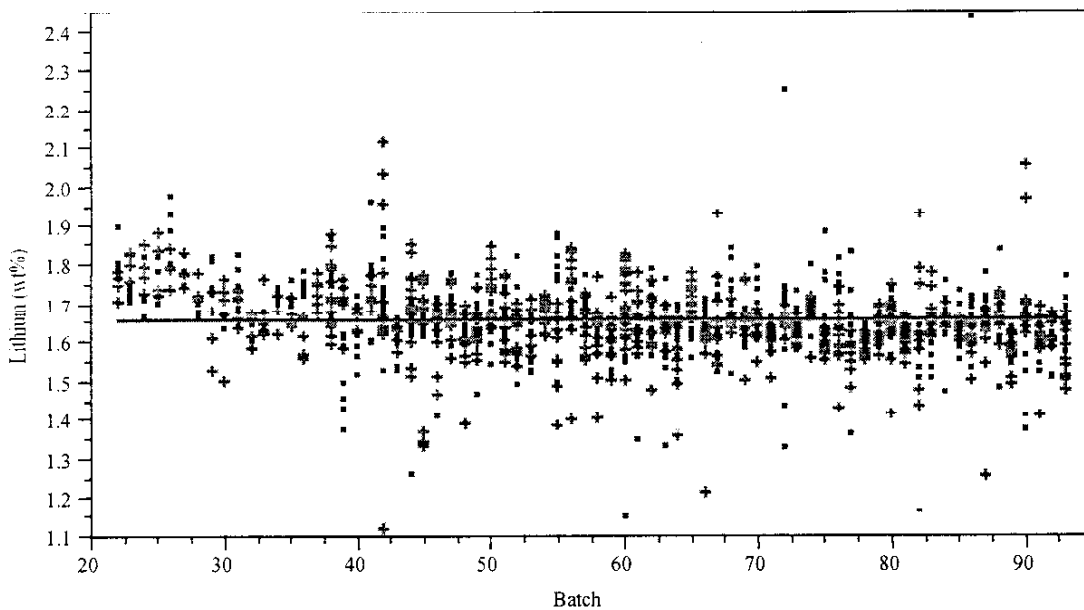
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Potassium (wt%) By Batch



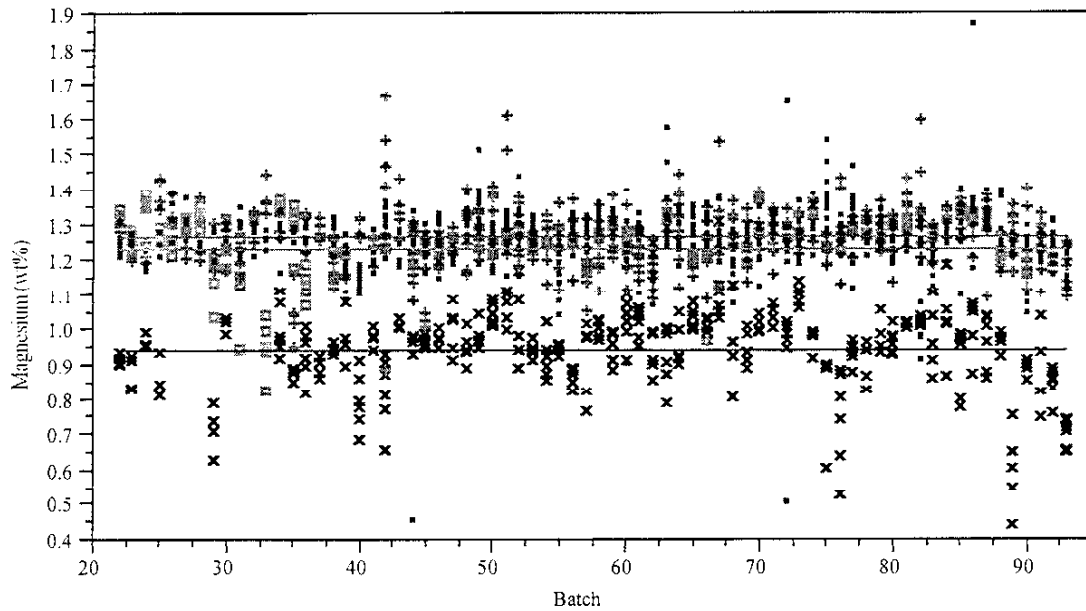
### Lithium (wt%) By Batch



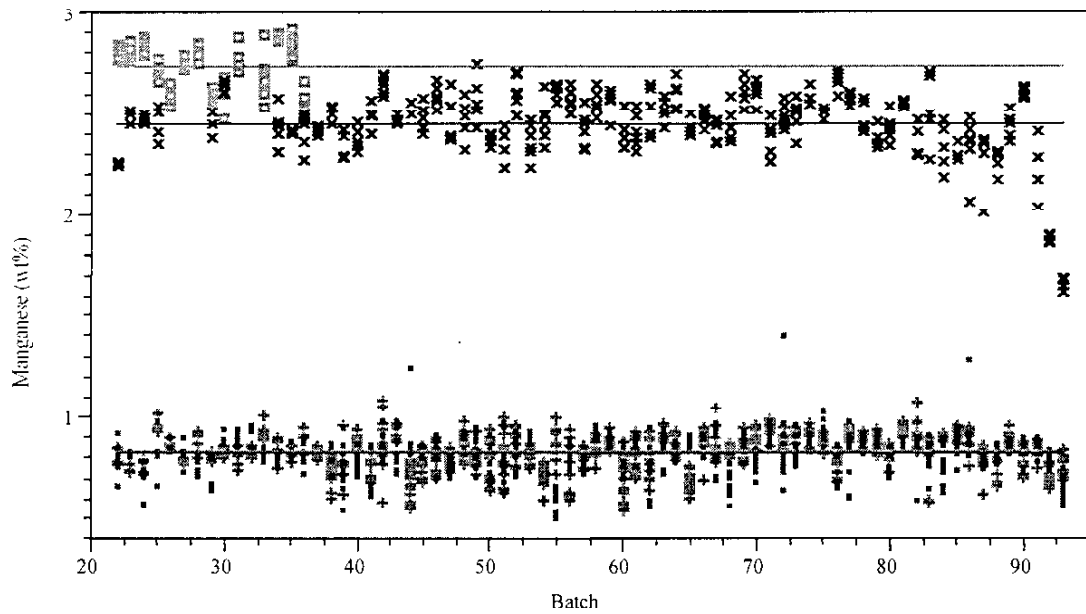
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Magnesium (wt%) By Batch

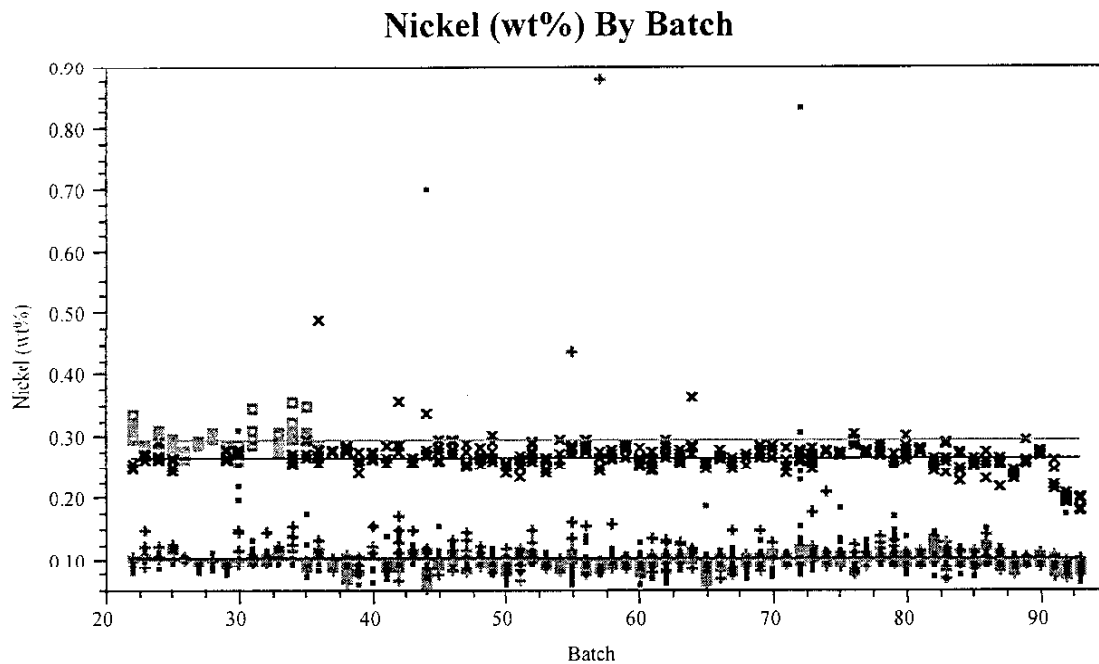
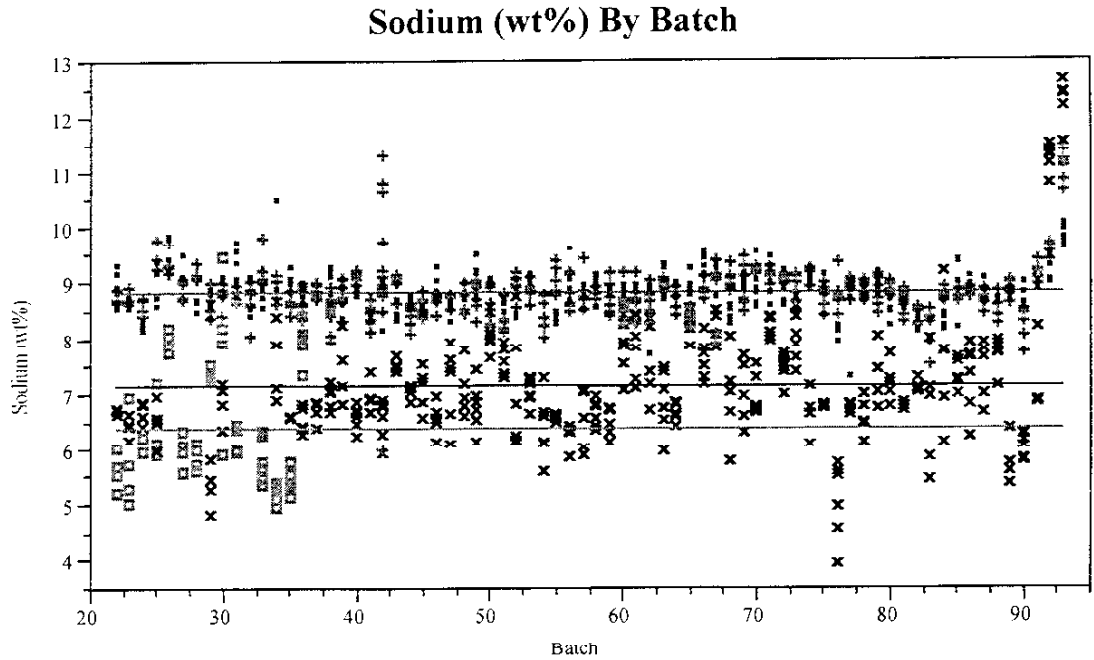


### Manganese (wt%) By Batch



— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

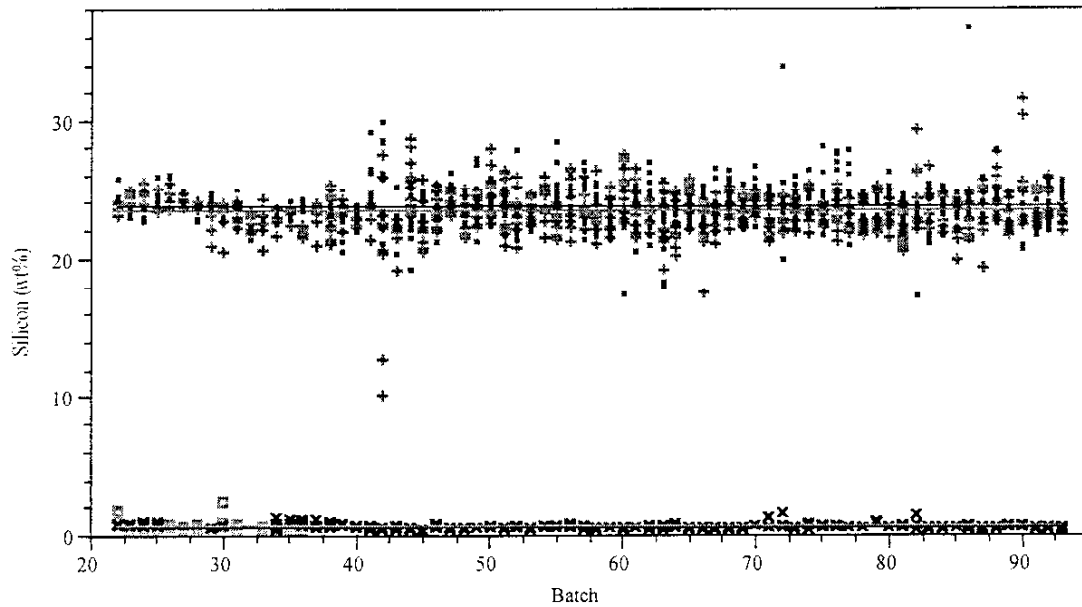
Exhibit 5: Charts of Sample Measurements by Batch by Vessel  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)



— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Silicon (wt%) By Batch



### Titanium (wt%) By Batch

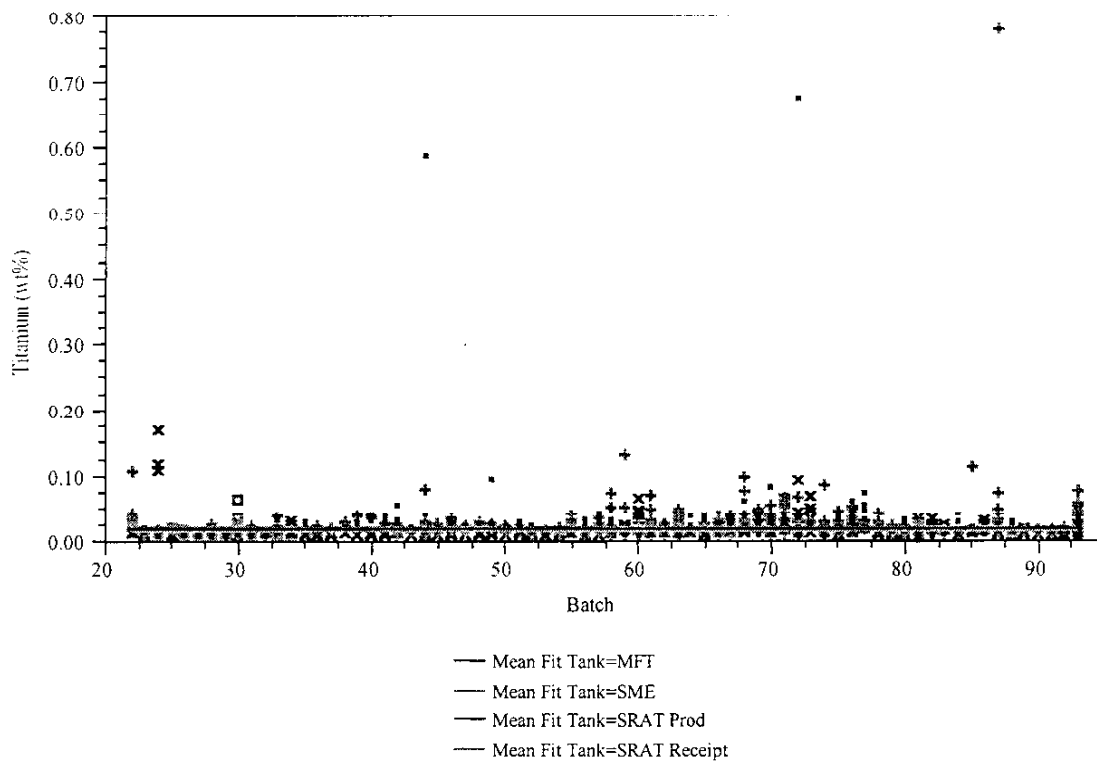
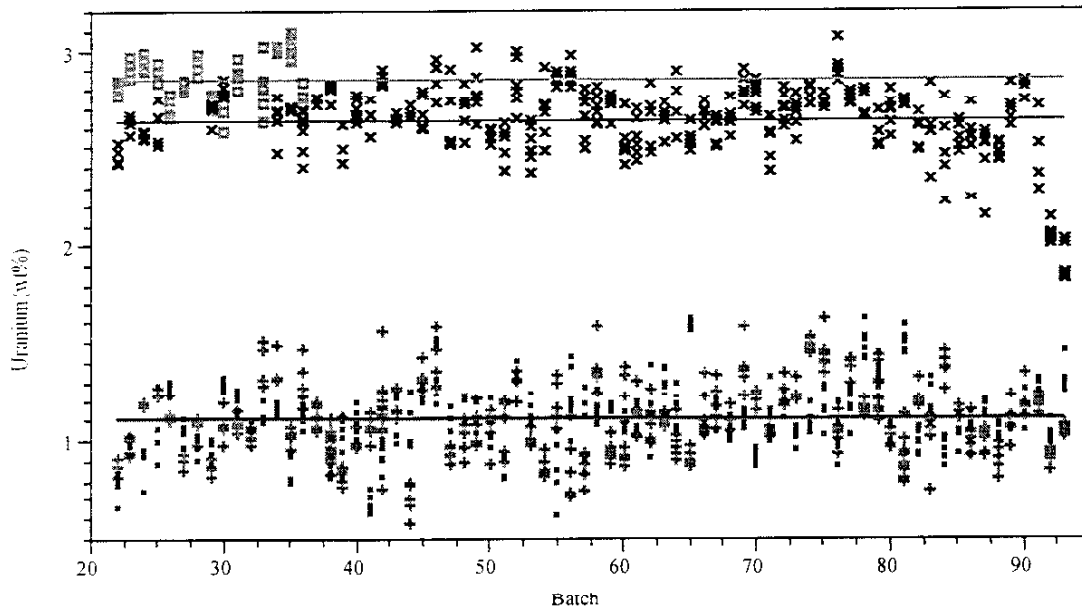


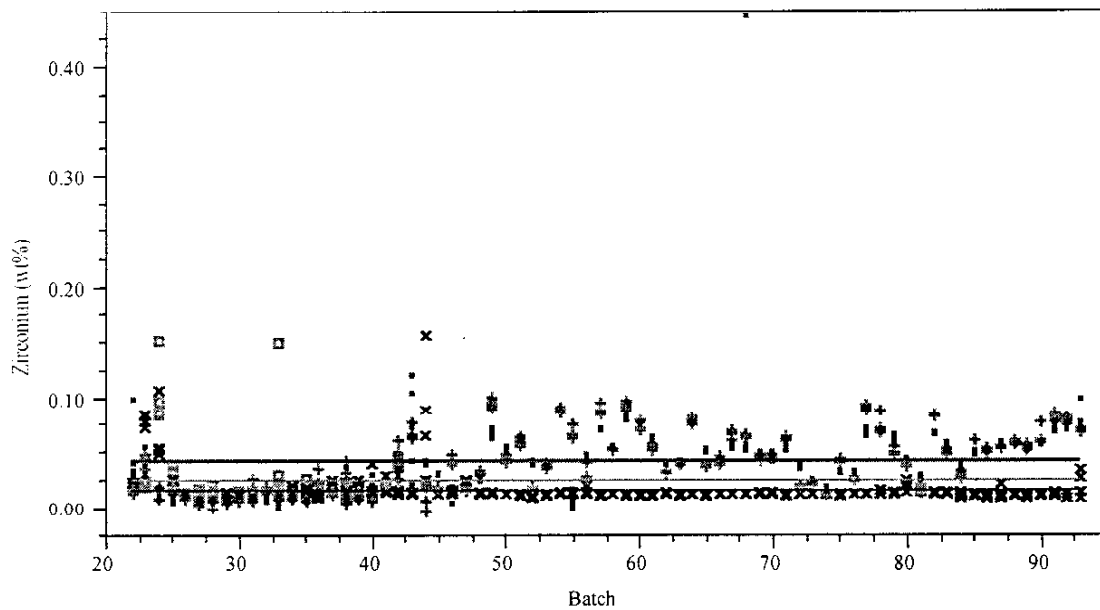


Exhibit 5: Charts of Sample Measurements by Batch by Vessel  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Uranium (wt%) By Batch



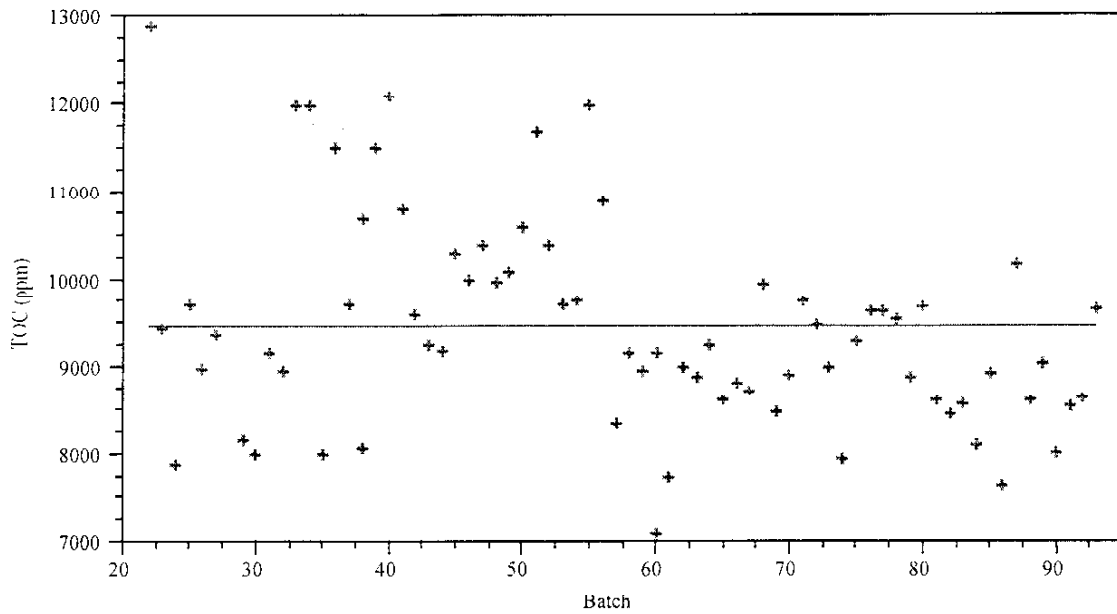
### Zirconium (wt%) By Batch



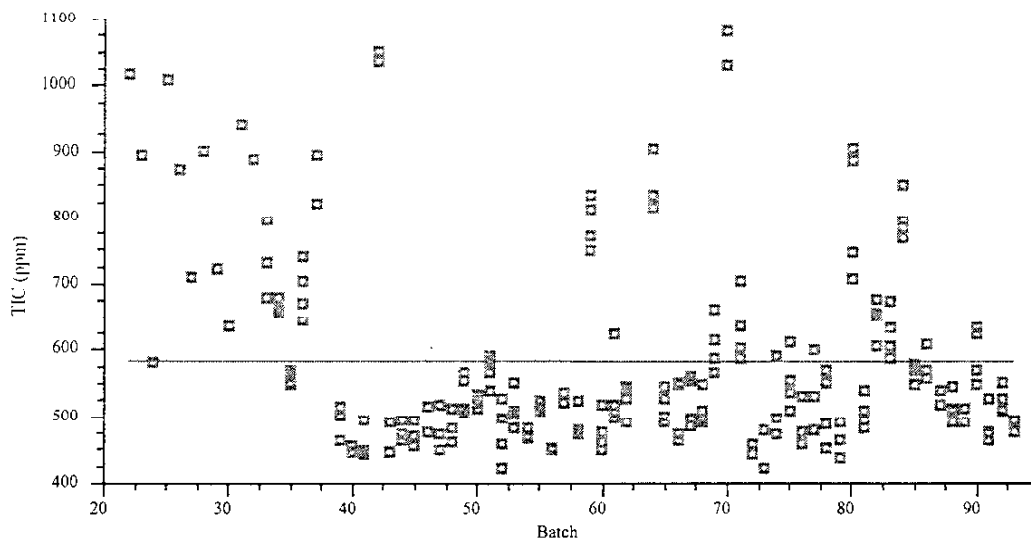
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### TOC (ppm) By Batch



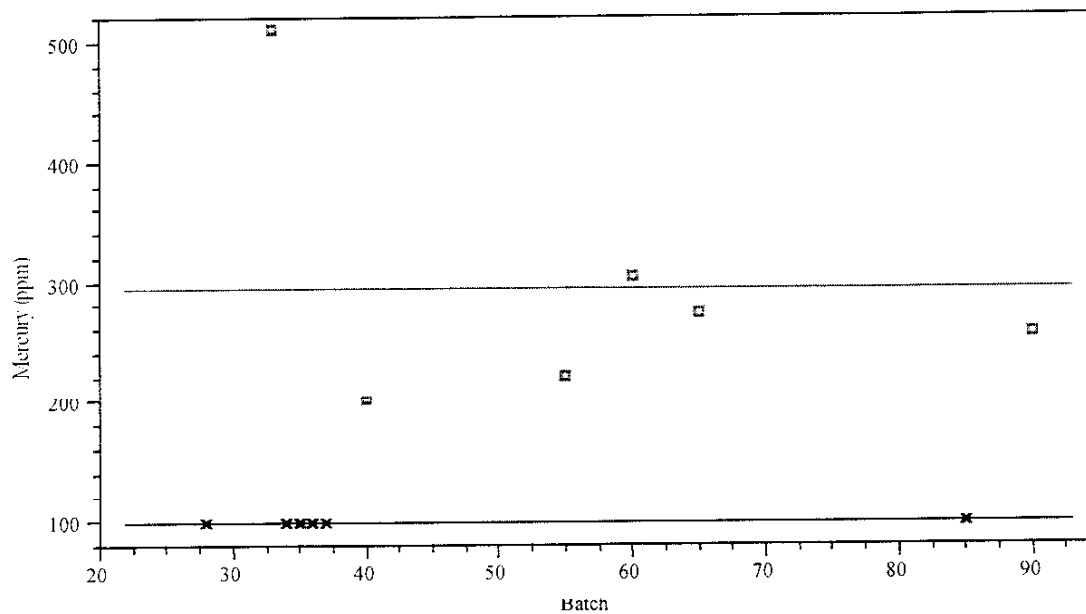
### TIC (ppm) By Batch



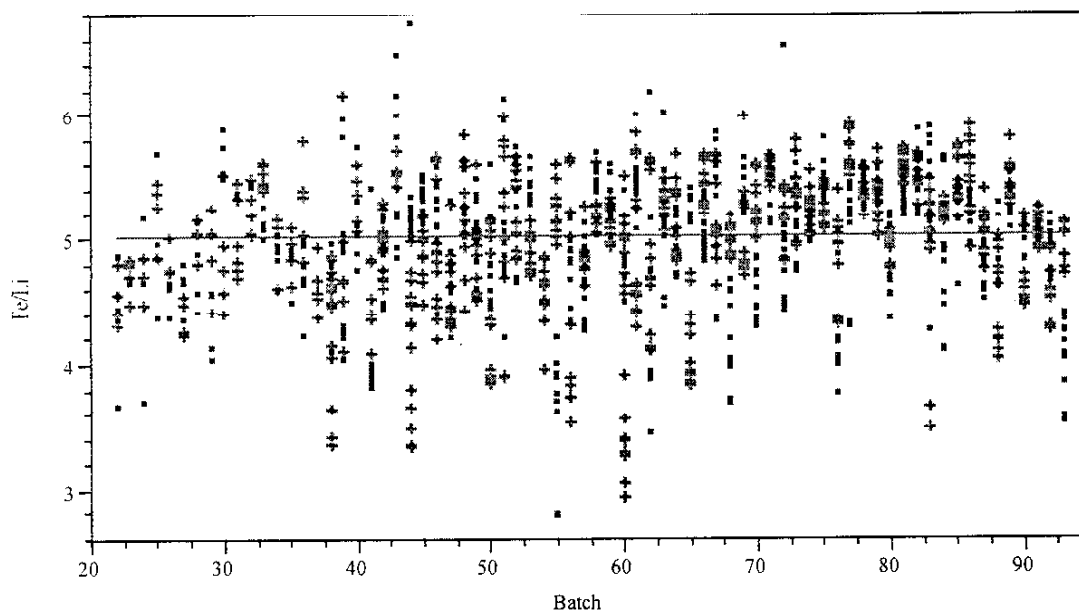
— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)

### Mercury (ppm) By Batch

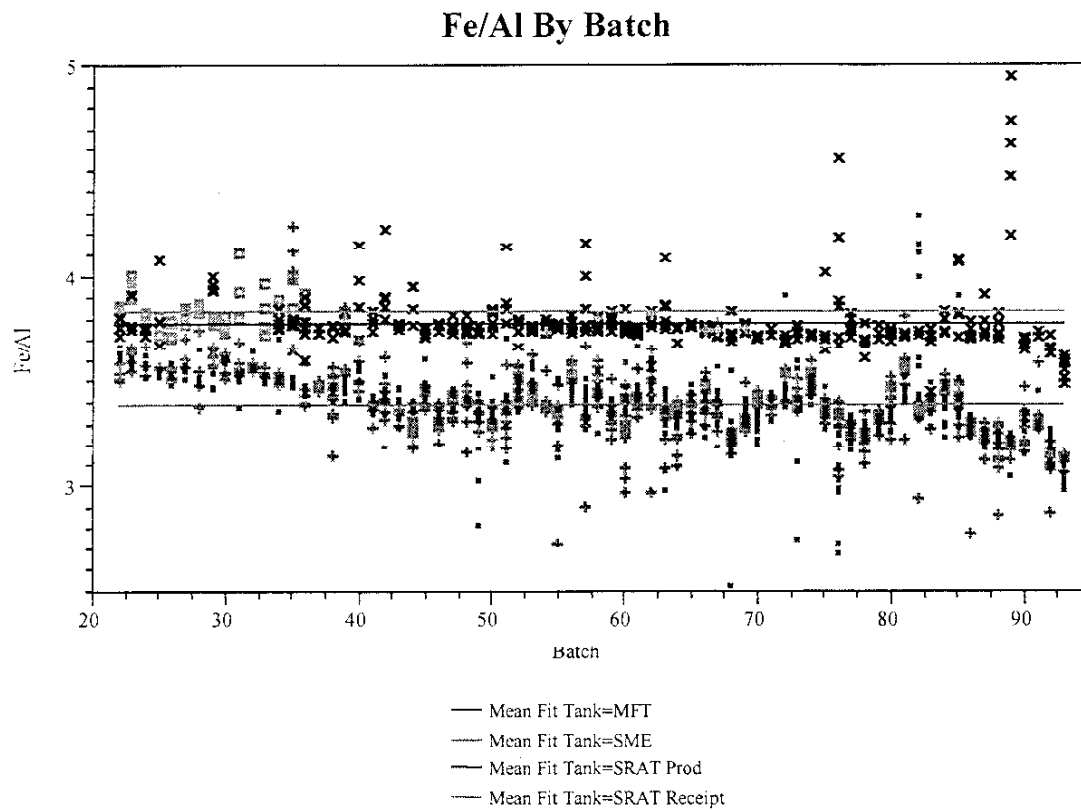


### Fe/Li By Batch



— Mean Fit Tank=MFT  
— Mean Fit Tank=SME  
— Mean Fit Tank=SRAT Prod  
— Mean Fit Tank=SRAT Receipt

**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product  
(Continued)



**Exhibit 5: Charts of Sample Measurements by Batch by Vessel**  
**Small Box – MFT; Plus – SME; Open Box – SRAT Receipt; x's – SRAT Product**  
**(Continued)**

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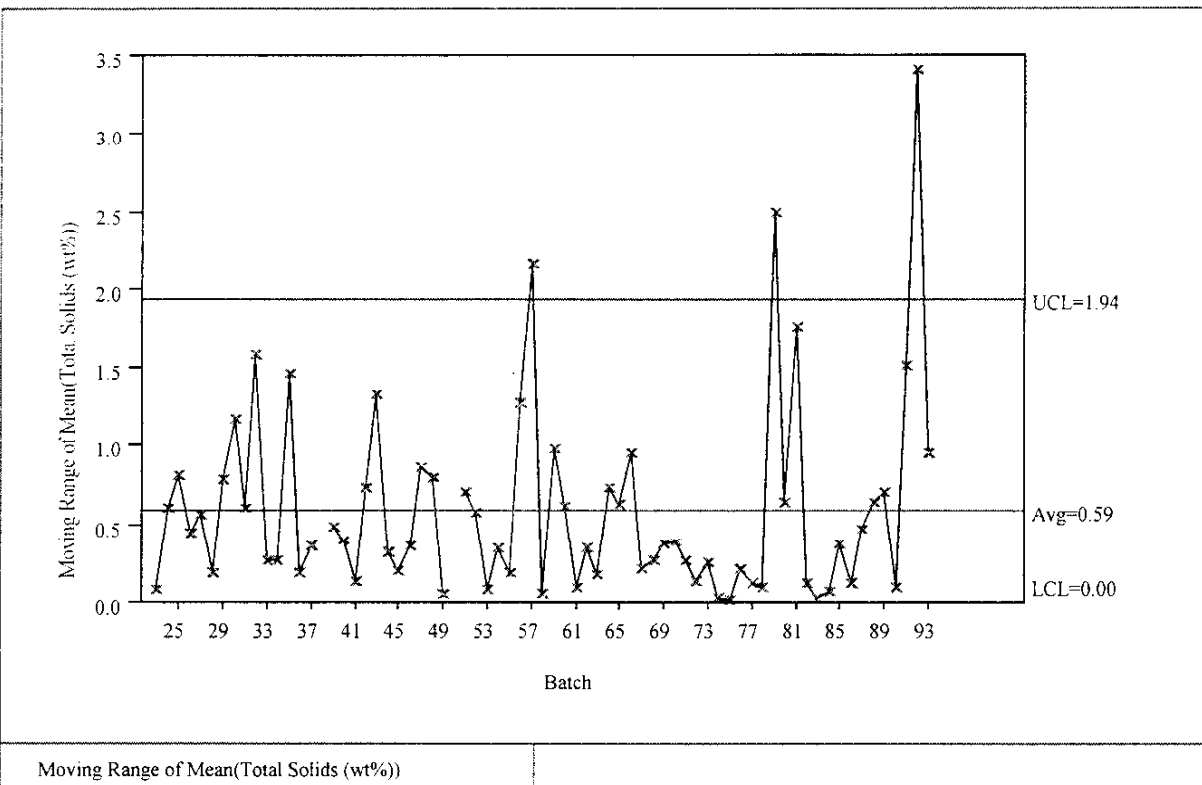
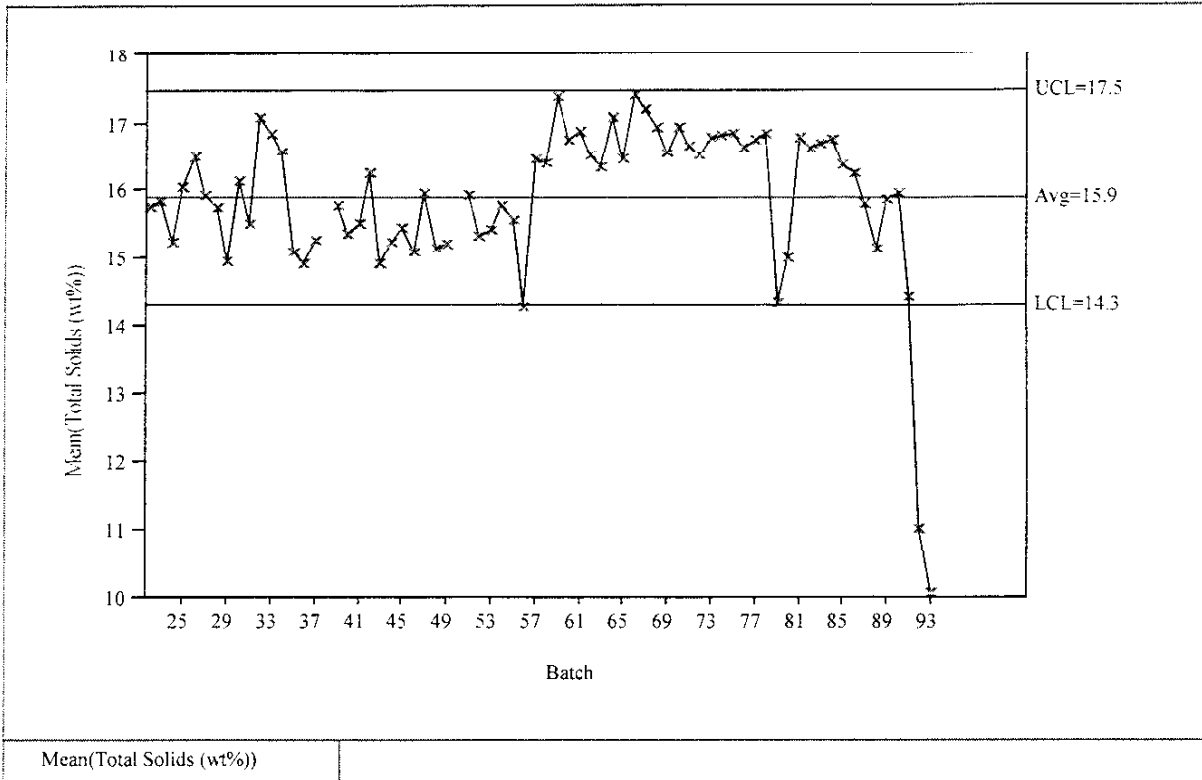
**Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte**

Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

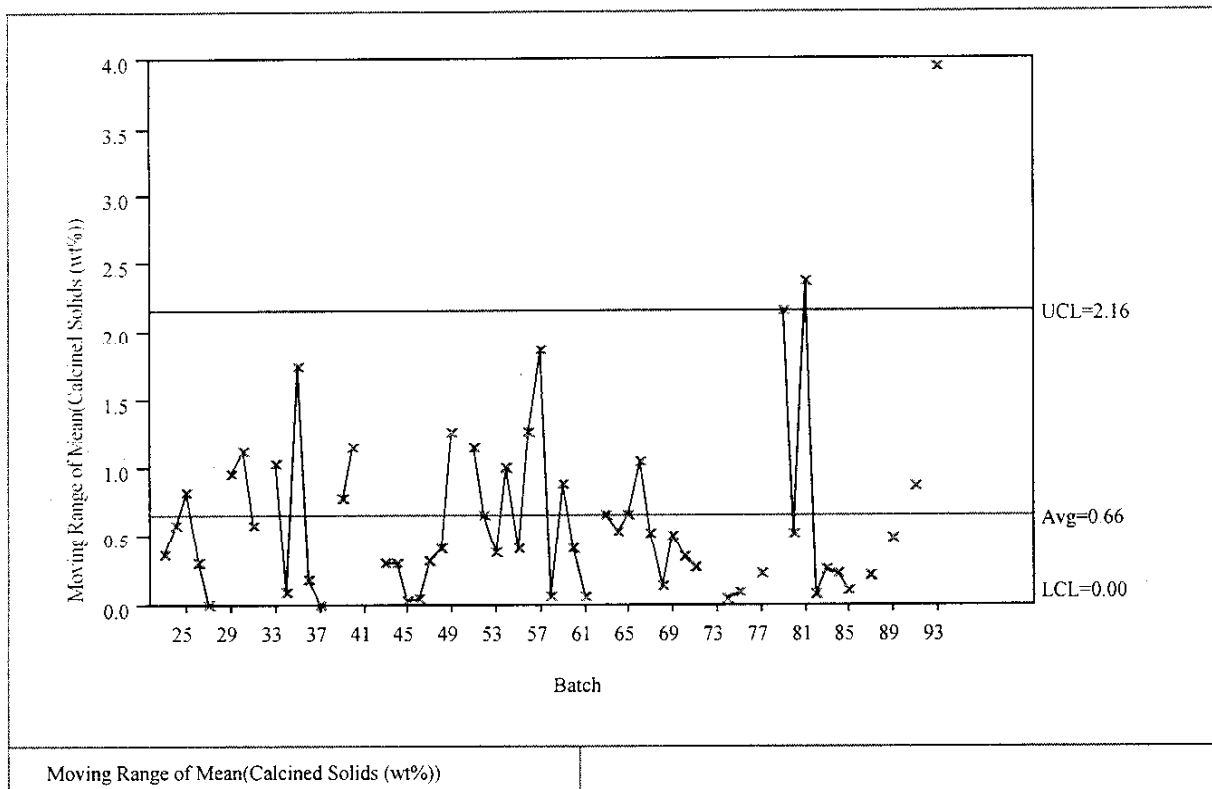
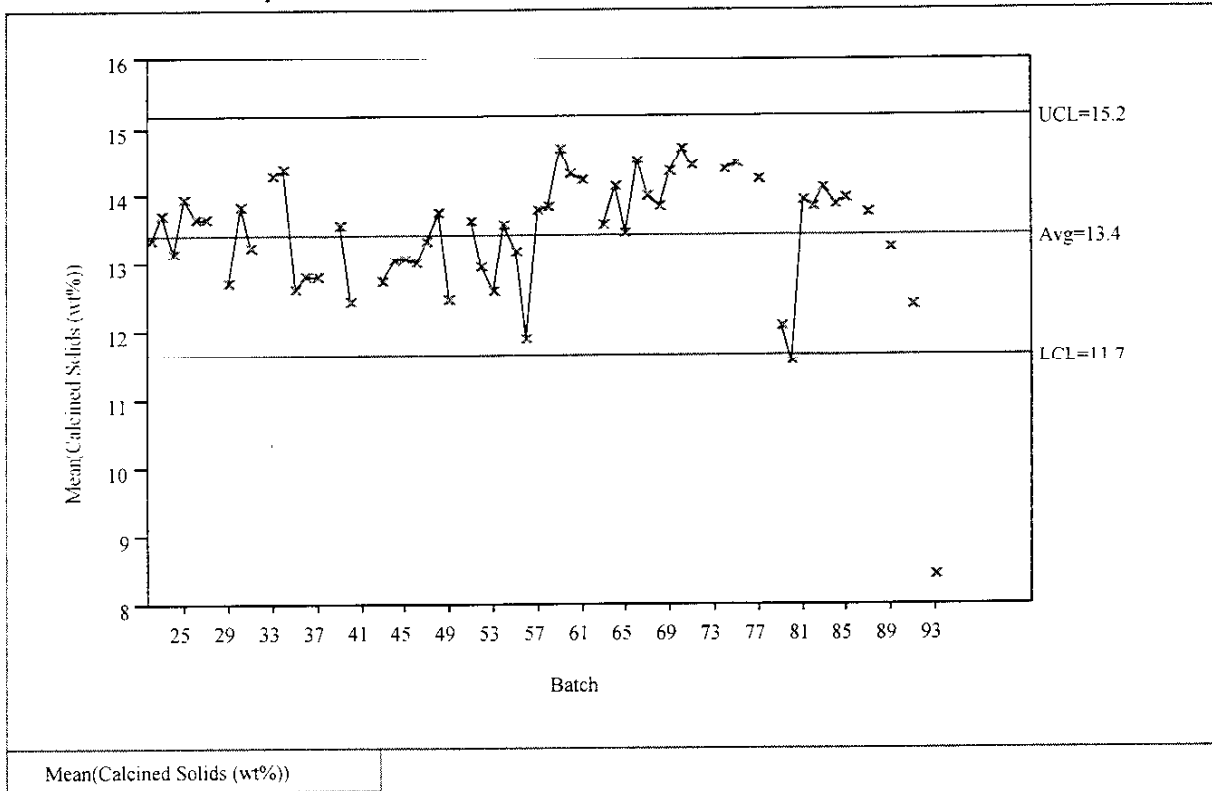


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

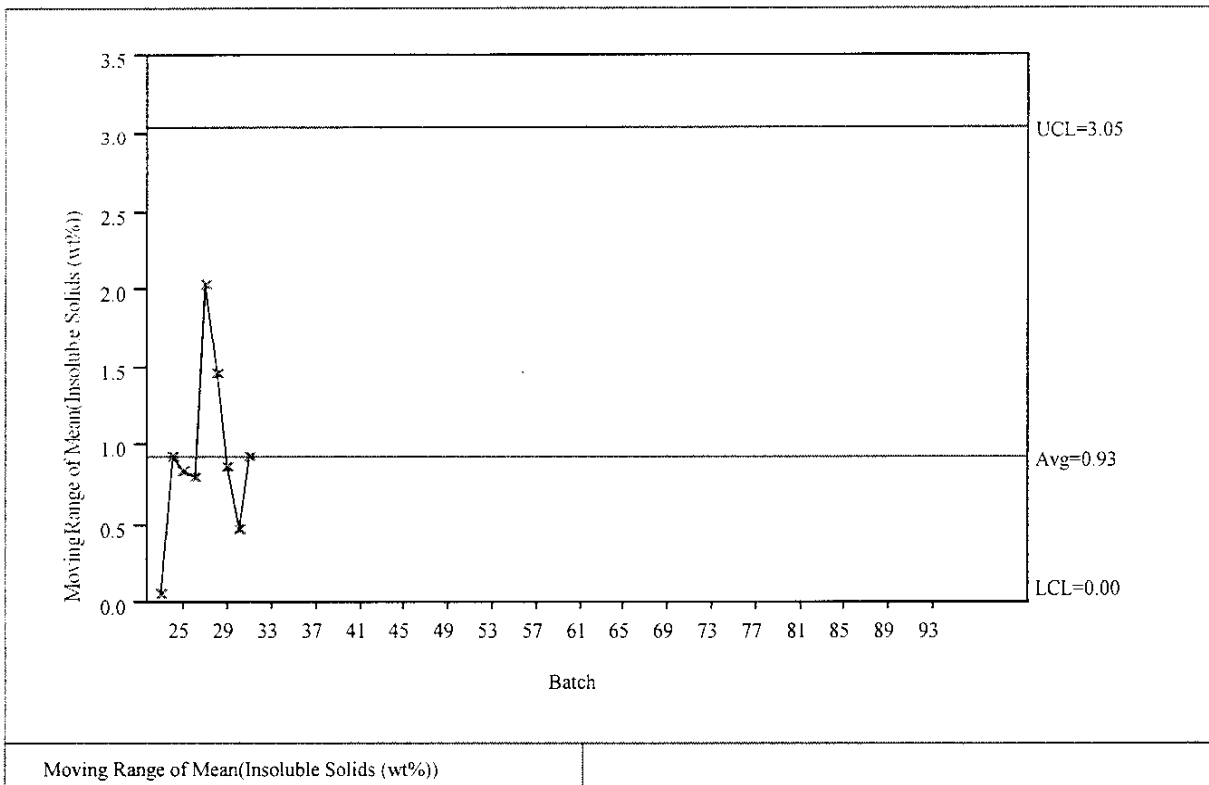
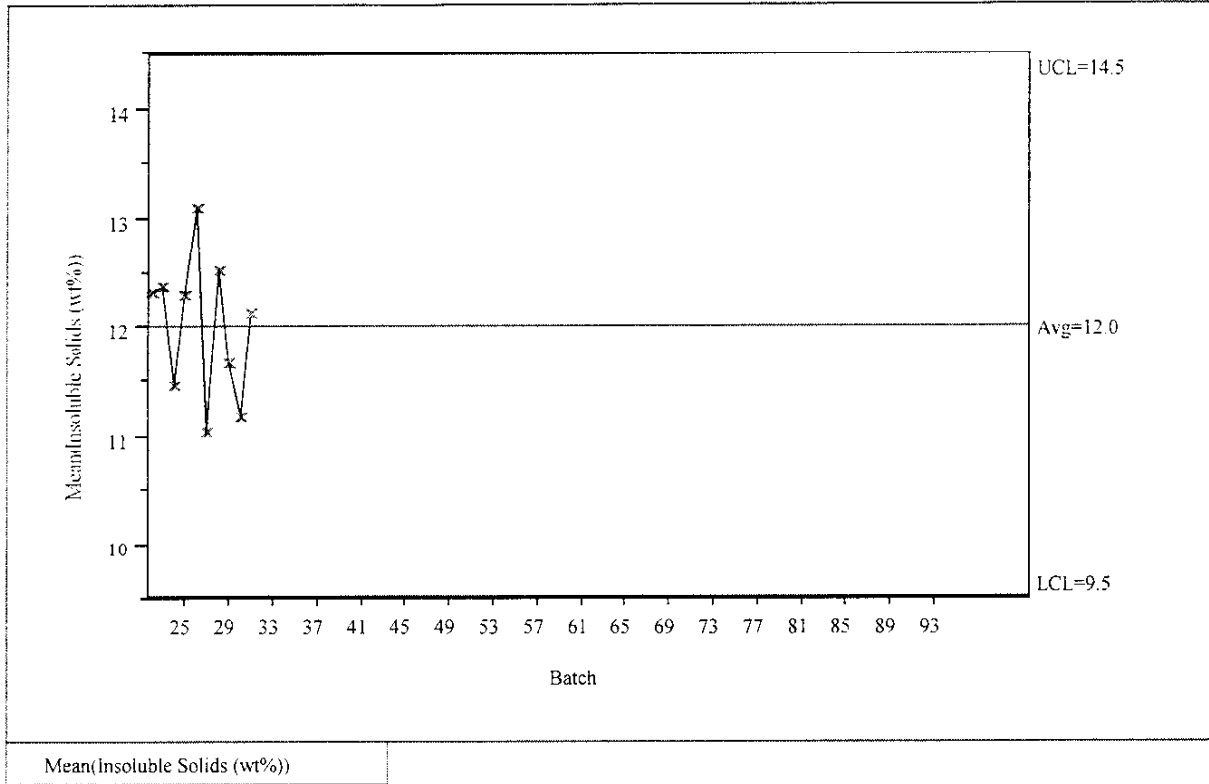
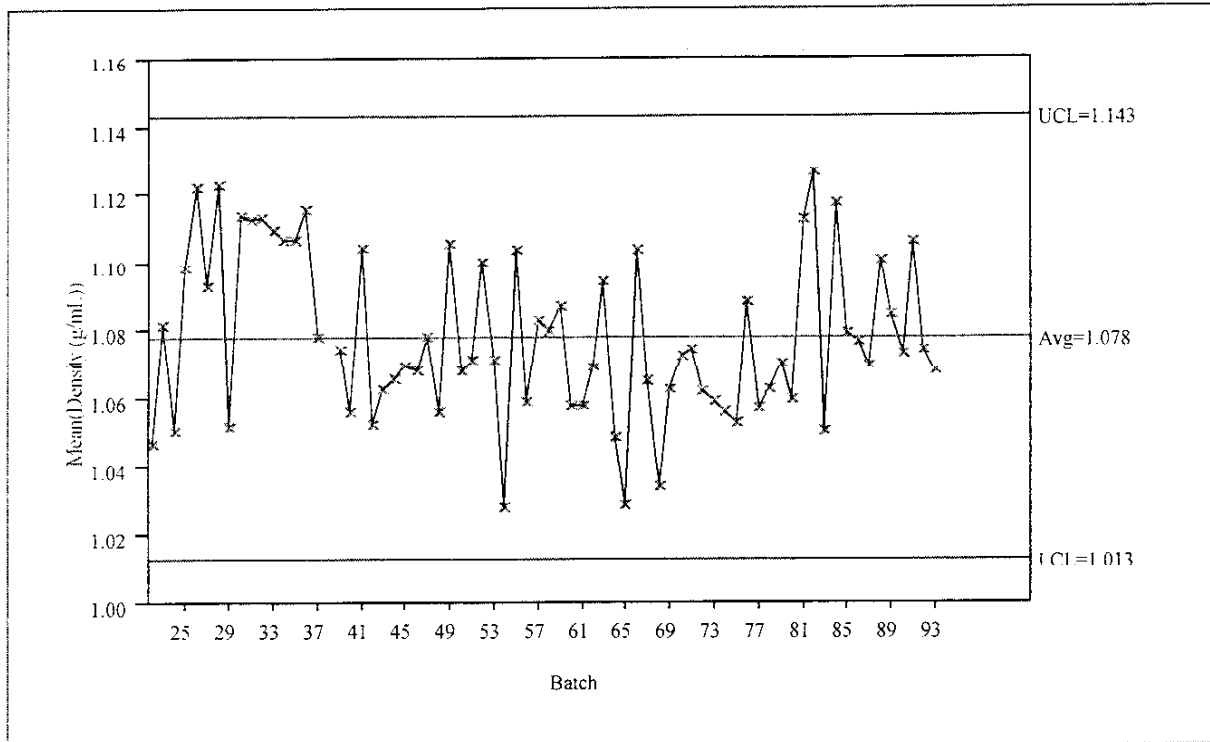
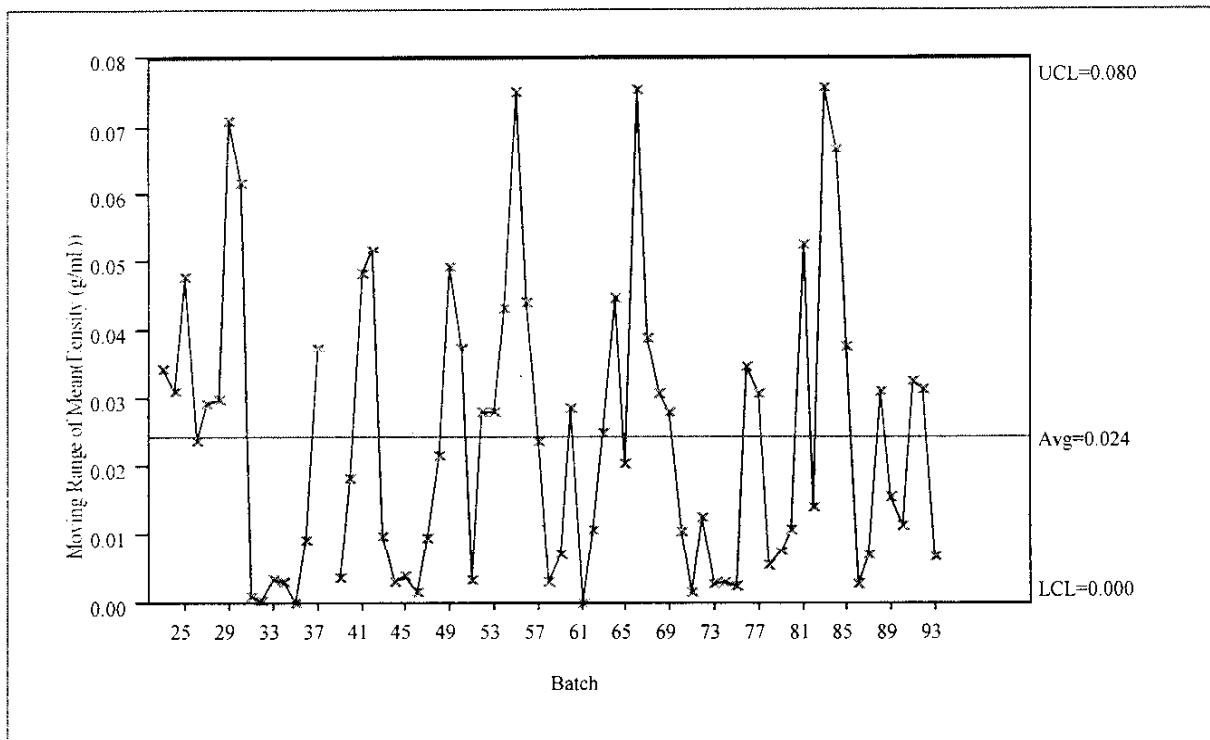




Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

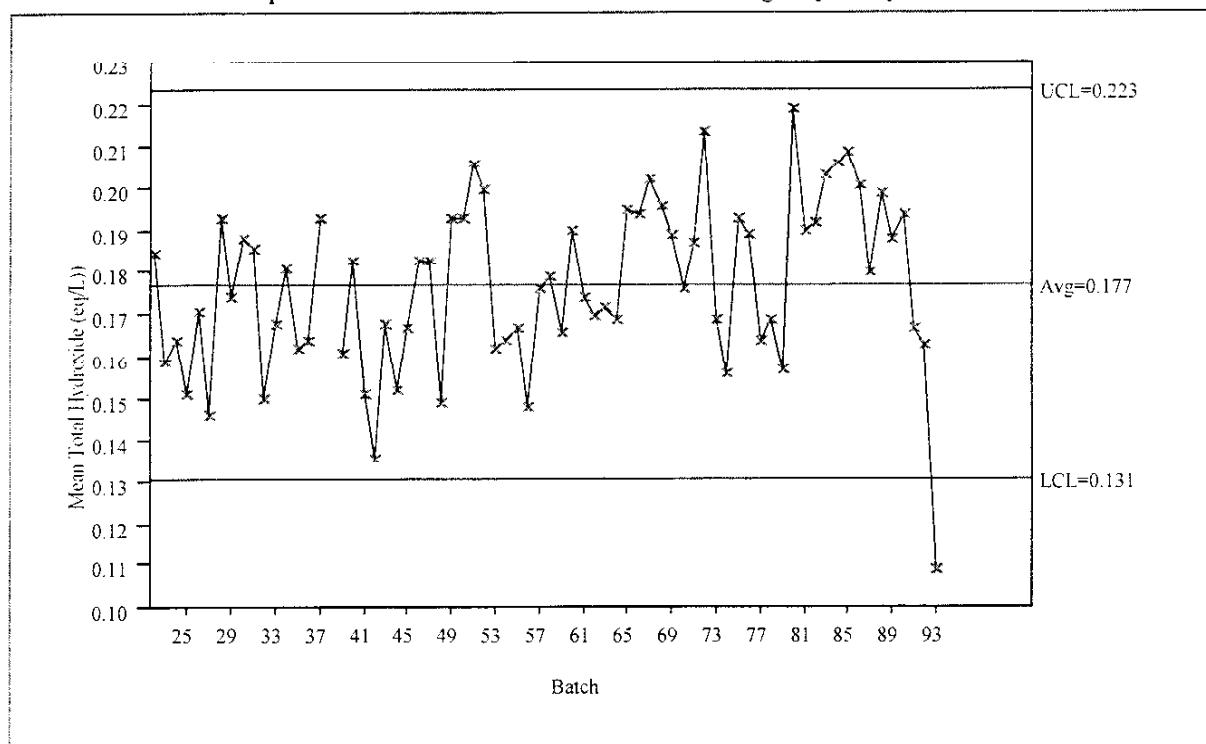


Mean(Density (g/mL))

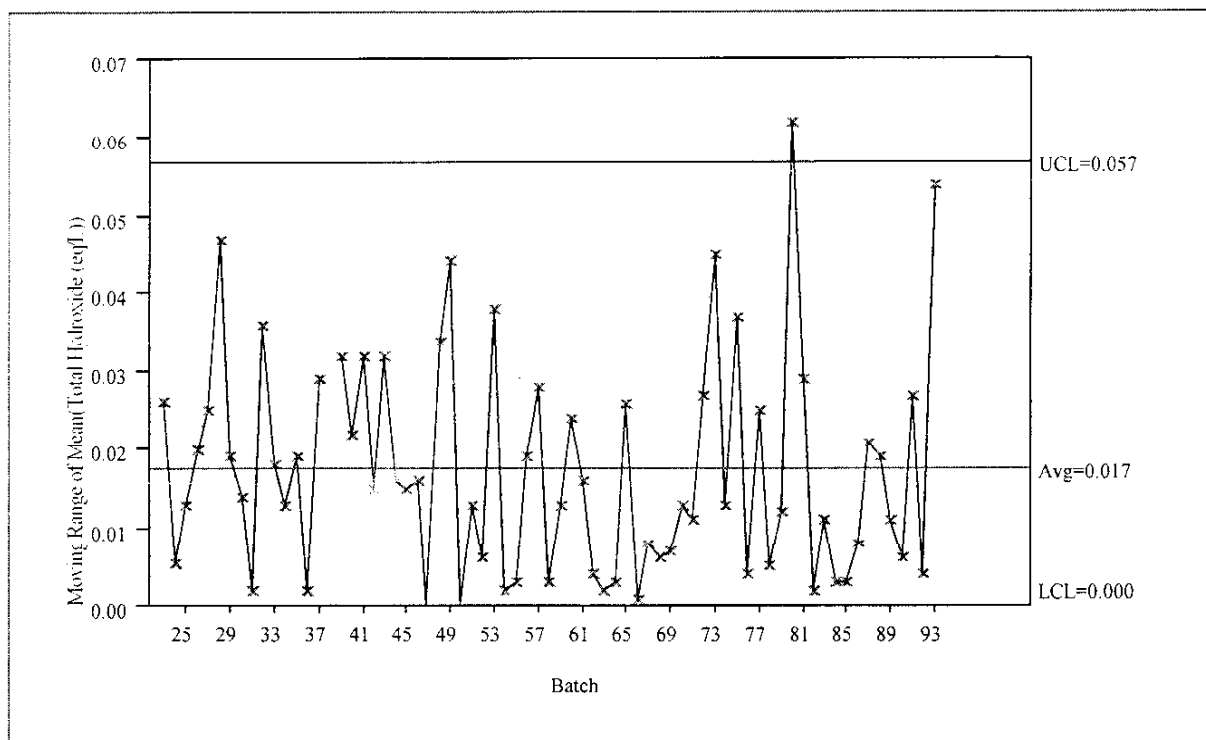


Moving Range of Mean(Density (g/mL))

Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

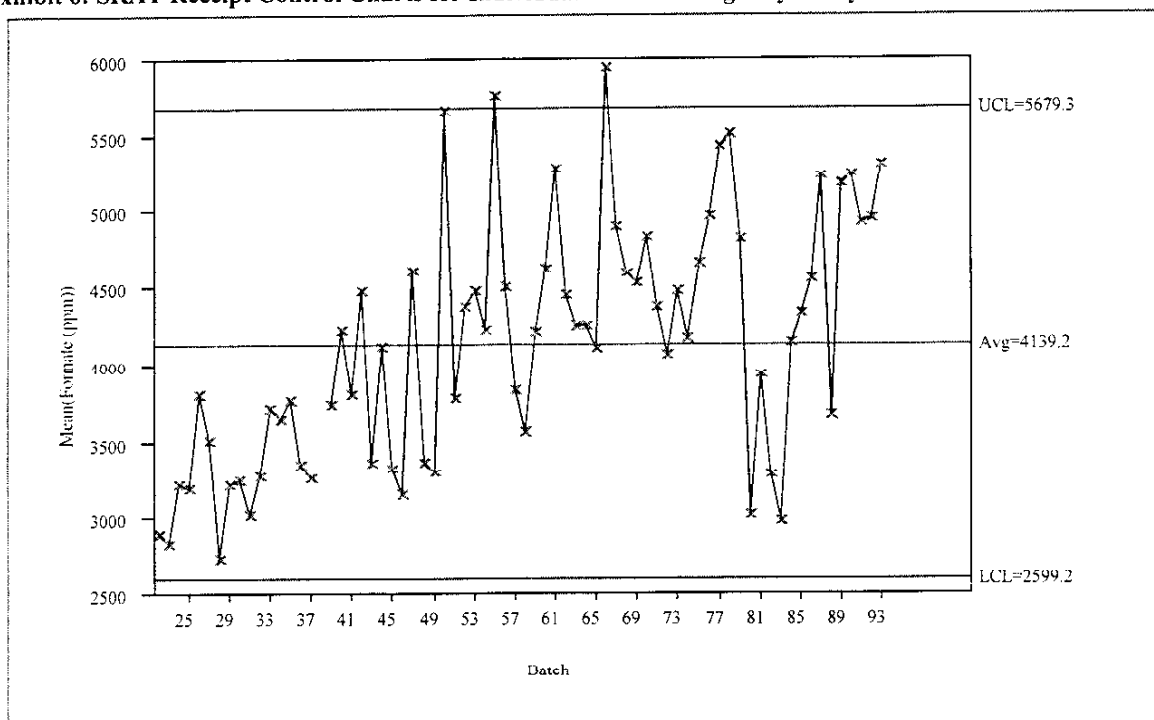


Mean(Total Hydroxide (eq/L))

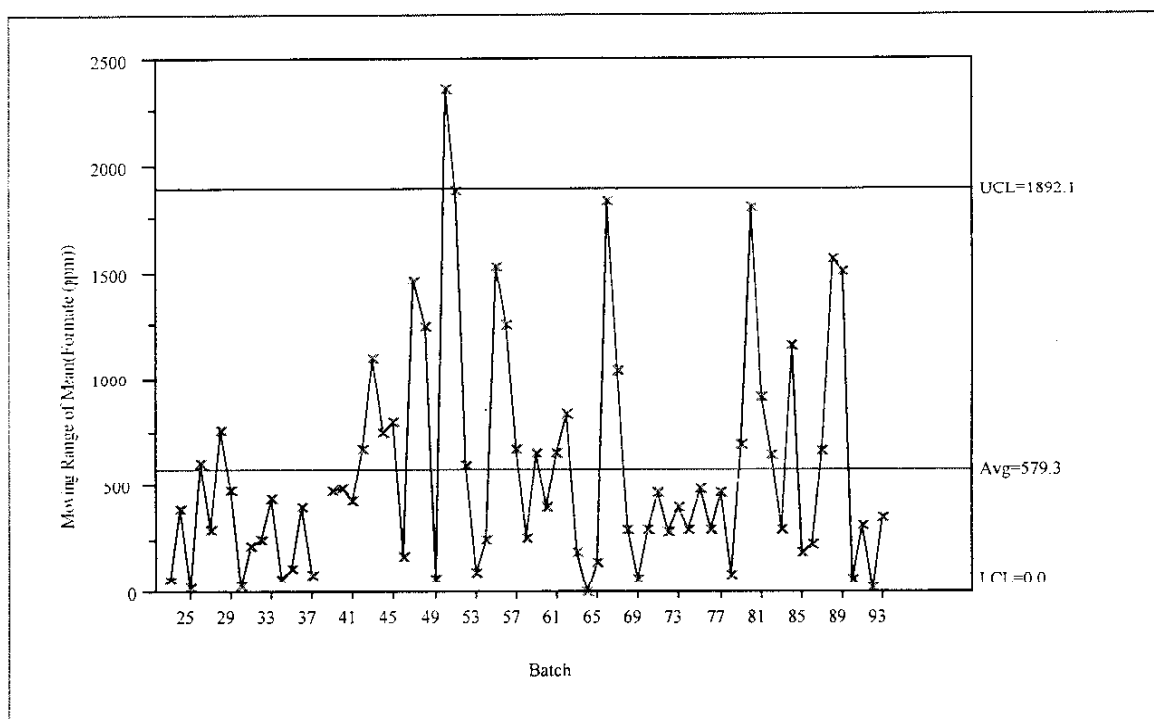


Moving Range of Mean(Total Hydroxide (eq/L))

Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

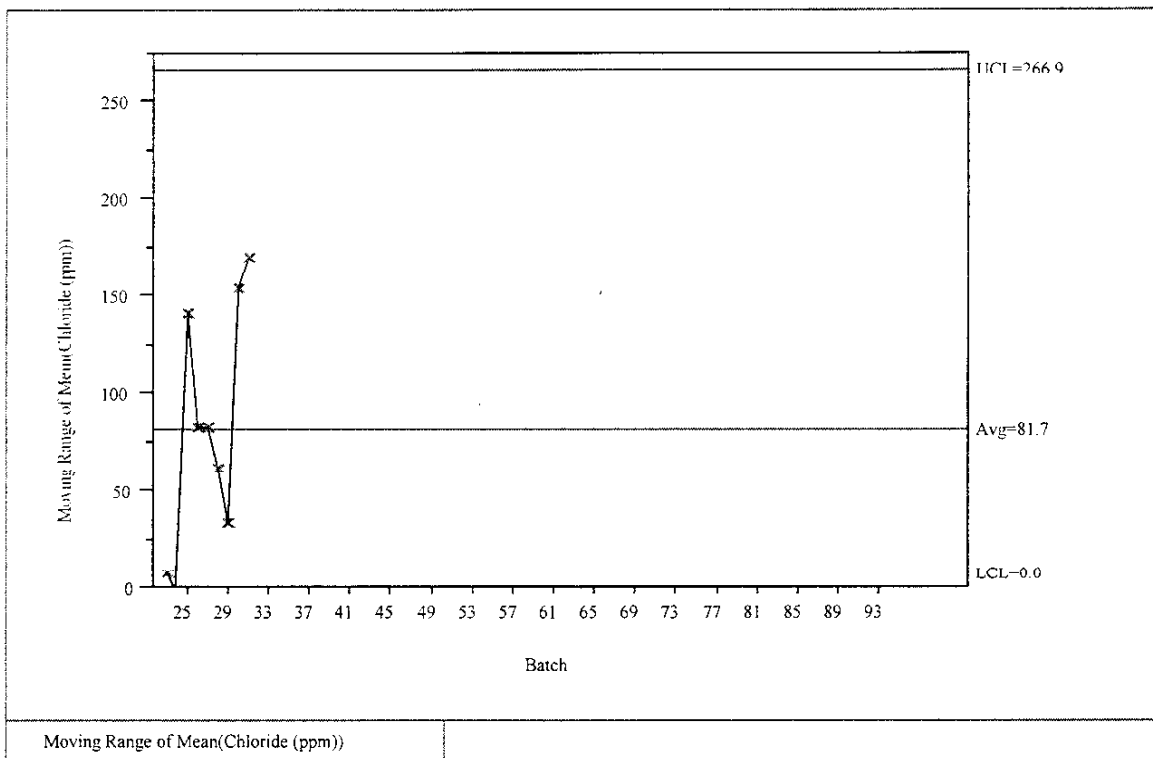
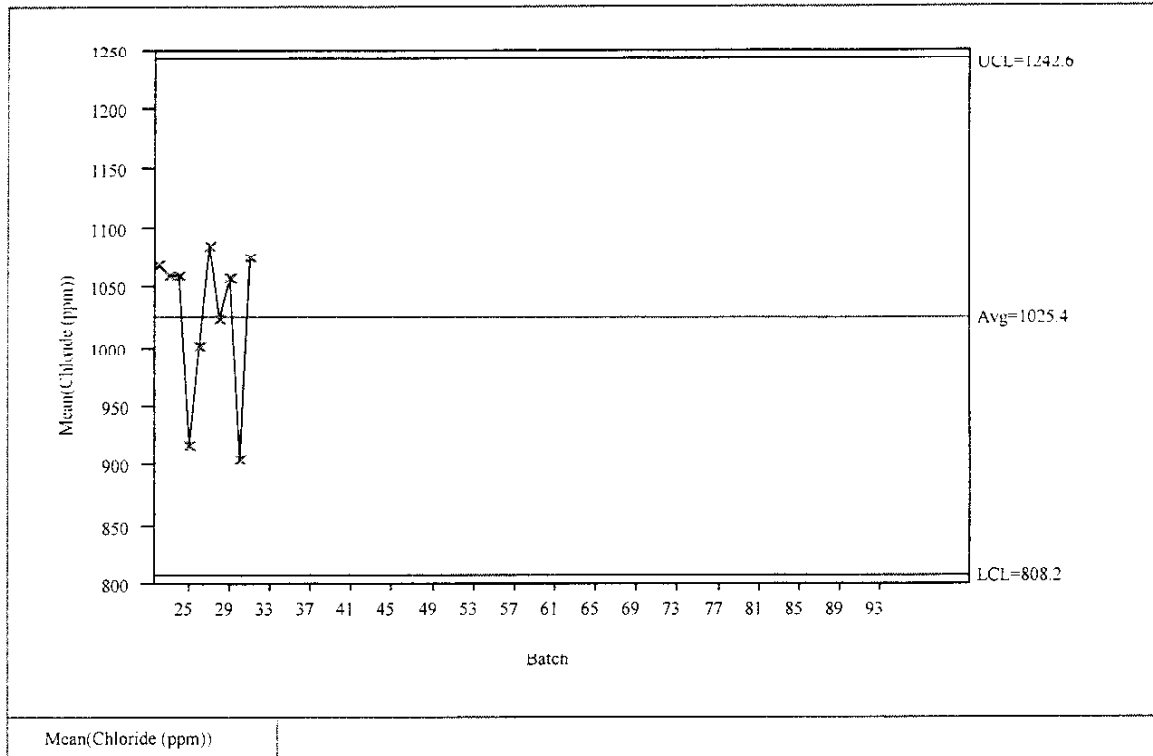


Mean(Formate (ppm))



Moving Range of Mean(Formate (ppm))

**Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte**



**Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte**

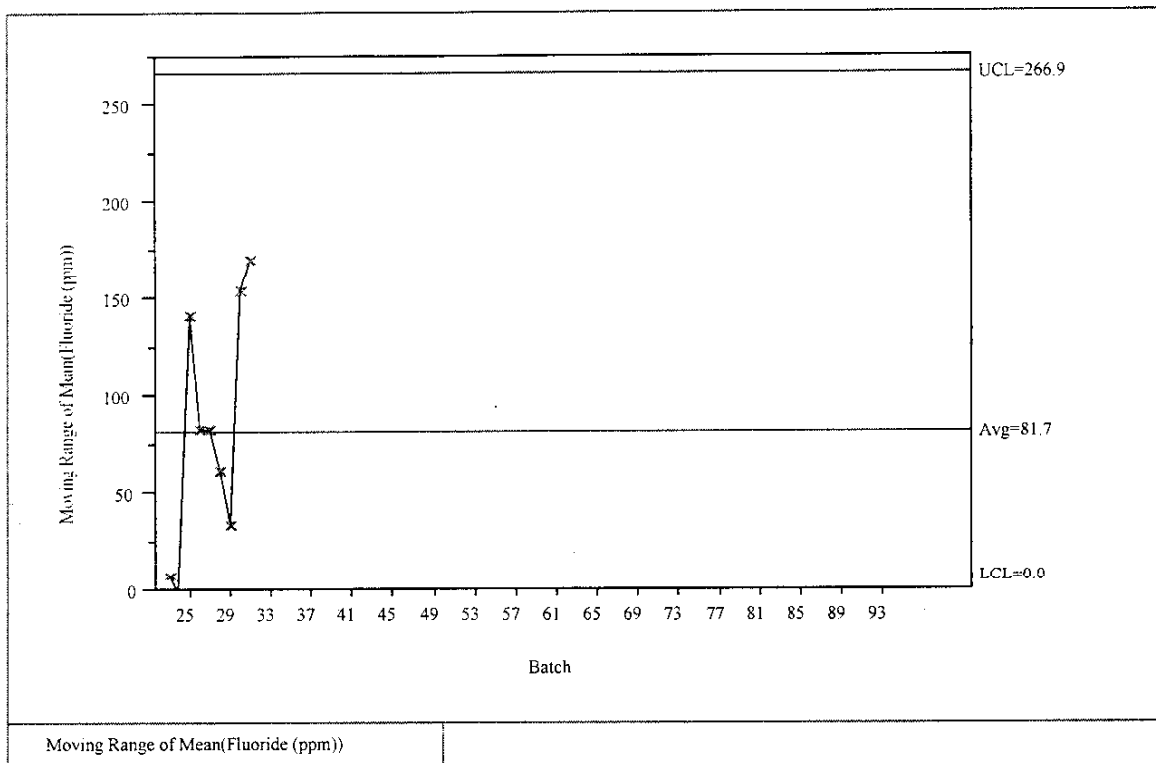
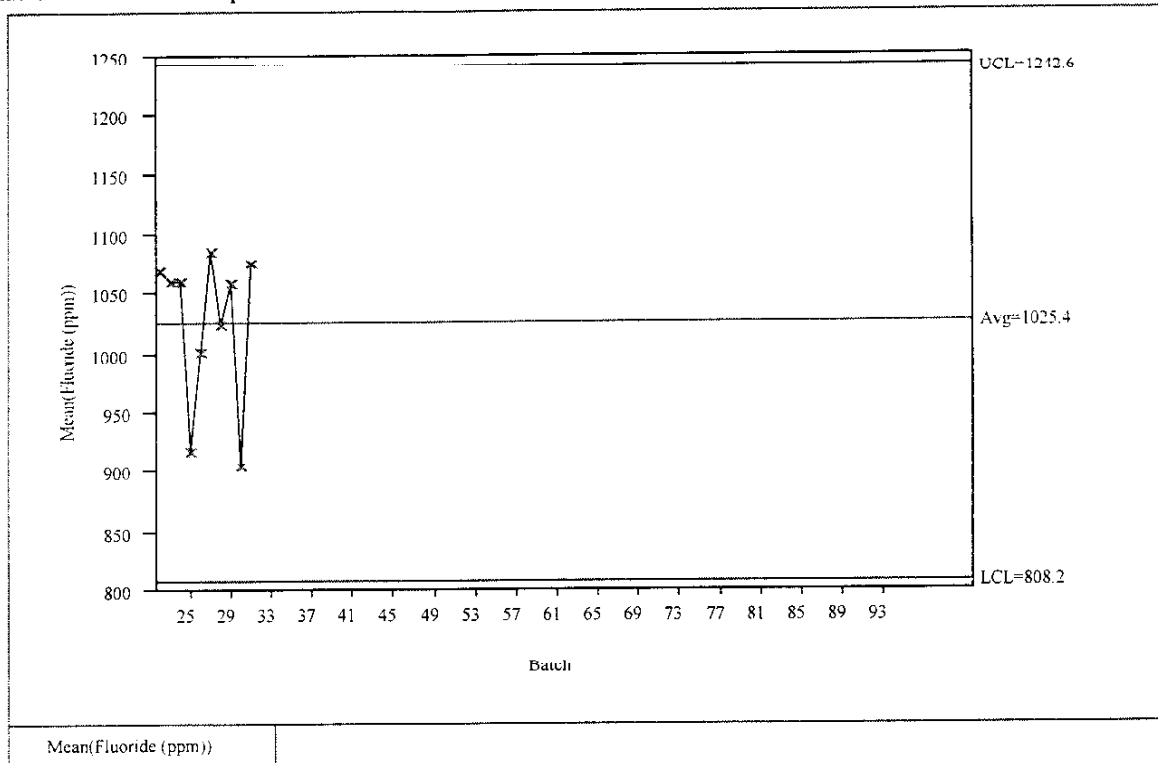


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

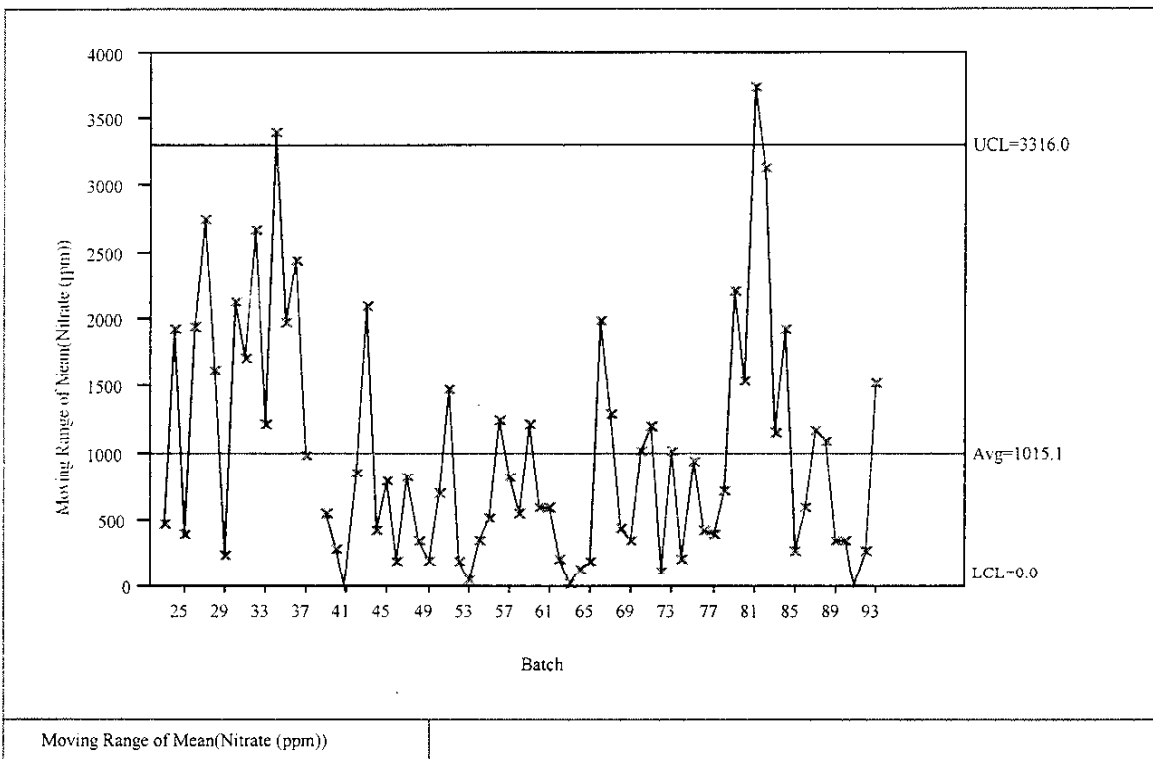
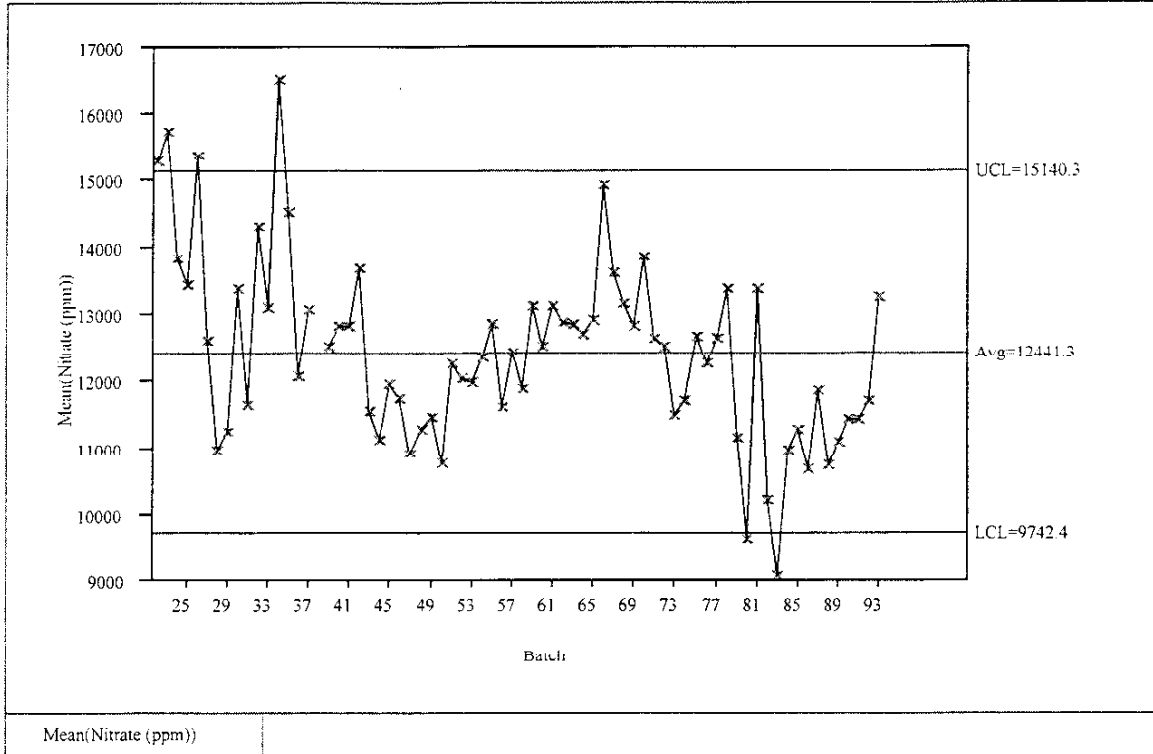
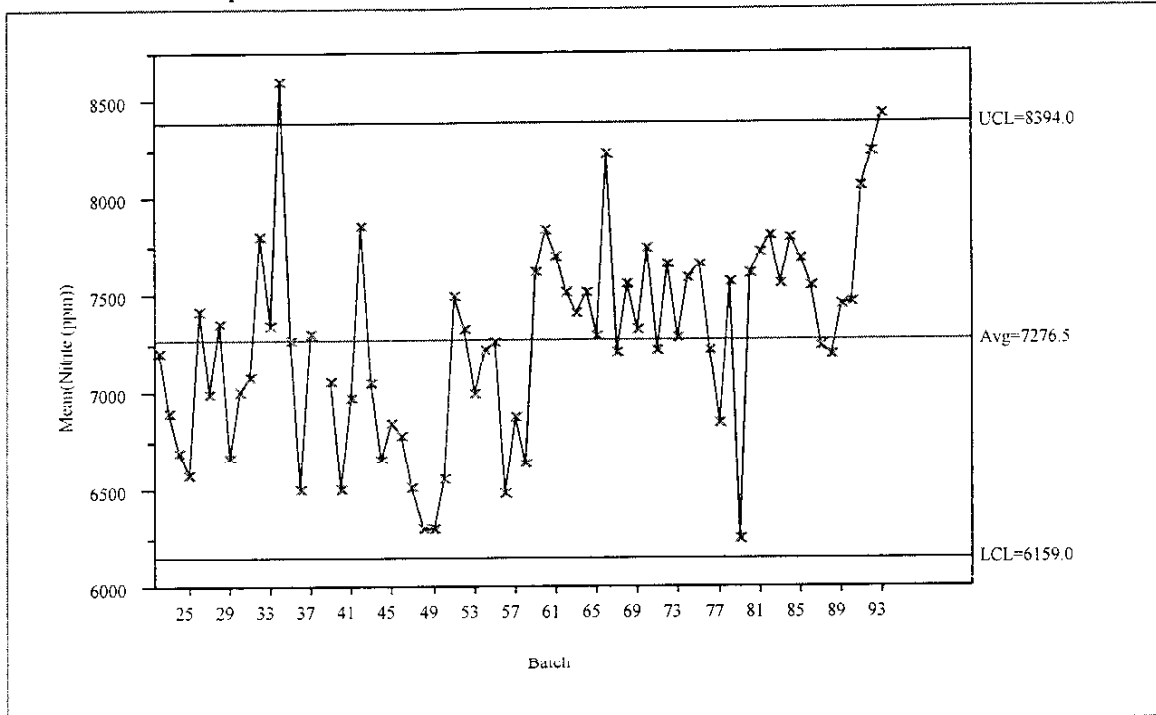
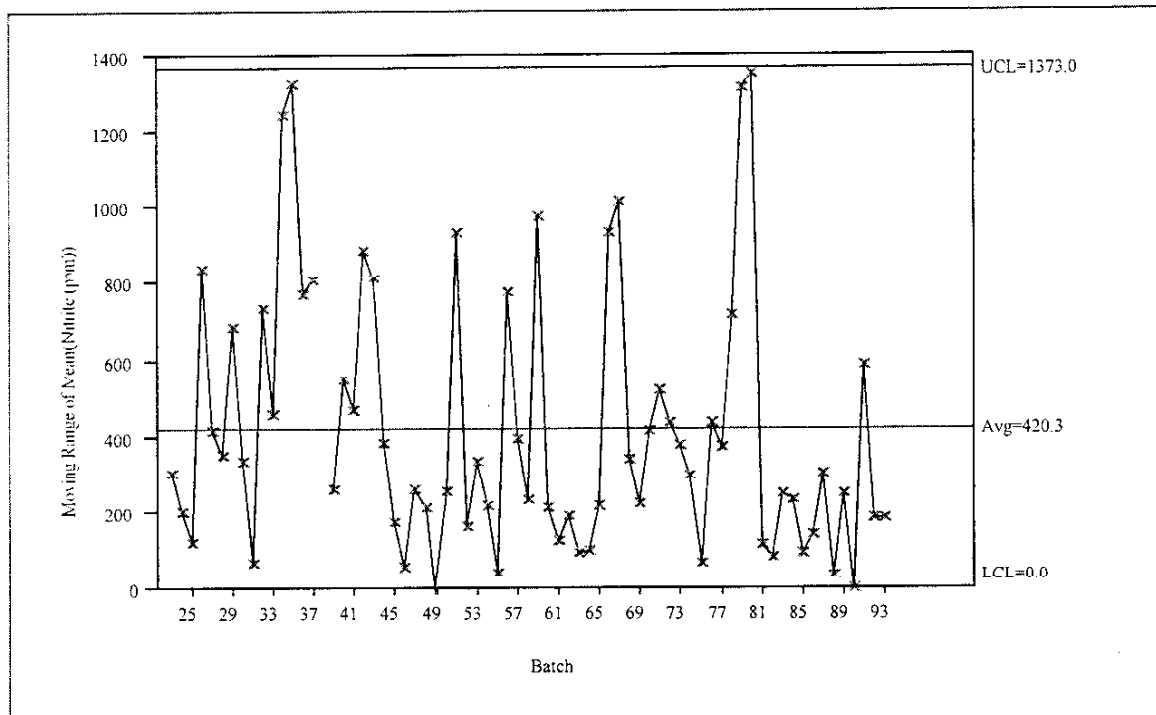


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

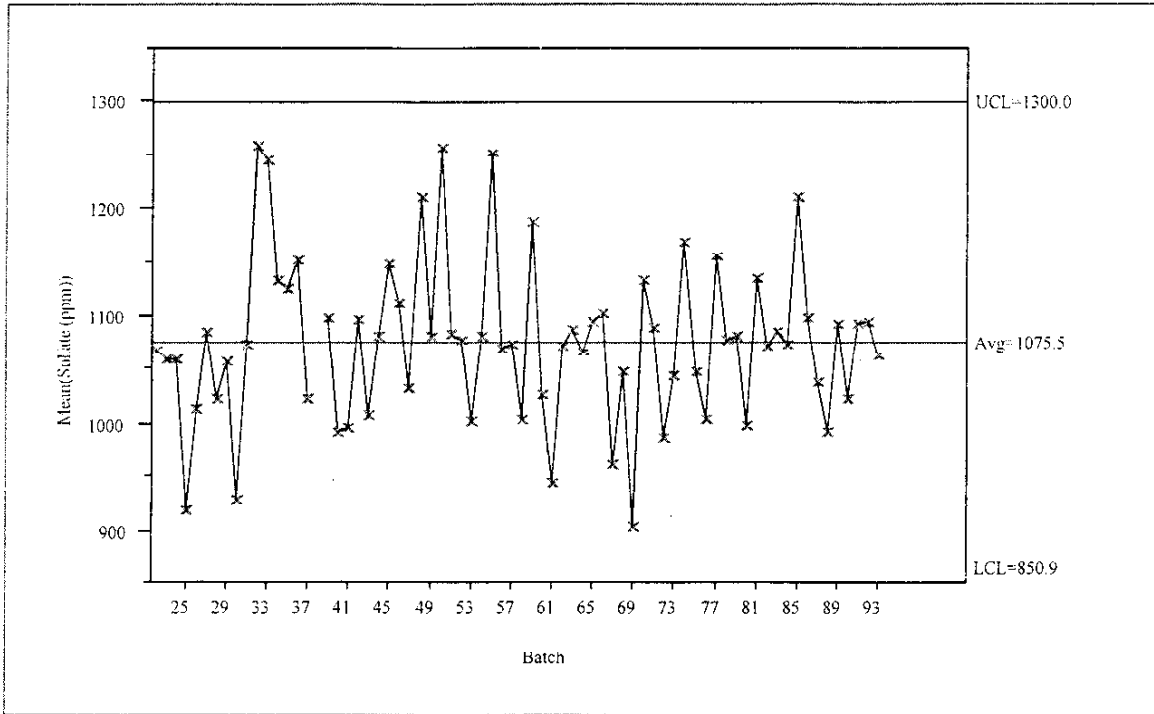


Mean(Nitrite (ppm))

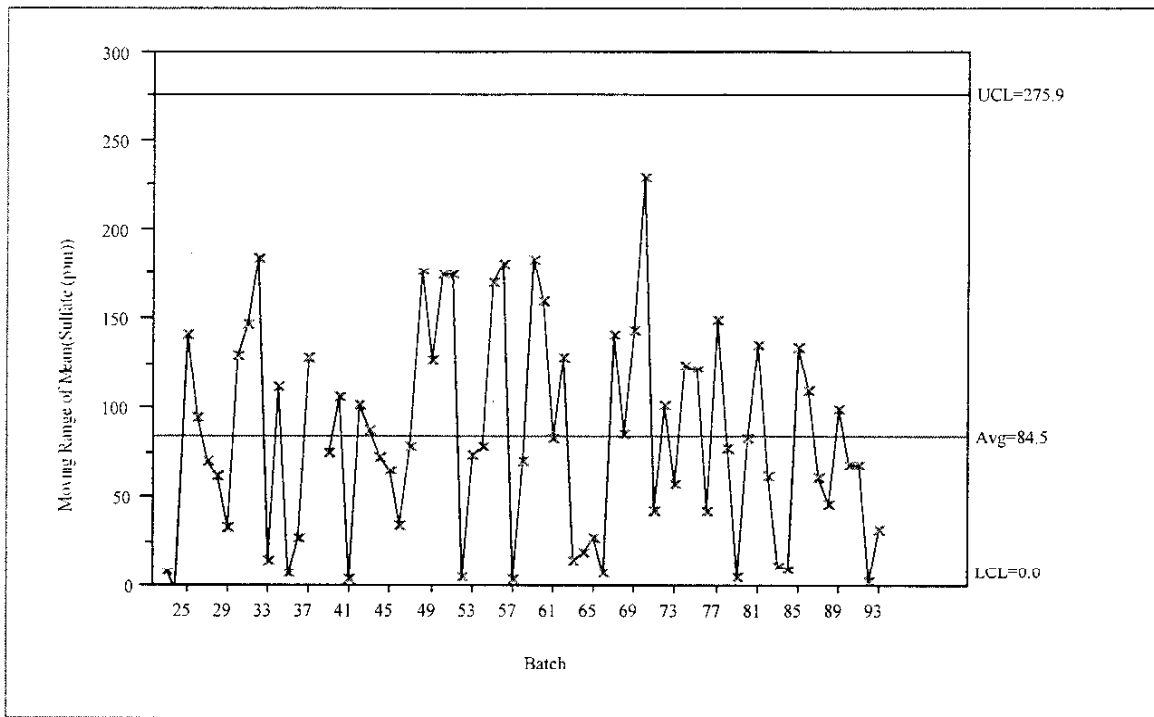


Moving Range of Mean(Nitrite (ppm))

Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte



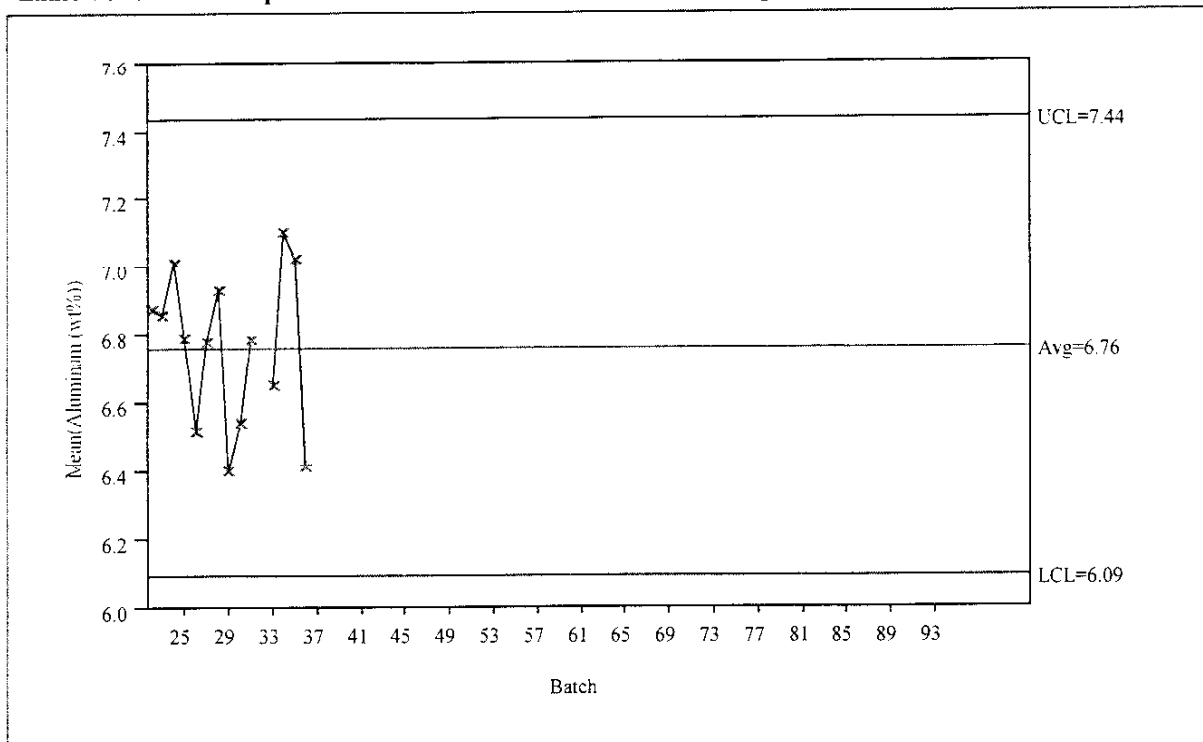
Mean(Sulfate (ppm))



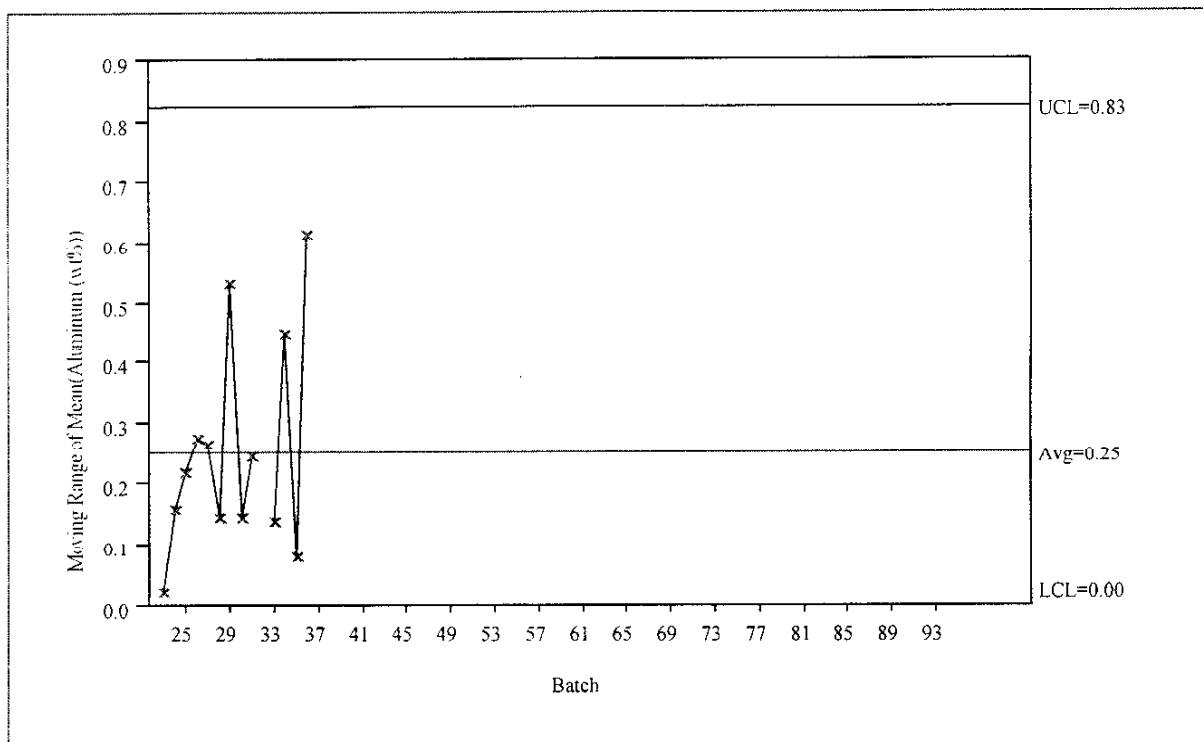
Moving Range of Mean(Sulfate (ppm))



**Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte**



Mean(Aluminum (wt%))



Moving Range of Mean(Aluminum (wt%))

Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

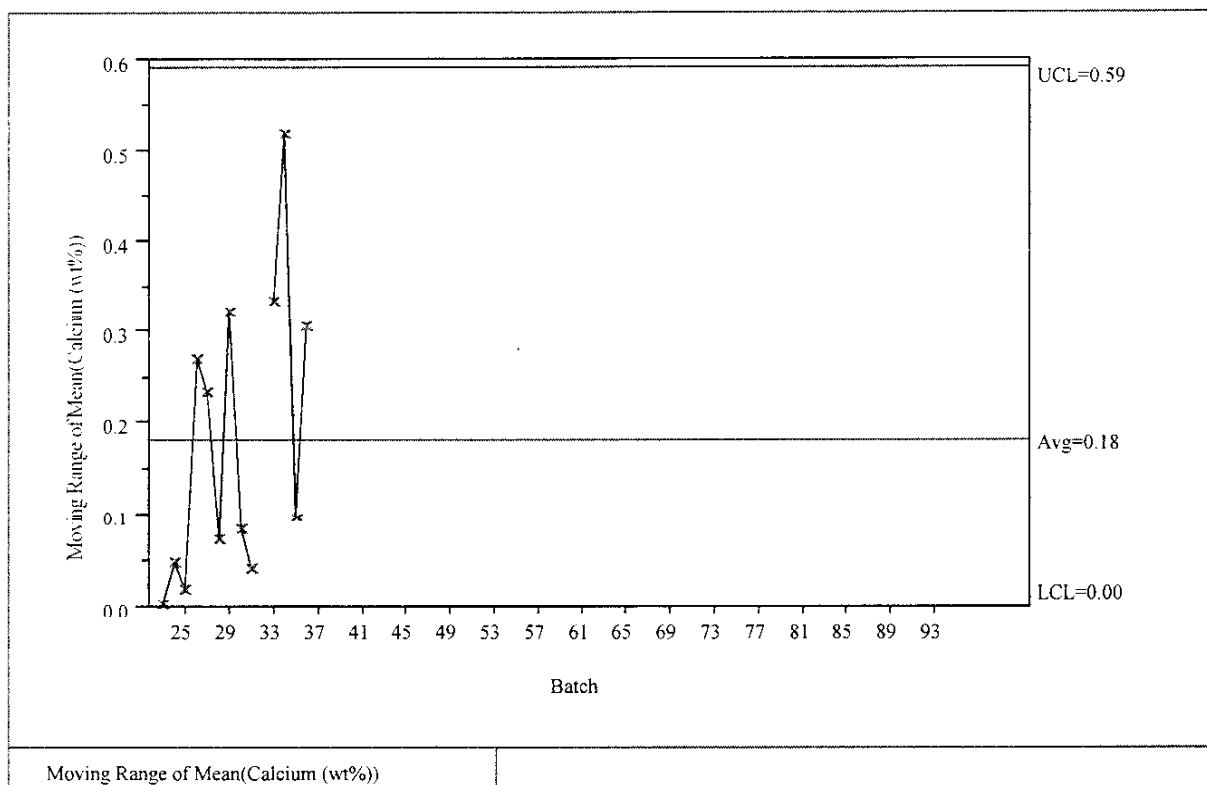
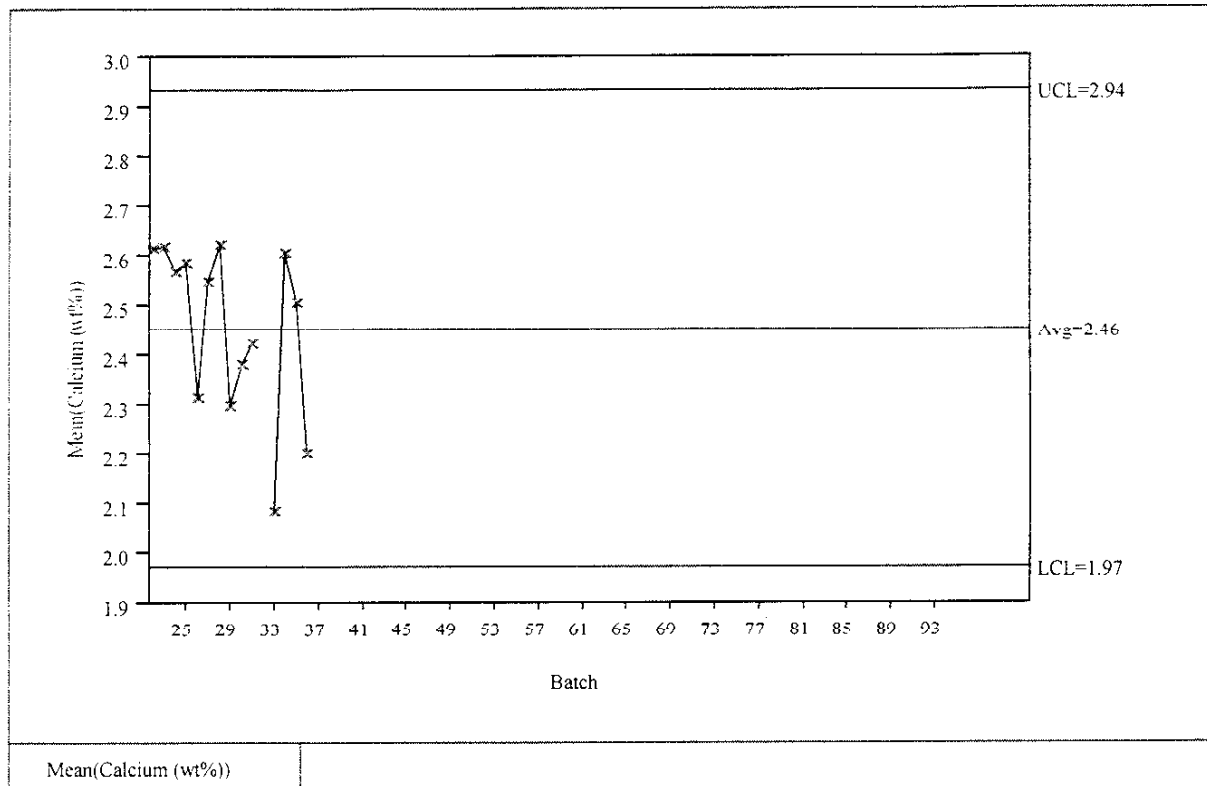


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

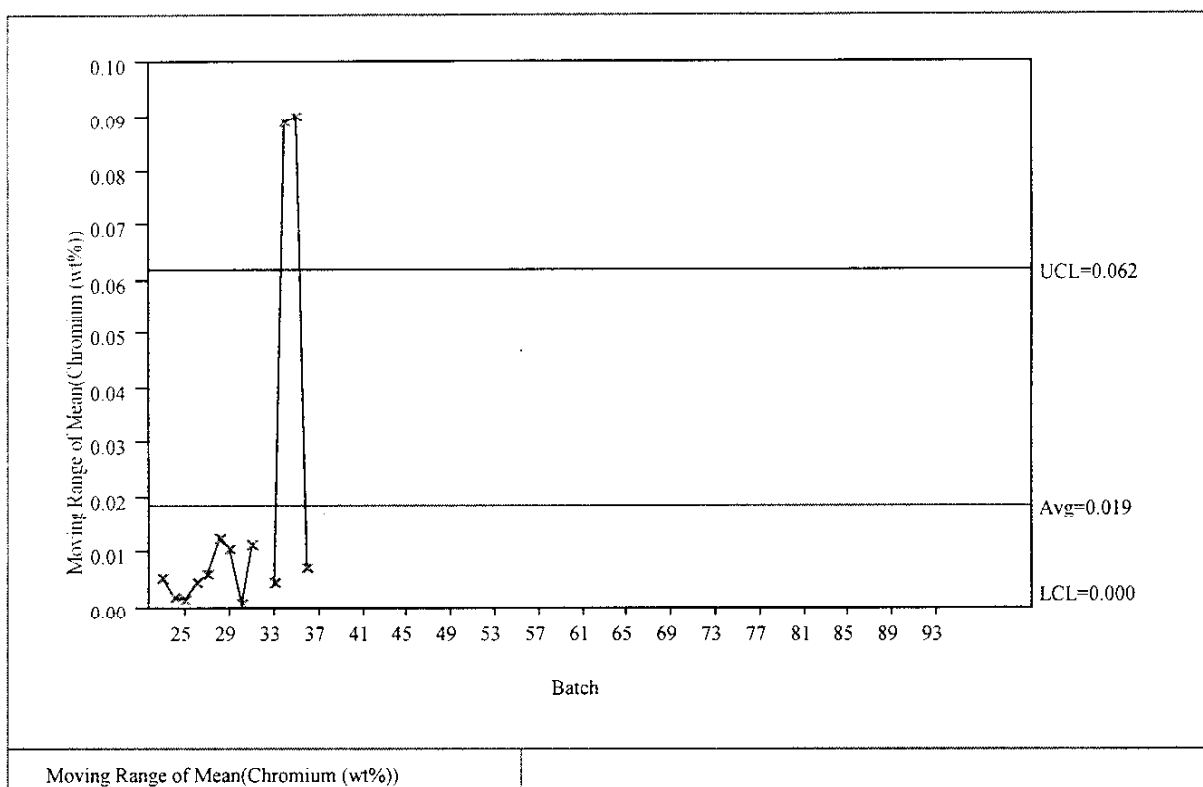
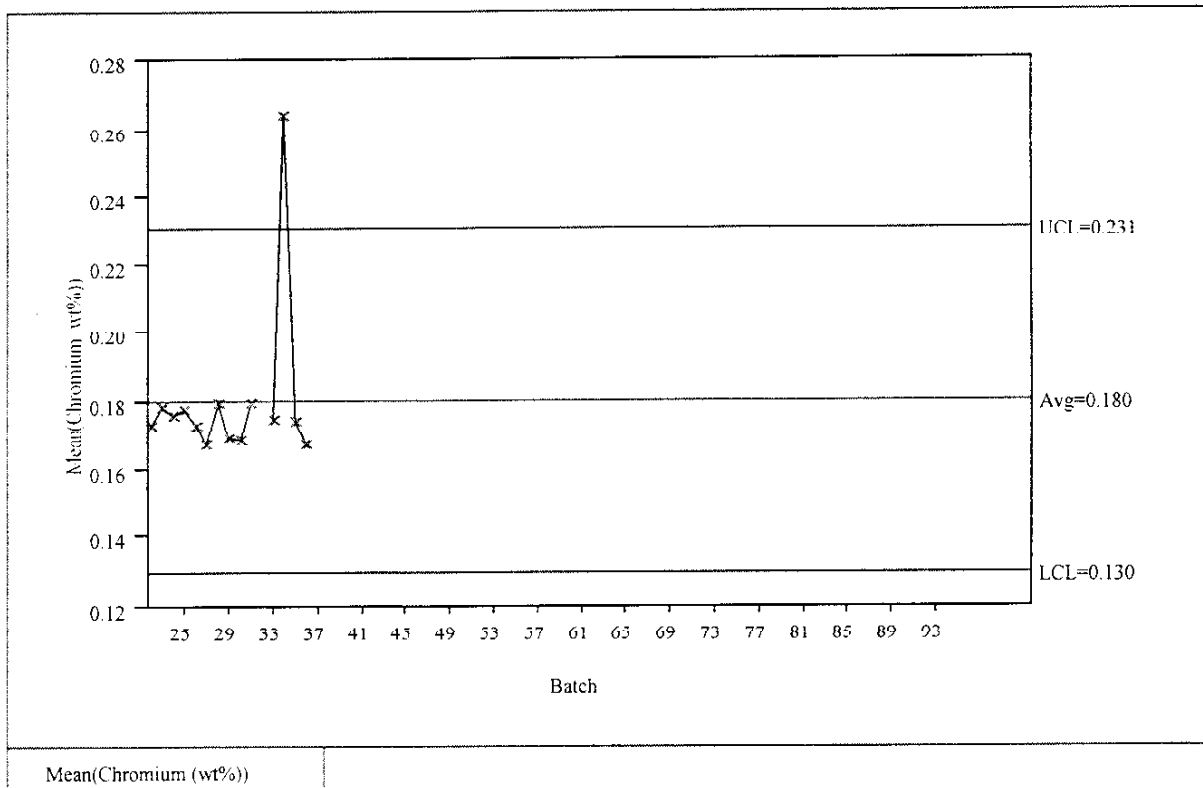
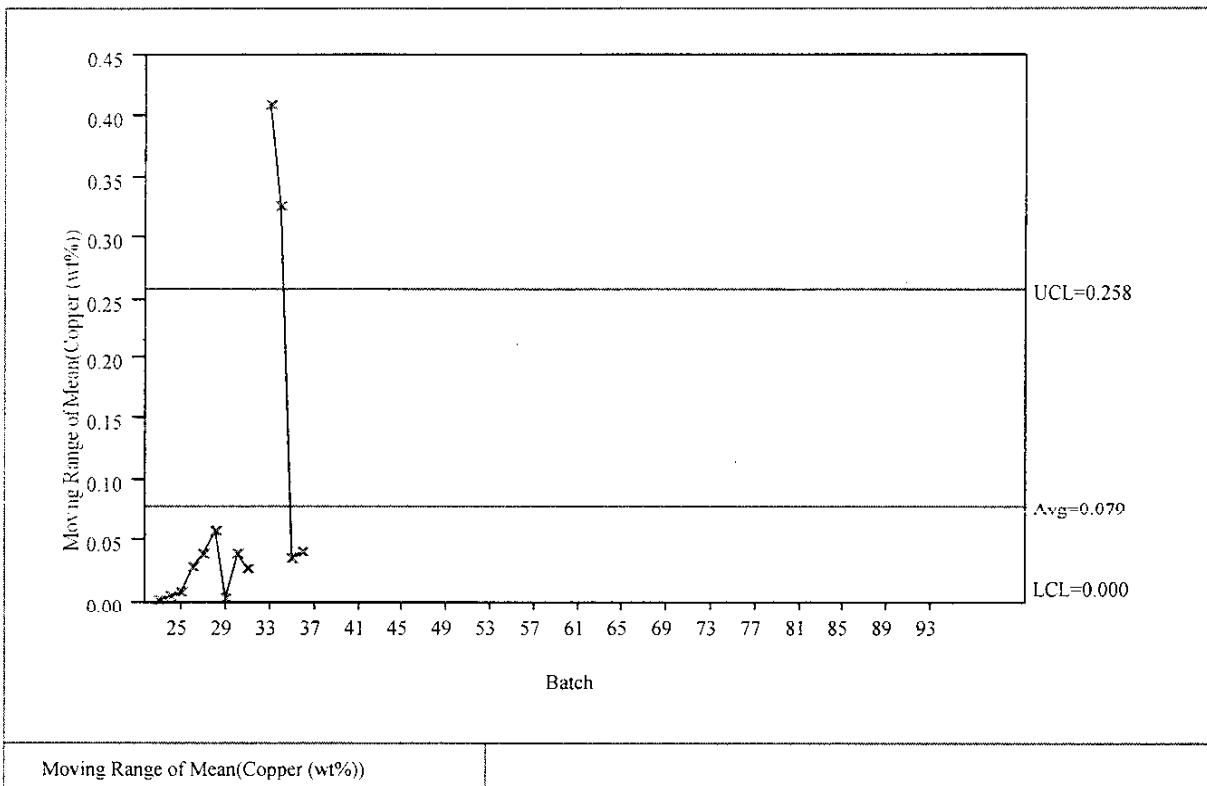
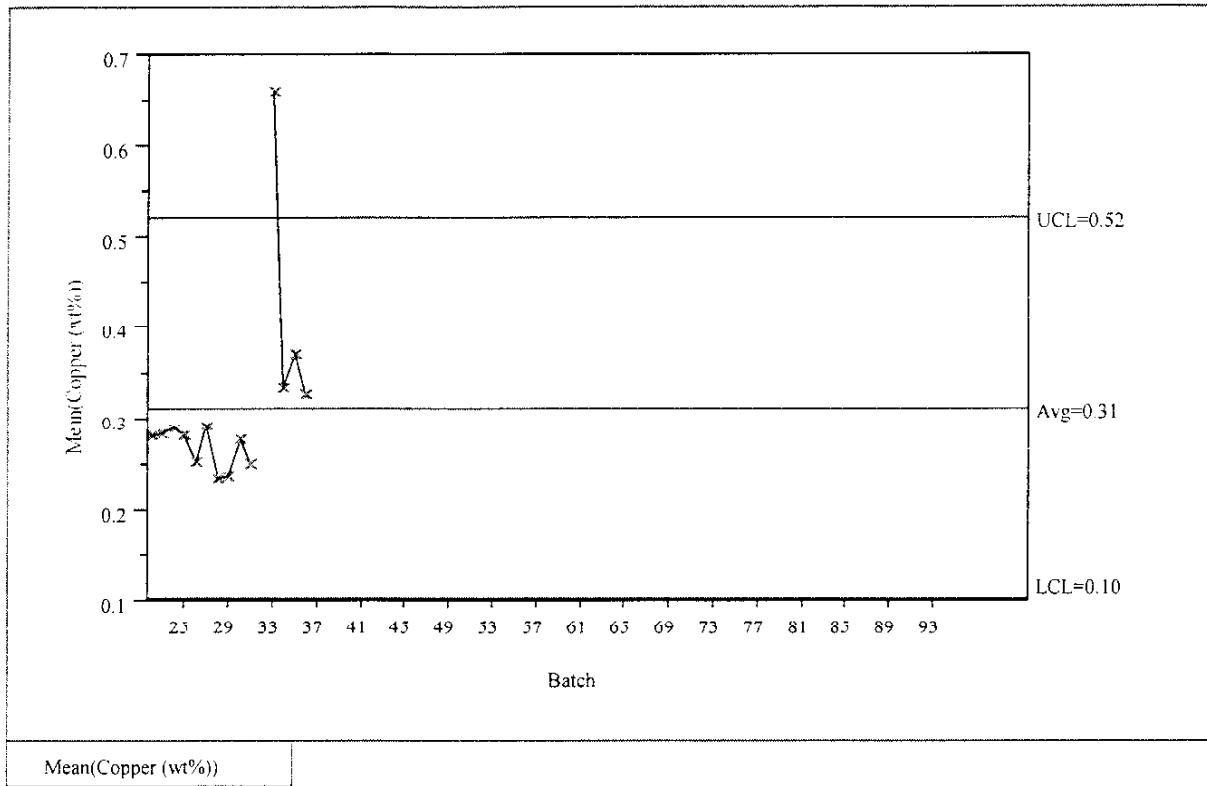


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte



**Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte**

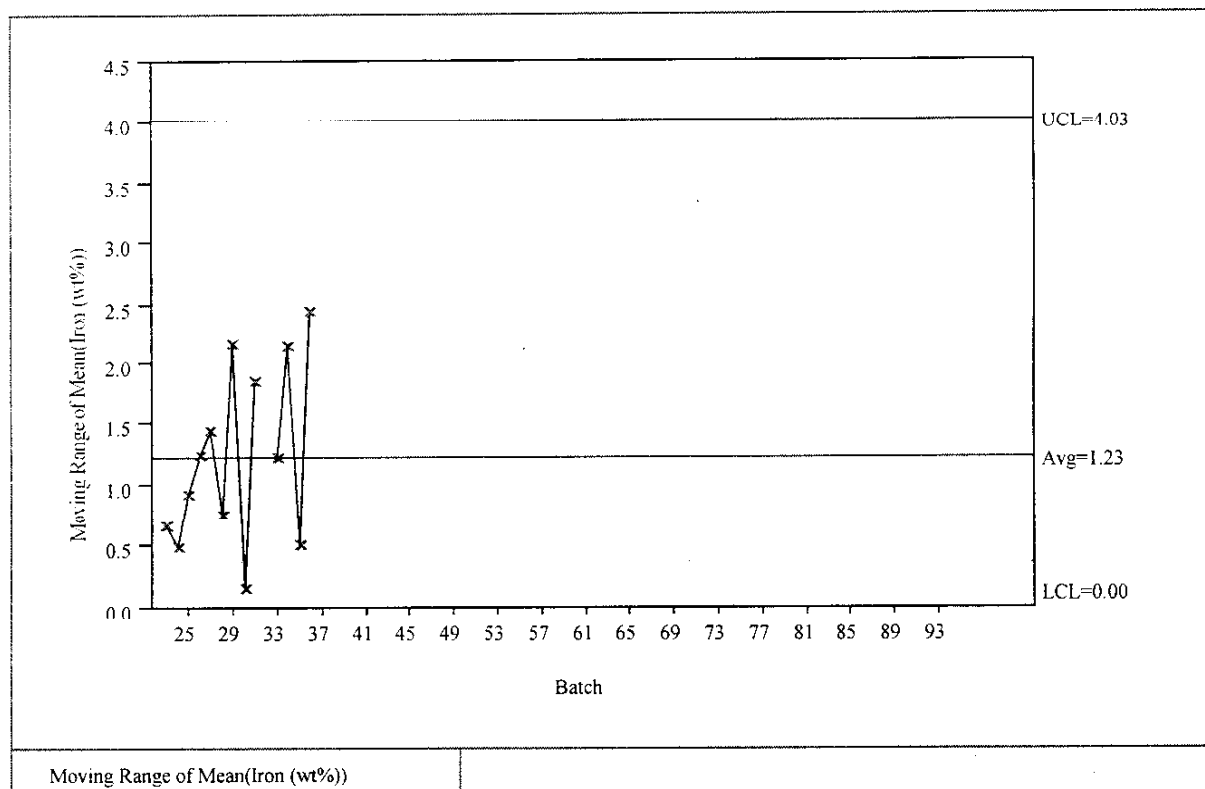
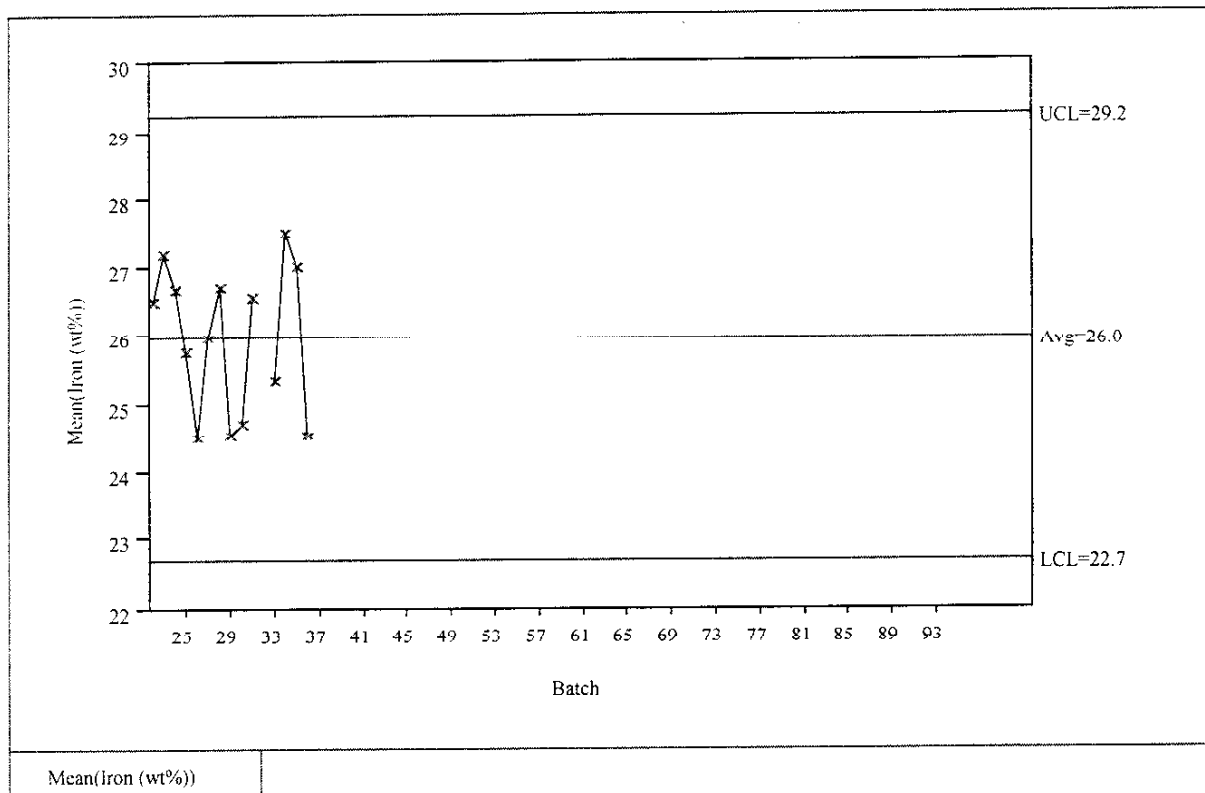


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

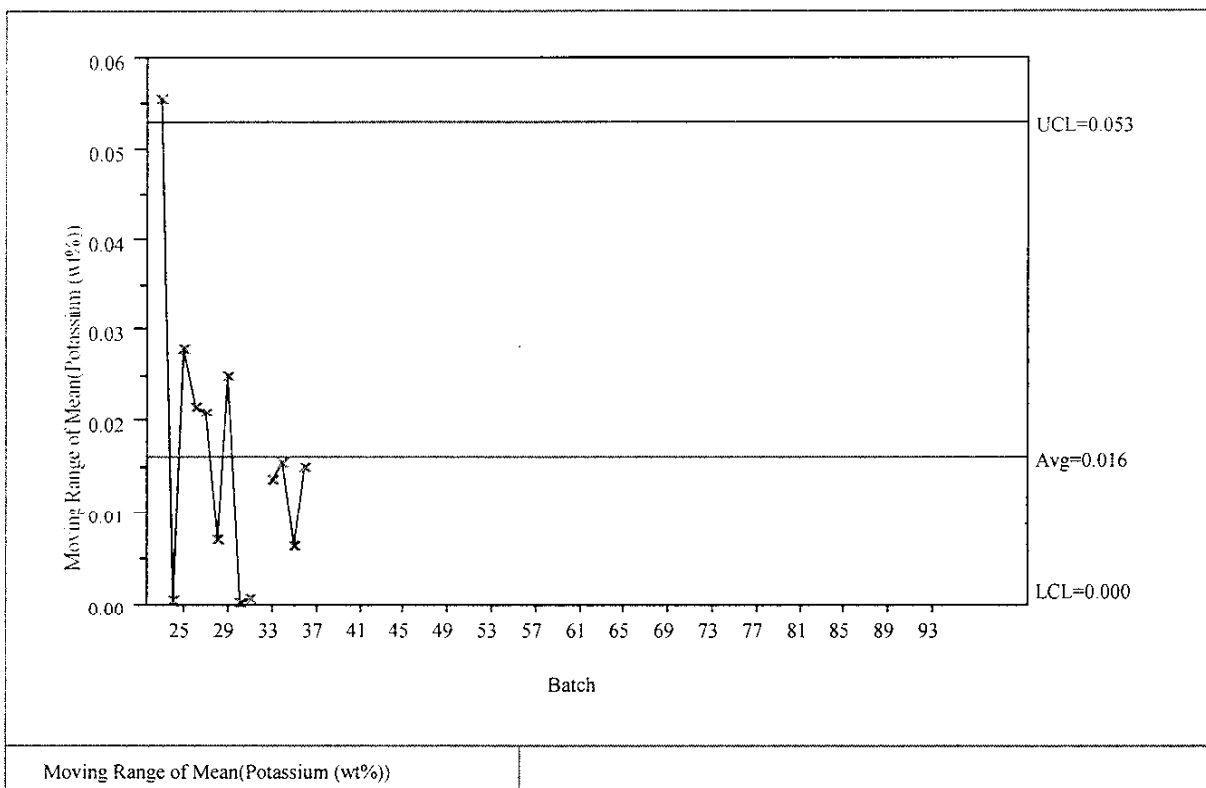
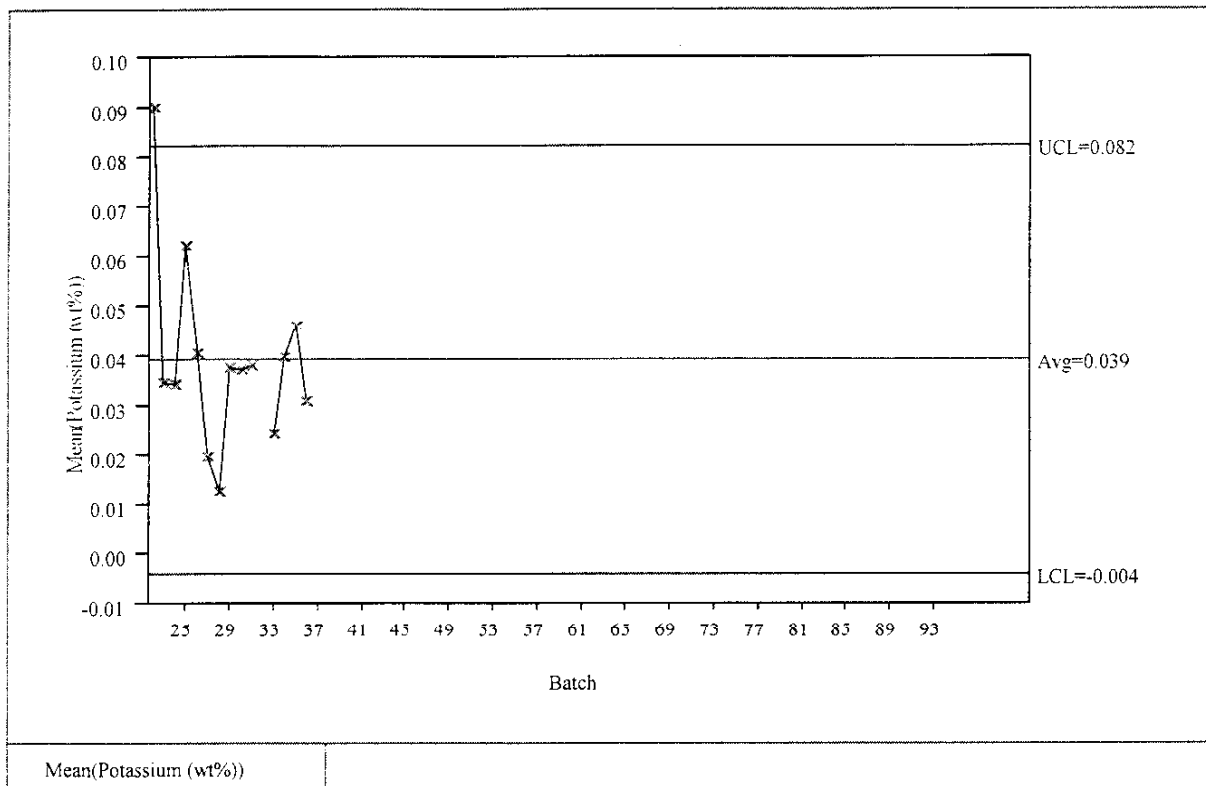
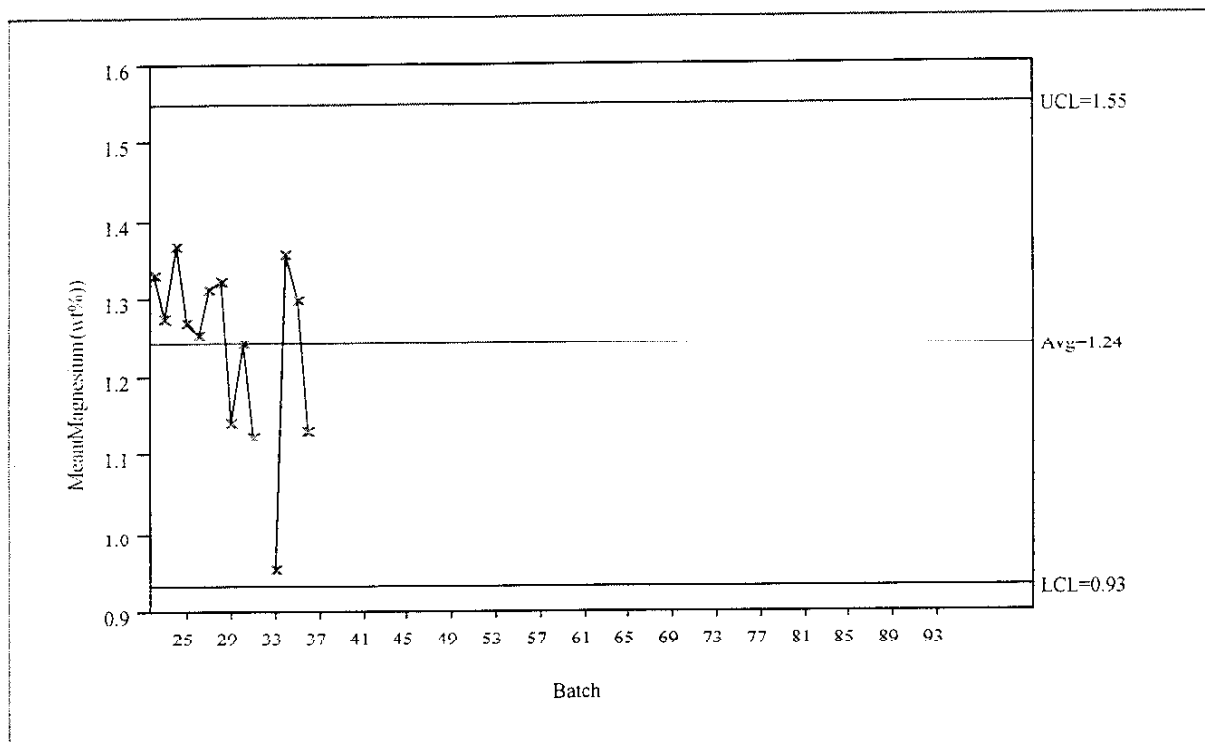
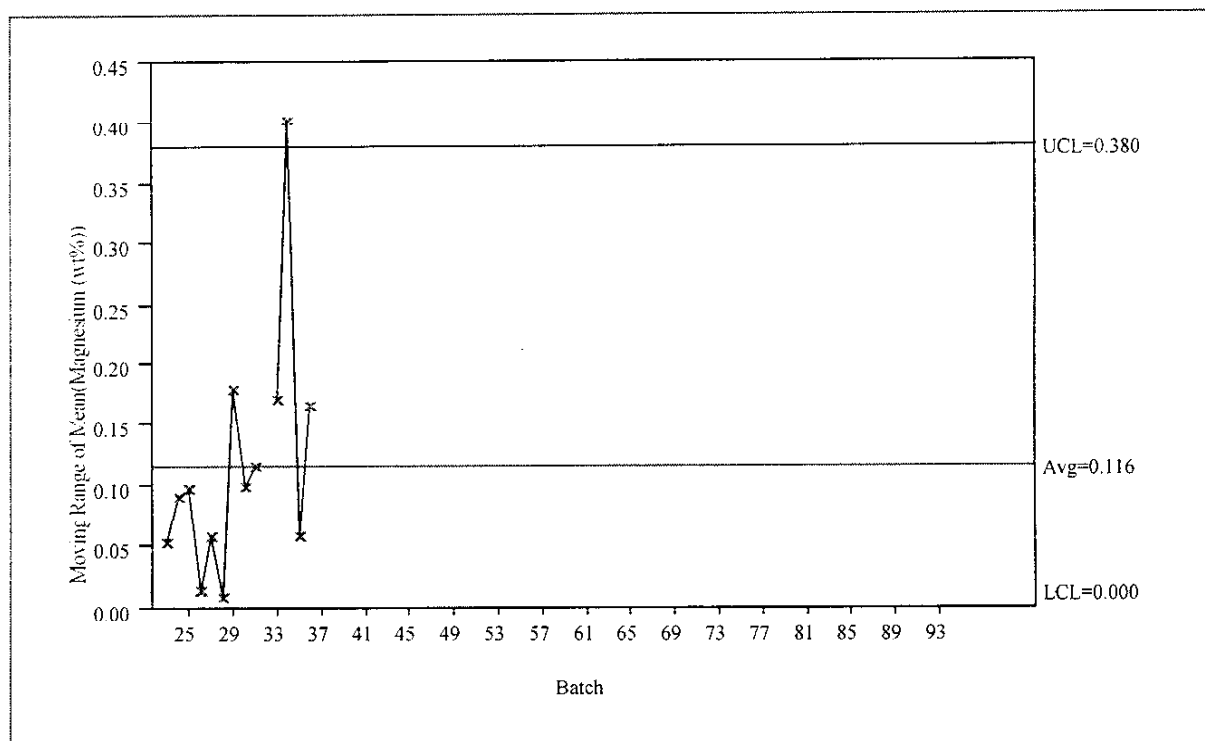


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte



Mean(Magnesium (wt%))



Moving Range of Mean(Magnesium (wt%))

Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

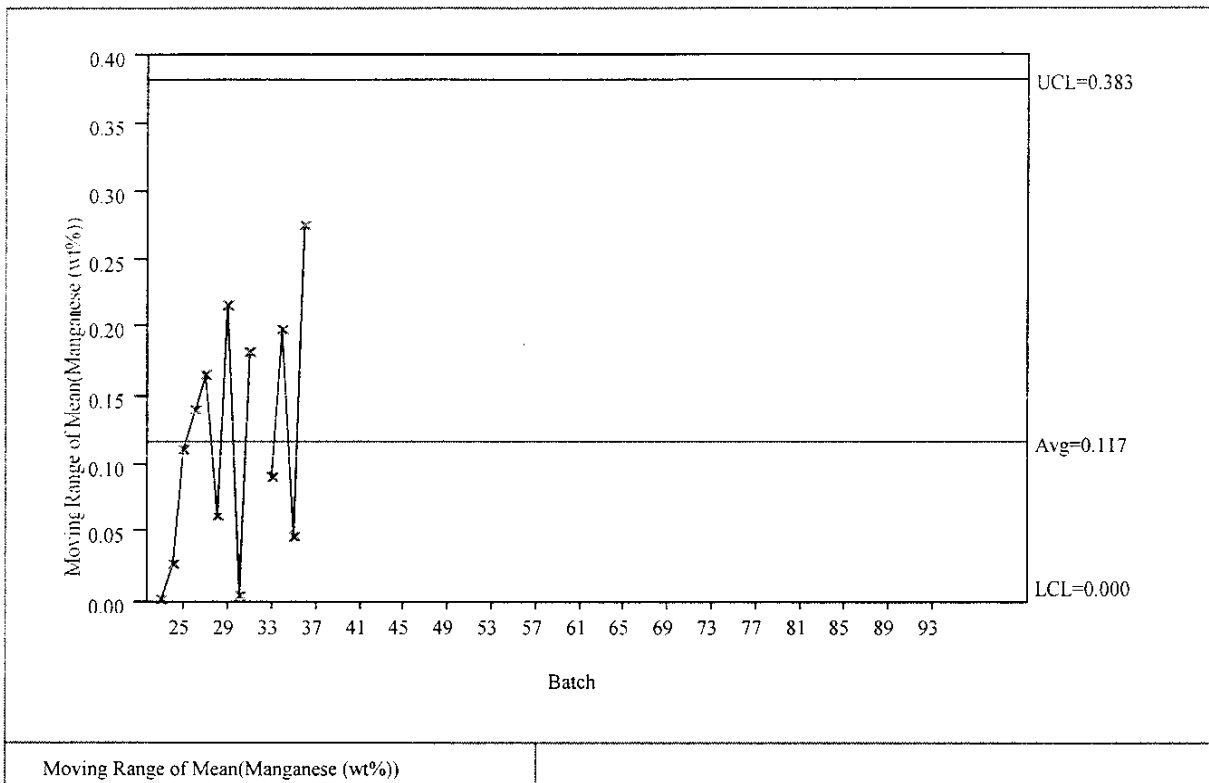
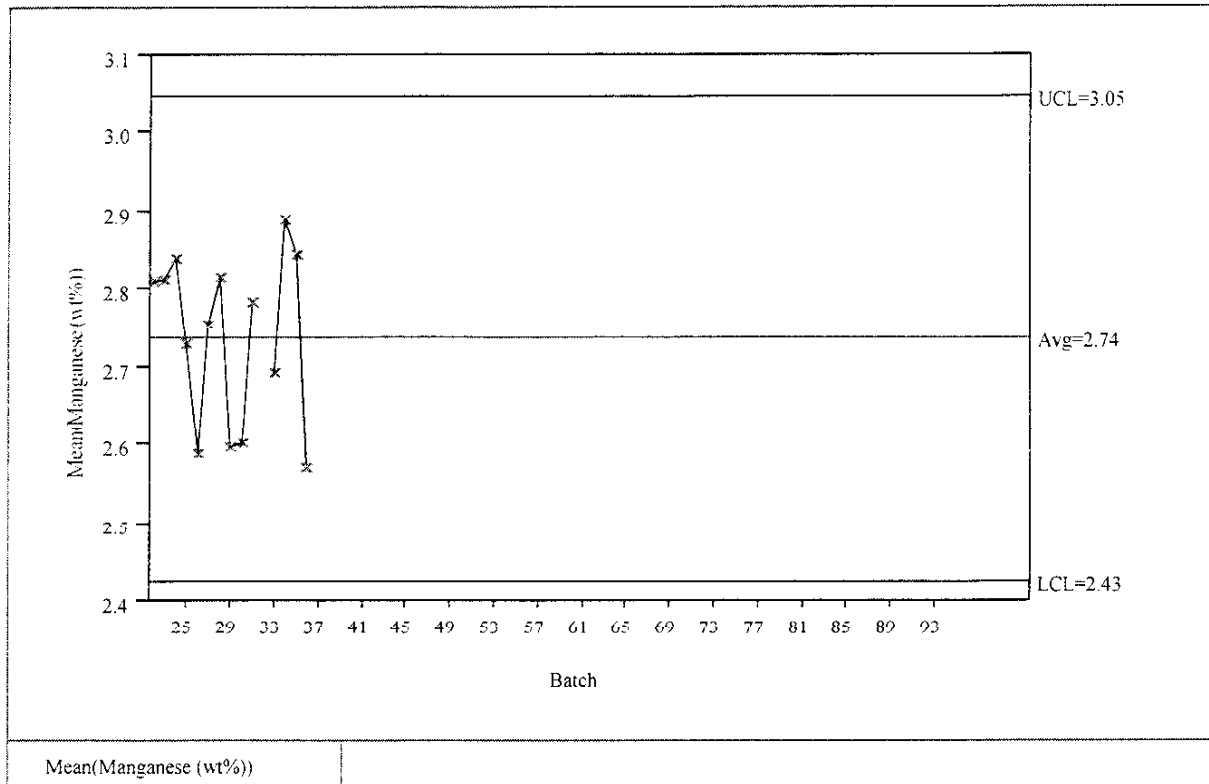




Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

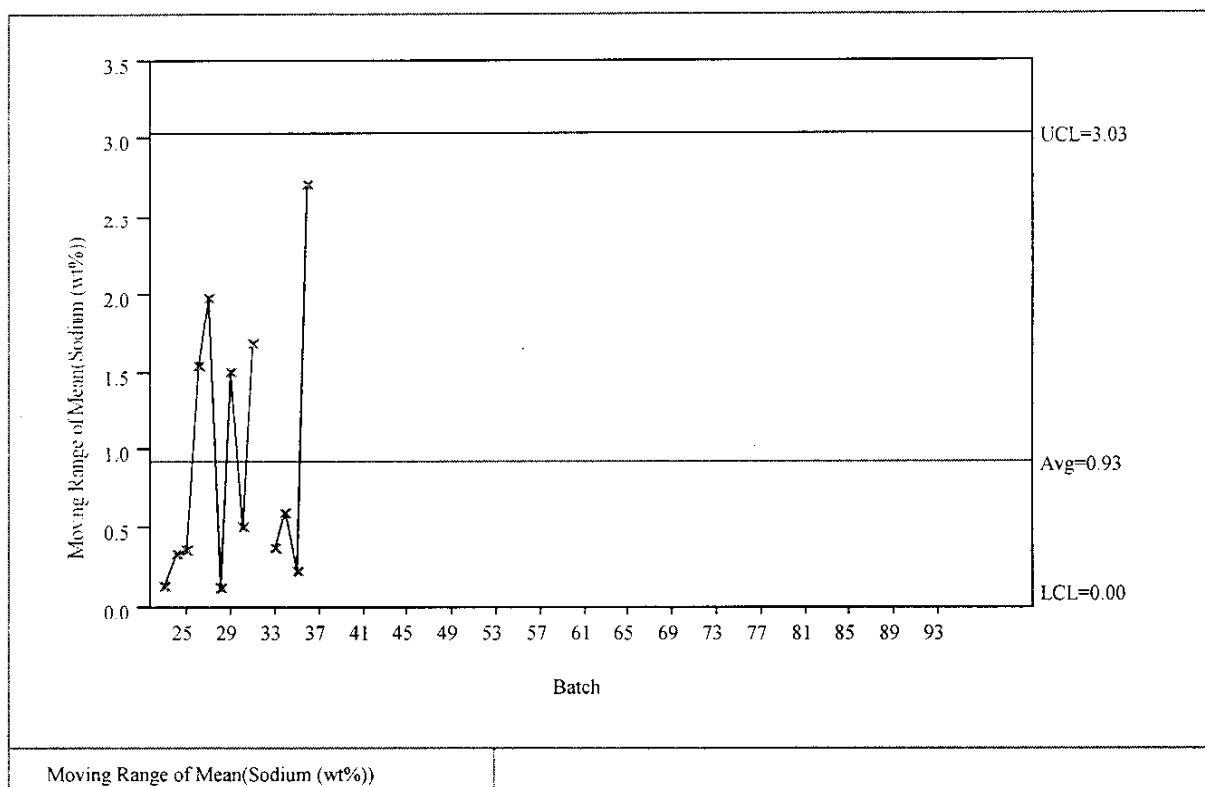
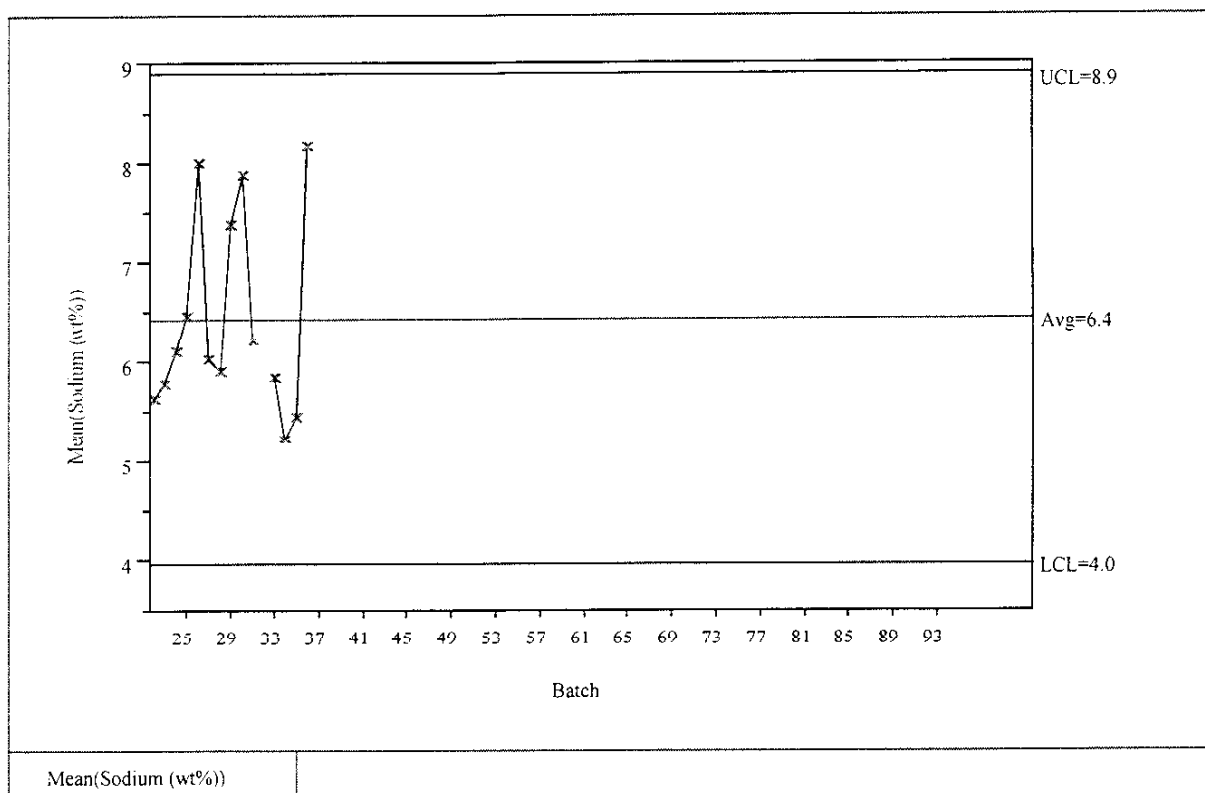


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

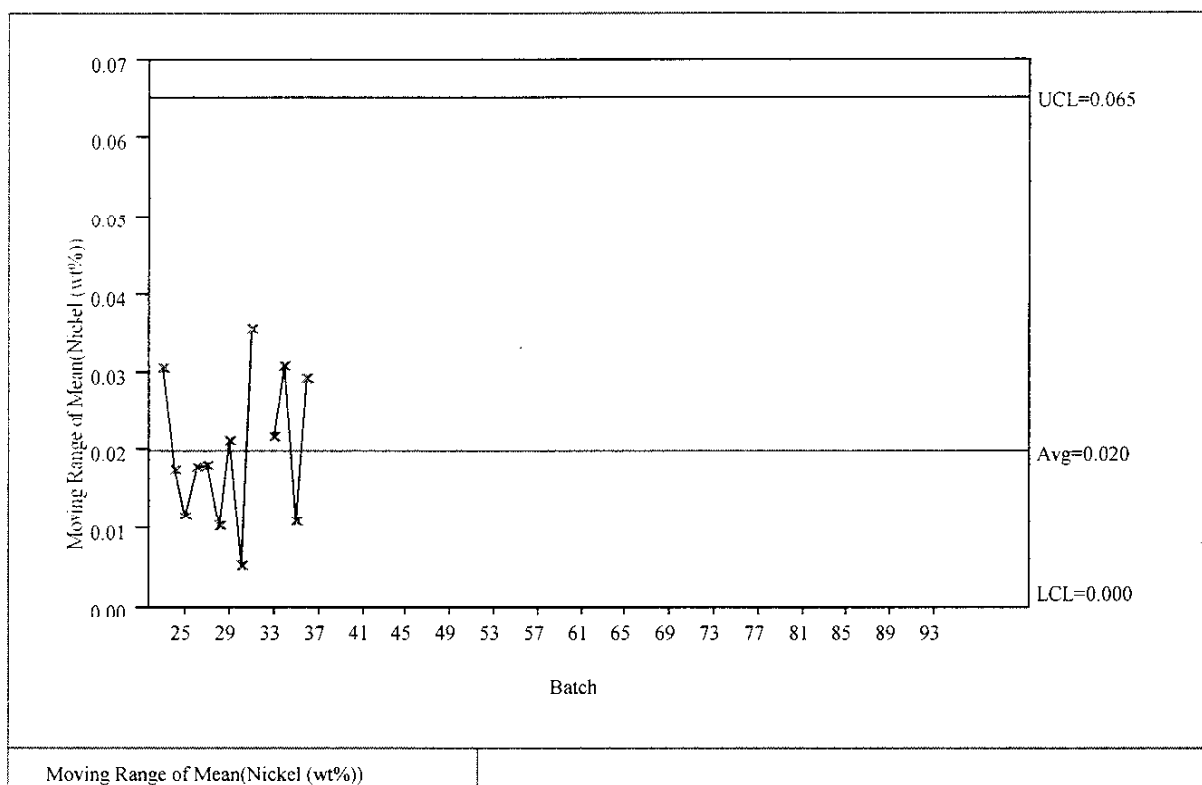
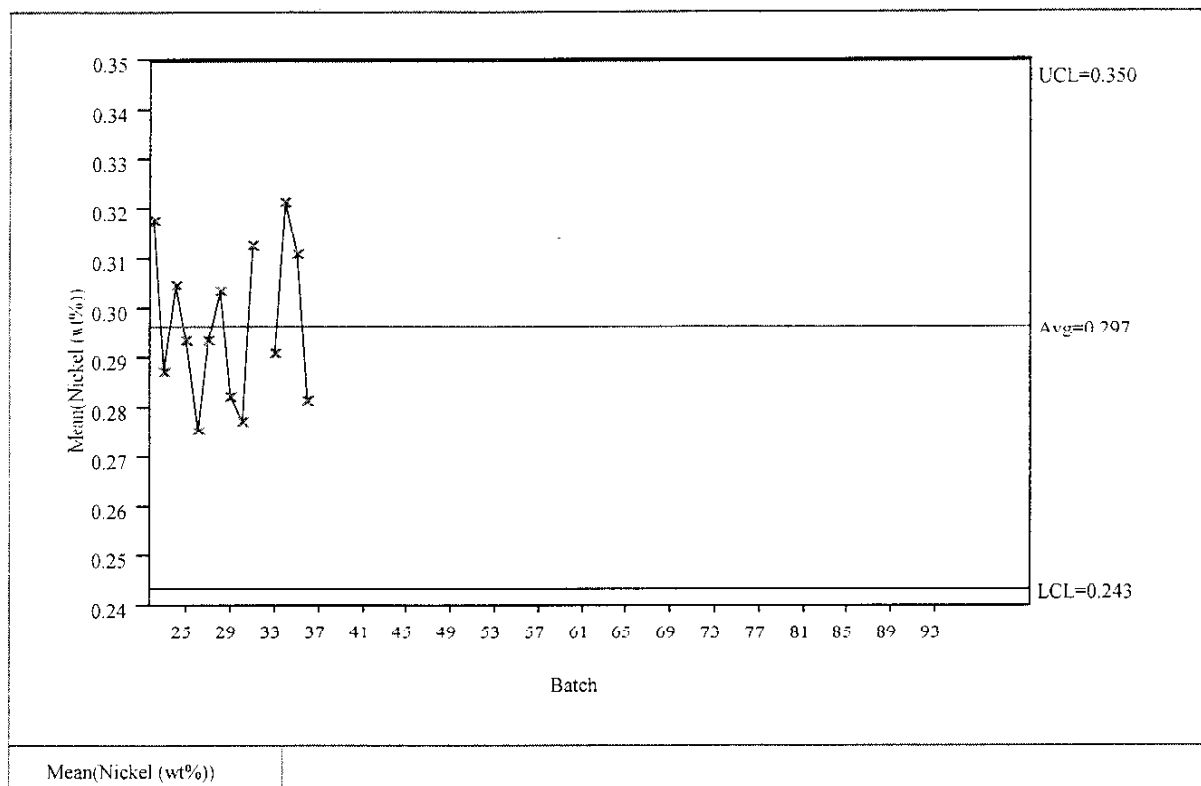


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

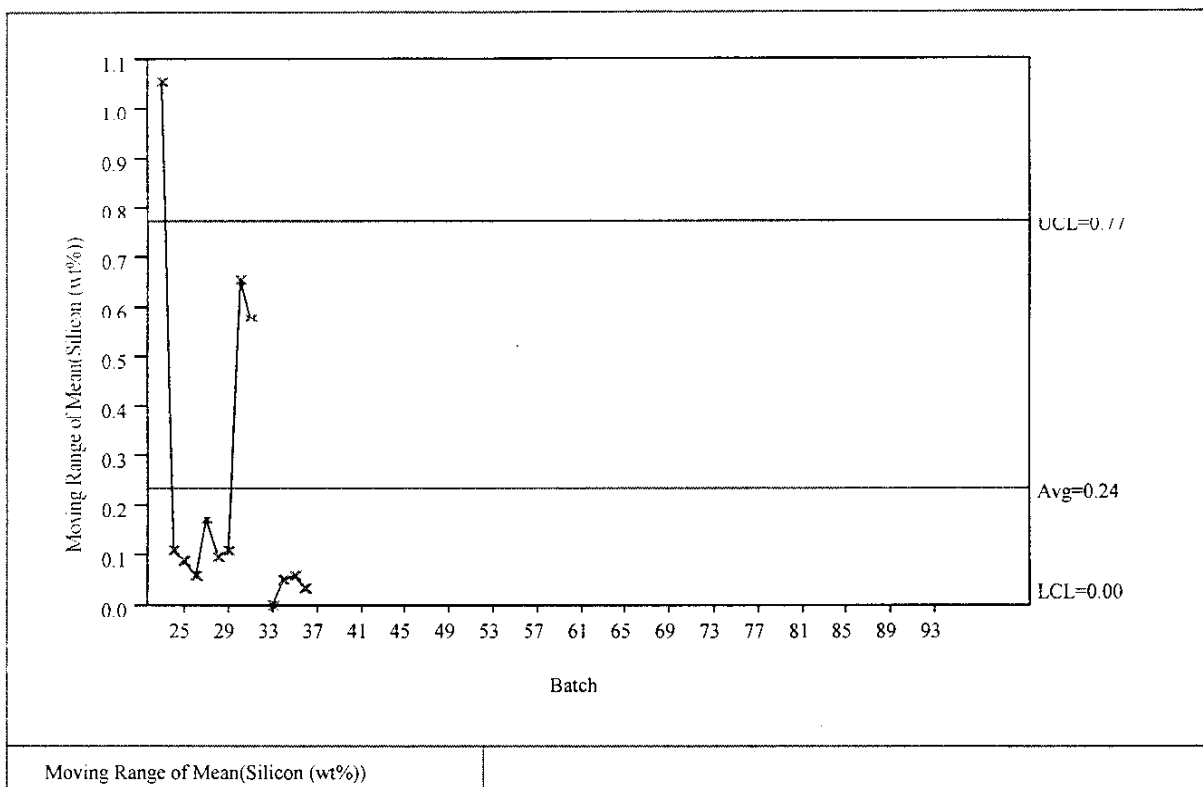
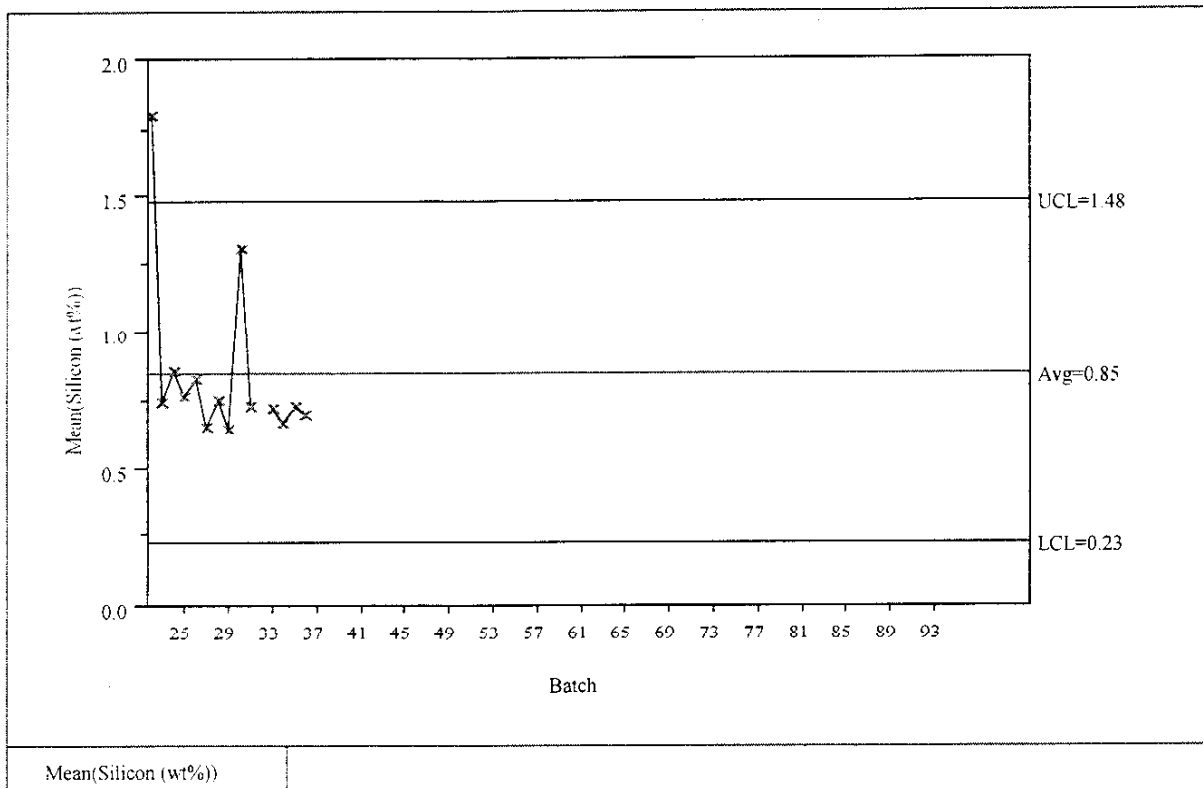
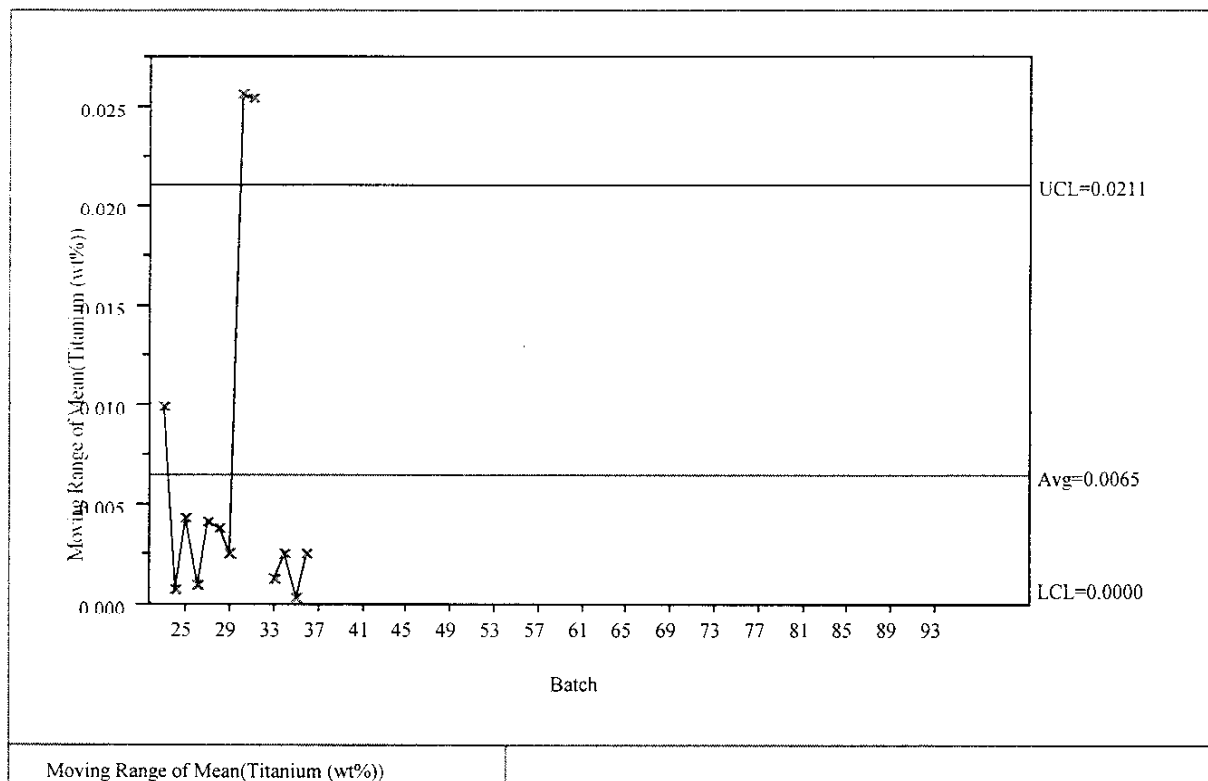
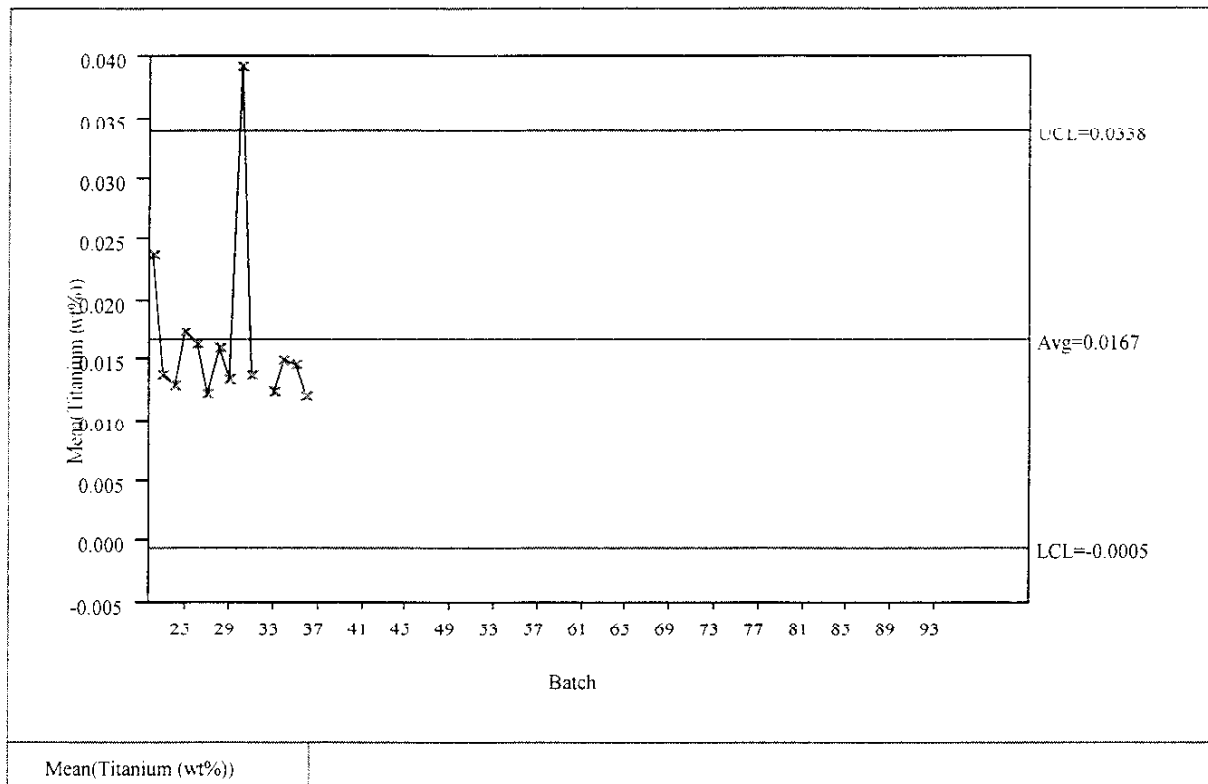


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte



## Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

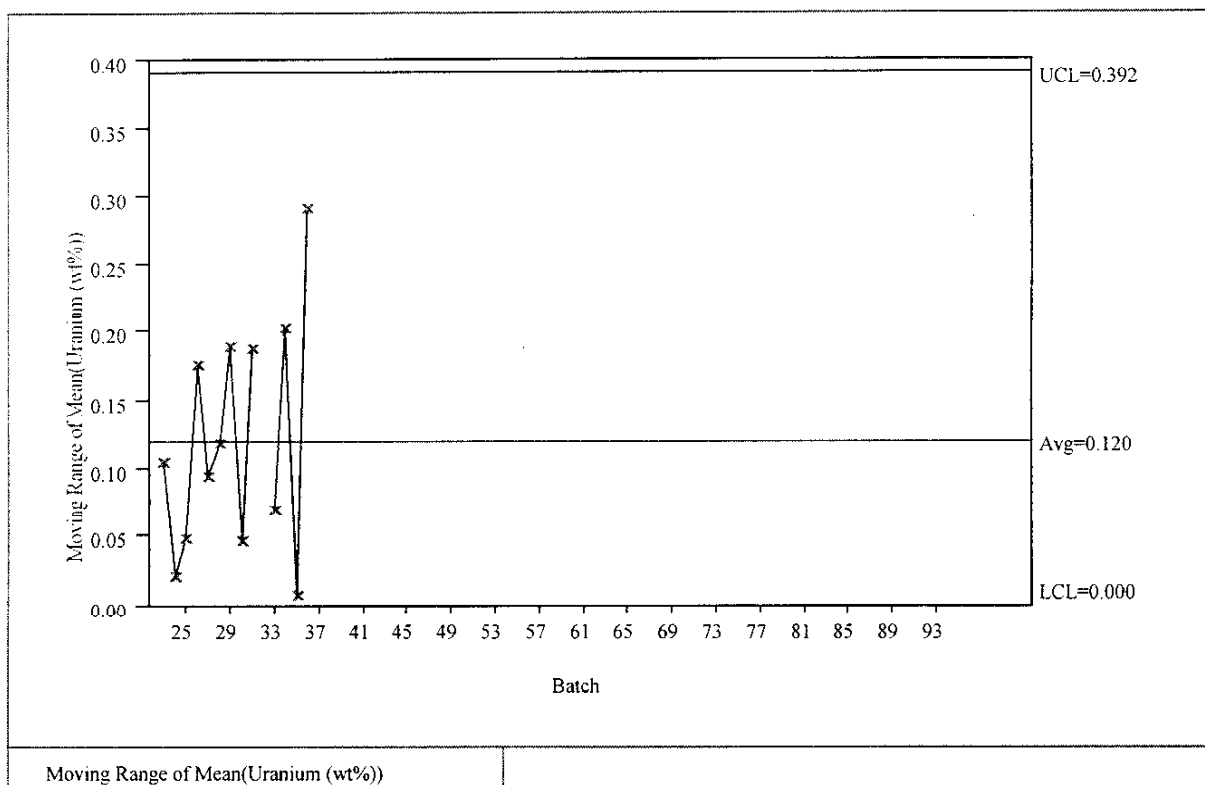
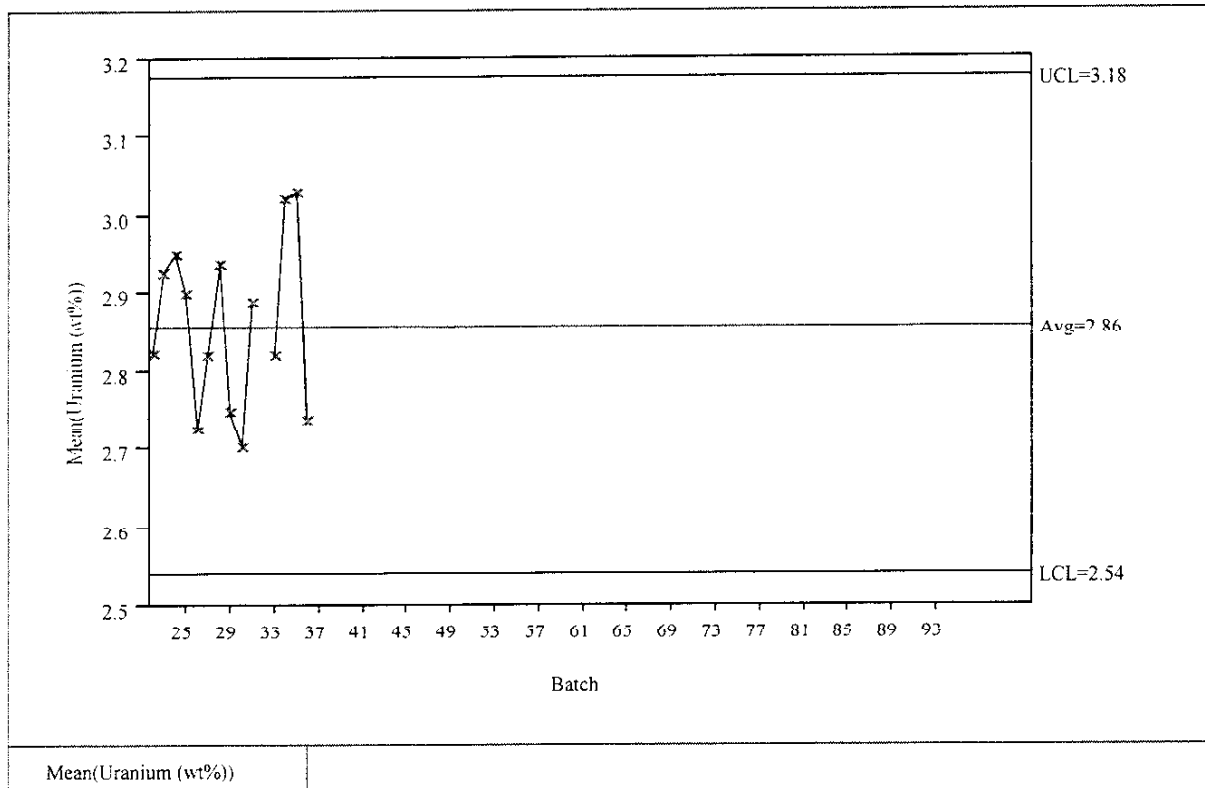


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

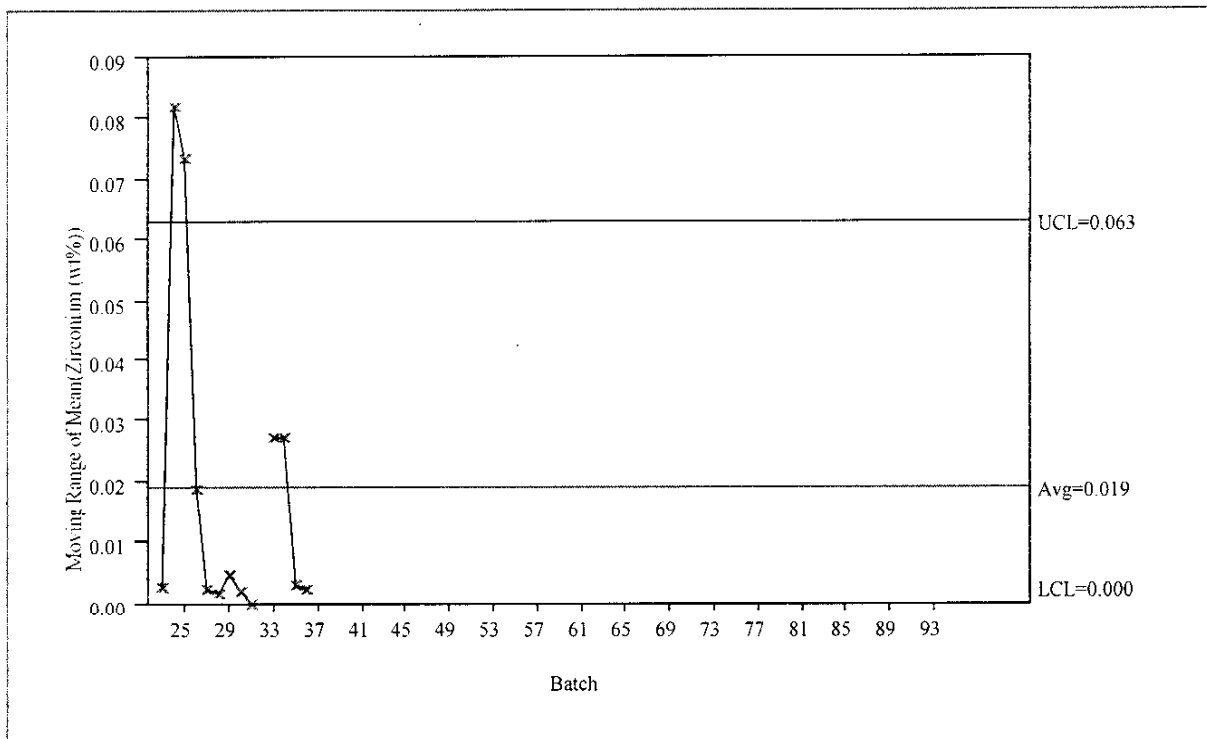
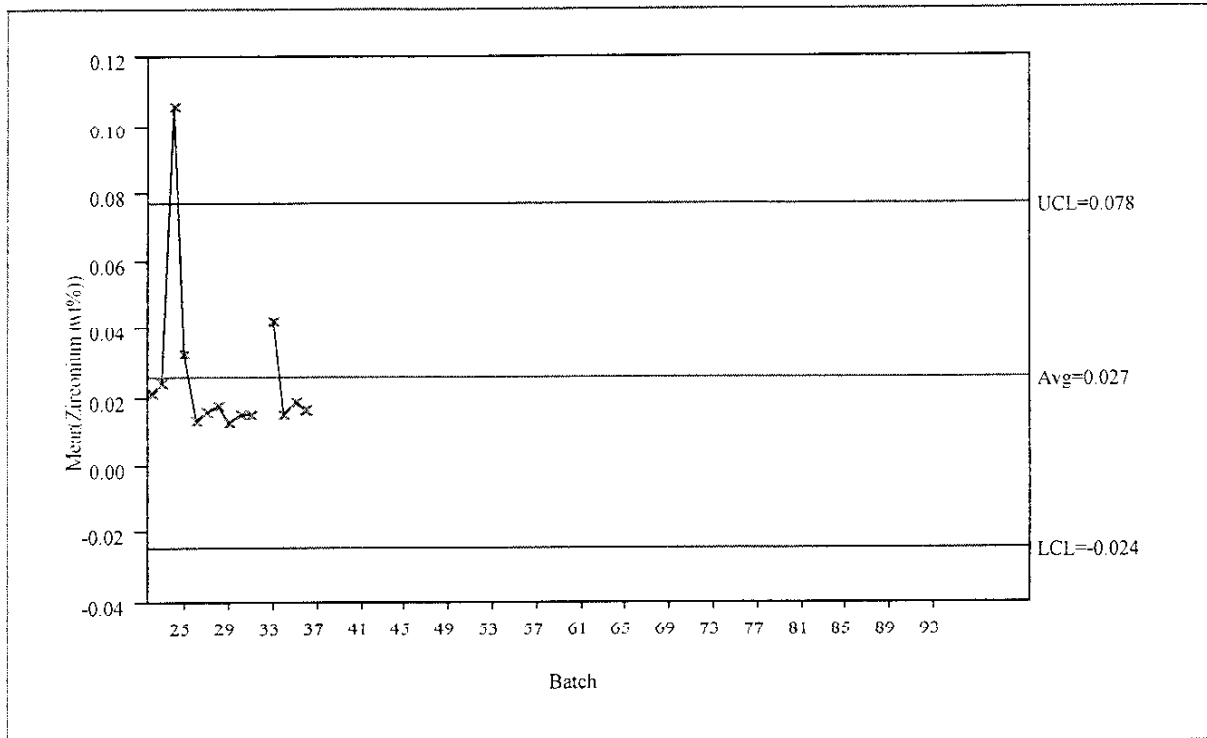


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

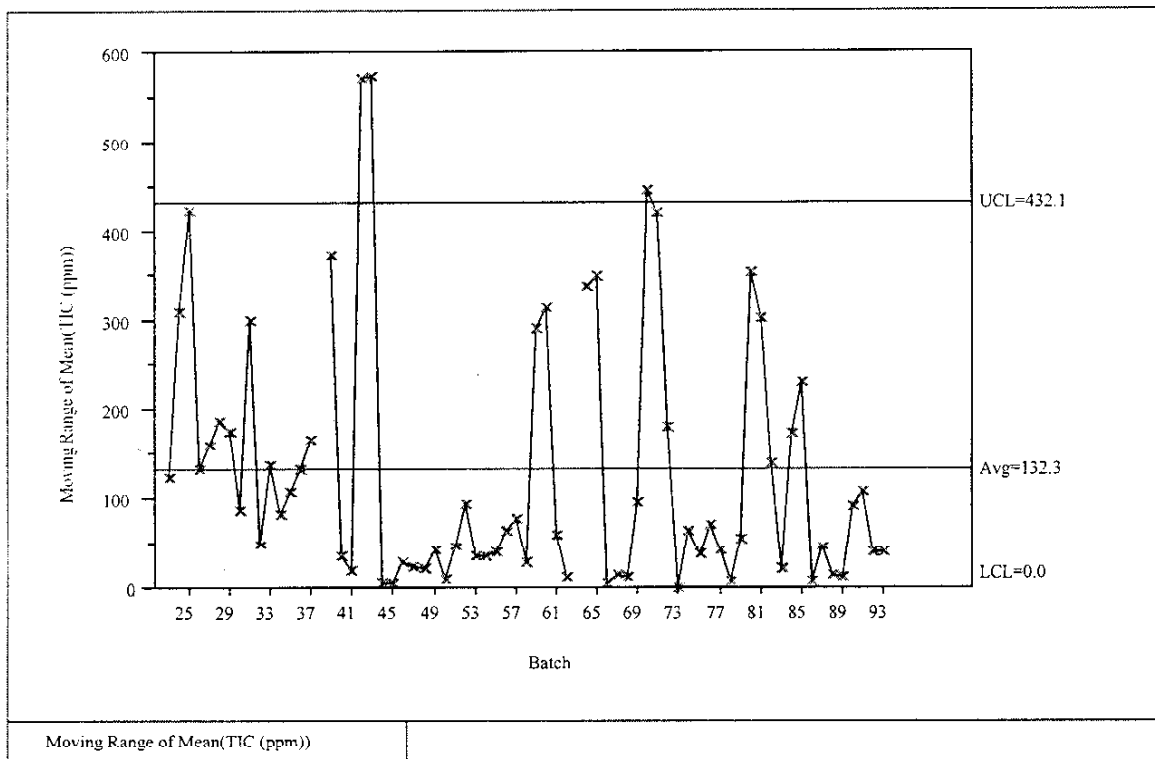
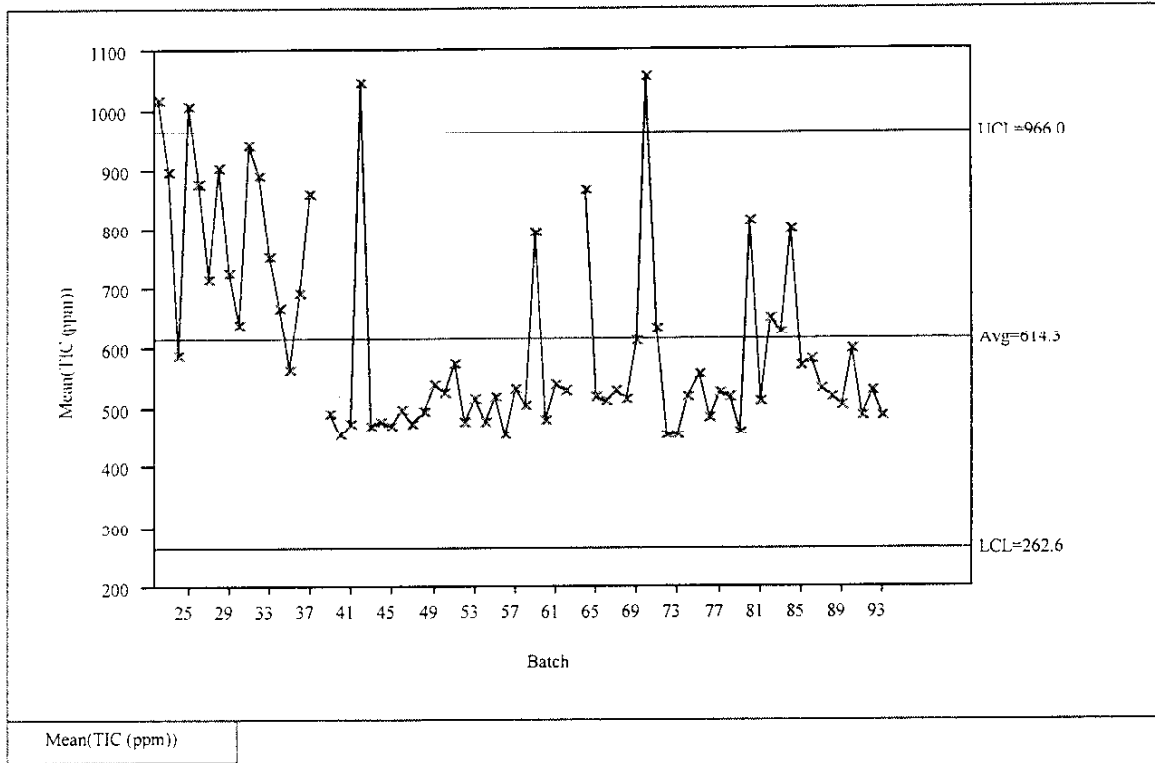


Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

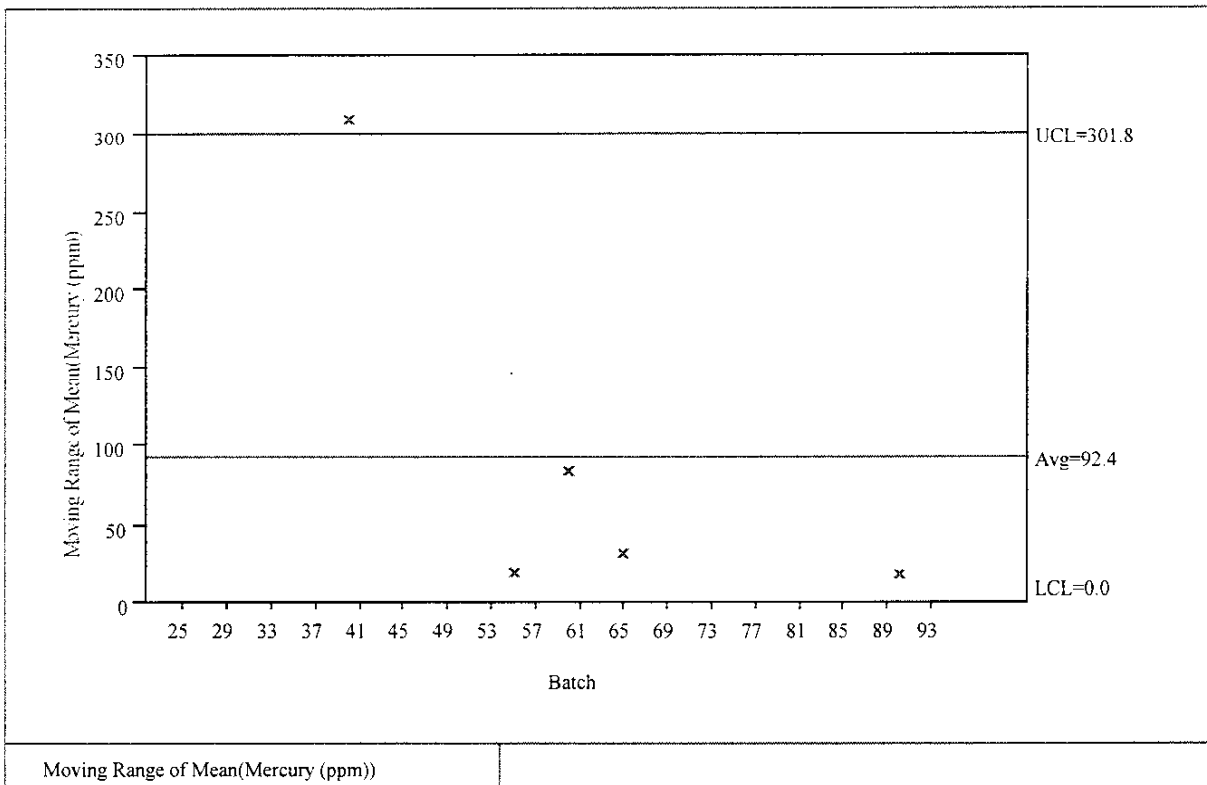
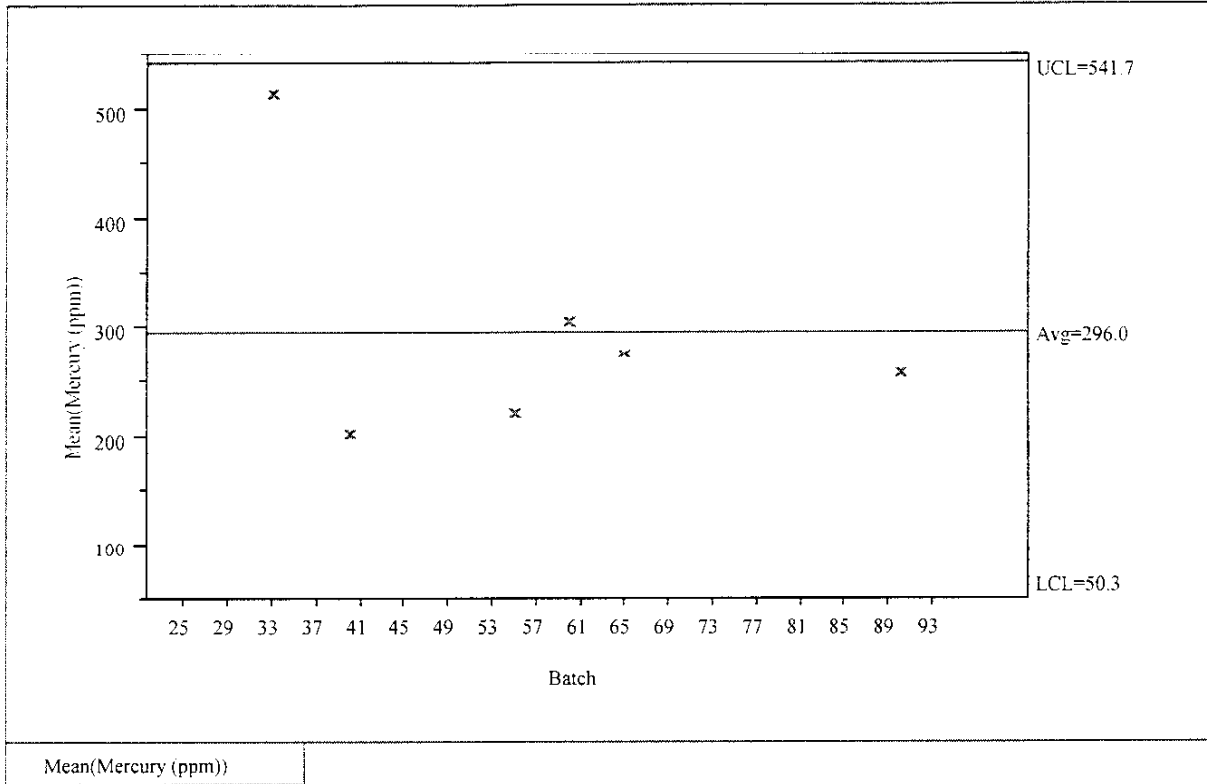
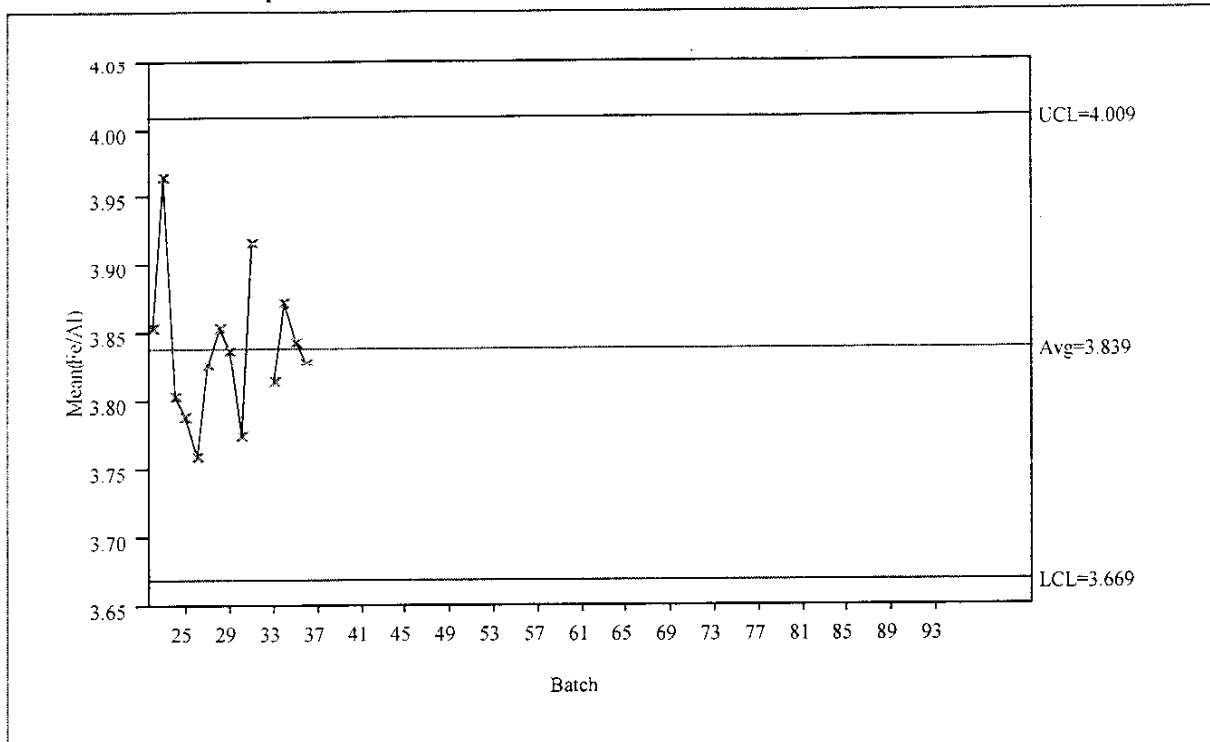
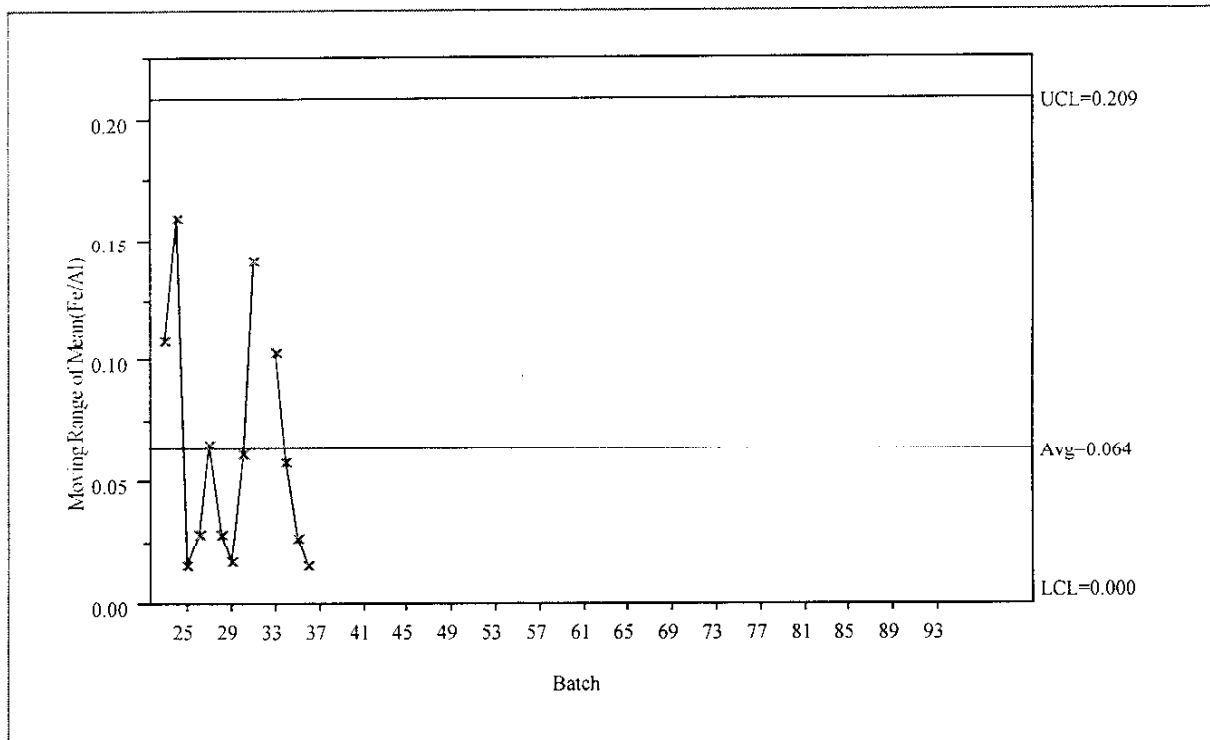




Exhibit 6: SRAT Receipt Control Charts for Individual Batch Averages by Analyte

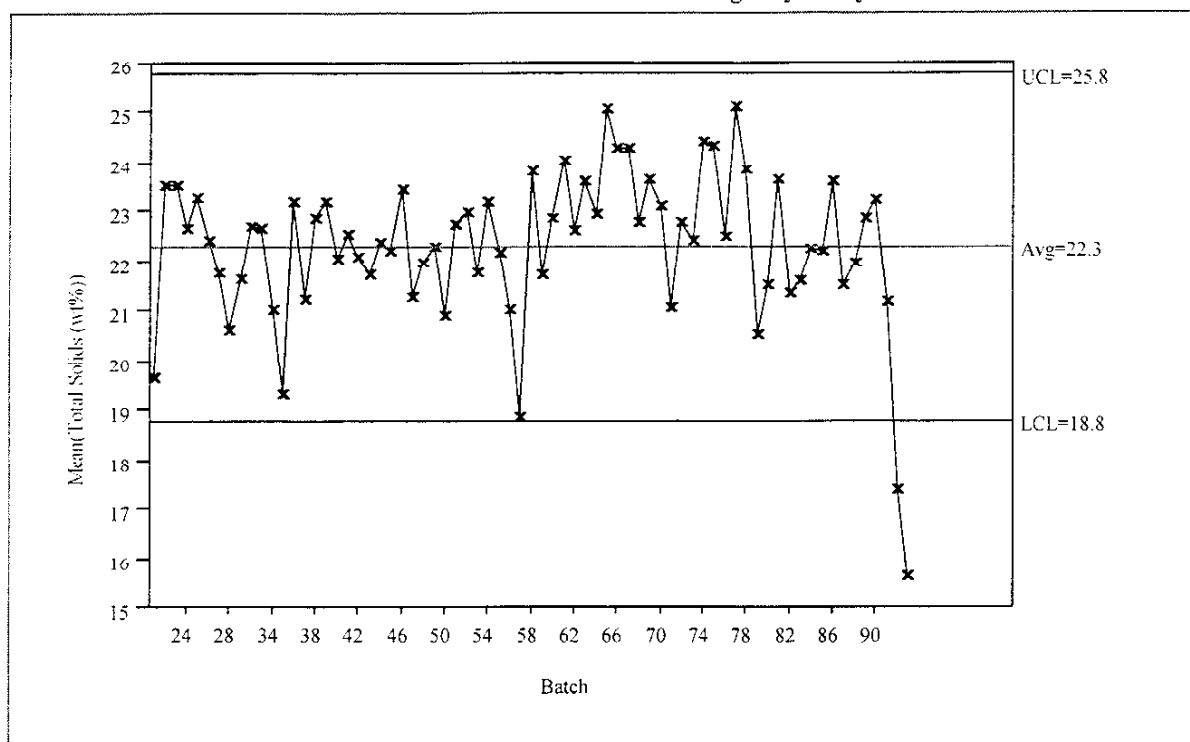


Mean(Fe/Al)

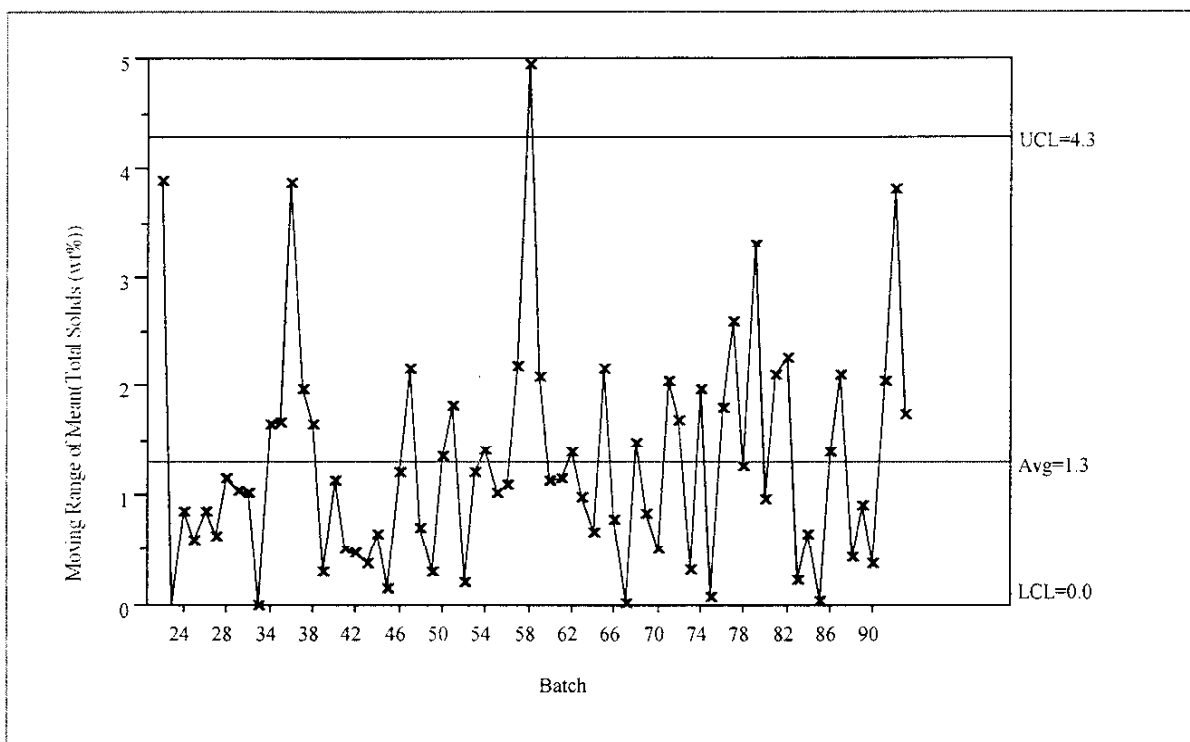


Moving Range of Mean(Fe/Al)

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

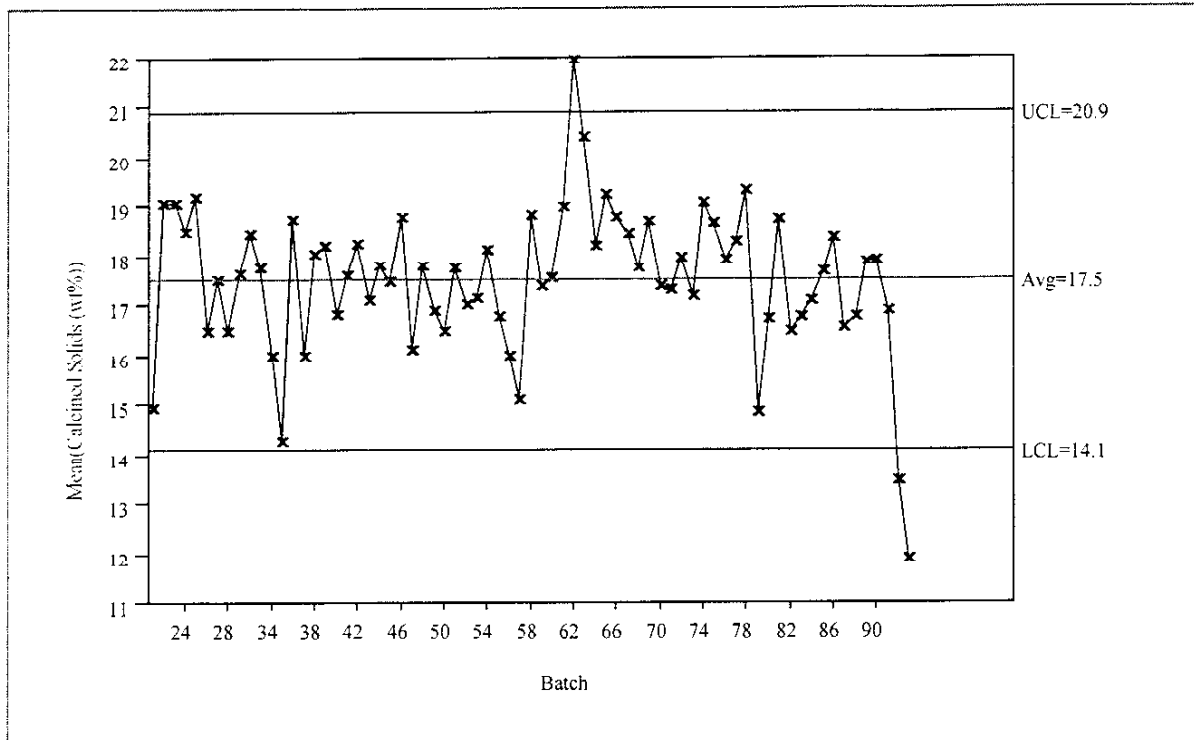


Mean(Total Solids (wt%))

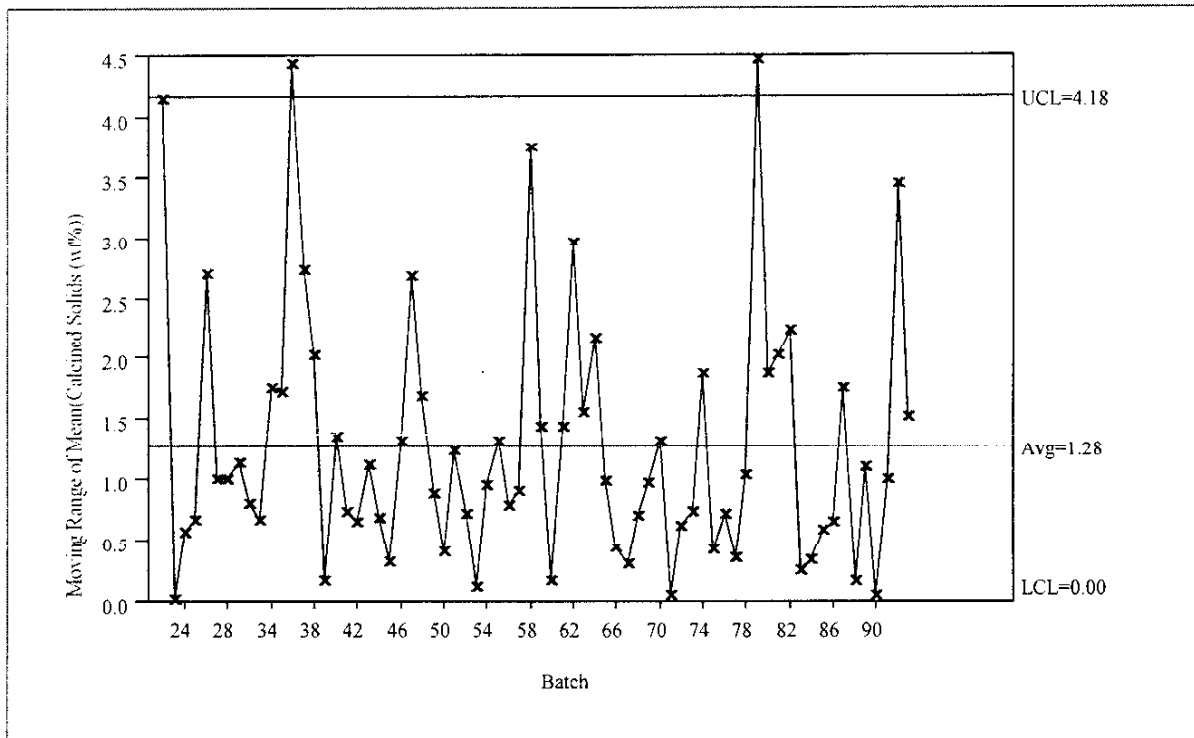


Moving Range of Mean(Total Solids (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Calcined Solids (wt%))



Moving Range of Mean(Calcined Solids (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

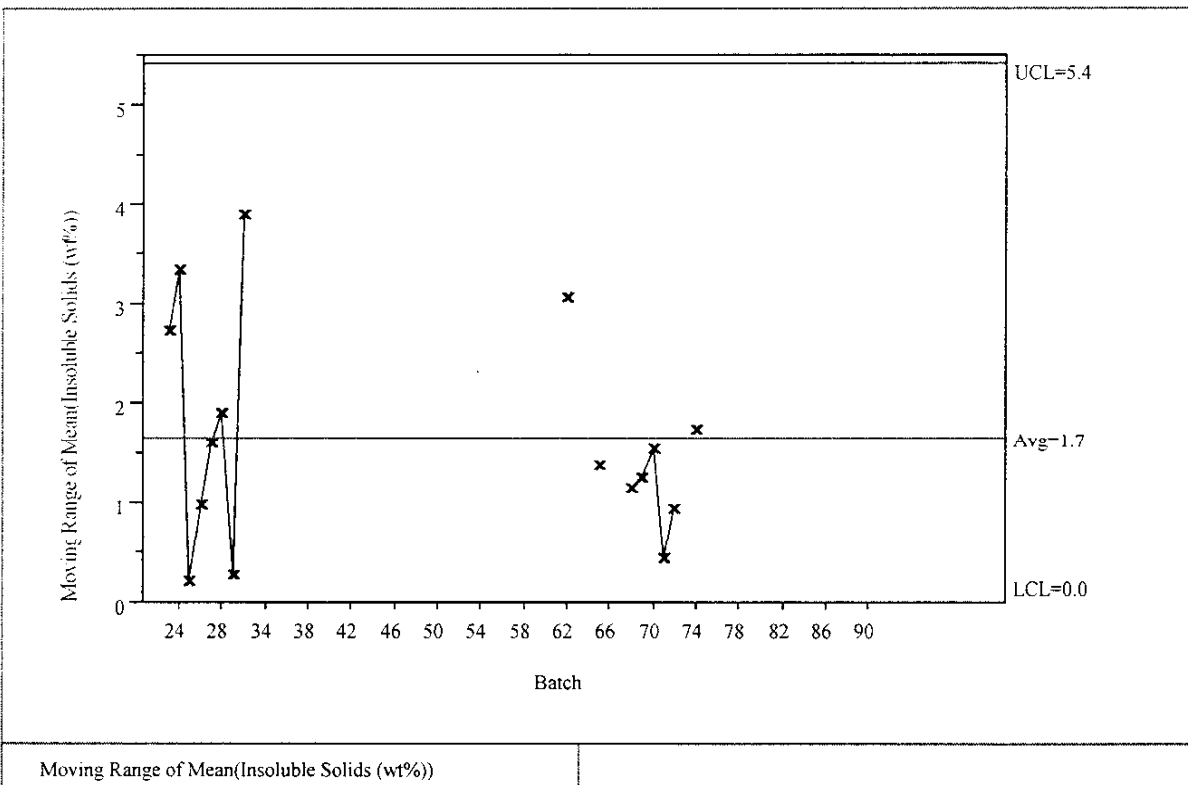
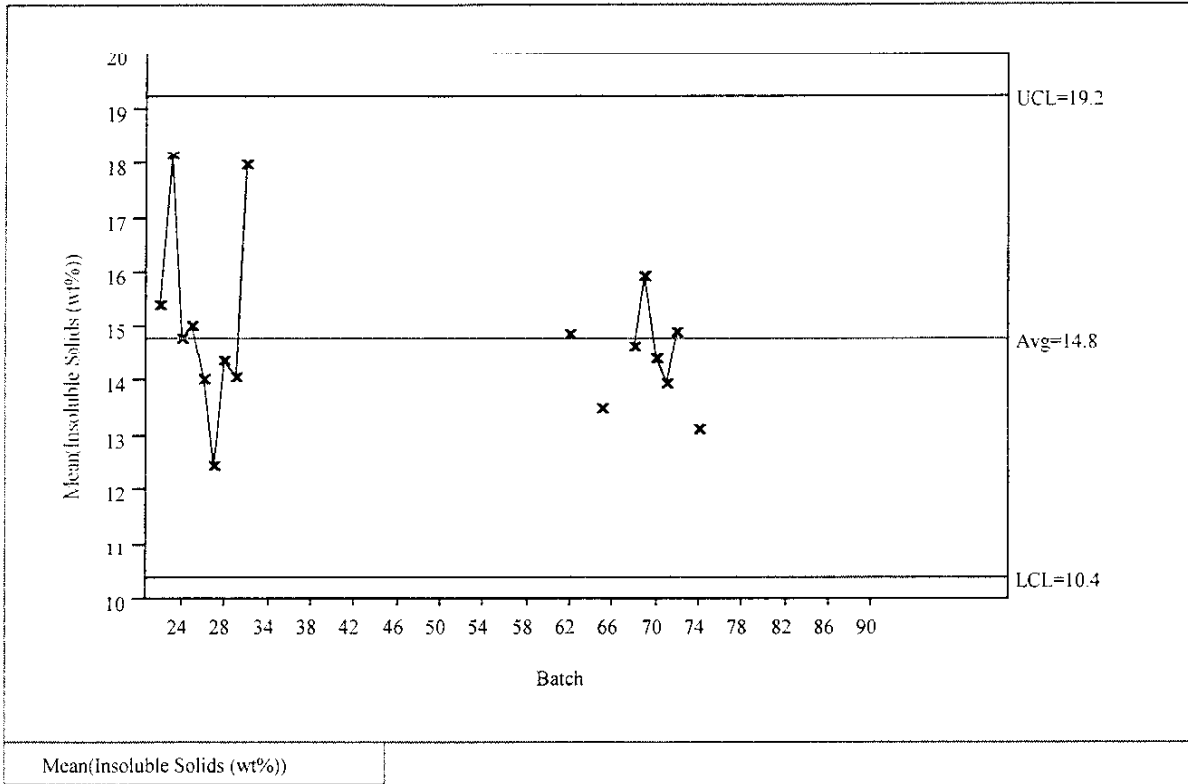
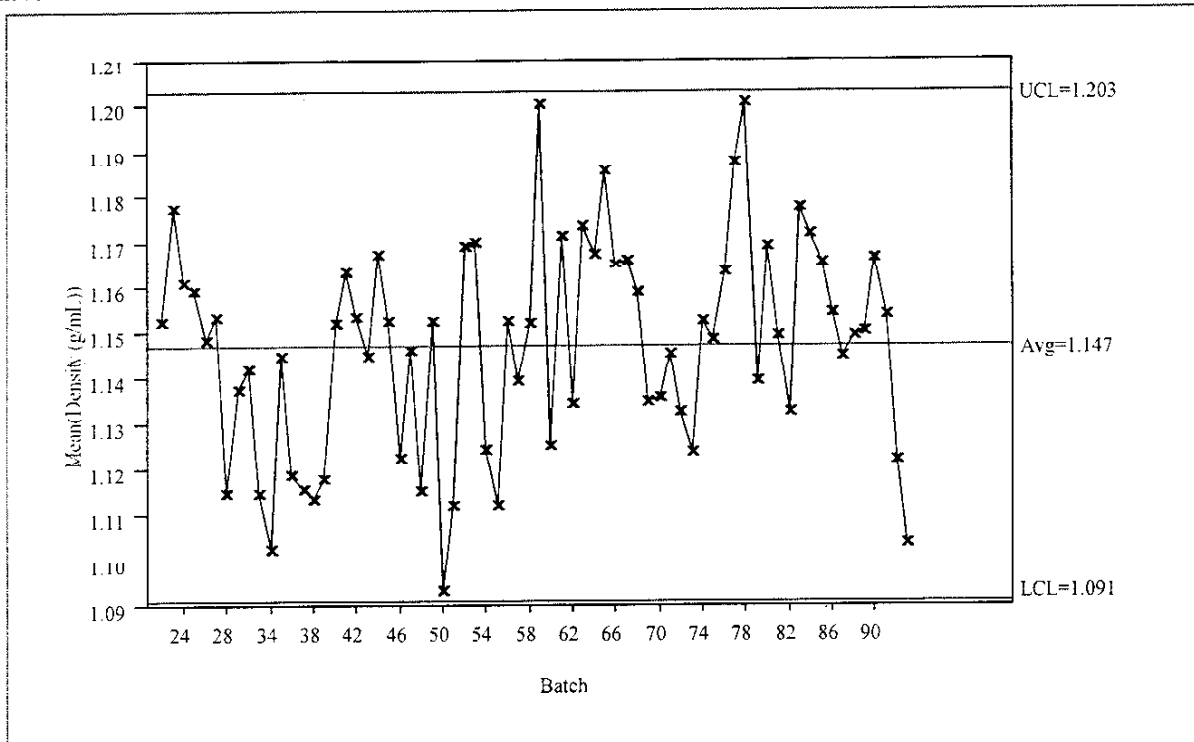
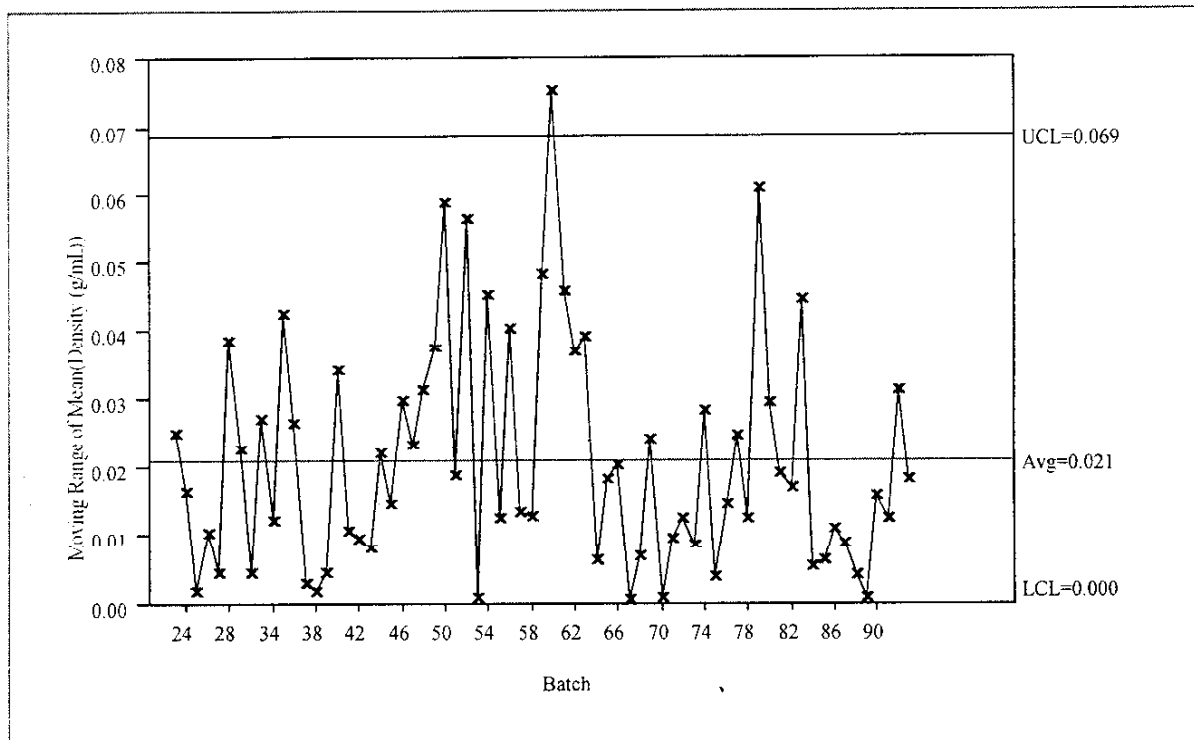


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Density (g/mL))



Moving Range of Mean(Density (g/mL))

**Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte**

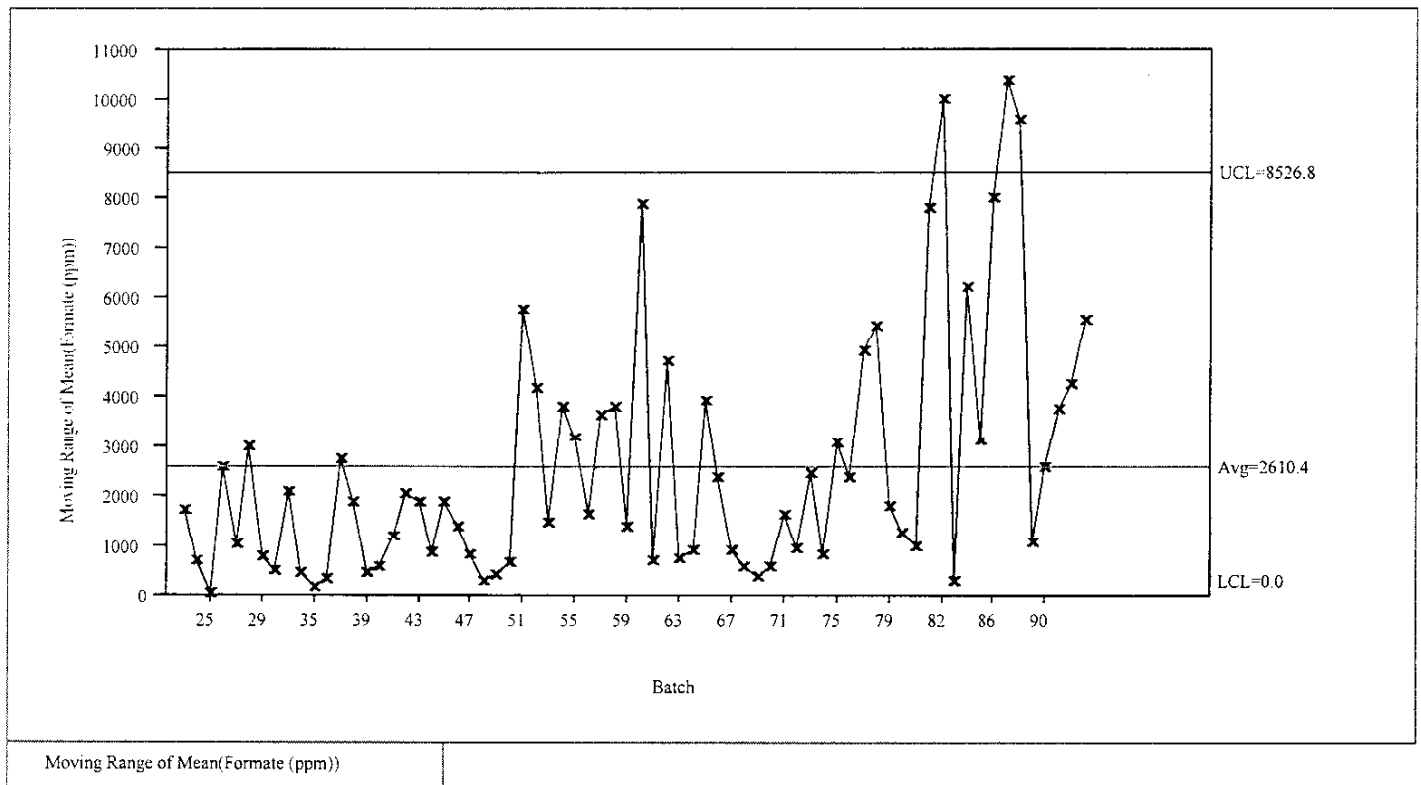
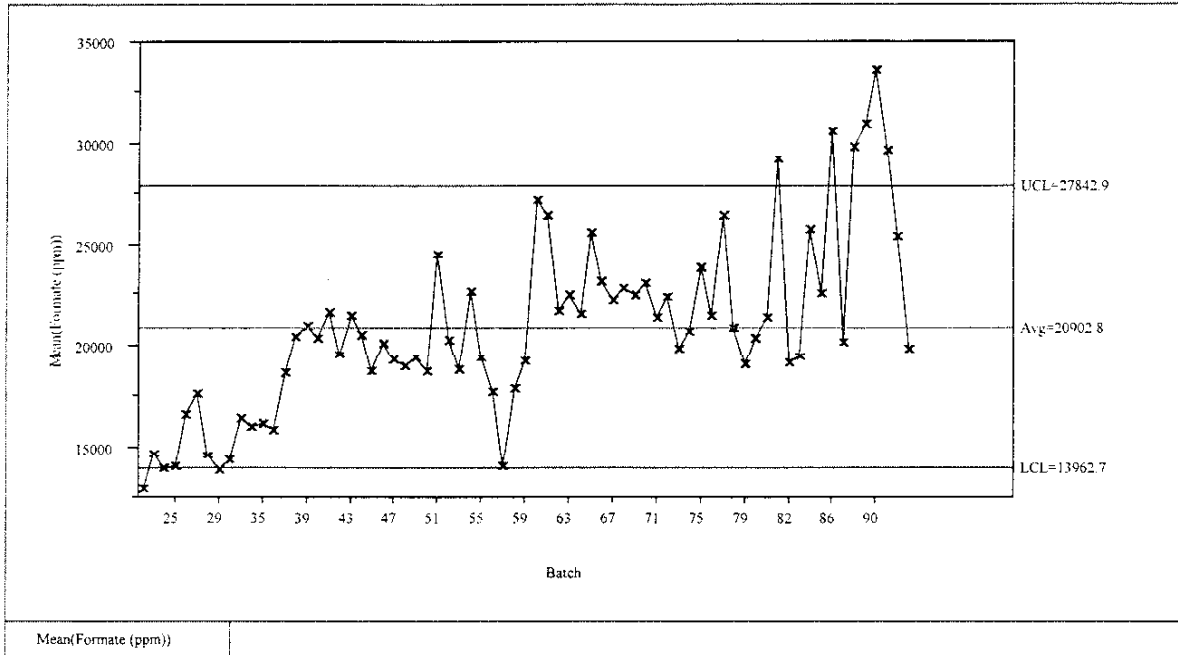
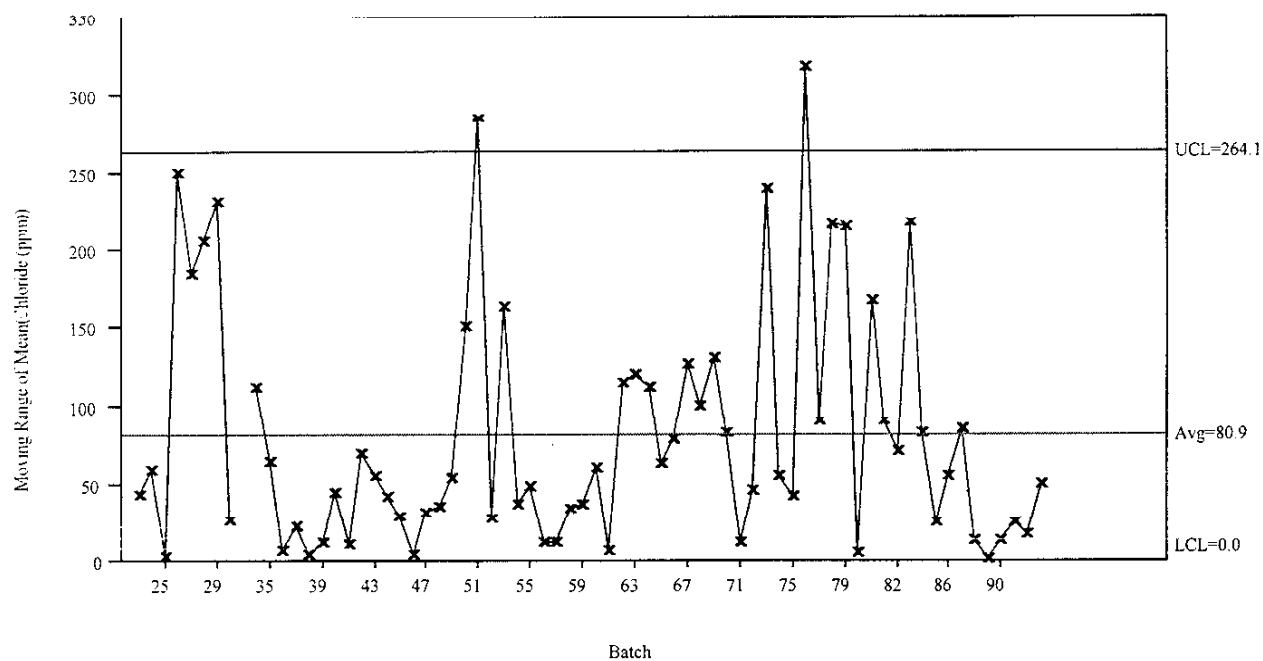
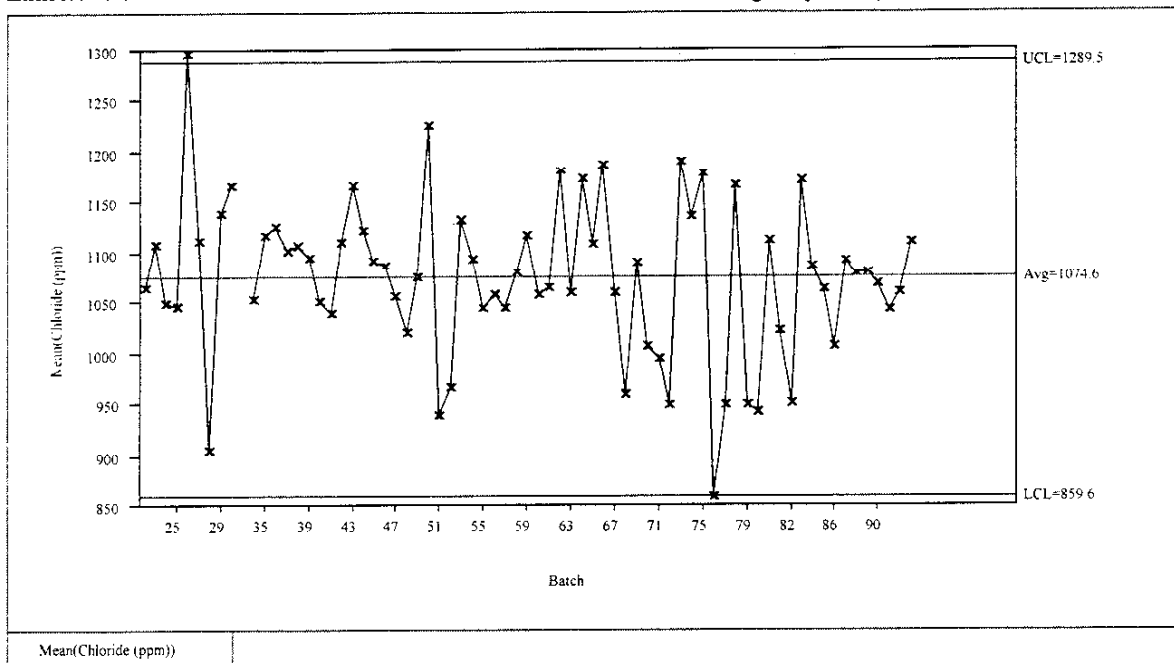
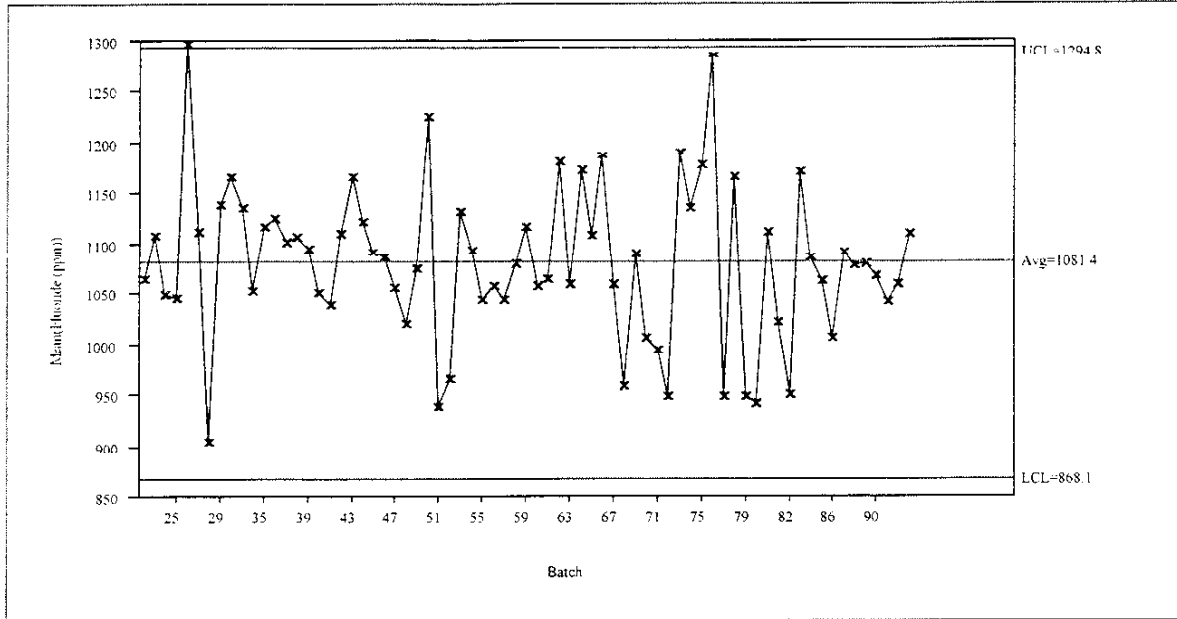


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

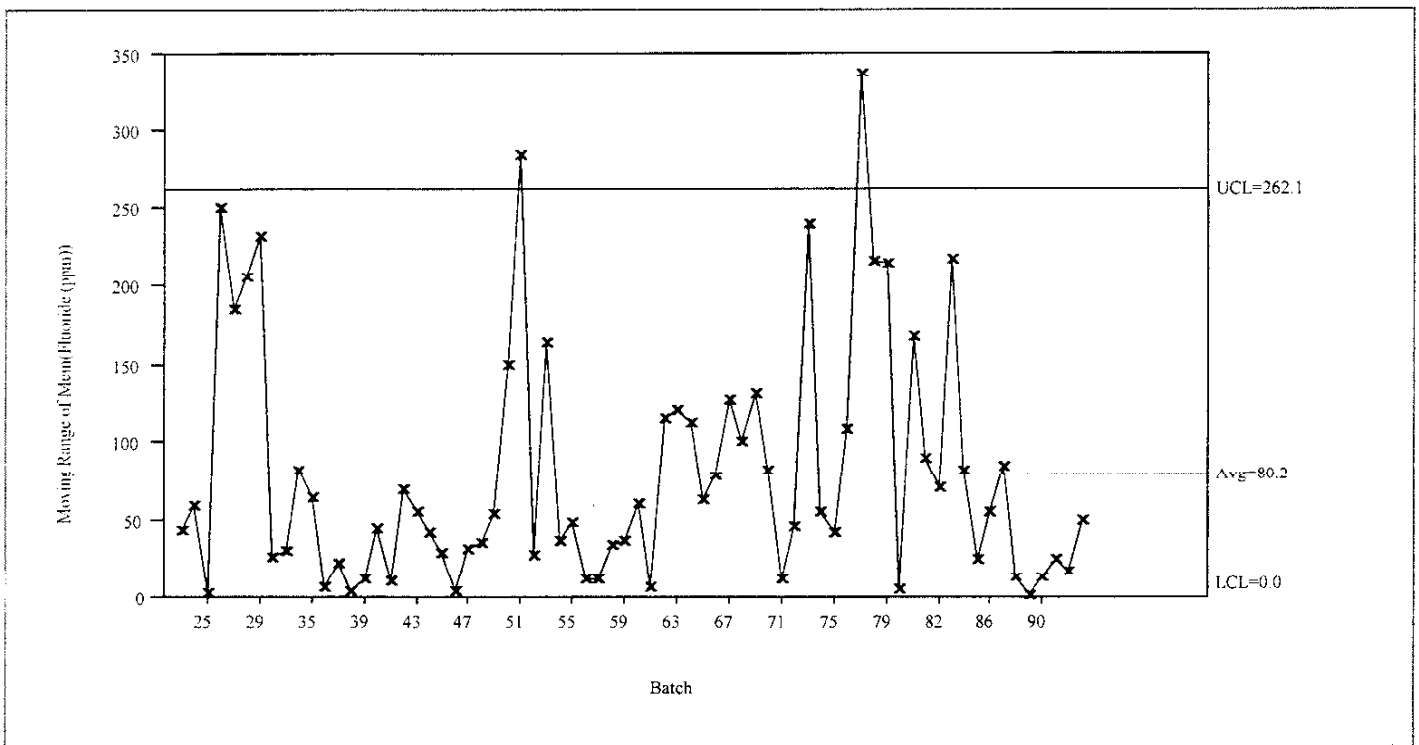


Moving Range of Mean(Chloride (ppm))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Fluoride (ppm))



Moving Range of Mean(Fluoride (ppm))



Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

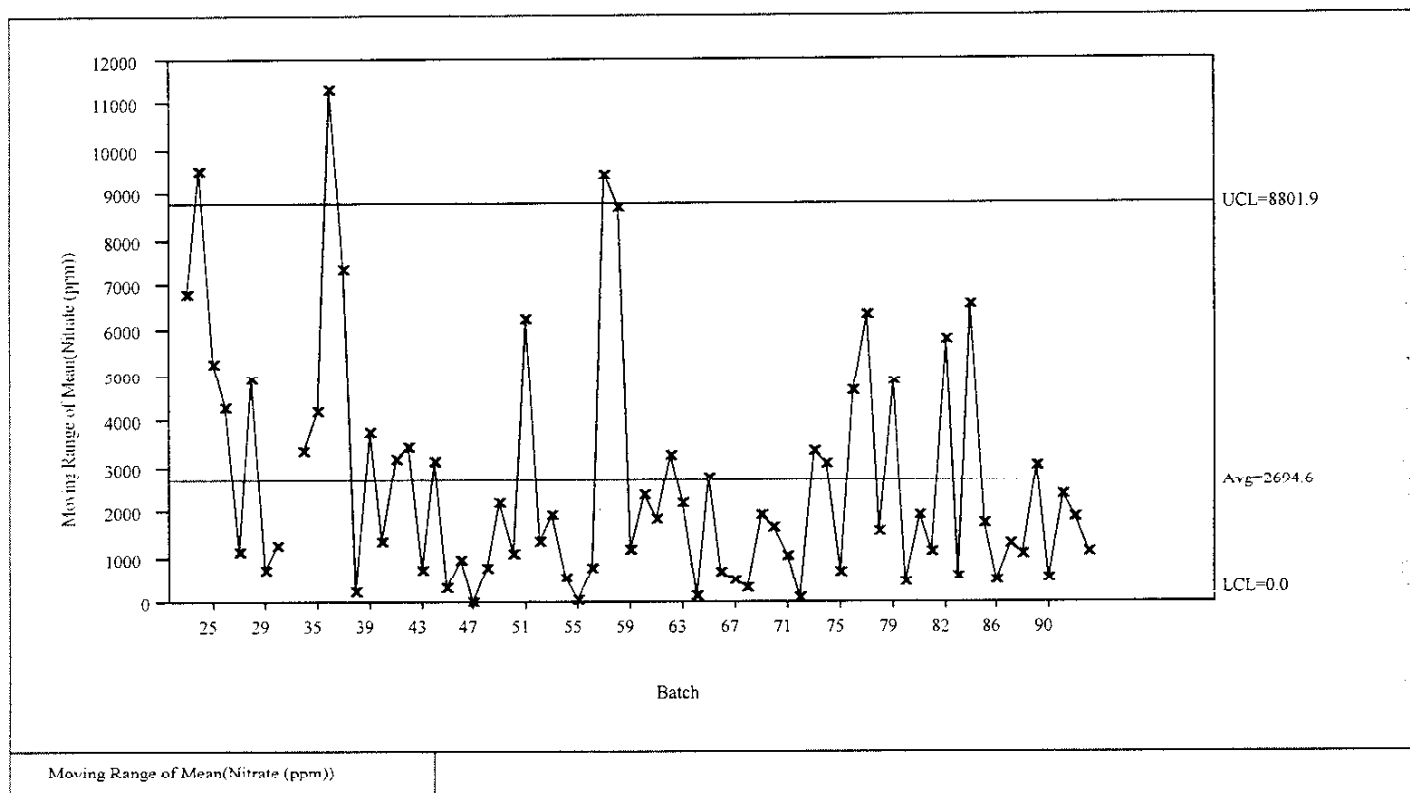
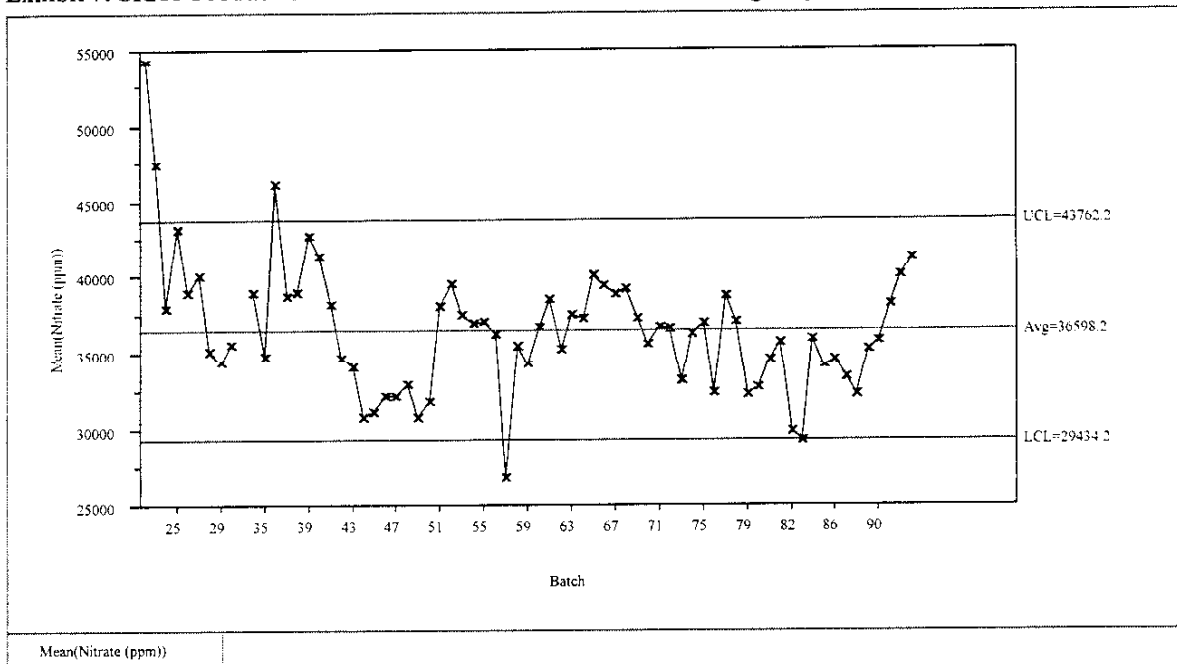


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

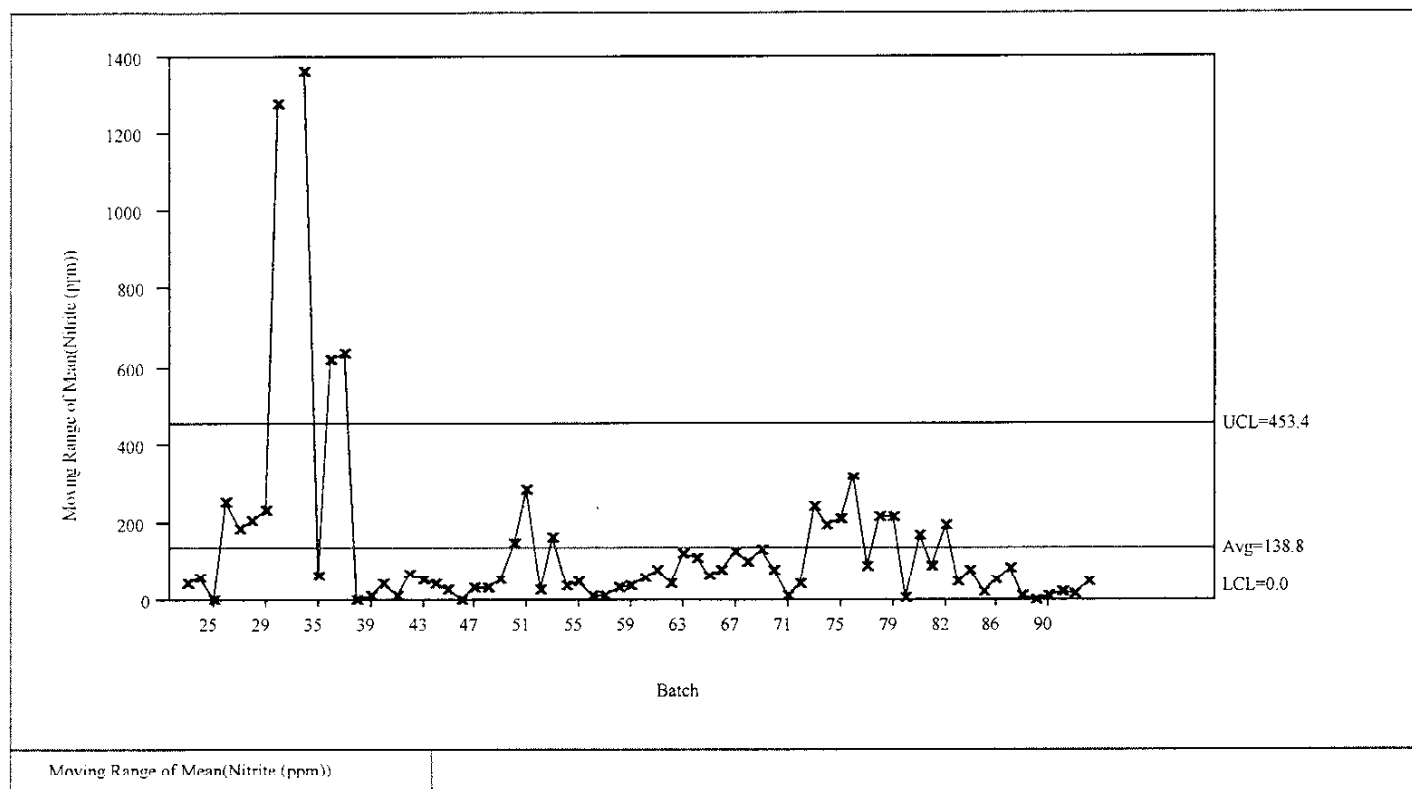
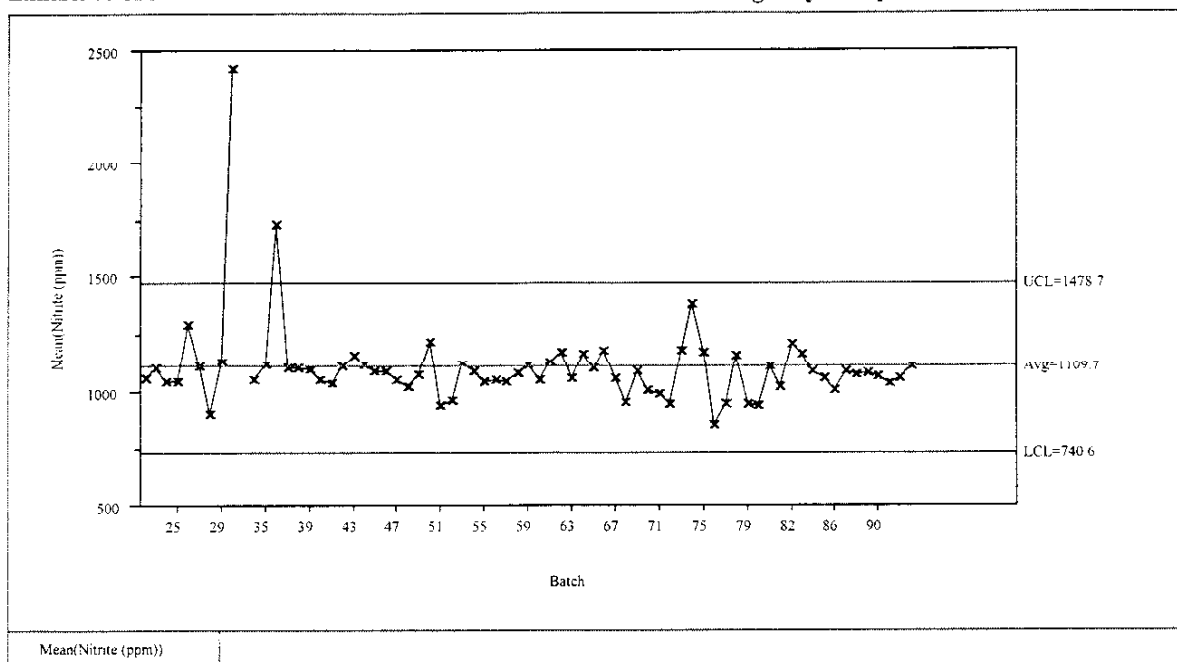
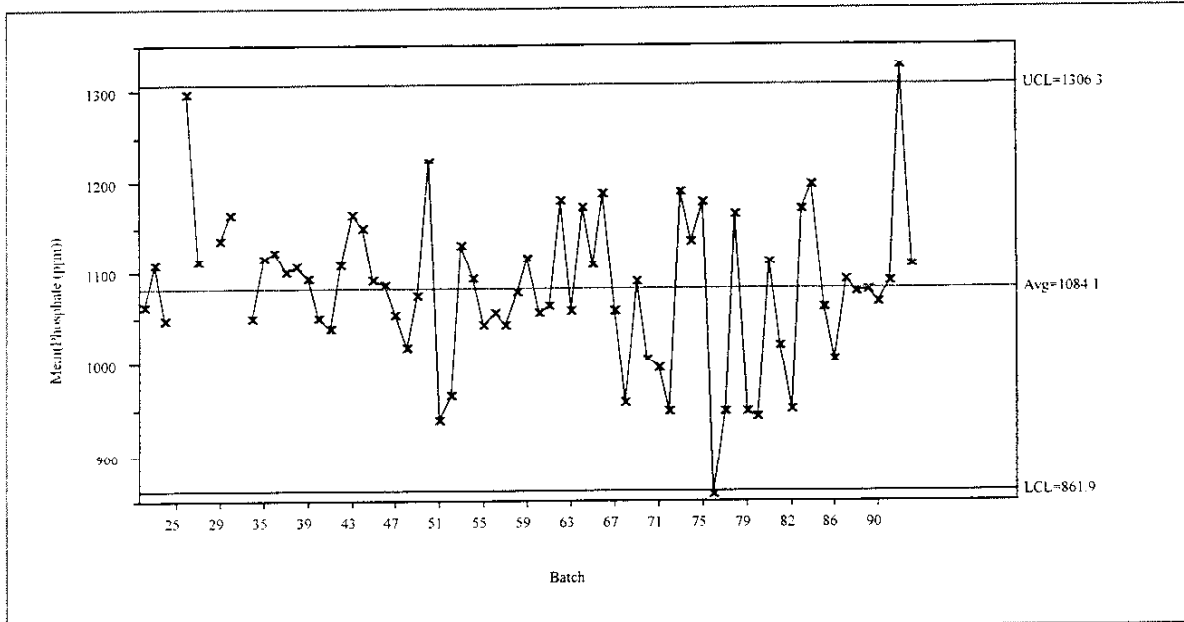
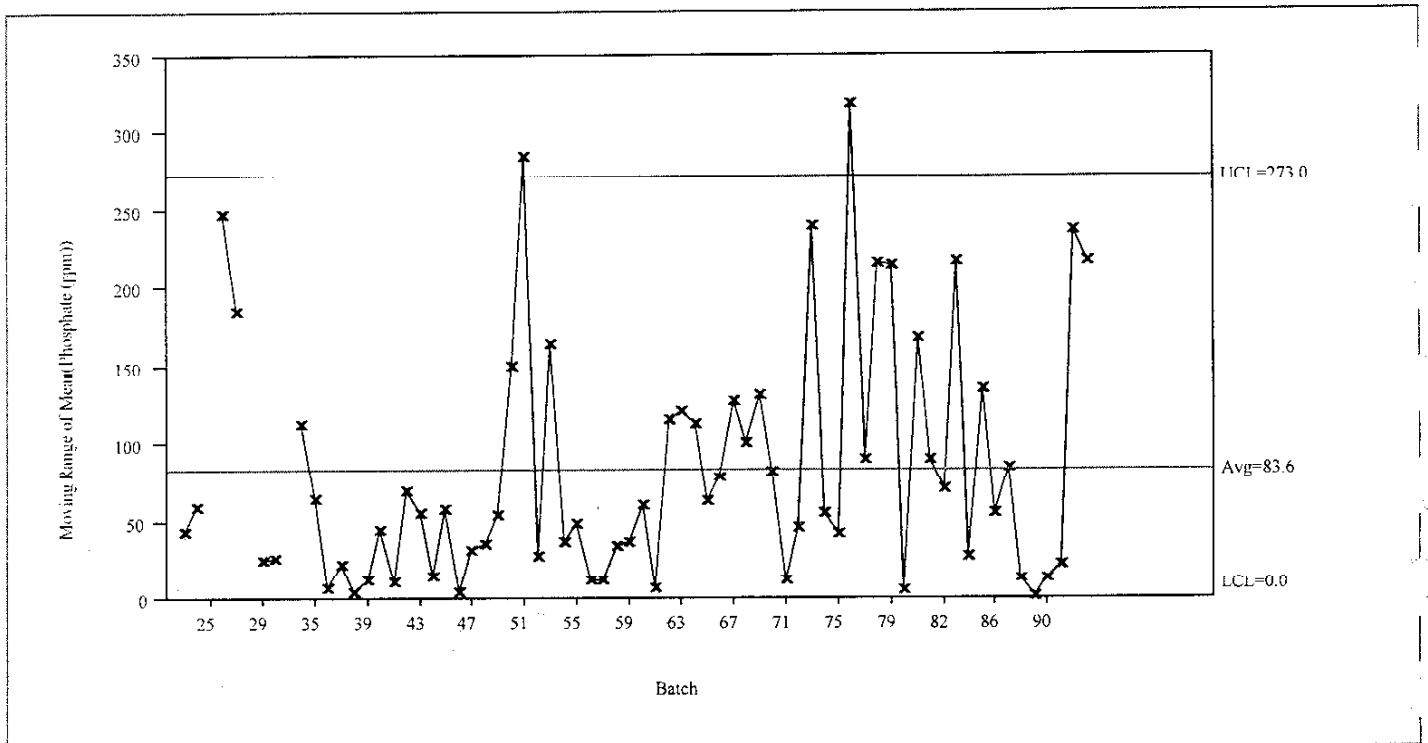


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Phosphate (ppm))



Moving Range of Mean(Phosphate (ppm))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

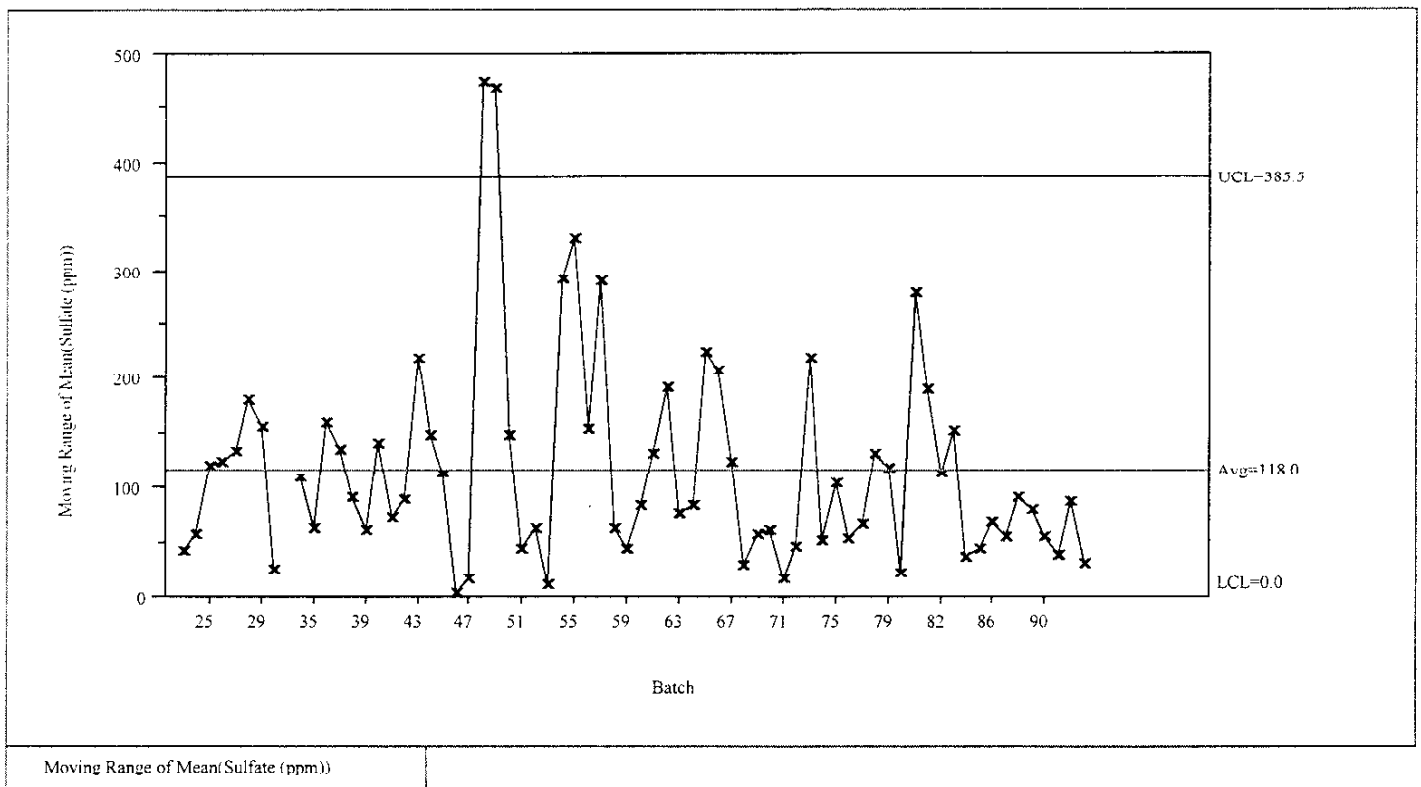
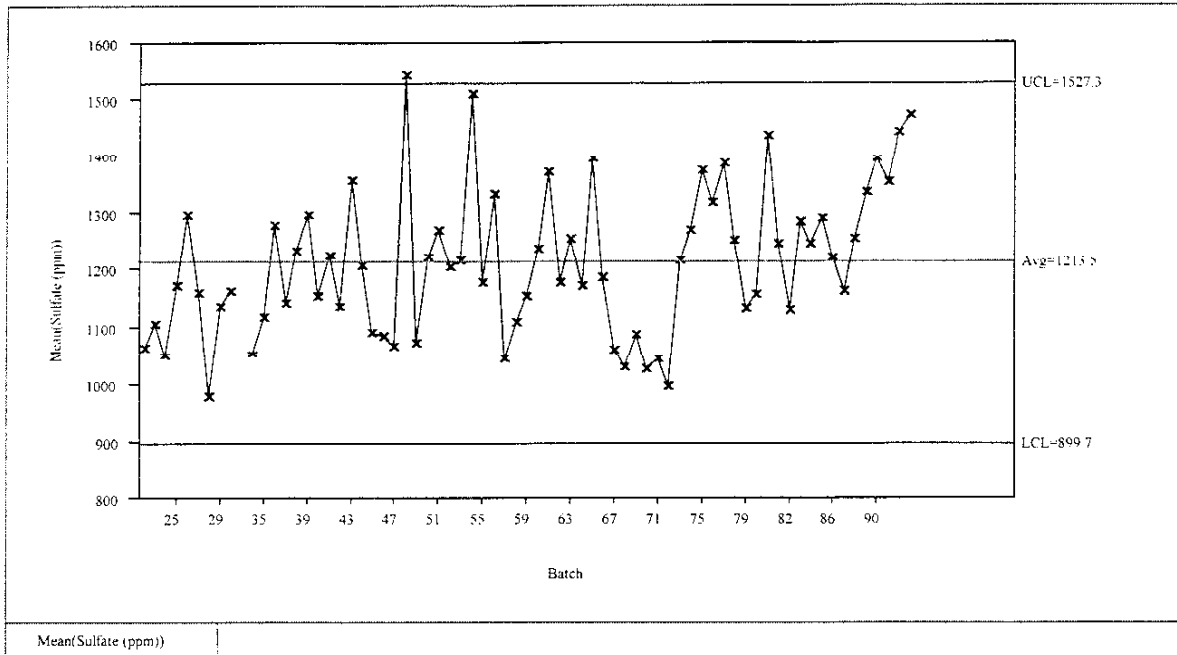
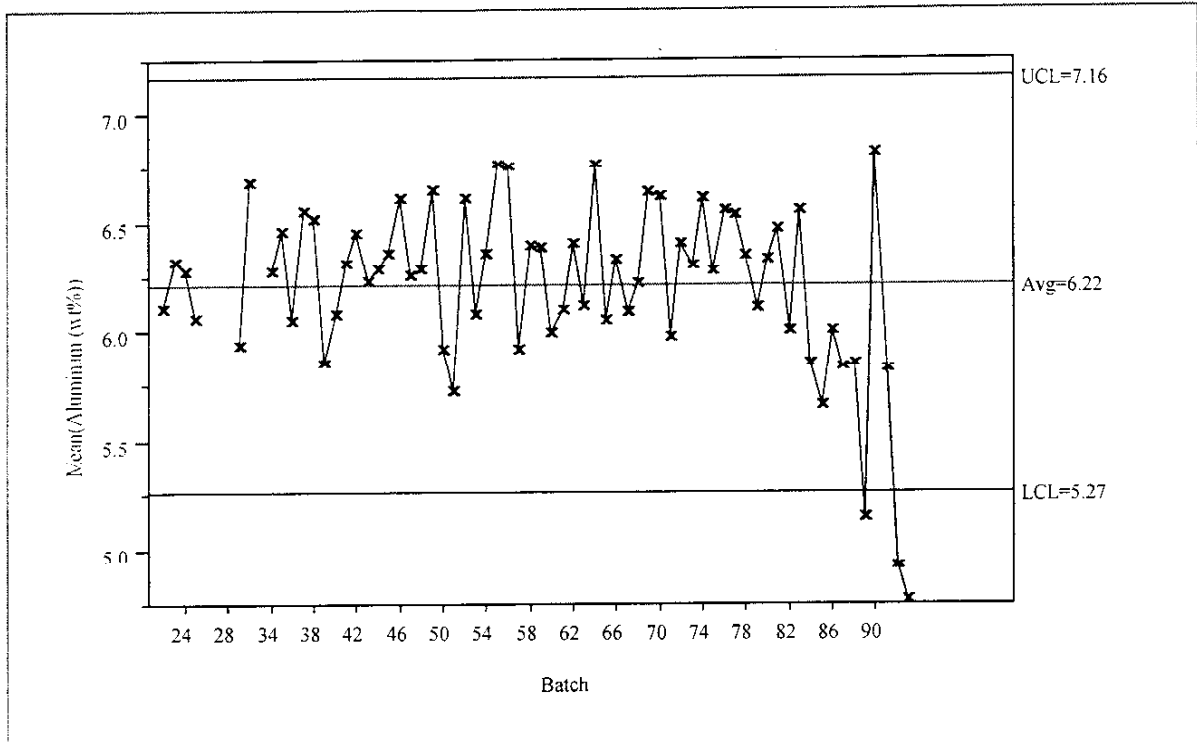
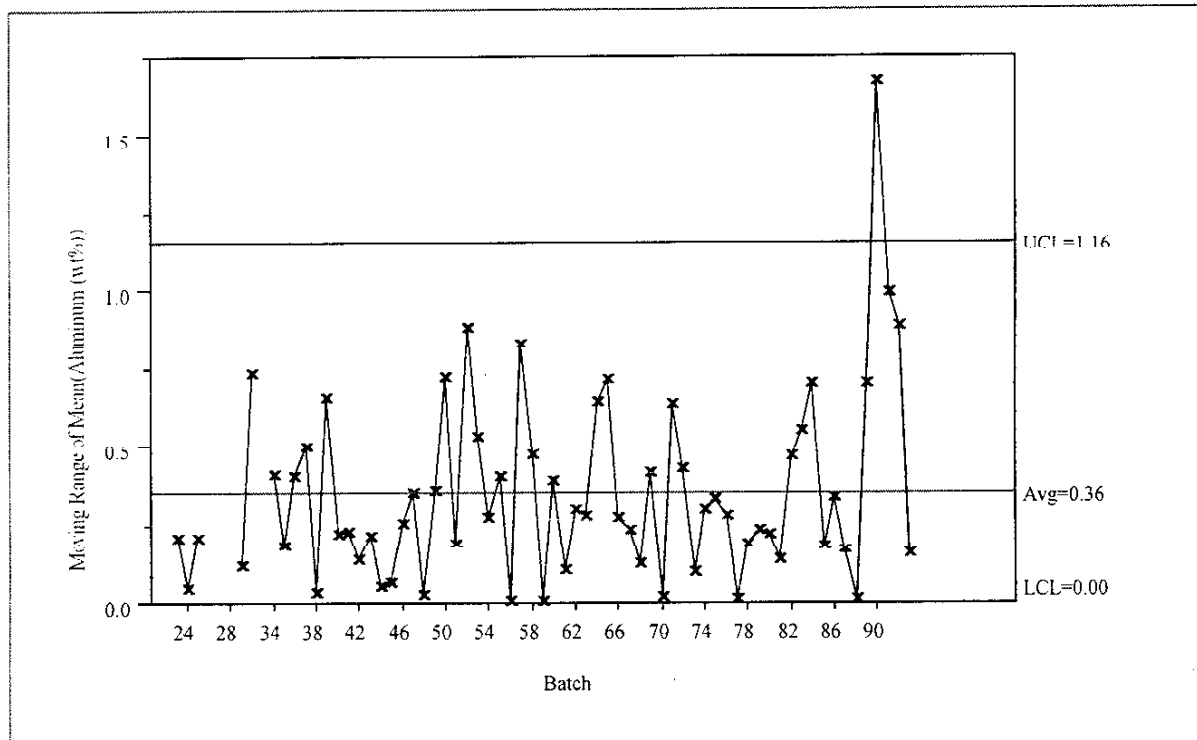


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

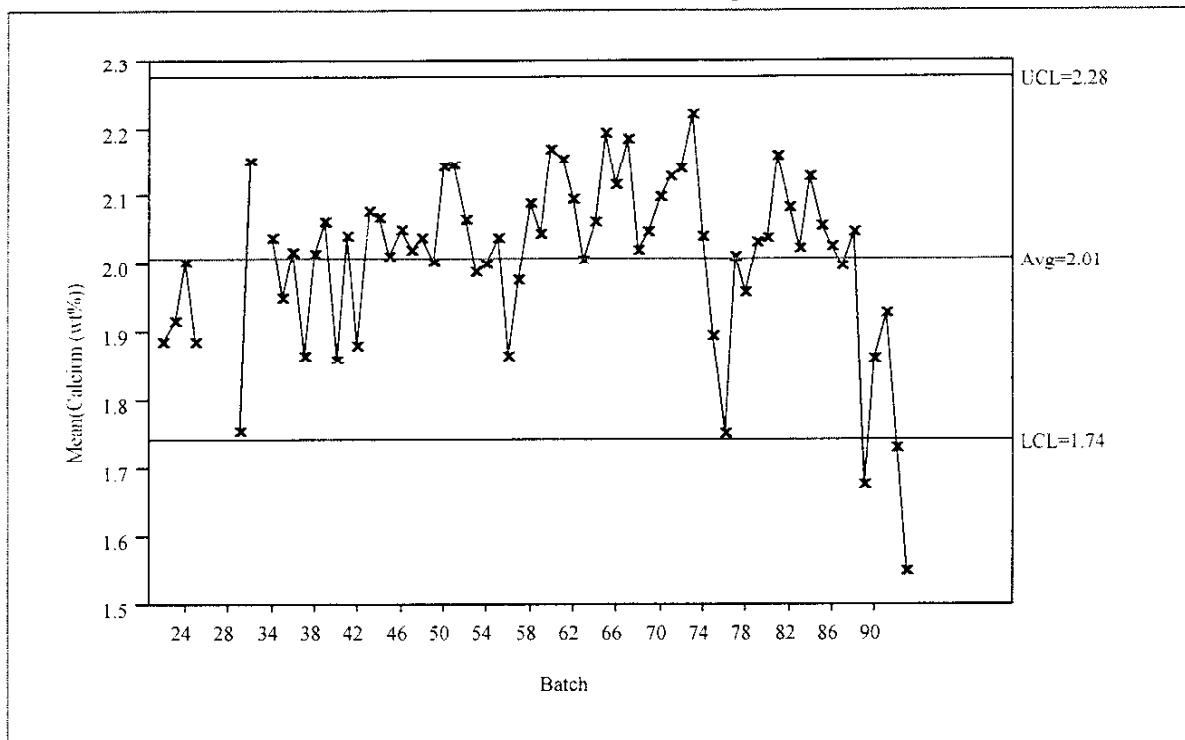


Mean(Aluminum (wt%))

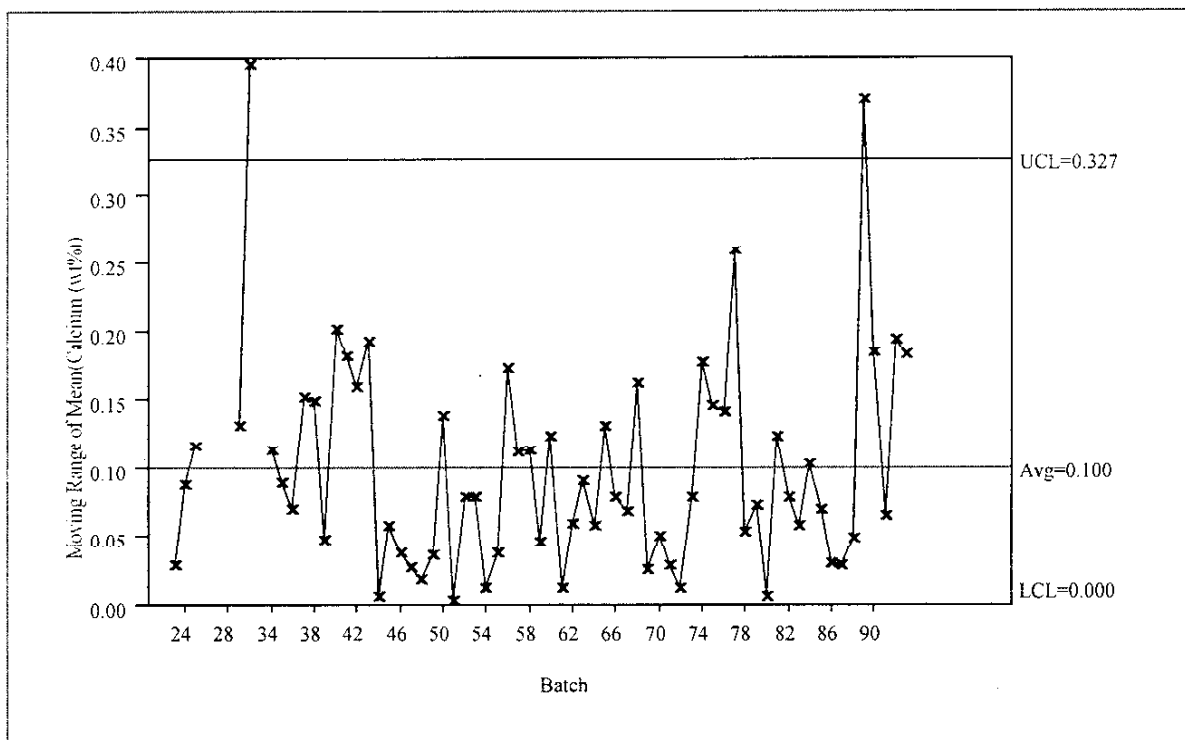


Moving Range of Mean(Aluminum (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

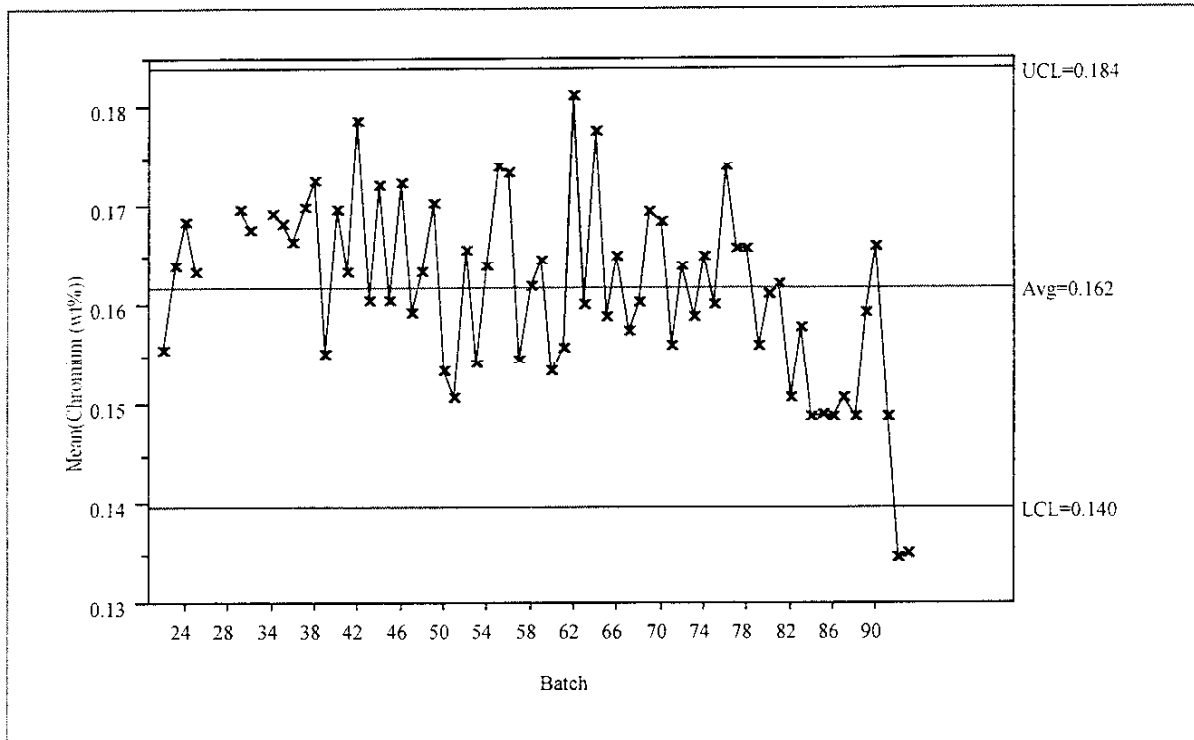


Mean(Calcium (wt%))

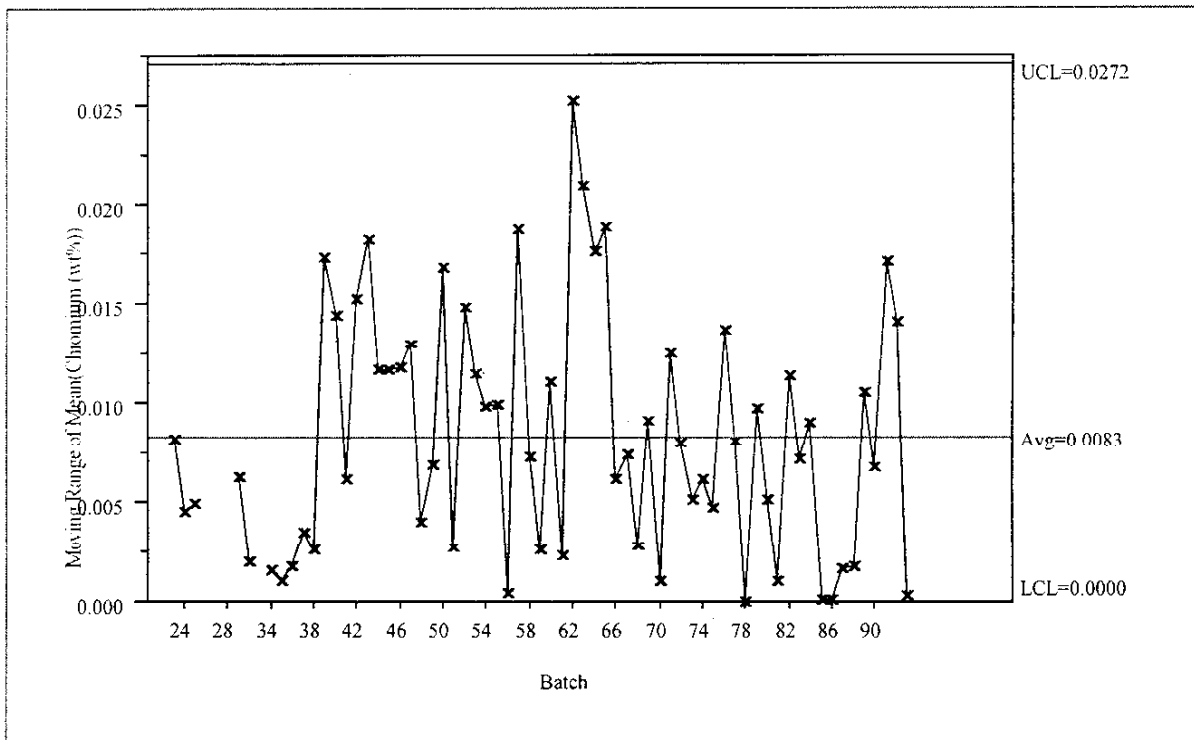


Moving Range of Mean(Calcium (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Chromium (wt%))



Moving Range of Mean(Chromium (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

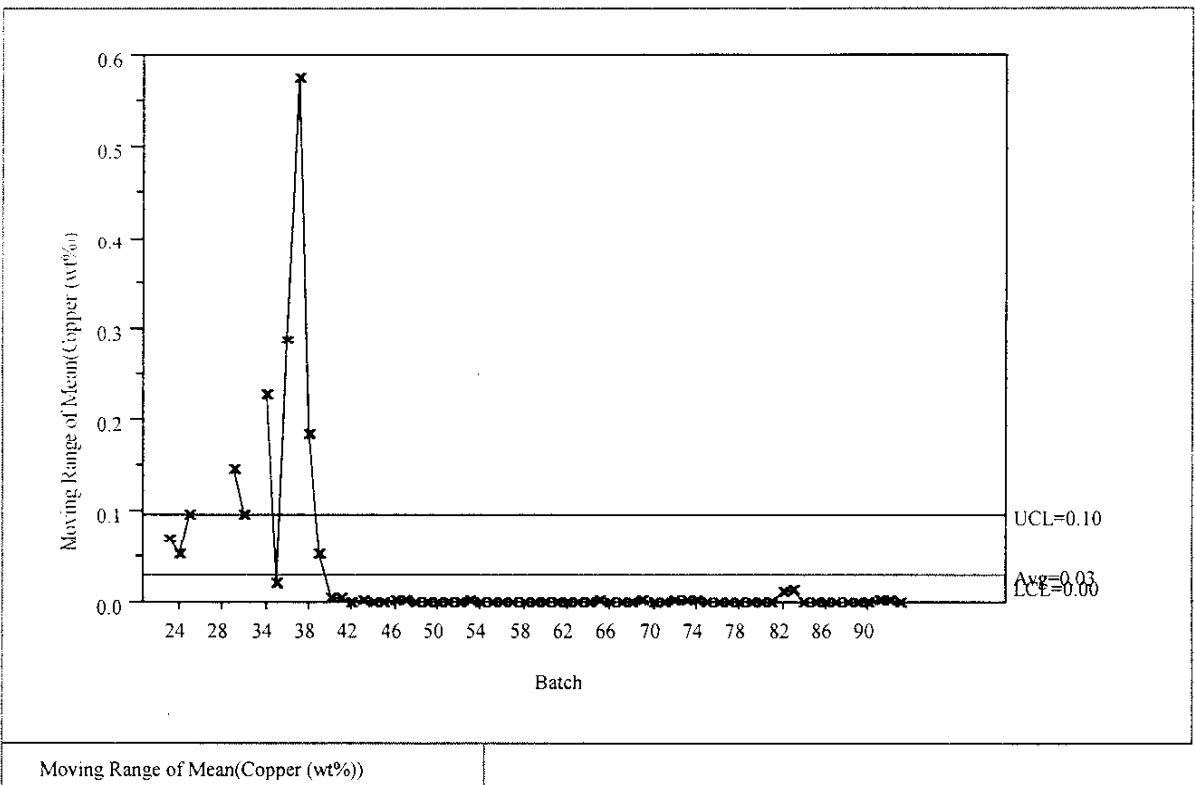
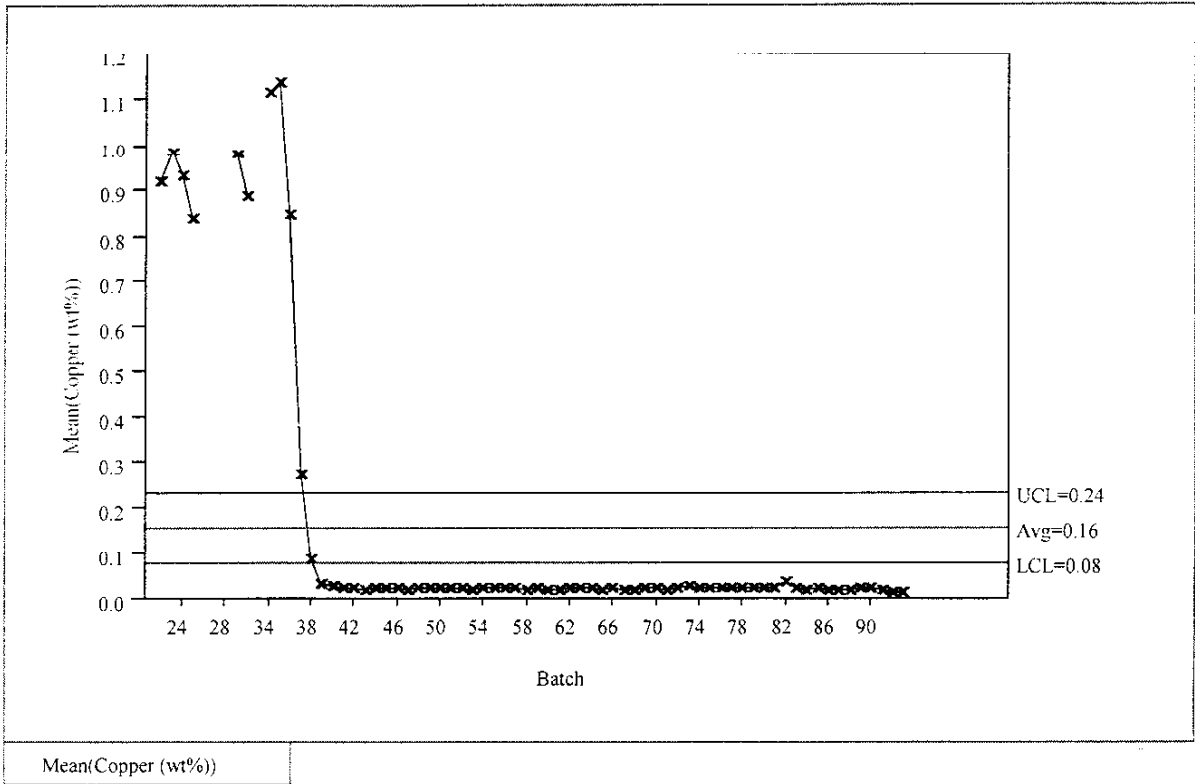
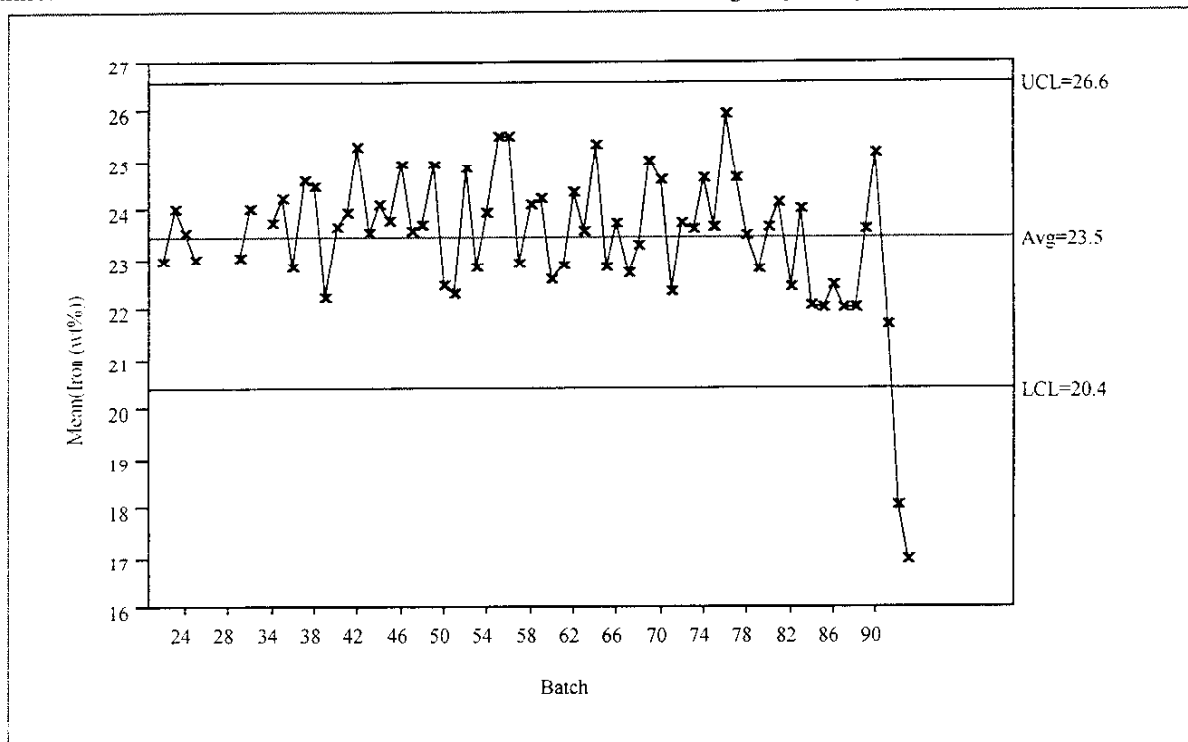
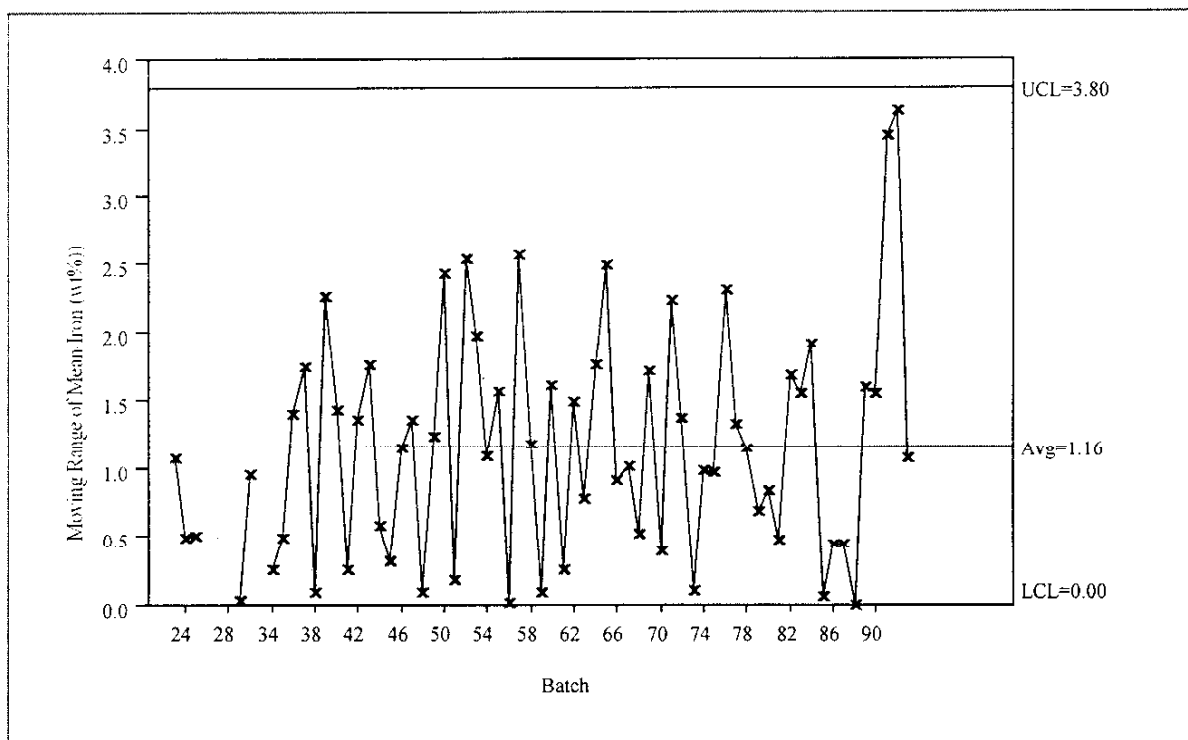




Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

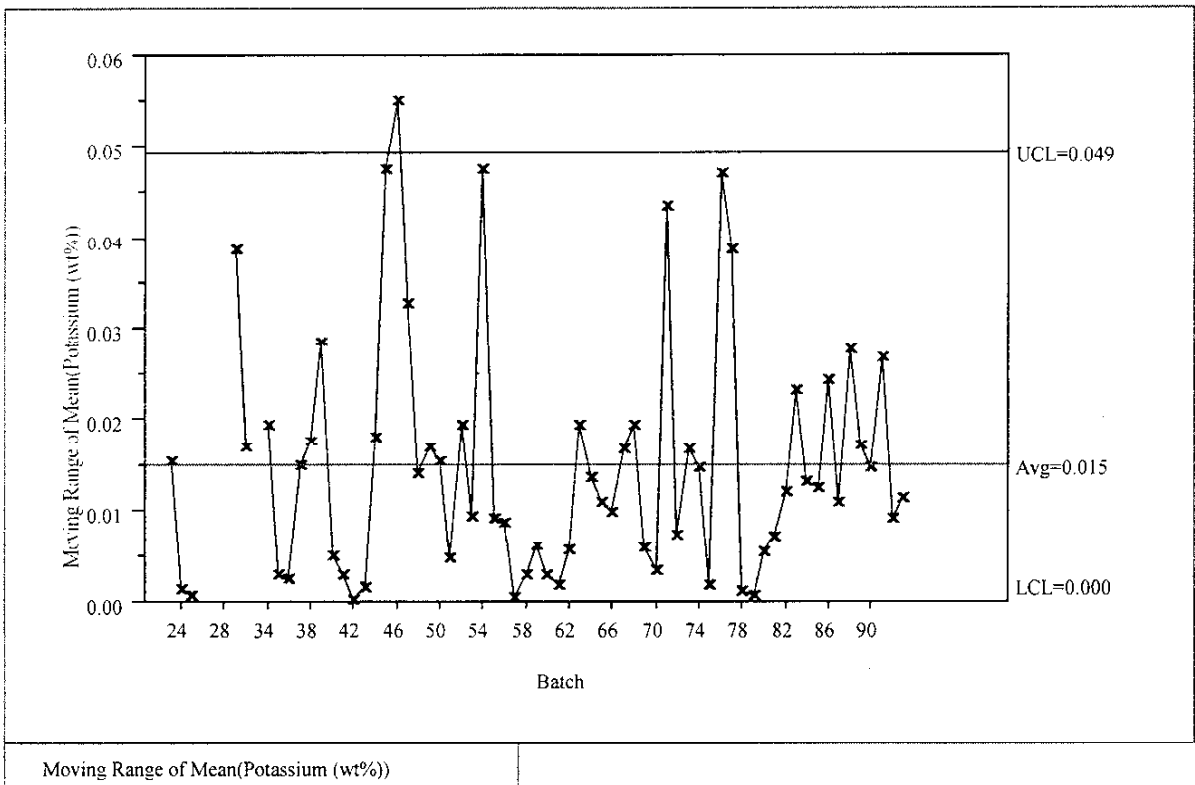
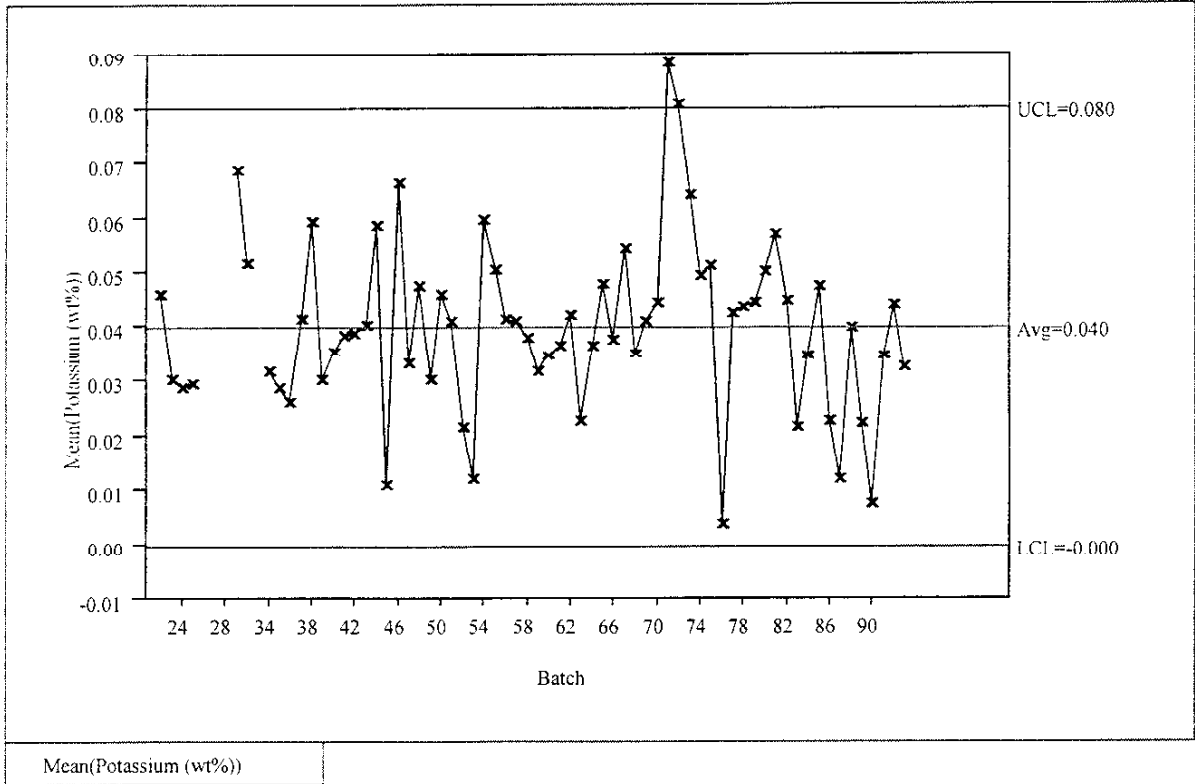


Mean(Iron (wt%))

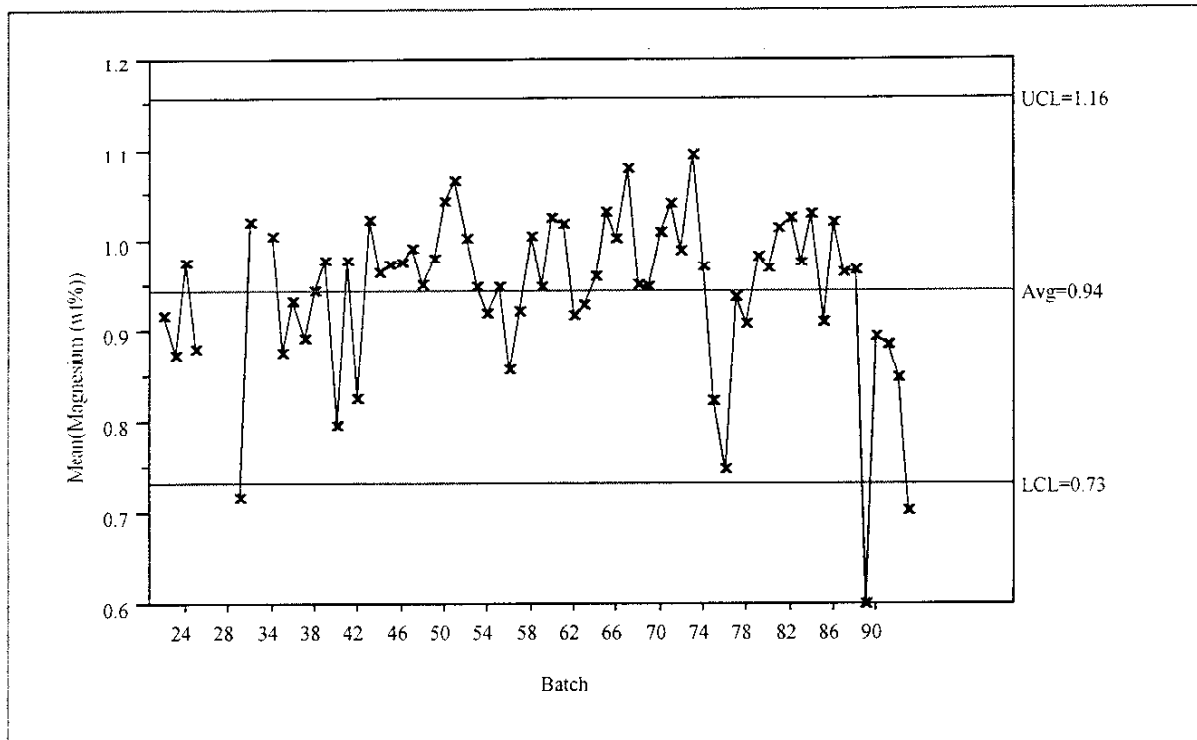


Moving Range of Mean(Iron (wt%))

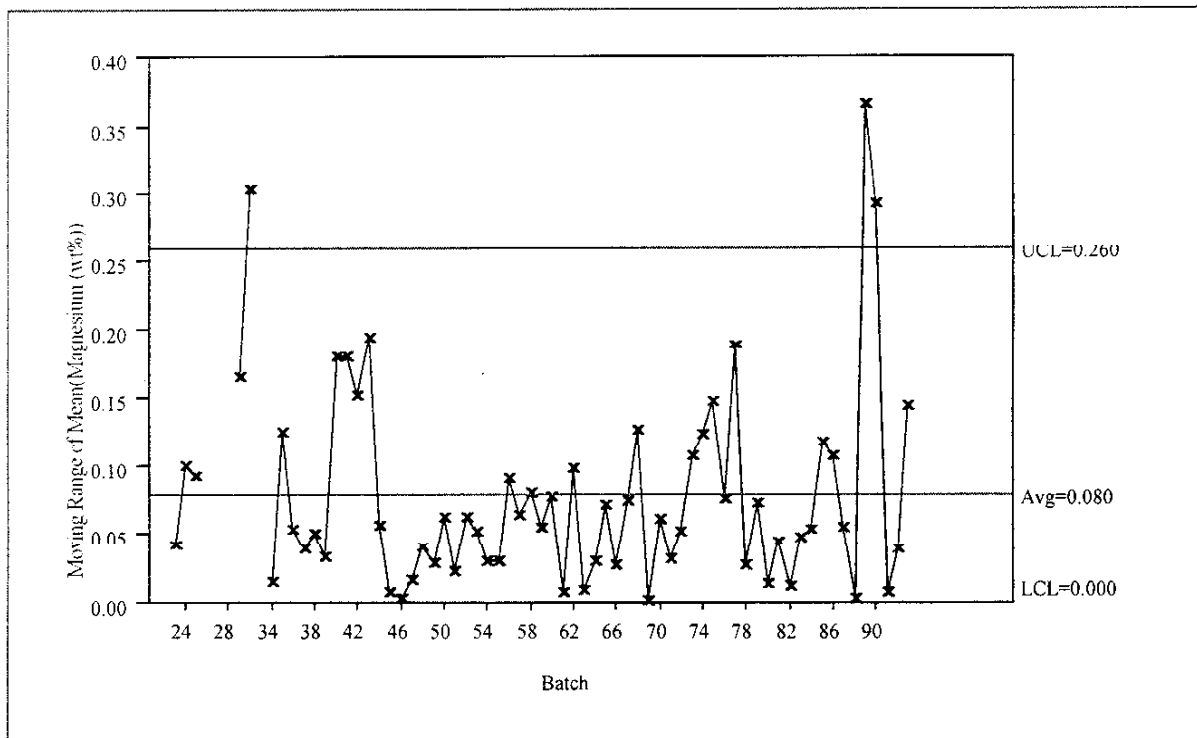
Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



## Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Magnesium (wt%))



Moving Range of Mean(Magnesium (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

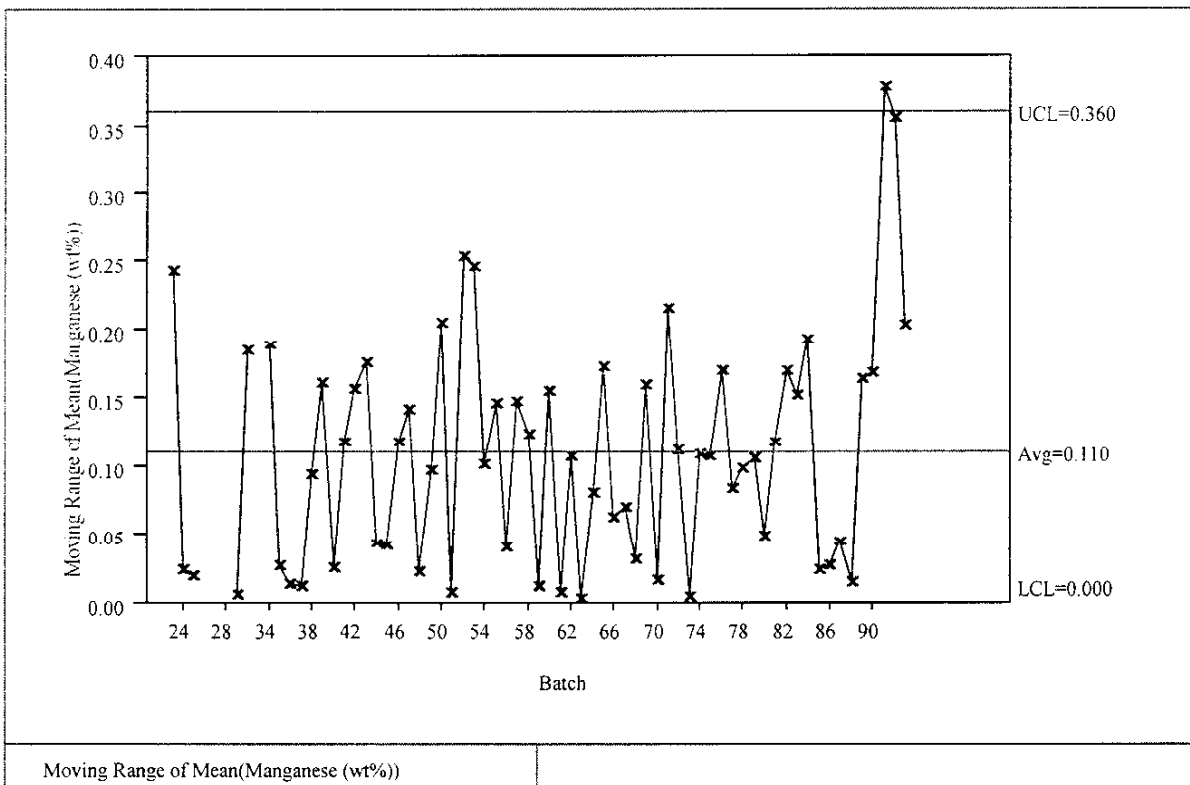
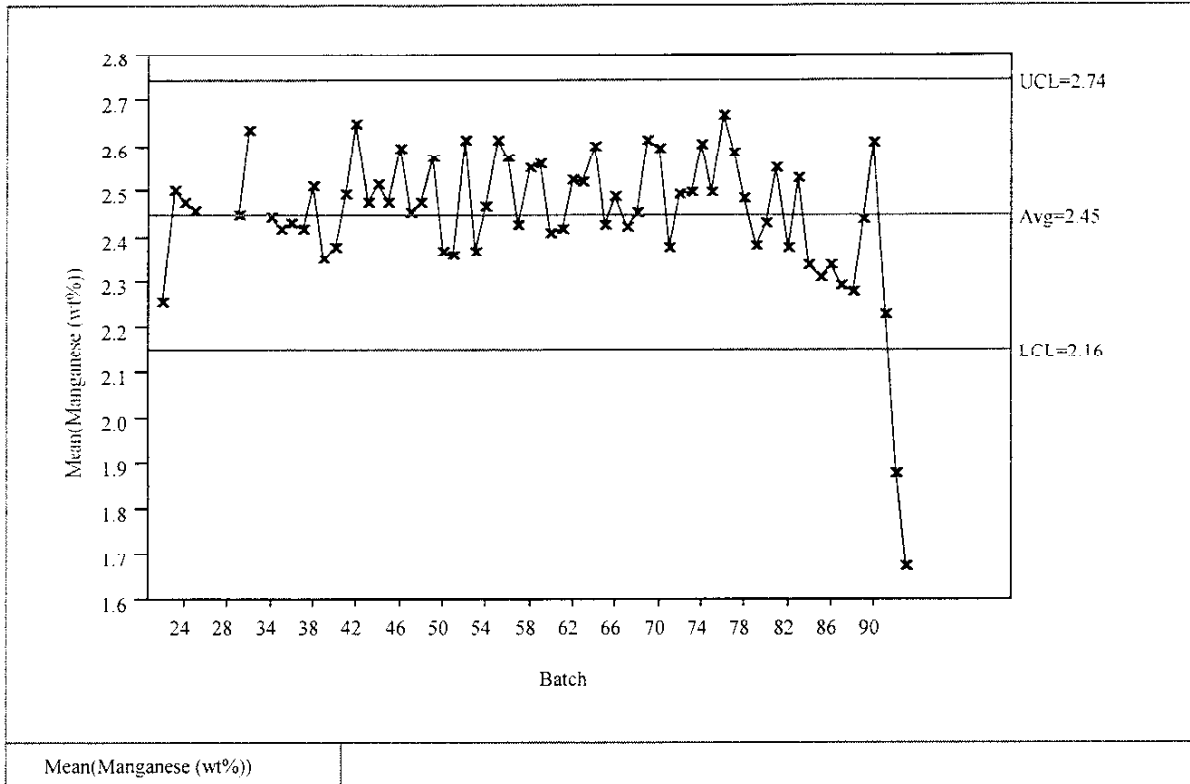
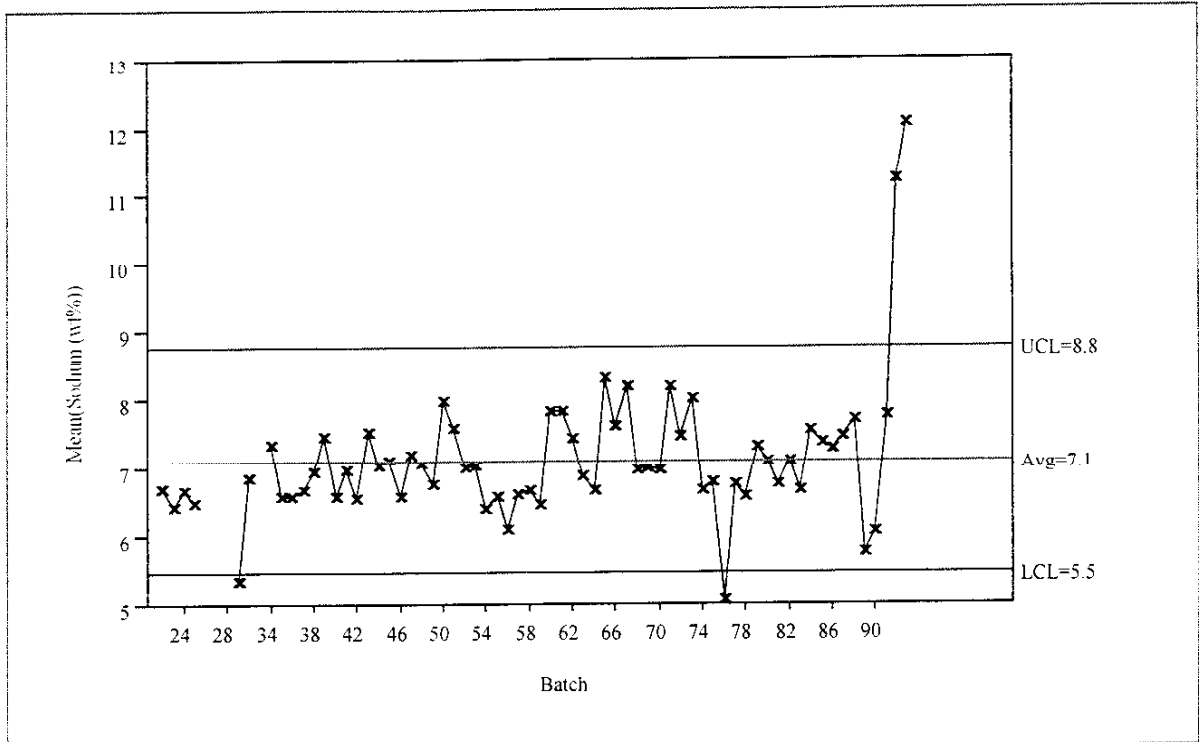
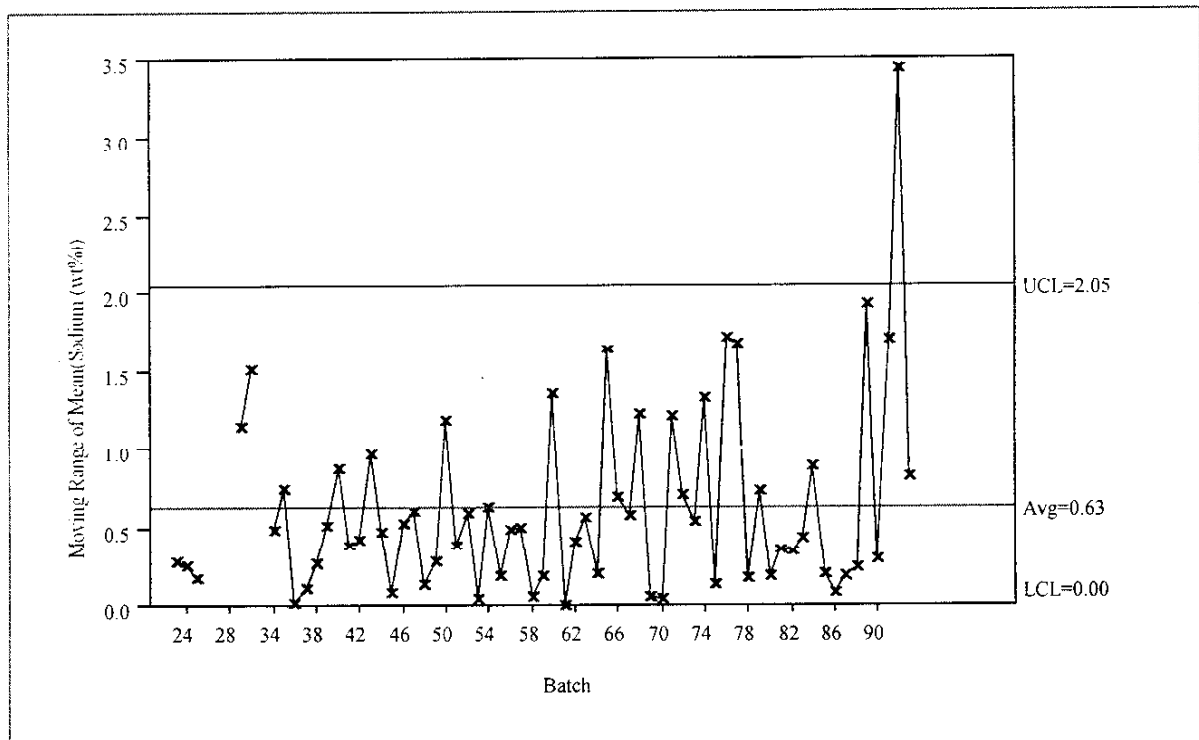


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Sodium (wt%))



Moving Range of Mean(Sodium (wt%))

Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

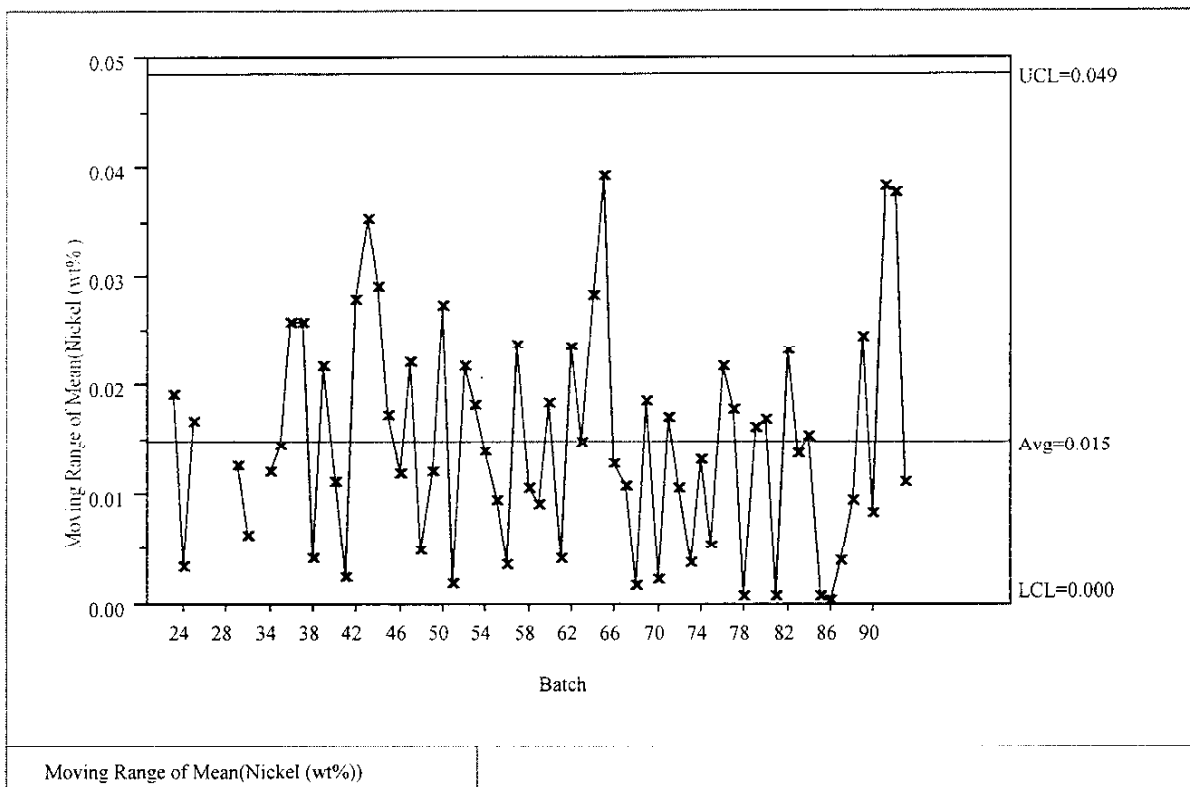
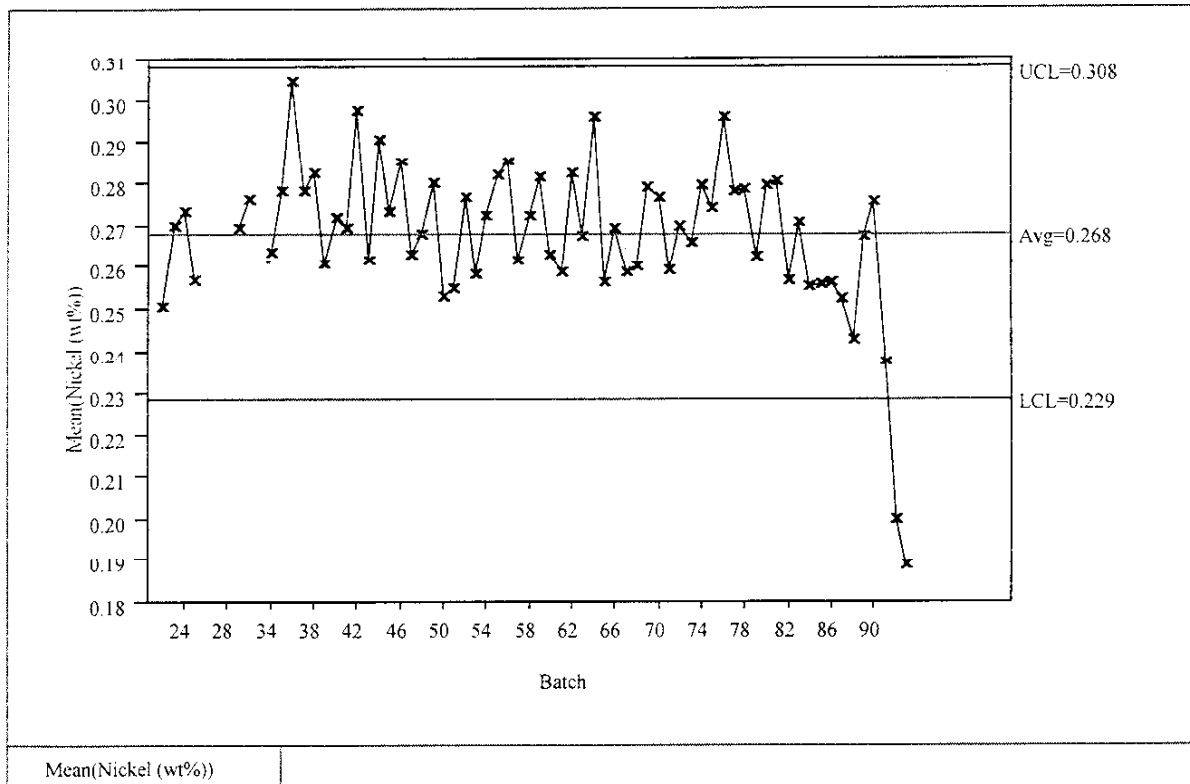


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

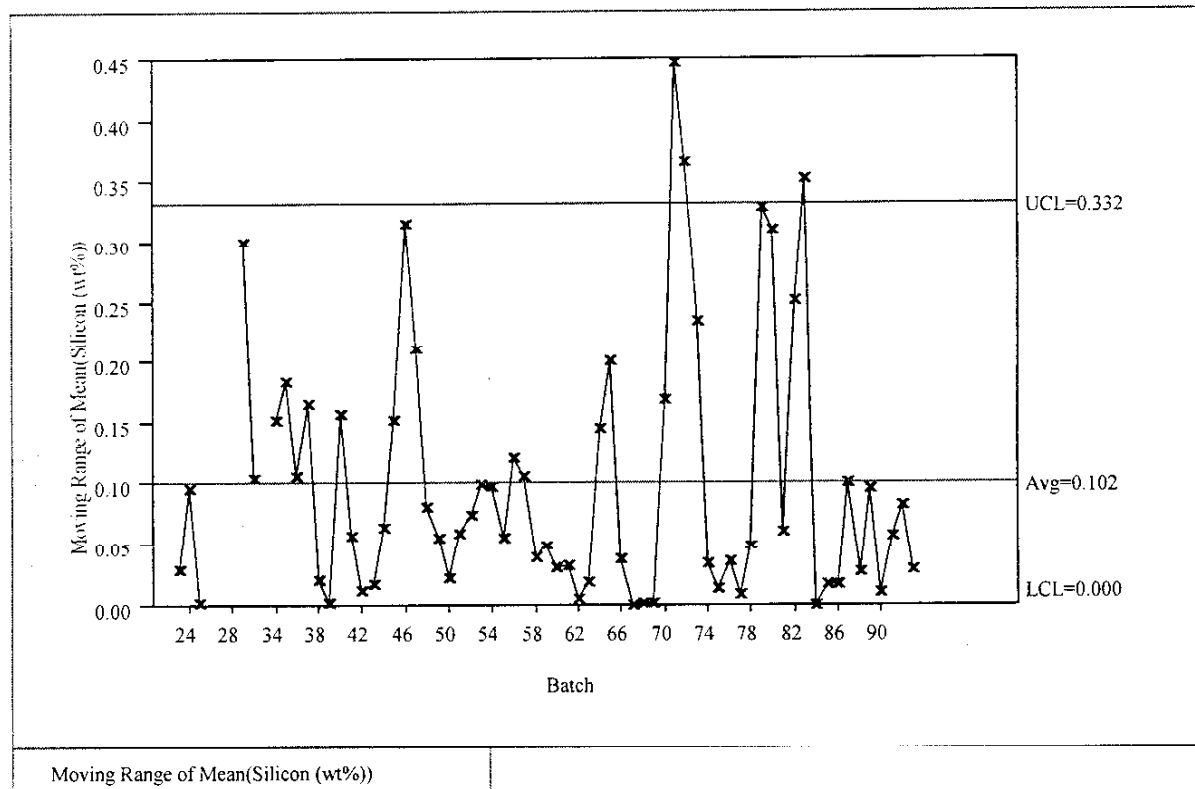
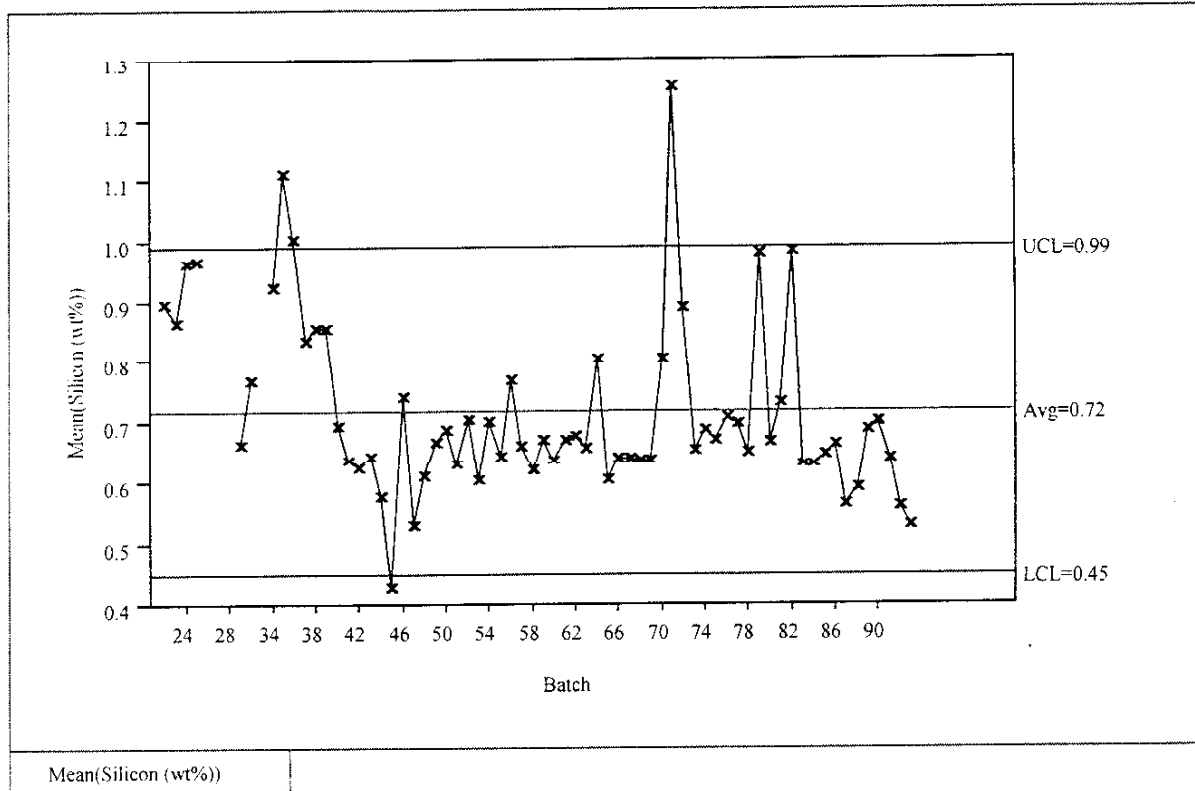
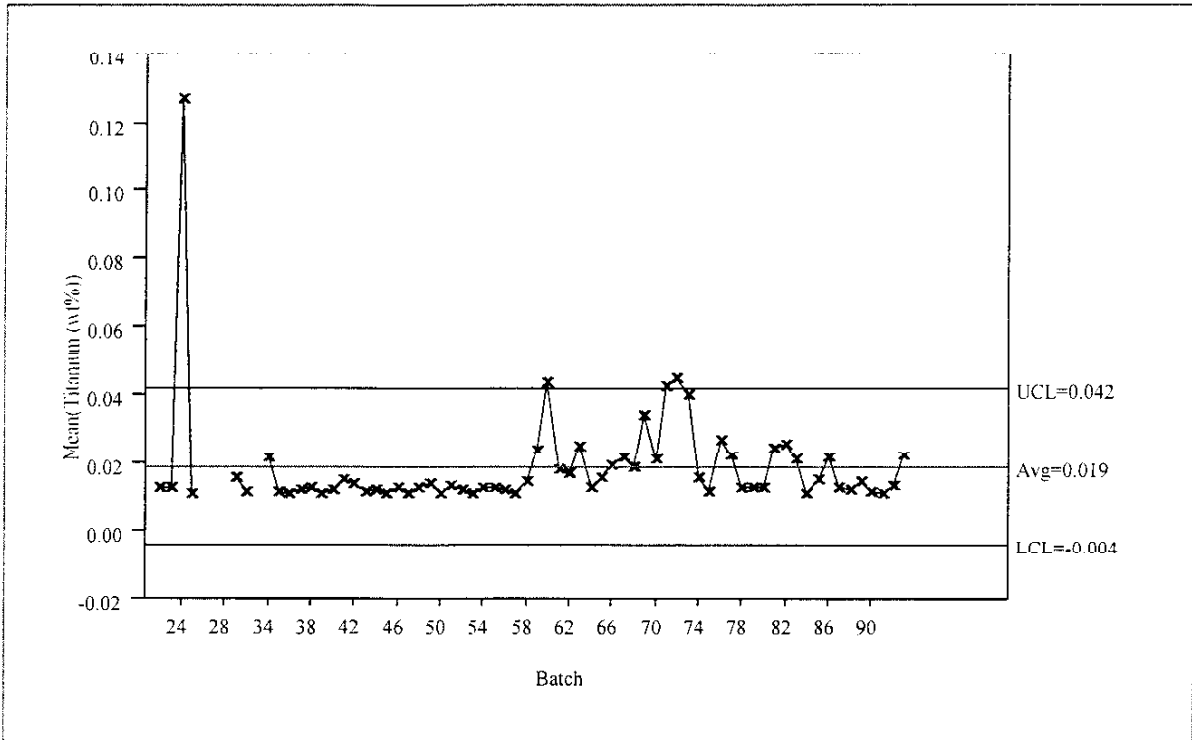
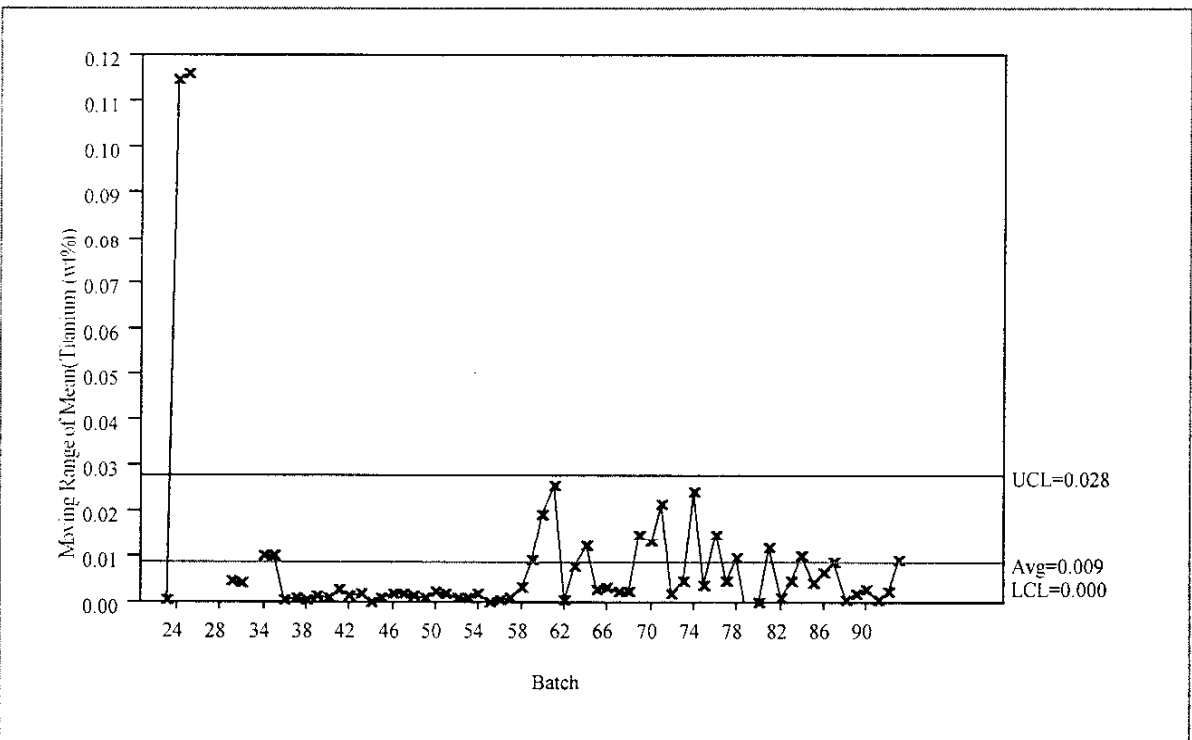


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte



Mean(Titanium (wt%))



Moving Range of Mean(Titanium (wt%))



Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

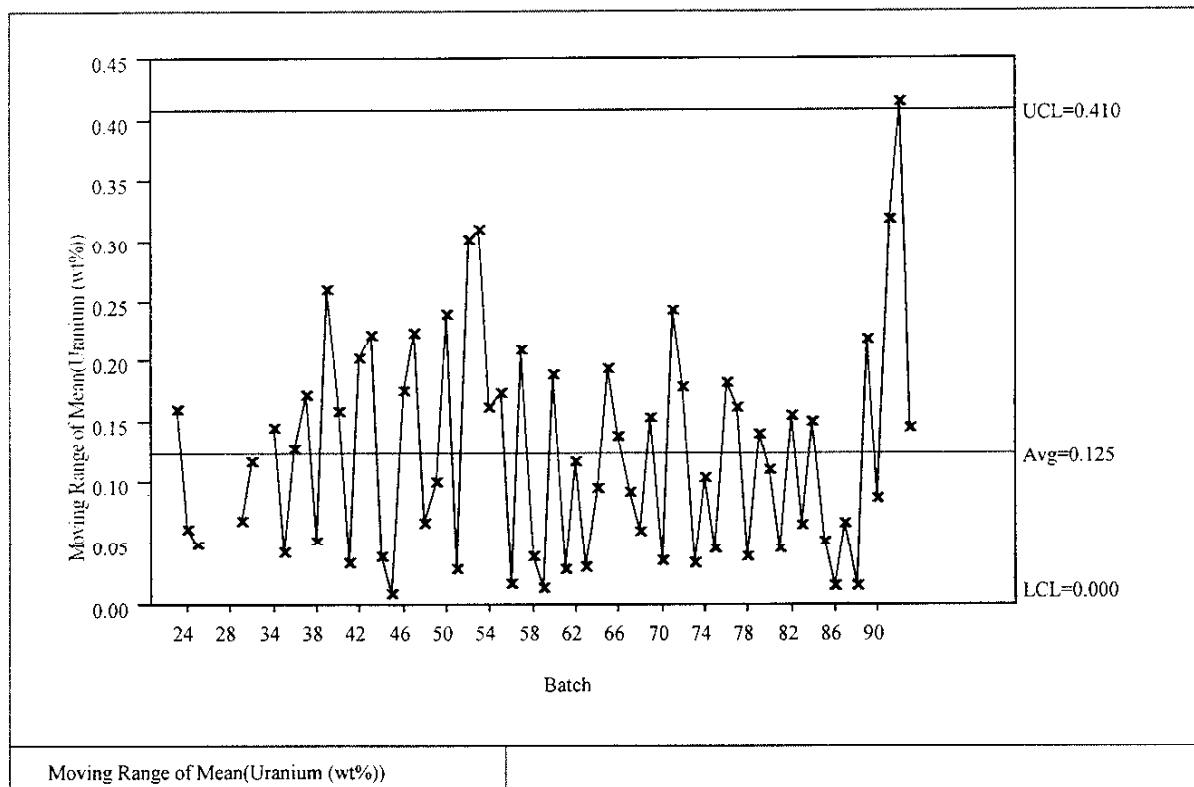
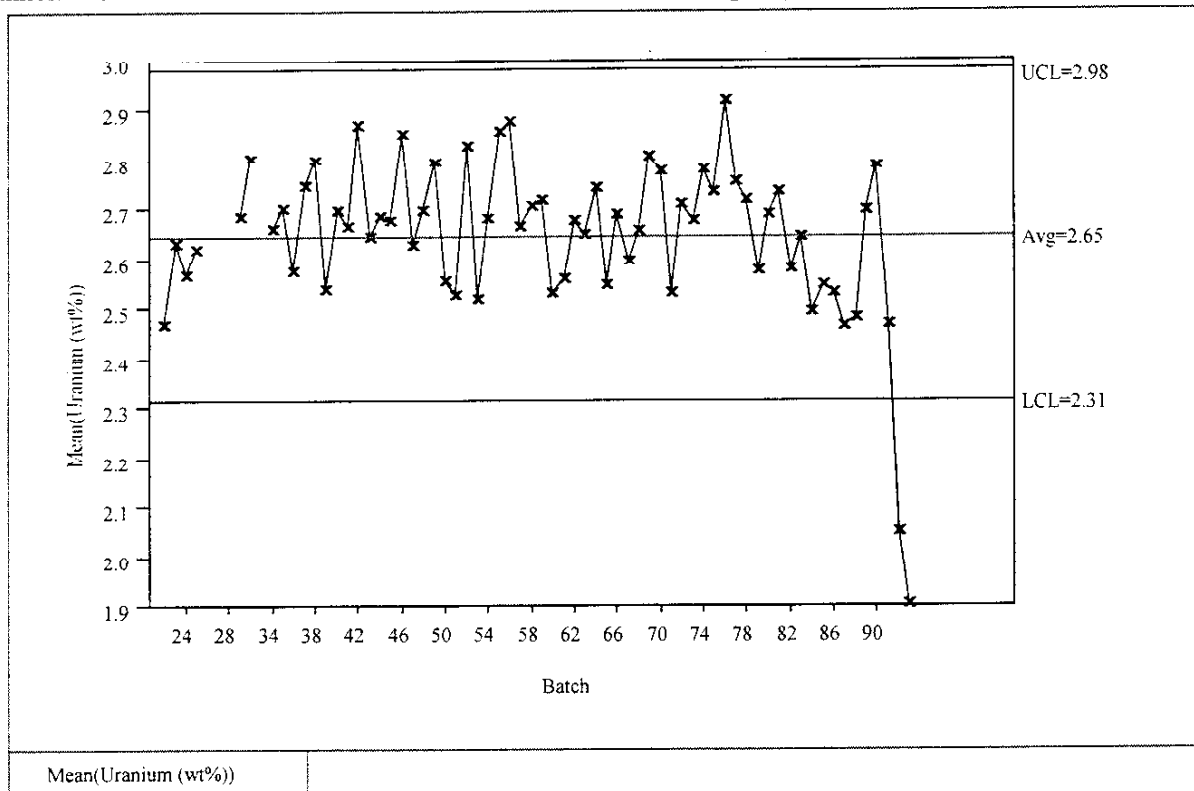


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

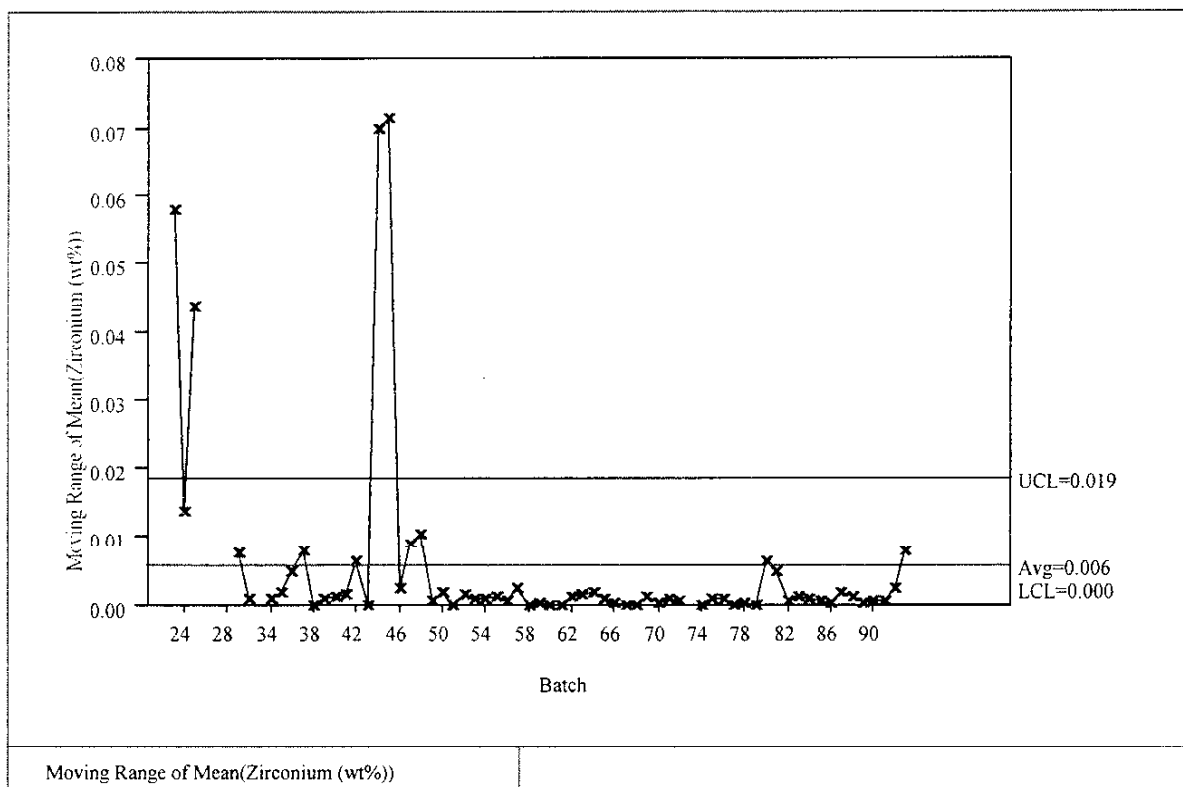
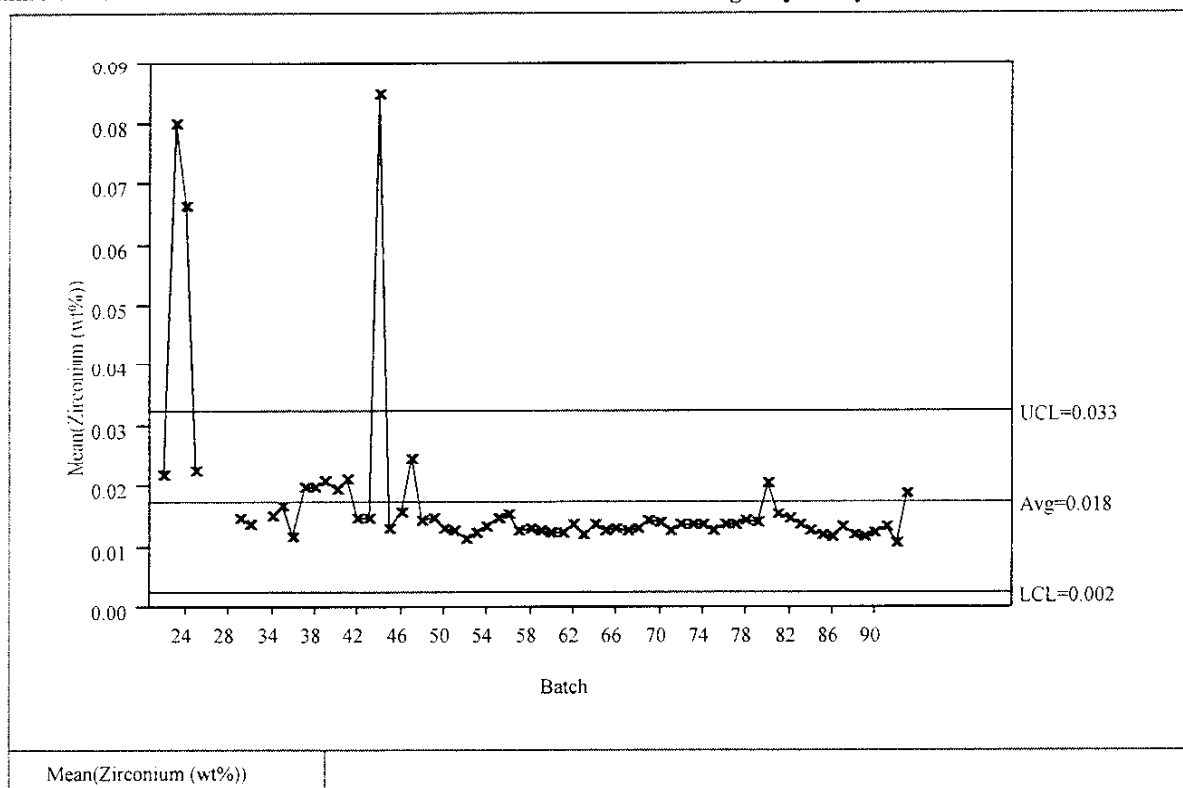


Exhibit 7: SRAT Product Control Charts for Individual Batch Averages by Analyte

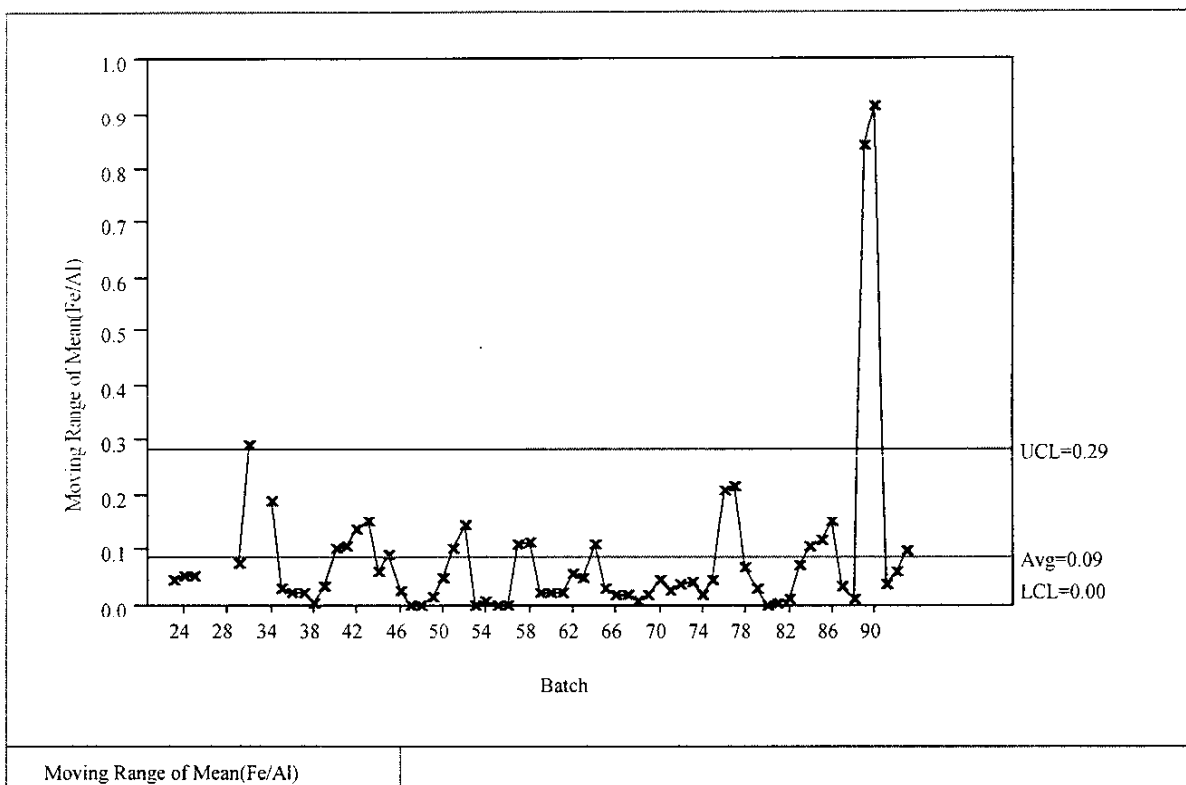
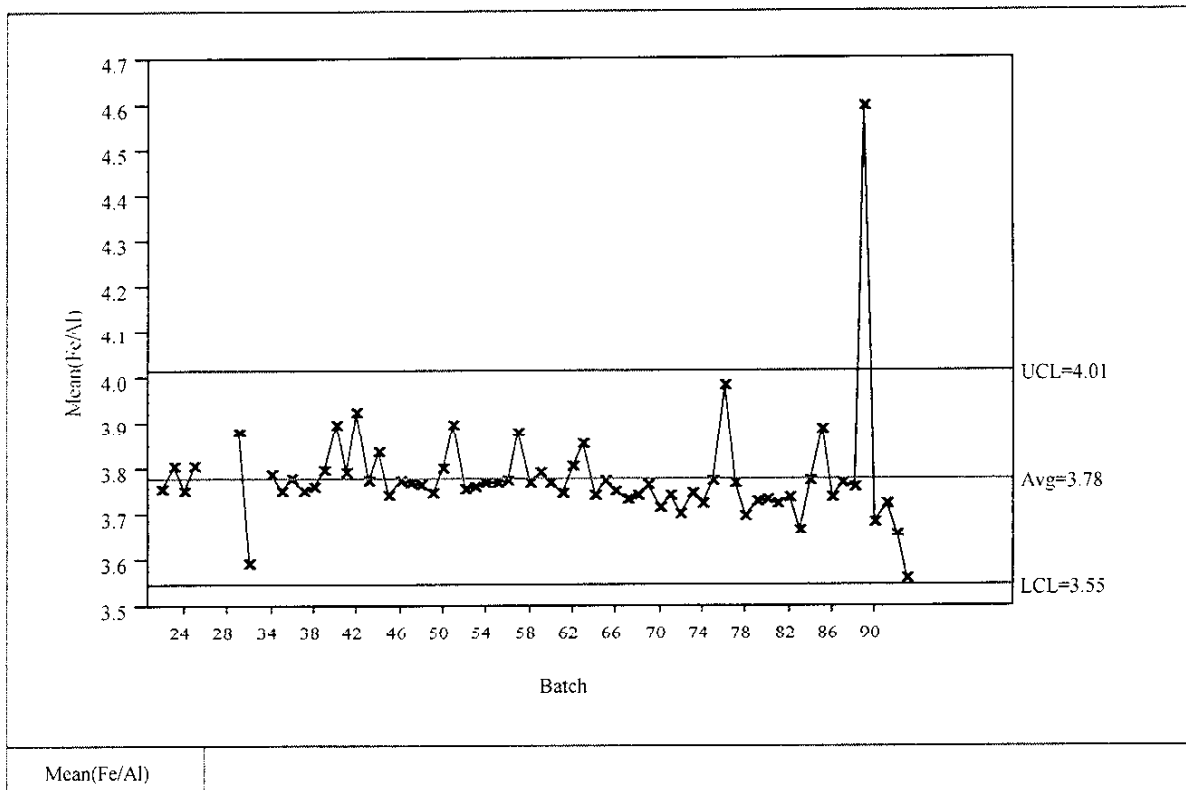
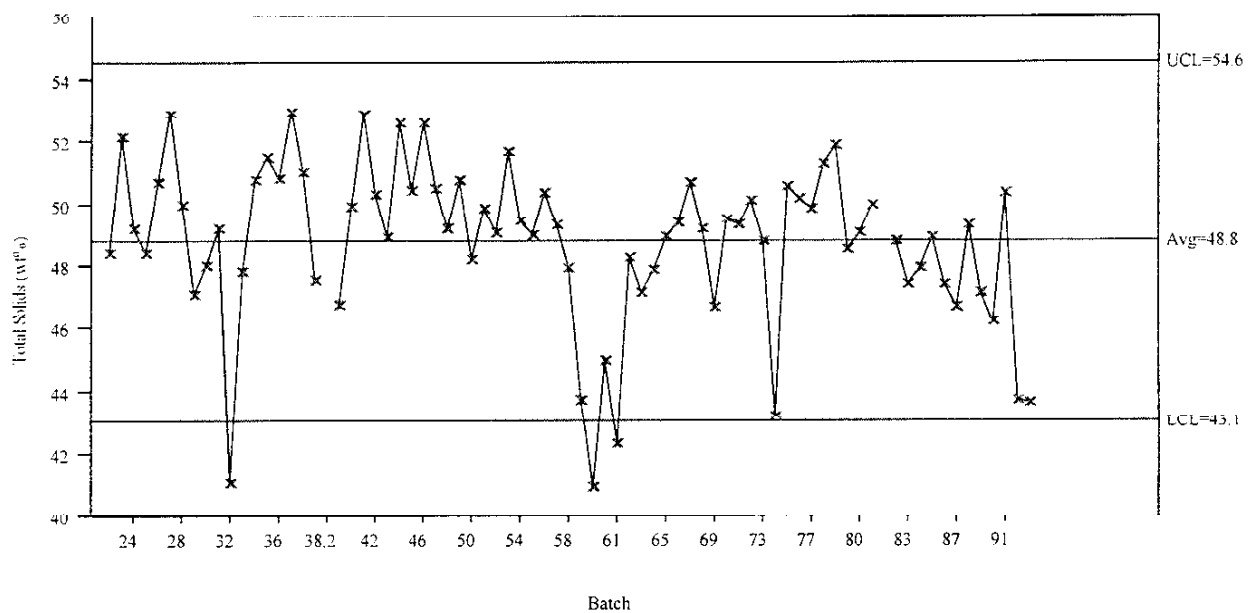
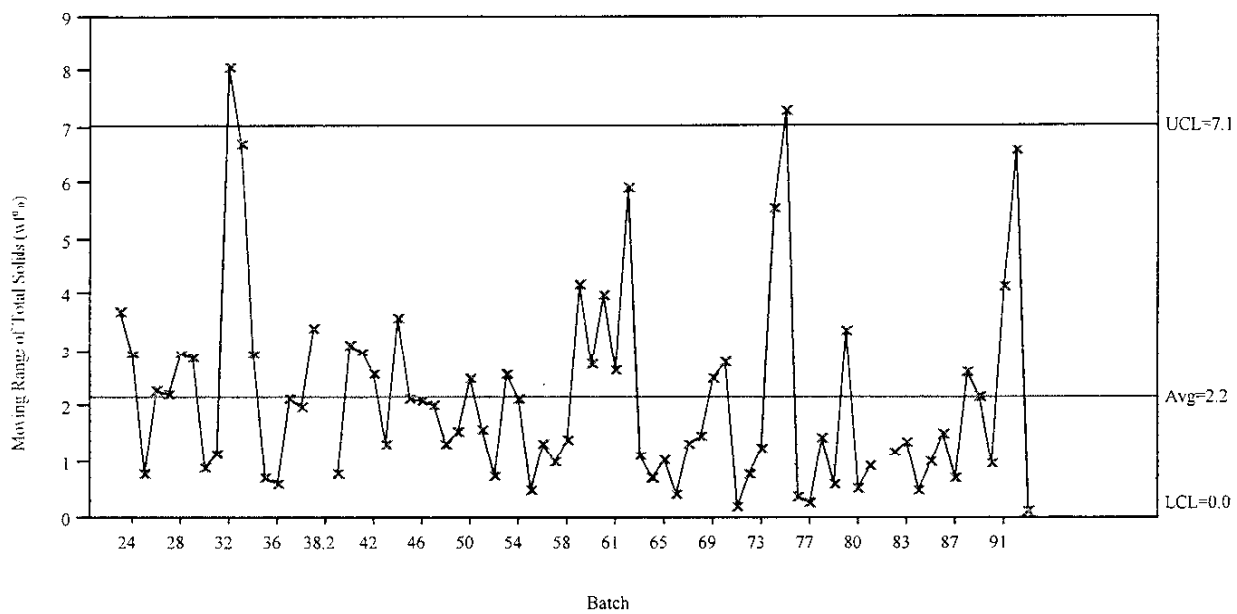


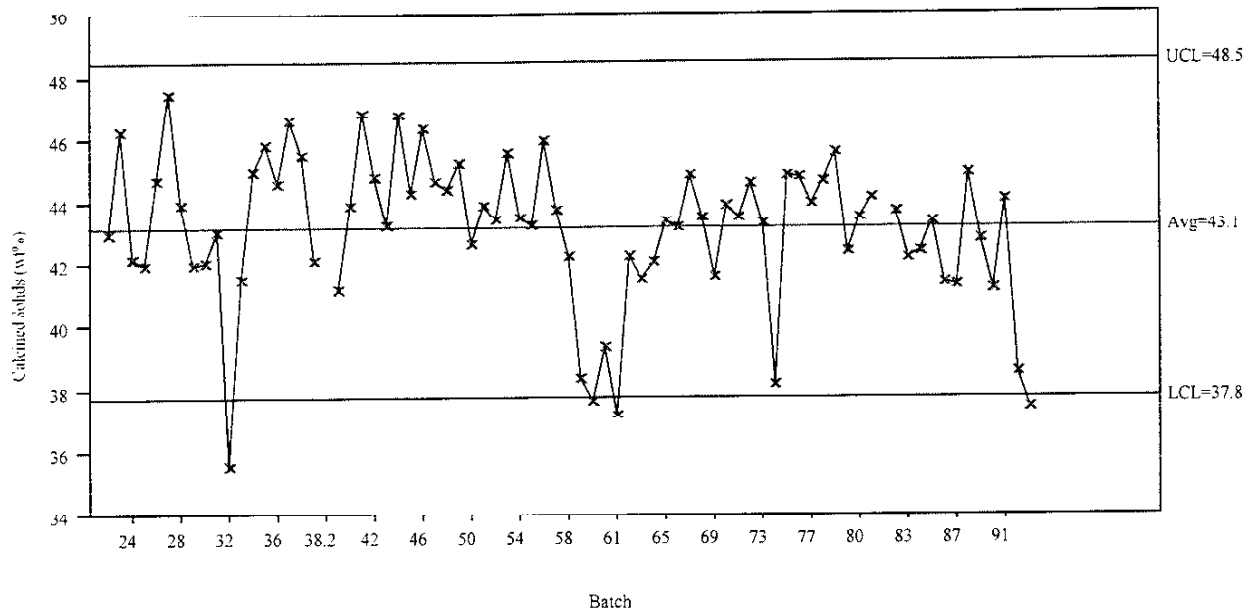
Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions



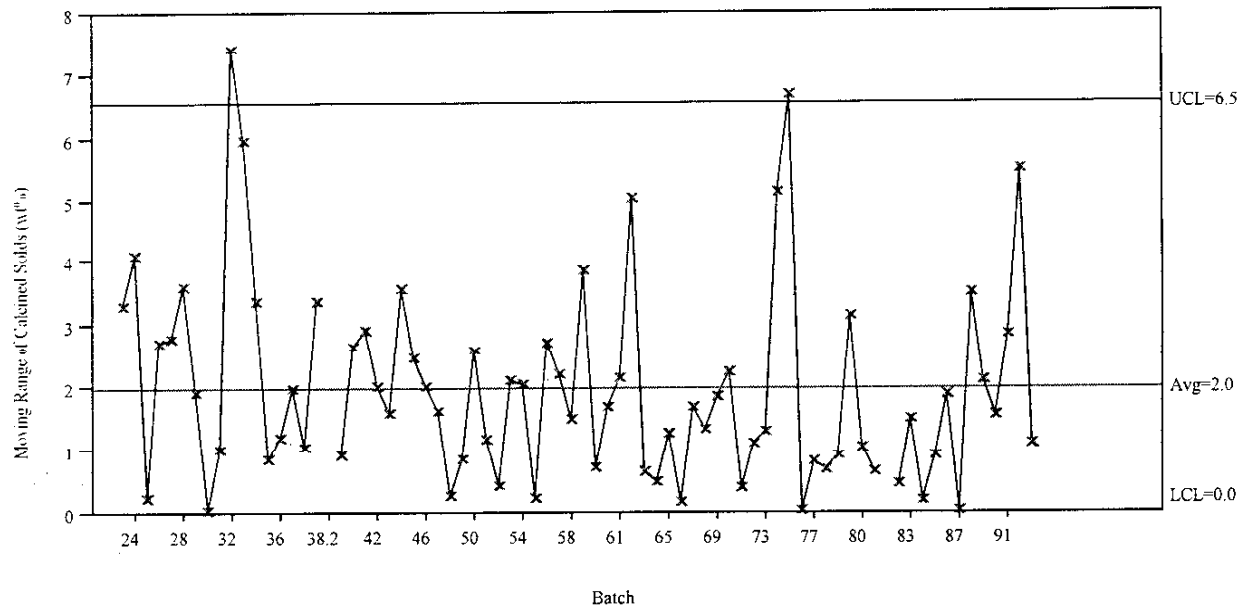
Total Solids (wt%)



Moving Range of Total Solids (wt%)

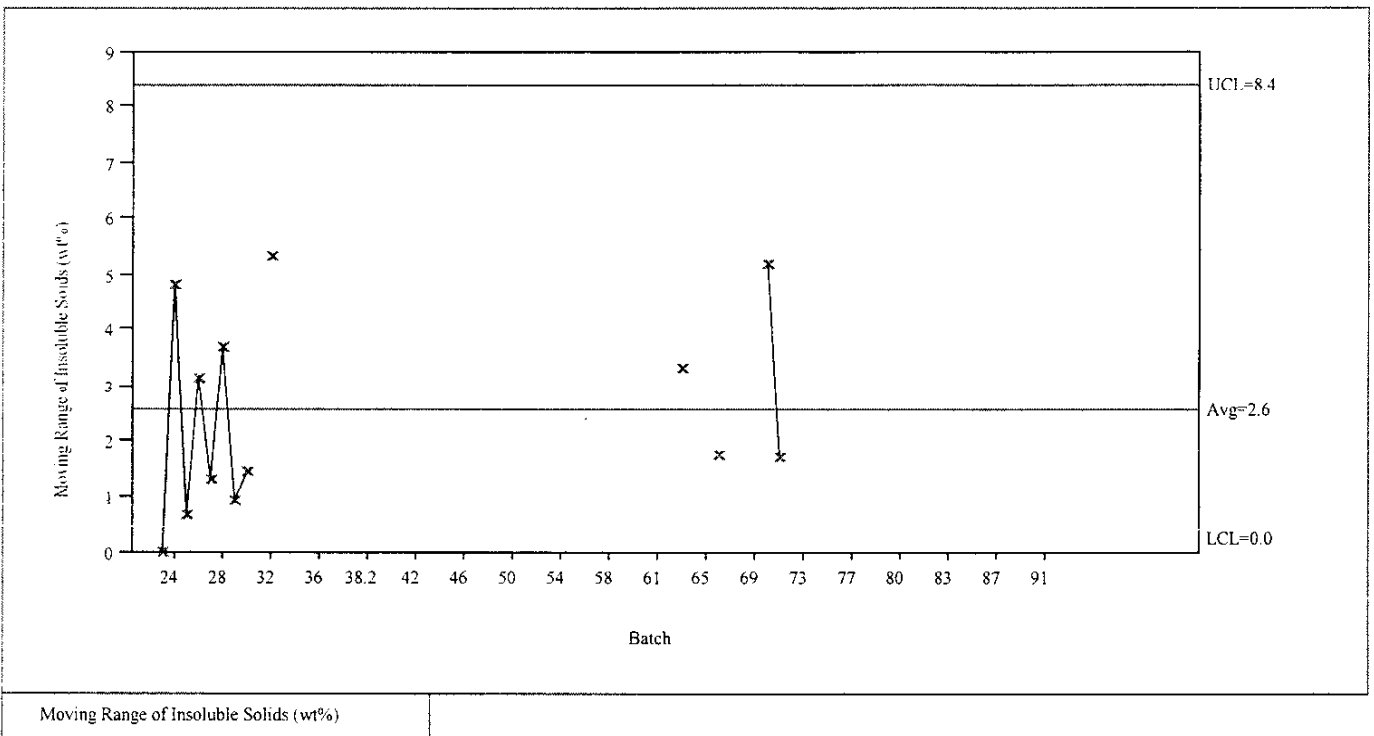
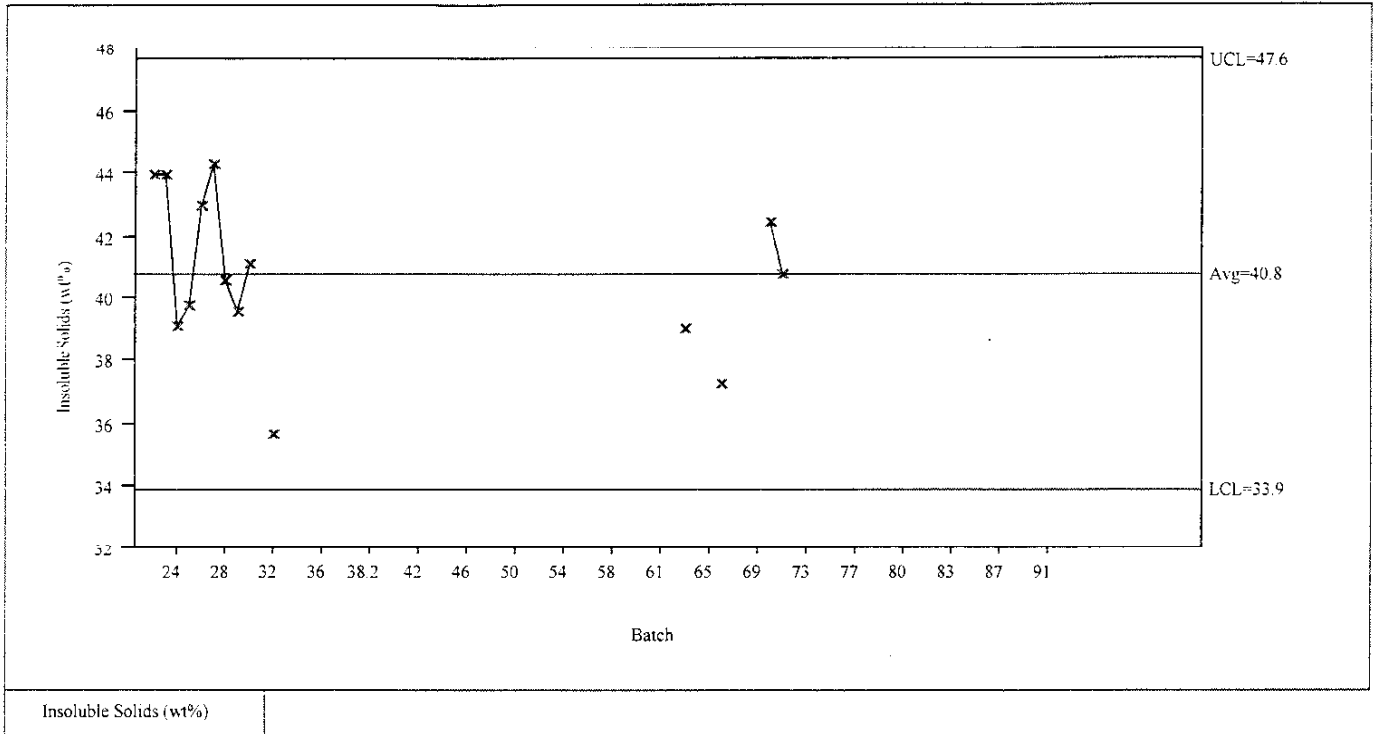


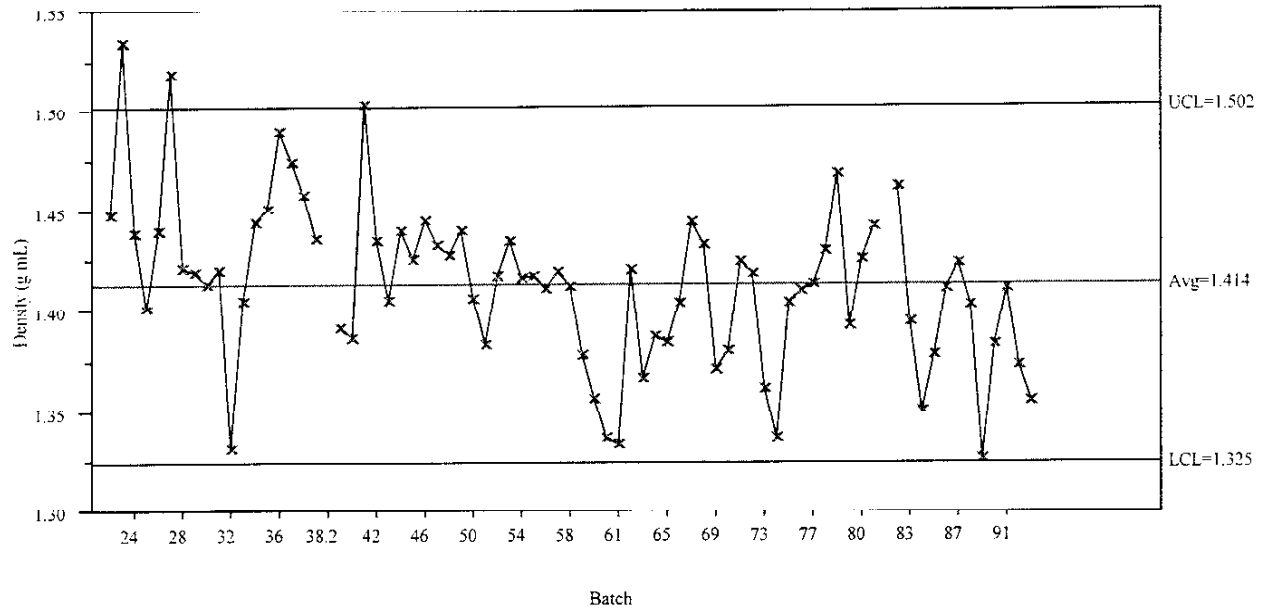
Calced Solids (wt%)



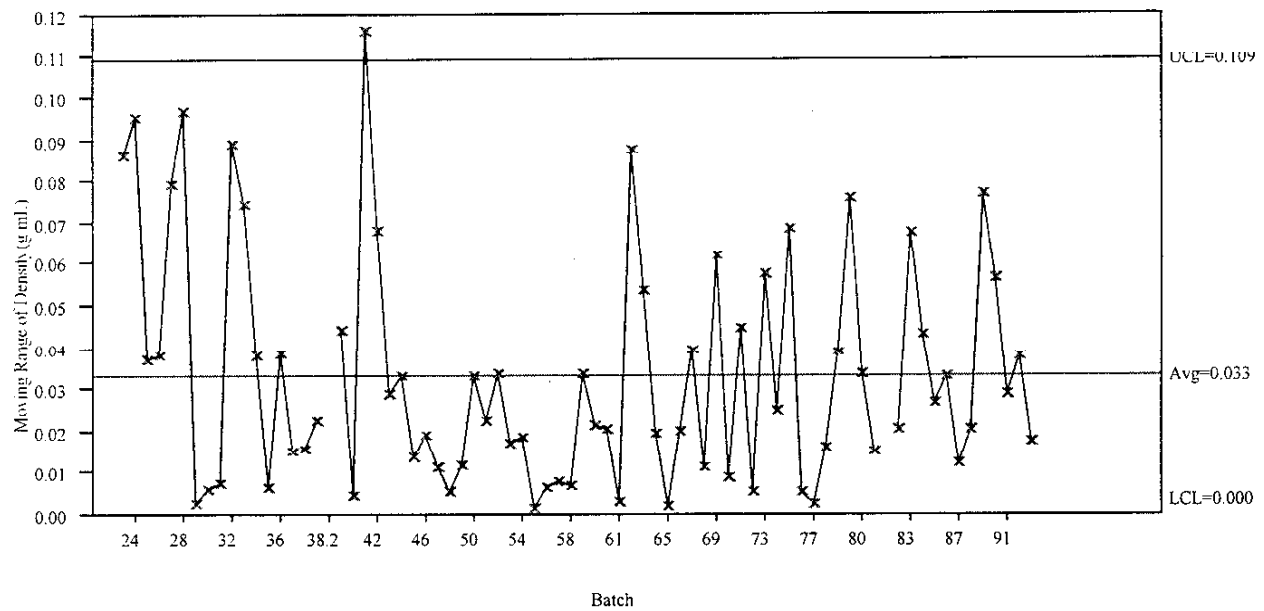
Moving Range of Calced Solids (wt%)

Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions



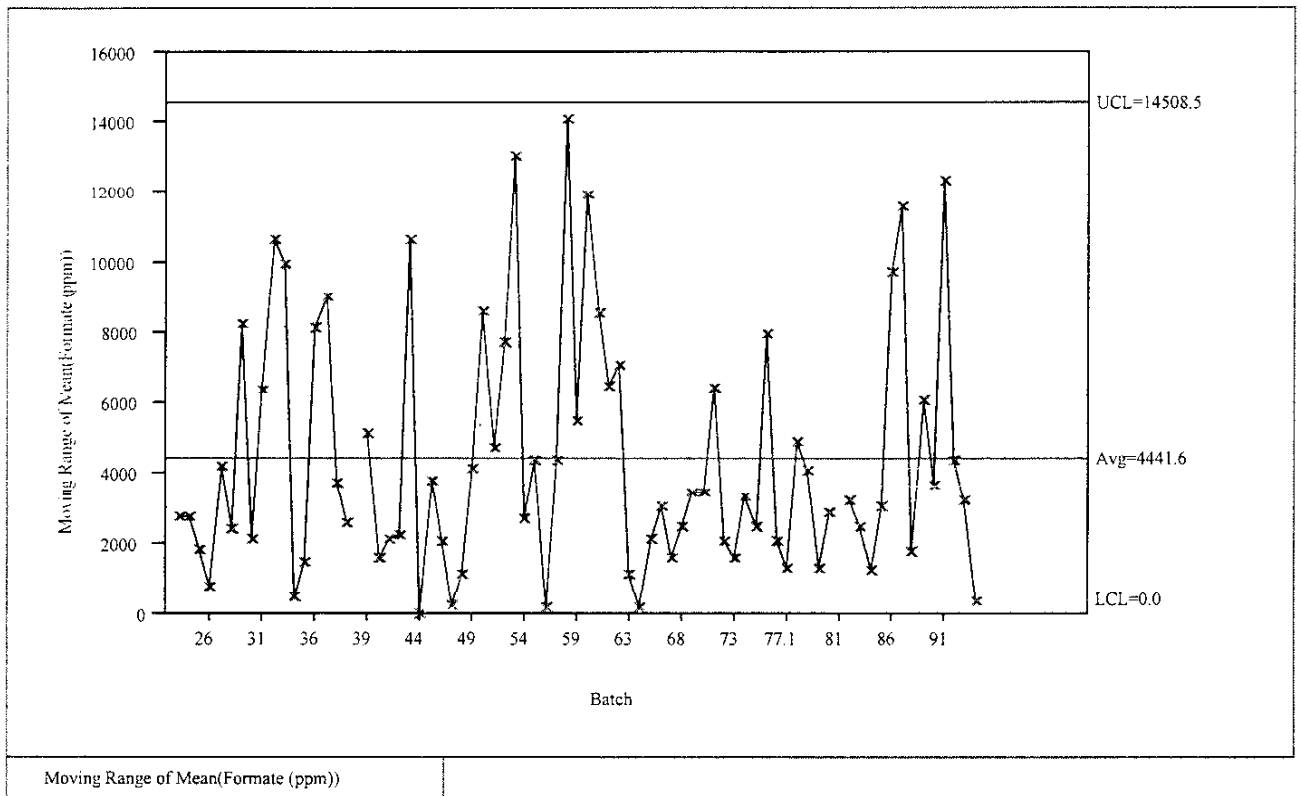
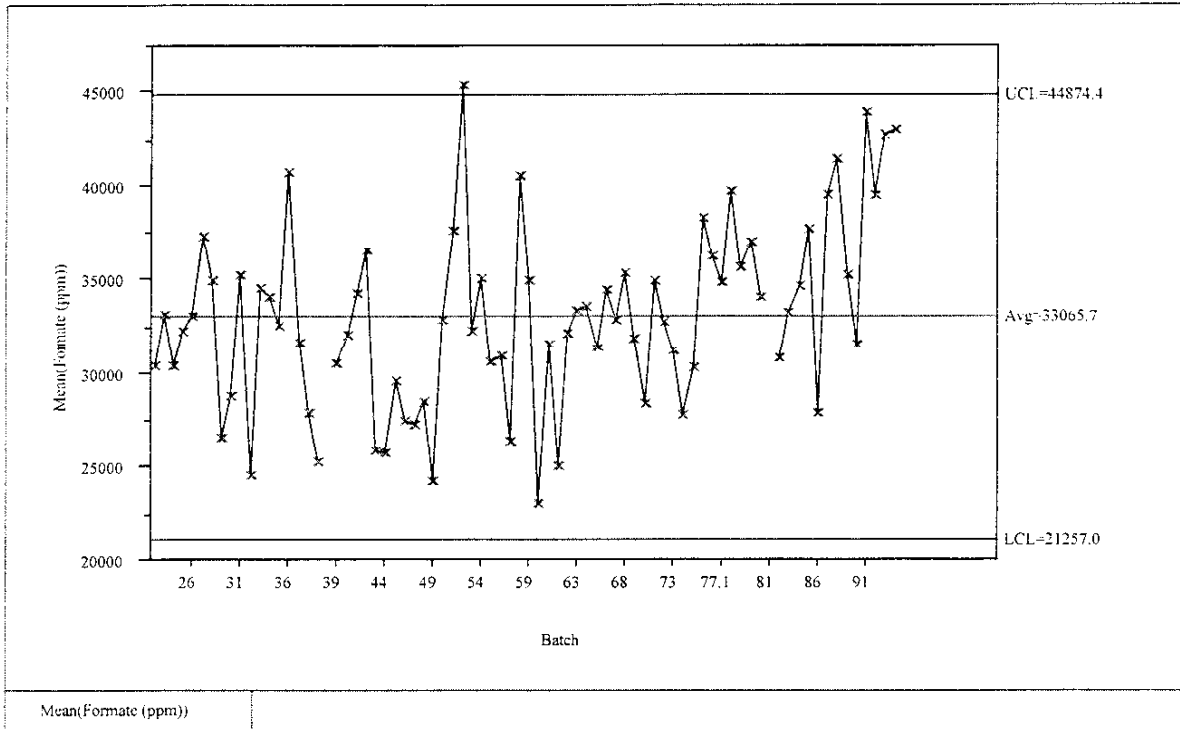


Density (g/mL)

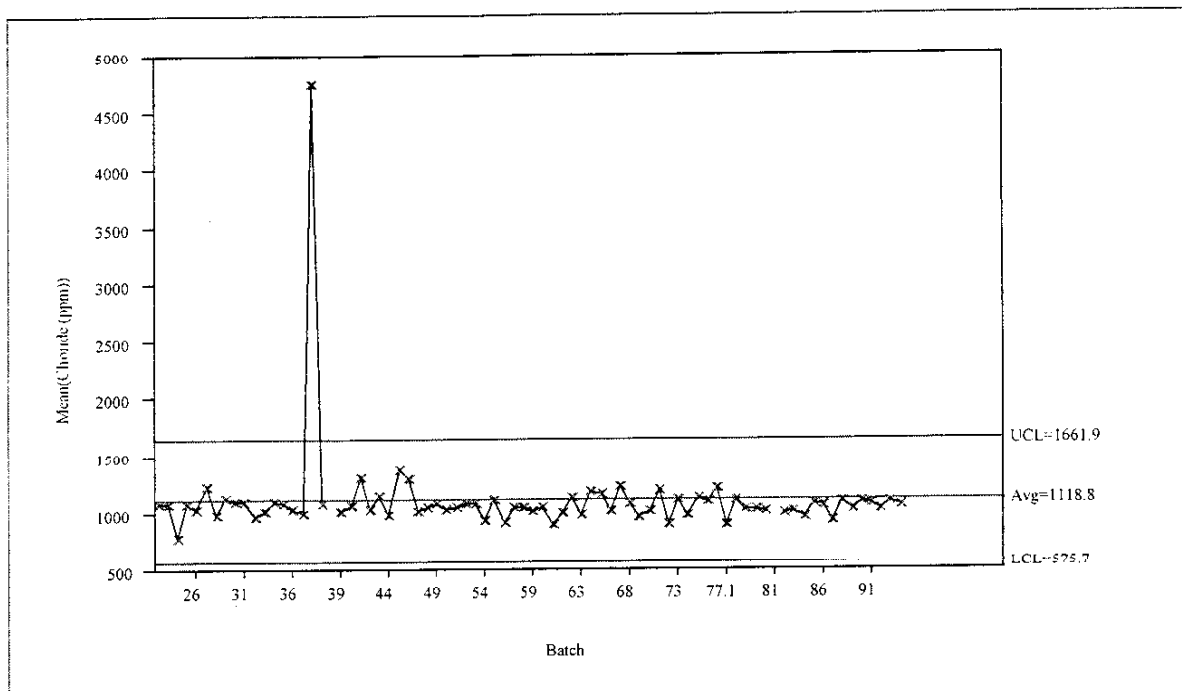


Moving Range of Density (g/mL)

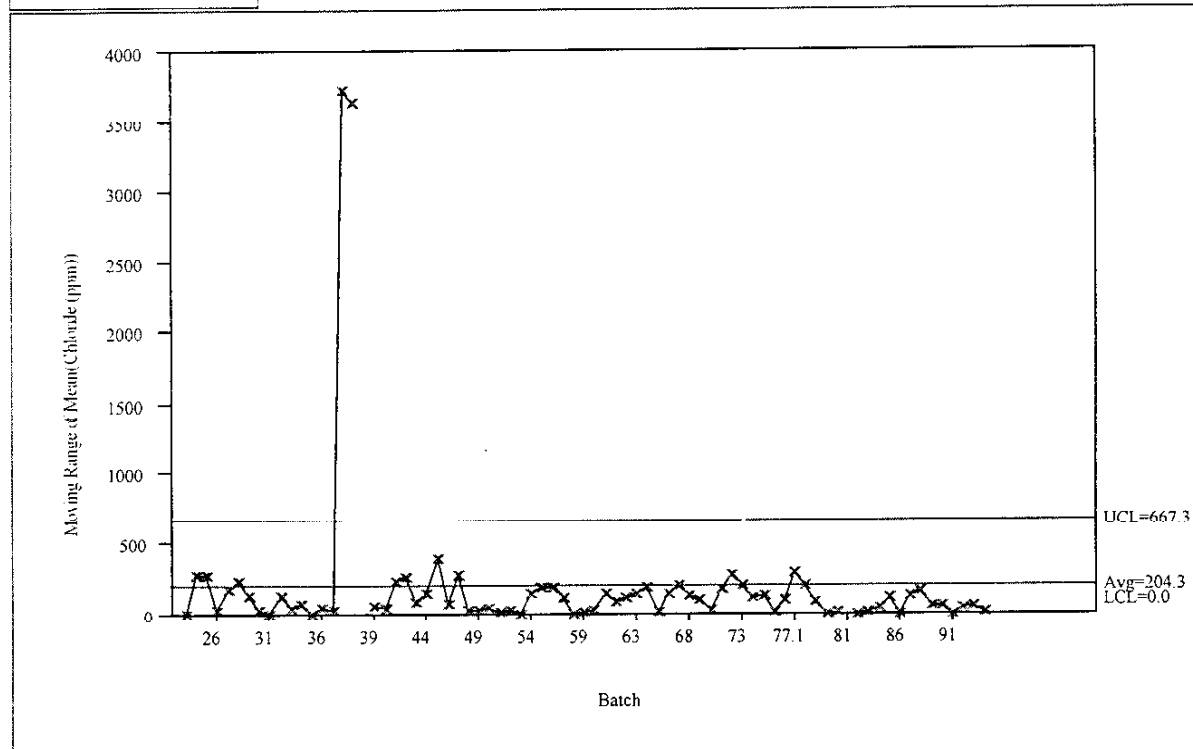
Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions







Mean(Chloride (ppm))



Moving Range of Mean(Chloride (ppm))

Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions

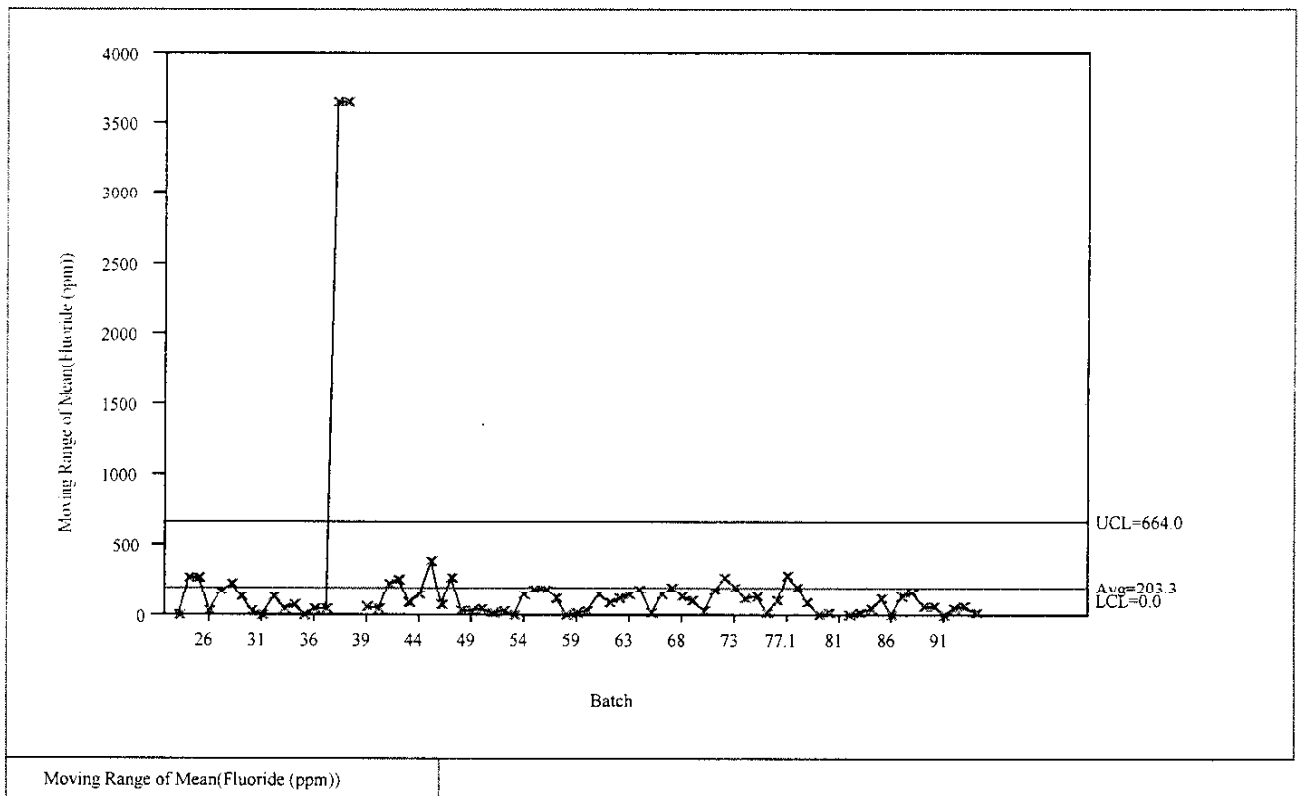
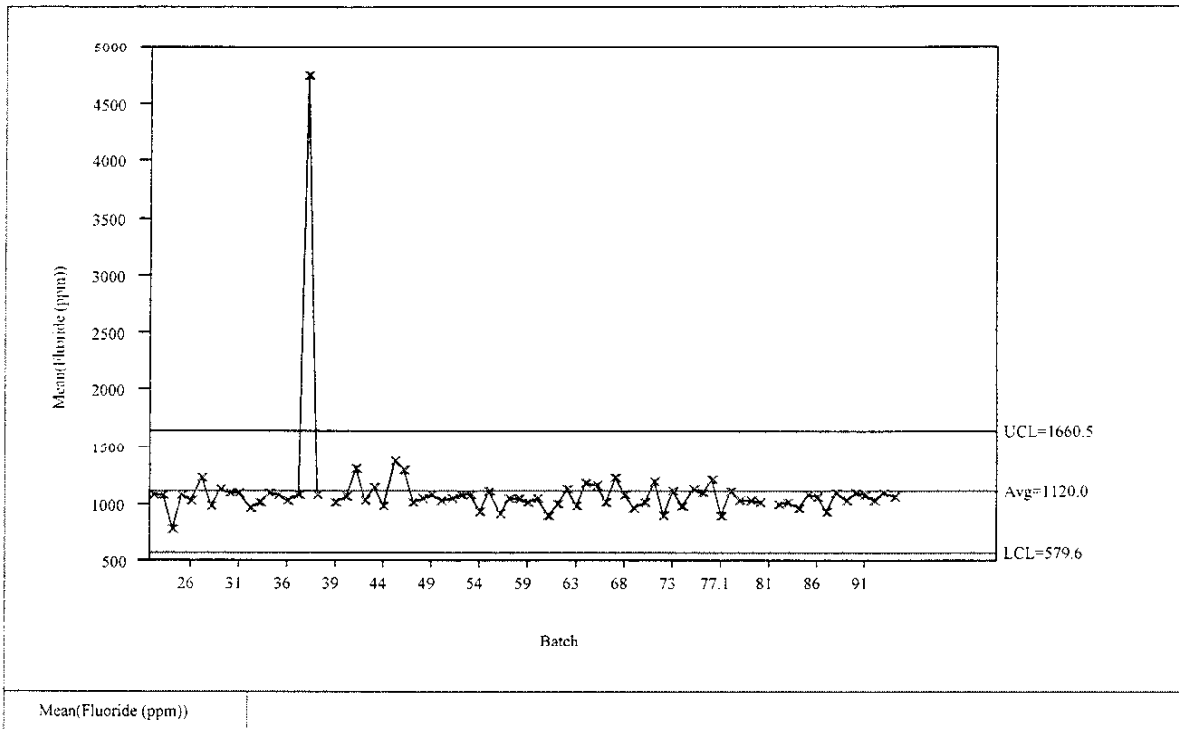


Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions

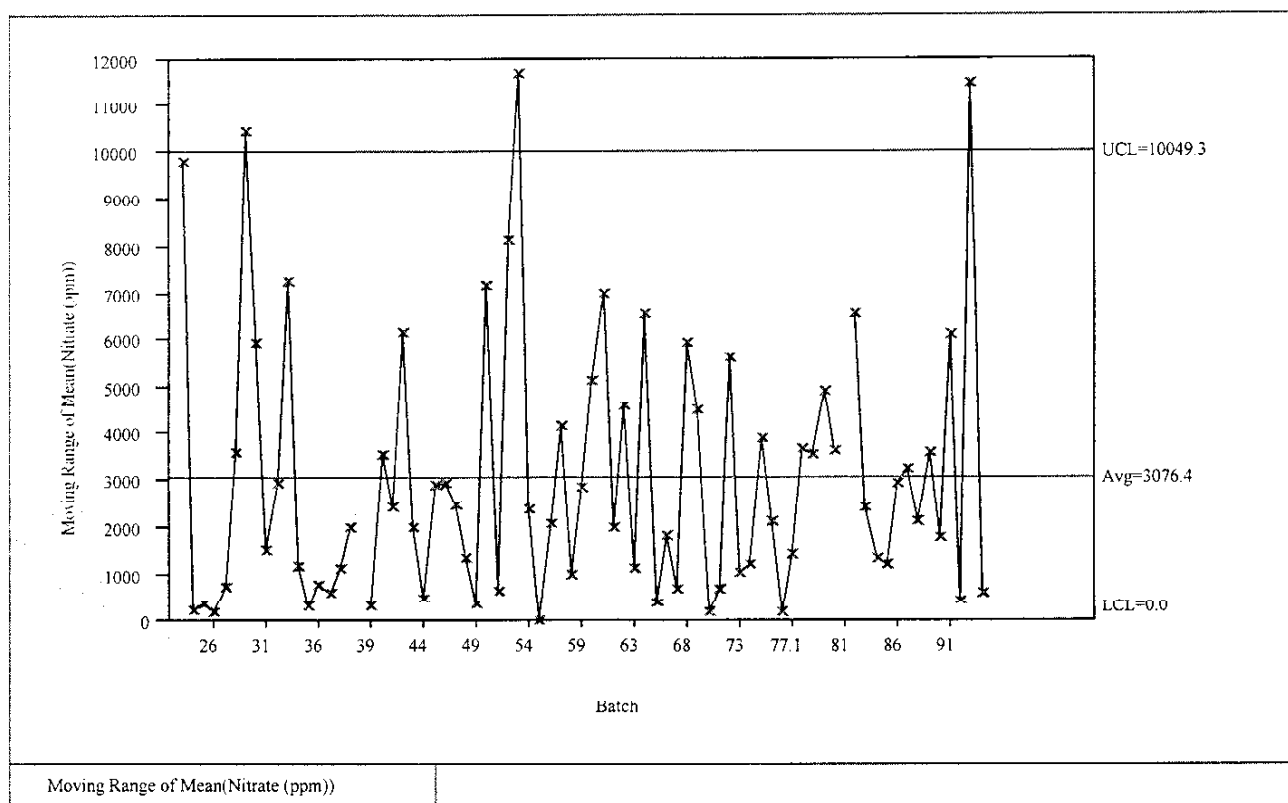
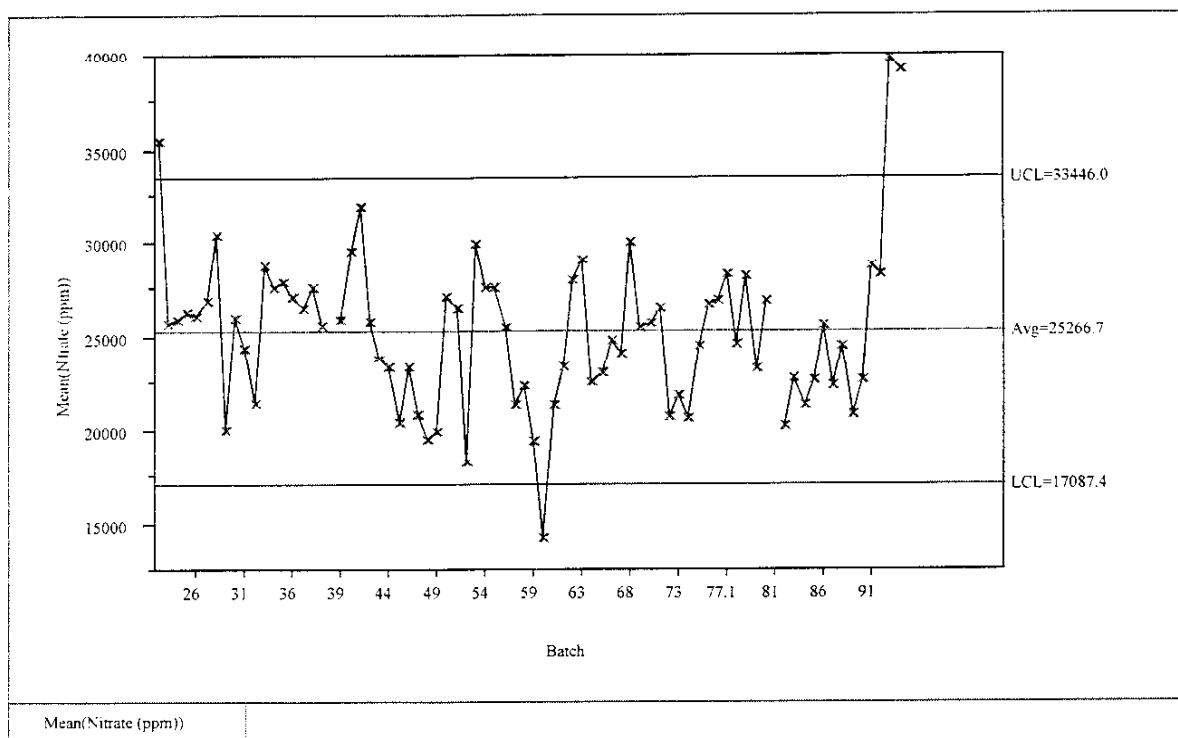


Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions

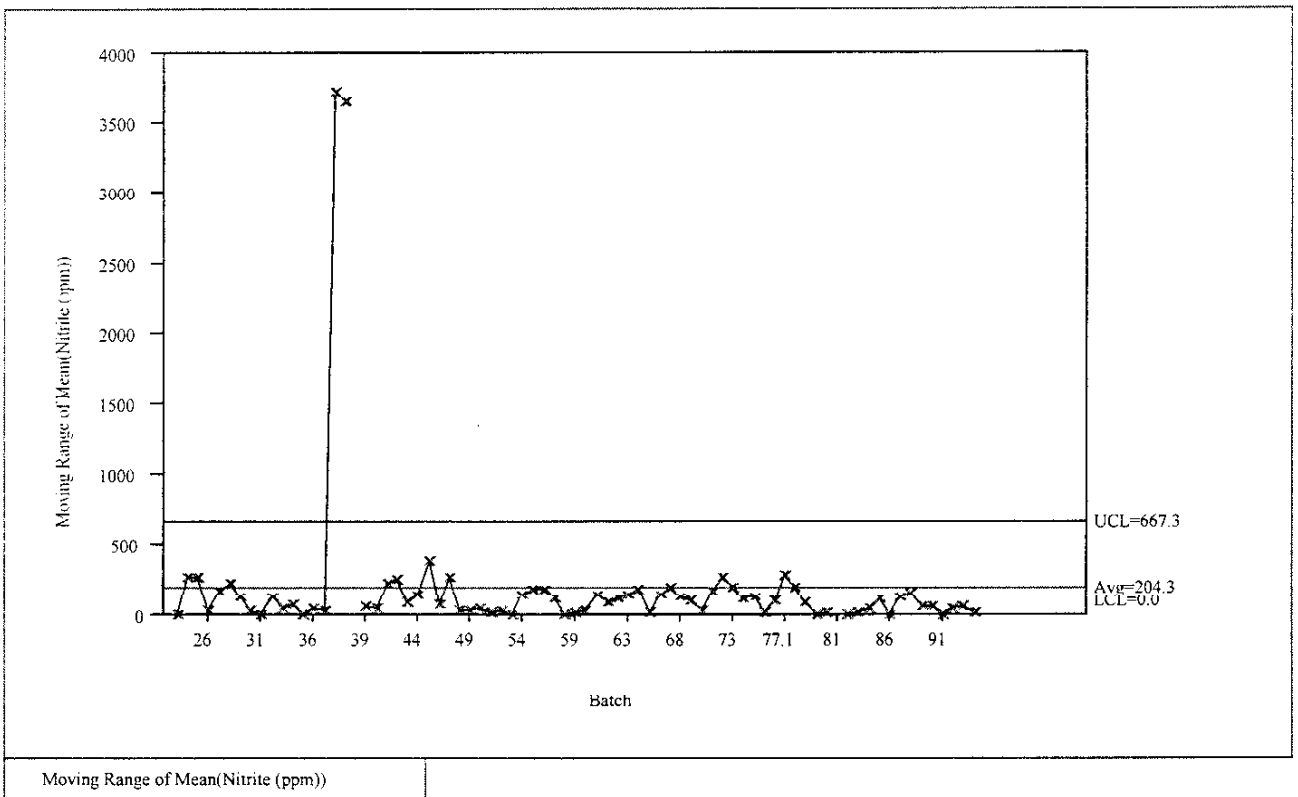
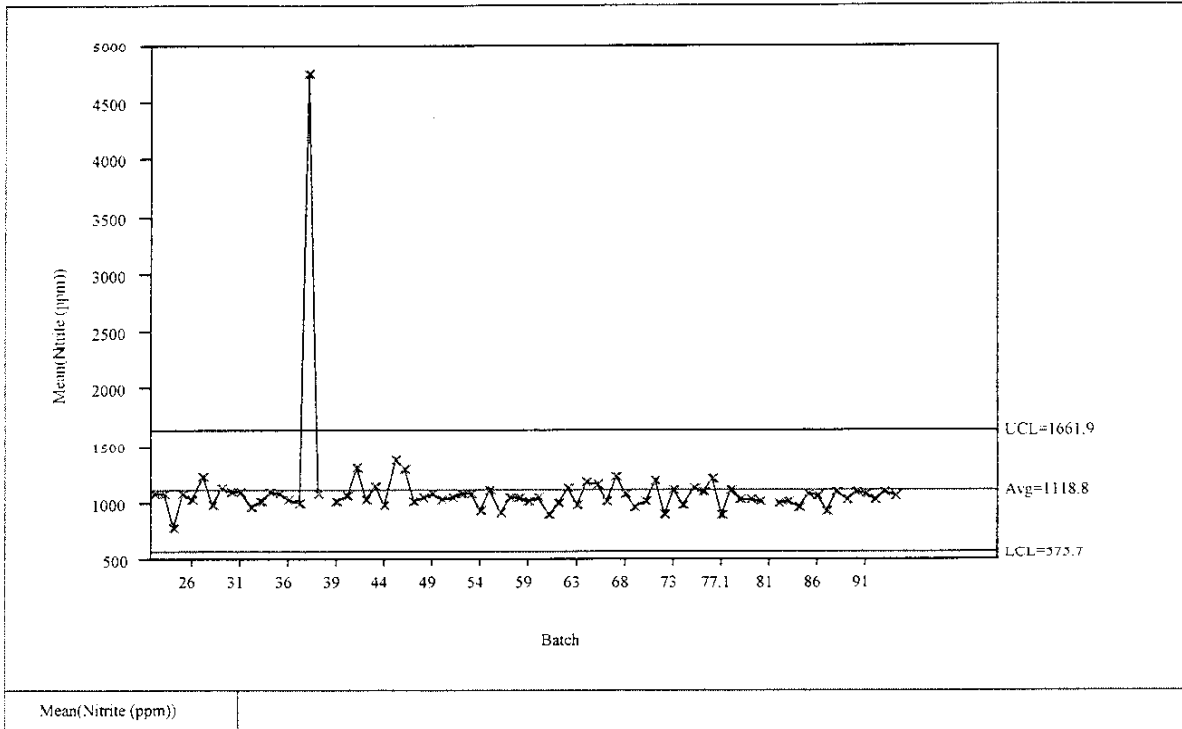


Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions

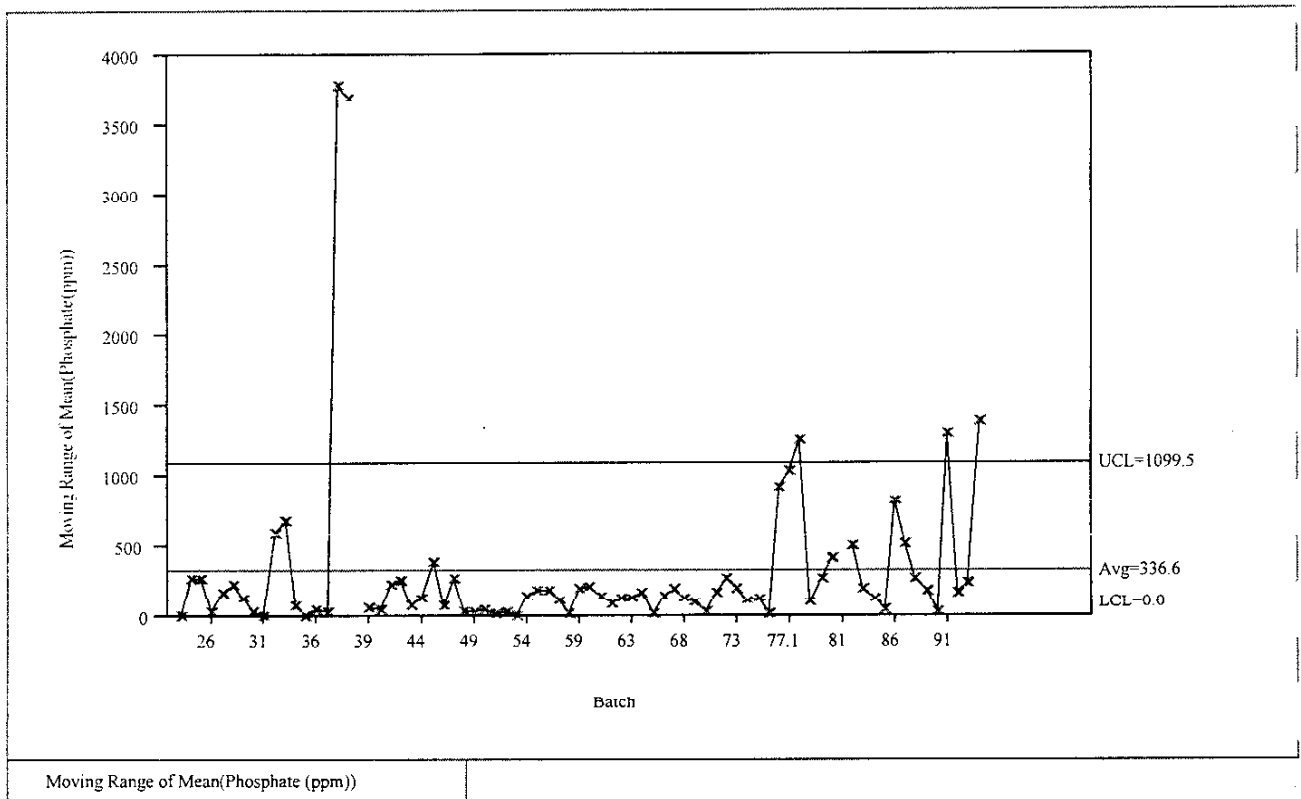
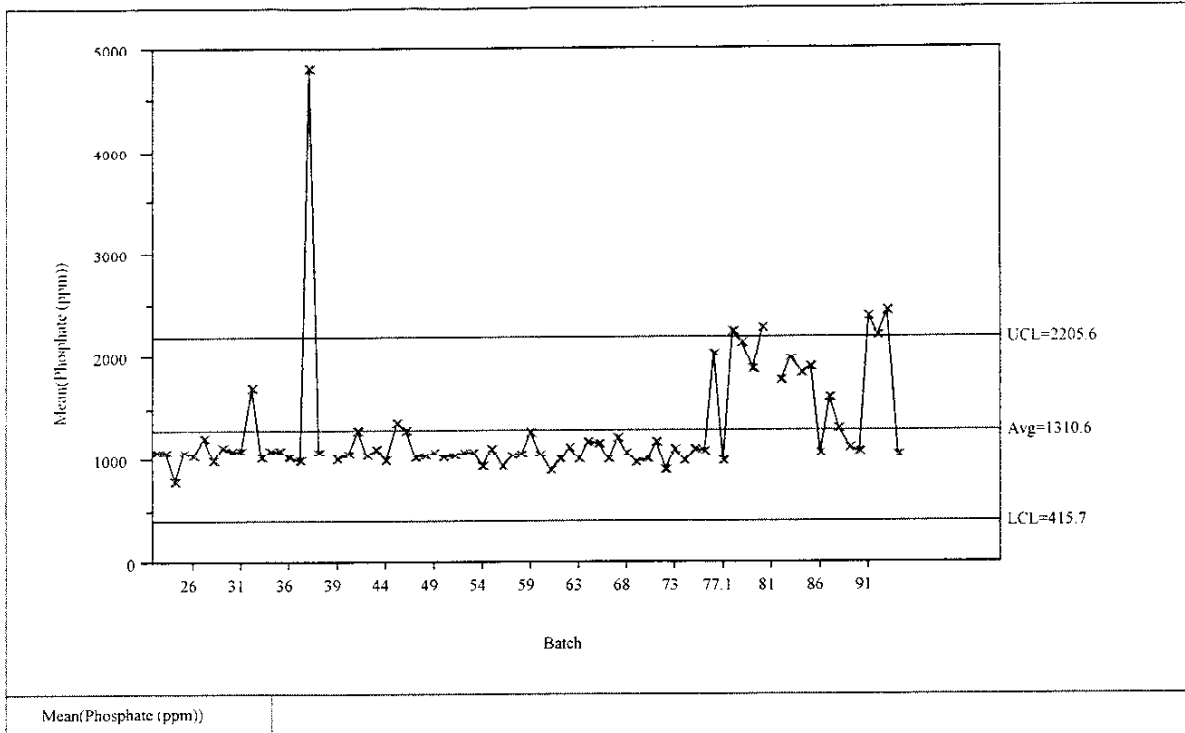
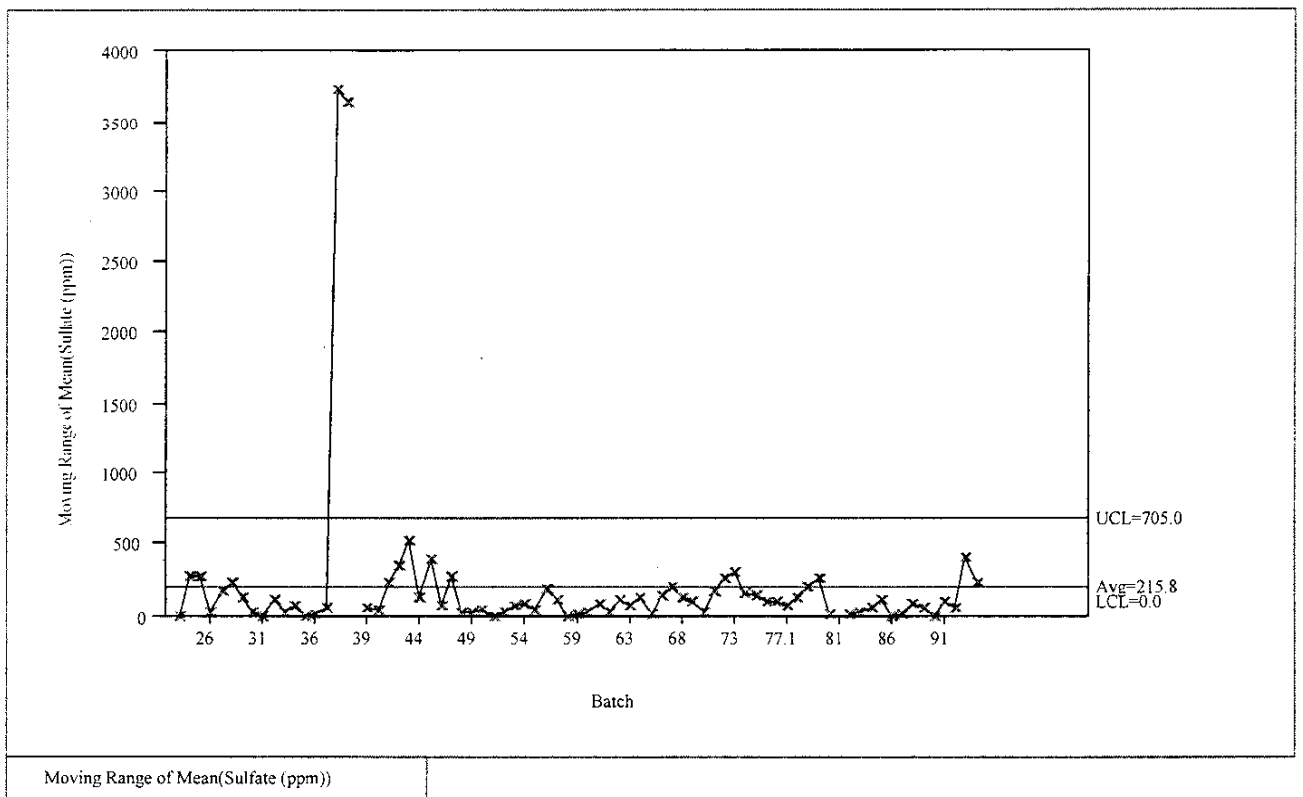
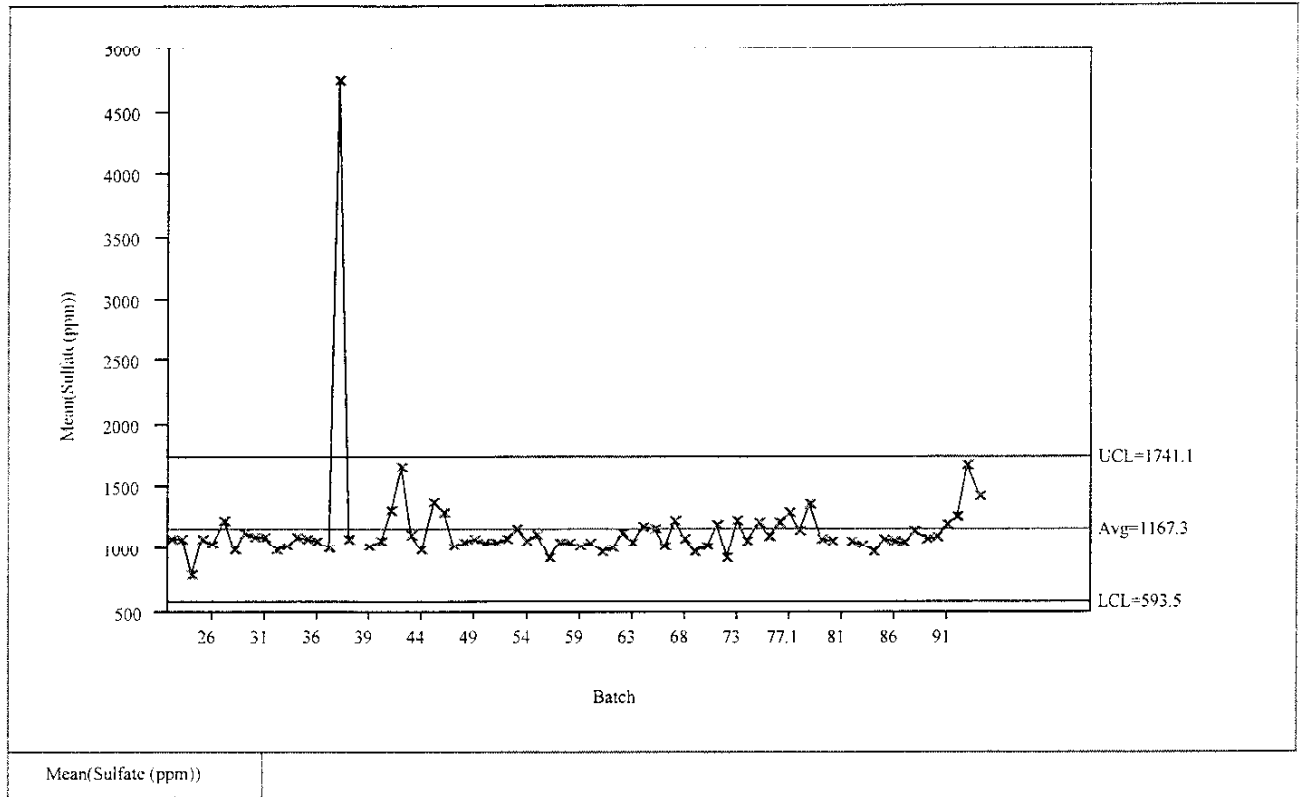
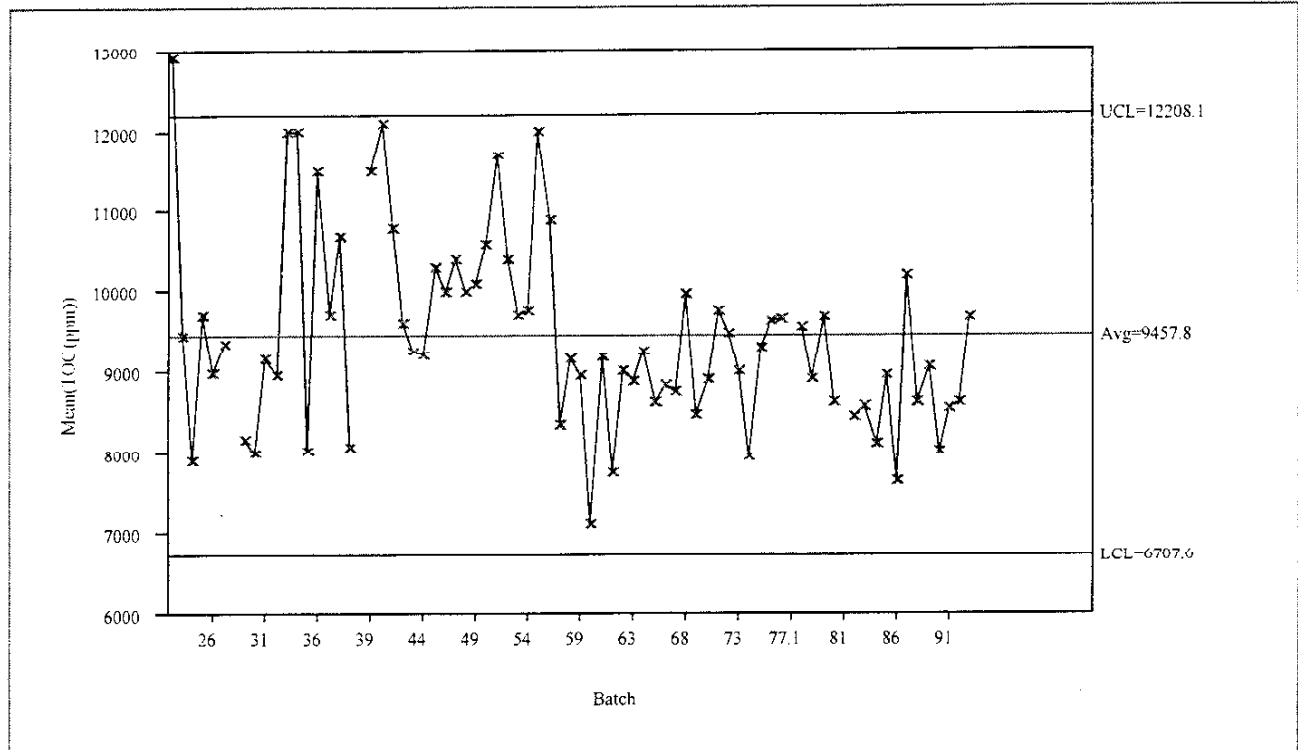
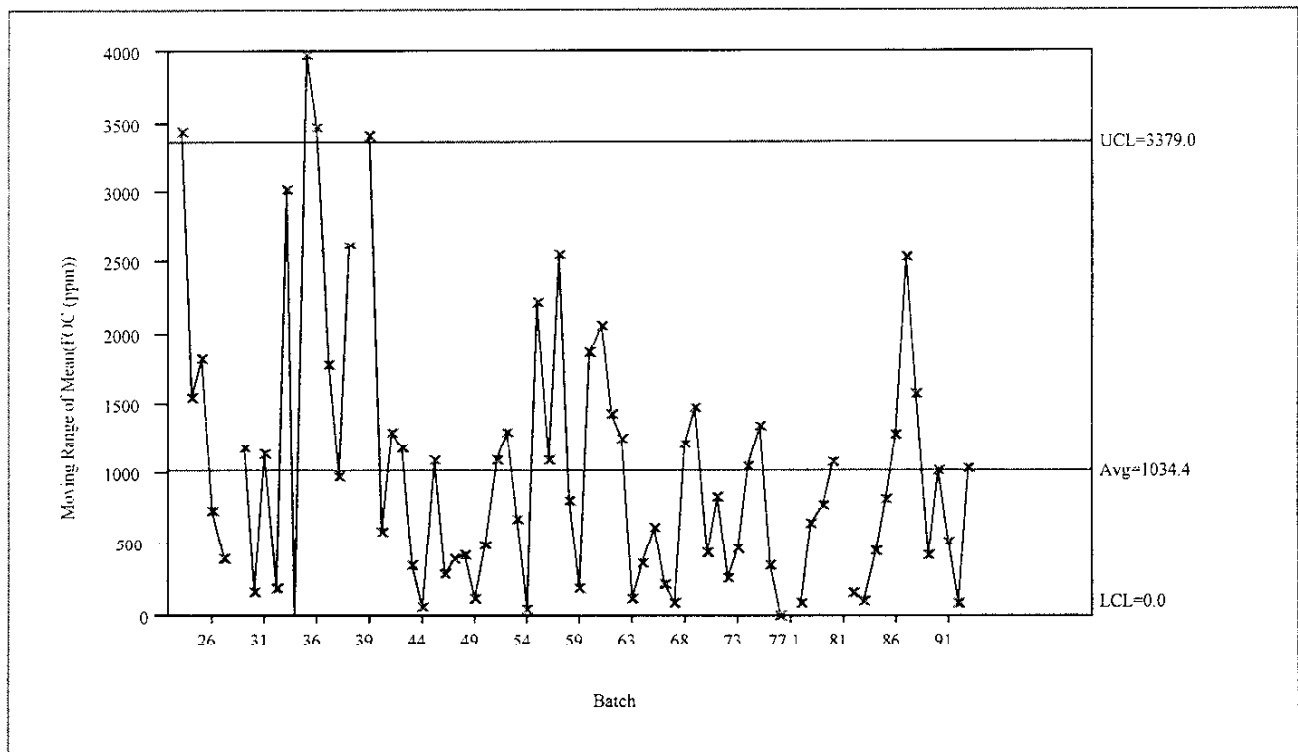


Exhibit 8a: SME Control Charts for Individual Batch Averages for Anions





Mean(TOC (ppm))



Moving Range of Mean(TOC (ppm))

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

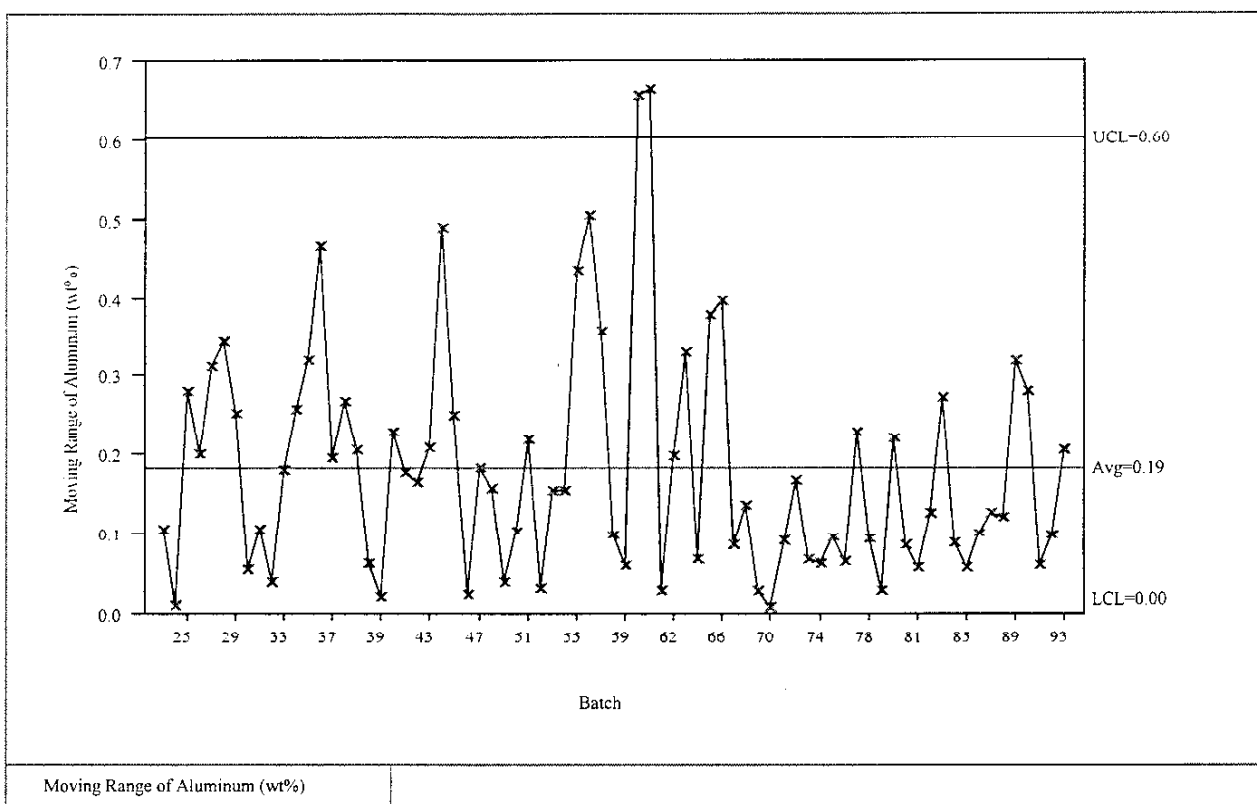
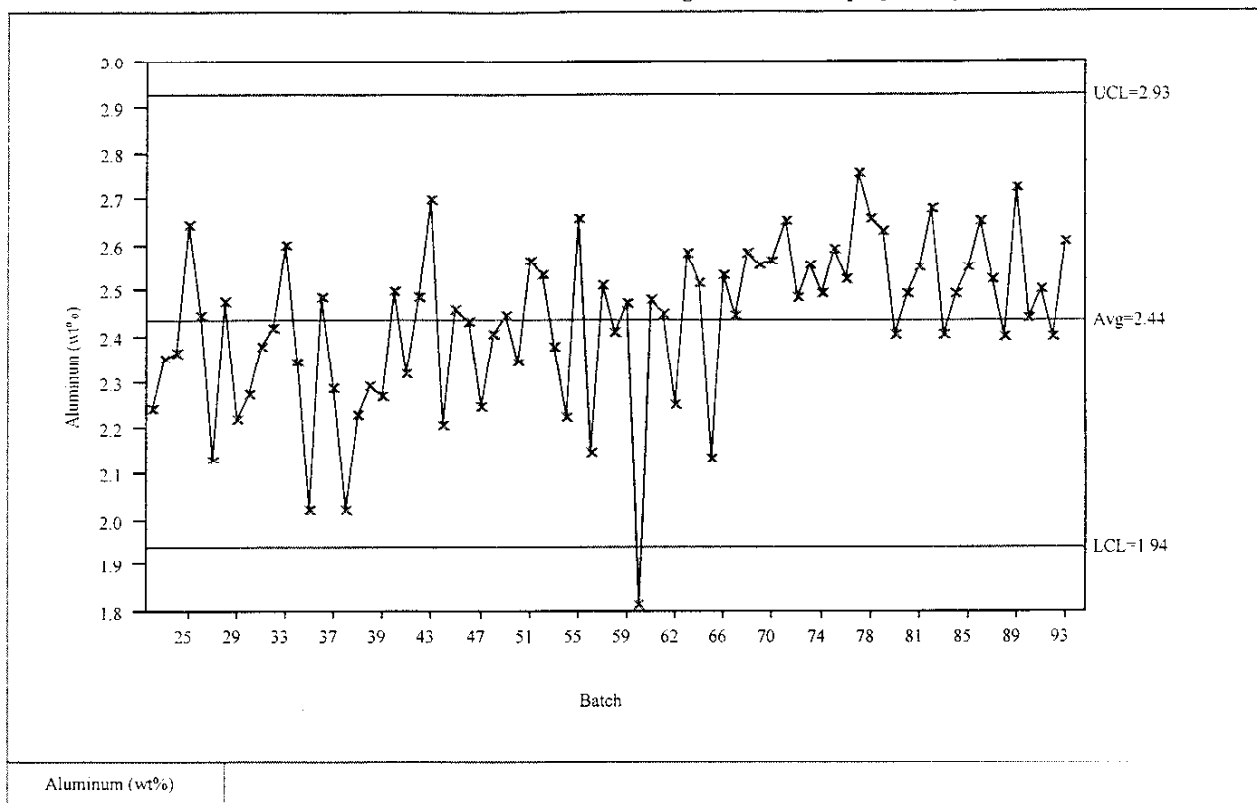
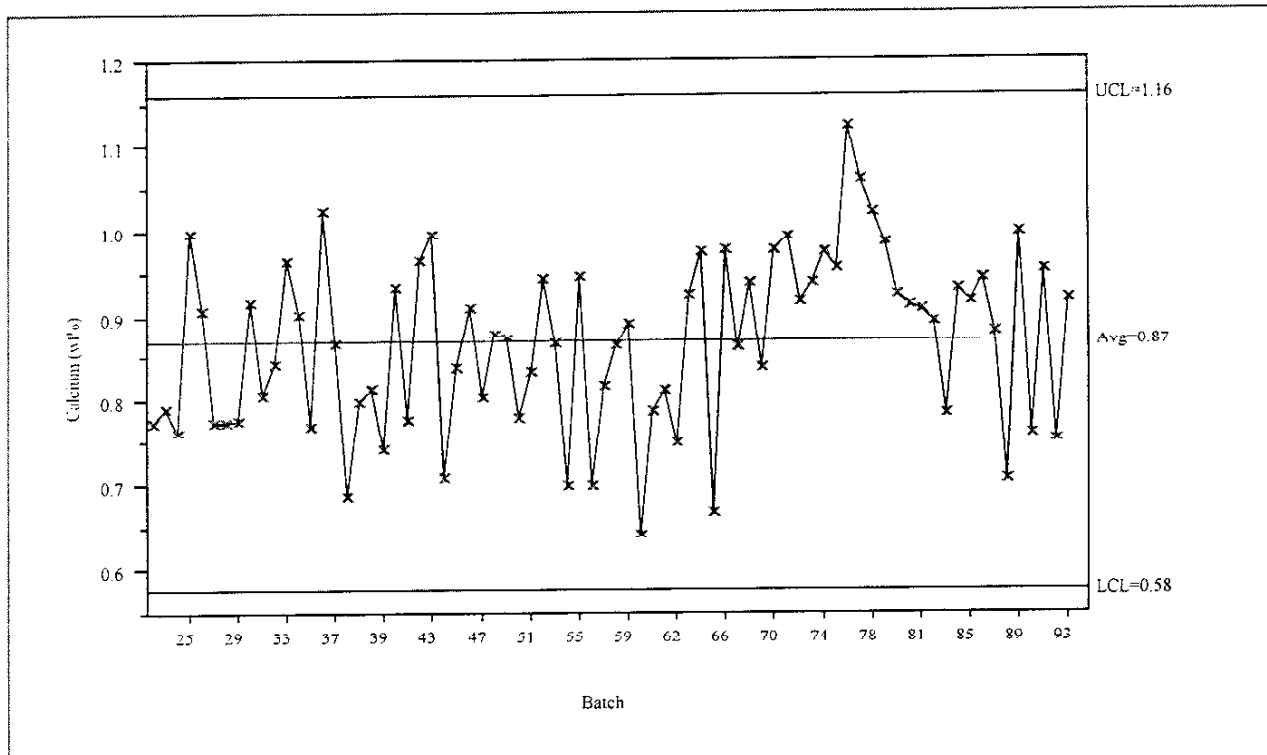
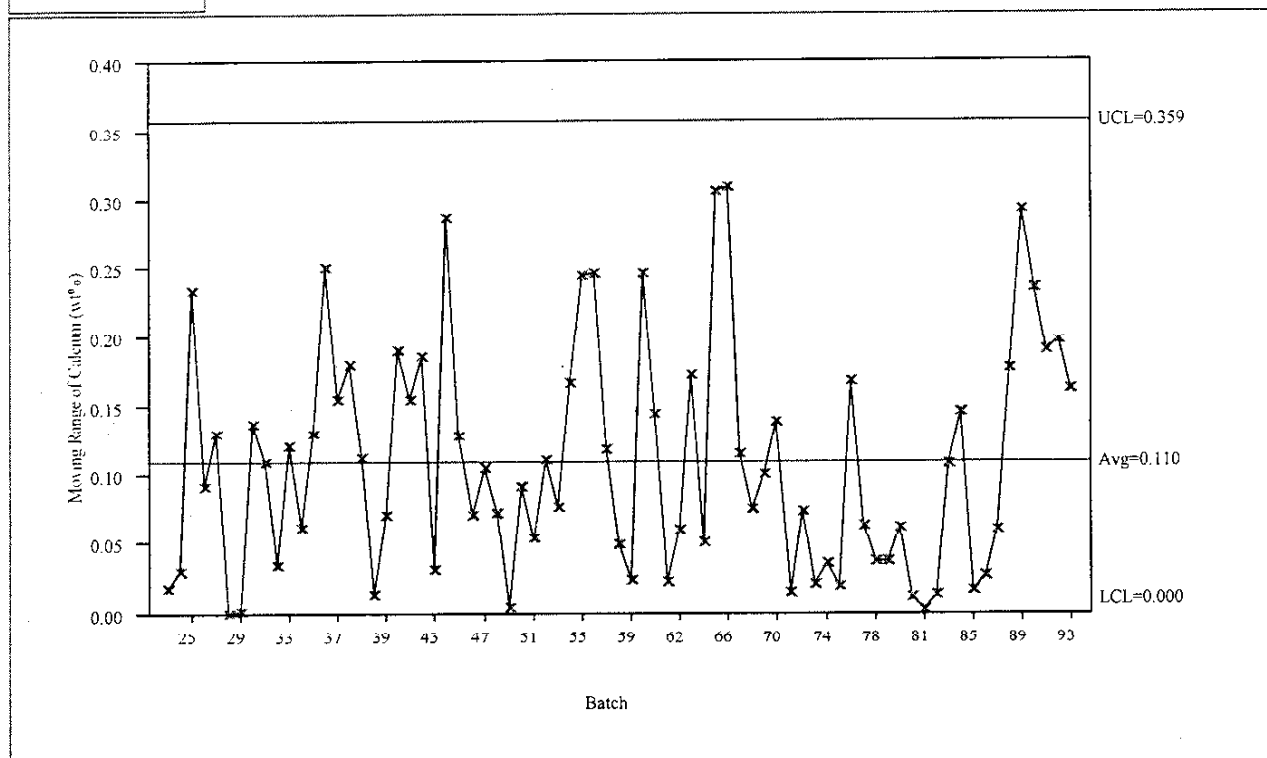




Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

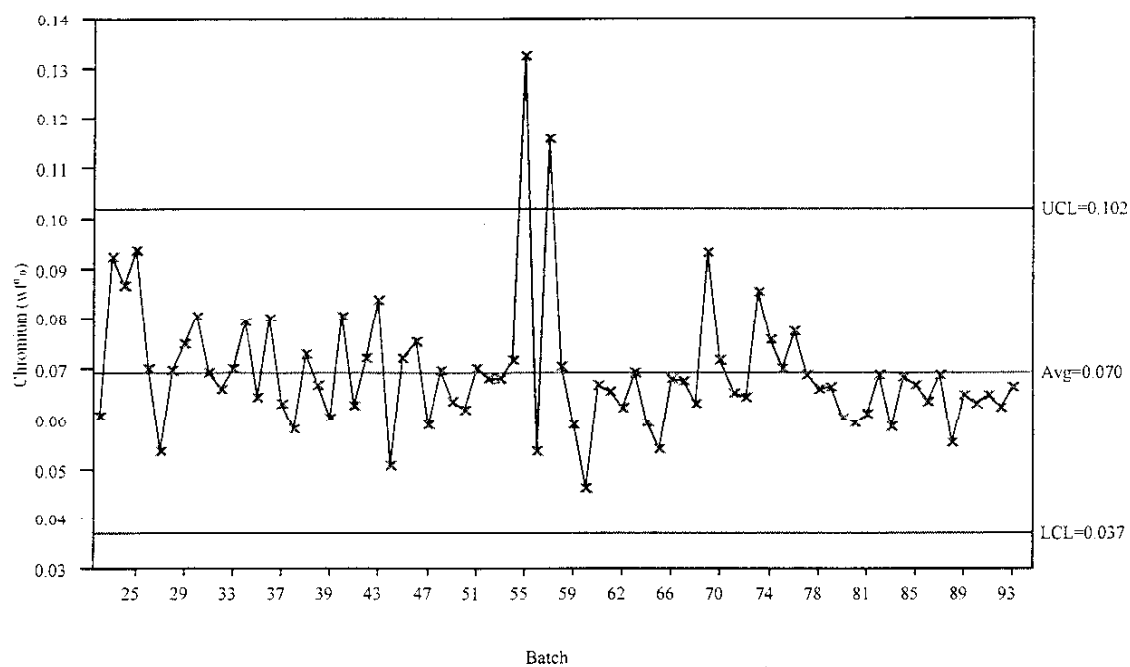


Calcium (wt%)

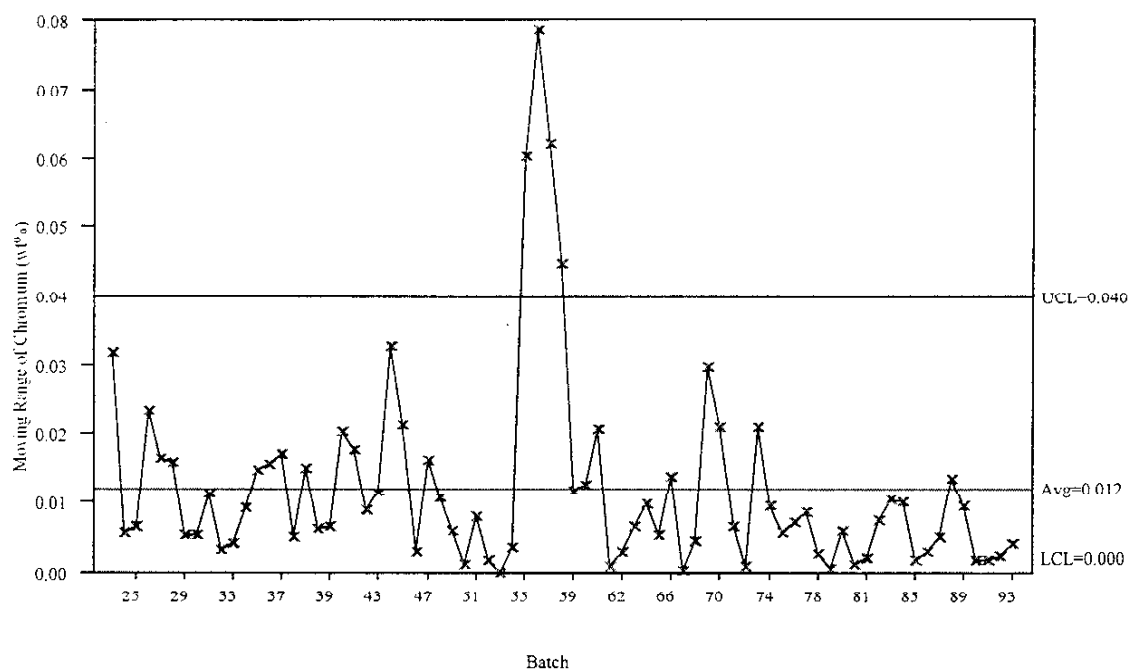


Moving Range of Calcium (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



Chromium (wt%)



Moving Range of Chromium (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

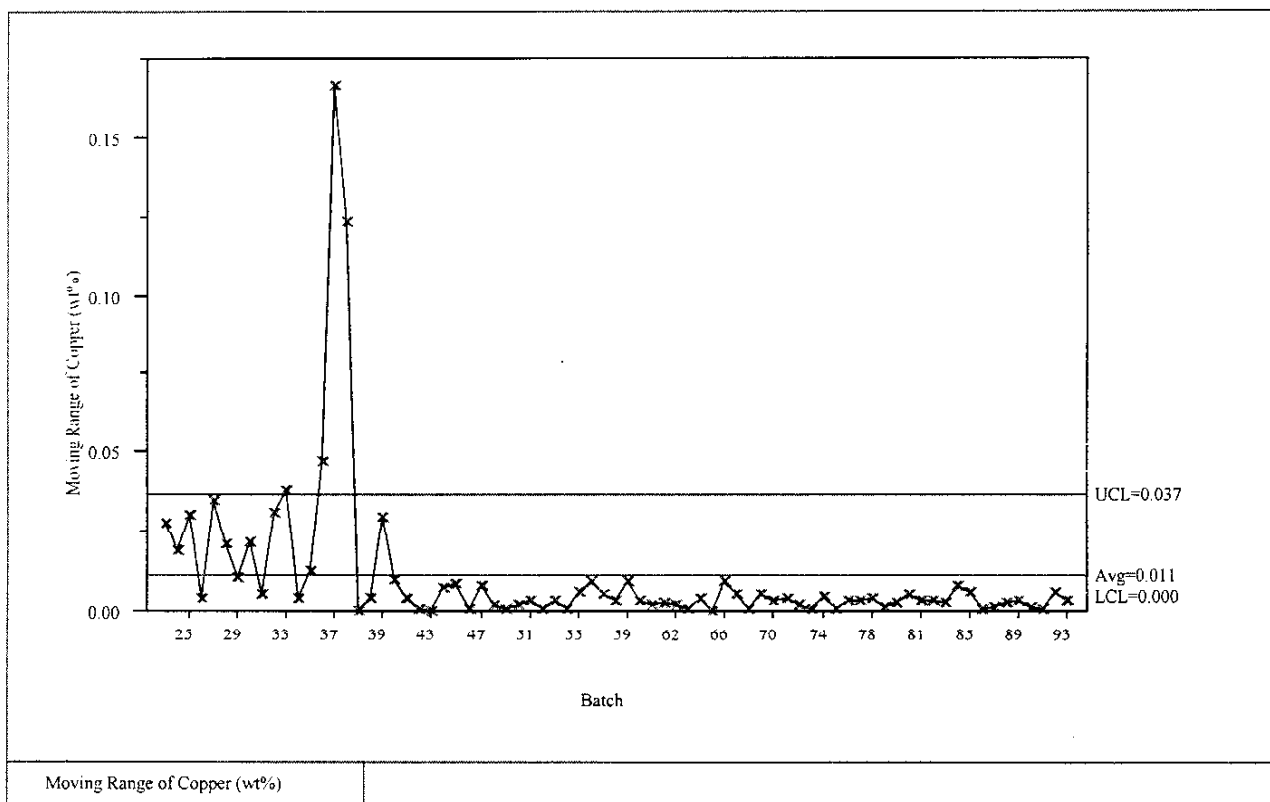
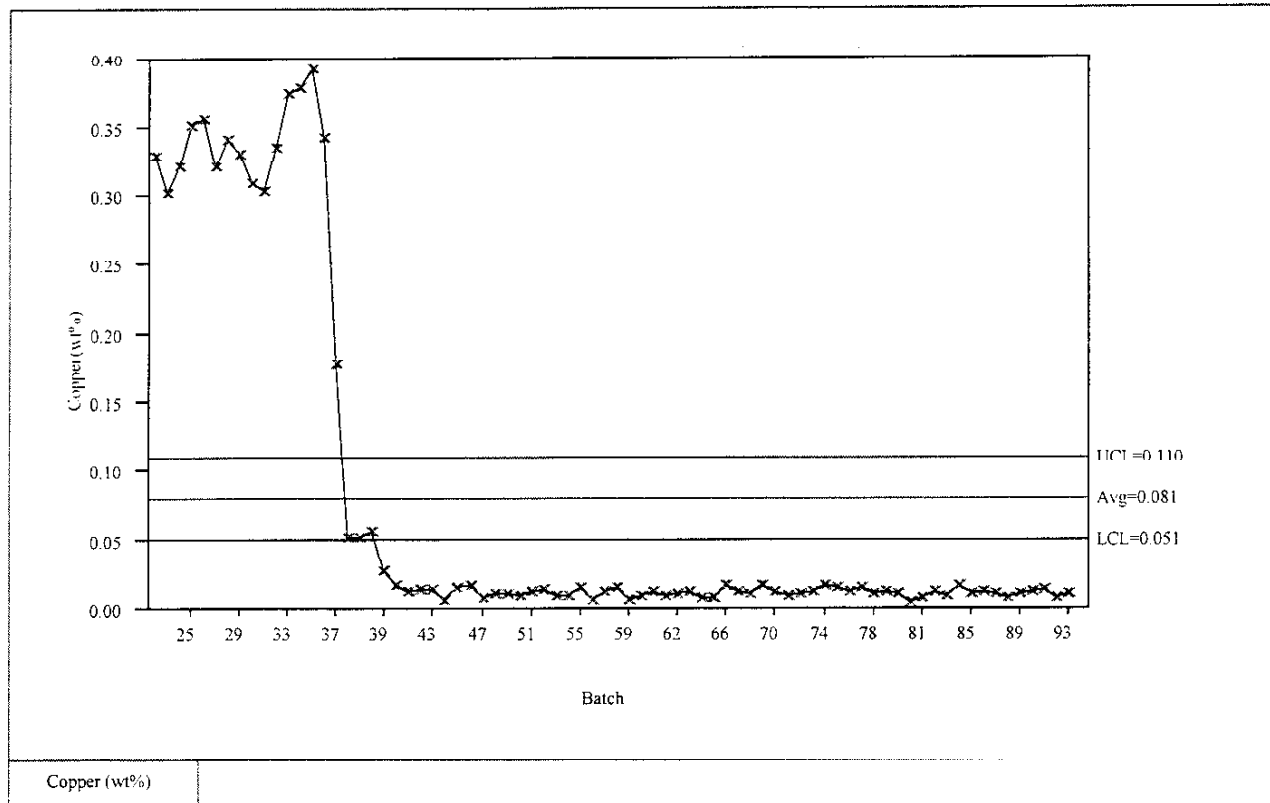
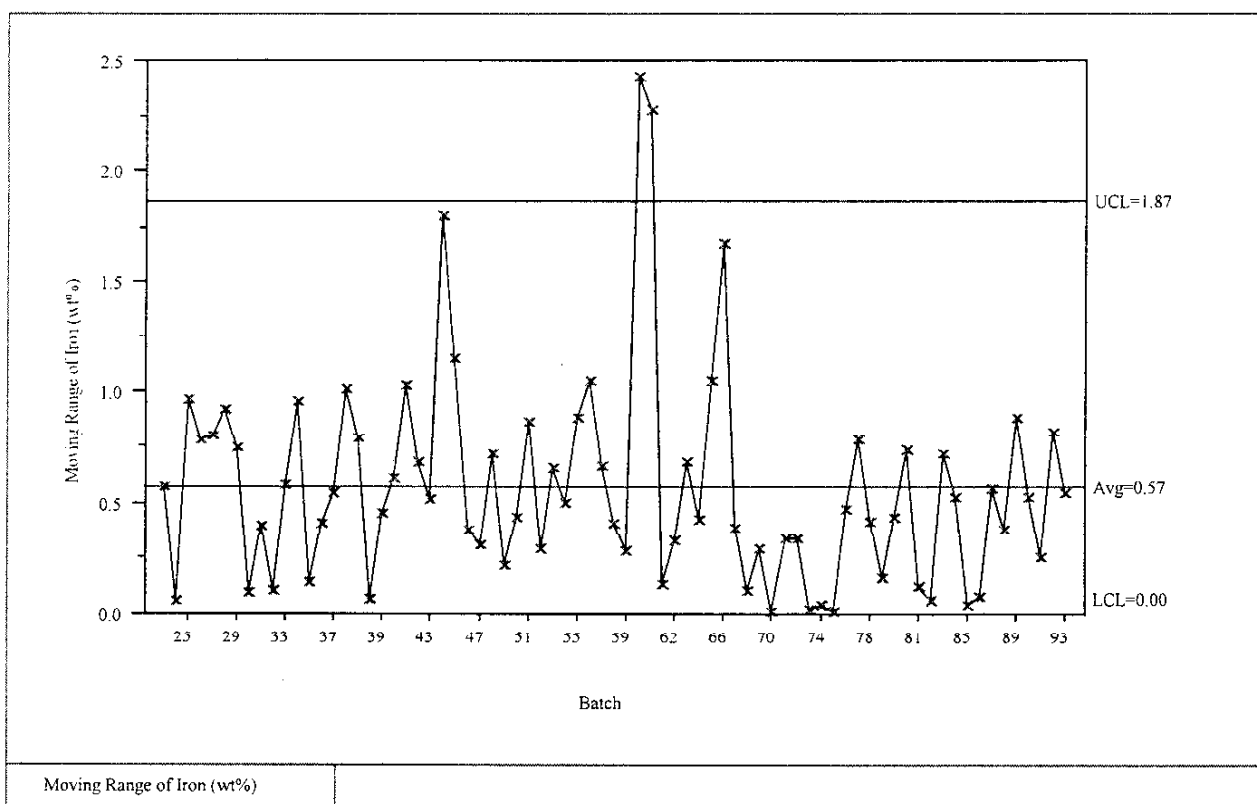
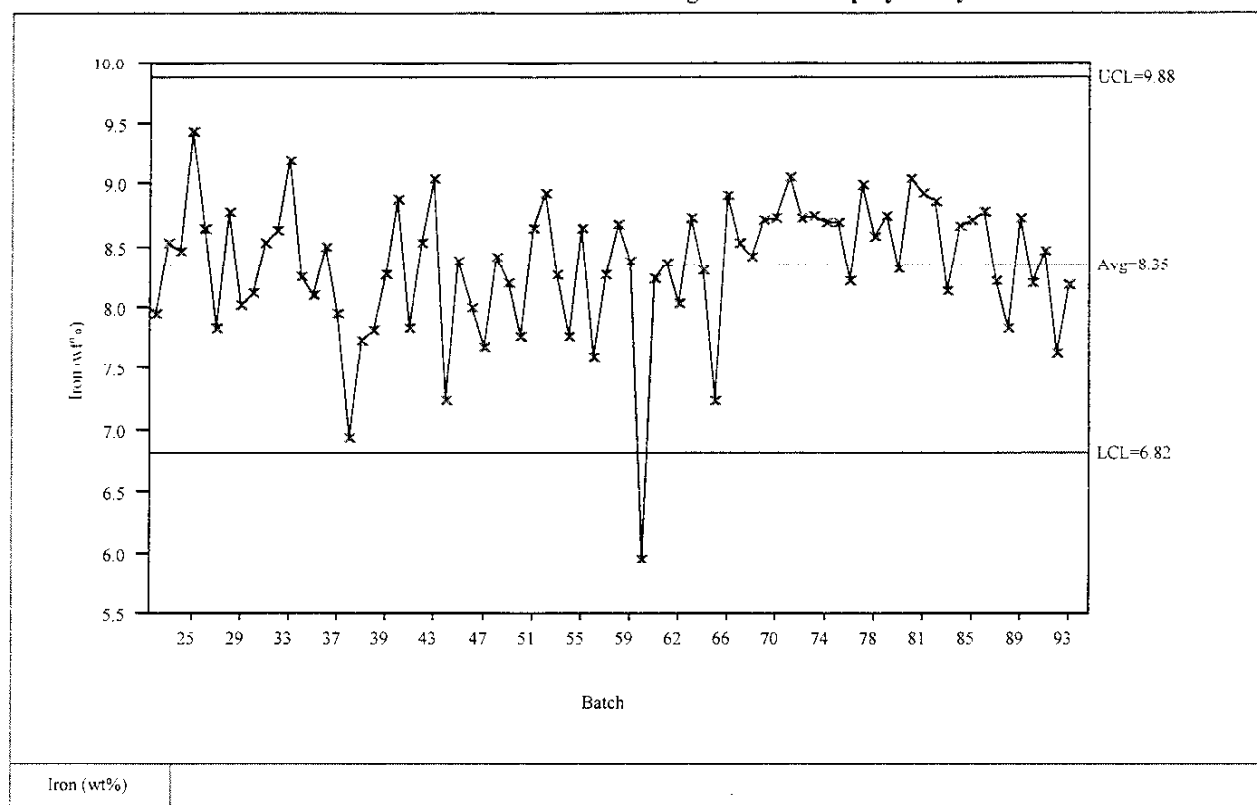
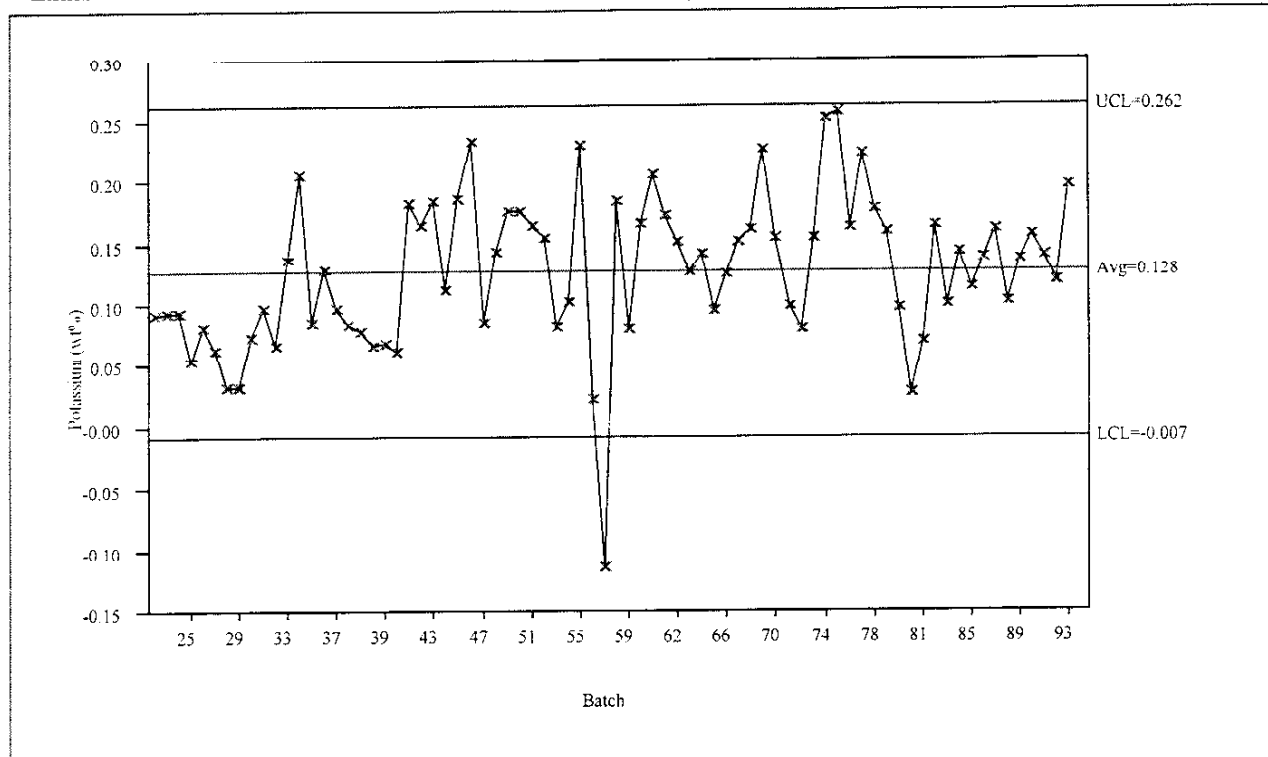
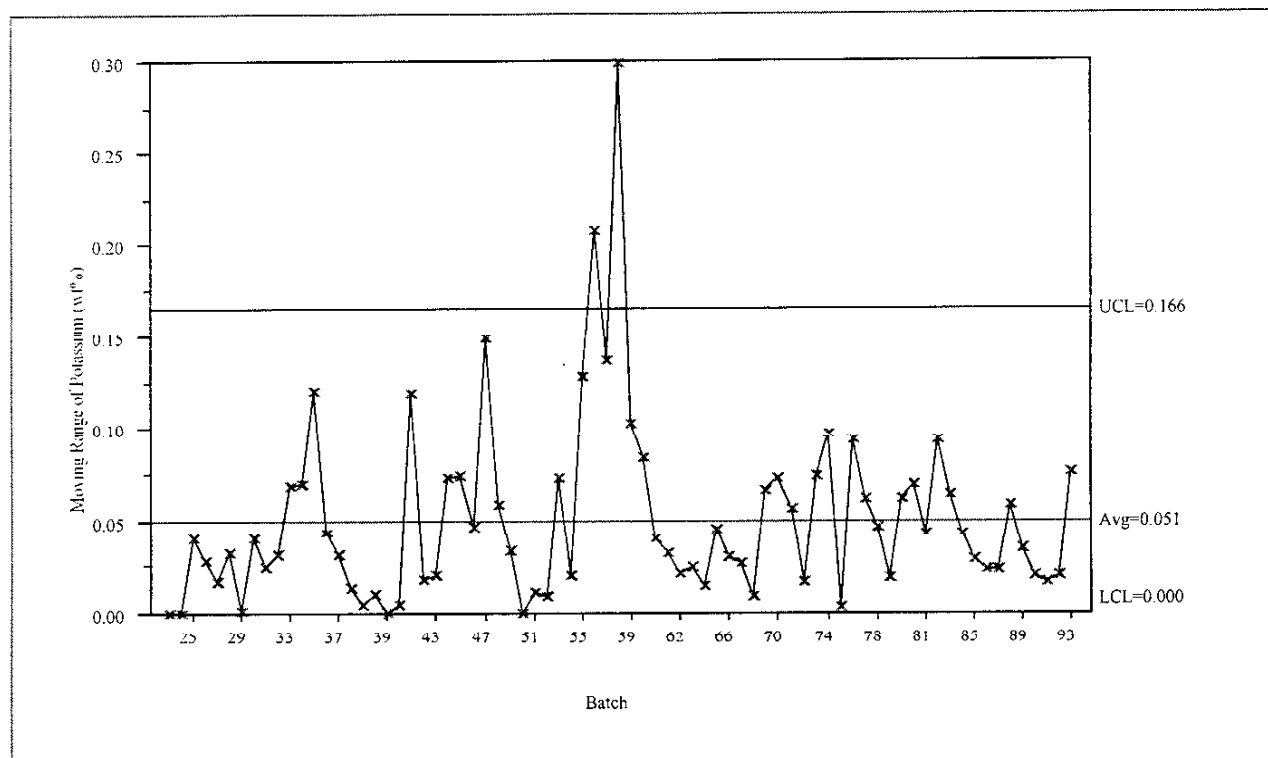


Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



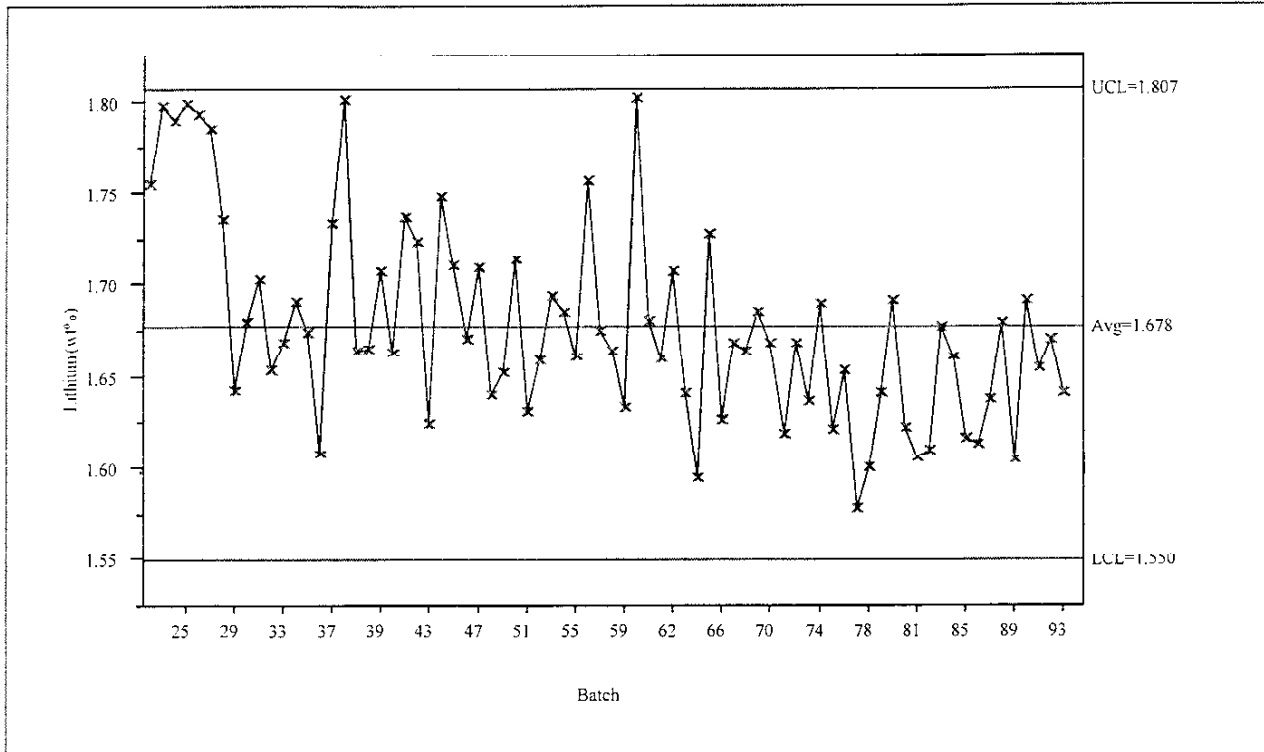


Potassium (wt%)

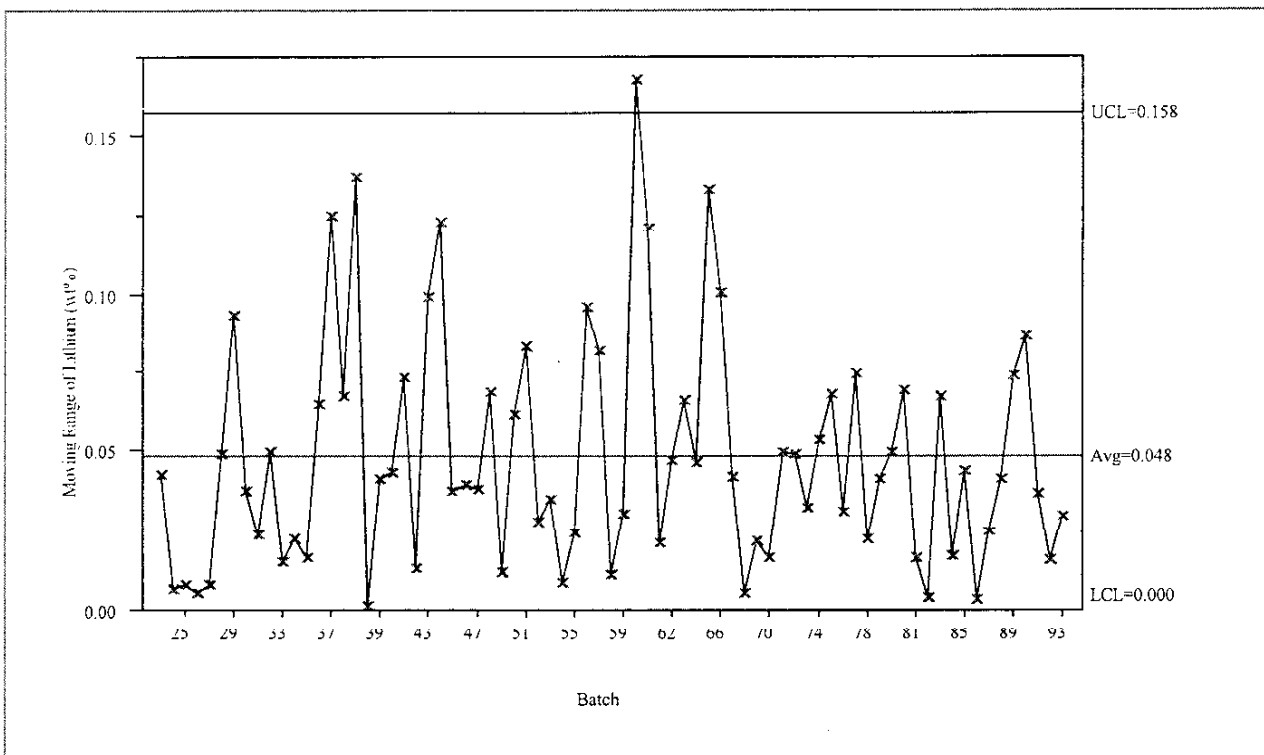


Moving Range of Potassium (wt%)

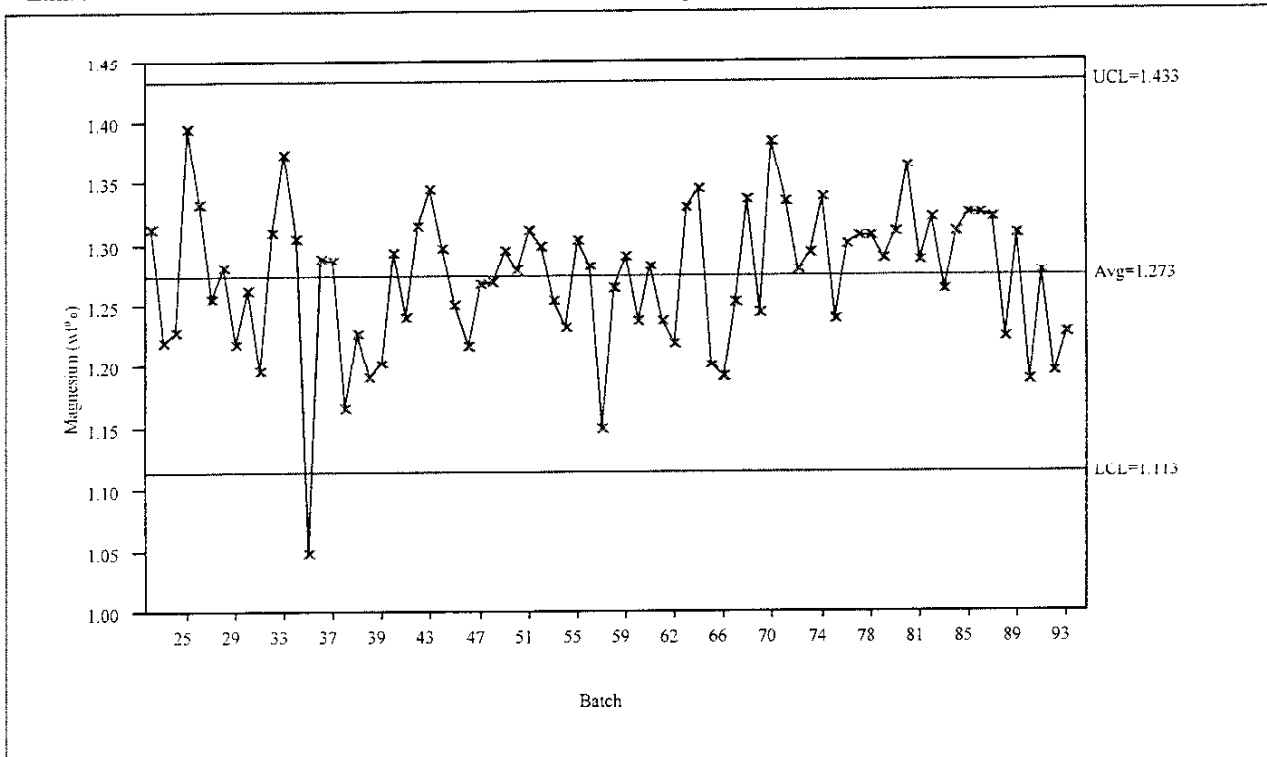
Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



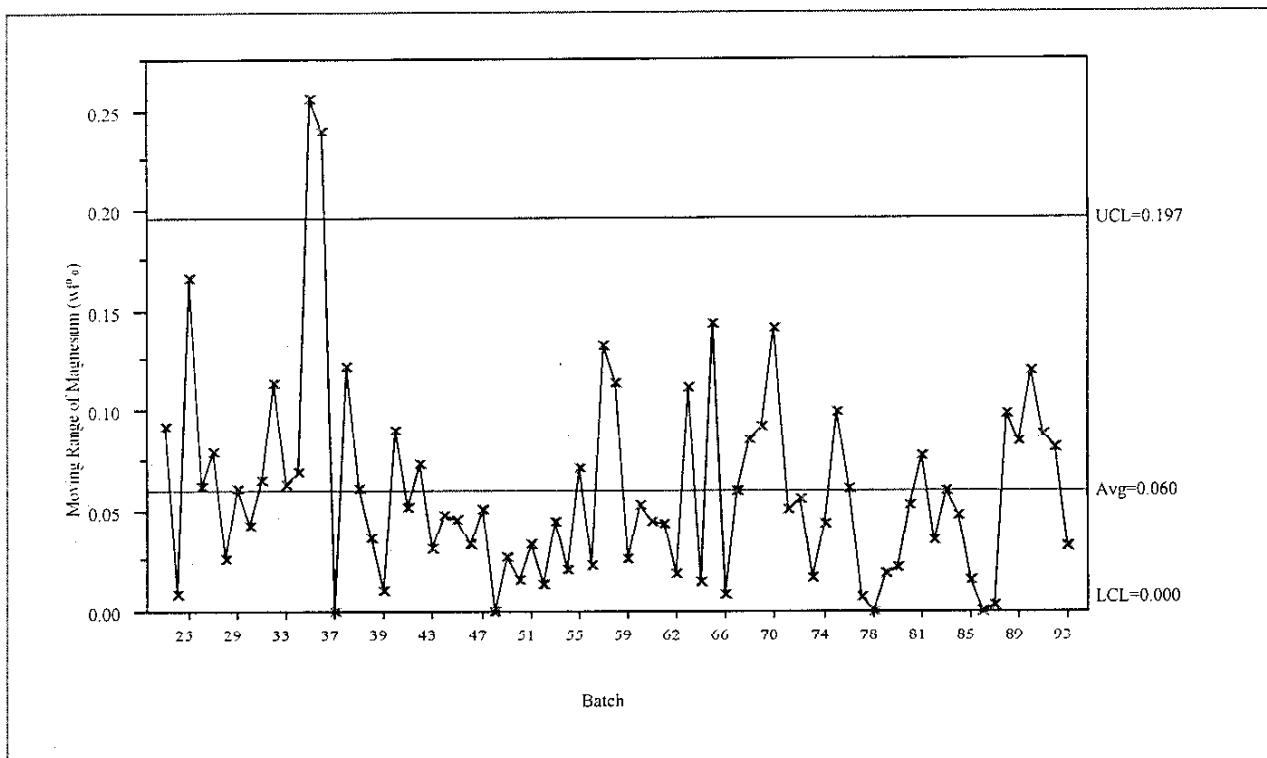
Lithium (wt%)



Moving Range of Lithium (wt%)

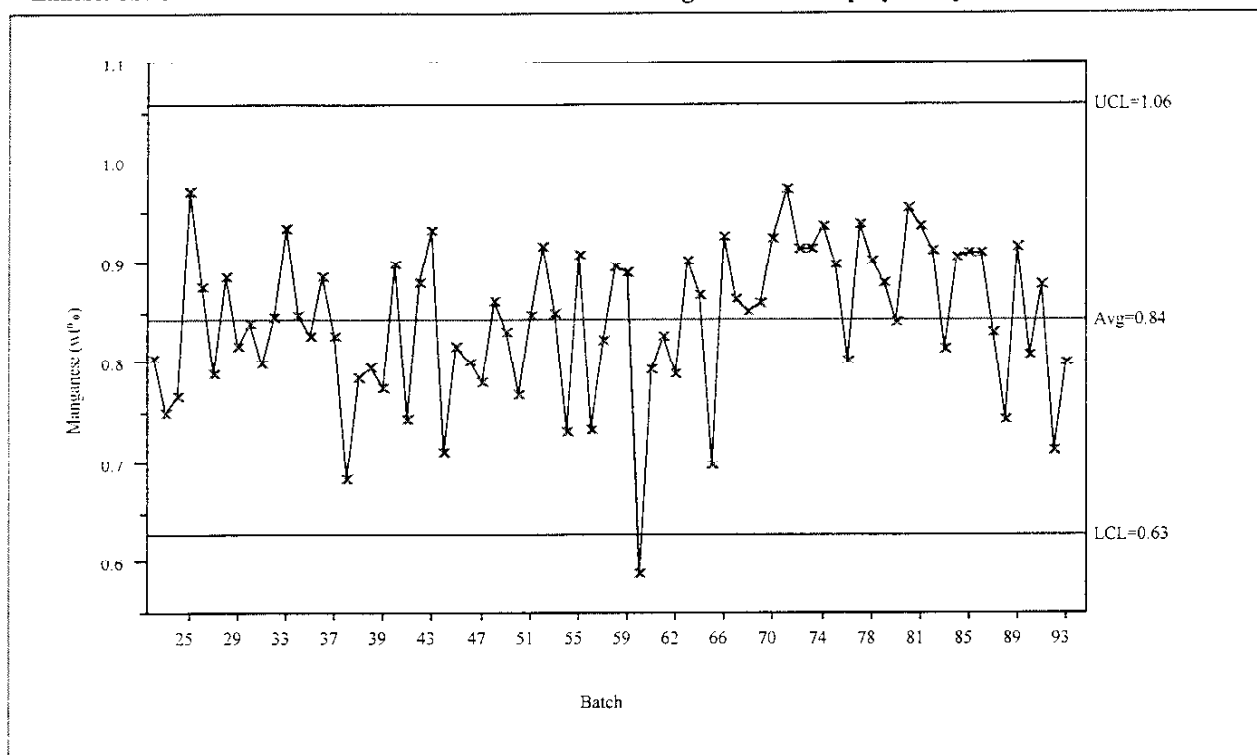


Magnesium (wt%)

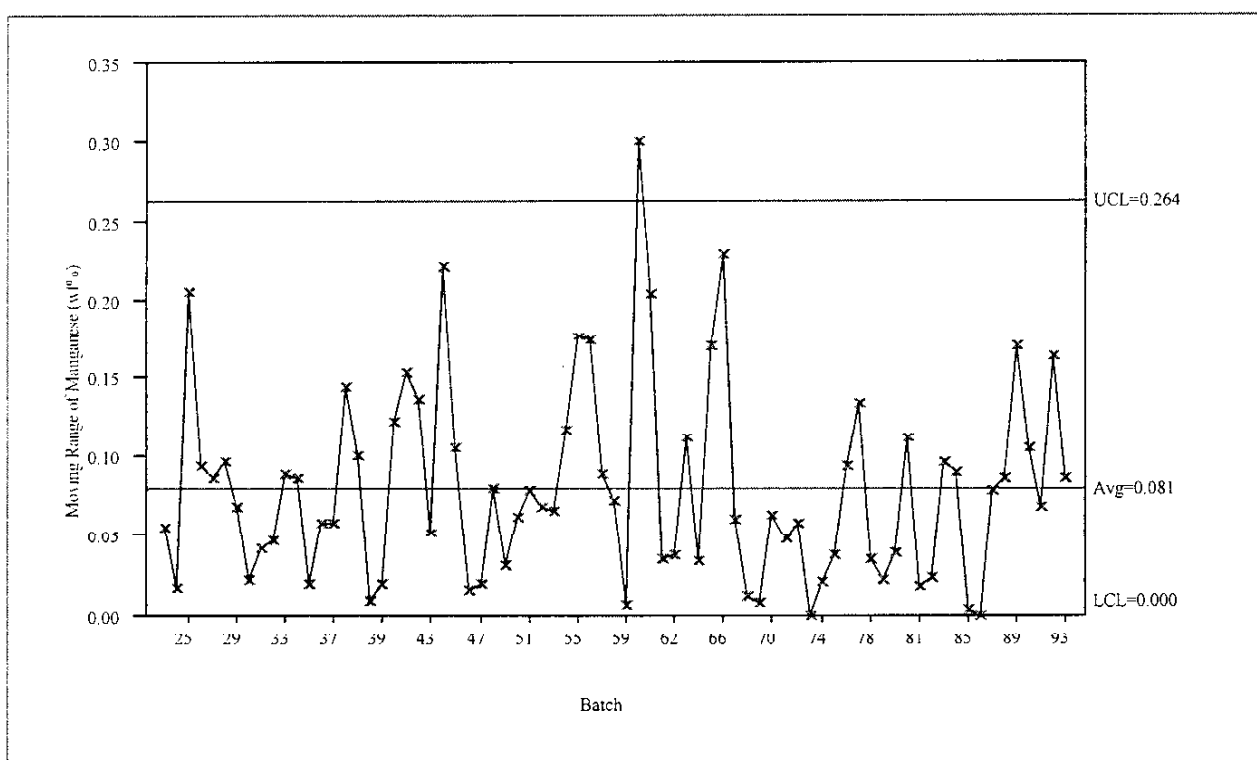


Moving Range of Magnesium (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

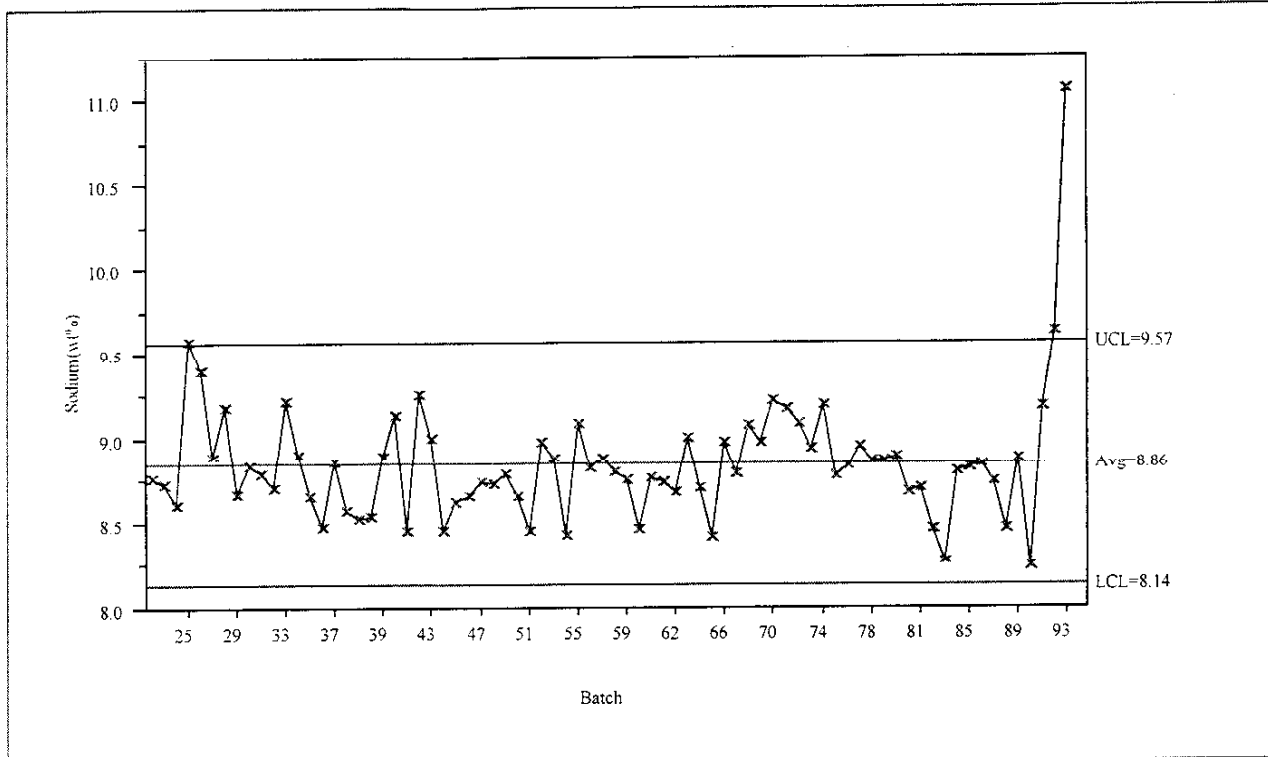


Manganese (wt%)

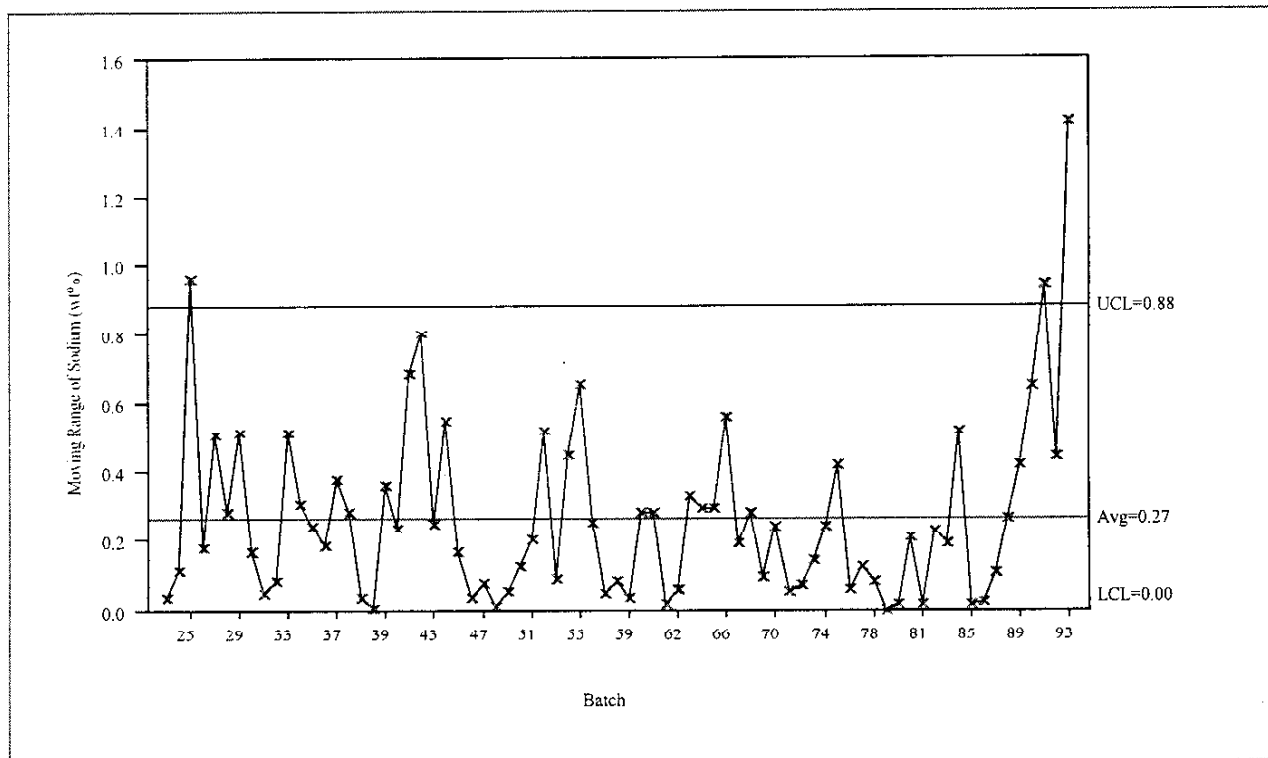


Moving Range of Manganese (wt%)



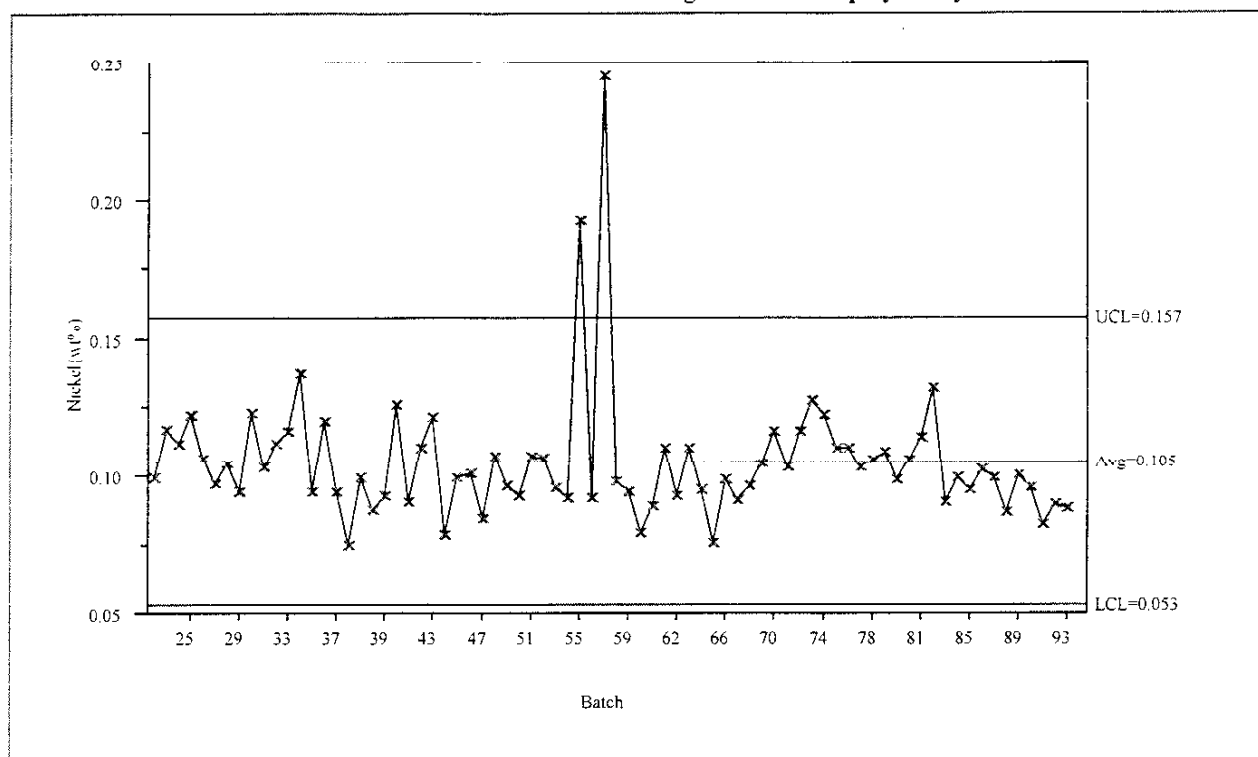


Sodium (wt%)

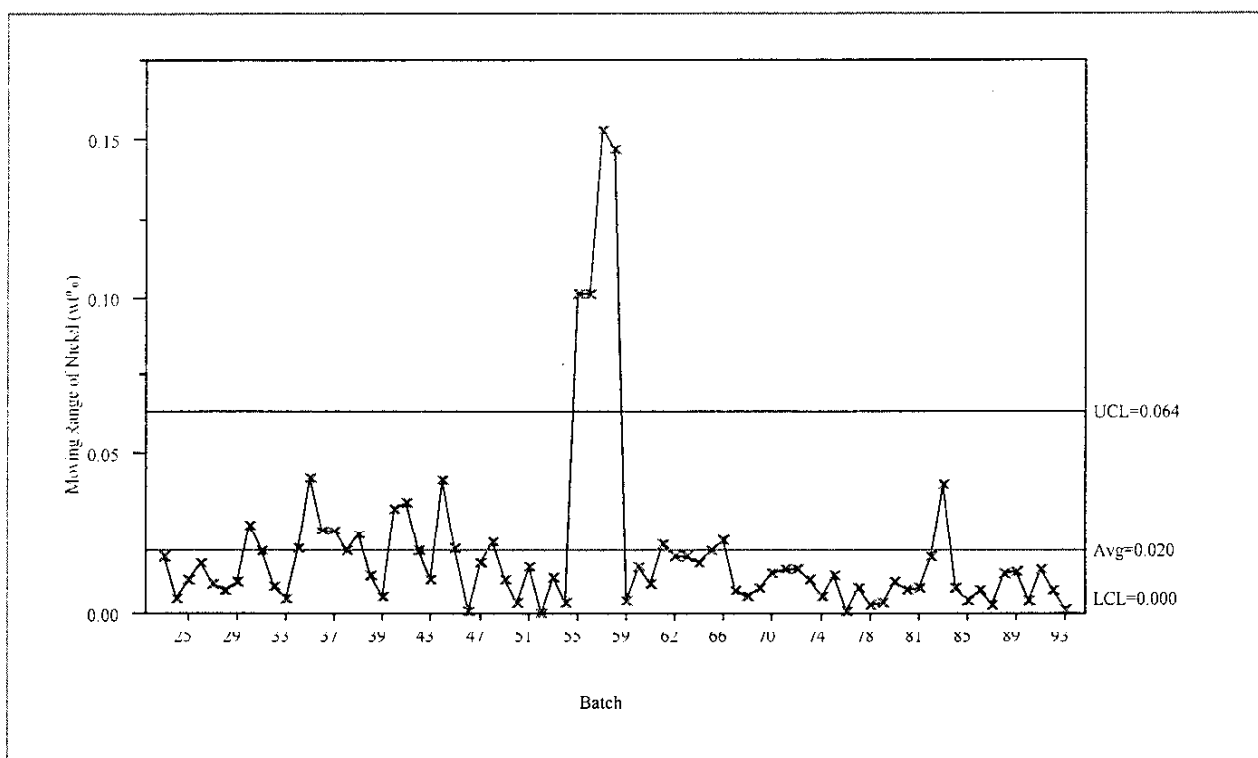


Moving Range of Sodium (wt%)

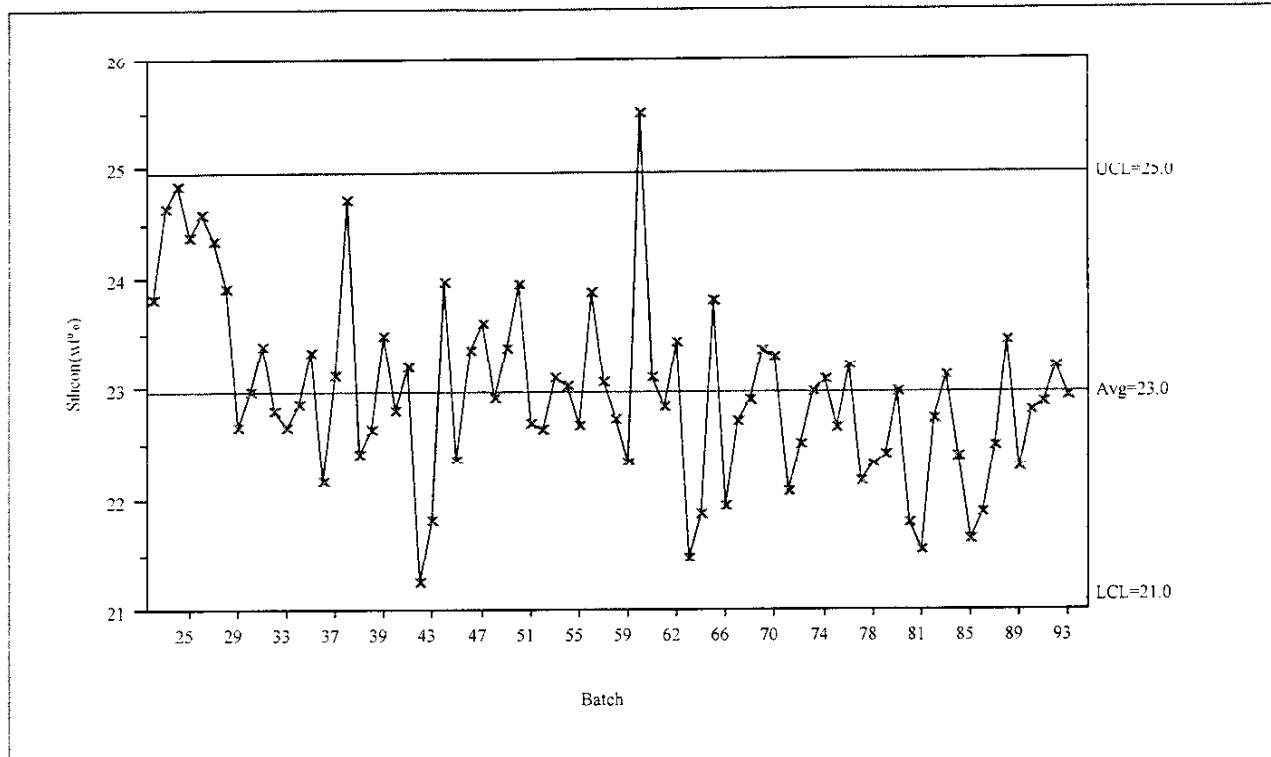
Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



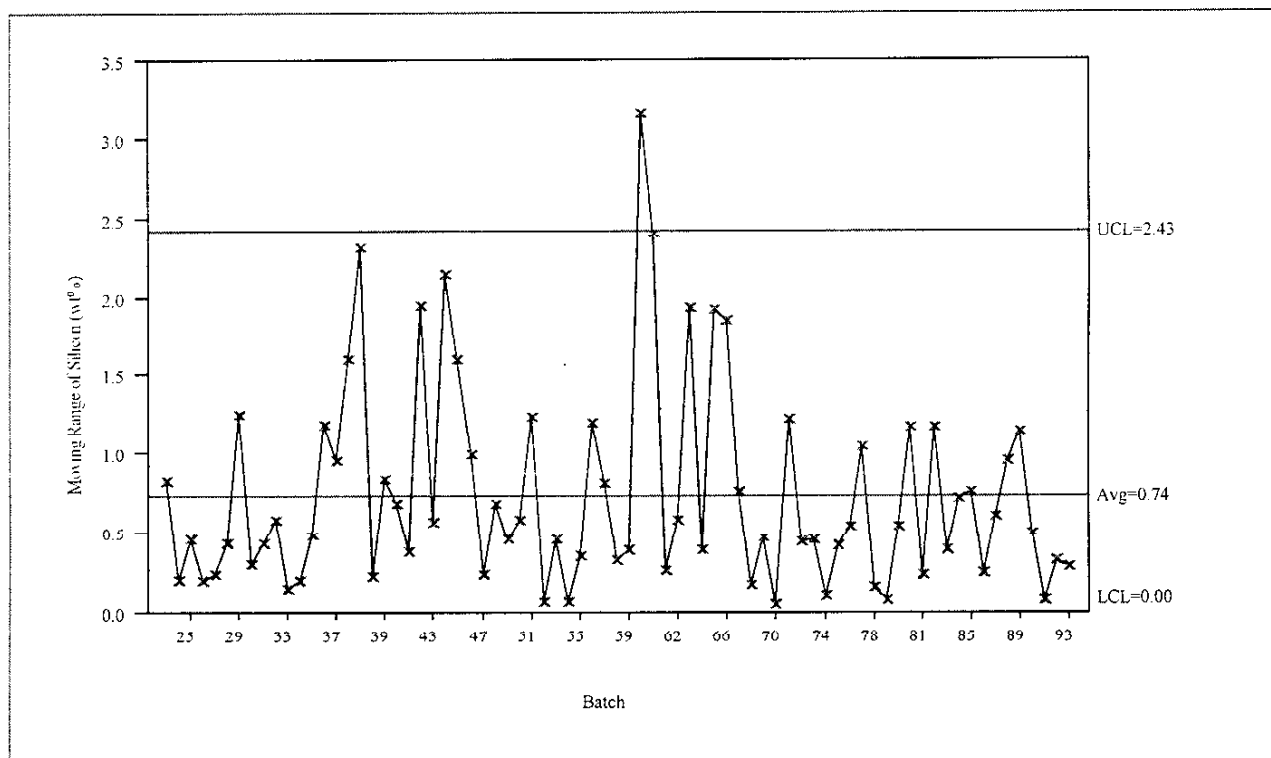
Nickel (wt%)



Moving Range of Nickel (wt%)

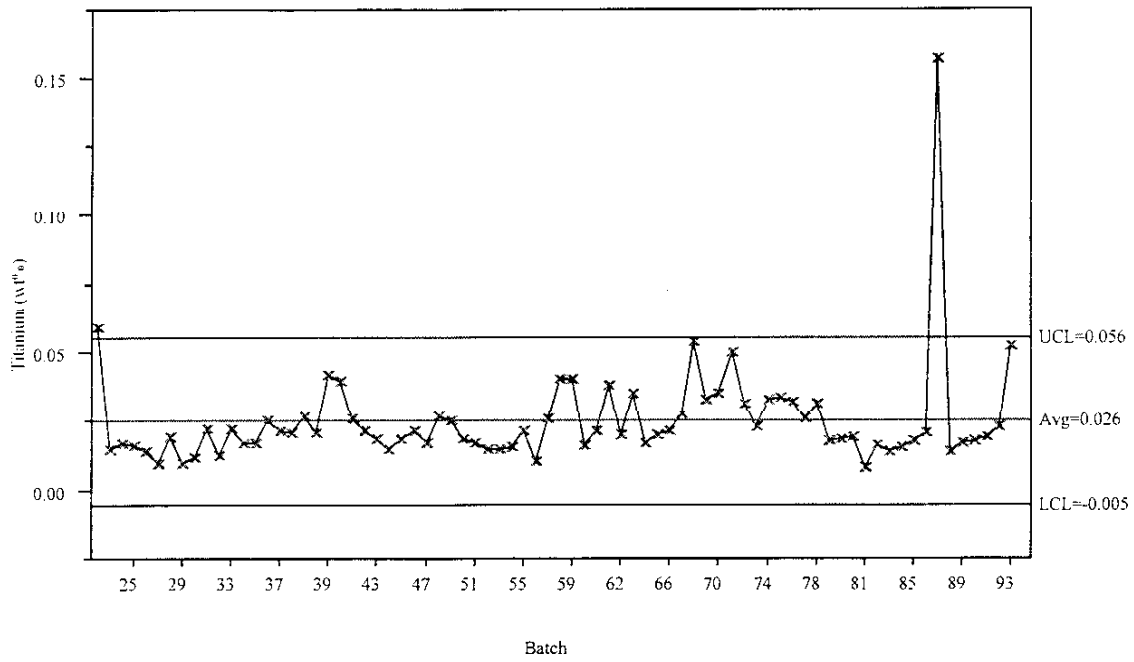


Silicon (wt%)

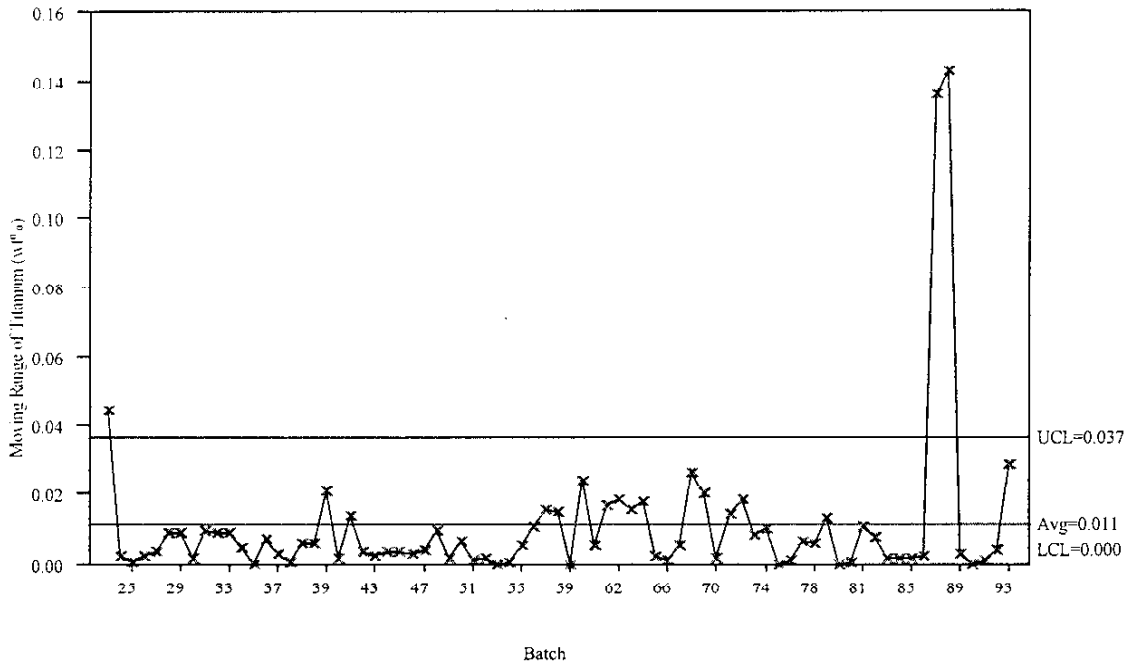


Moving Range of Silicon (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

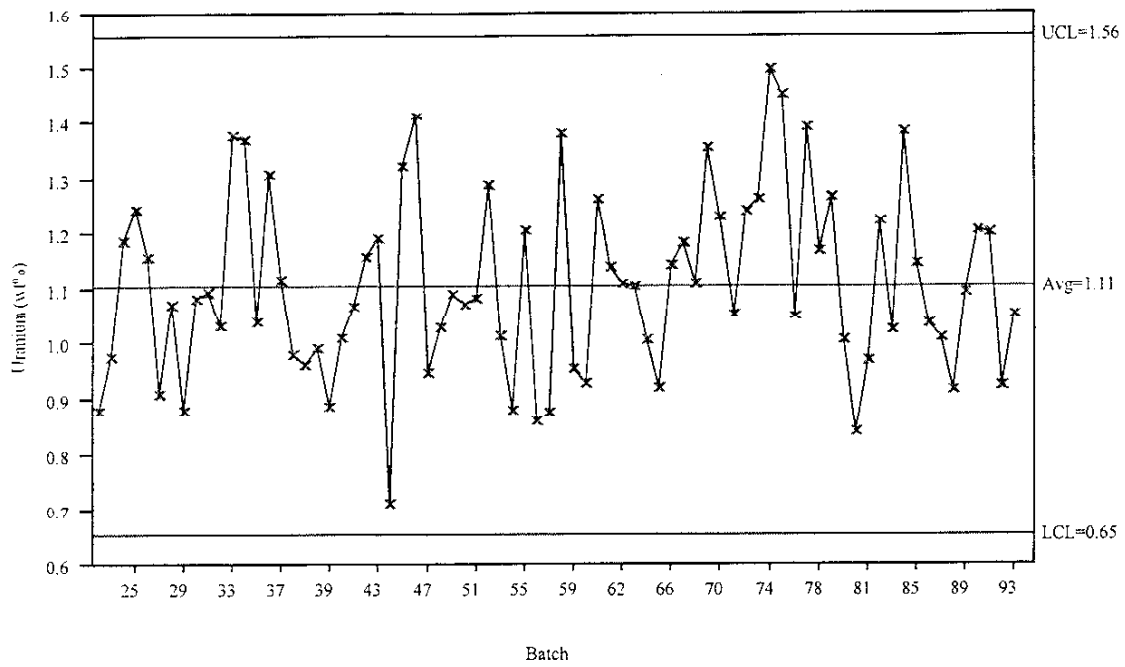


Titanium (wt%)

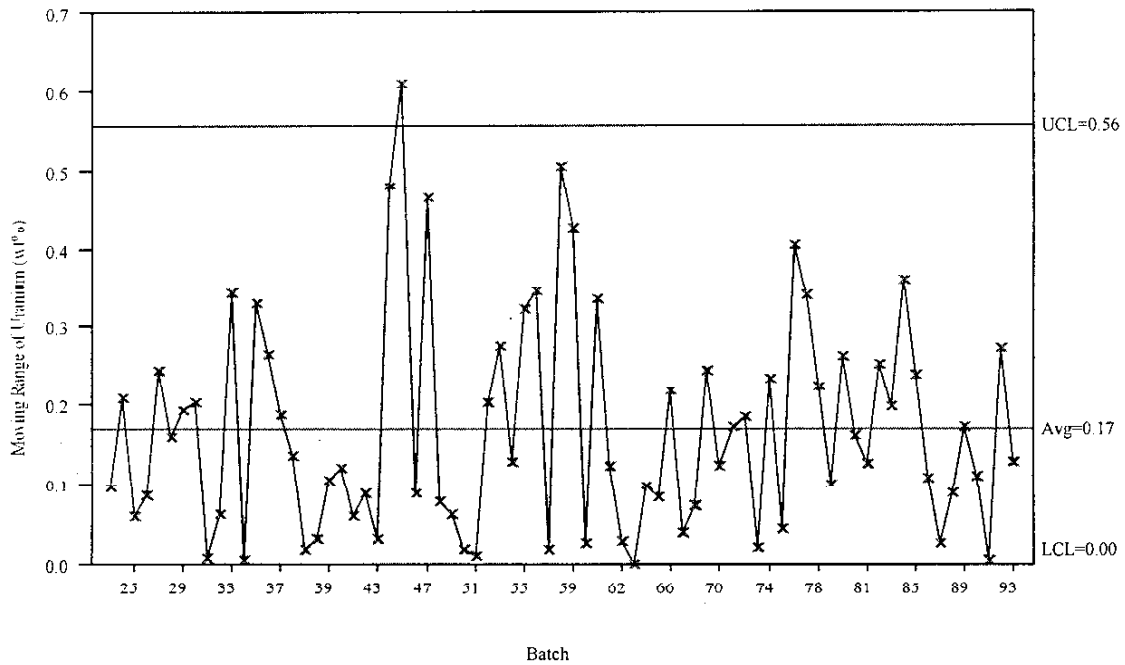


Moving Range of Titanium (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

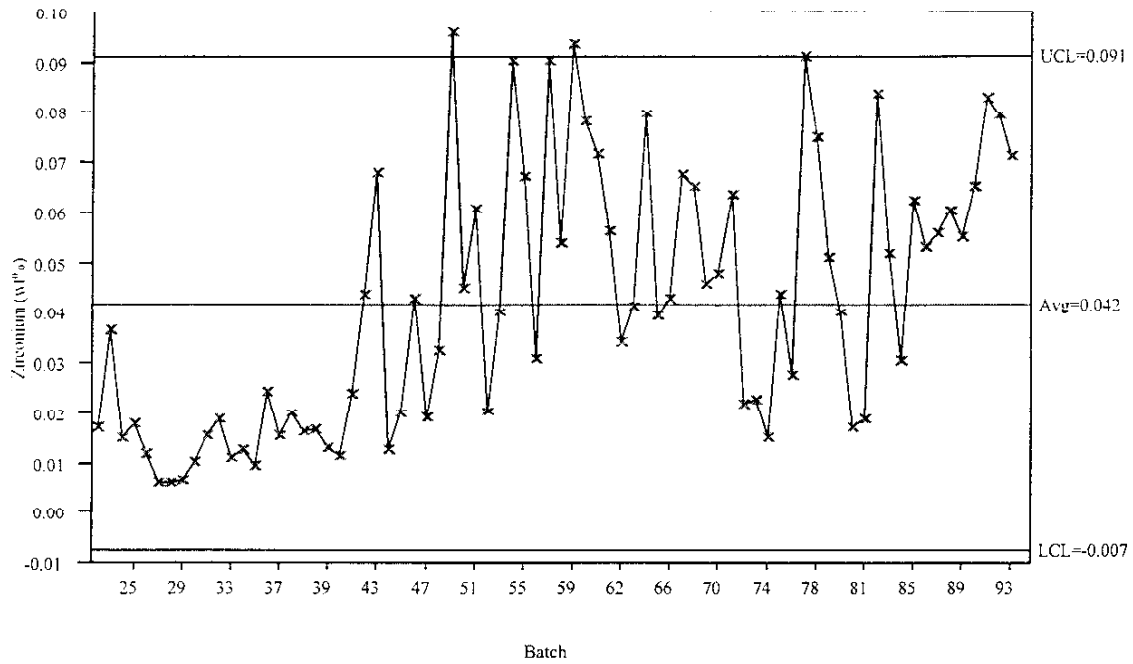


Uranium (wt%)

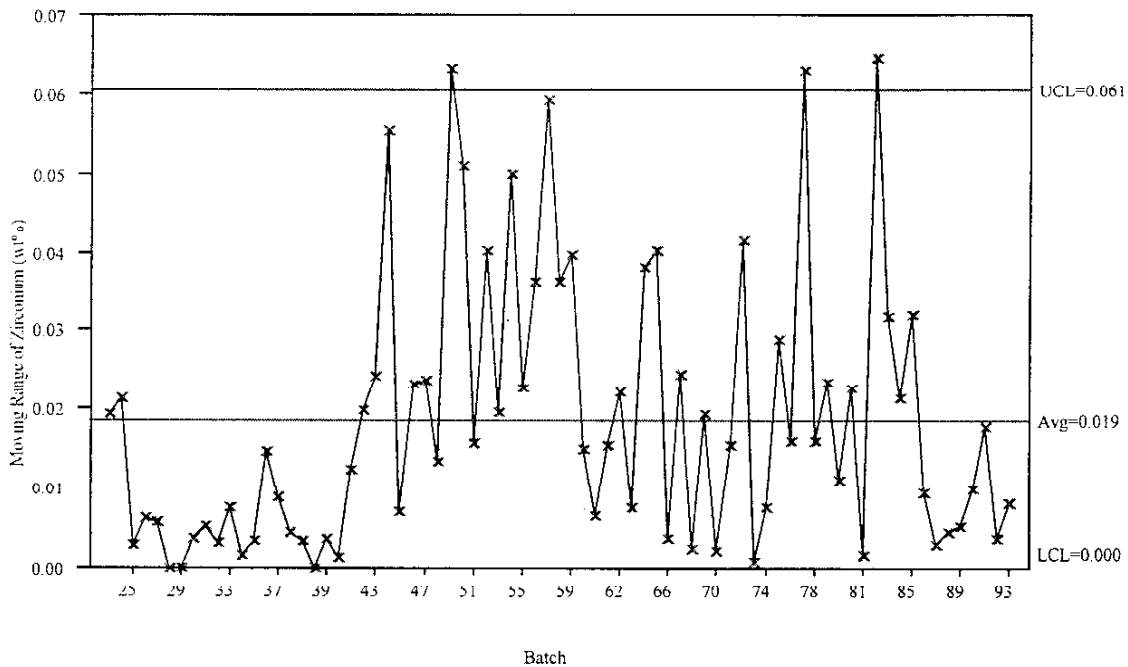


Moving Range of Uranium (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

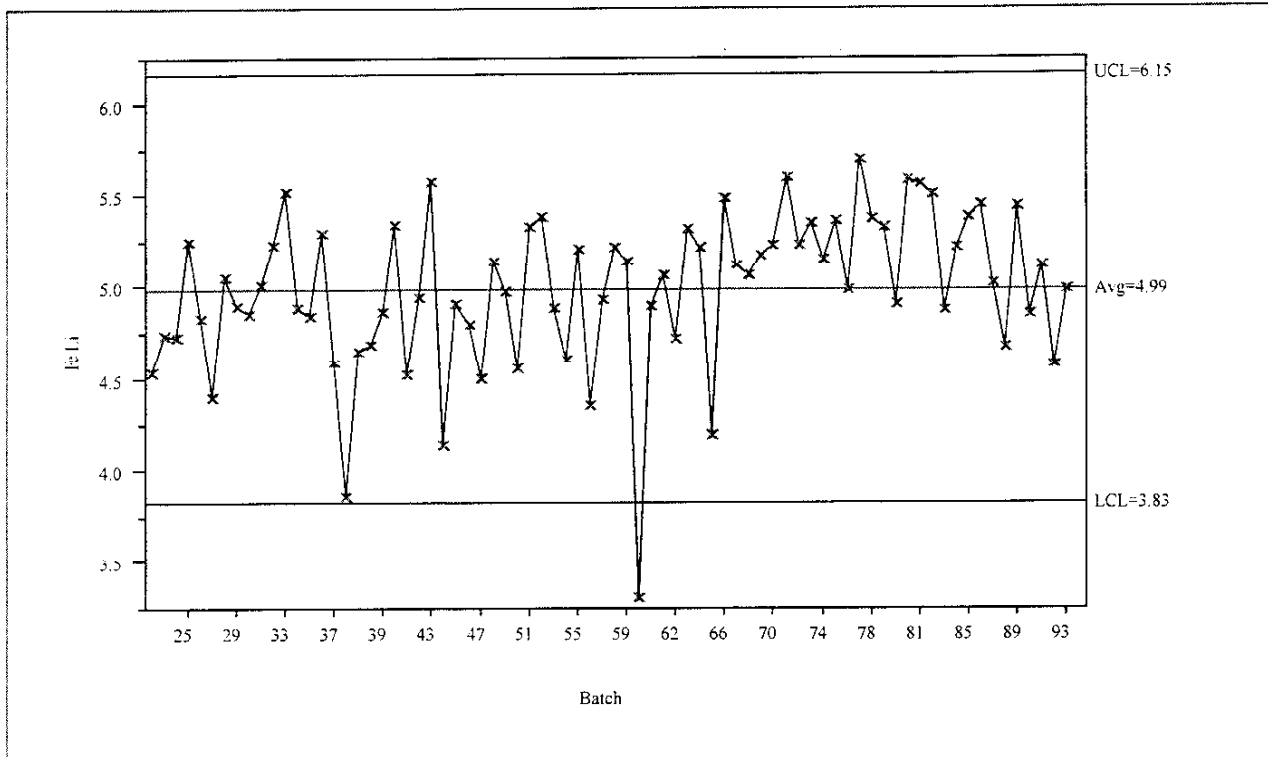


Zirconium (wt%)

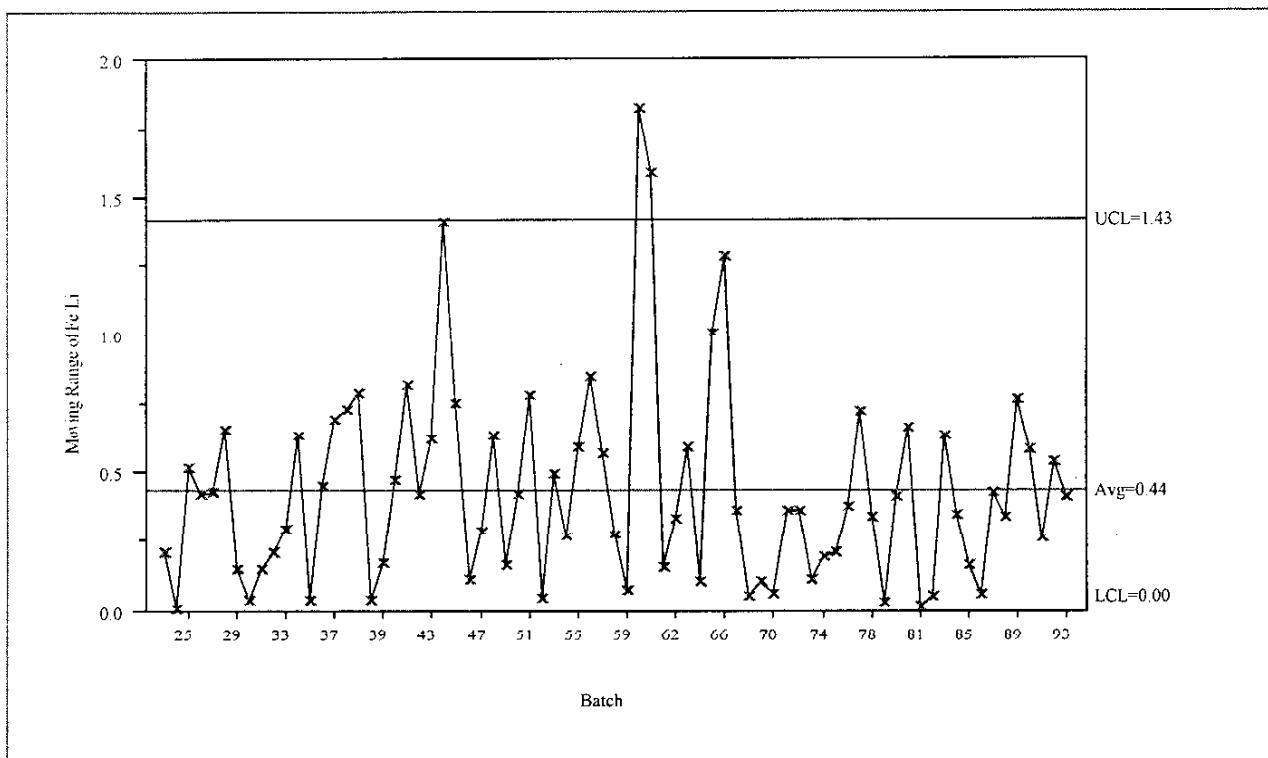


Moving Range of Zirconium (wt%)

**Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte**

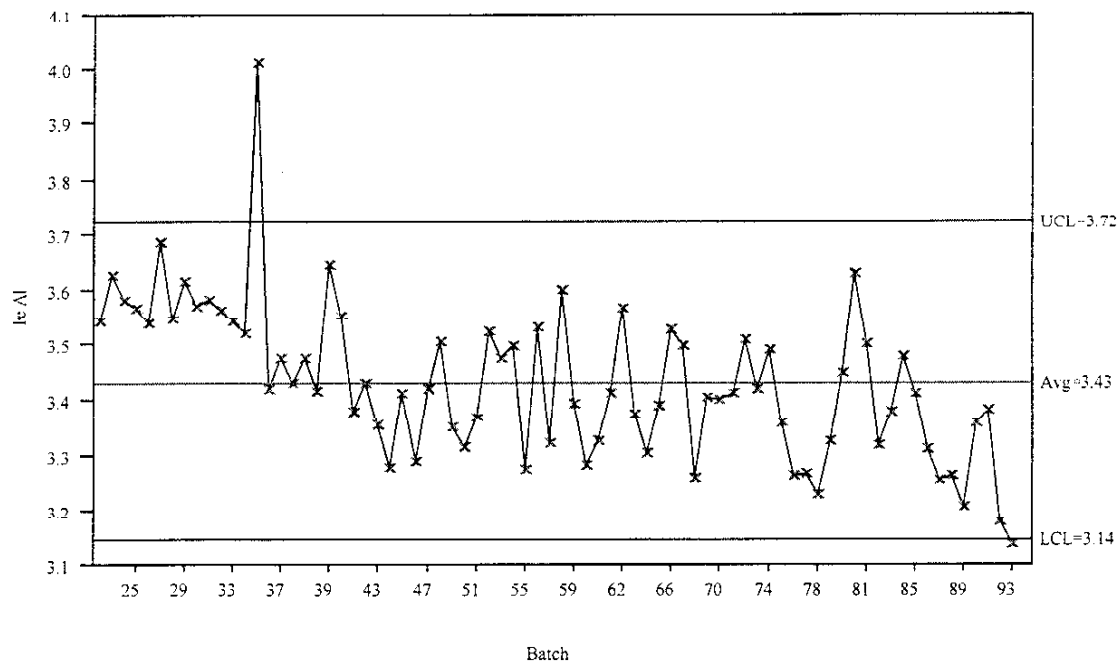


Fe/Li

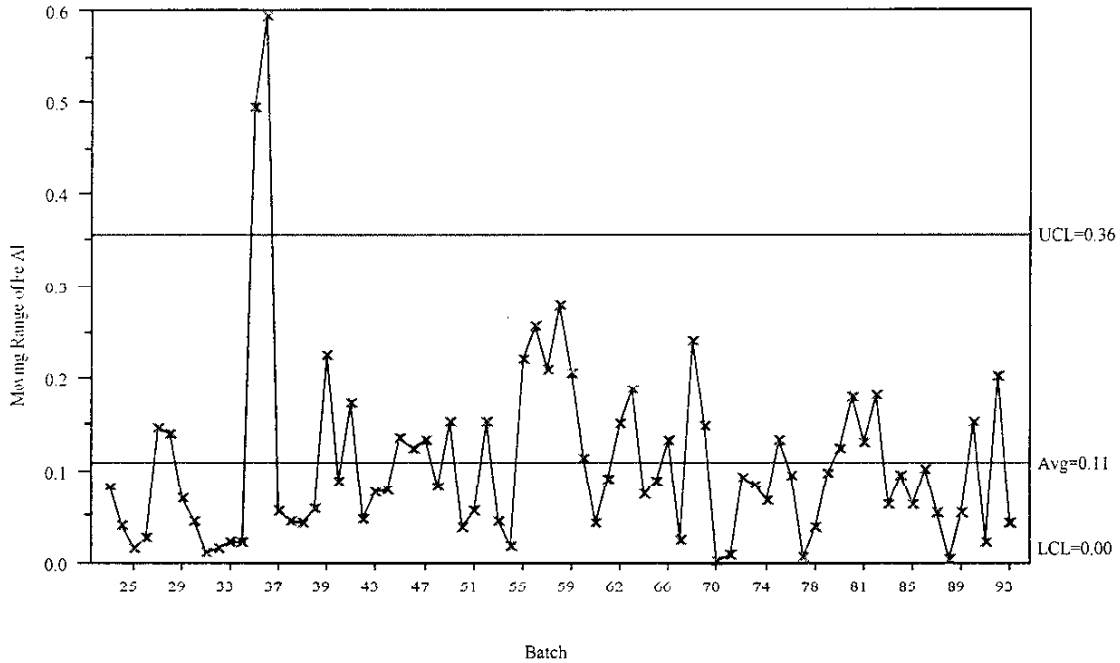


Moving Range of Fe/Li

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



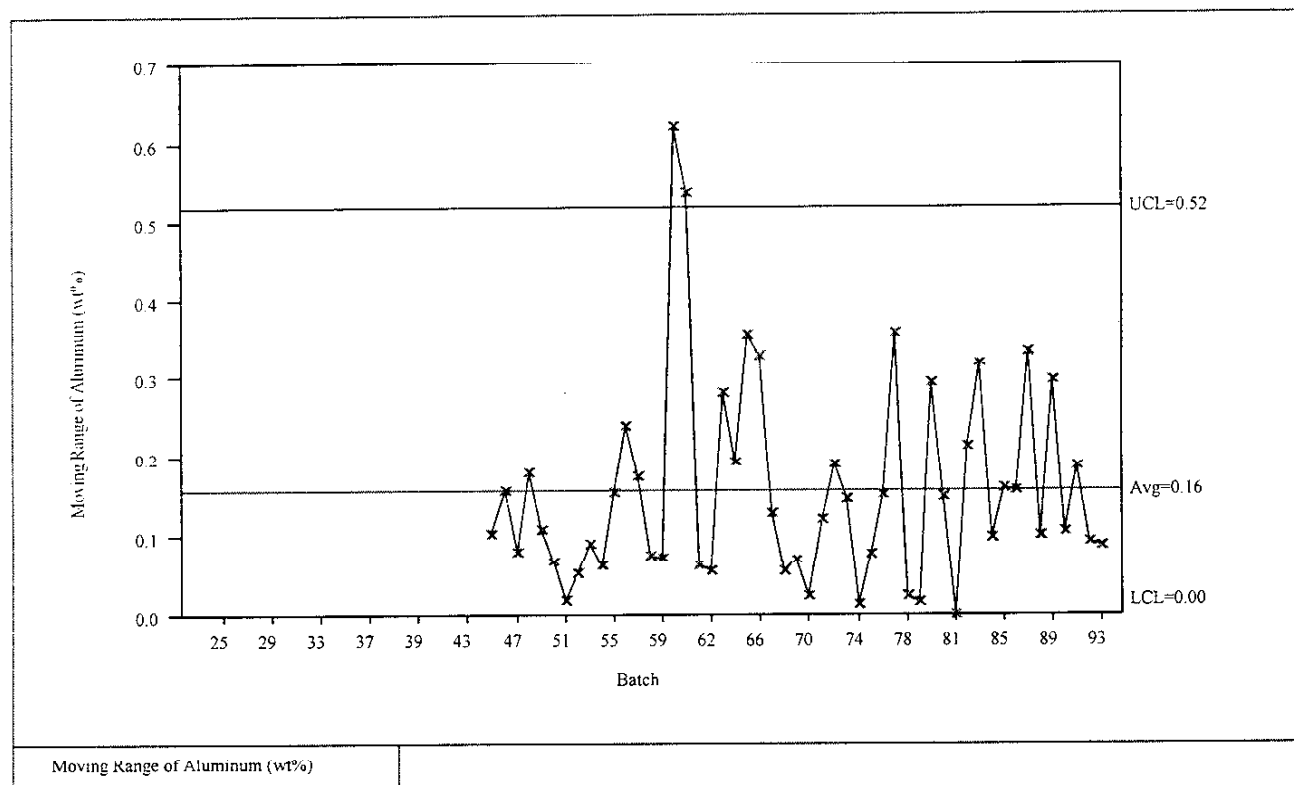
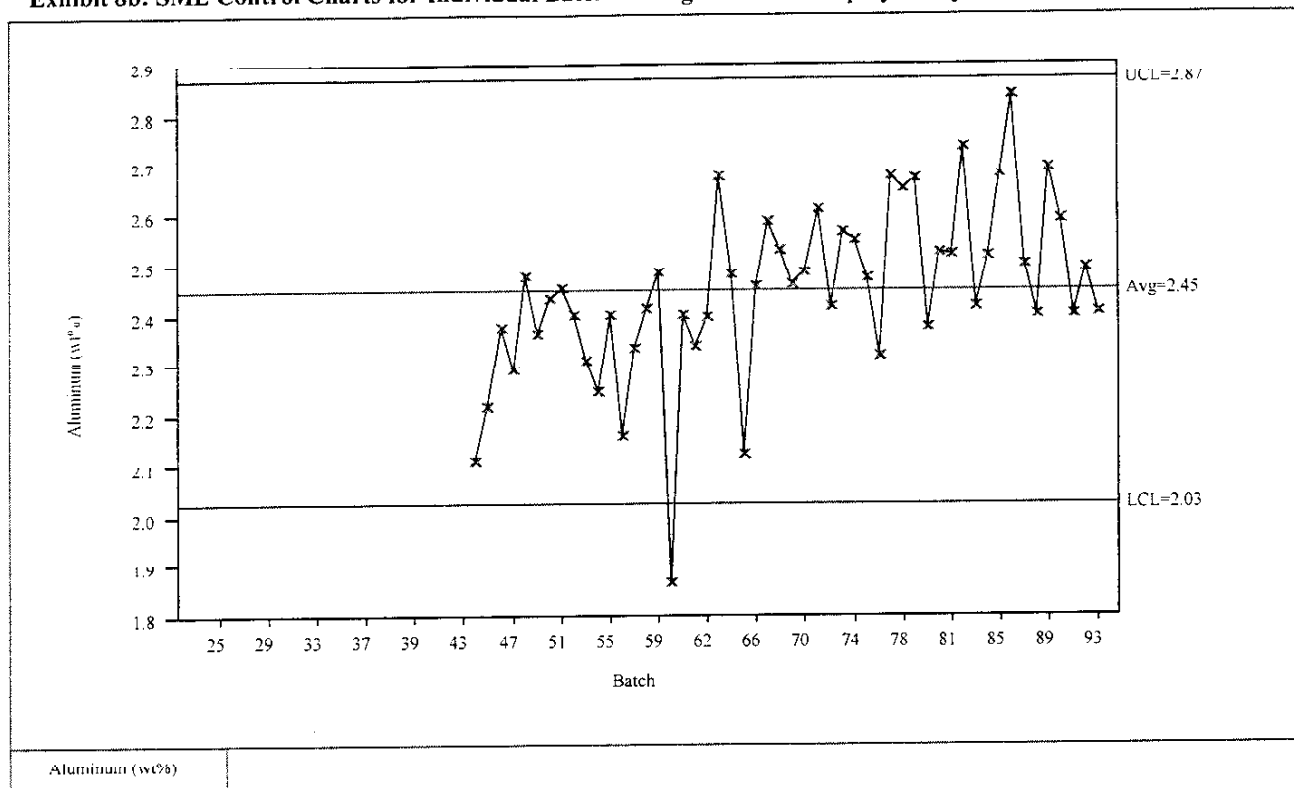
Fe/Al



Moving Range of Fe/Al

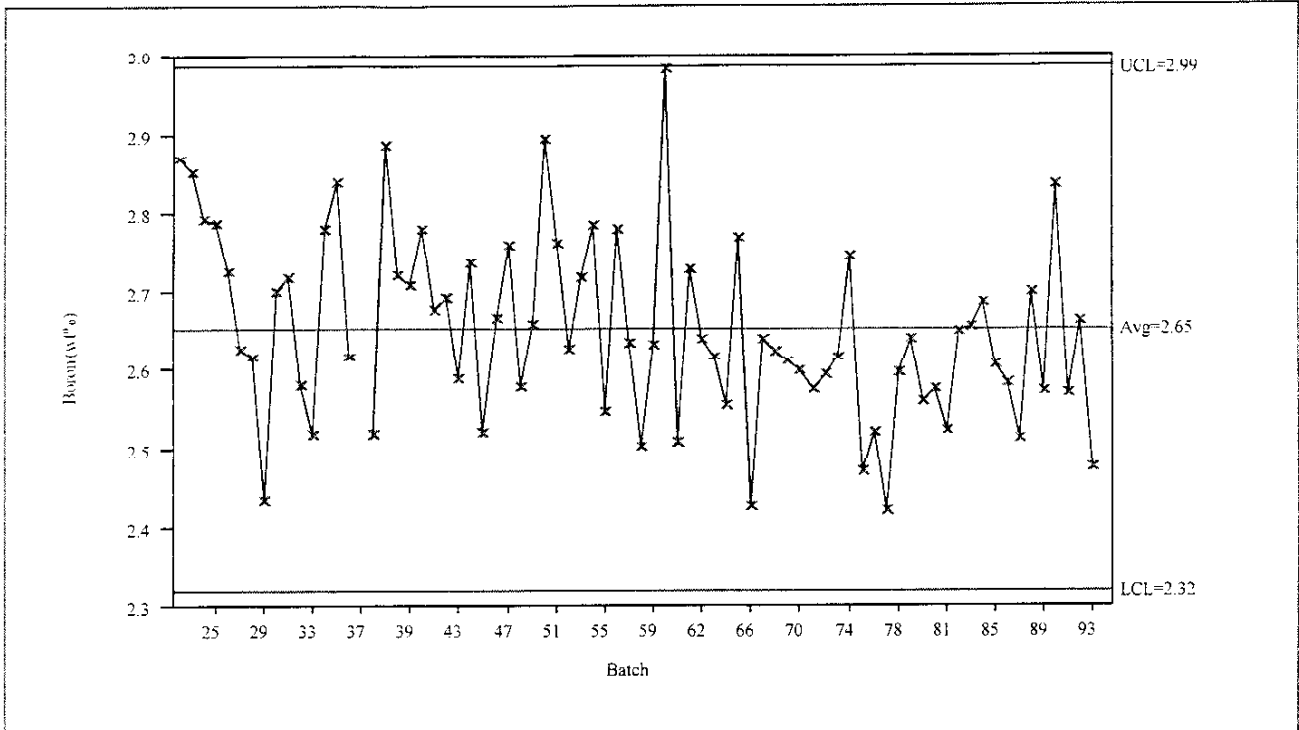


Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

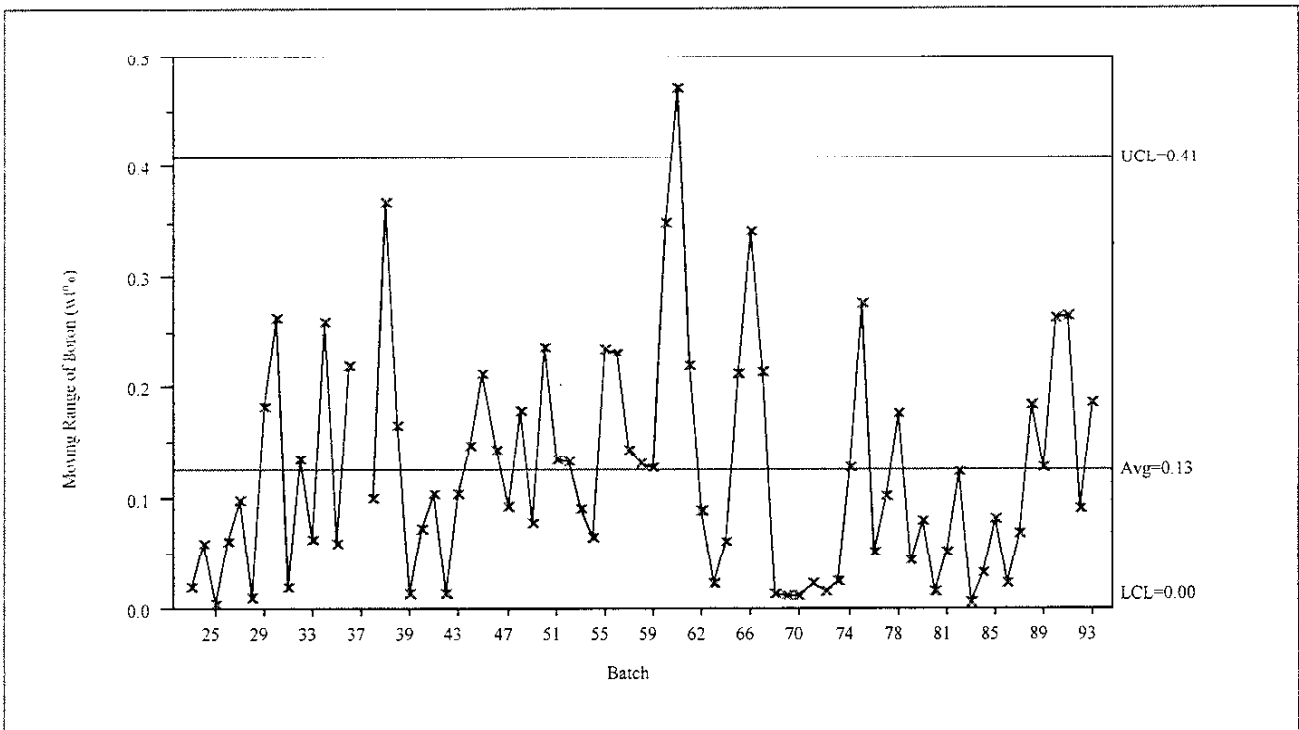


Revision 0

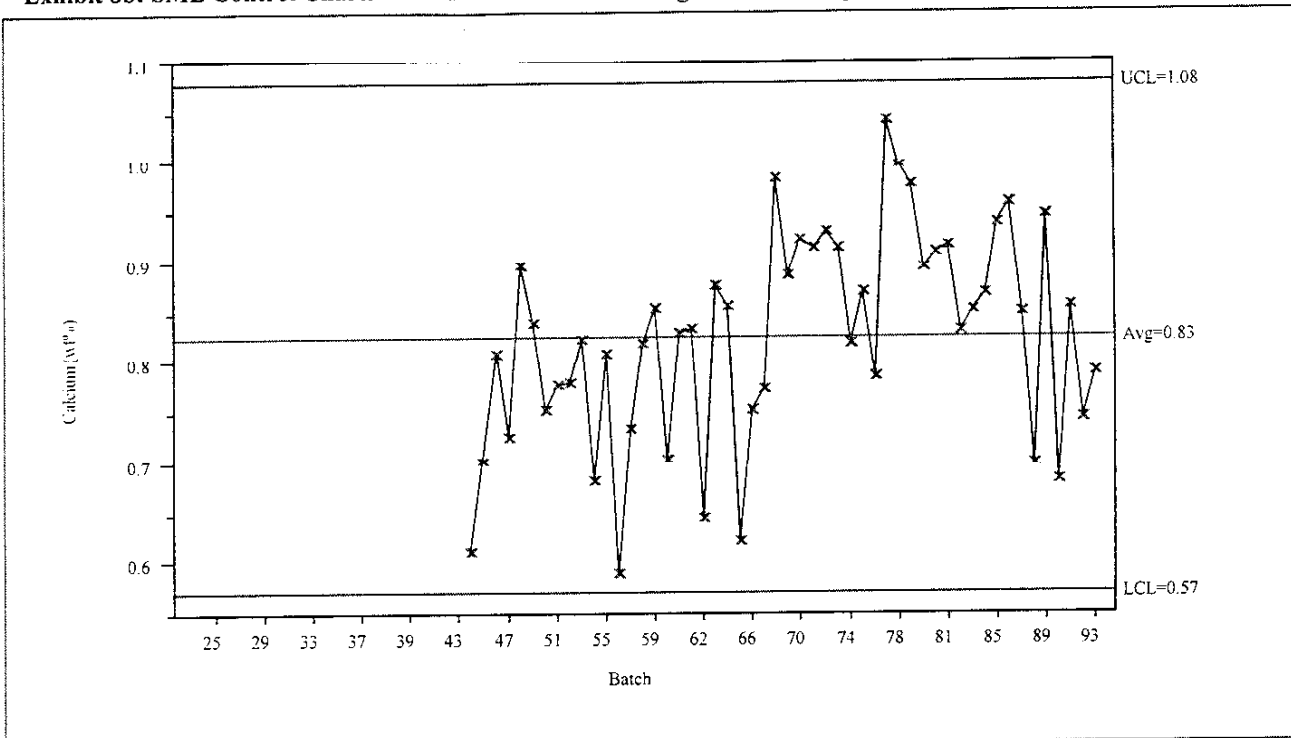
Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte



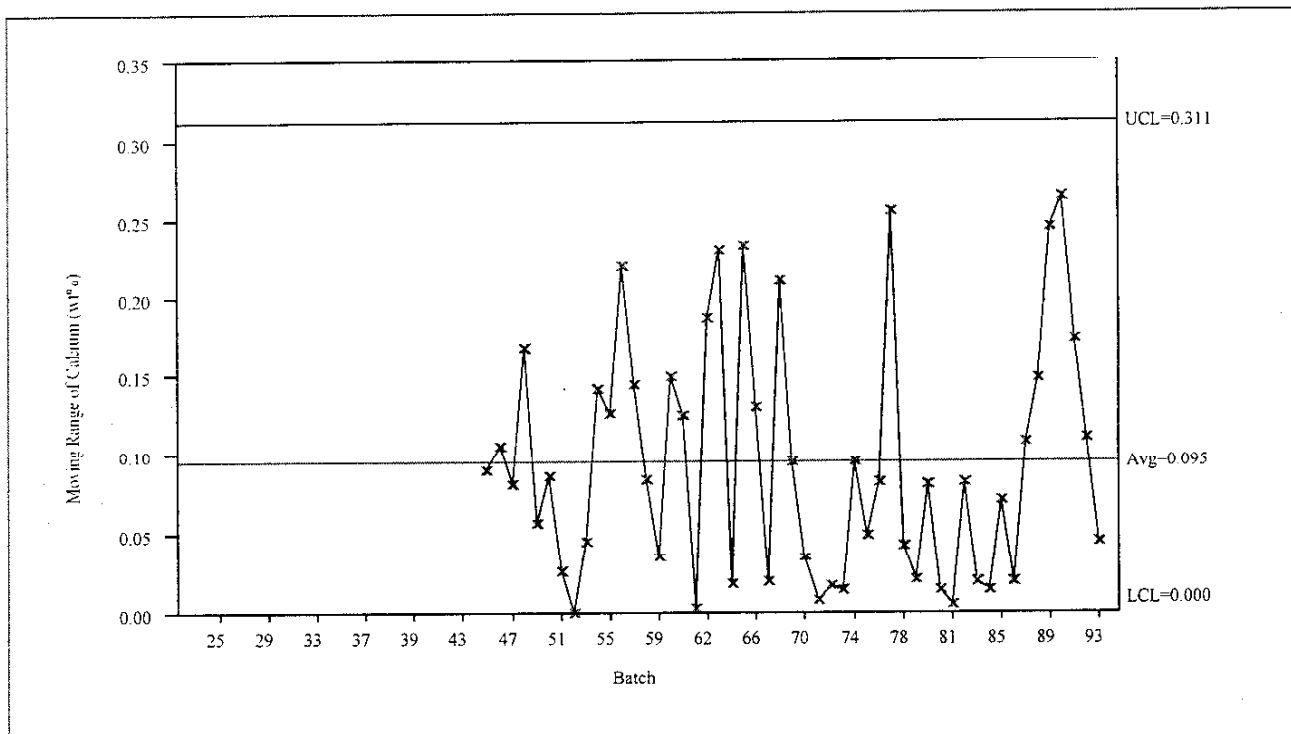
Boron (wt%)



Moving Range of Boron (wt%)



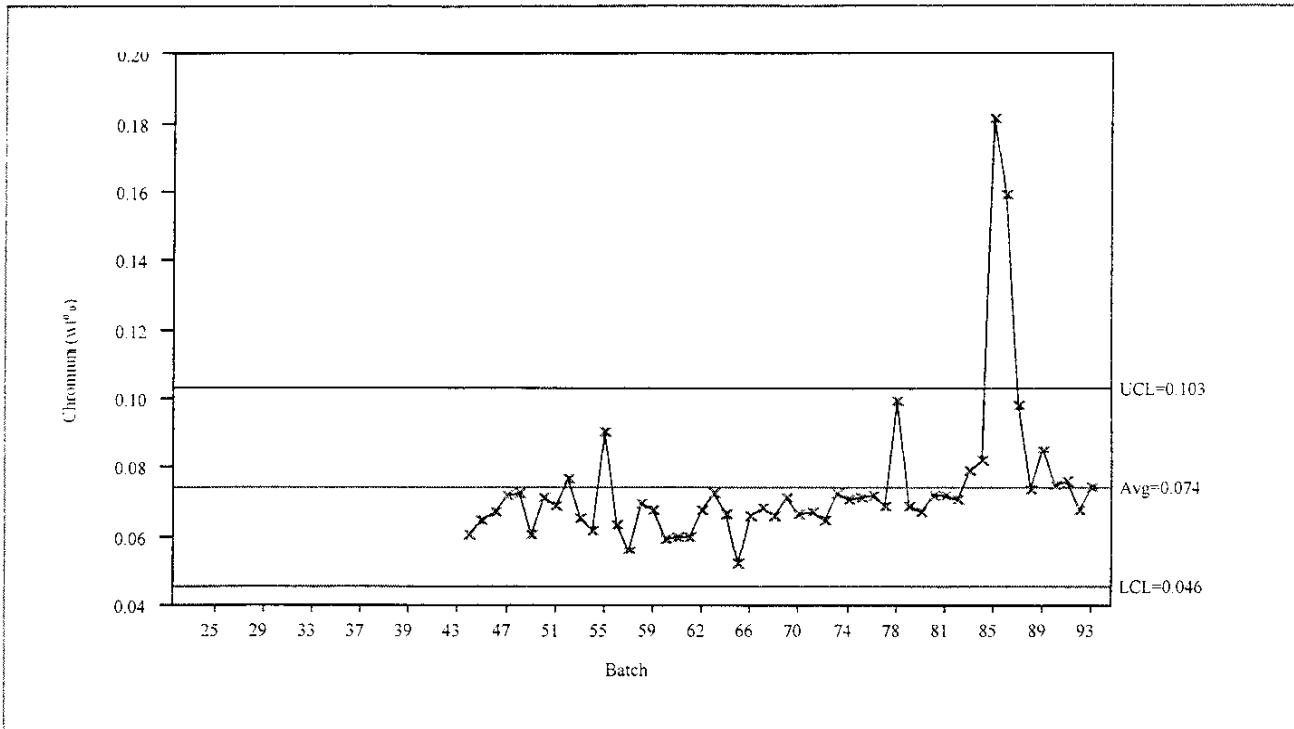
Calcium (wt%)



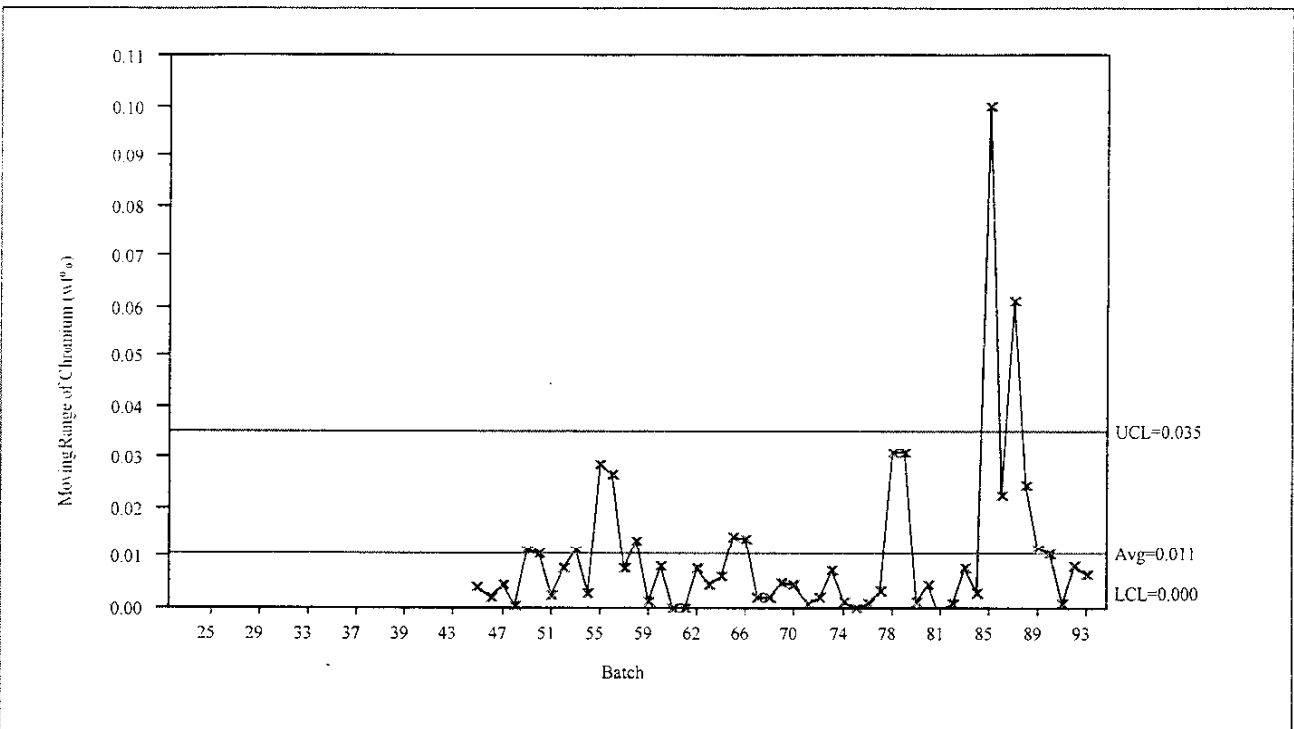
Moving Range of Calcium (wt%)

Revision 0

Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte

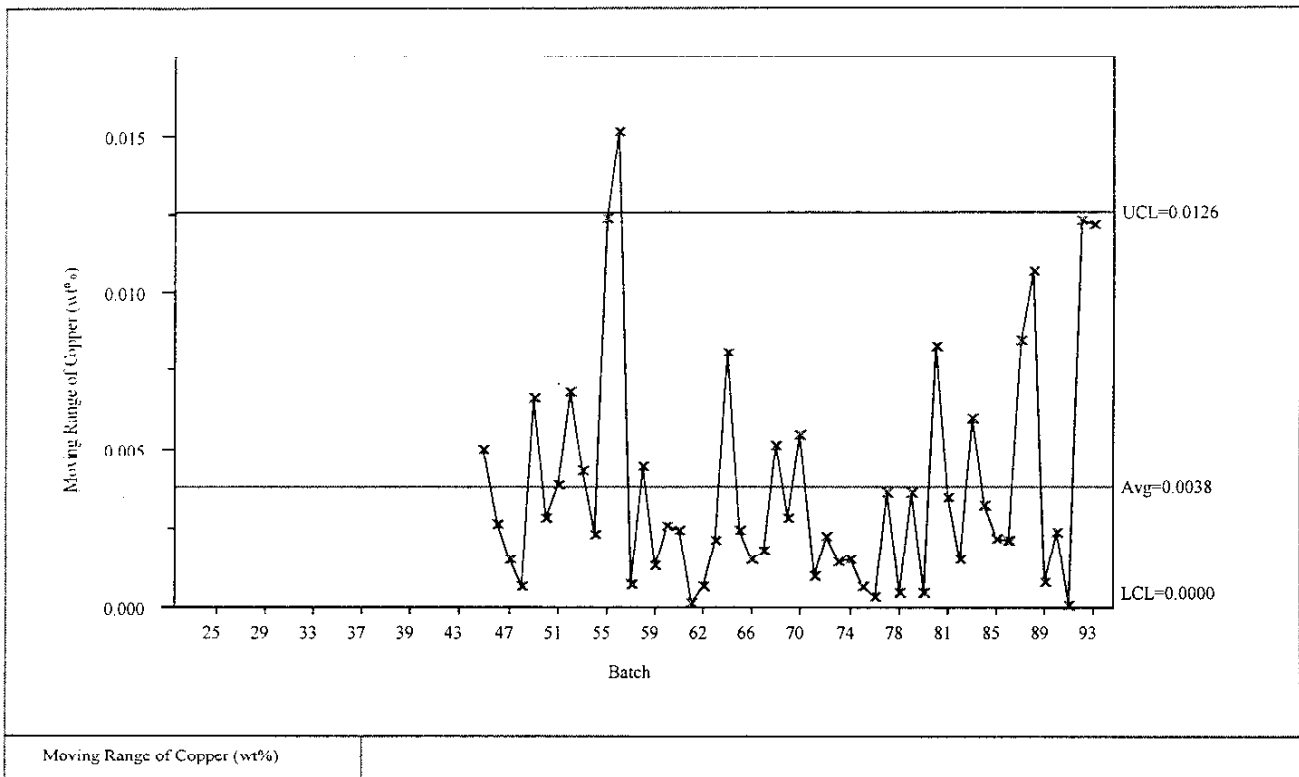
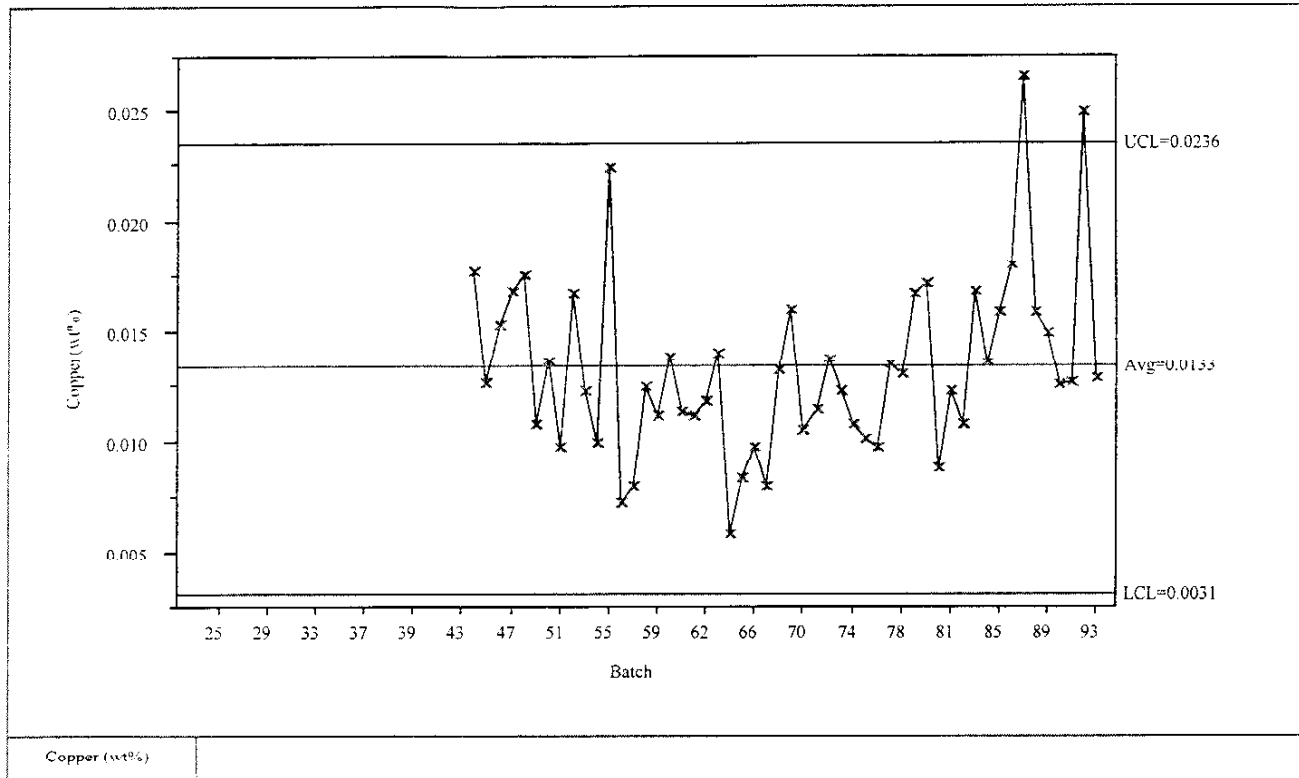


Chromium (wt%)



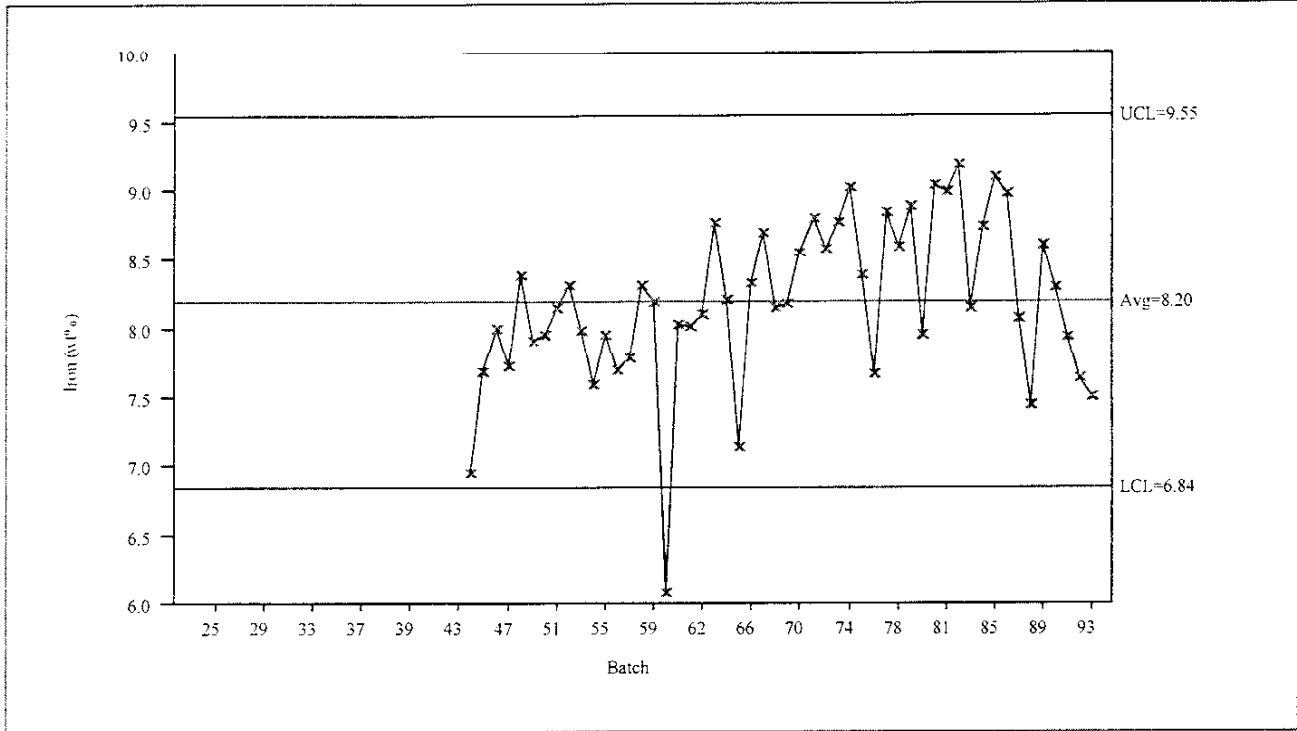
Moving Range of Chromium (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

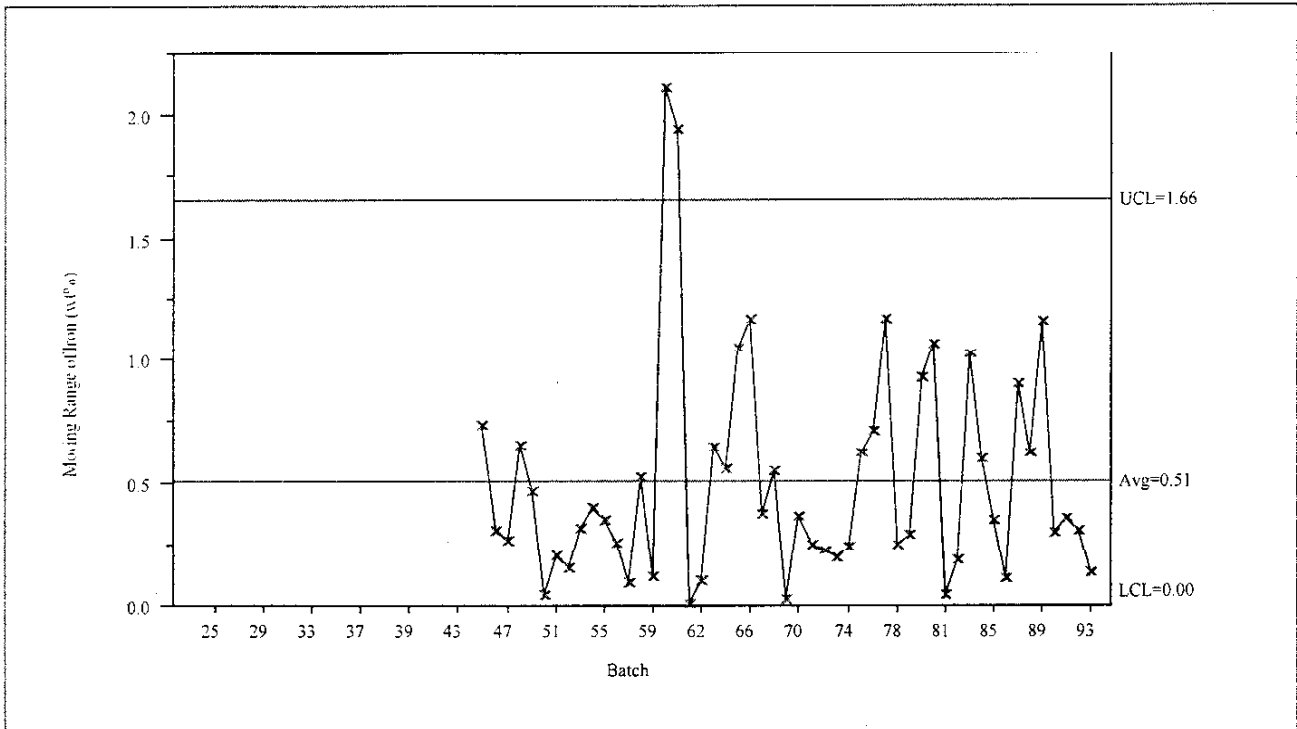


Revision 0

**Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte**

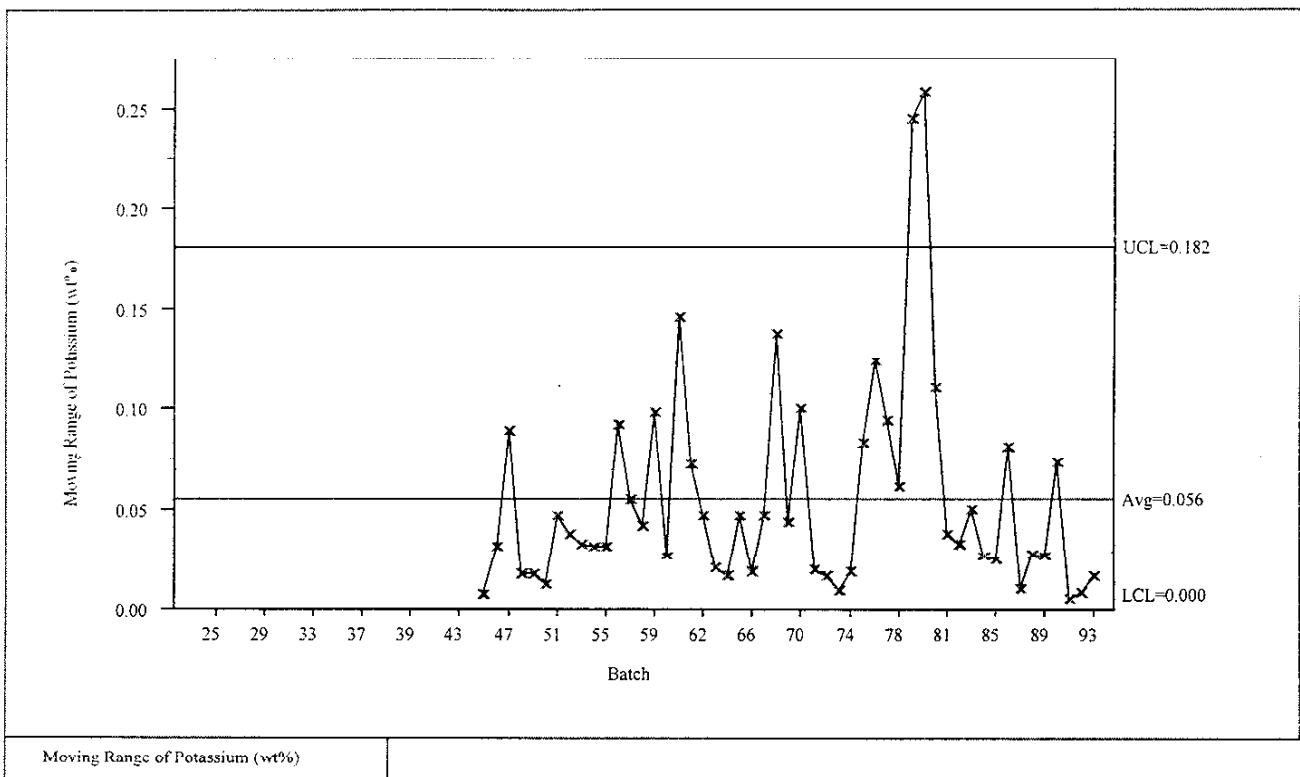
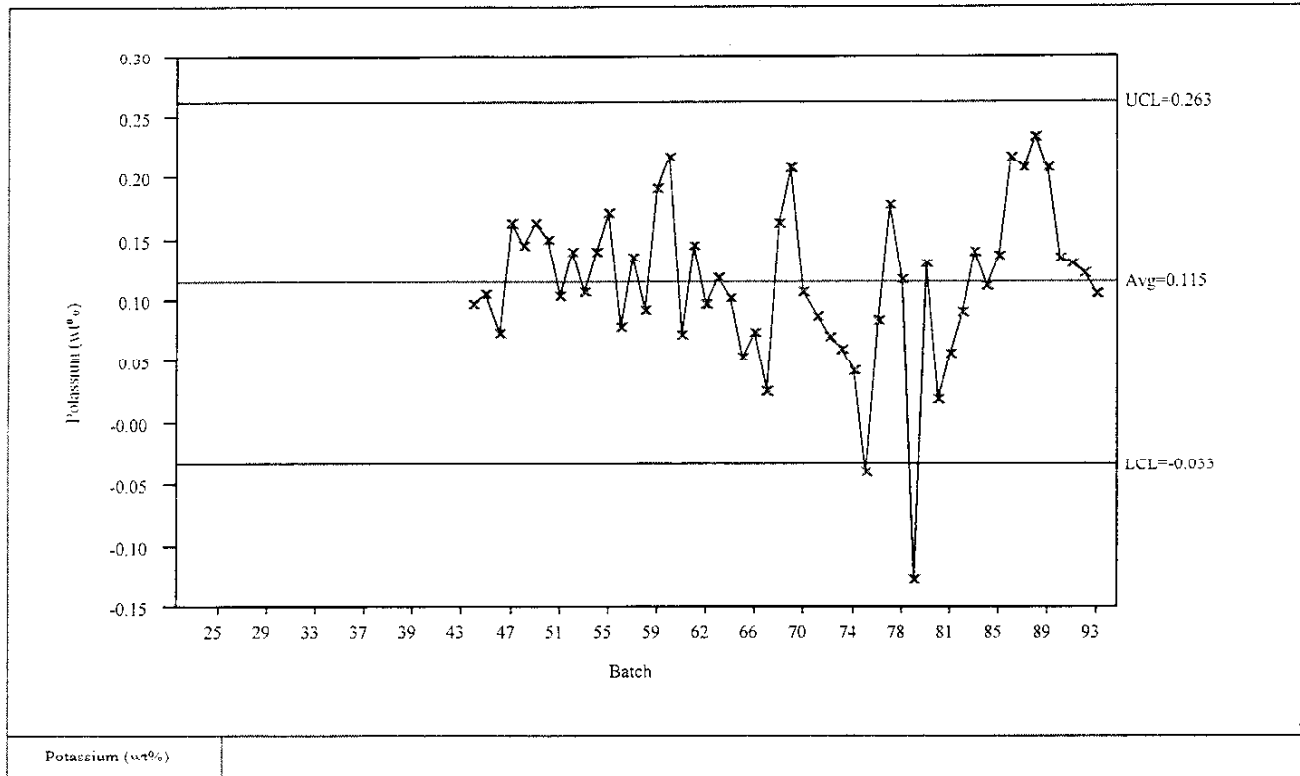


Iron (wt%)



Moving Range of Iron (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



Revision 0

**Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte**

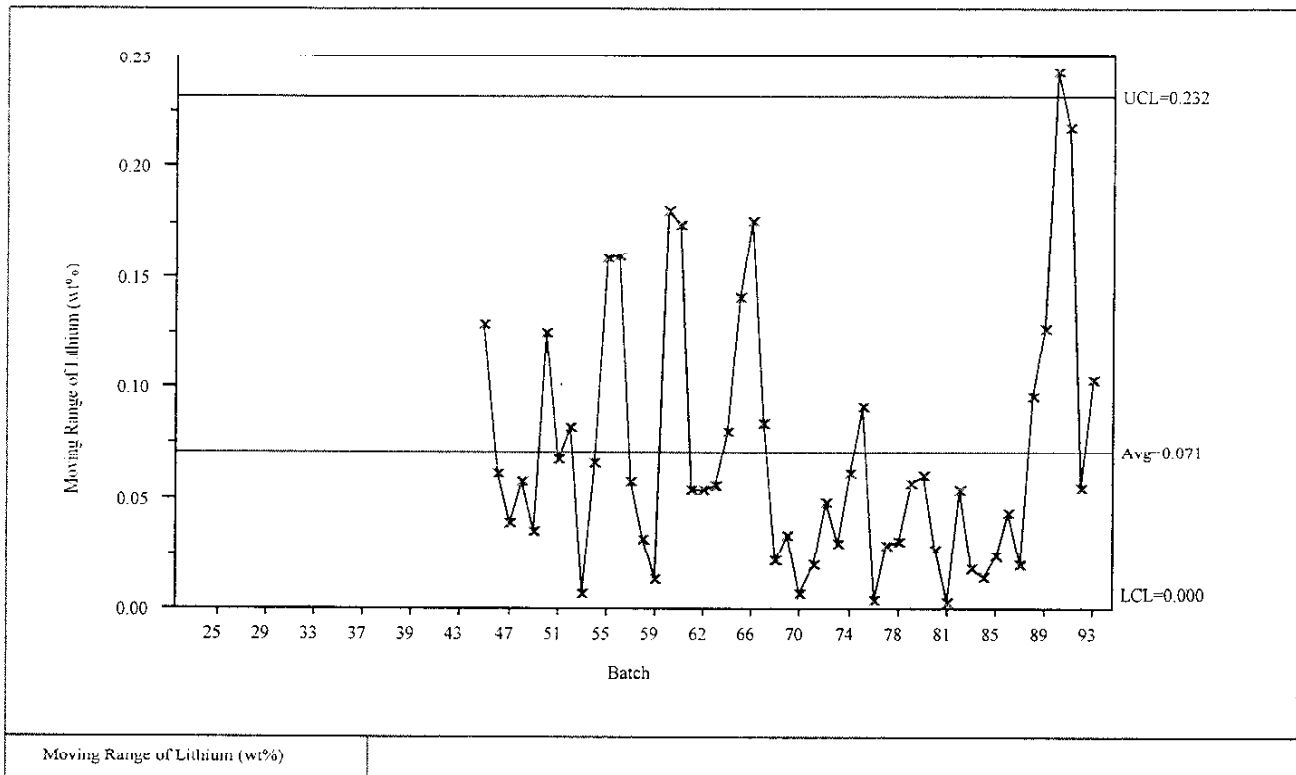
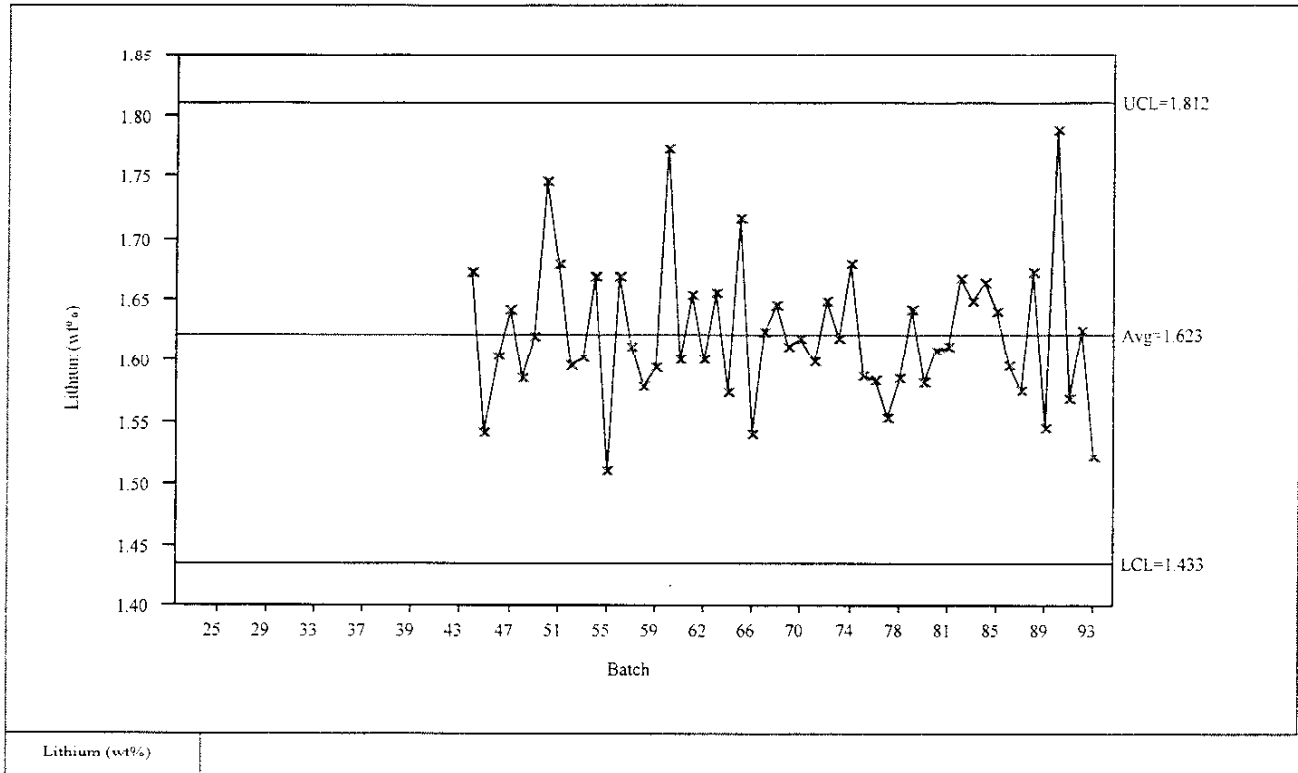
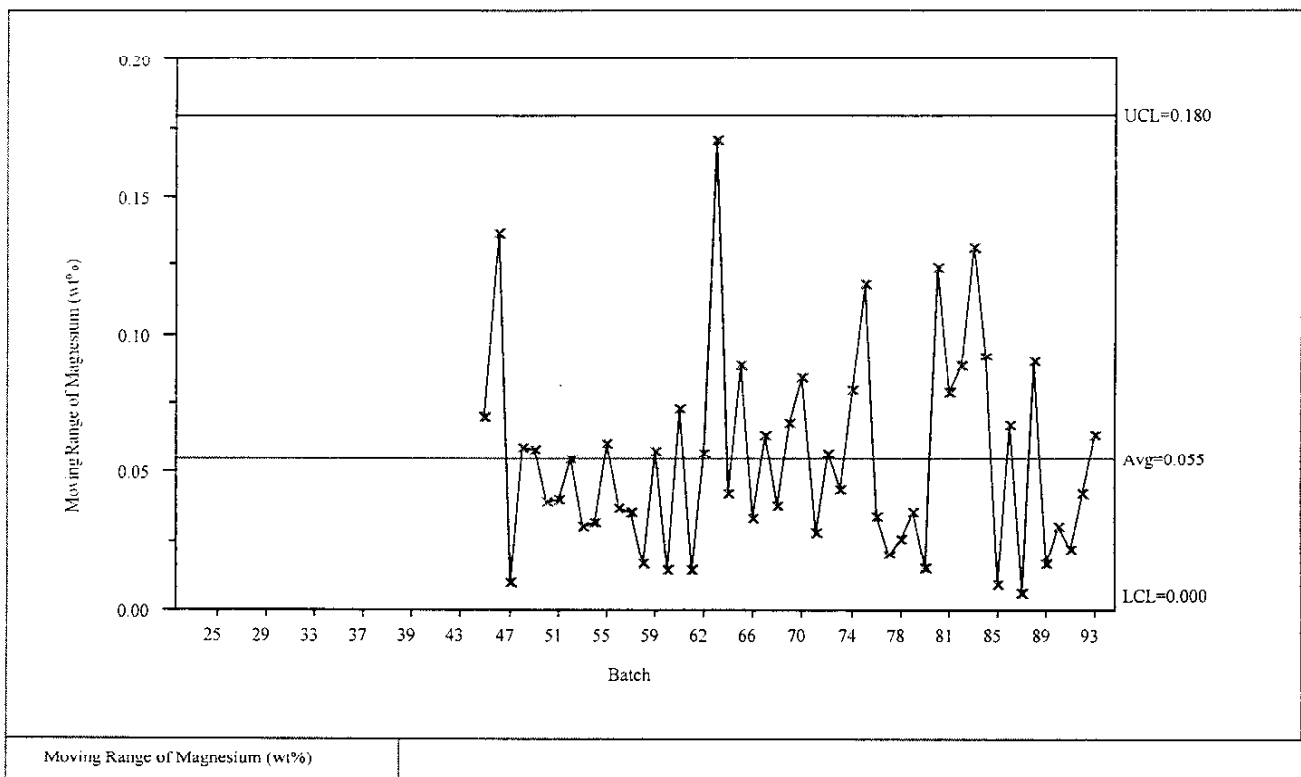
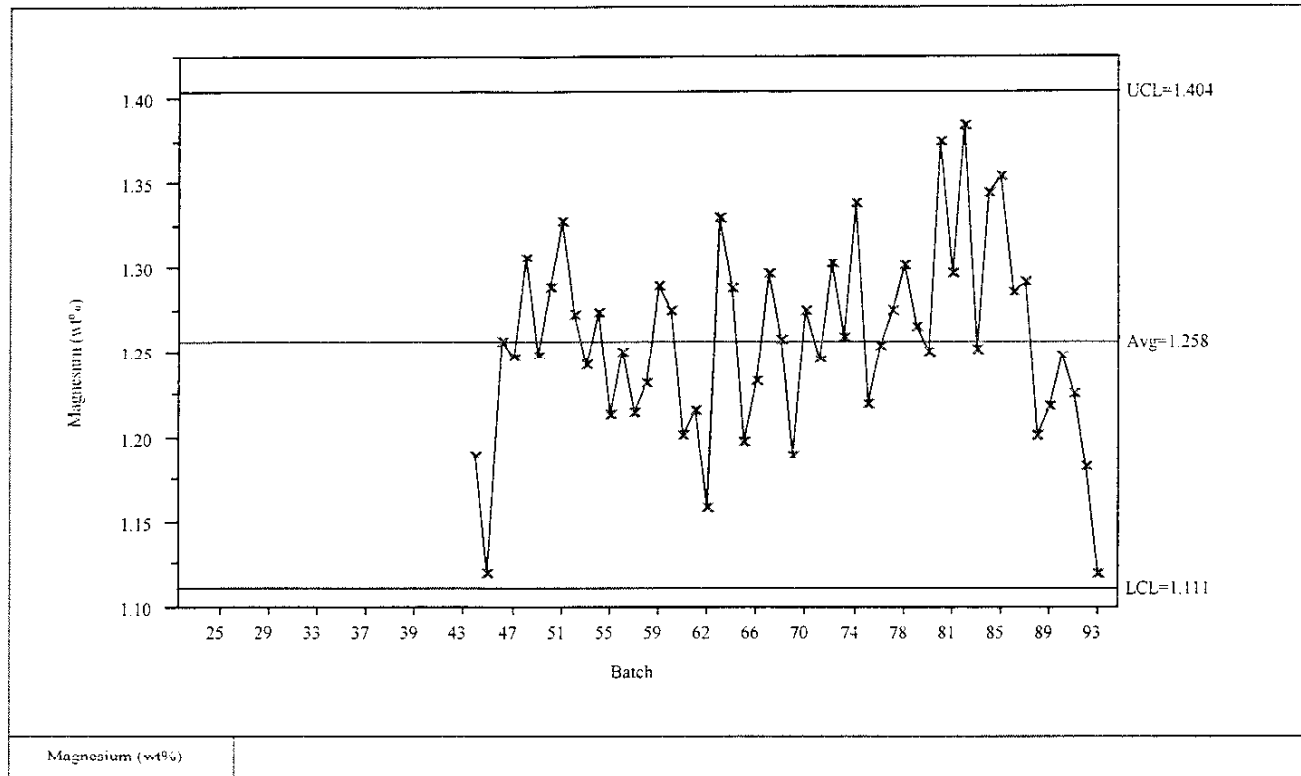


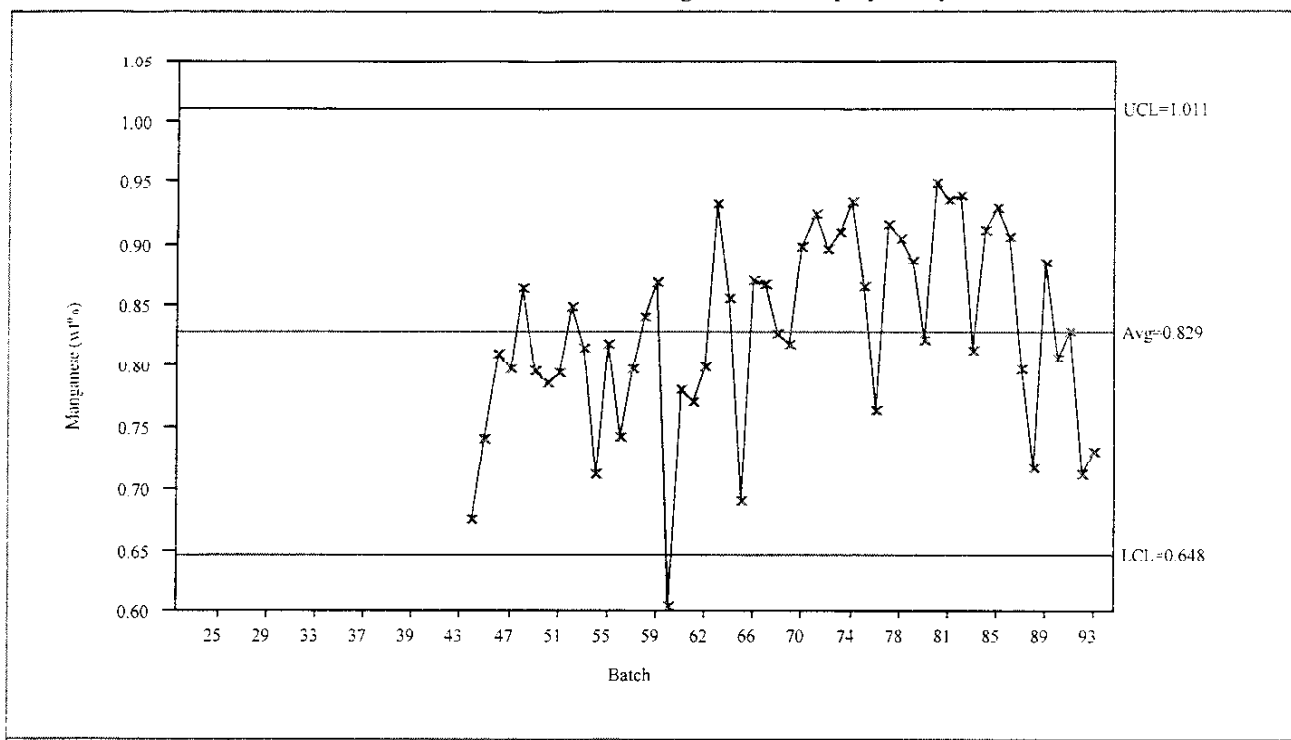


Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte

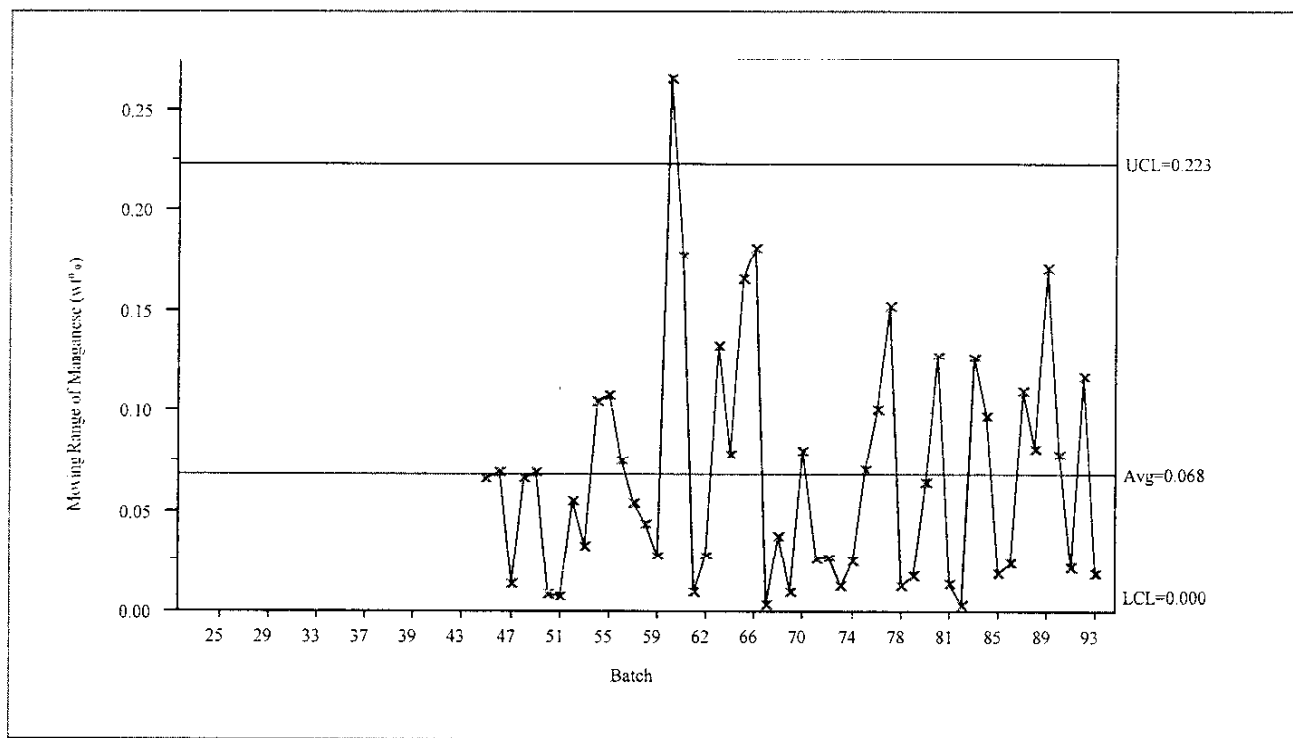


Revision 0

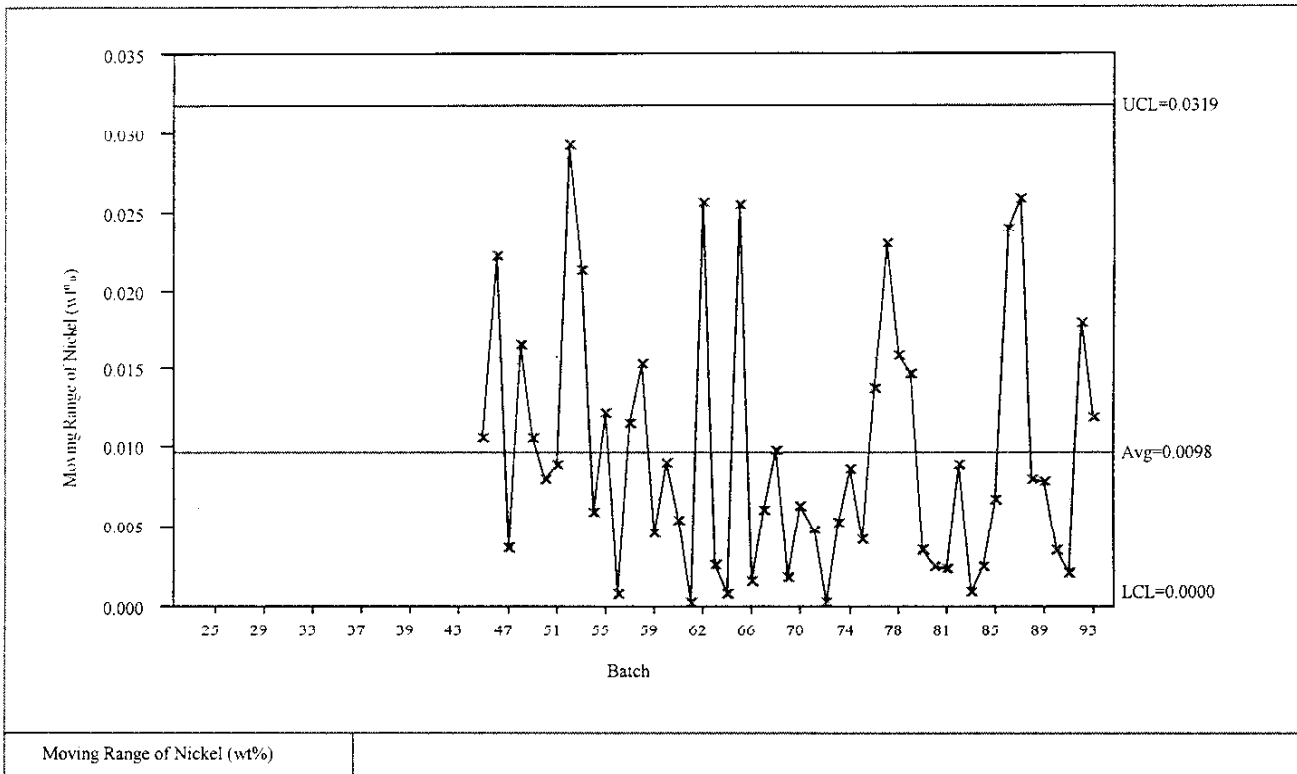
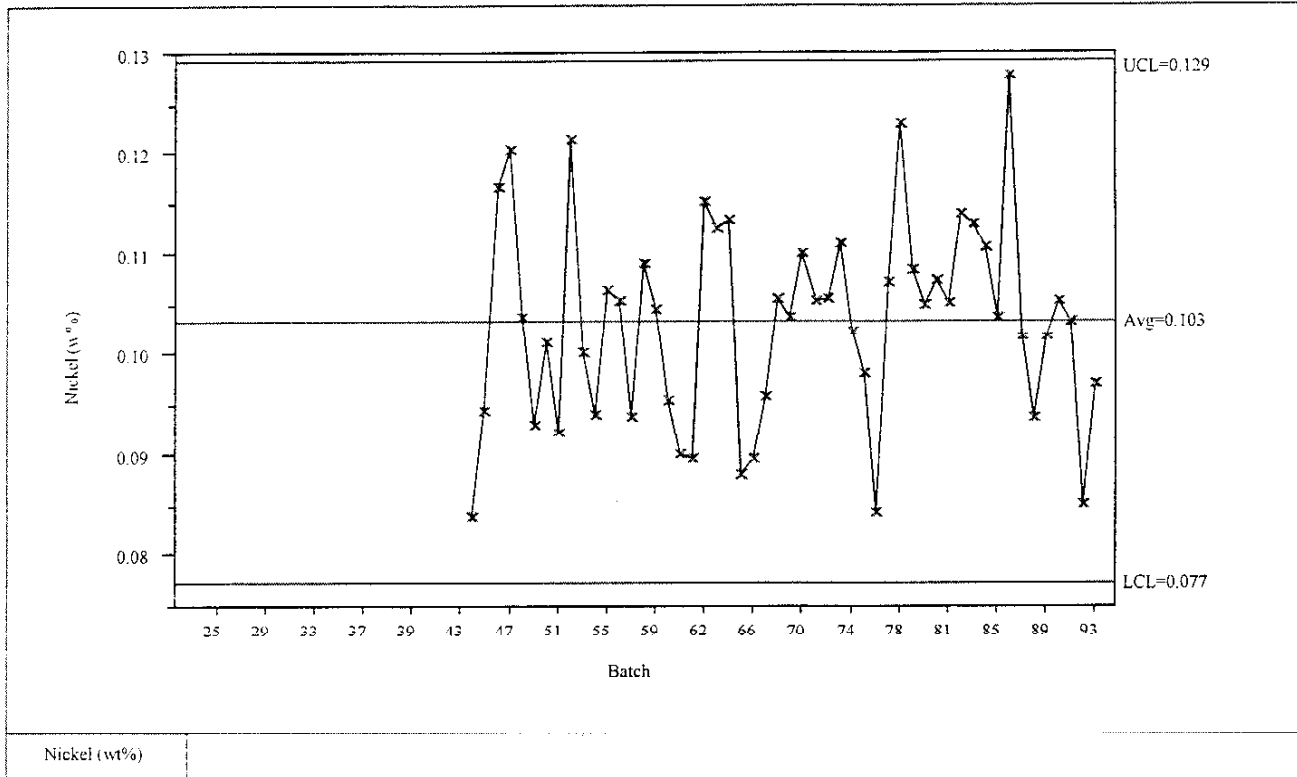
Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte



Manganese (wt%)

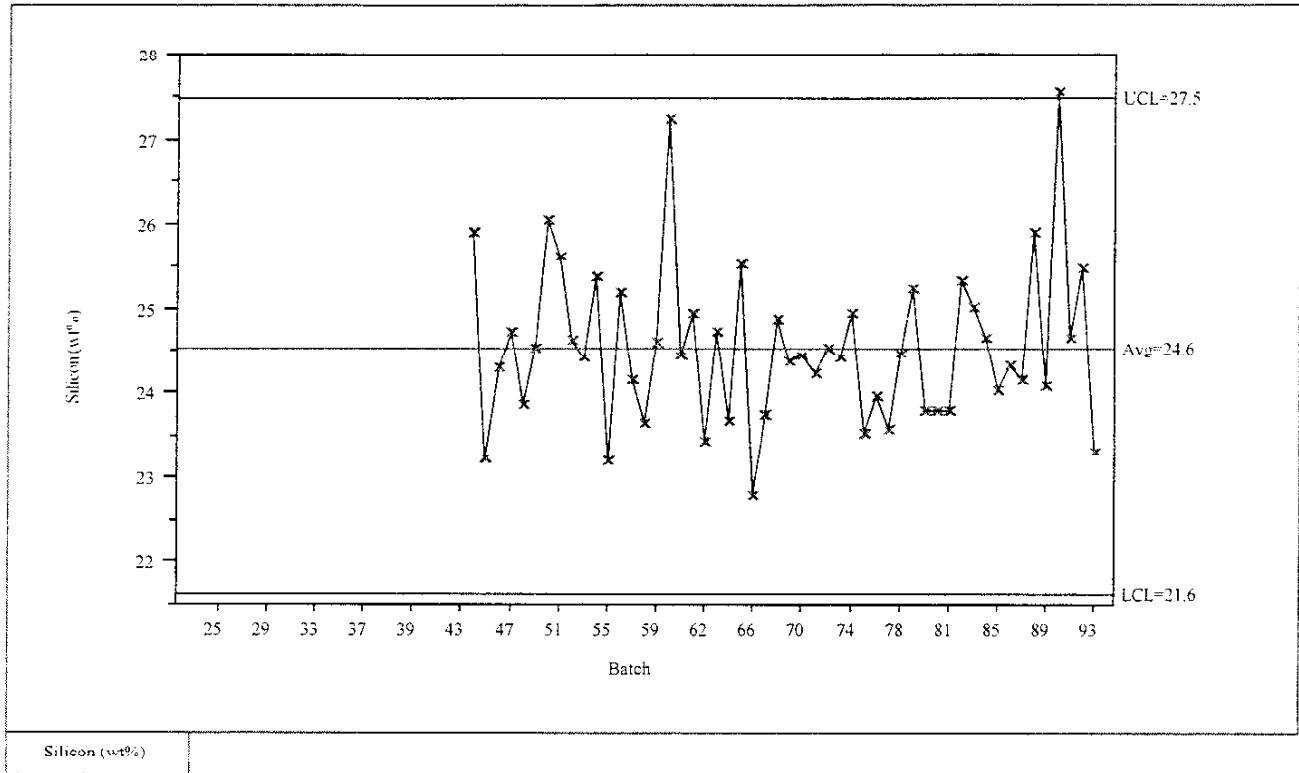


Moving Range of Manganese (wt%)

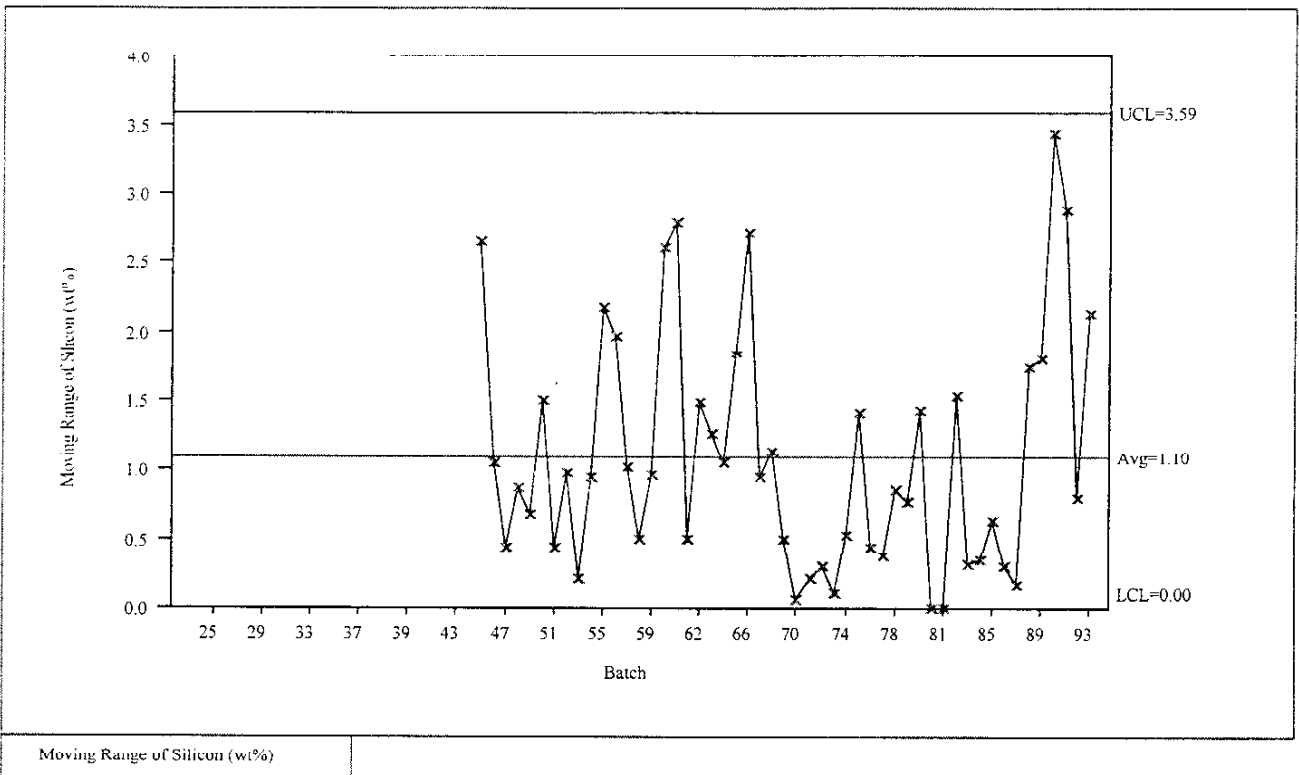


Revision 0

**Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte**

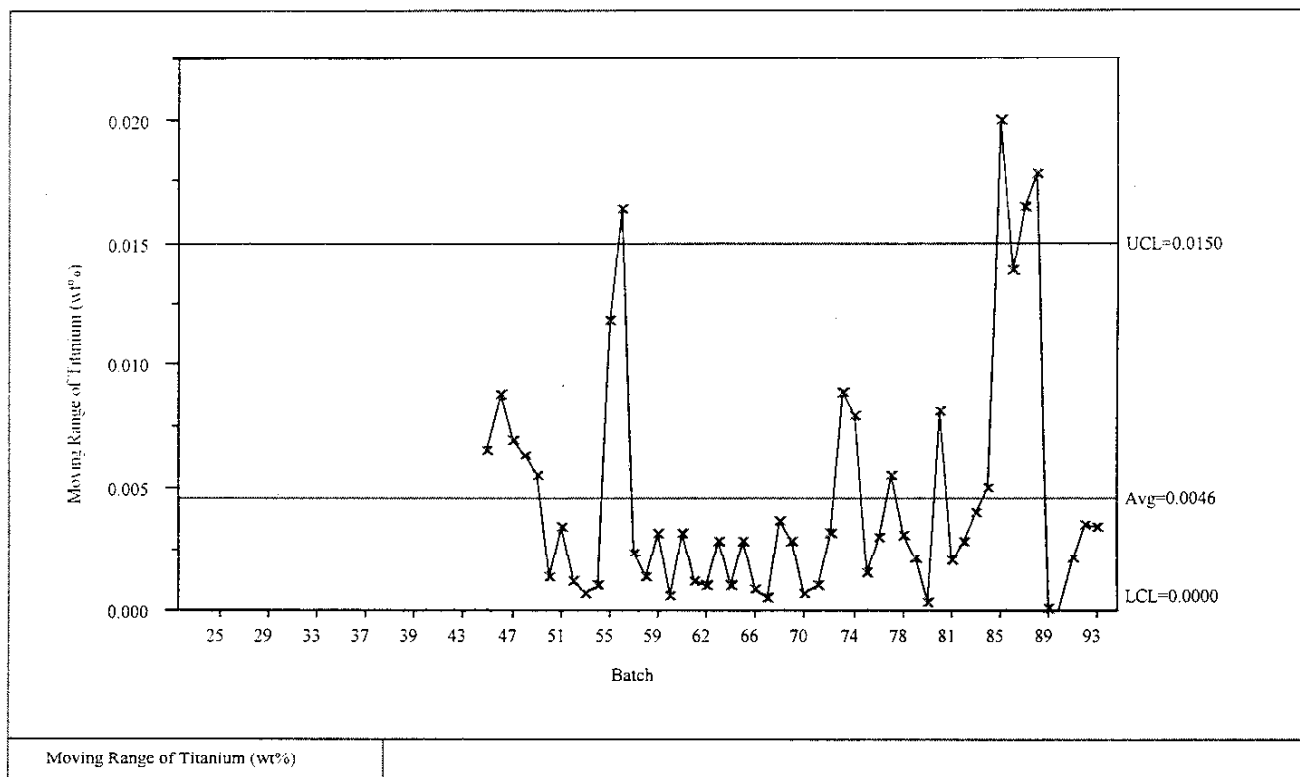
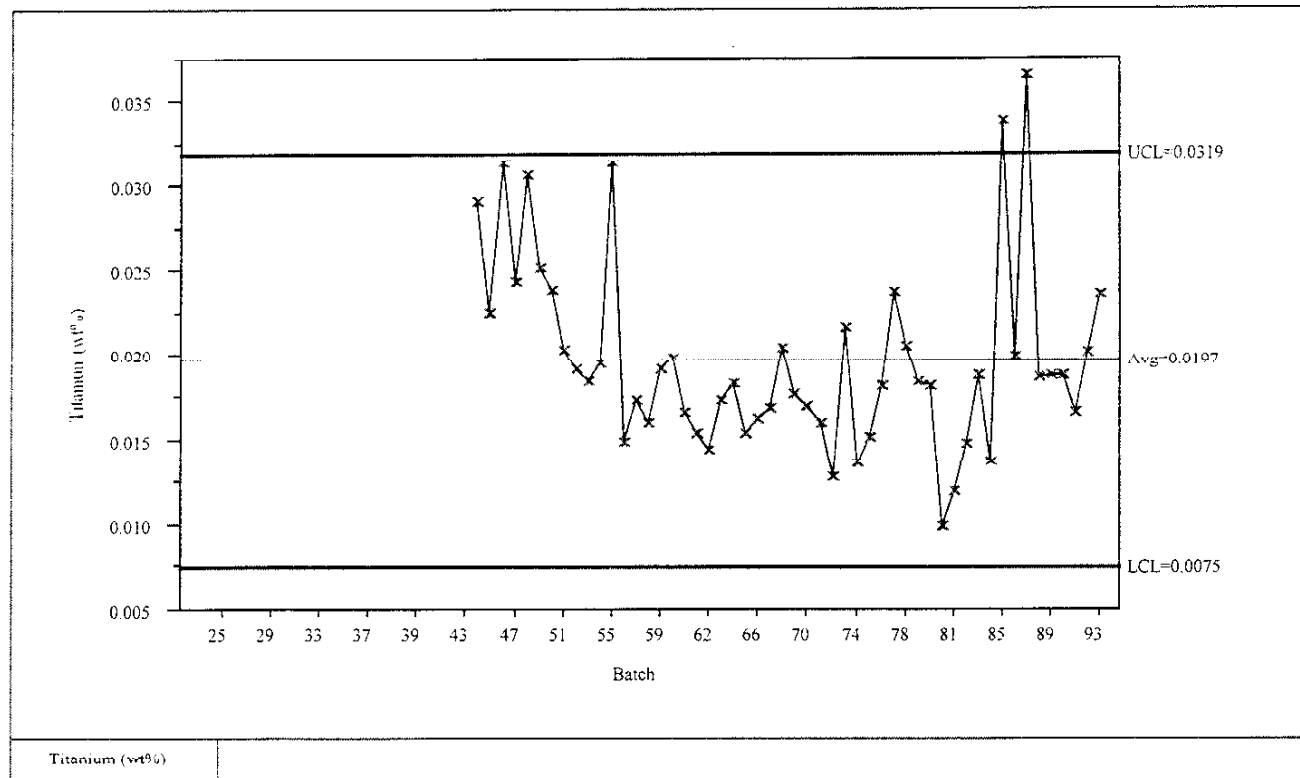


Silicon (wt%)



Moving Range of Silicon (wt%)

Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



Revision 0

## Exhibit 8c: SME Control Charts for Individual Batch Averages for PF Prep by Analyte

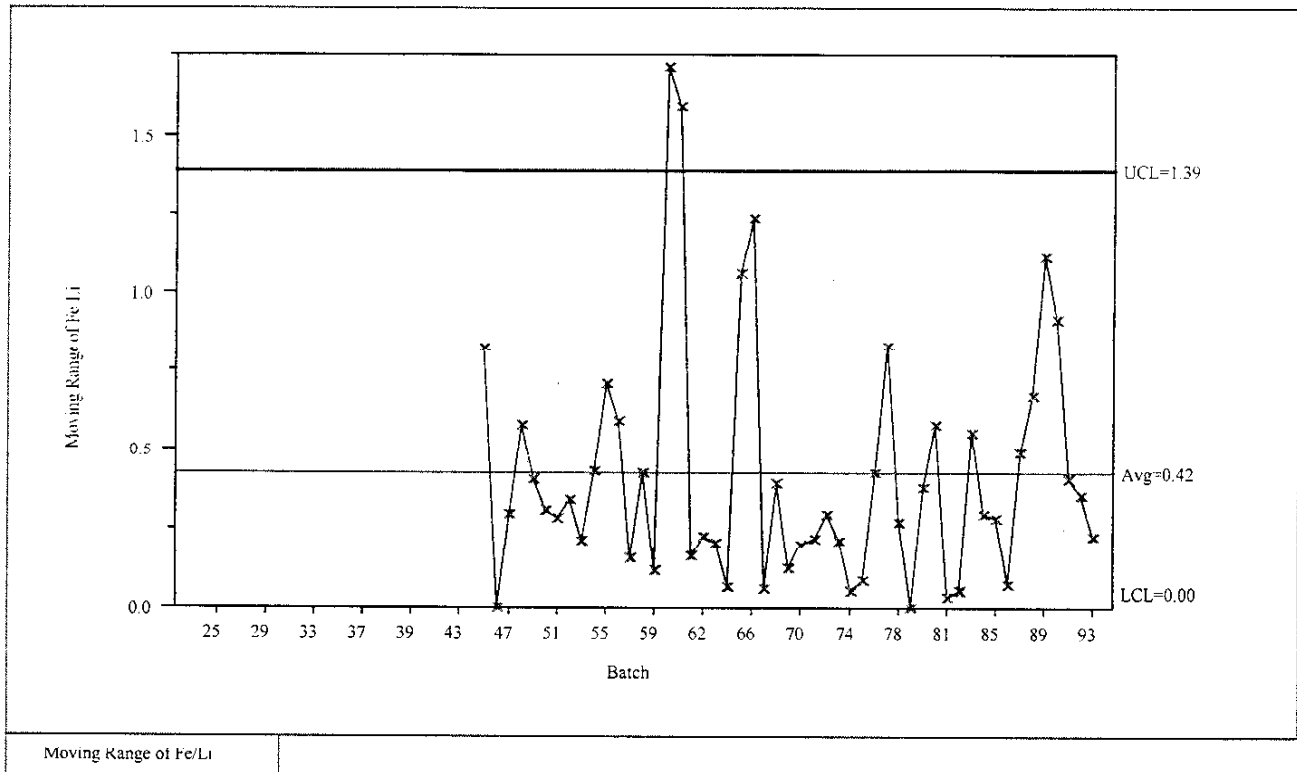
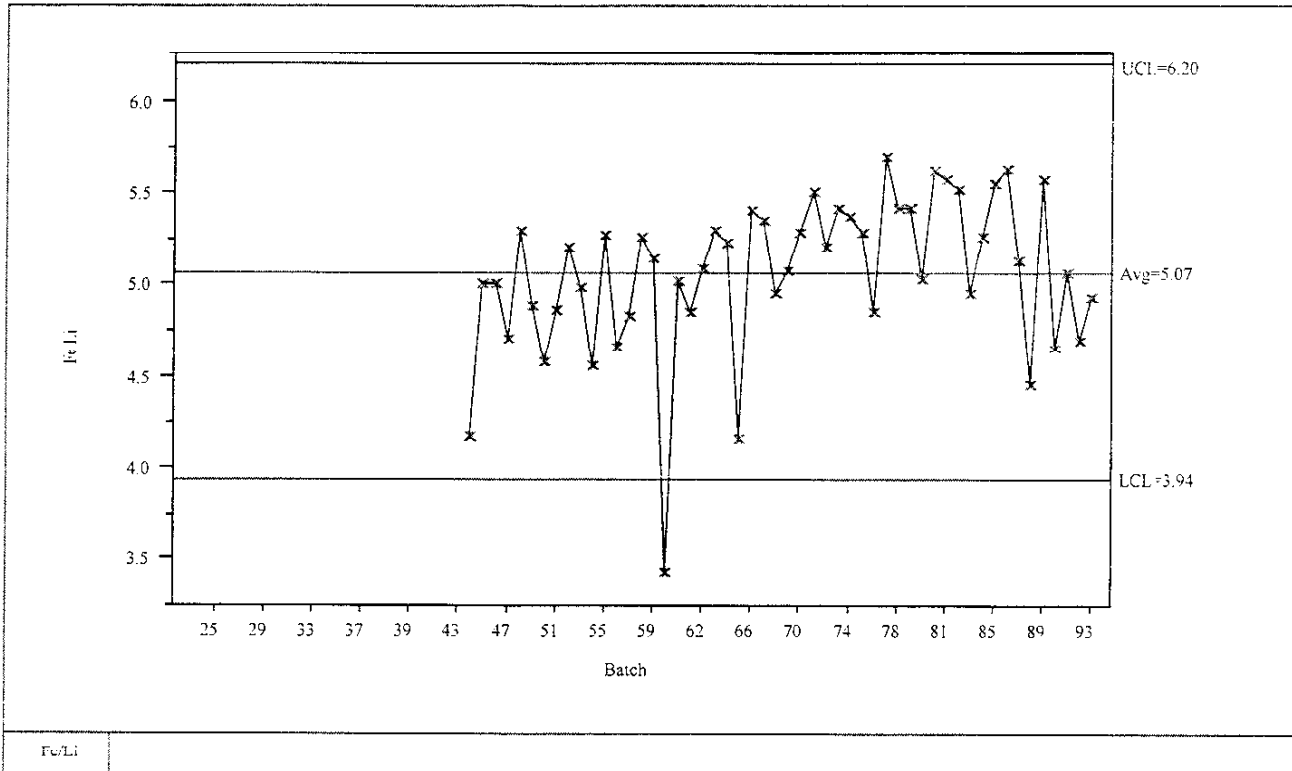
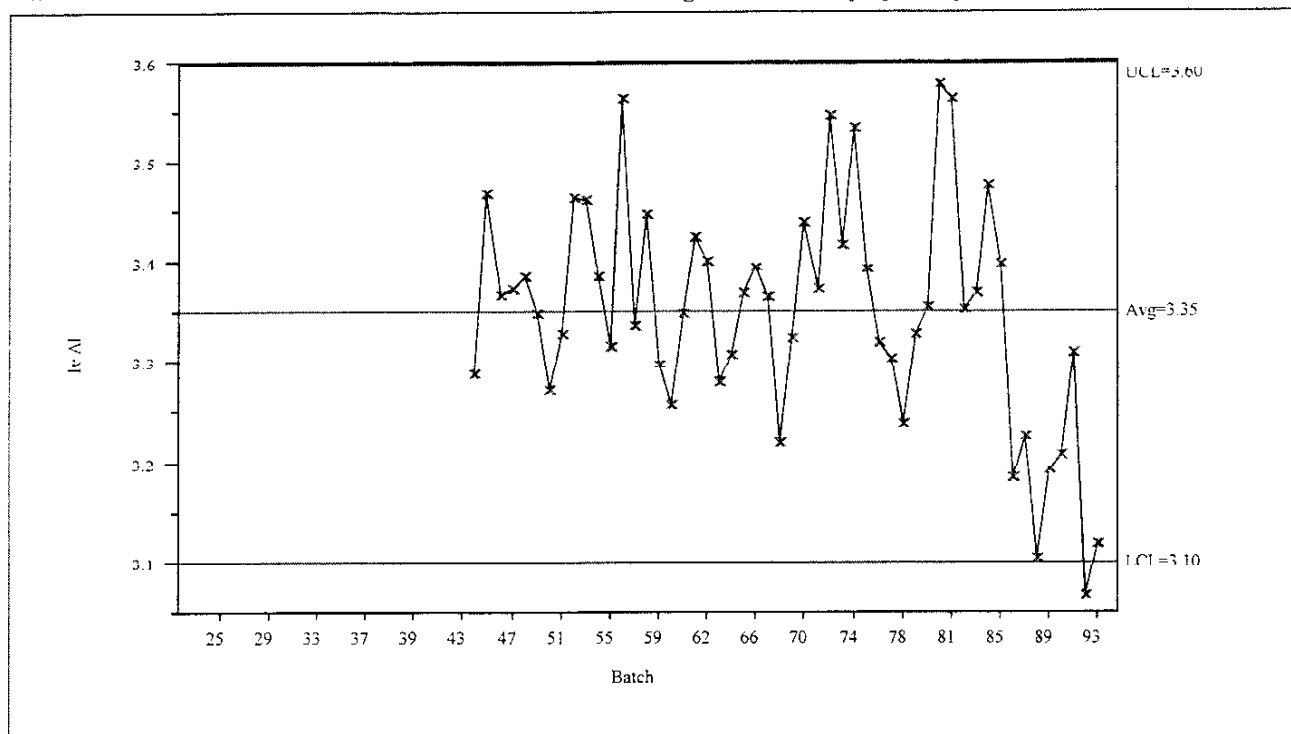
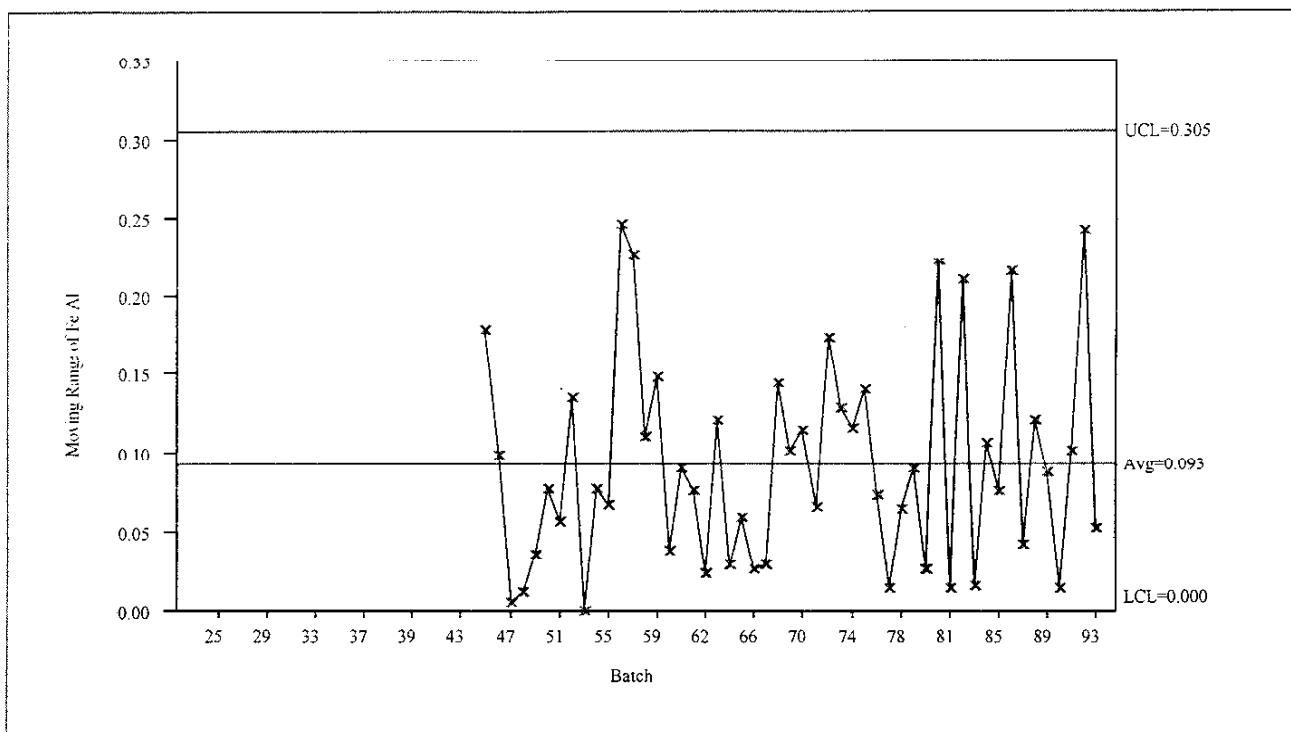


Exhibit 8b: SME Control Charts for Individual Batch Averages for MA Prep by Analyte



Fe/Al



Moving Range of Fe/Al

Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions

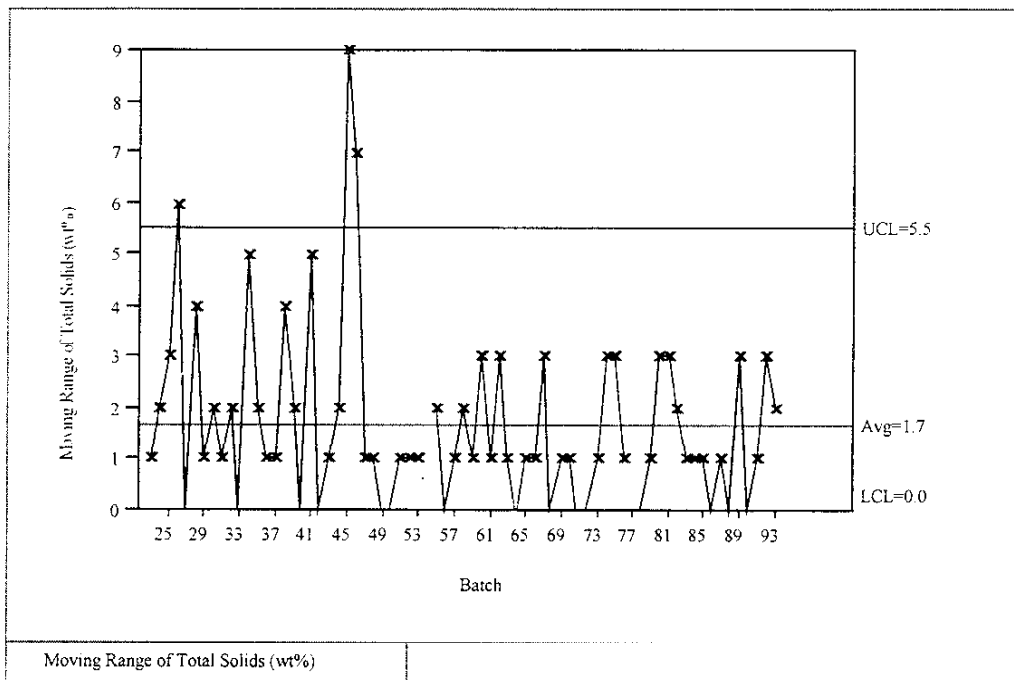
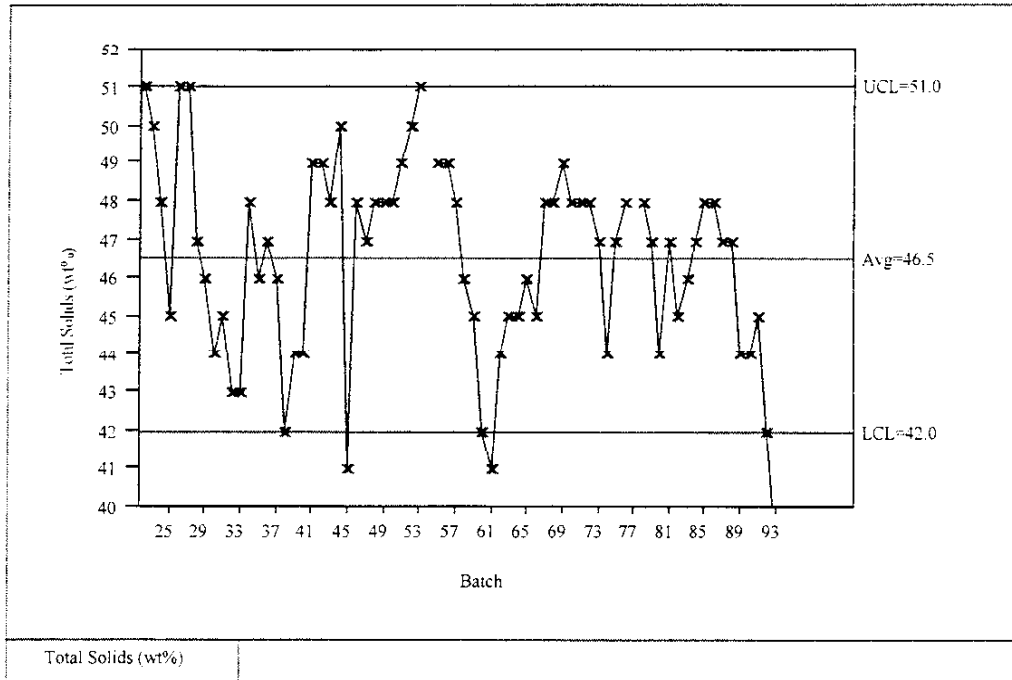
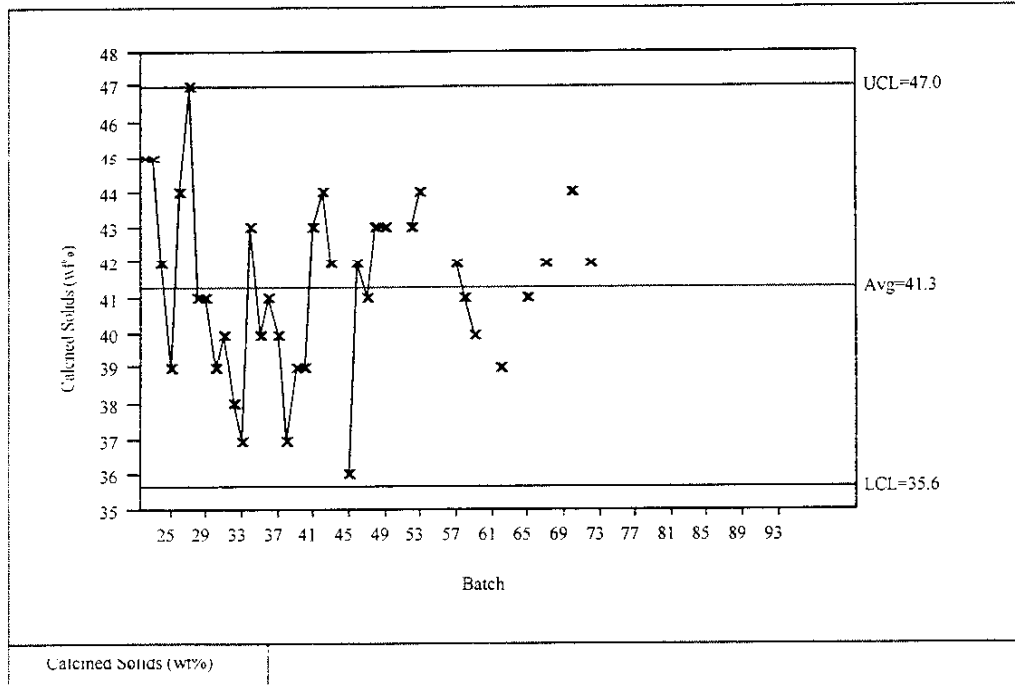
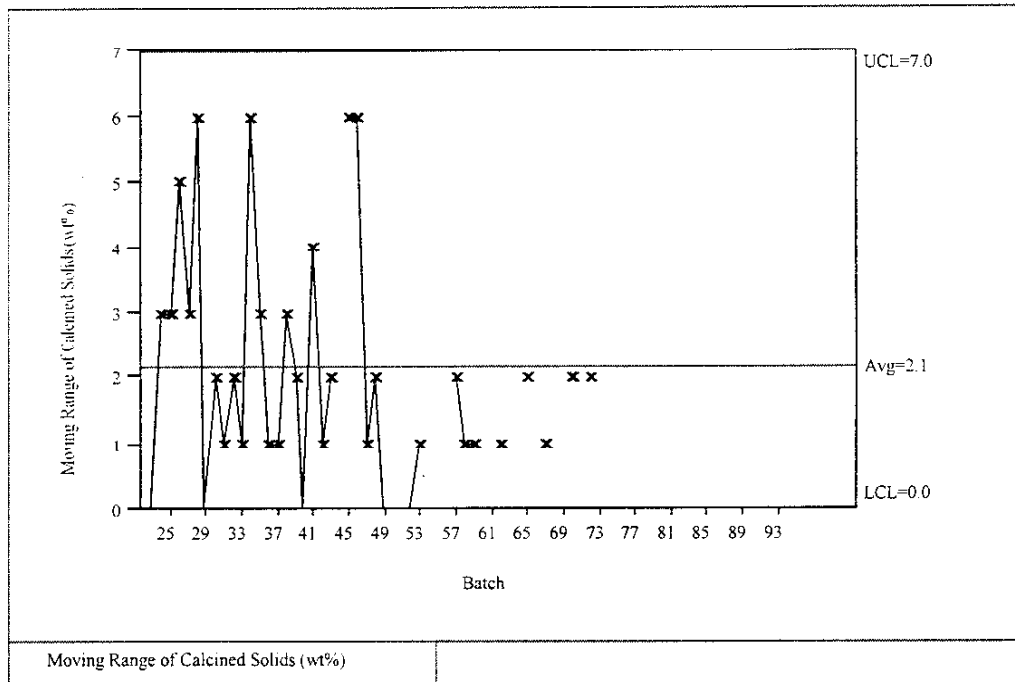




Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions



Calced Solids (wt%)



Moving Range of Calced Solids (wt%)

Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions

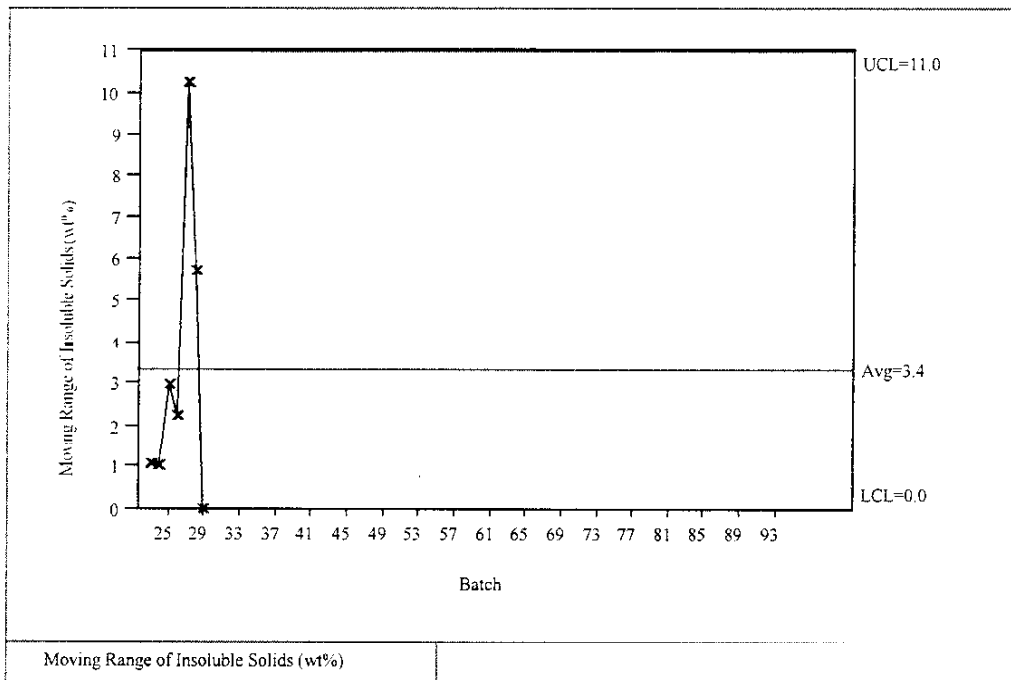
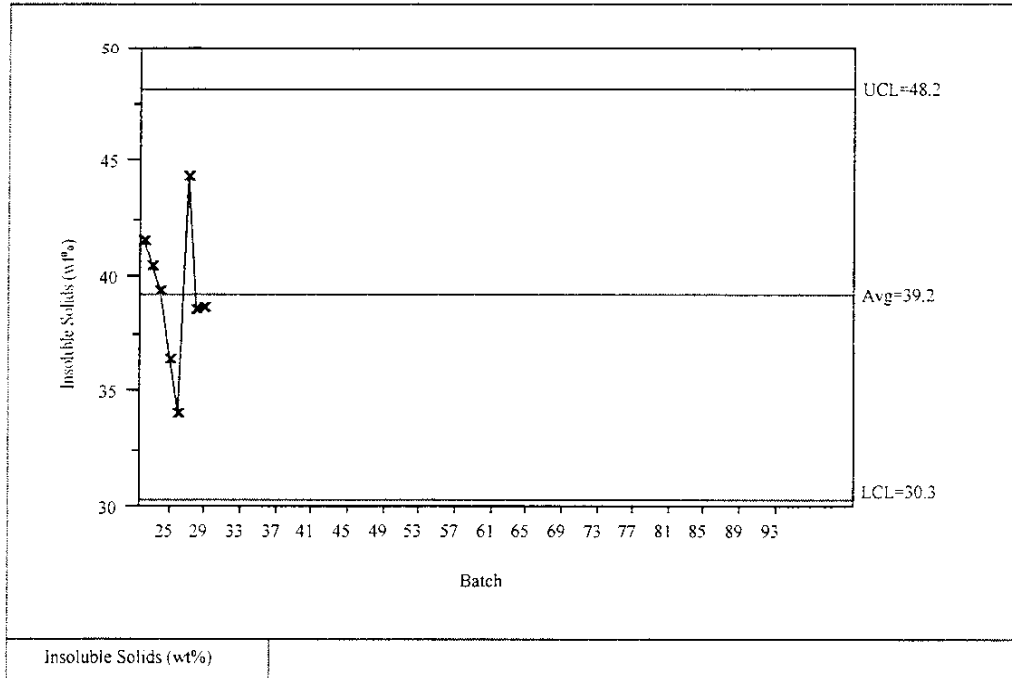
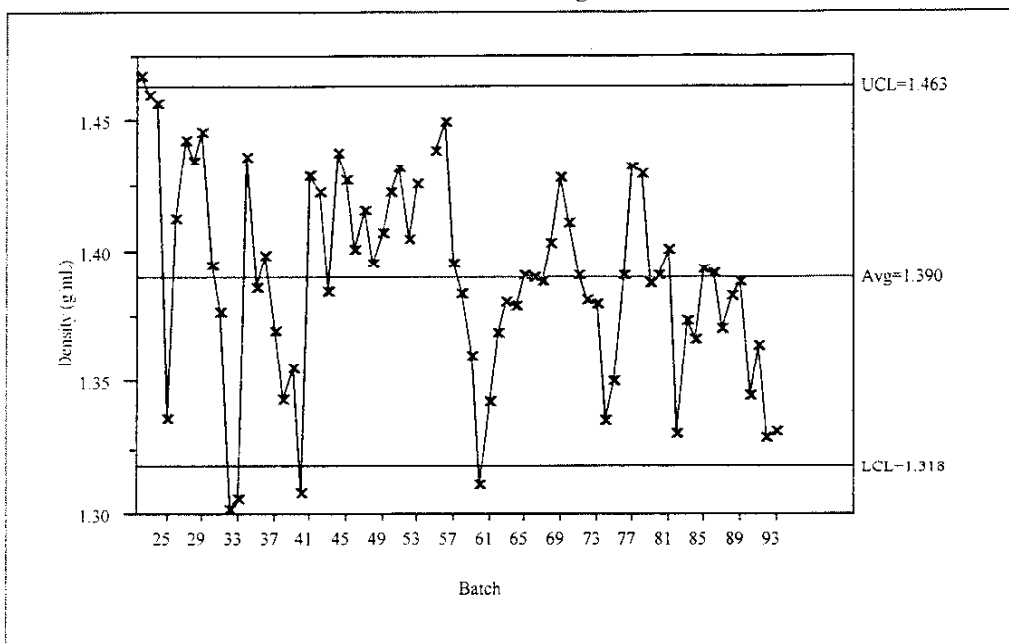
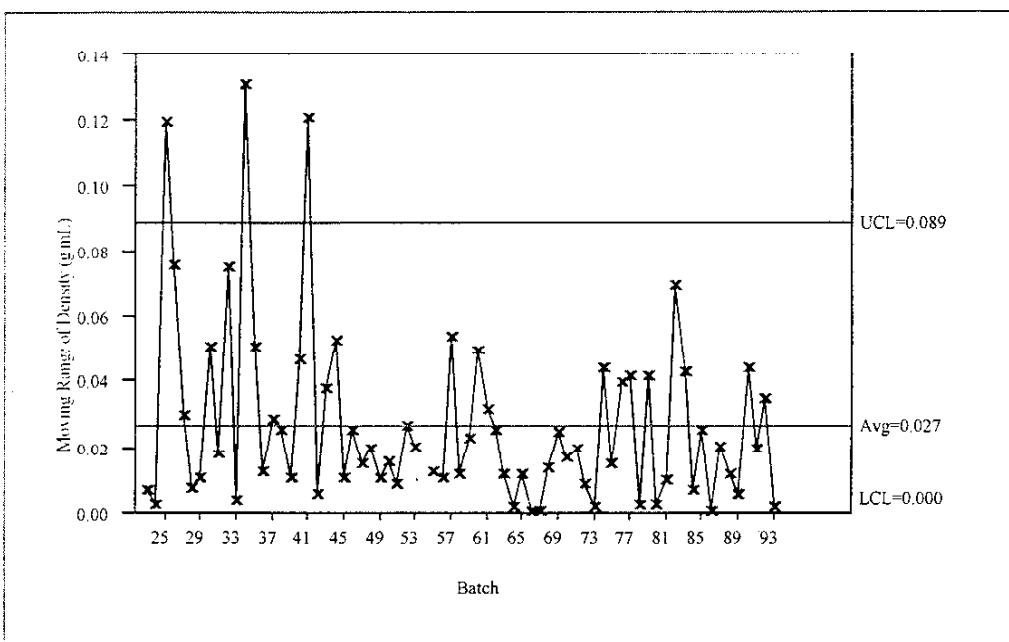


Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions



Density (g/mL)



Moving Range of Density (g/mL)

Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions

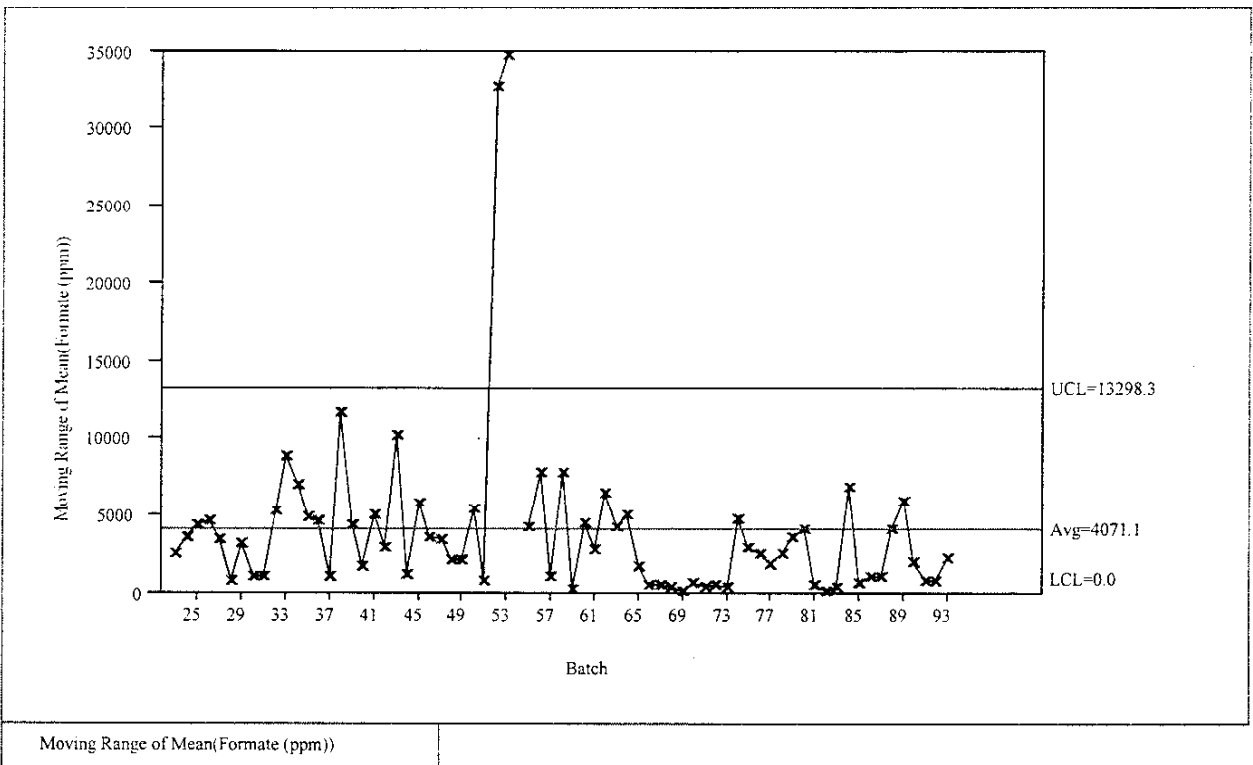
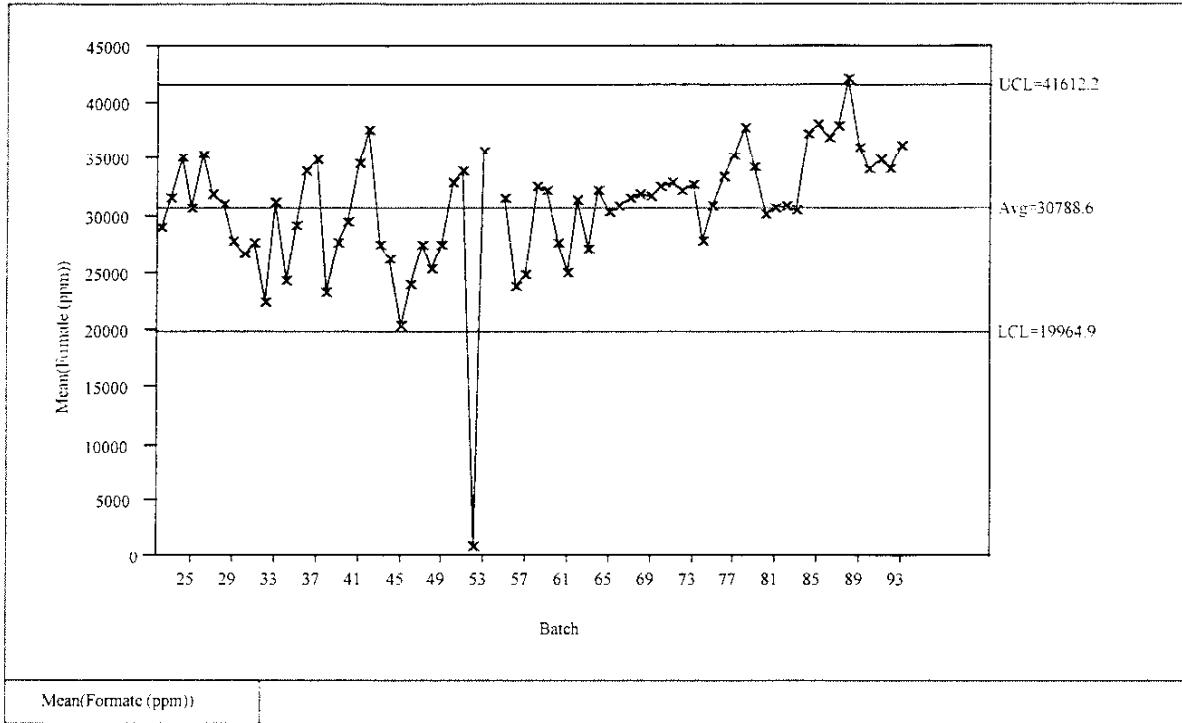


Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions

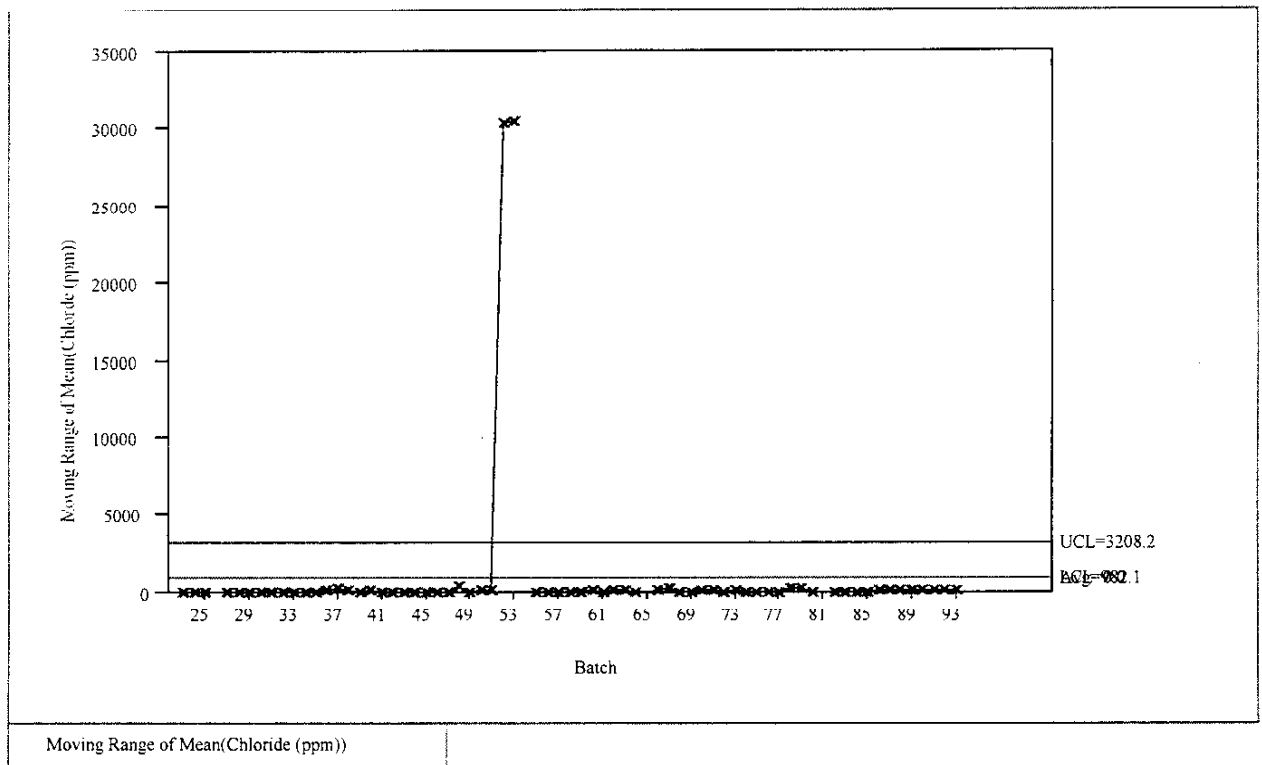
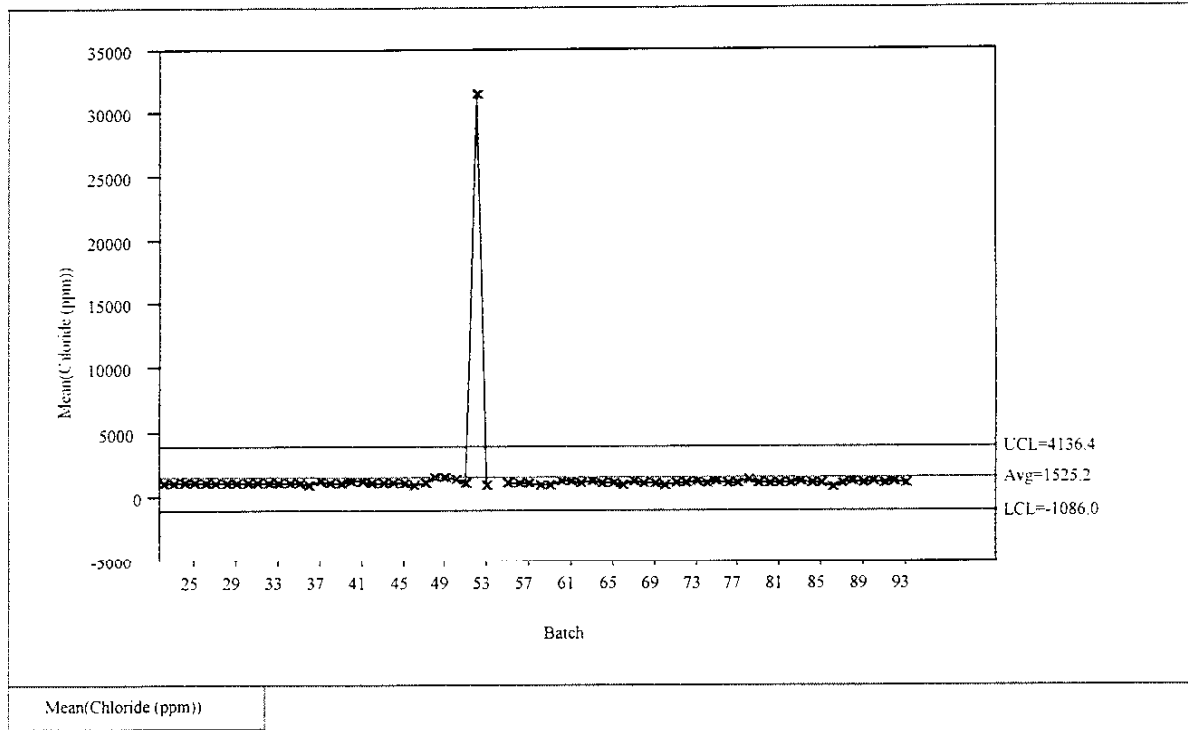
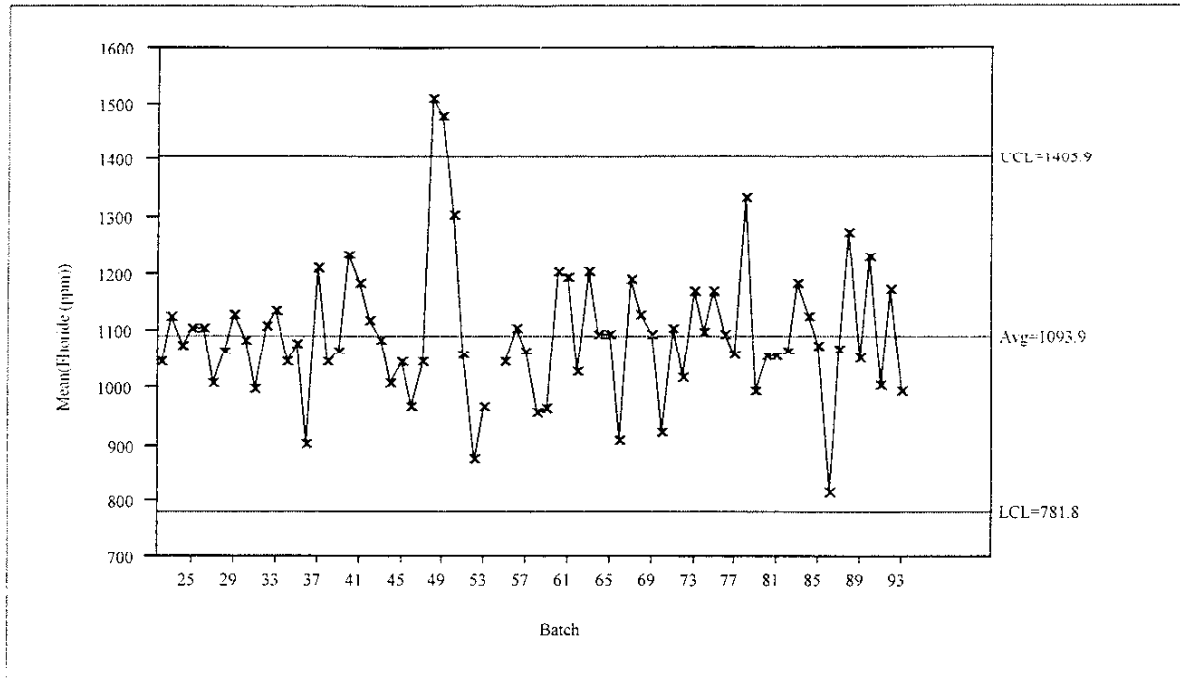
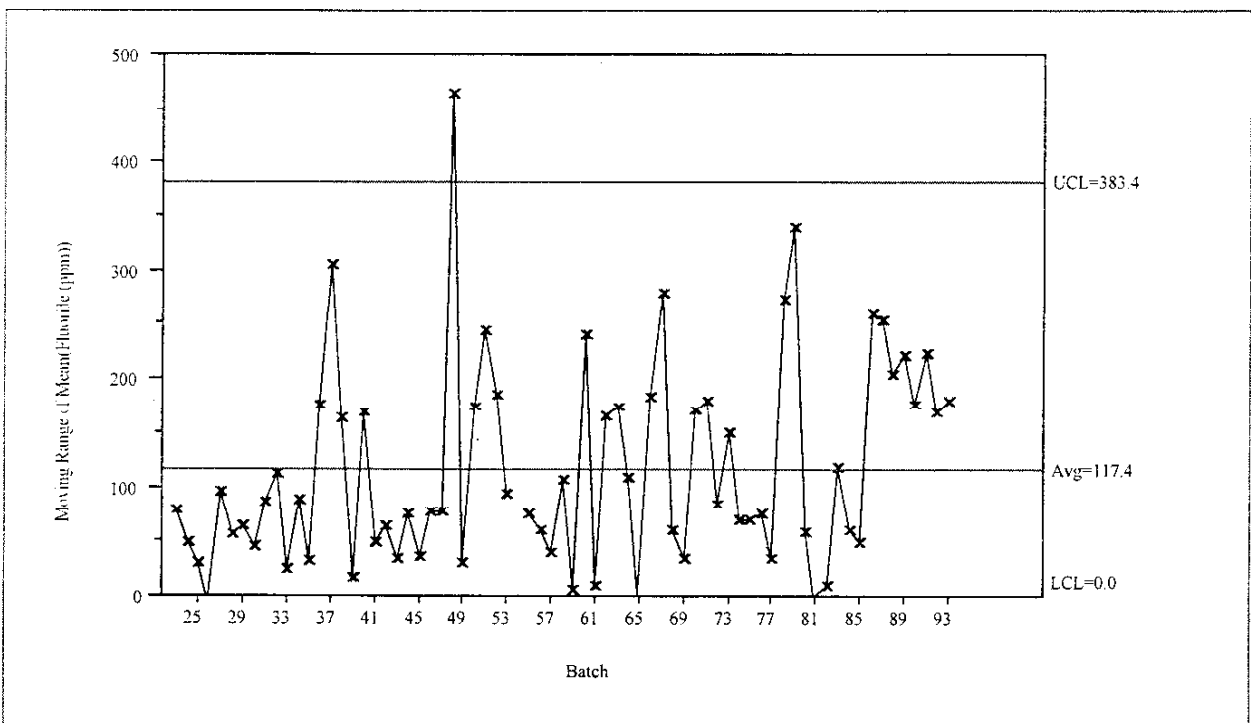


Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions



Mean(Fluoride (ppm))



Moving Range of Mean(Fluoride (ppm))

Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions

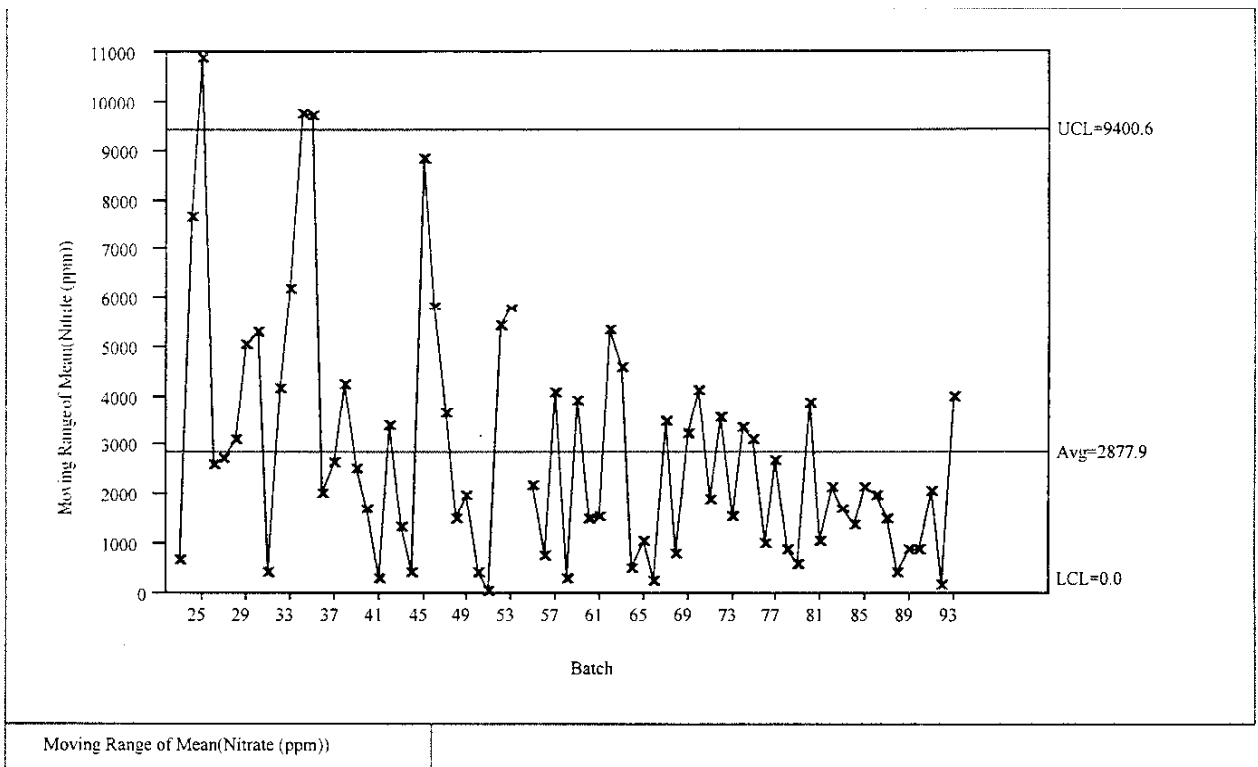
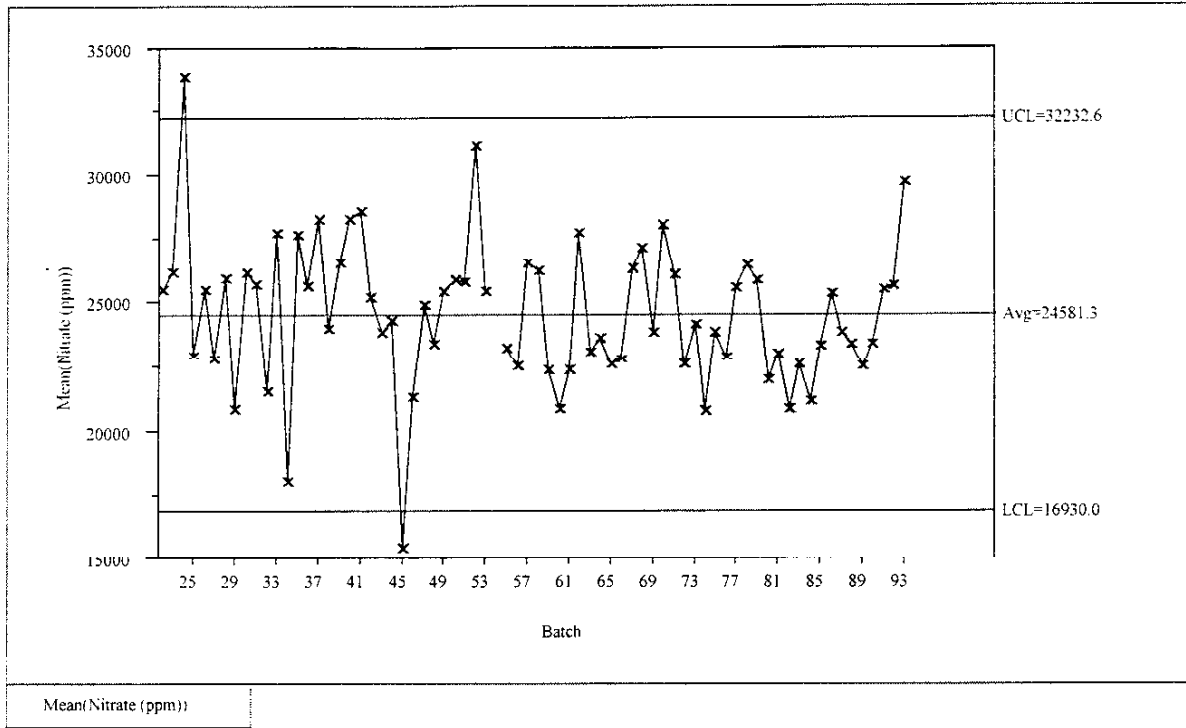
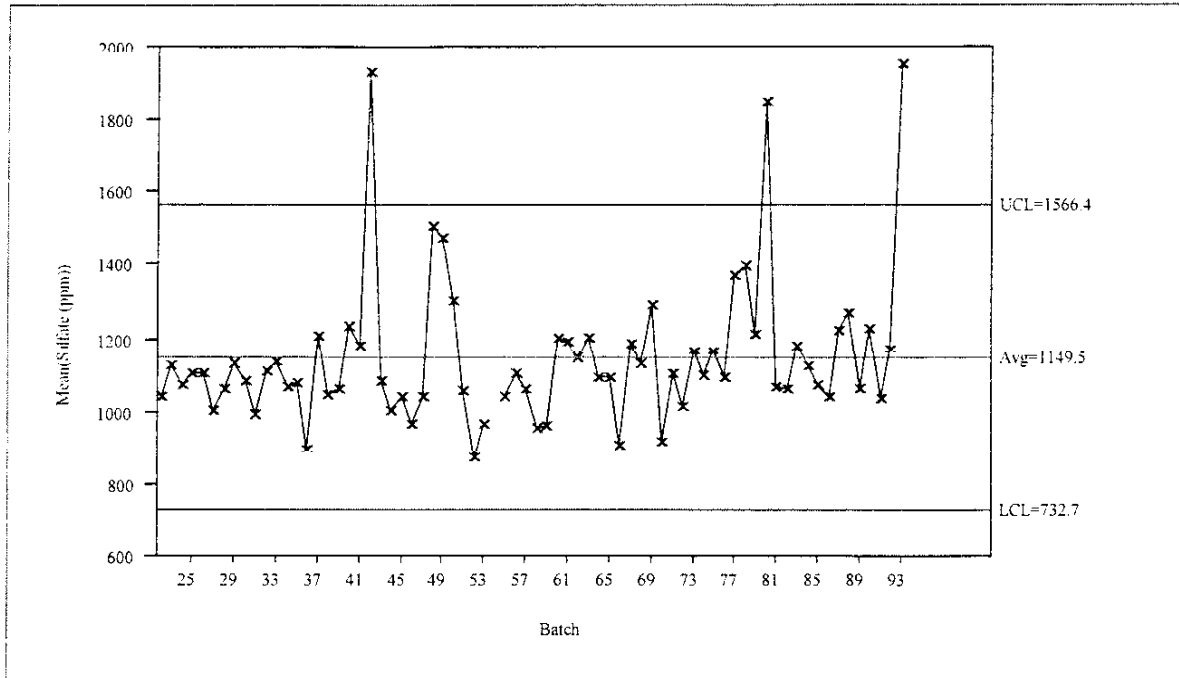
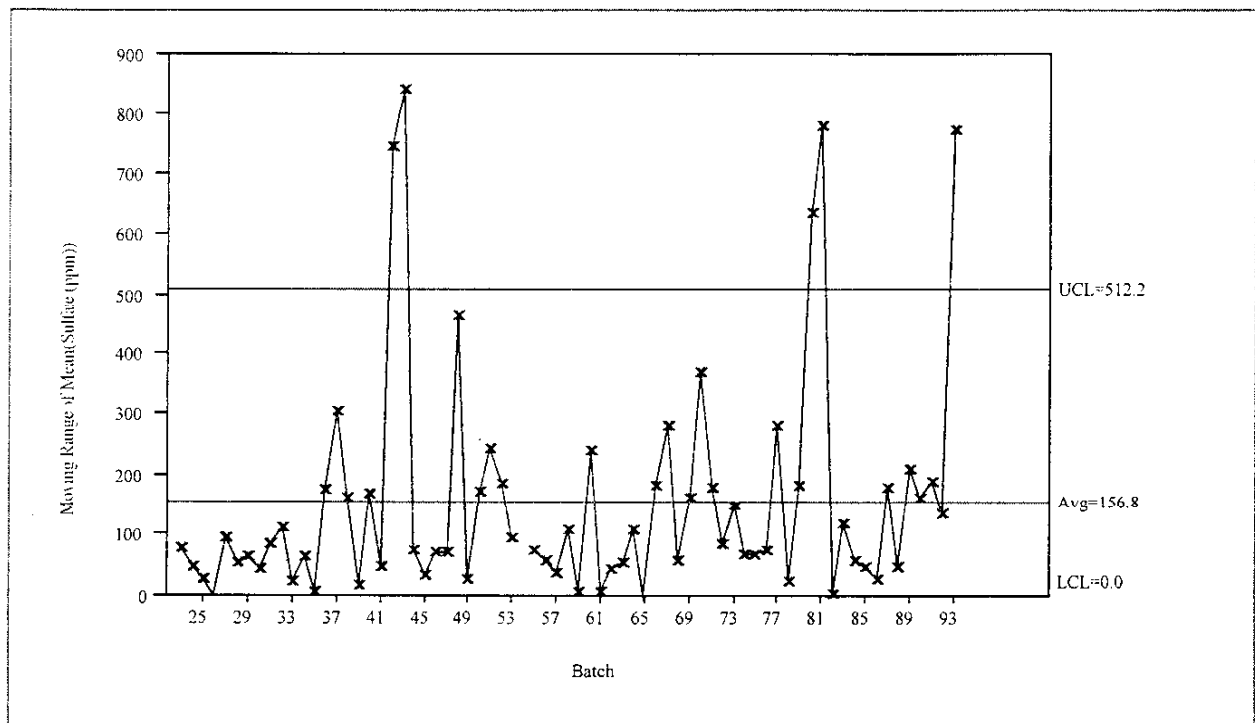


Exhibit 9a: MFT Control Charts for Individual Batch Averages for Anions



Mean(Sulfate (ppm))

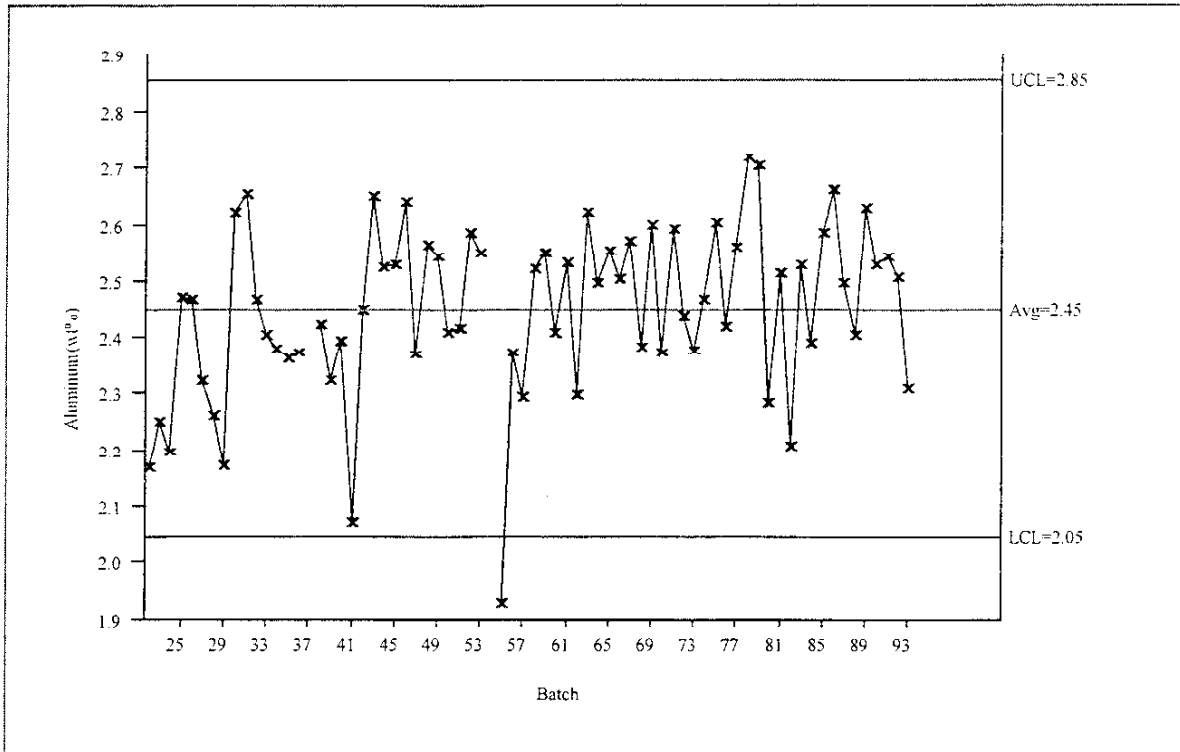


Moving Range of Mean(Sulfate (ppm))

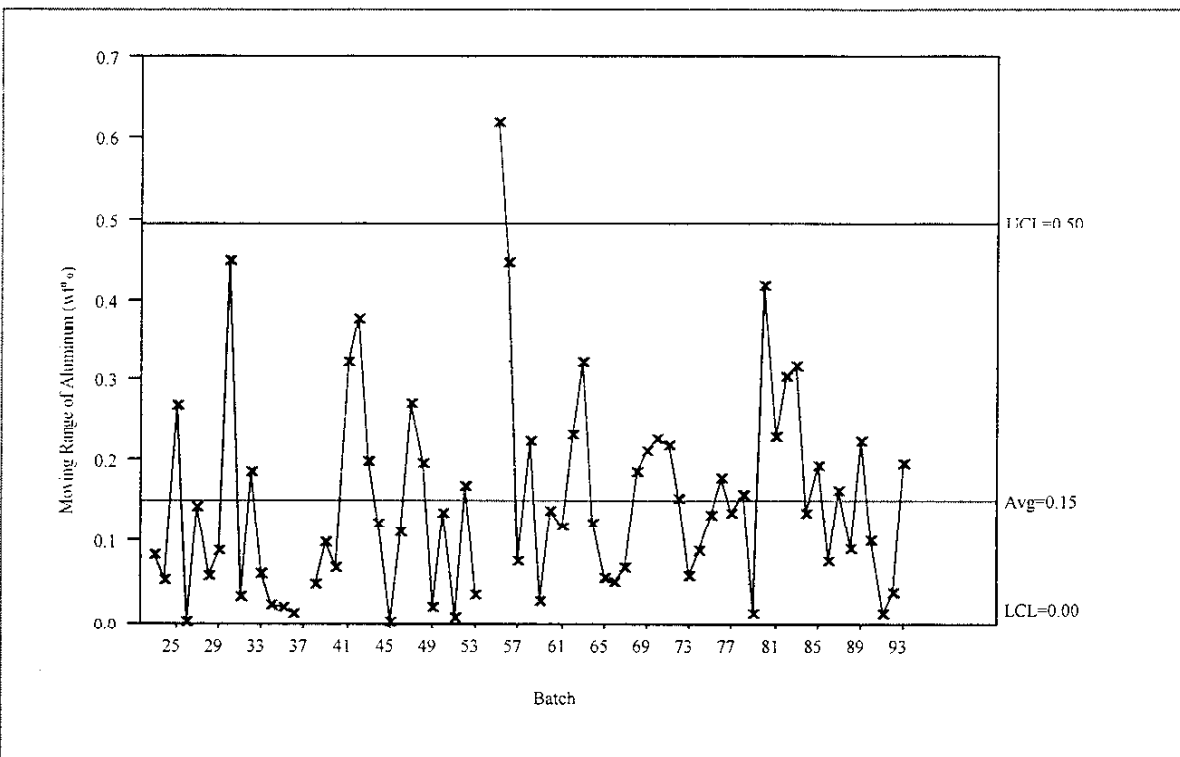


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Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte



Aluminum (wt%)



Moving Range of Aluminum (wt%)

Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte

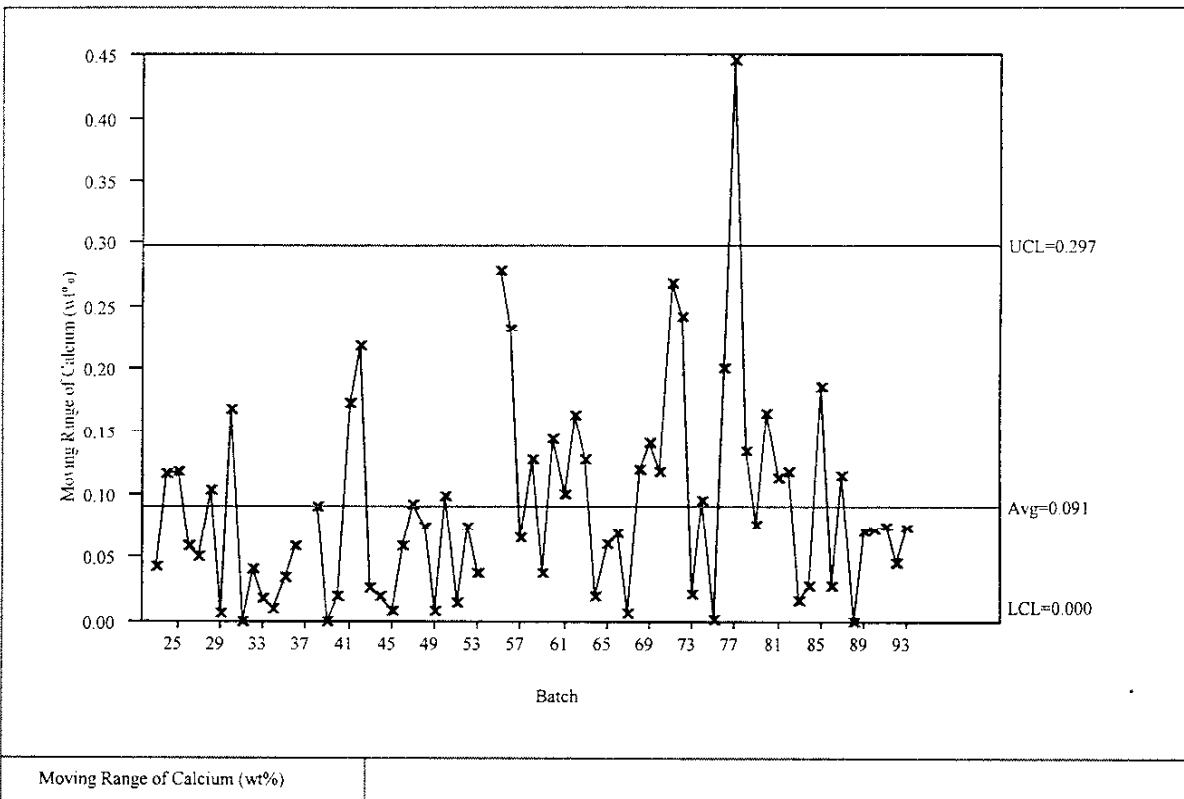
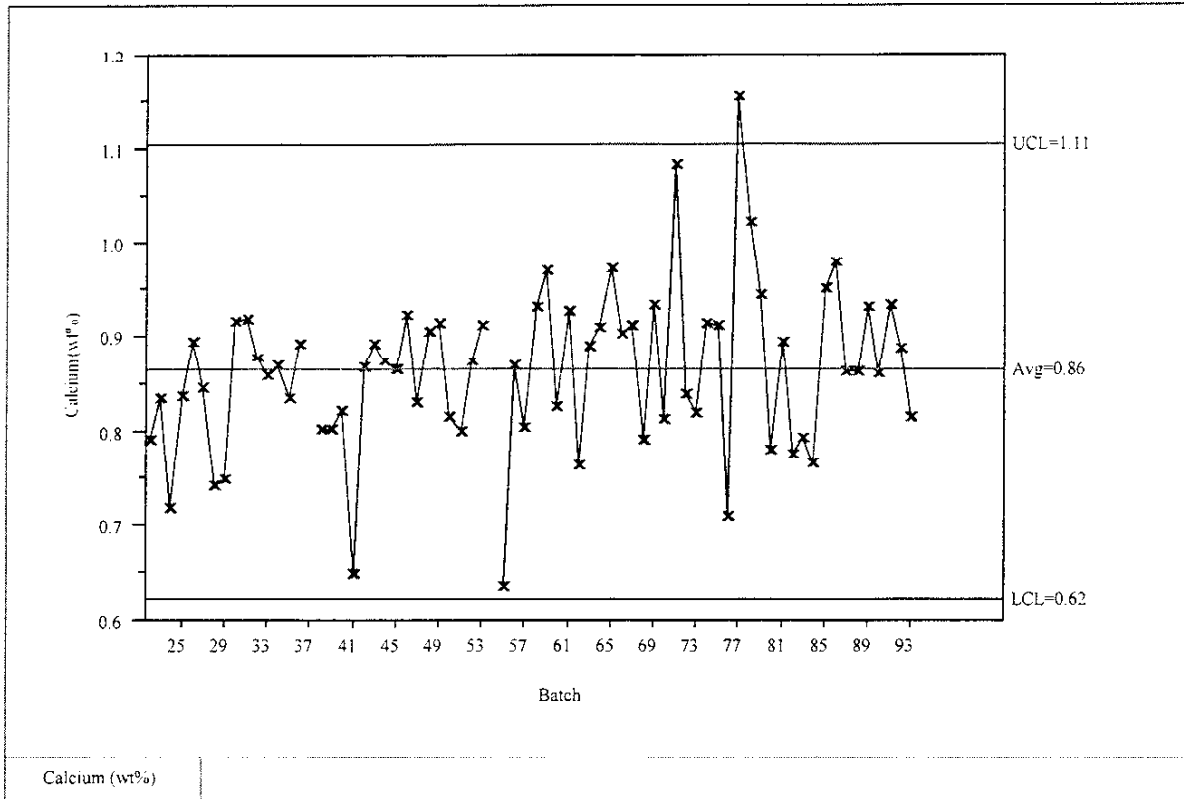
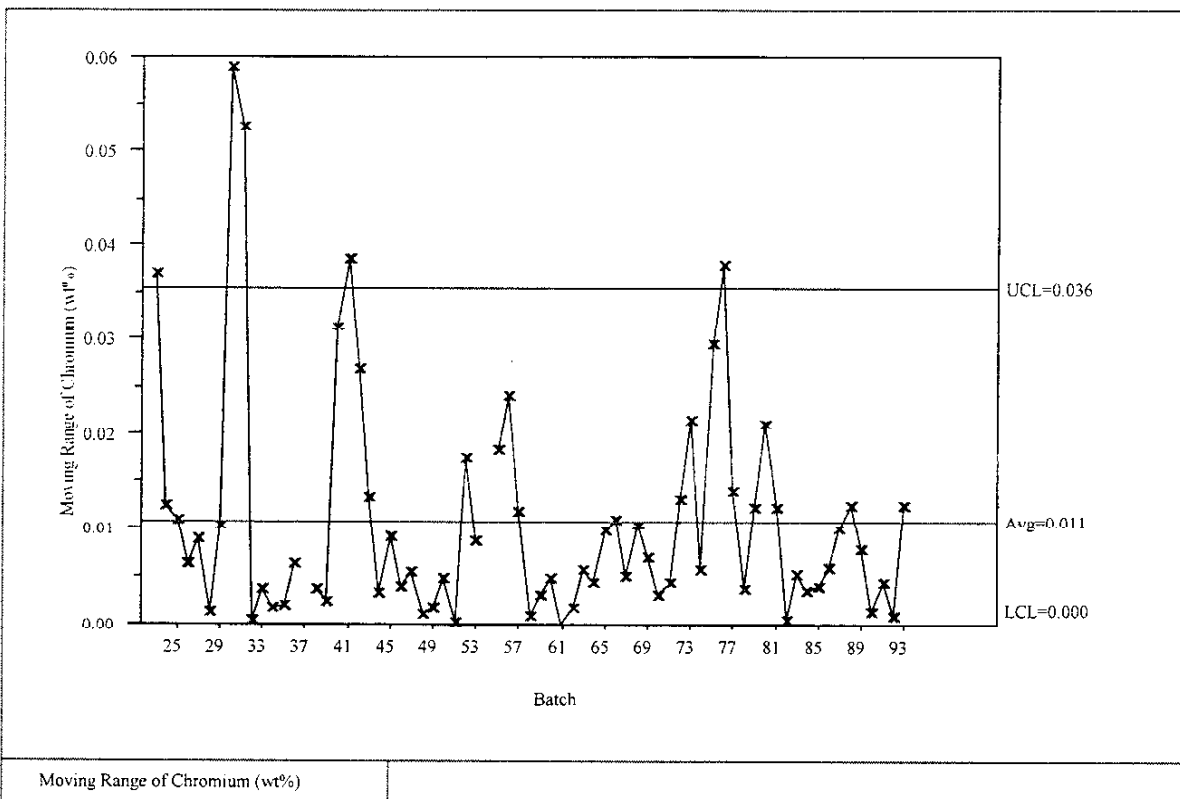
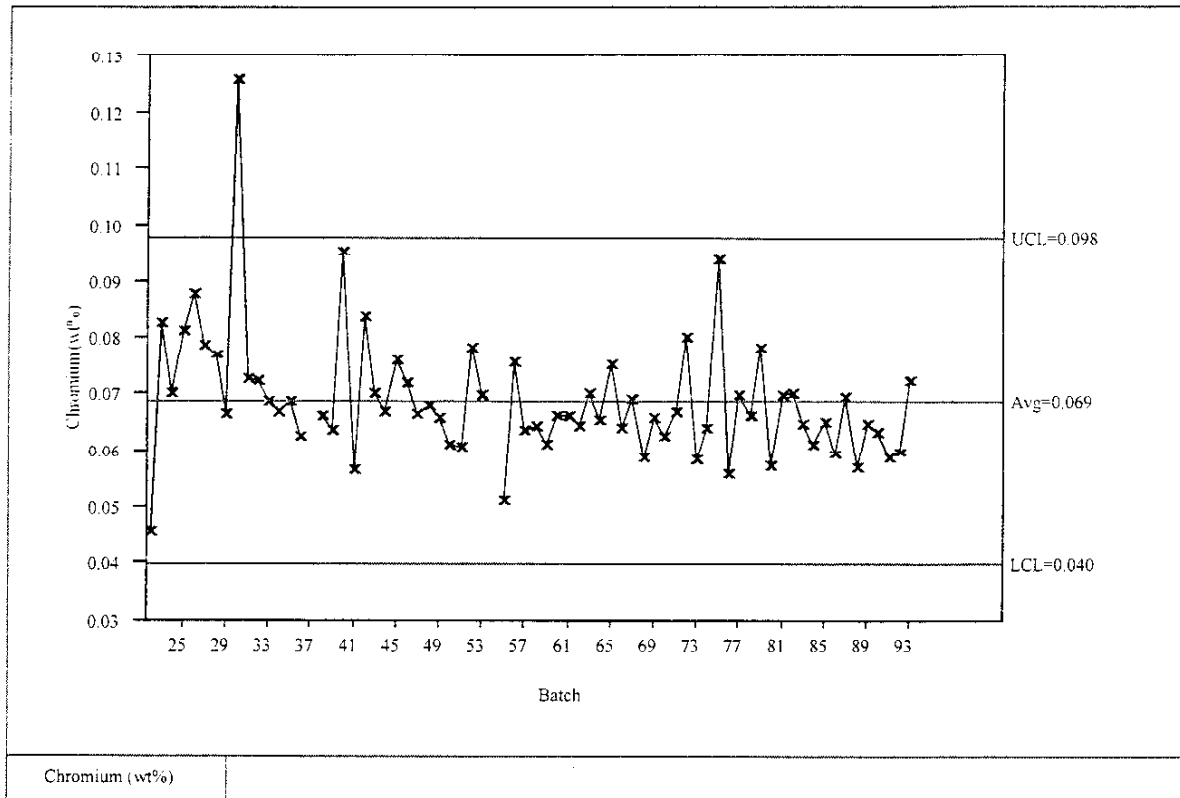


Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte



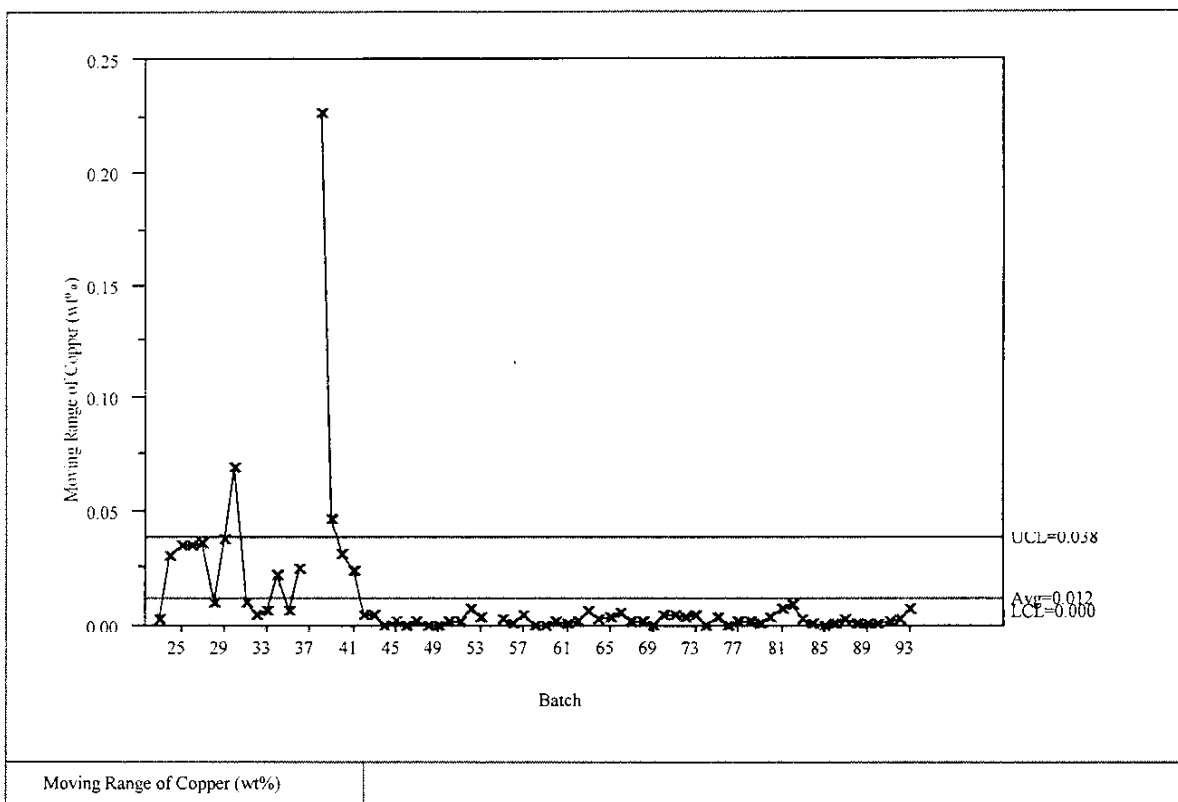
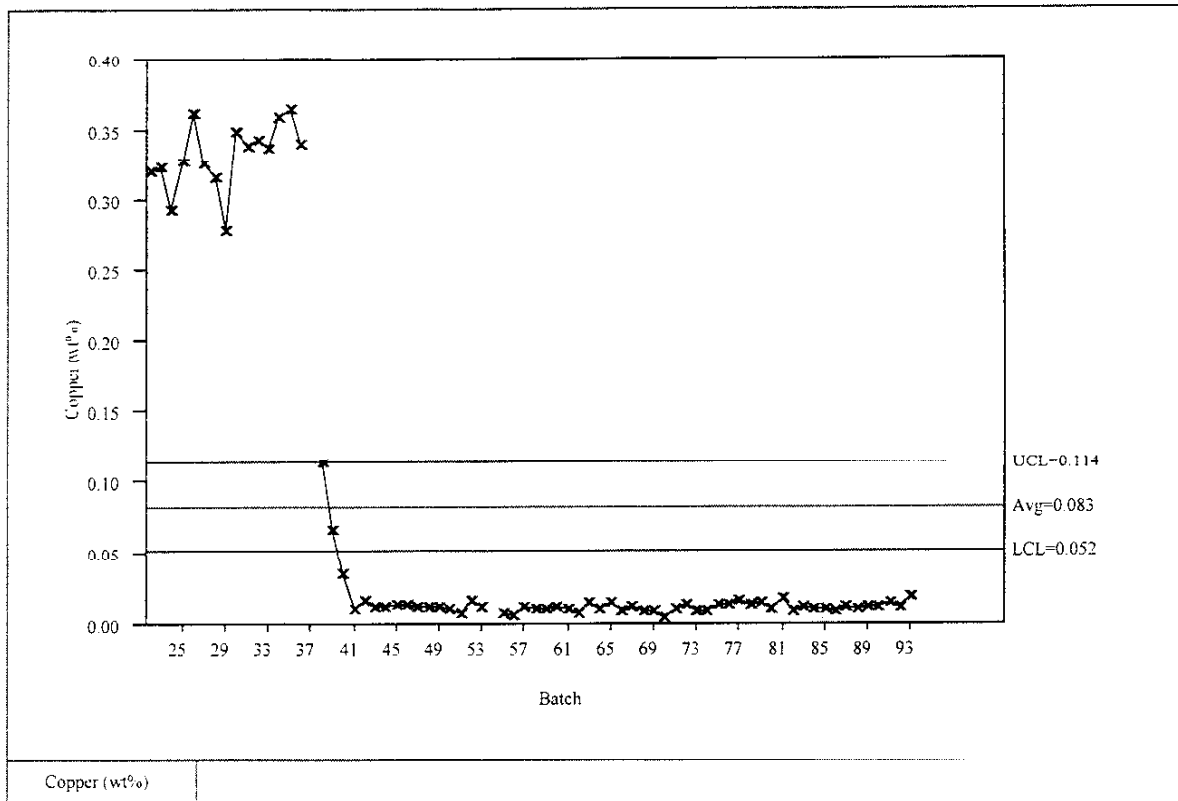


Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte

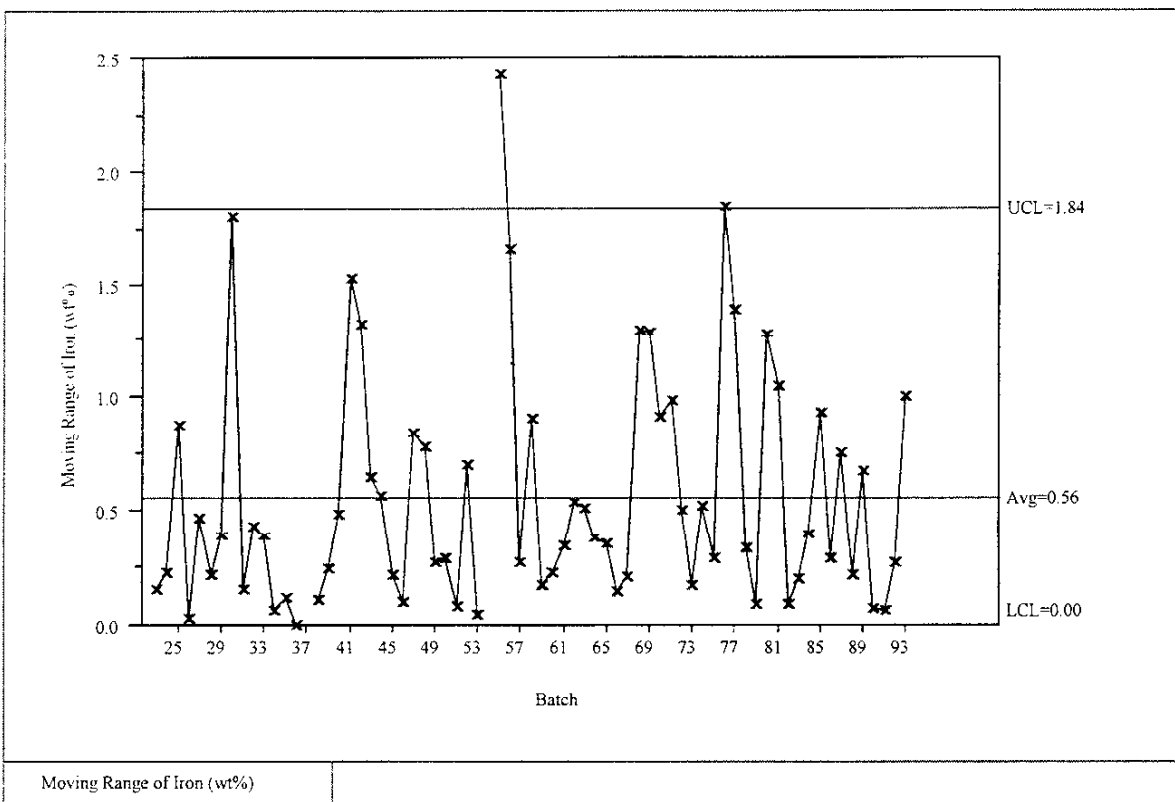
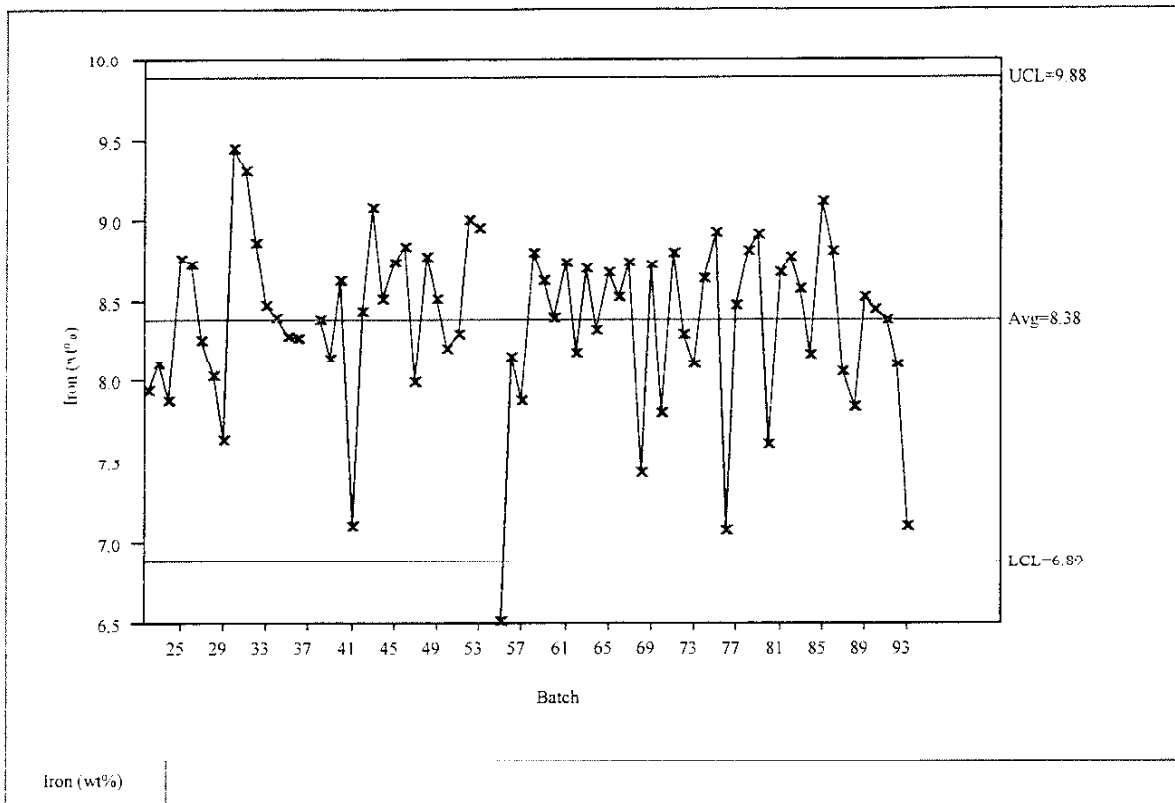
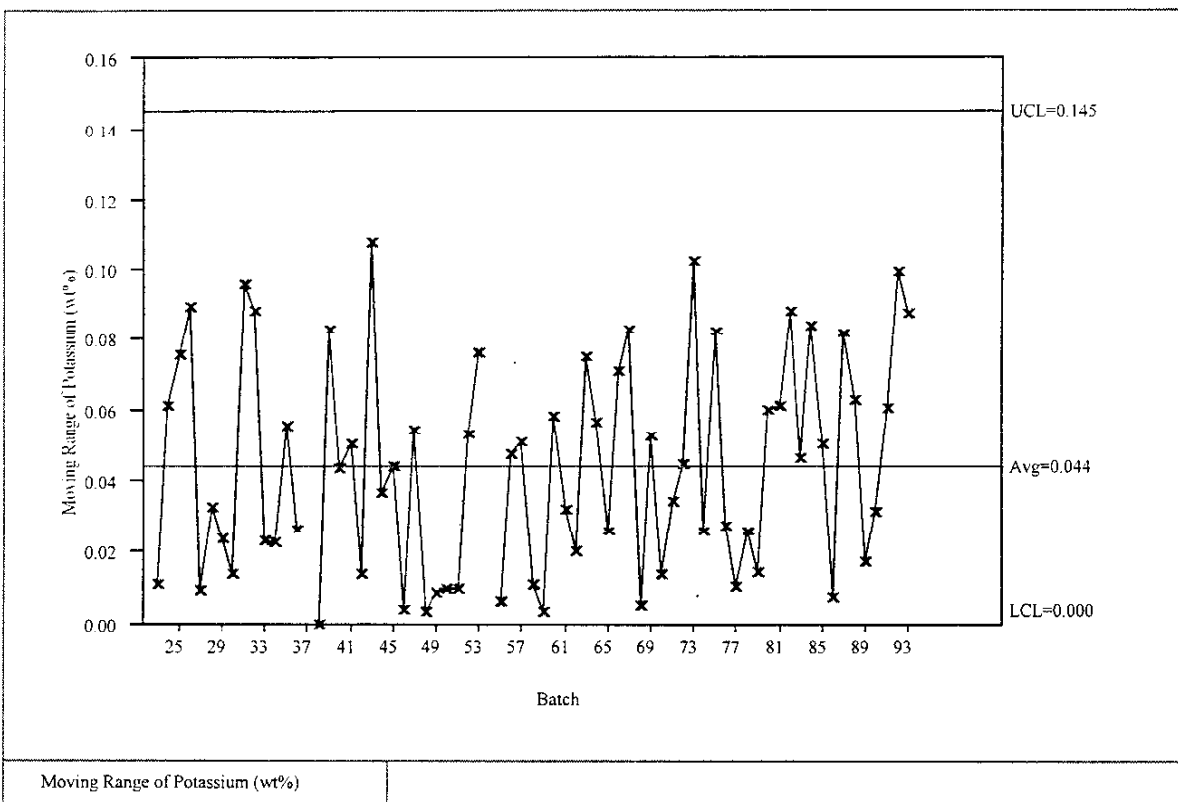
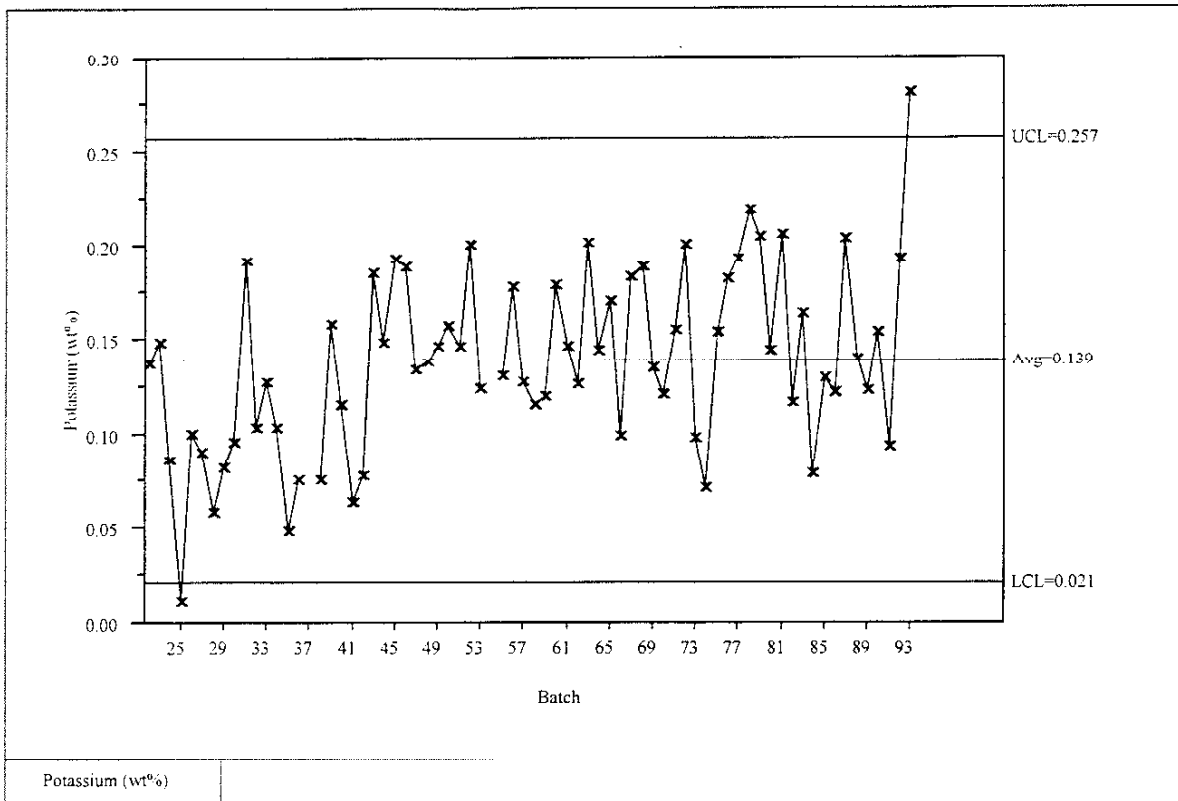
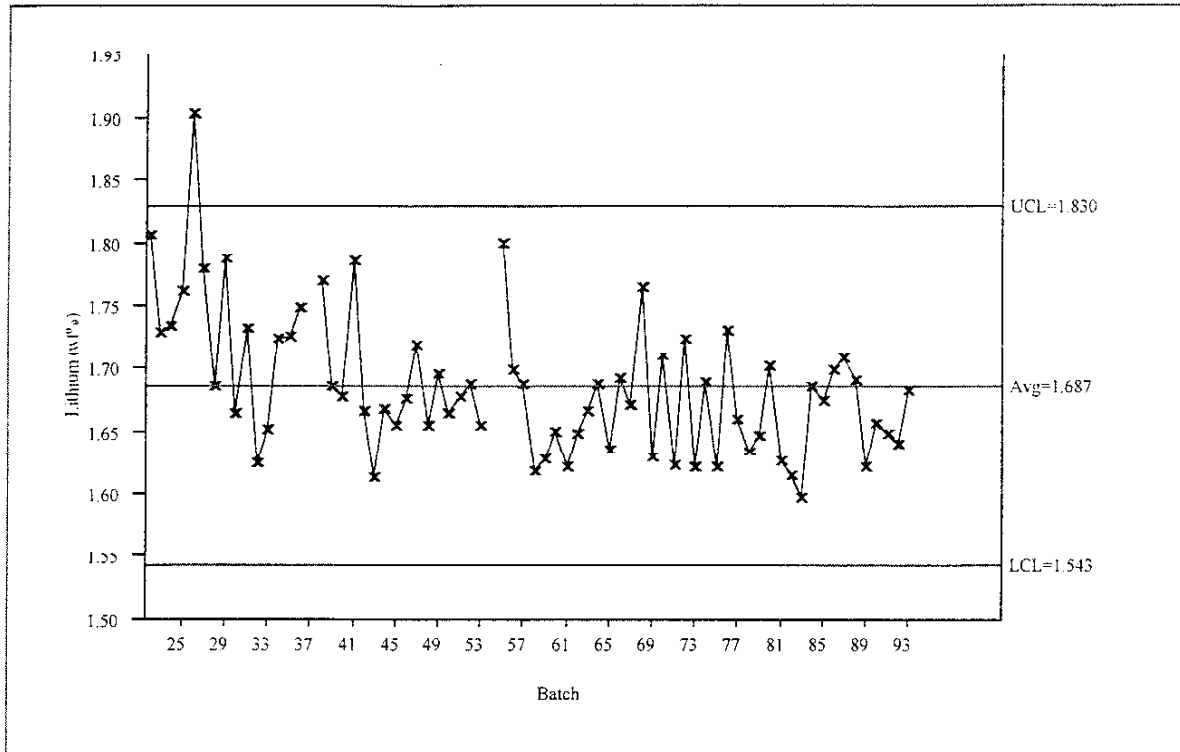
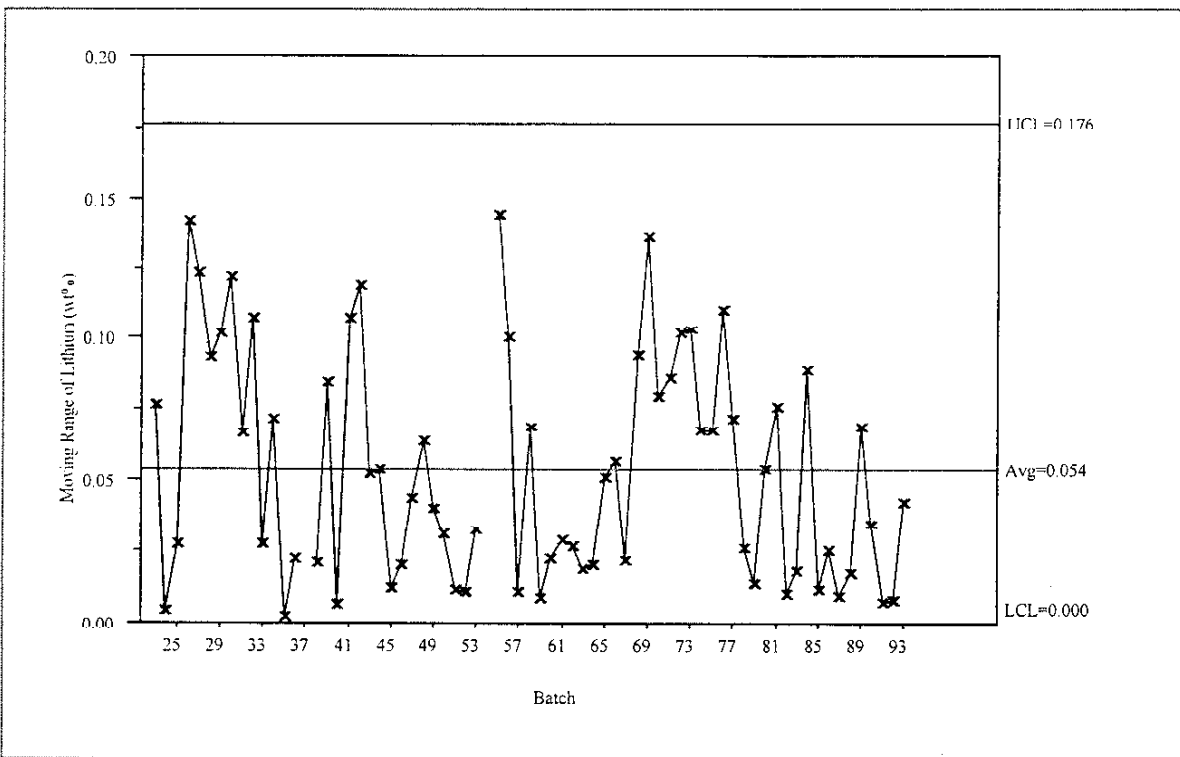


Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte



**Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte**

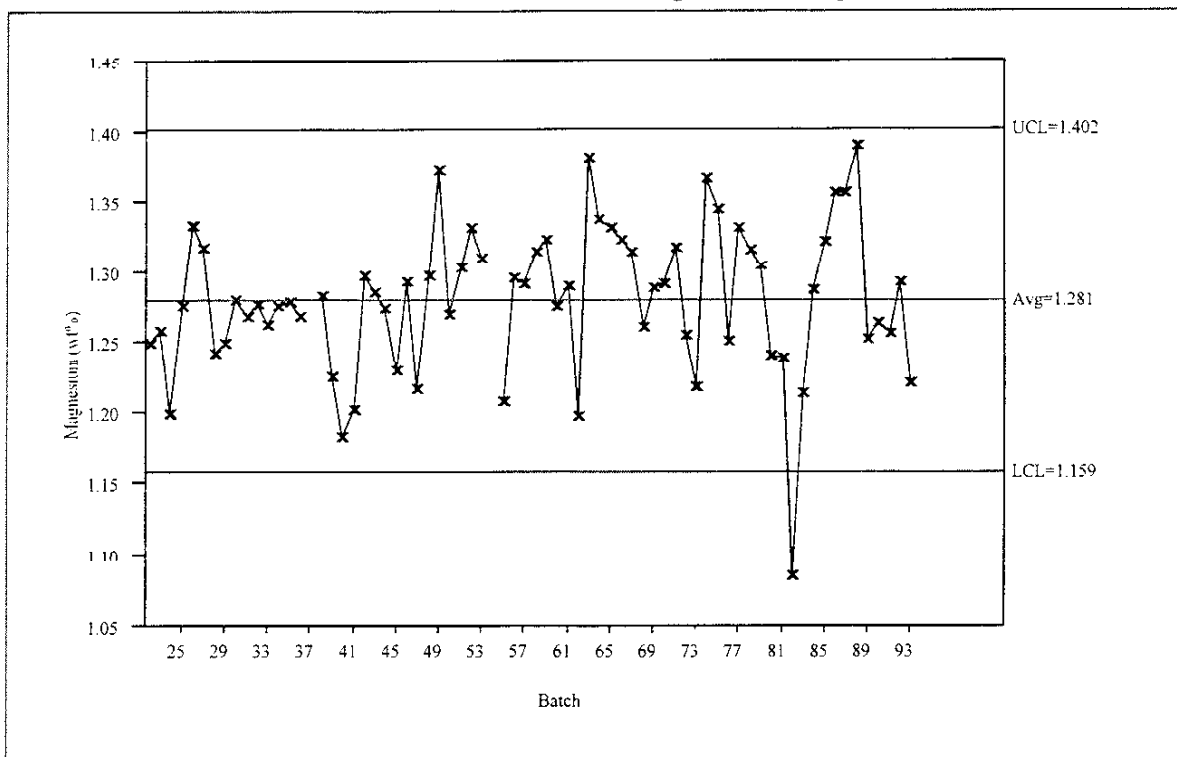
Lithium (wt%)



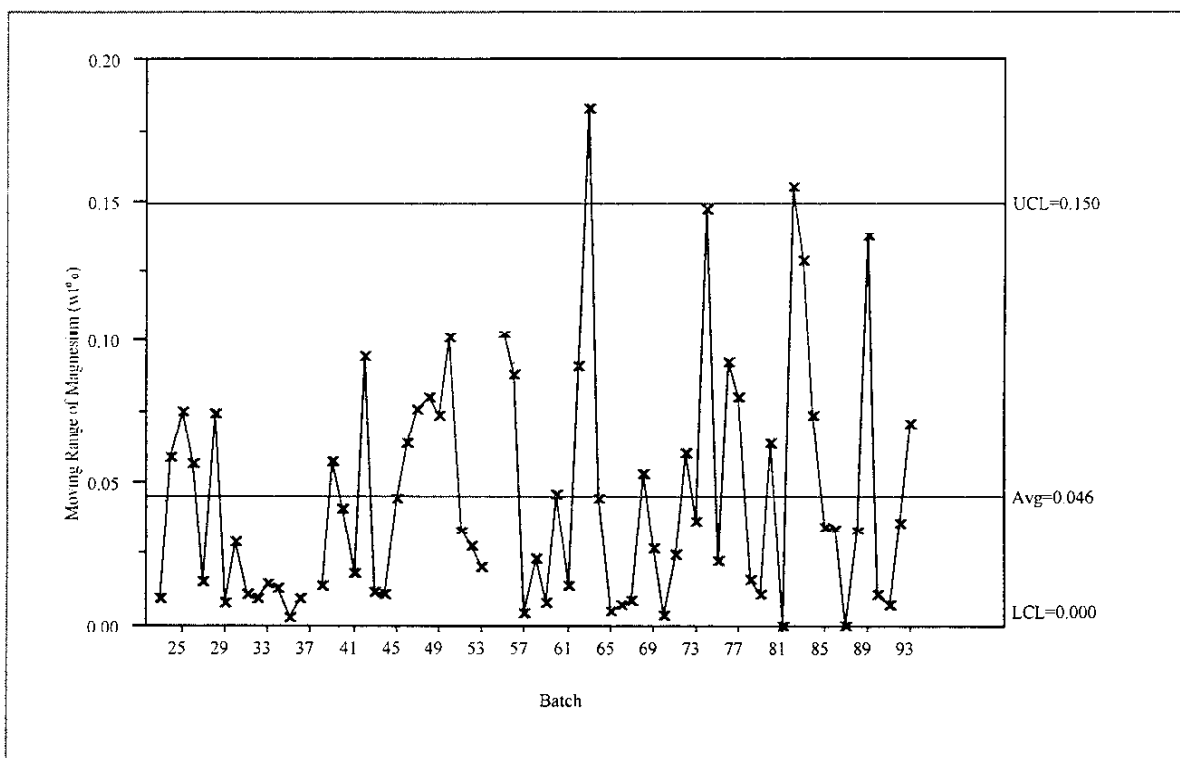
Moving Range of Lithium (wt%)



Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte

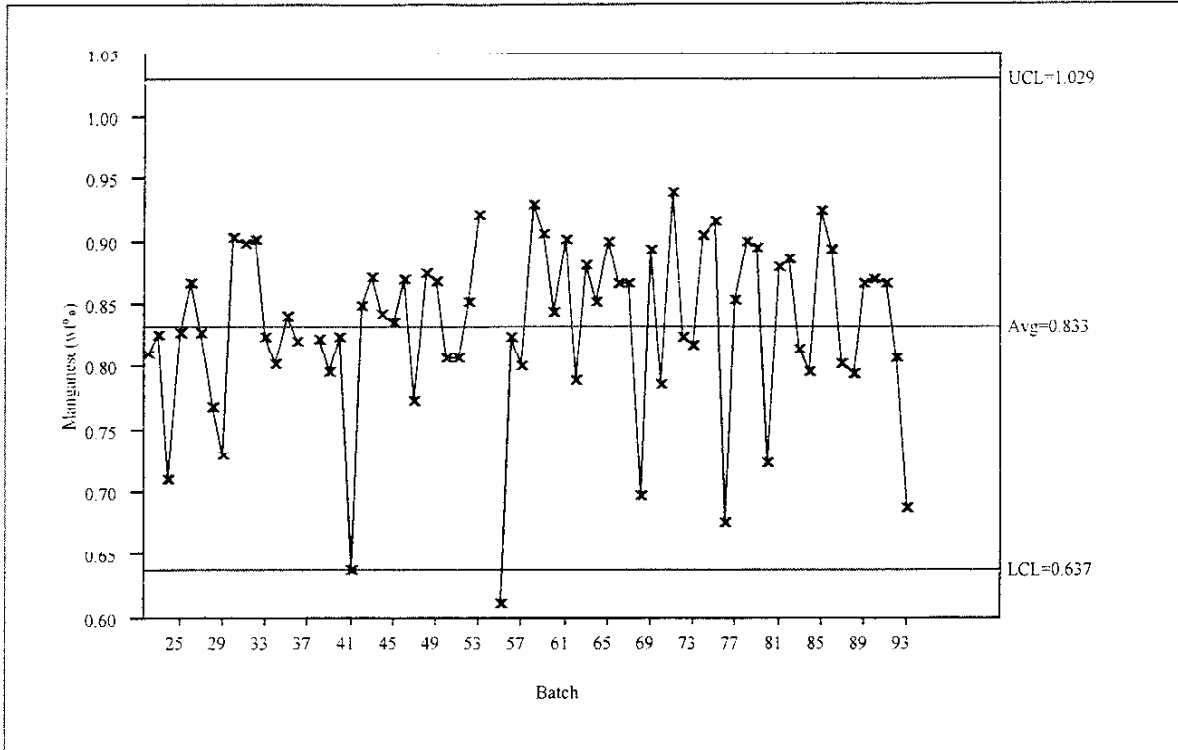


Magnesium (wt%)

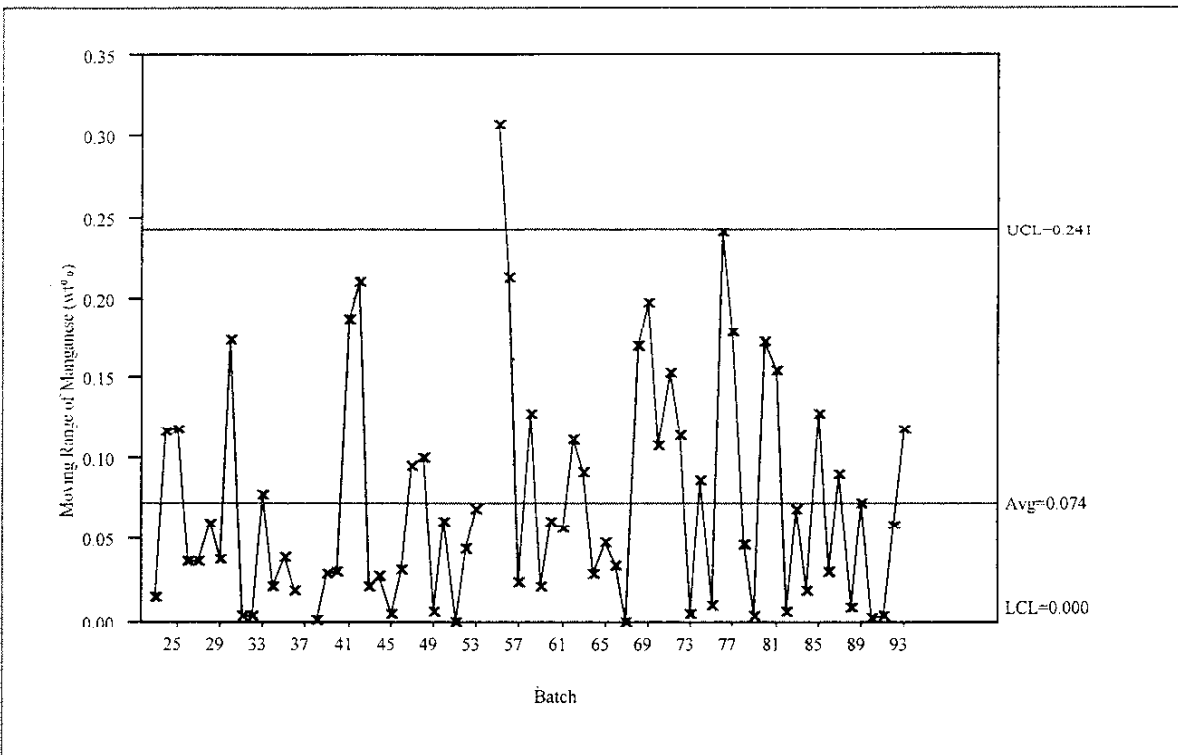


Moving Range of Magnesium (wt%)

Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte



Manganese (wt%)



Moving Range of Manganese (wt%)

Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte

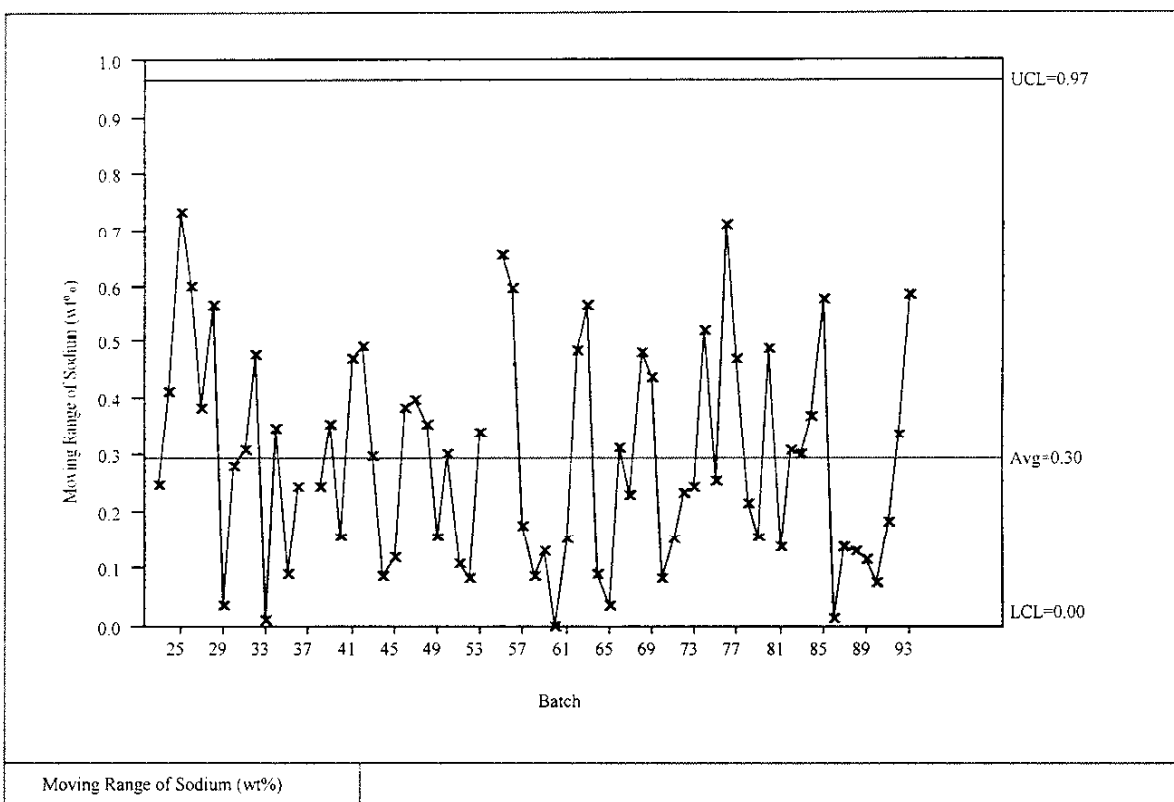
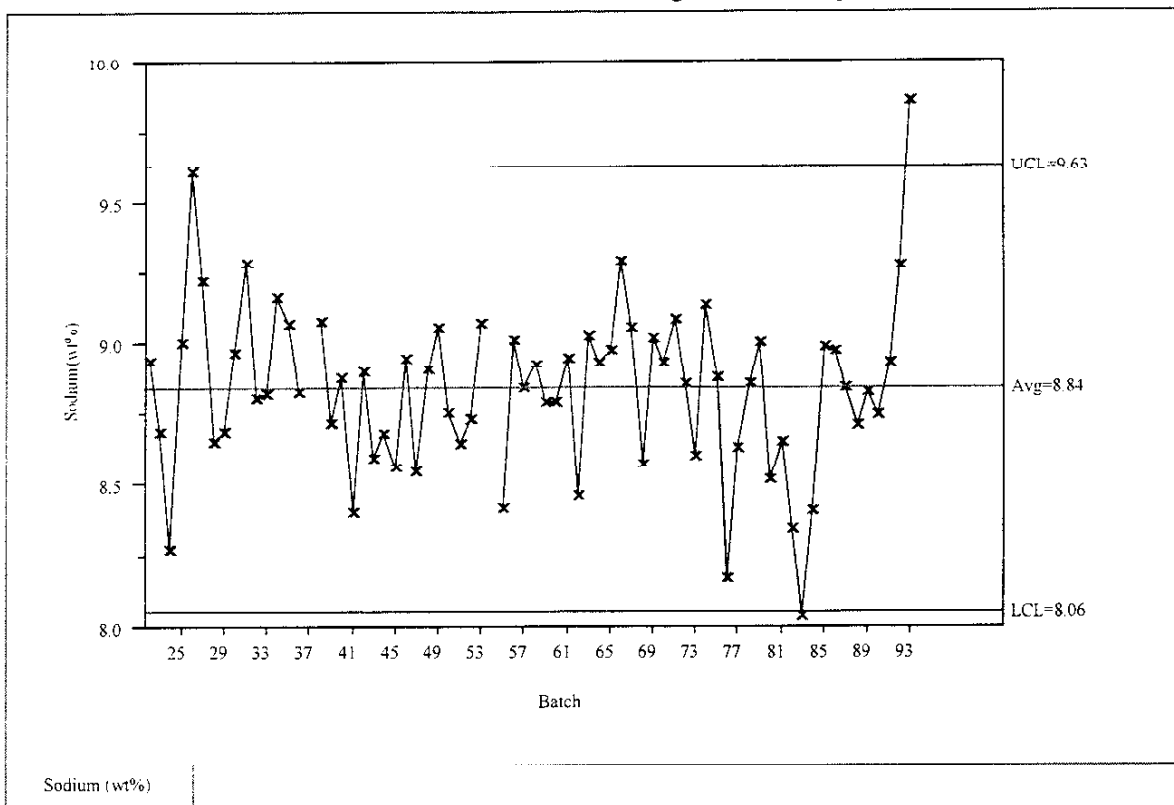
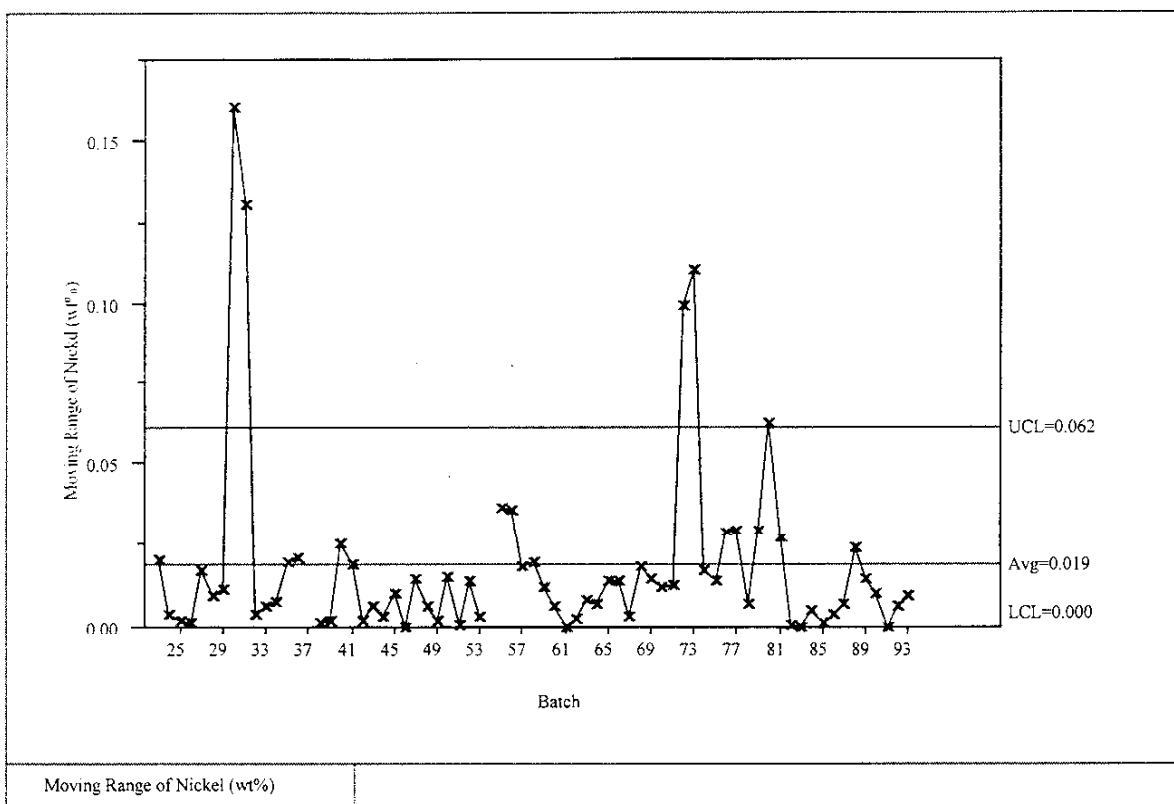
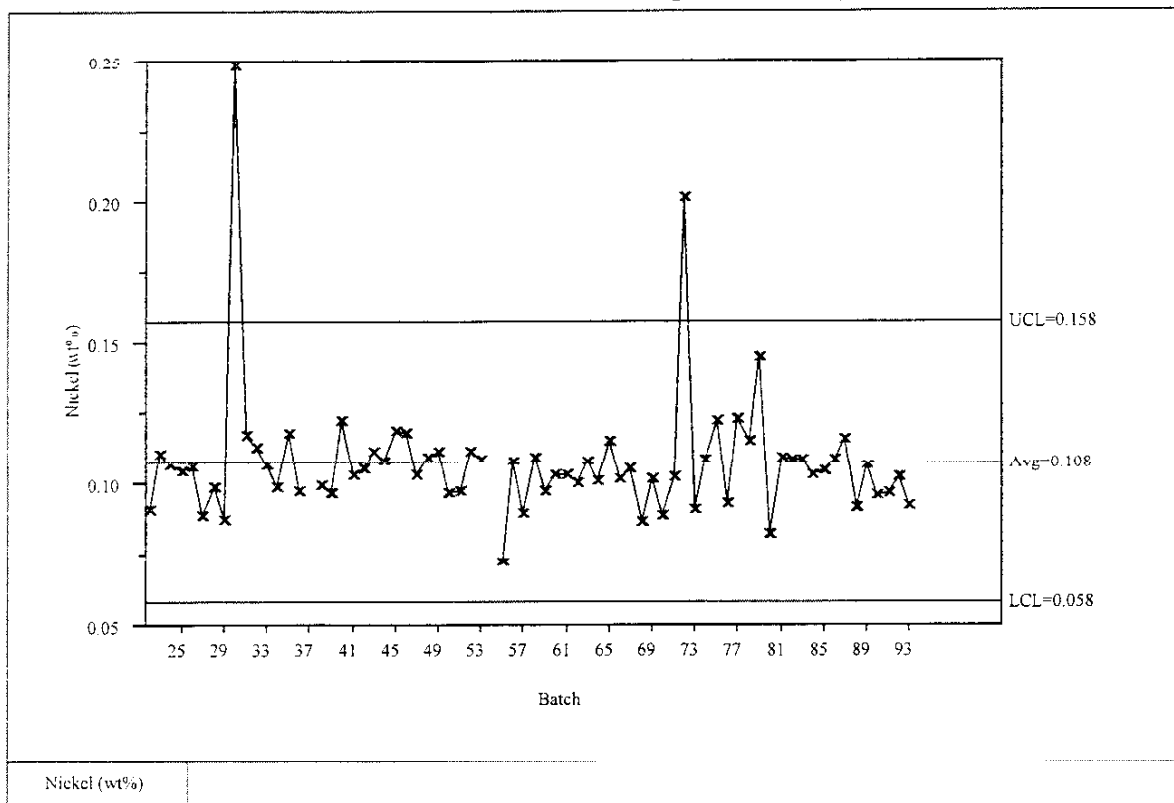
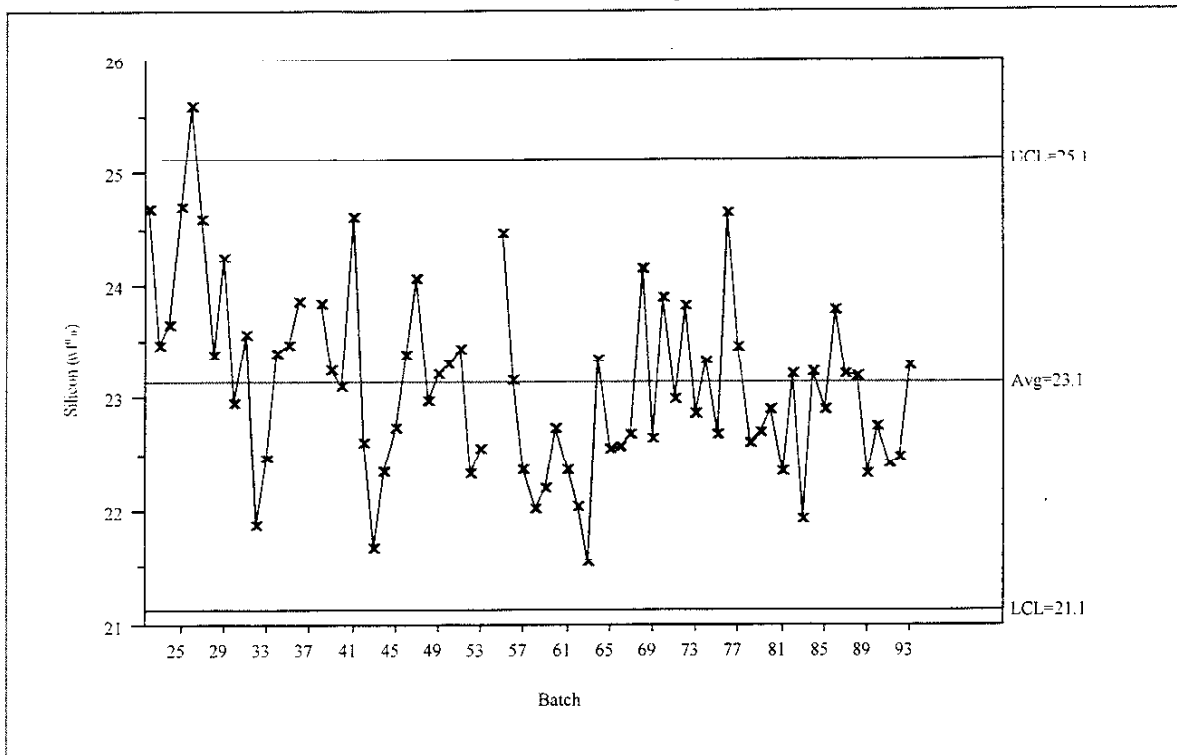
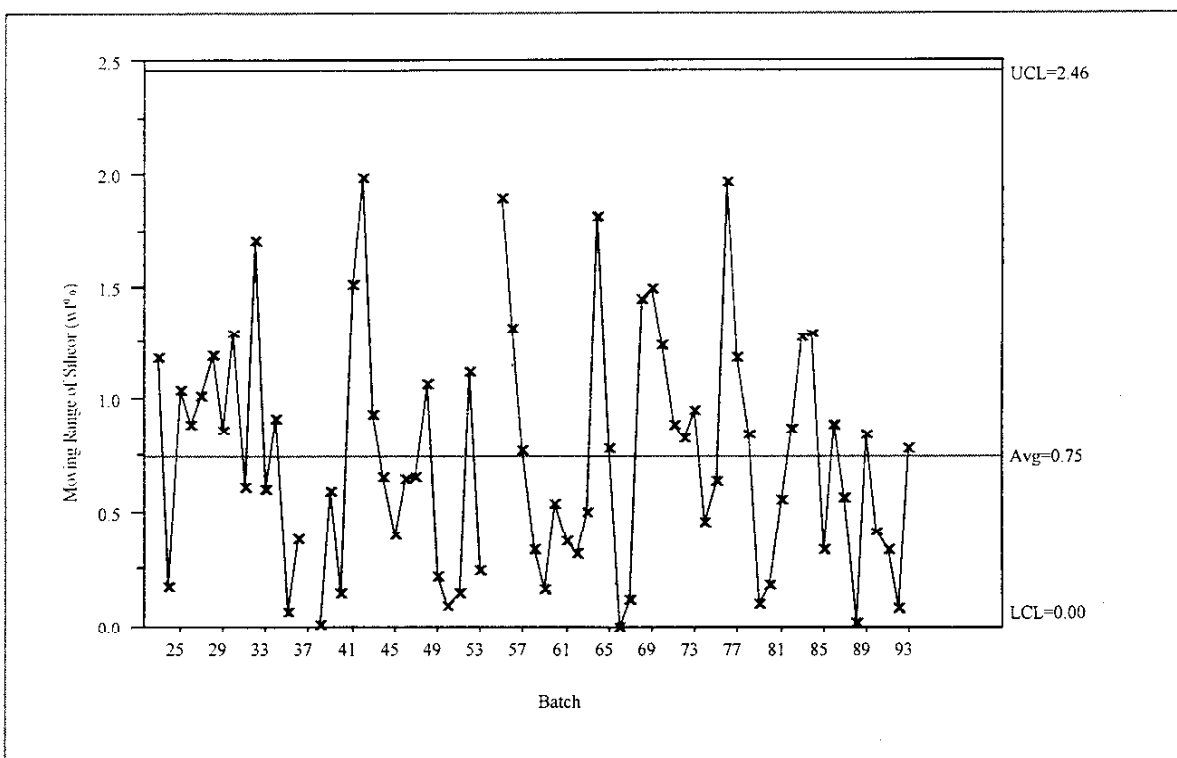


Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte



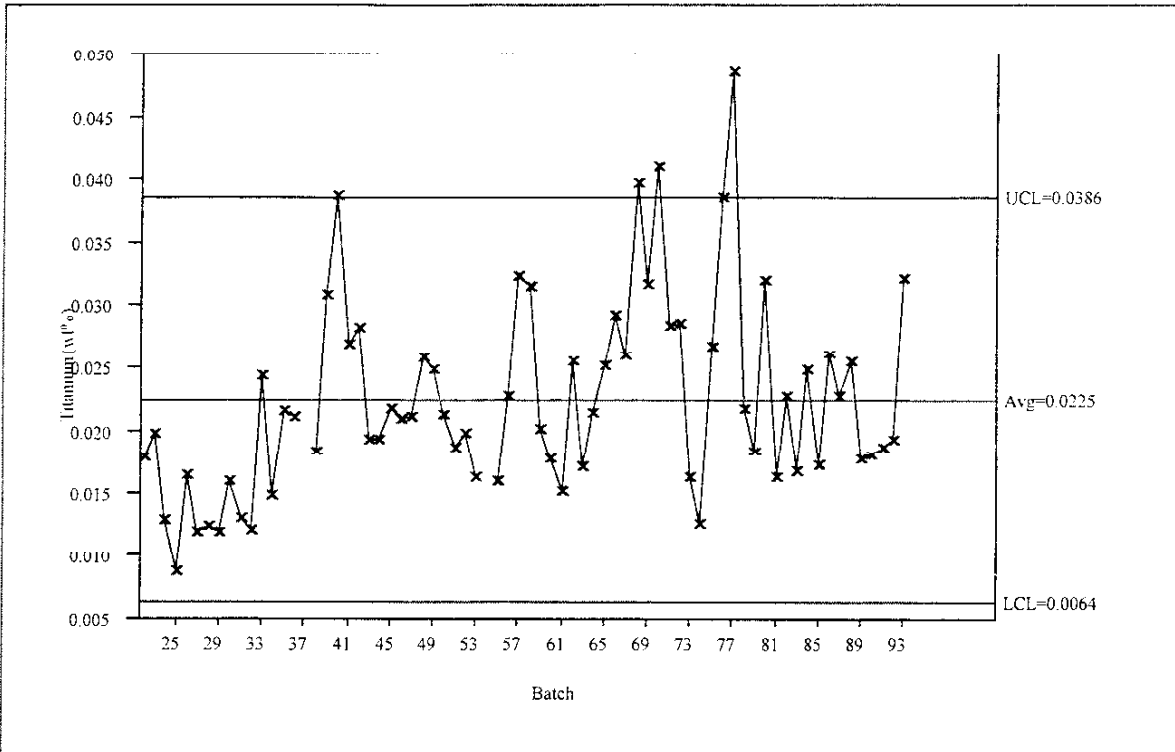


Silicon (wt%)

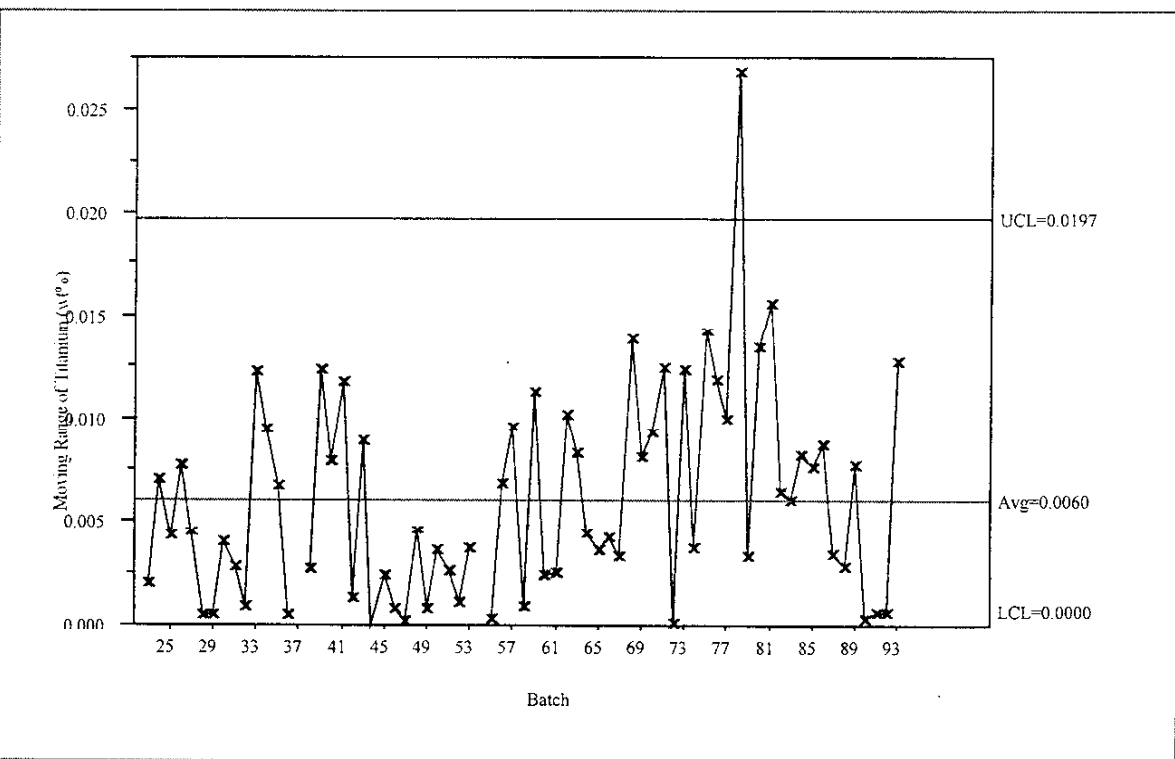


Moving Range of Silicon (wt%)

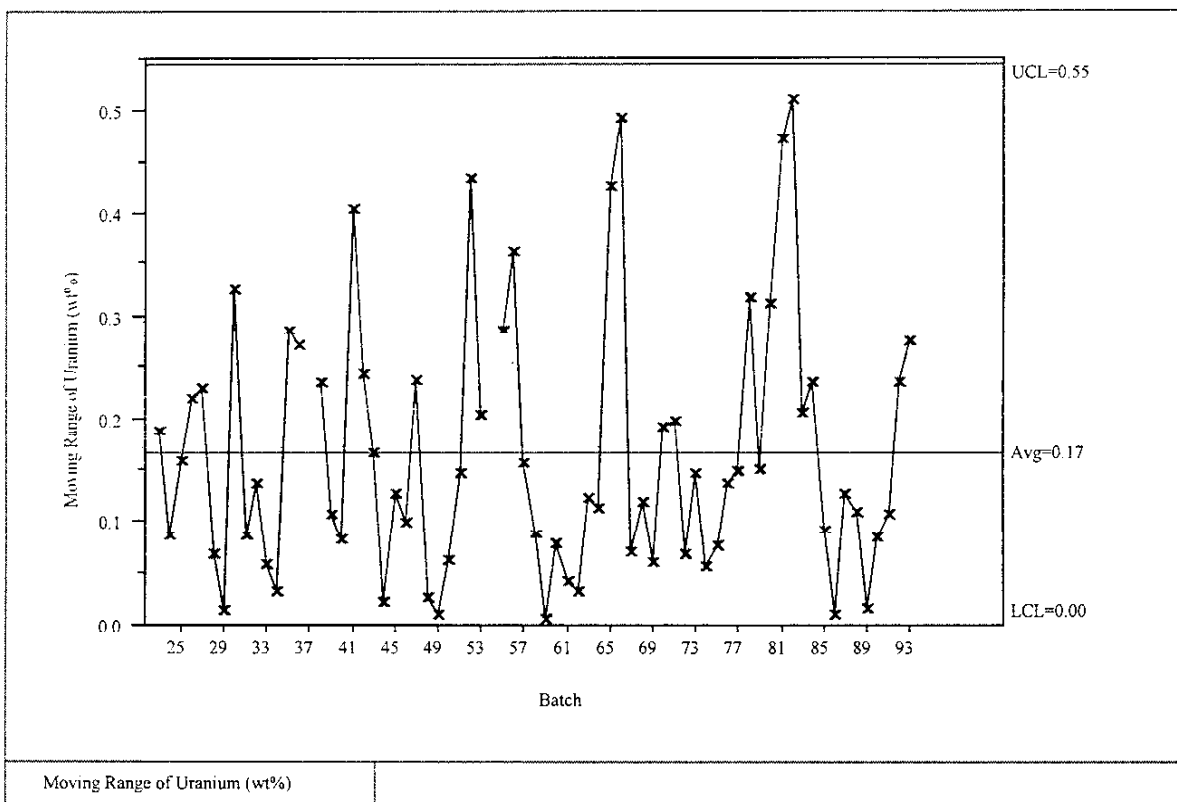
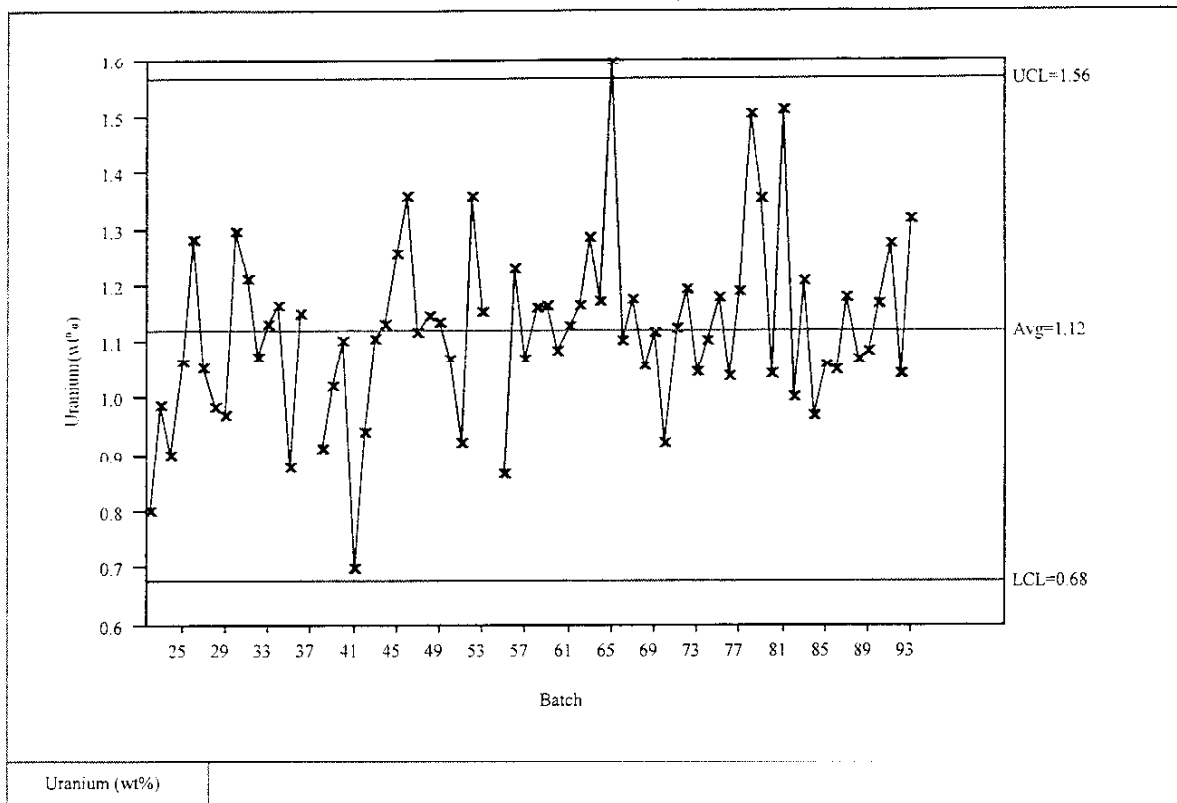
Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte



Titanium (wt%)



Moving Range of Titanium (wt%)



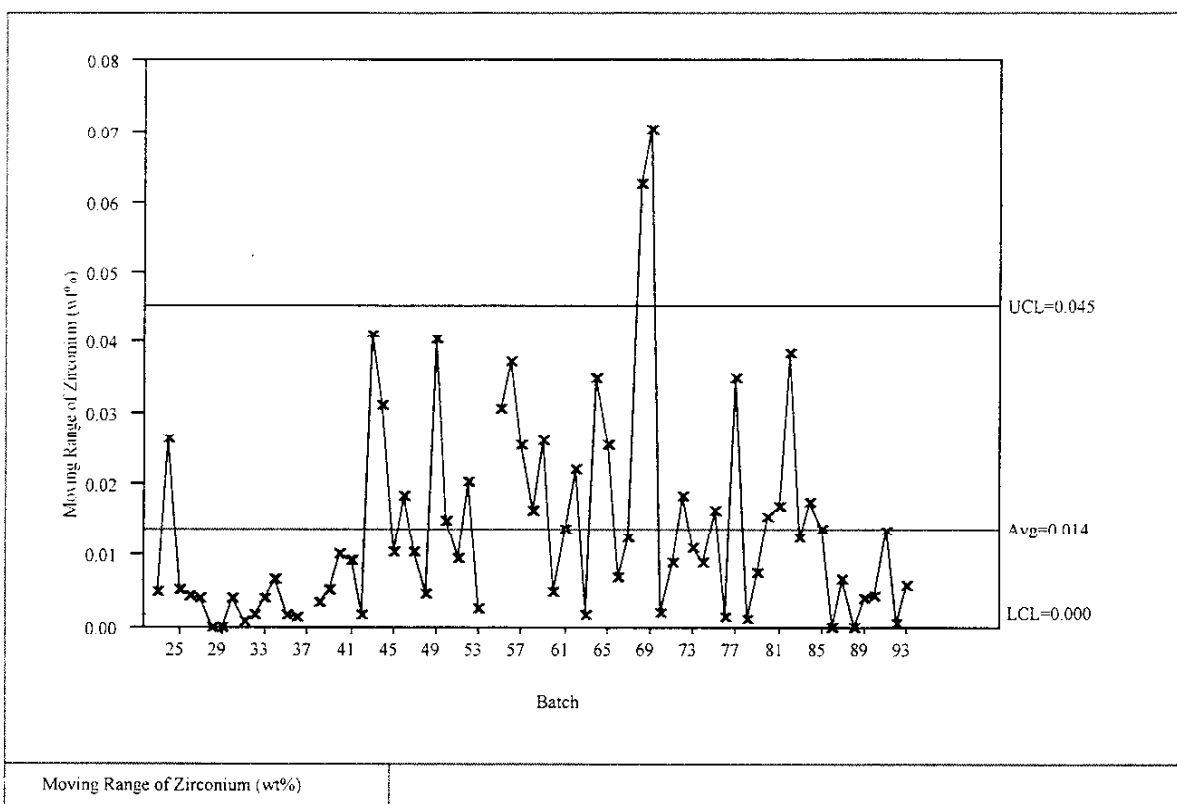
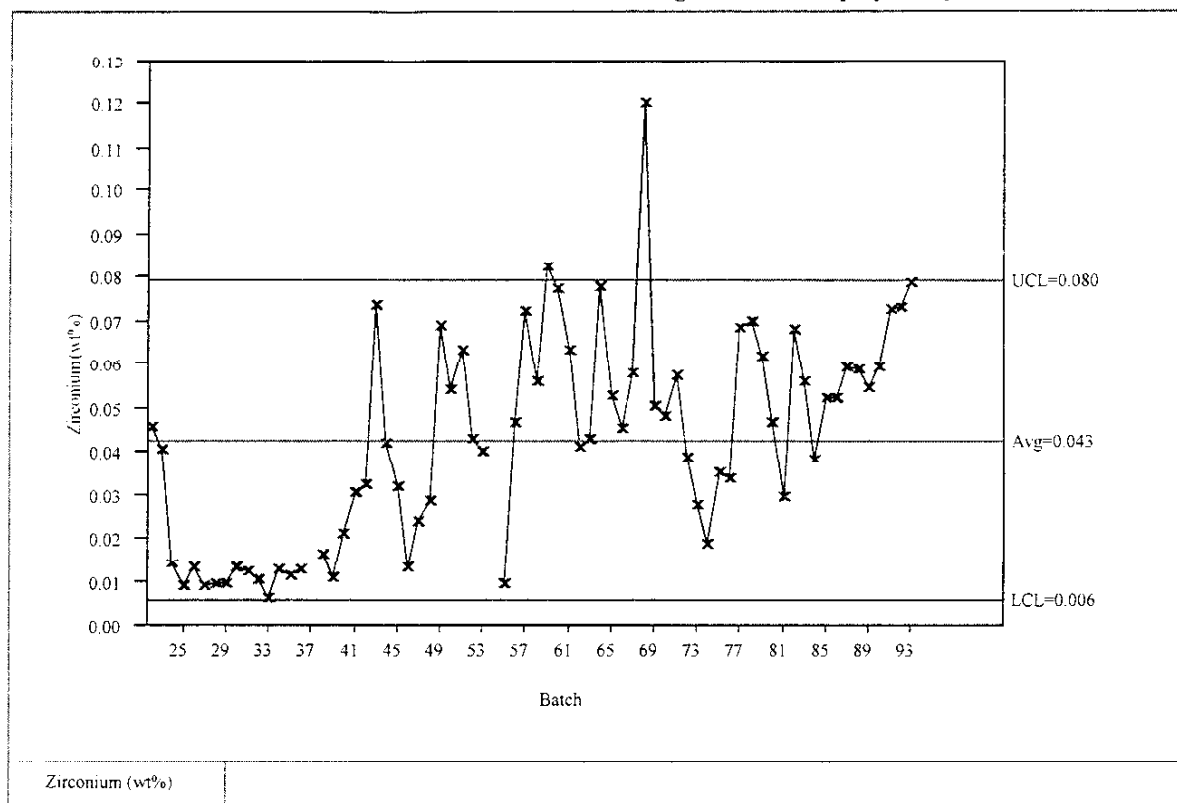
**Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte**



Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte

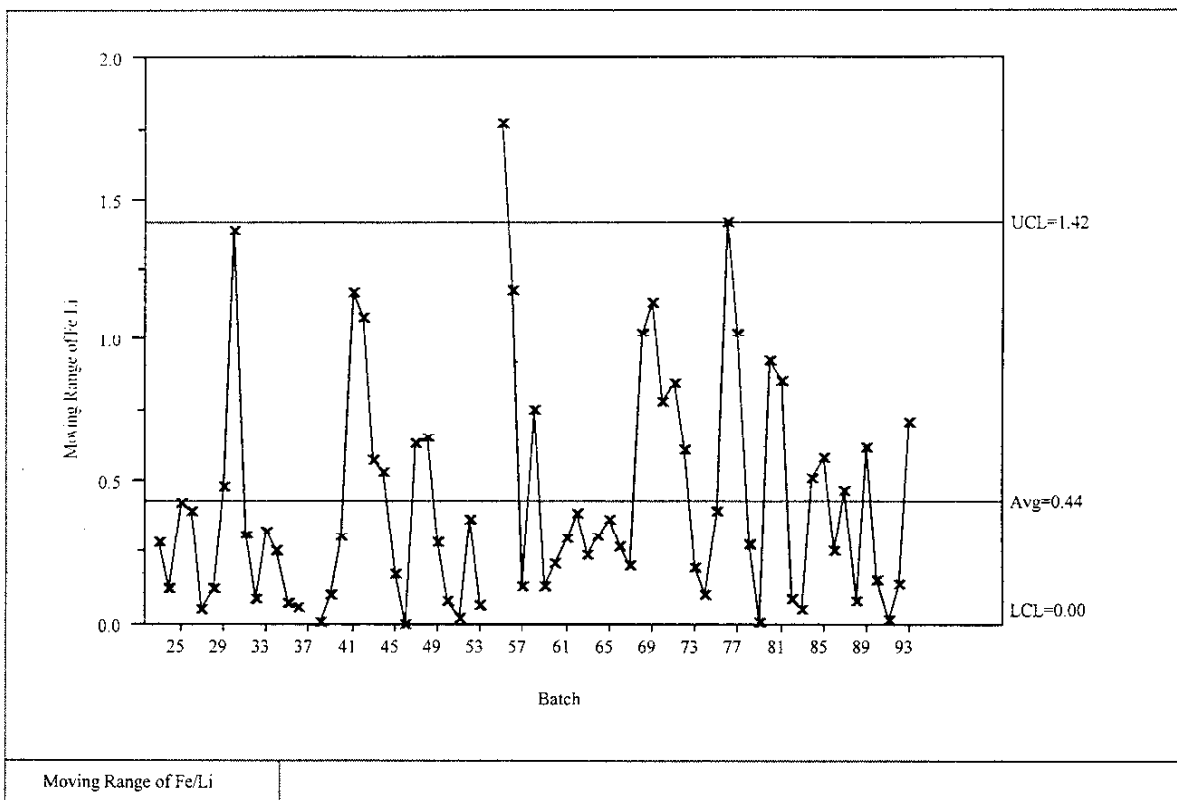
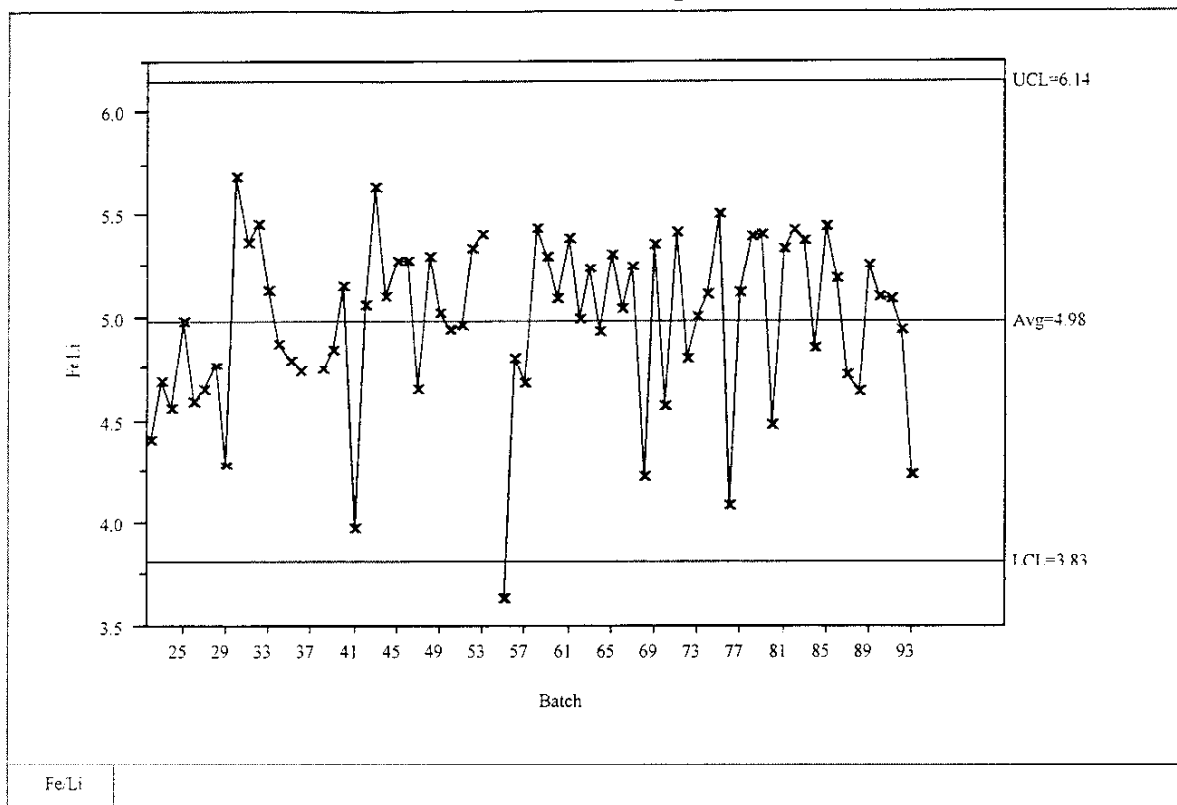
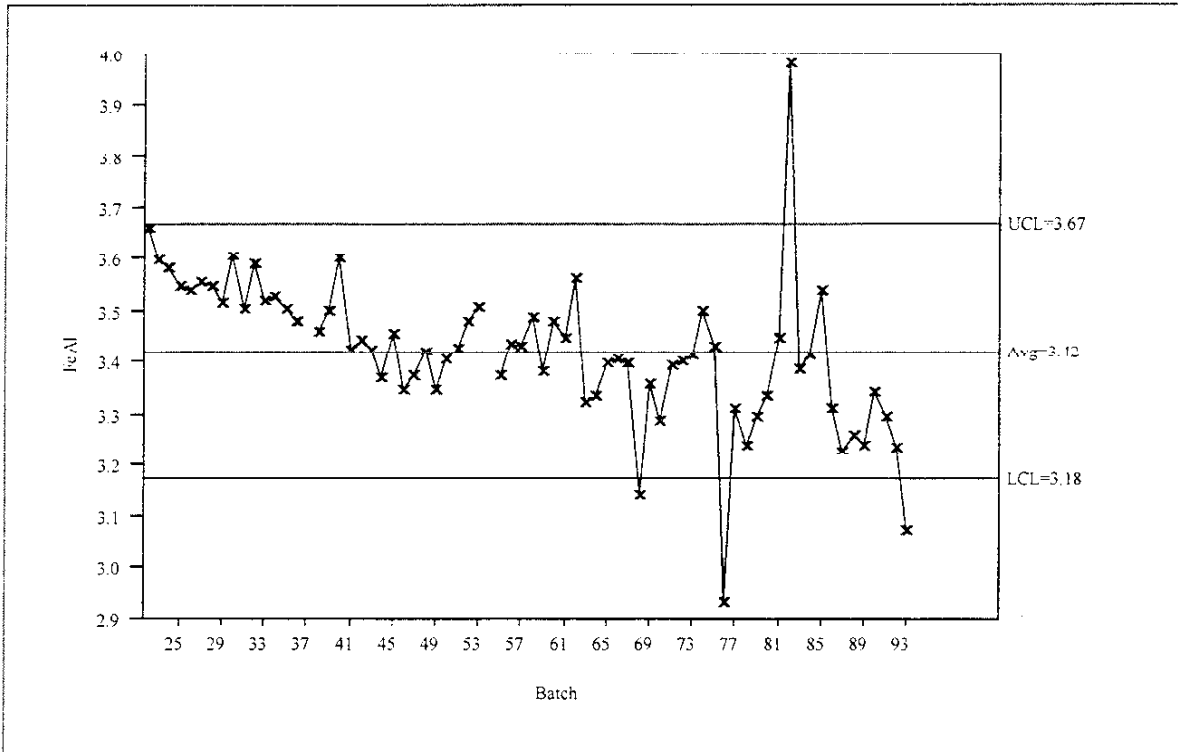
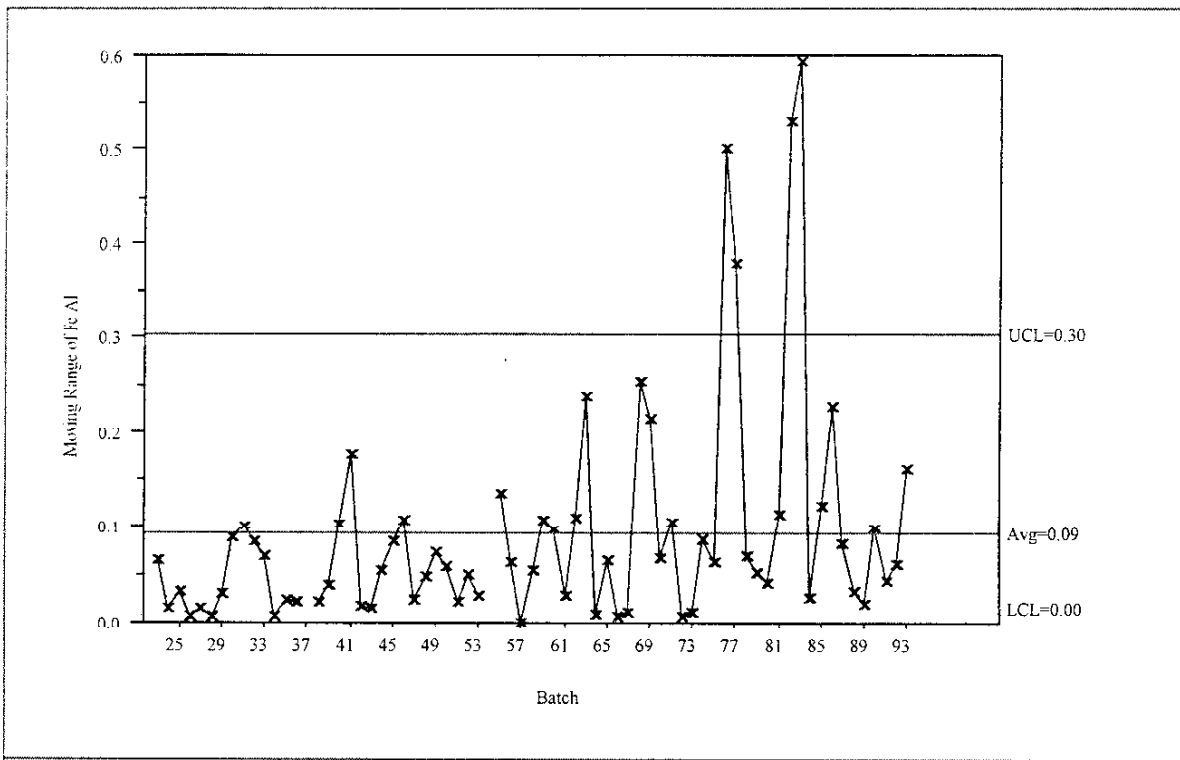


Exhibit 9b: MFT Control Charts for Individual Batch Averages for MA Prep by Analyte

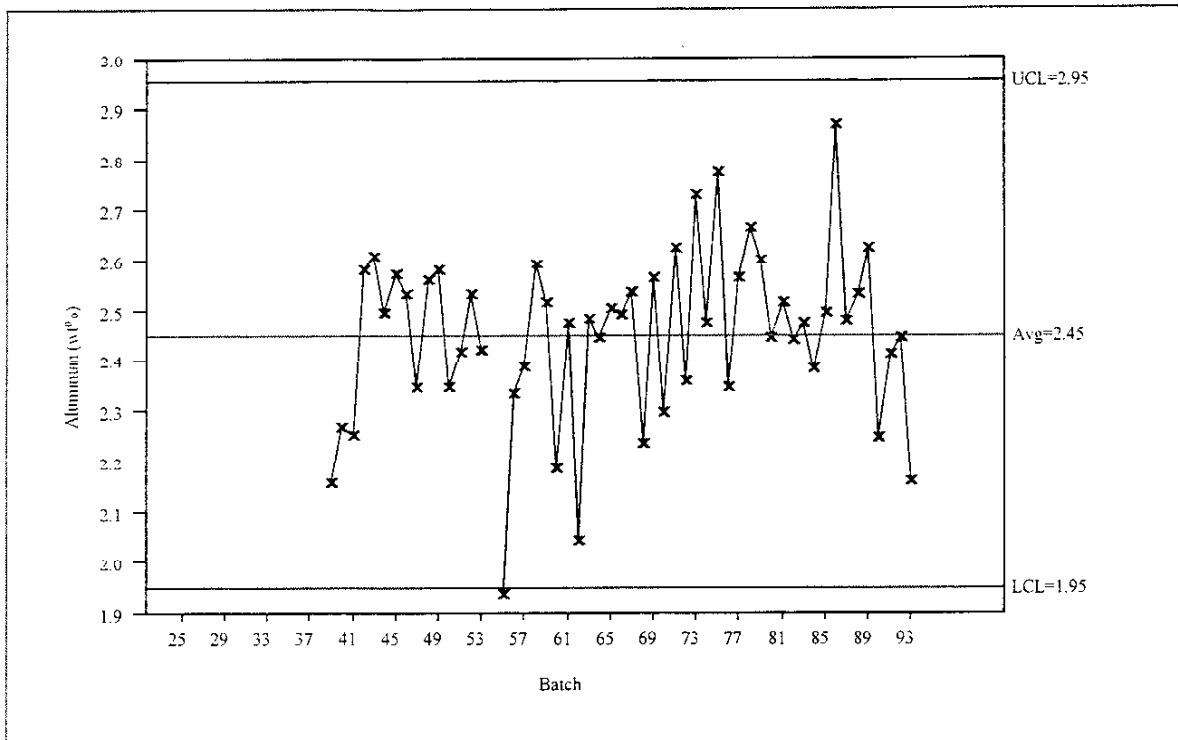


Fe/Al

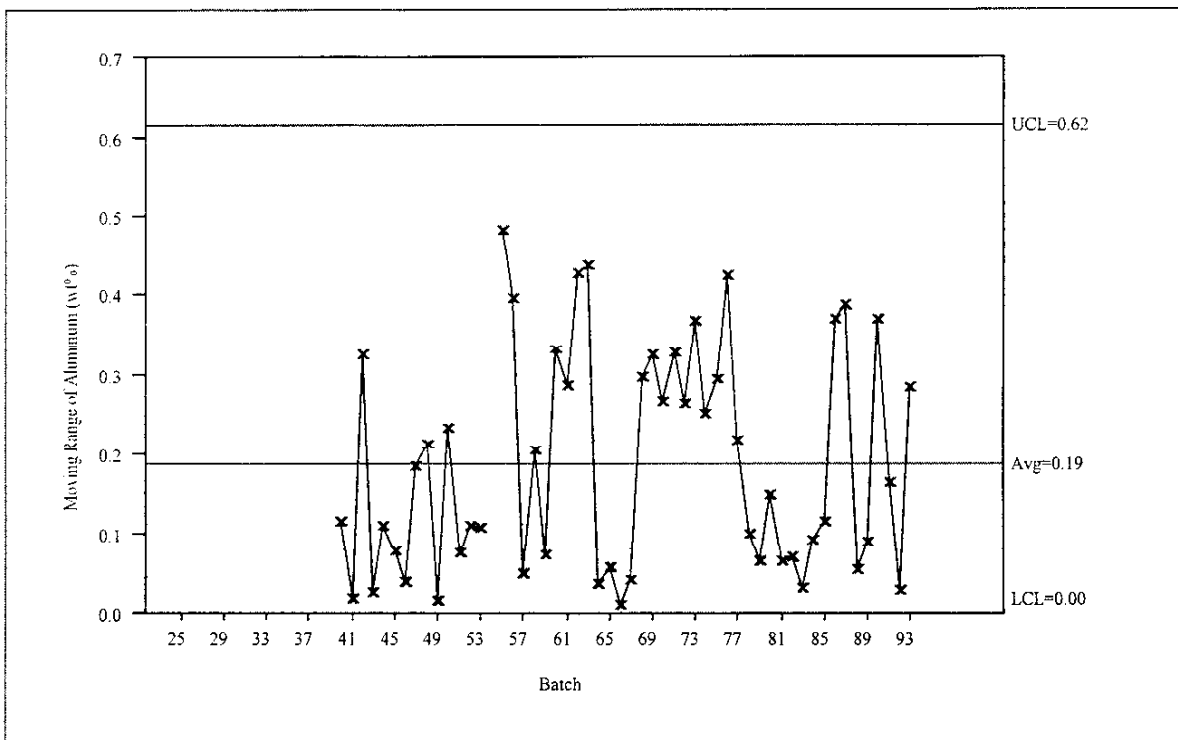


Moving Range of Fe/Al

Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



Aluminum (wt%)



Moving Range of Aluminum (wt%)

Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte

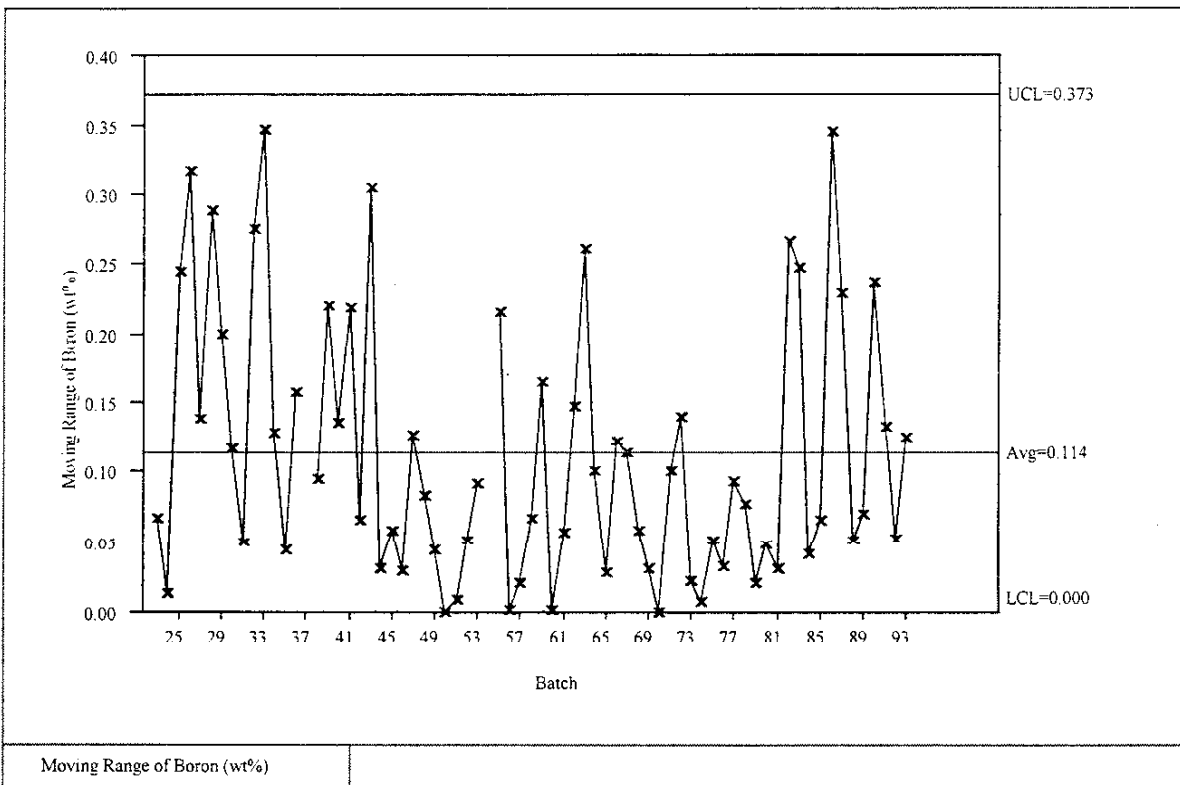
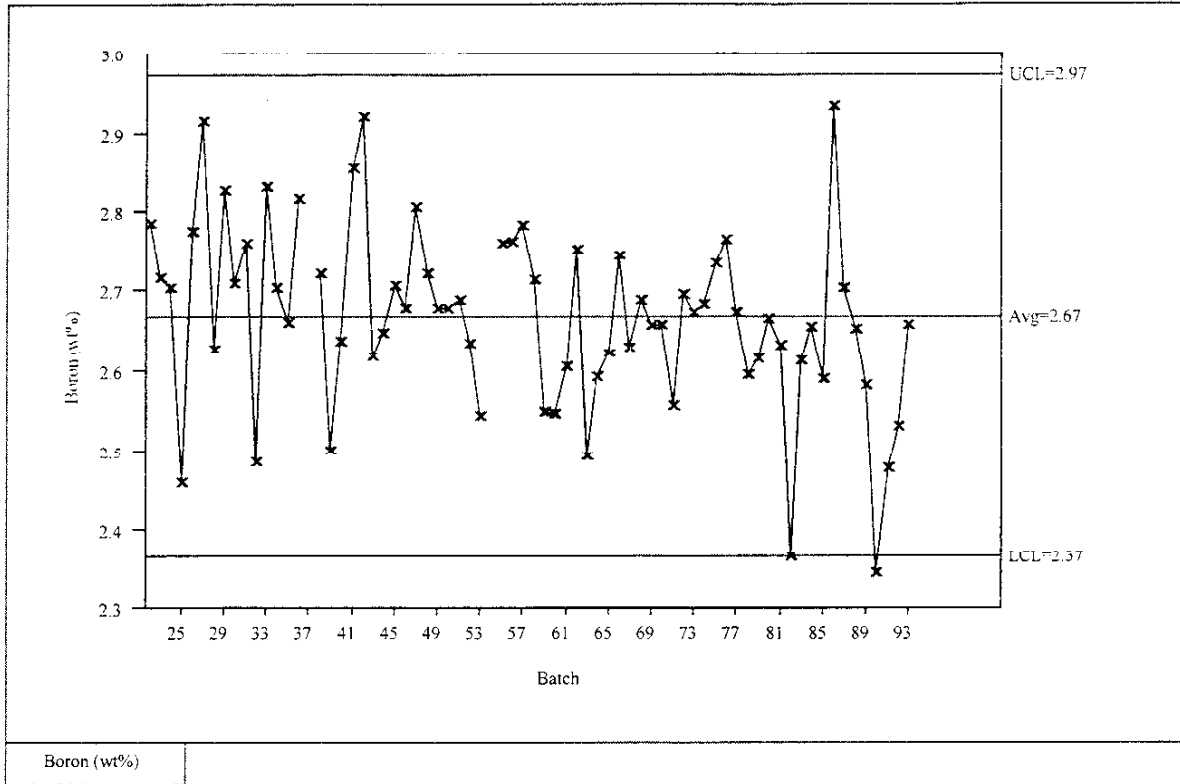


Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte

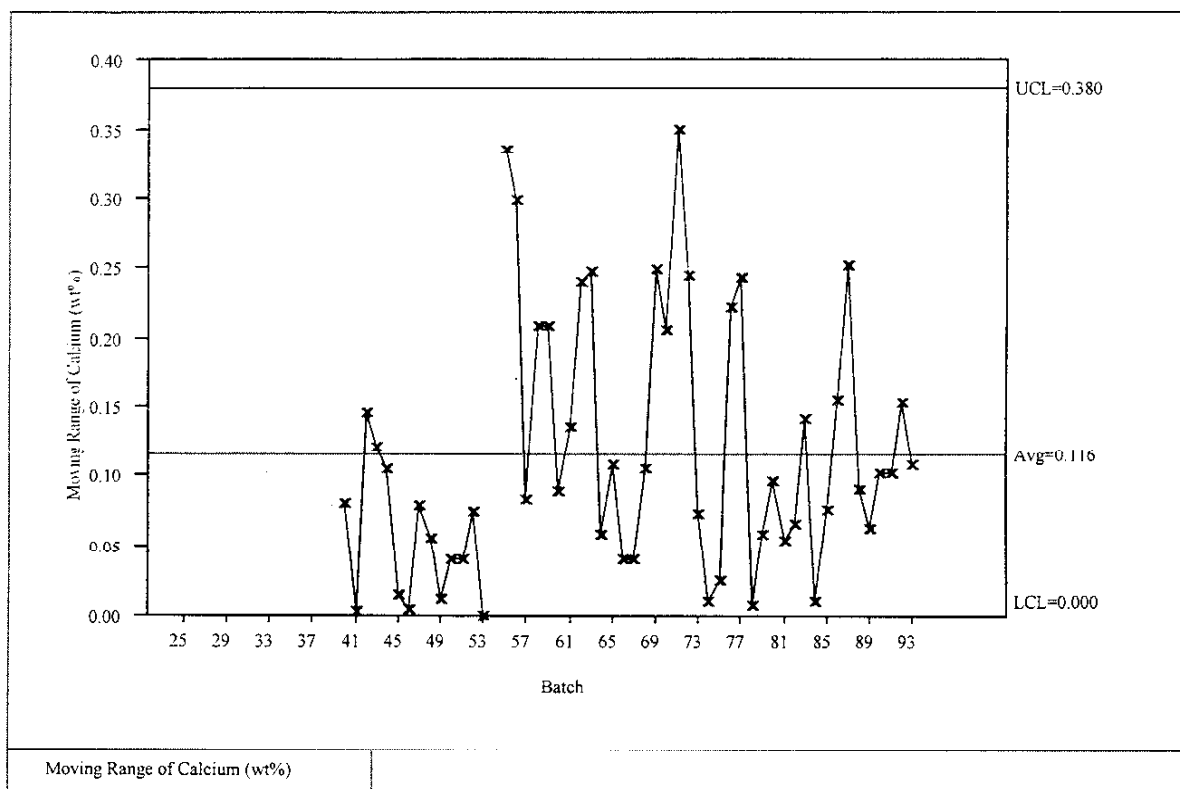
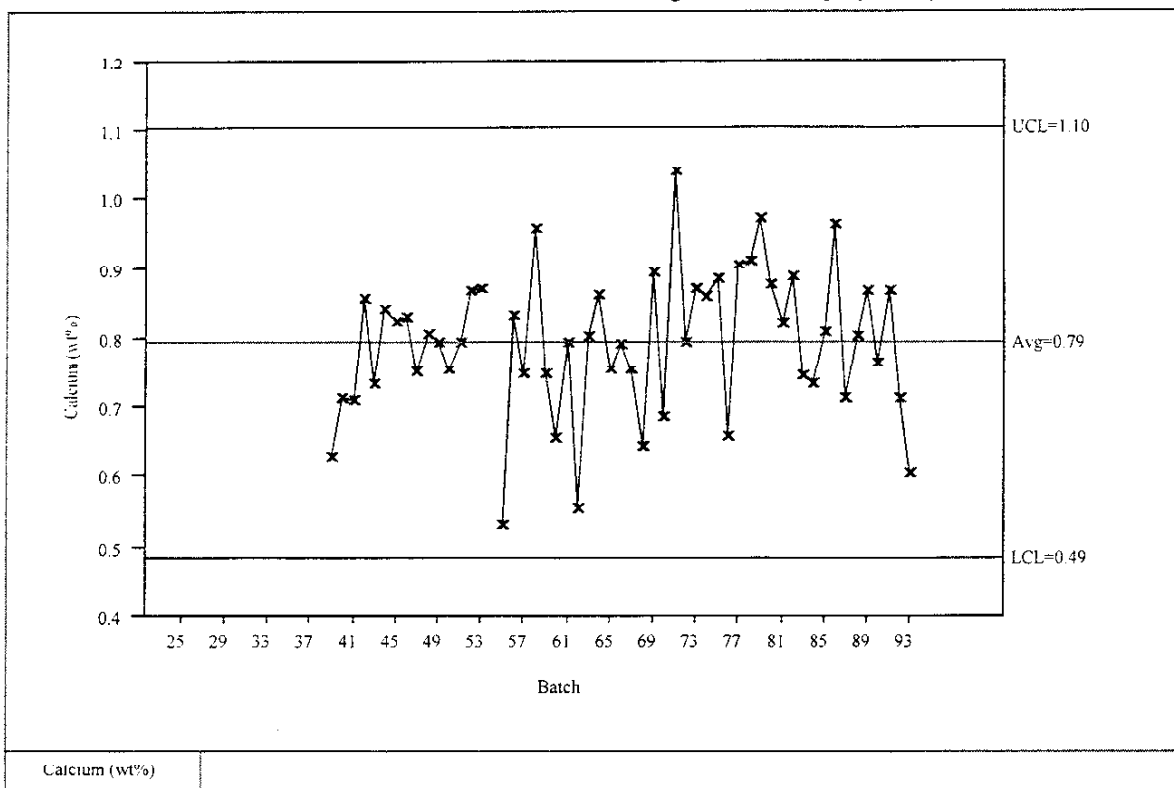
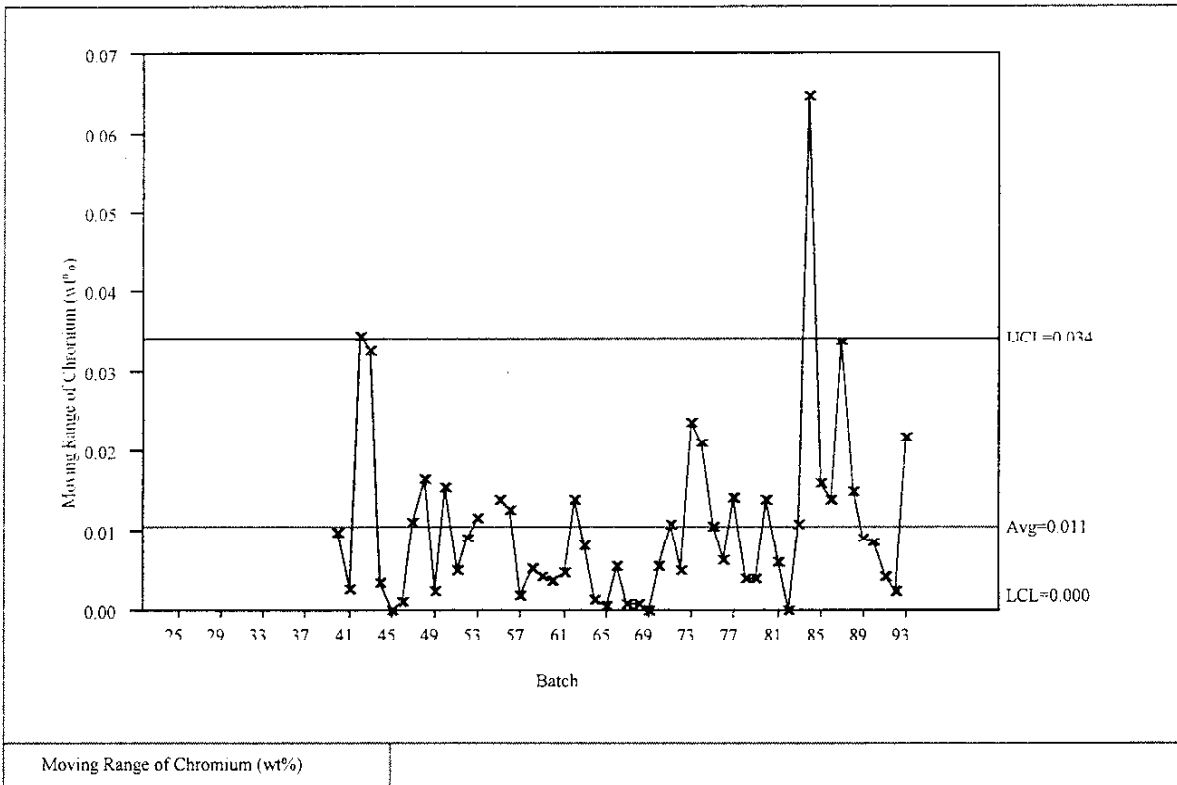
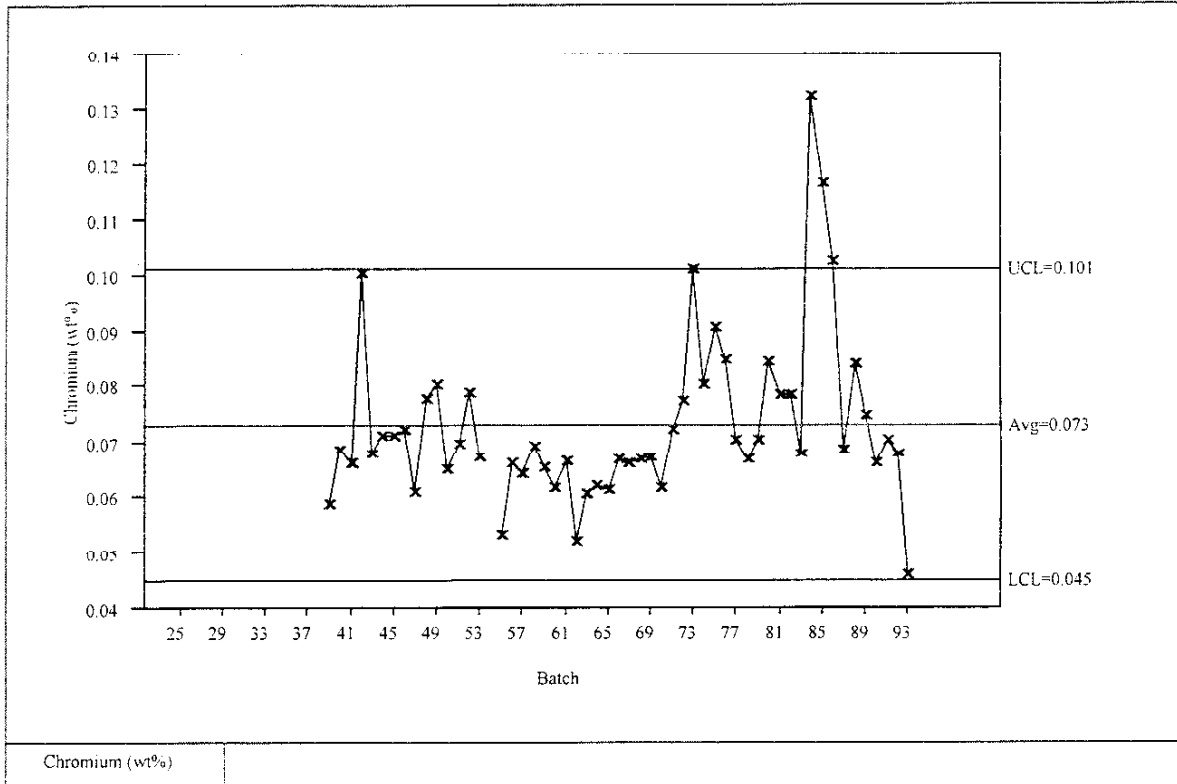


Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



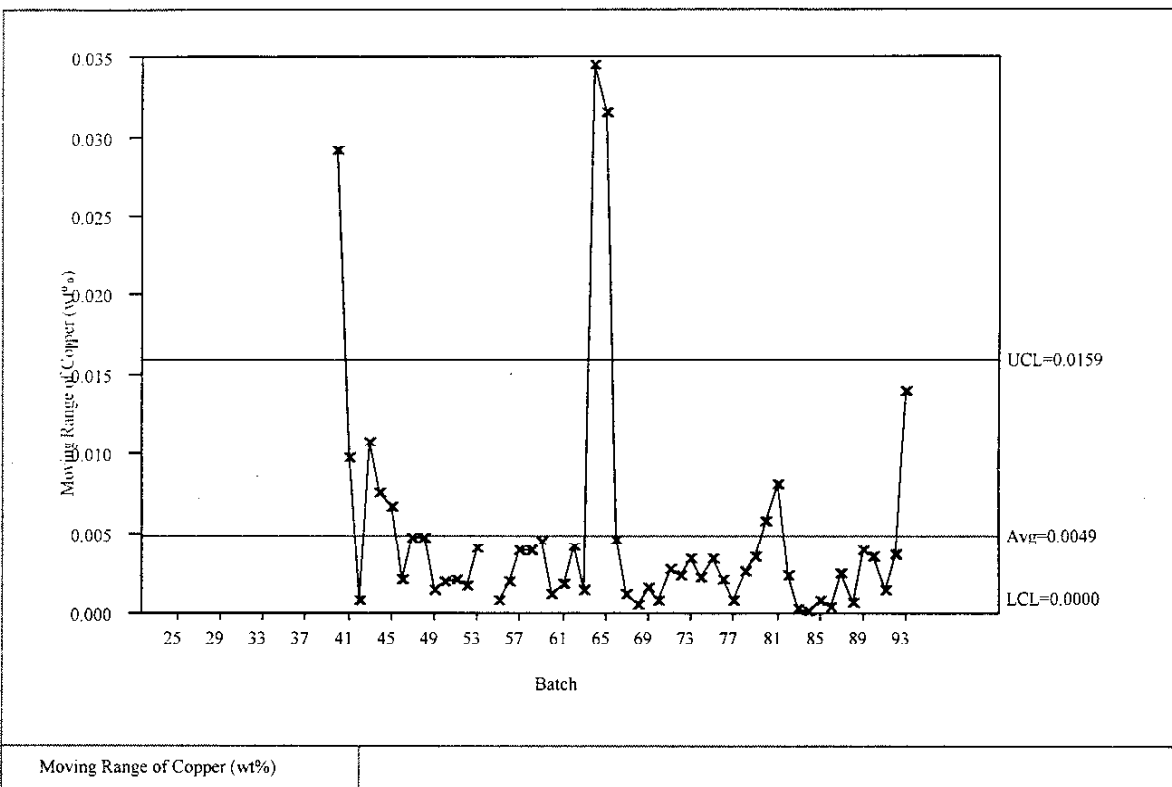
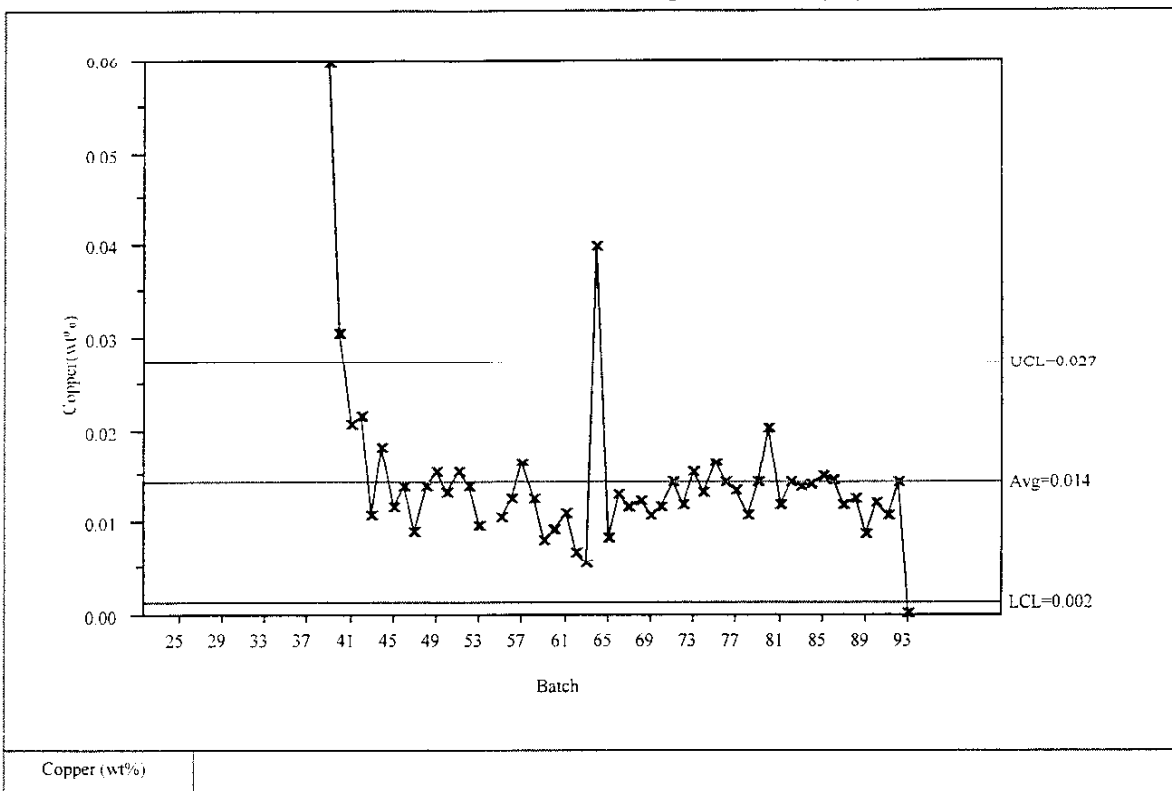


Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte

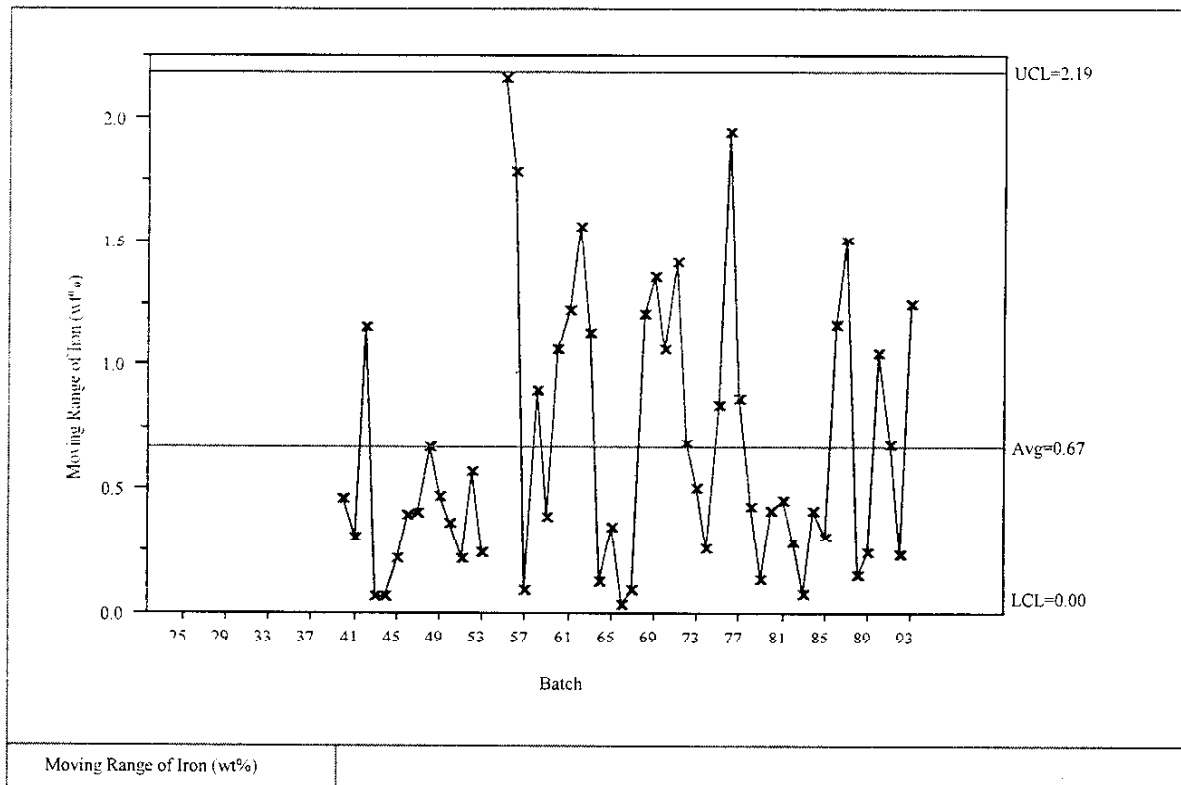
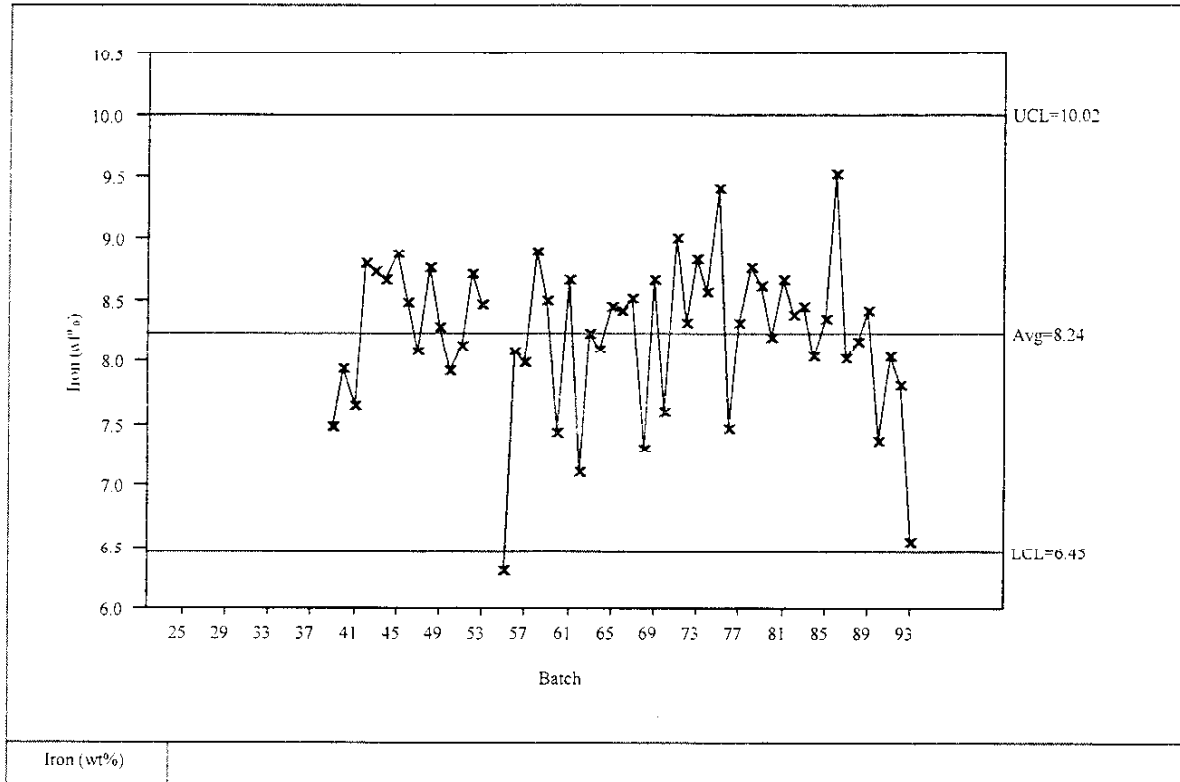
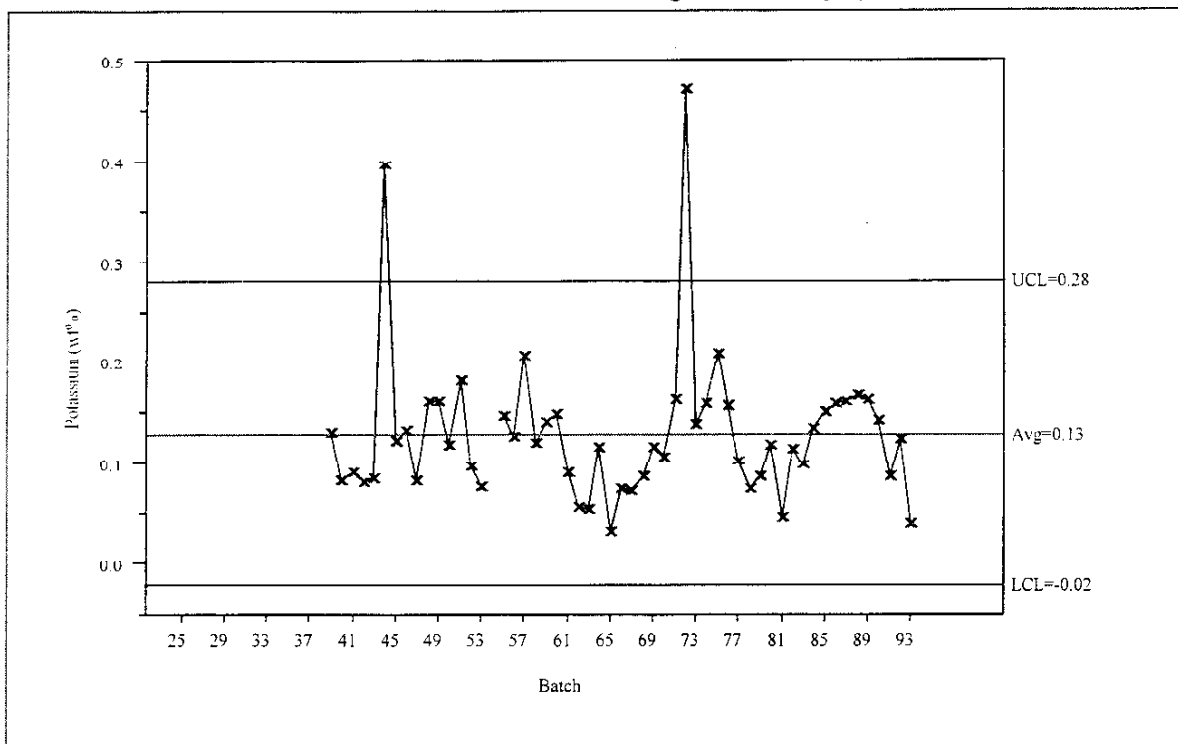
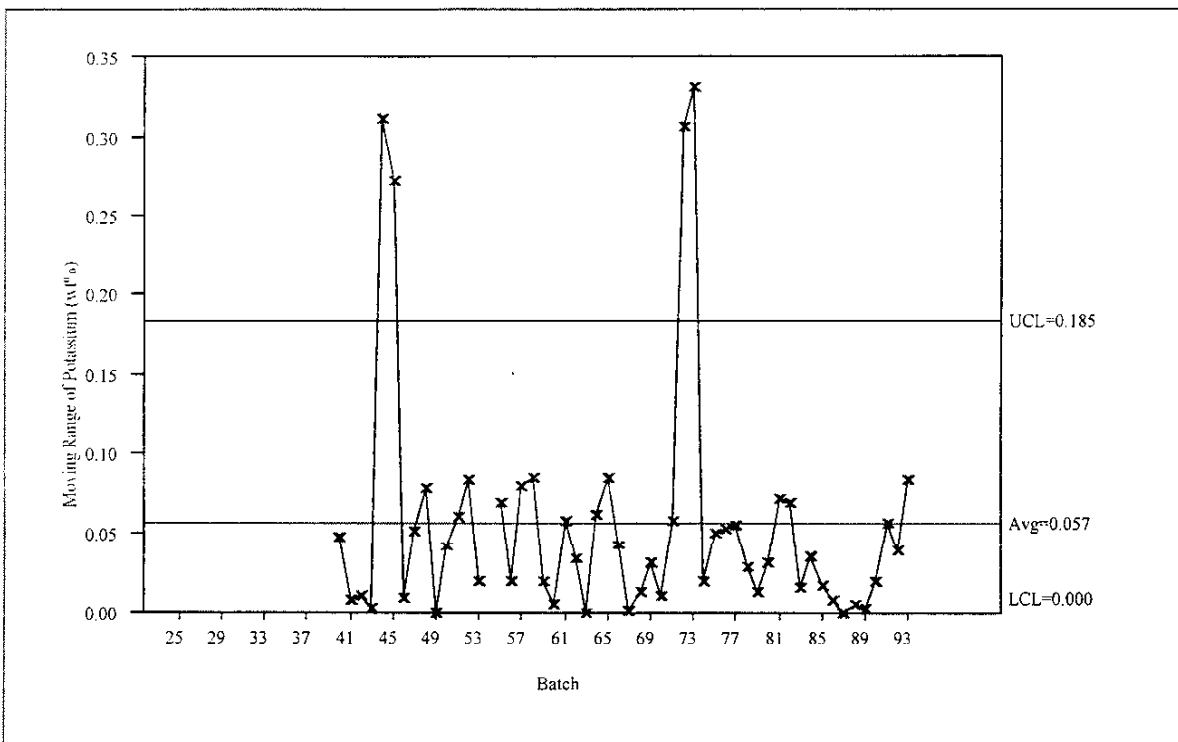




Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte

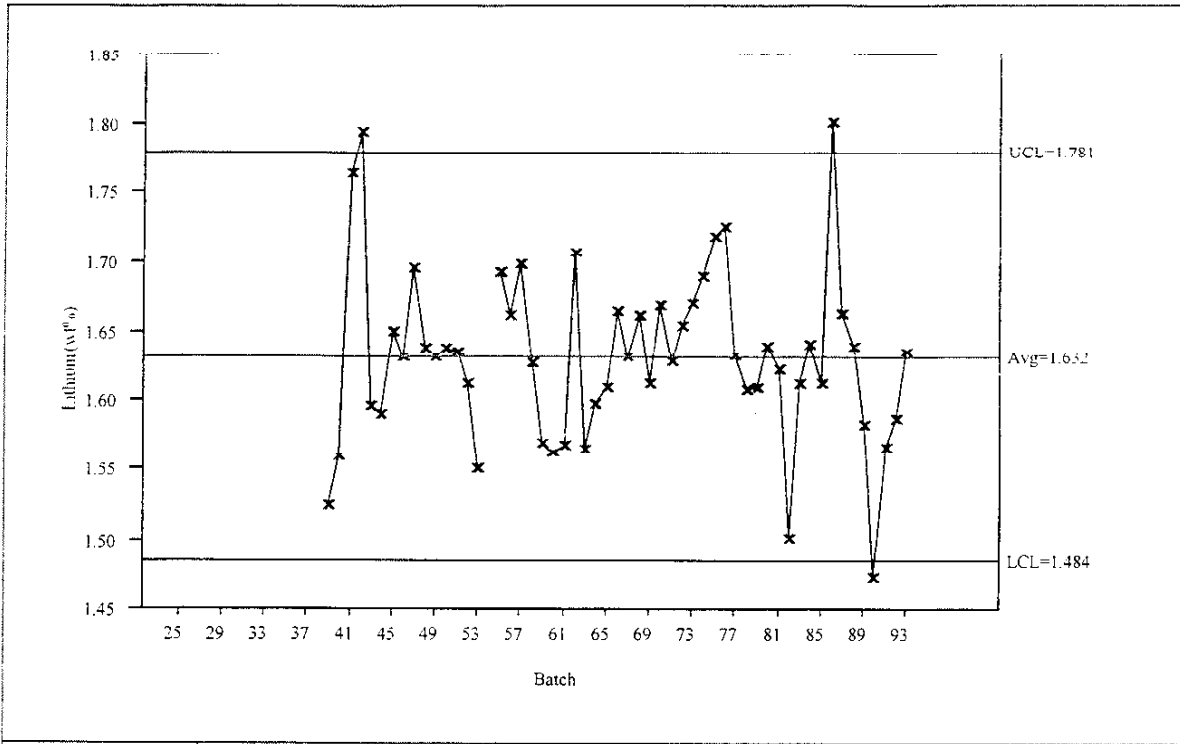


Potassium (wt%)

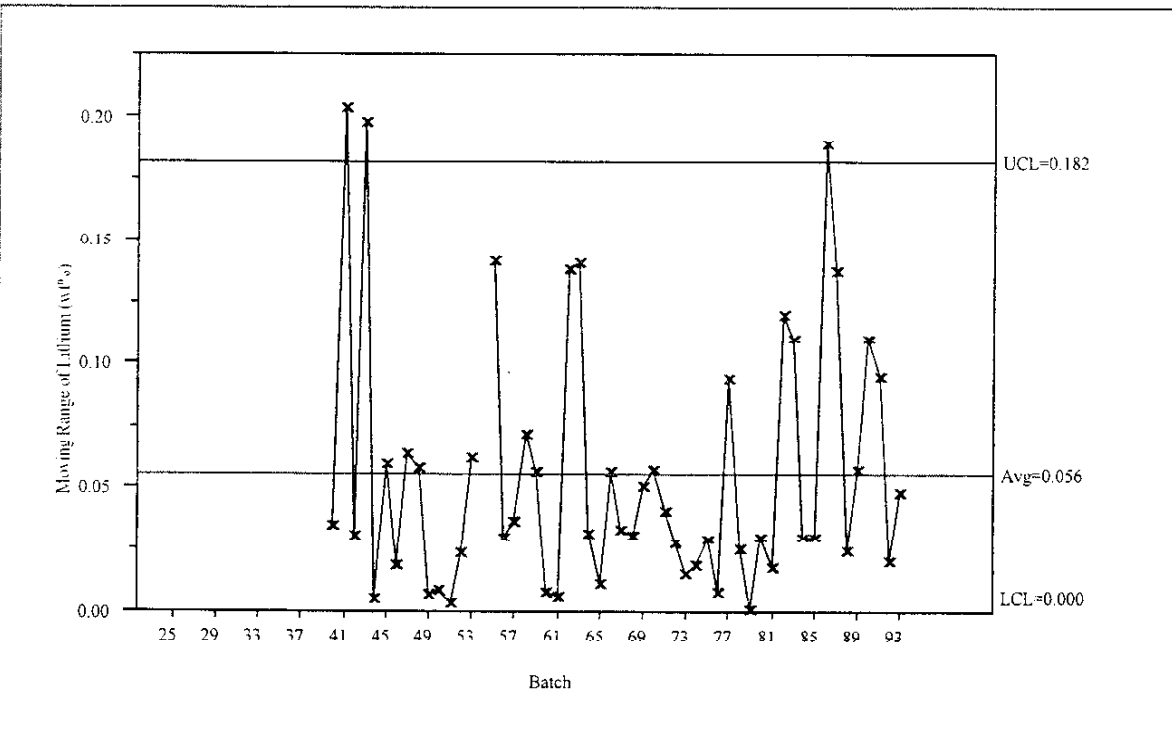


Moving Range of Potassium (wt%)

Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



Lithium (wt%)



Moving Range of Lithium (wt%)

Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte

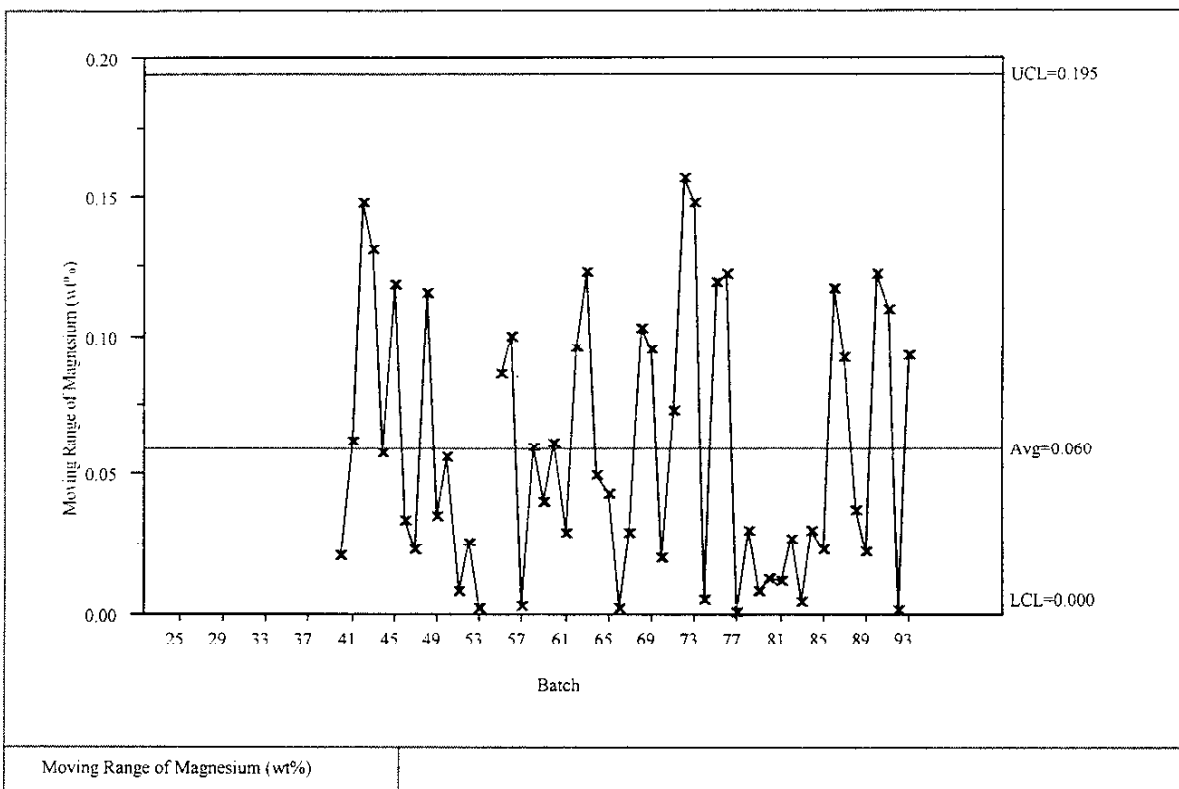
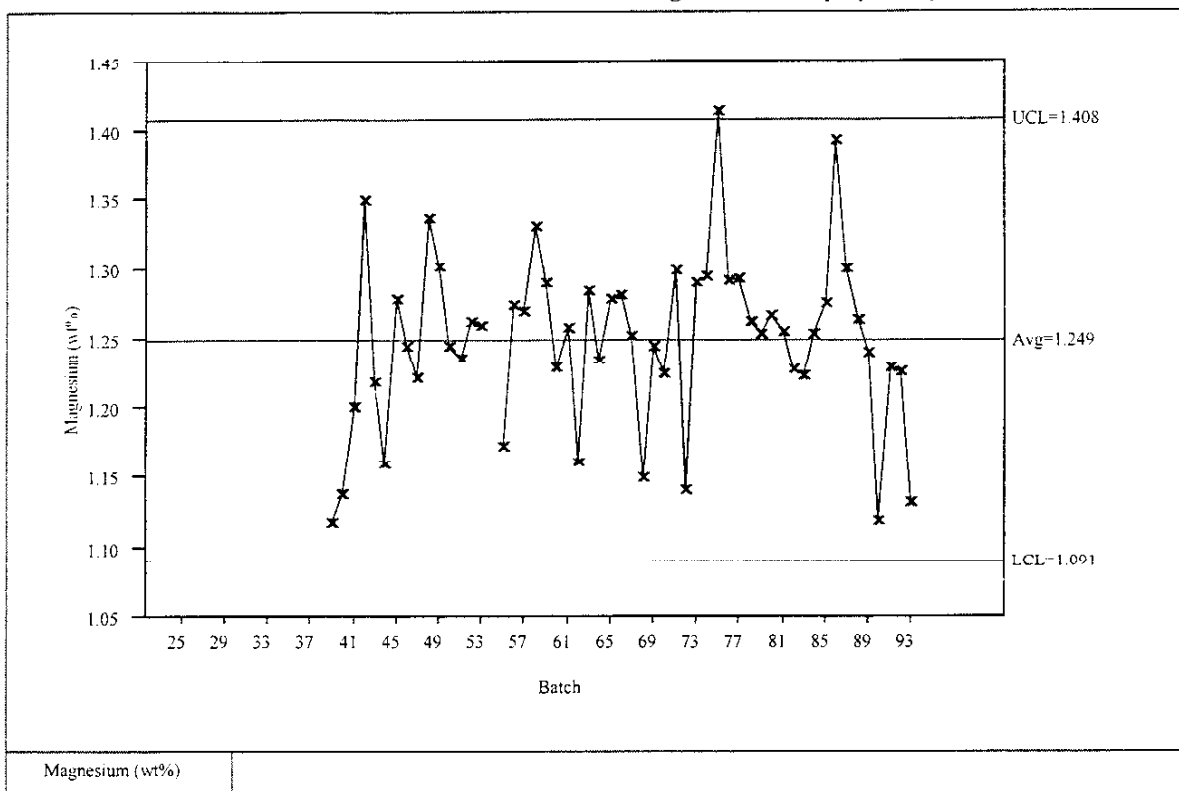
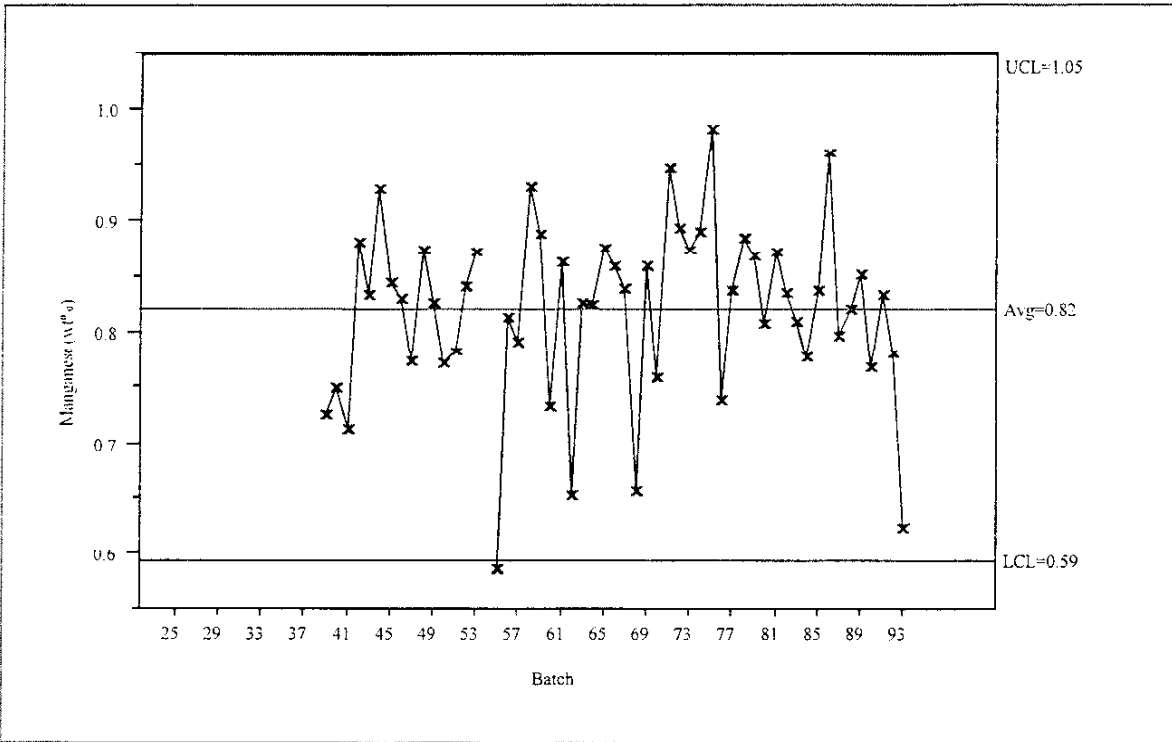
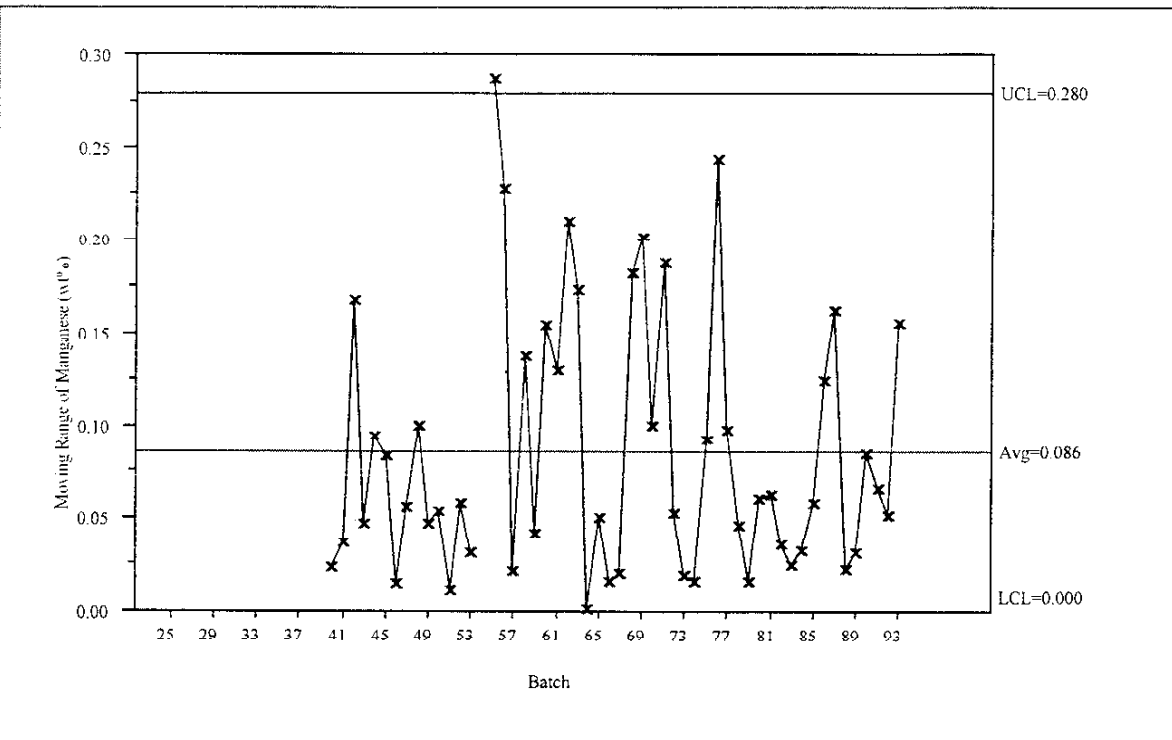


Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



Manganese (wt%)



Moving Range of Manganese (wt%)

Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte

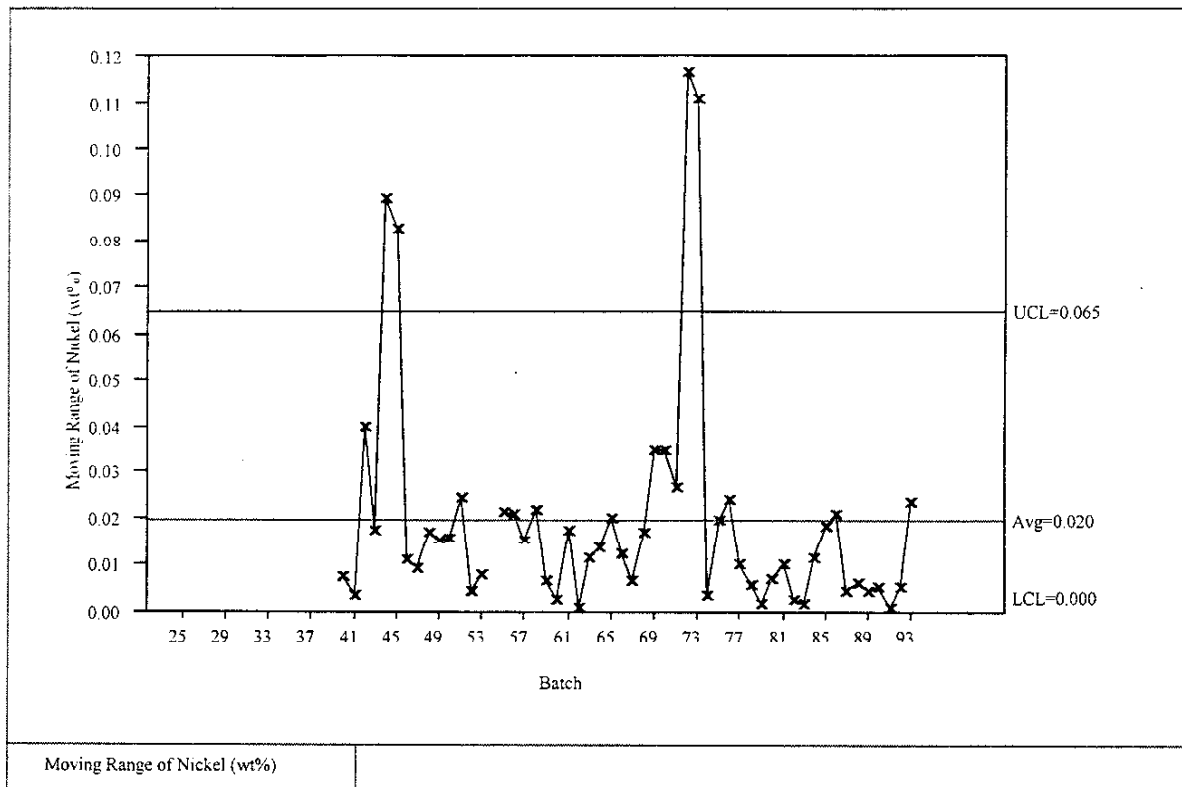
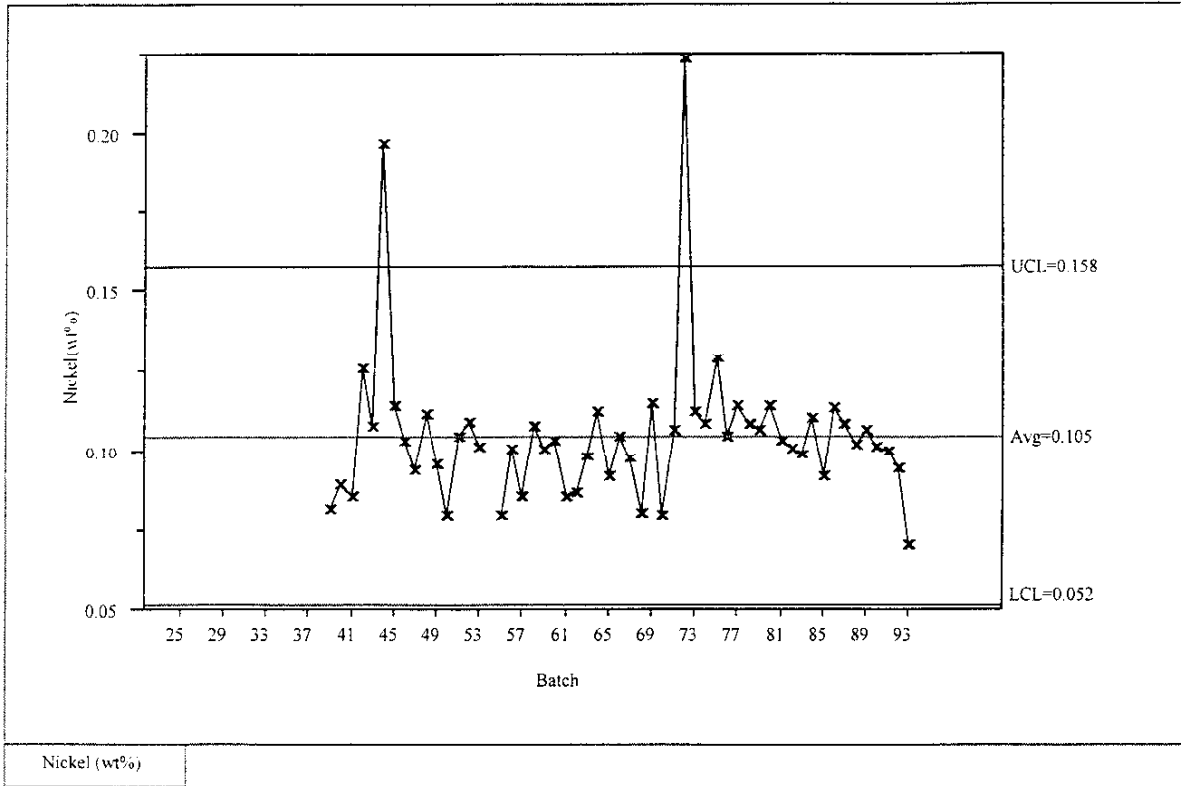
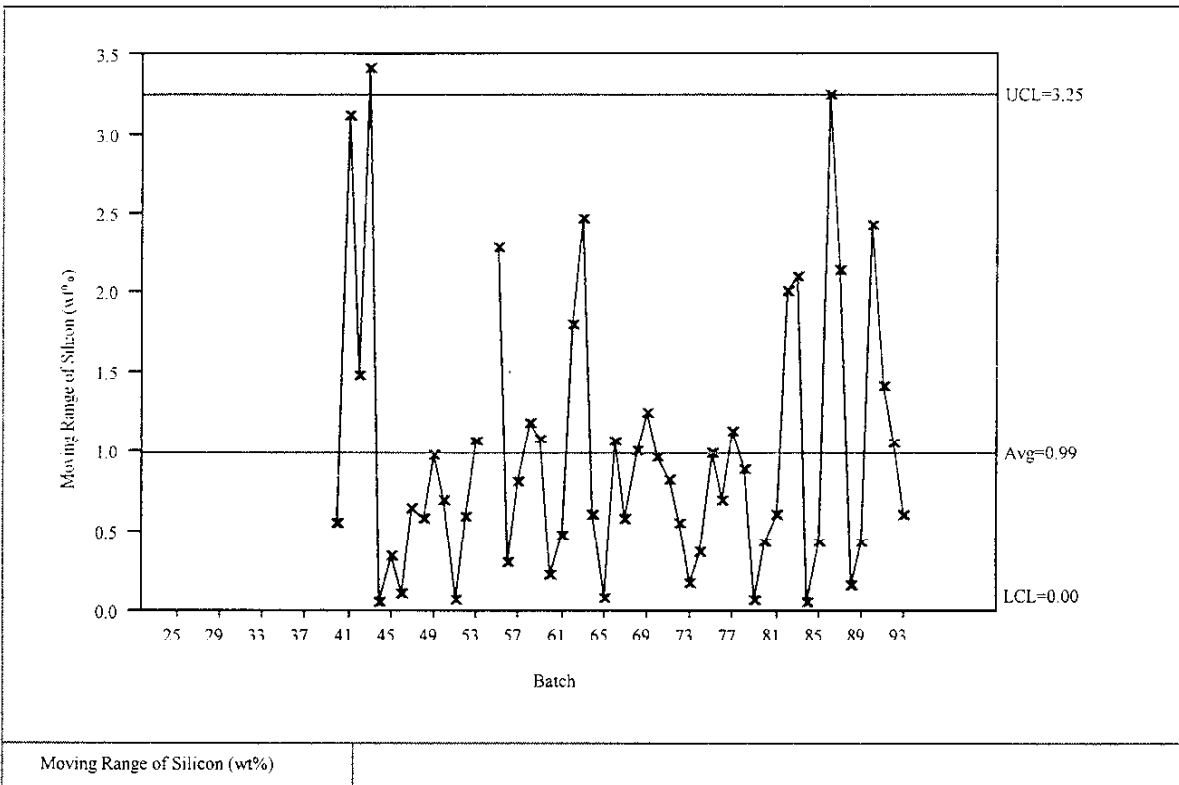
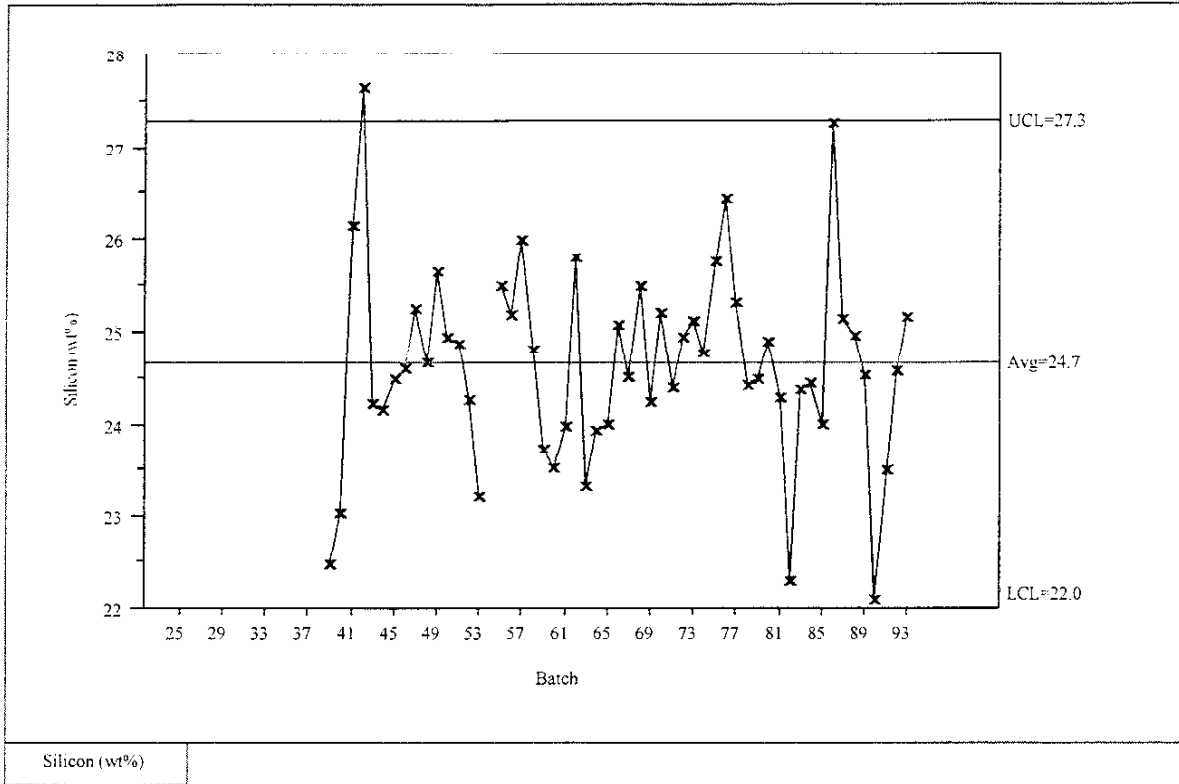
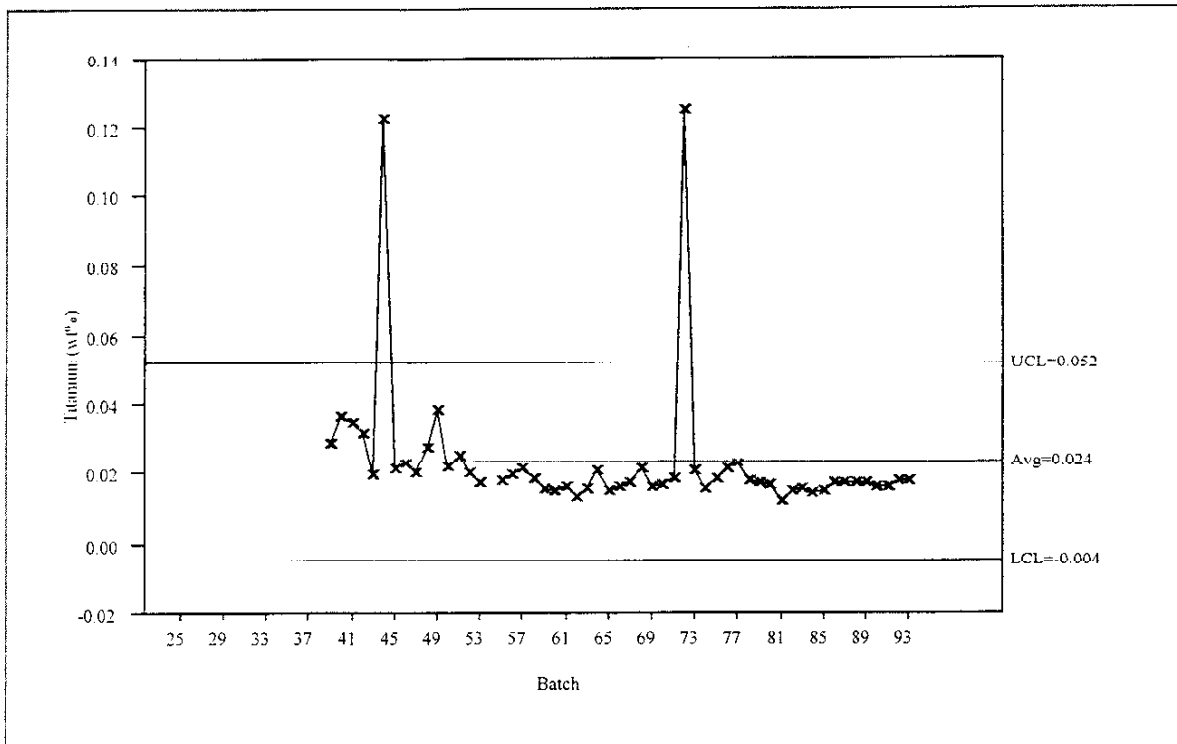
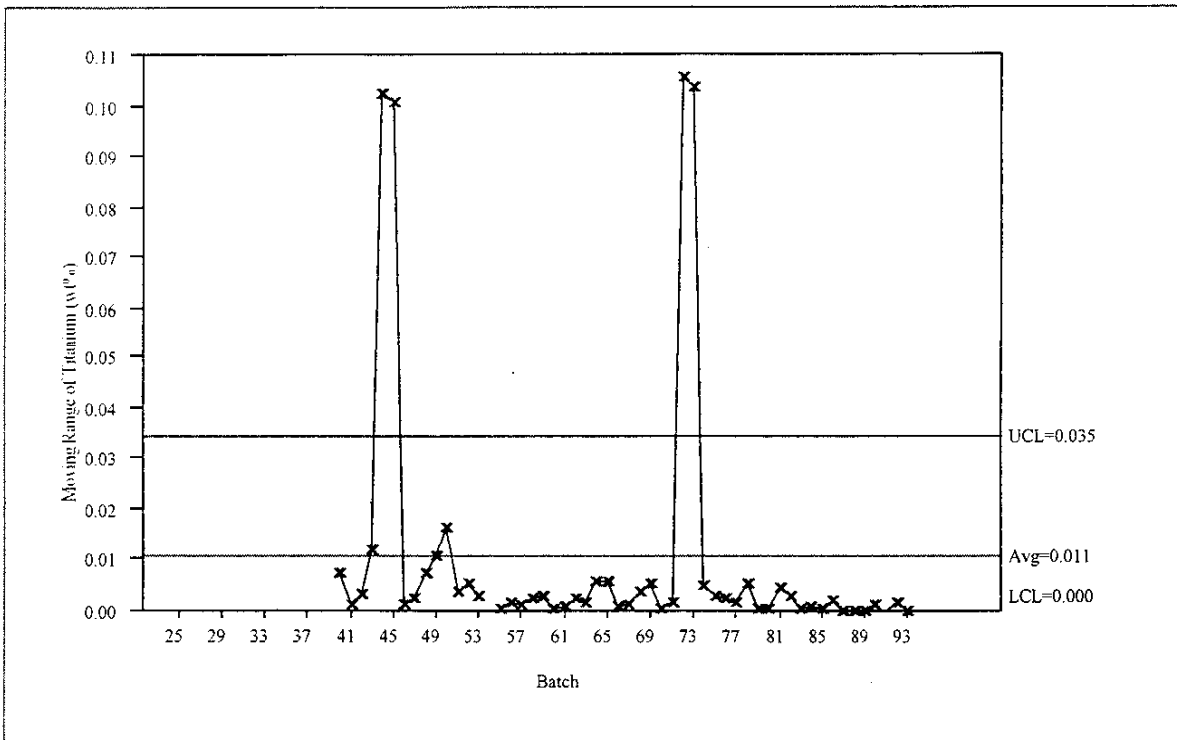


Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



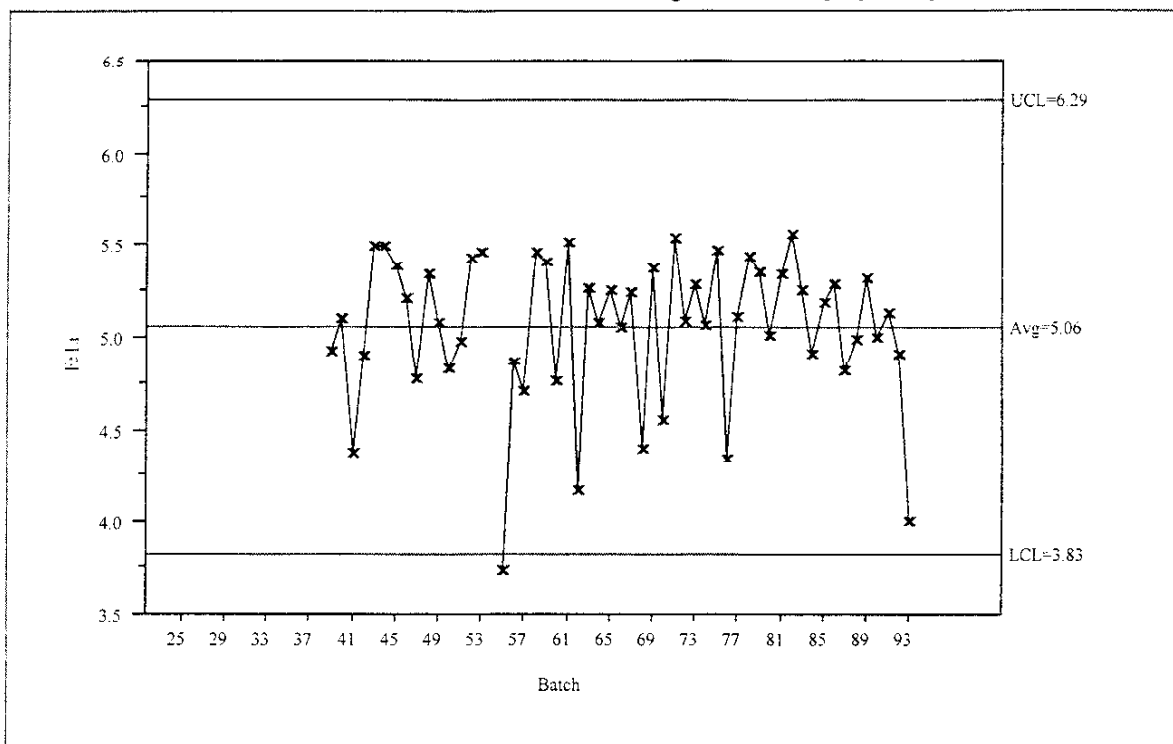


Titanium (wt%)

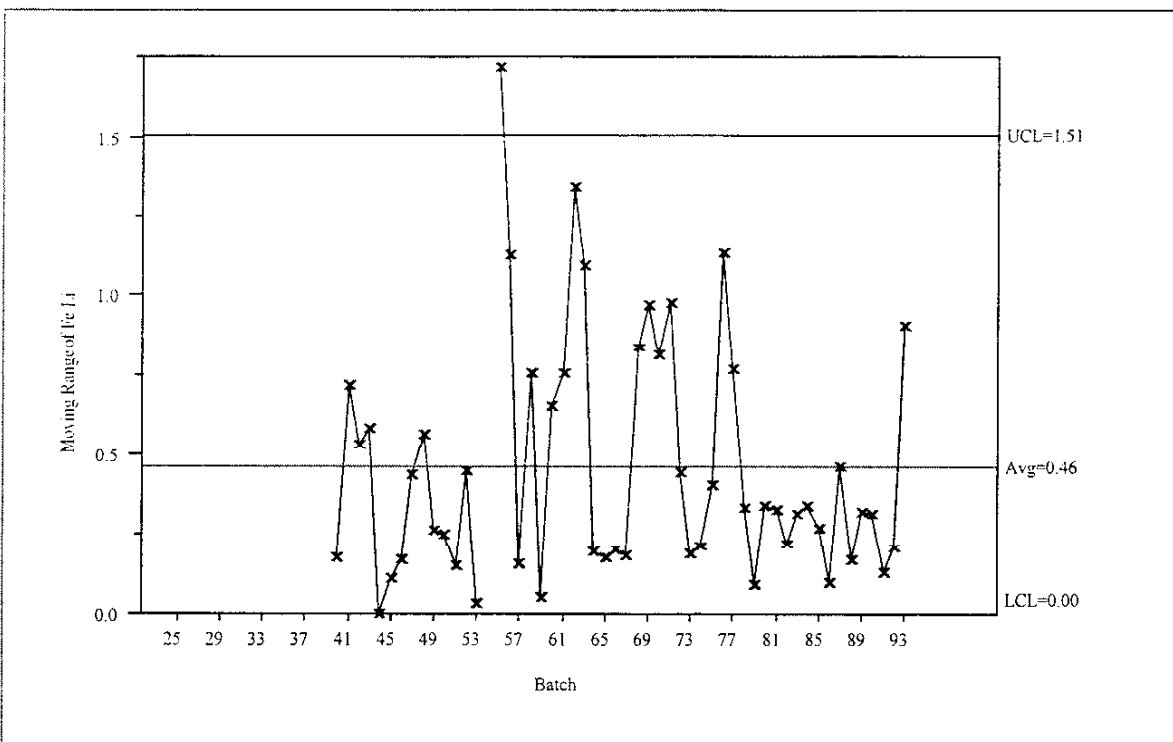


Moving Range of Titanium (wt%)

Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



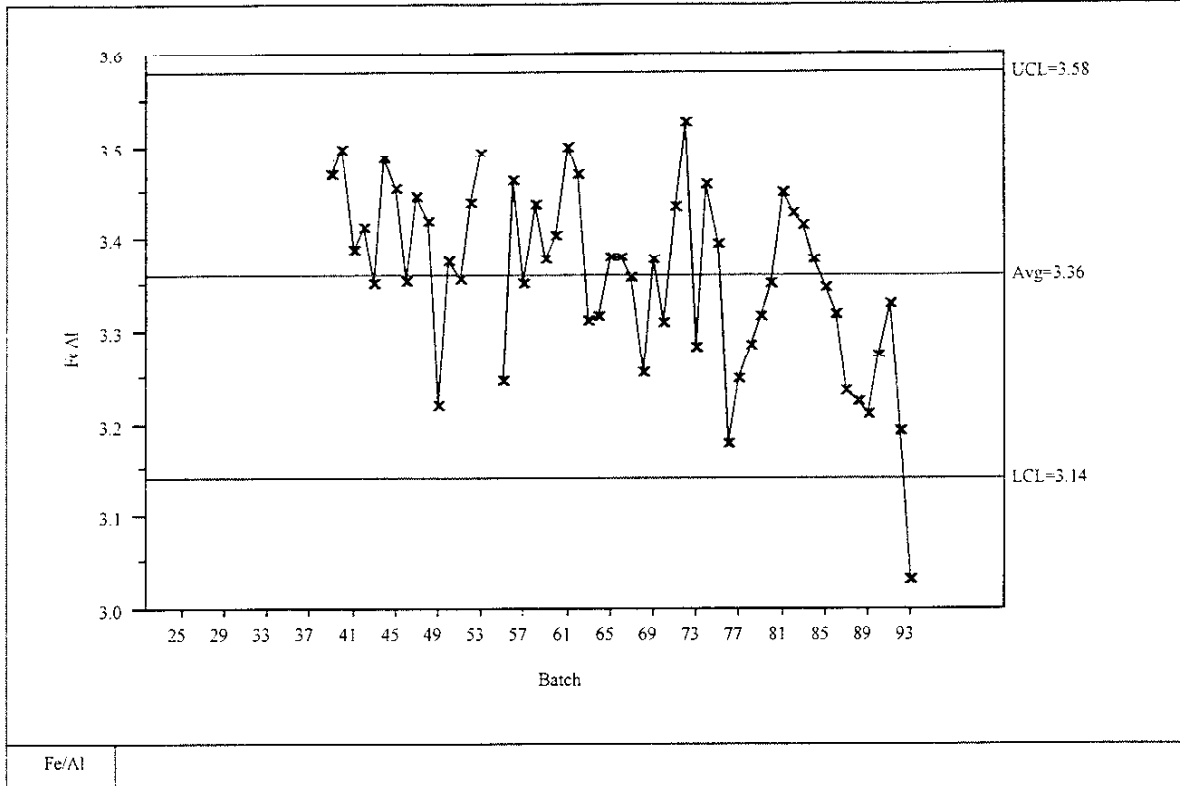
Fe/Li



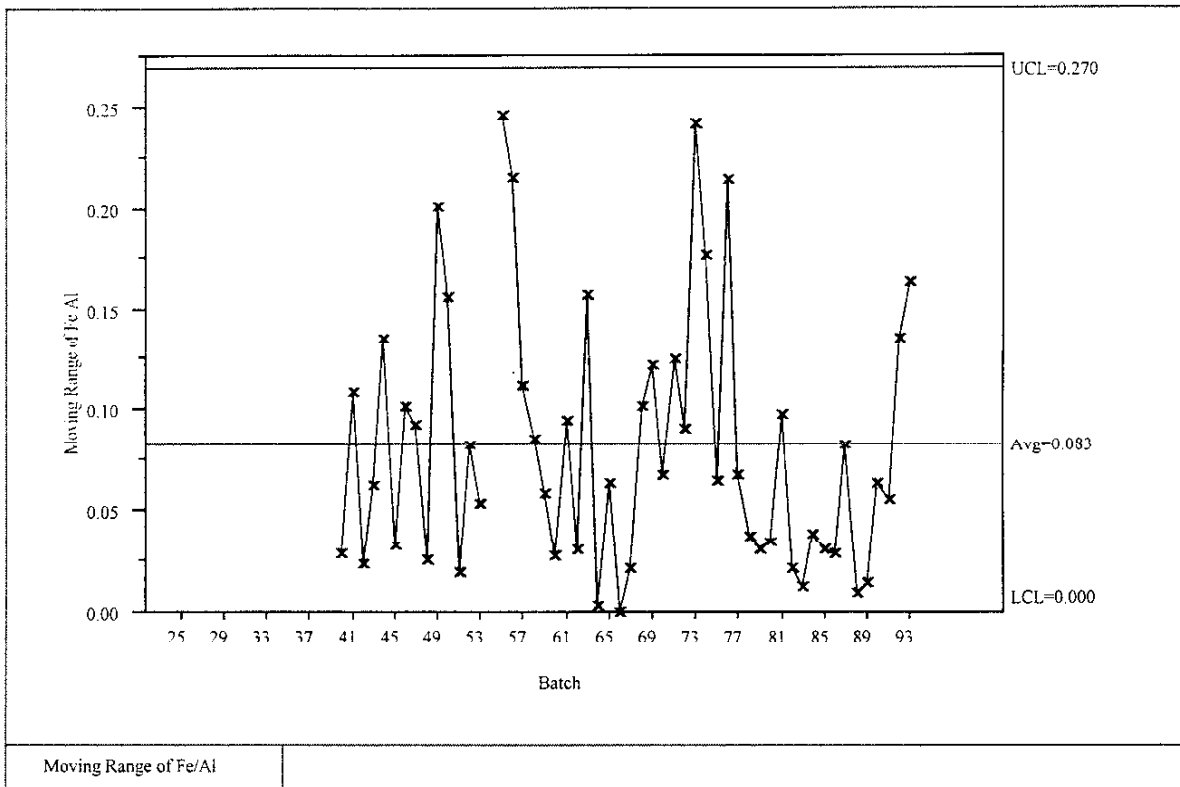
Moving Range of Fe/Li



Exhibit 9c: MFT Control Charts for Individual Batch Averages for PF Prep by Analyte



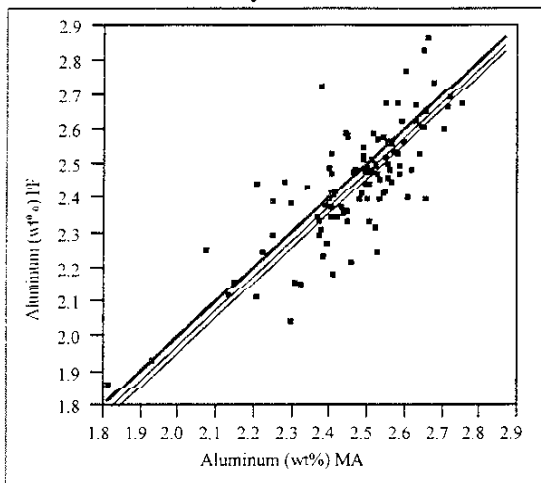
Fe/Al



Moving Range of Fe/Al

**Exhibit 10: Paired Comparisons Between Dissolution Methods for SME and MFT Cations**

**Aluminum (wt%)  
PF By MA**

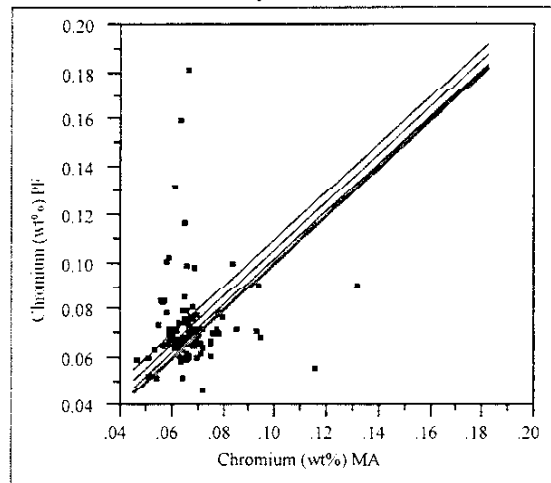


**Paired t-Test**

Aluminum (wt%) MA - Aluminum (wt%) PF

Mean Difference	0.022667	Prob >  t  0.0348
Std Error	0.010602	Prob > t 0.0174
t-Ratio	2.137933	Prob < t 0.9826
DF	105	

**Chromium (wt%)  
PF By MA**

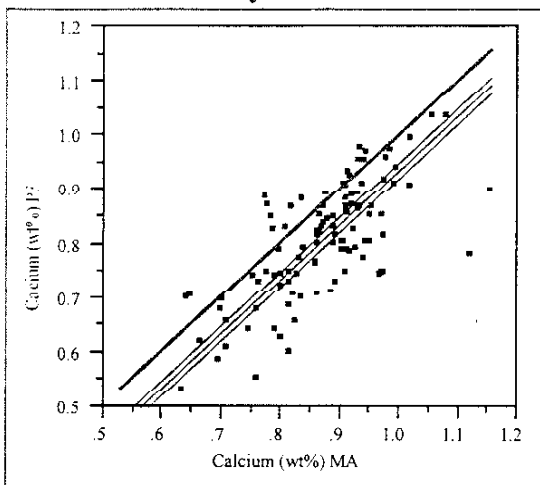


**Paired t-Test**

Chromium (wt%) MA - Chromium (wt%) PF

Mean Difference	-0.00592	Prob >  t  0.0051
Std Error	0.002068	Prob > t 0.9975
t-Ratio	-2.86238	Prob < t 0.0025
DF	105	

**Calcium (wt%)  
PF By MA**

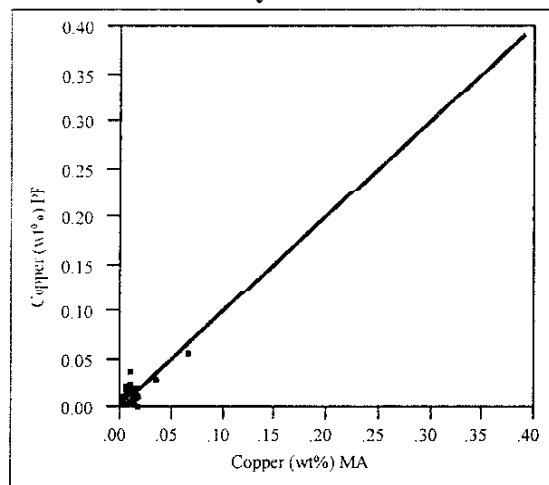


**Paired t-Test**

Calcium (wt%) MA - Calcium (wt%) PF

Mean Difference	0.065895	Prob >  t  < .0001
Std Error	0.00749	Prob > t < .0001
t-Ratio	8.797226	Prob < t 1.0000
DF	105	

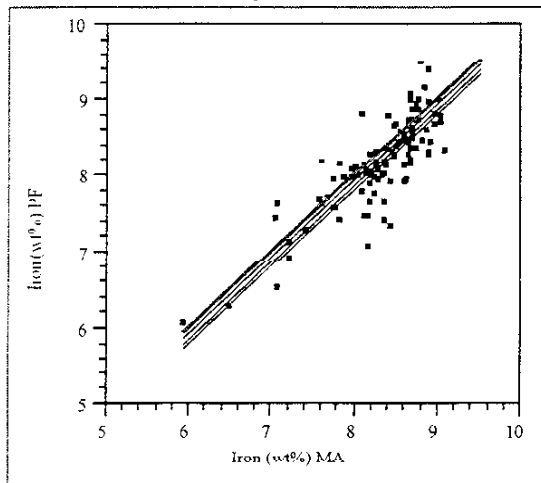
**Copper (wt%)  
PF By MA**



**Paired t-Test**

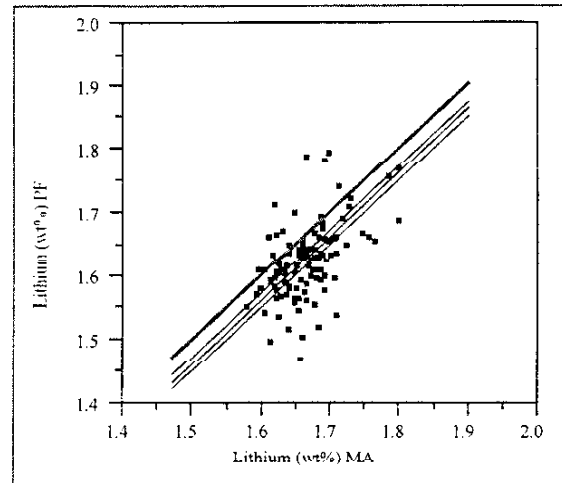
Copper (wt%) MA - Copper (wt%) PF

Mean Difference	-0.00139	Prob >  t  0.0121
Std Error	0.000545	Prob > t 0.9940
t-Ratio	-2.55488	Prob < t 0.0060
DF	105	

**Exhibit 10: Paired Comparisons Between Dissolution Methods for SME and MFT Cations****Iron (wt%)  
PF By MA****Paired t-Test**

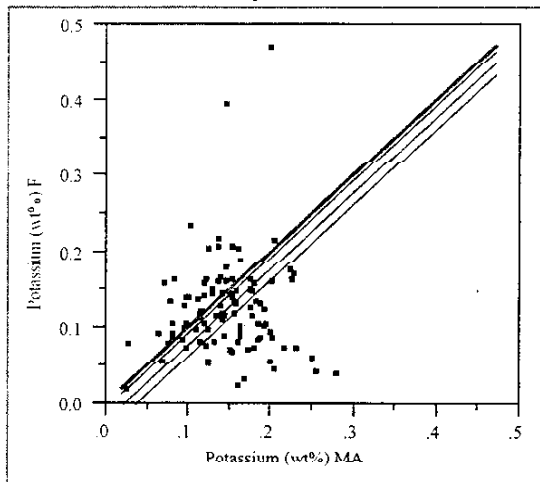
Iron (wt%) MA - Iron (wt%) PF

Mean Difference	0.144685	Prob >  t  < .0001
Std Error	0.033191	Prob > t < .0001
t-Ratio	4.359102	Prob < t 1.0000
DF	105	

**Lithium (wt%)  
PF By MA****Paired t-Test**

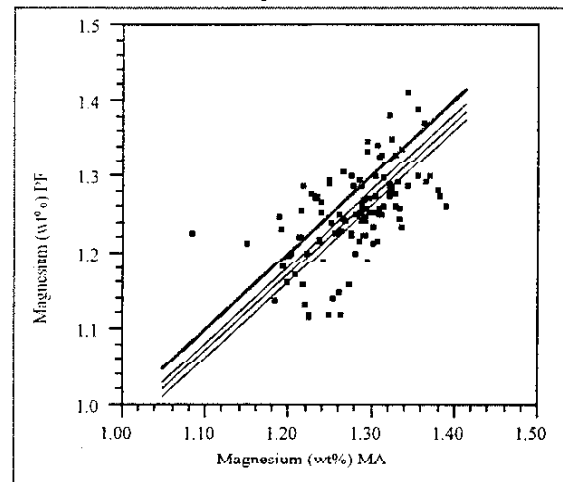
Lithium (wt%) MA - Lithium (wt%) PF

Mean Difference	0.038974	Prob >  t  < .0001
Std Error	0.005241	Prob > t < .0001
t-Ratio	7.435997	Prob < t 1.0000
DF	105	

**Potassium (wt%)  
PF By MA****Paired t-Test**

Potassium (wt%) MA - Potassium (wt%) PF

Mean Difference	0.022405	Prob >  t  0.0036
Std Error	0.007523	Prob > t 0.0018
t-Ratio	2.978064	Prob < t 0.9982
DF	104	

**Magnesium (wt%)  
PF By MA****Paired t-Test**

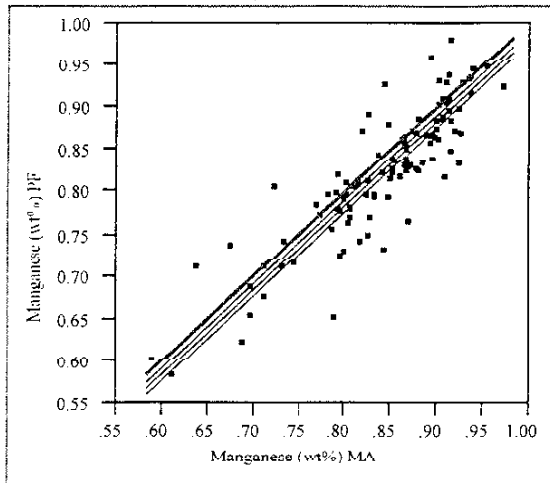
Magnesium (wt%) MA - Magnesium (wt%) PF

Mean Difference	0.02753	Prob >  t  < .0001
Std Error	0.005134	Prob > t < .0001
t-Ratio	5.361954	Prob < t 1.0000
DF	105	

(Negative values excluded.)

**Exhibit 10: Paired Comparisons Between Dissolution Methods for SME and MFT Cations**

**Manganese (wt%)  
PF By MA**

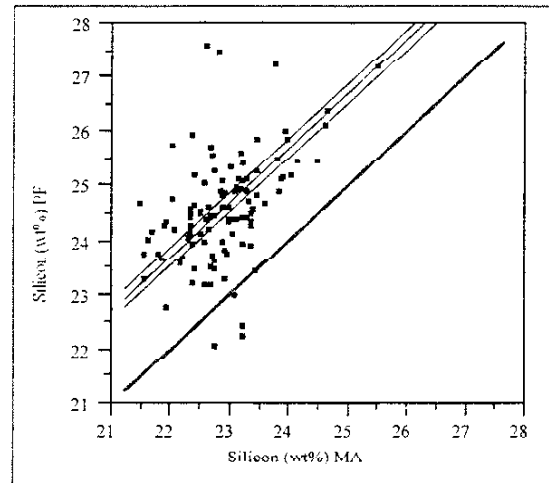


**Paired t-Test**

Manganese (wt%) MA - Manganese (wt%) PF

Mean Difference	0.017468	Prob >  t  < .0001
Std Error	0.003807	Prob > t < .0001
t-Ratio	4.587971	Prob < t 1.0000
DF	105	

**Silicon (wt%)  
PF By MA**

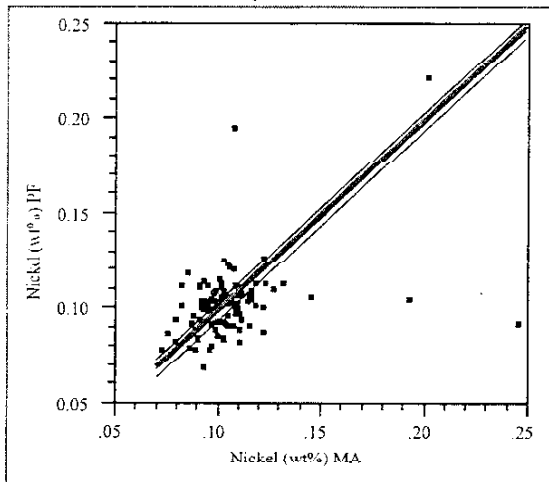


**Paired t-Test**

Silicon (wt%) MA - Silicon (wt%) PF

Mean Difference	-1.7029	Prob >  t  < .0001
Std Error	0.090028	Prob > t 1.0000
t-Ratio	-18.9151	Prob < t < .0001
DF	105	

**Nickel (wt%)  
PF By MA**

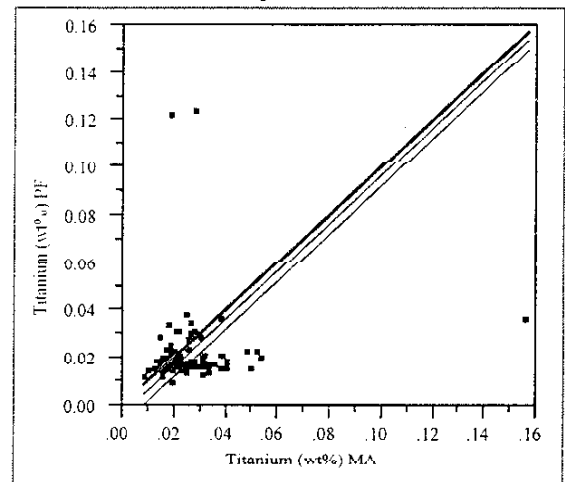


**Paired t-Test**

Nickel (wt%) MA - Nickel (wt%) PF

Mean Difference	0.001628	Prob >  t  0.4726
Std Error	0.002259	Prob > t 0.2363
t-Ratio	0.720846	Prob < t 0.7637
DF	105	

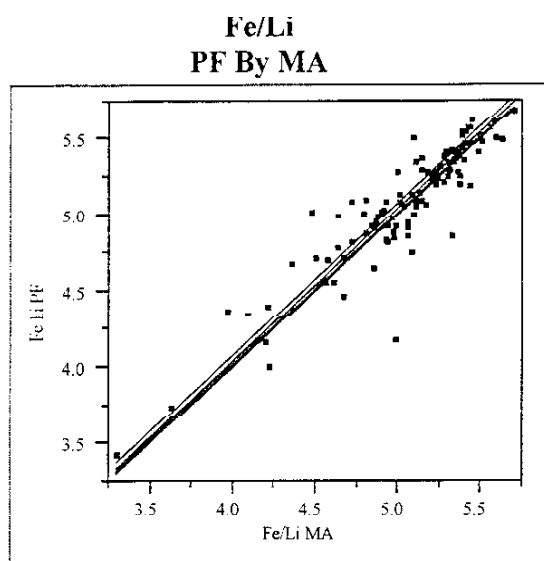
**Titanium (wt%)  
PF By MA**



**Paired t-Test**

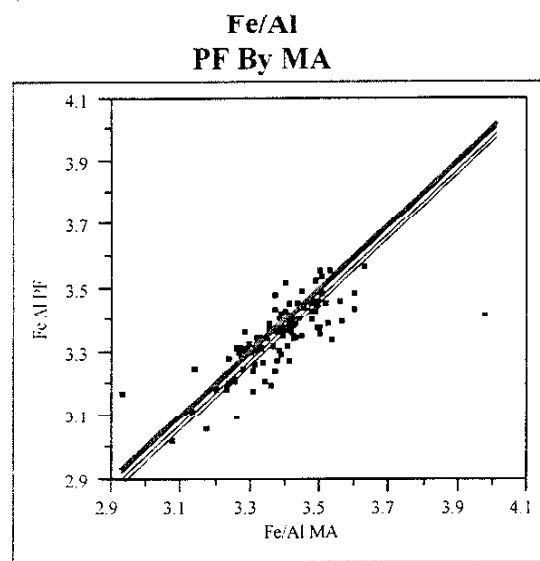
Titanium (wt%) MA - Titanium (wt%) PF

Mean Difference	0.003903	Prob >  t  0.0564
Std Error	0.002023	Prob > t 0.0282
t-Ratio	1.929269	Prob < t 0.9718
DF	105	

**Exhibit 10: Paired Comparisons Between Dissolution Methods for SME and MFT Cations****Paired t-Test**

Fe/Li MA - Fe/Li PF

Mean Difference	-0.03189	Prob >  t  0.0613
Std Error	0.016858	Prob > t 0.9693
t-Ratio	-1.8916	Prob < t 0.0307
DF	105	

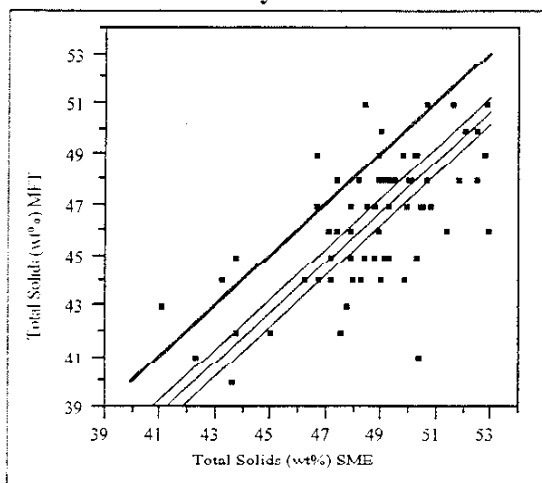
**Paired t-Test**

Fe/Al MA - Fe/Al PF

Mean Difference	0.029654	Prob >  t  0.0006
Std Error	0.008345	Prob > t 0.0003
t-Ratio	3.553671	Prob < t 0.9997
DF	105	

Exhibit 11: Paired Comparisons By Batch Between MFT and SME Anions

**Total Solids (wt%)  
MFT By SME**

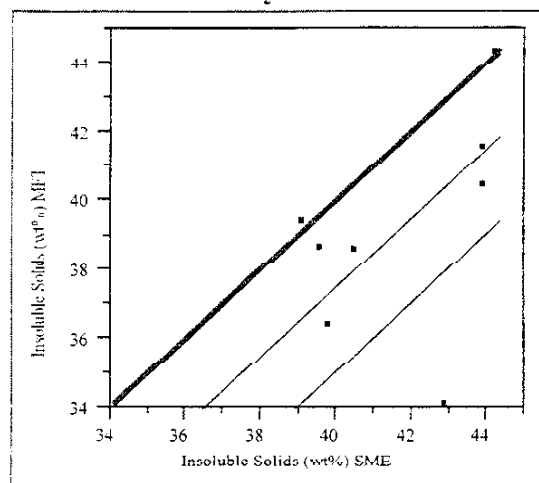


**Paired t-Test**

Total Solids (wt%) SME - Total Solids (wt%) MFT

Mean Difference	2.327449	Prob >  t	<.0001
Std Error	0.260035	Prob > t	<.0001
t-Ratio	8.950517	Prob < t	1.0000
DF	68		

**Insoluble Solids (wt%)  
MFT By SME**

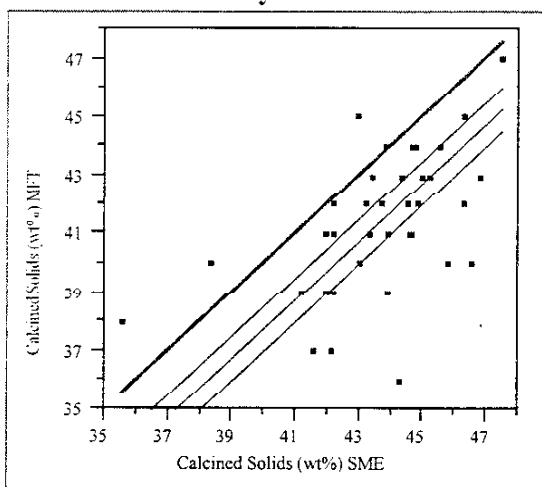


**Paired t-Test**

Insoluble Solids (wt%) SME - Insoluble Solids (wt%) MFT

Mean Difference	2.541875	Prob >  t	0.0426
Std Error	1.027378	Prob > t	0.0213
t-Ratio	2.474139	Prob < t	0.9787
DF	7		

**Calcined Solids (wt%)  
MFT By SME**

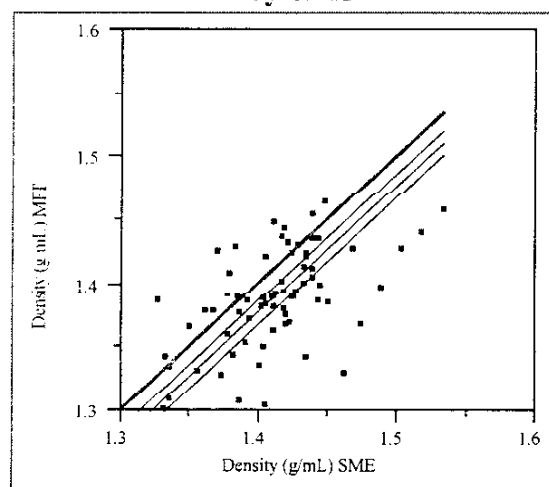


**Paired t-Test**

Calcined Solids (wt%) SME - Calcined Solids (wt%) MFT

Mean Difference	2.331872	Prob >  t	<.0001
Std Error	0.371955	Prob > t	<.0001
t-Ratio	6.269233	Prob < t	1.0000
DF	36		

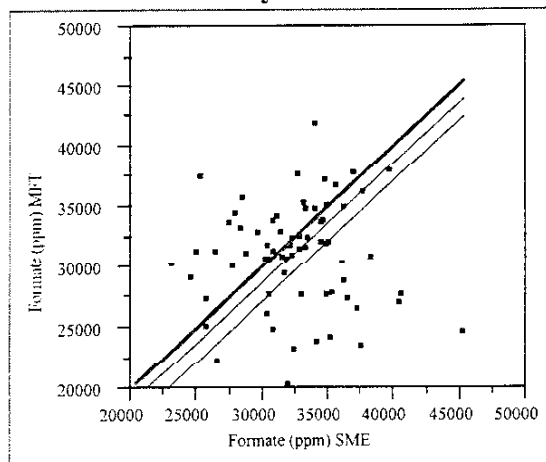
**Density (g/mL)  
MFT By SME**



**Paired t-Test**

Density (g/mL) SME - Density (g/mL) MFT

Mean Difference	0.023029	Prob >  t	<.0001
Std Error	0.004618	Prob > t	<.0001
t-Ratio	4.986705	Prob < t	1.0000
DF	69		

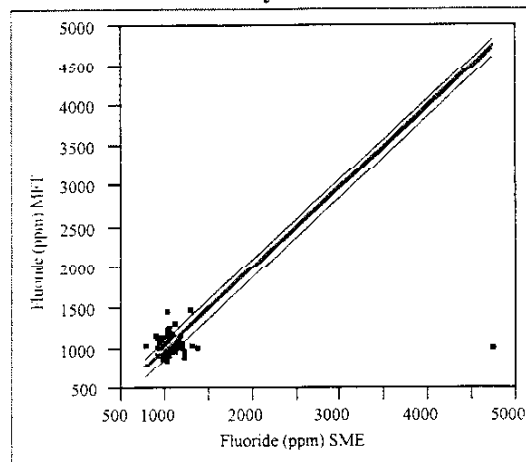
**Exhibit 11: Paired Comparisons By Batch Between MFT and SME Anions****Formate (ppm)  
MFT By SME**

(Excludes results from batch 52)

**Paired t-Test**

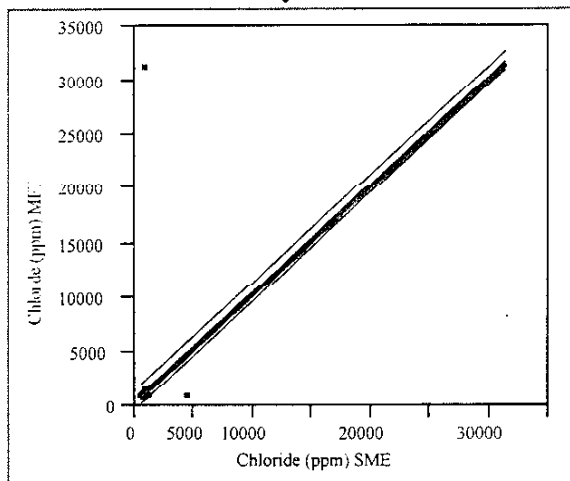
Formate (ppm) SME - Formate (ppm) MFT

Mean Difference	1445.098	Prob >  t	0.0537
Std Error	735.8953	Prob > t	0.0269
t-Ratio	1.963728	Prob < t	0.9731
DF	67		

**Fluoride (ppm)  
MFT By SME****Paired t-Test**

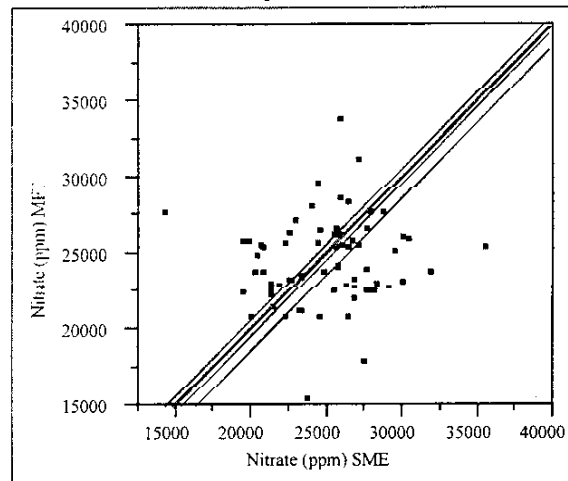
Fluoride (ppm) SME - Fluoride (ppm) MFT

Mean Difference	28.53321	Prob >  t	0.6162
Std Error	56.66402	Prob > t	0.3081
t-Ratio	0.503551	Prob < t	0.6919
DF	68		

**Chloride (ppm)  
MFT By SME****Paired t-Test**

Chloride (ppm) SME - Chloride (ppm) MFT

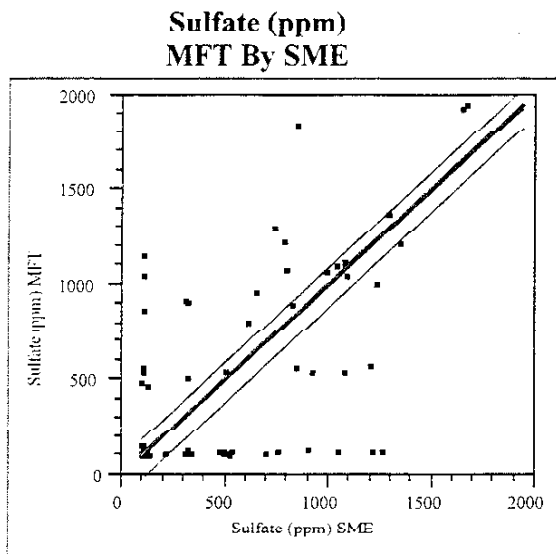
Mean Difference	-416.619	Prob >  t	0.3521
Std Error	444.6349	Prob > t	0.8240
t-Ratio	-0.93699	Prob < t	0.1760
DF	68		

**Nitrate (ppm)  
MFT By SME****Paired t-Test**

Nitrate (ppm) SME - Nitrate (ppm) MFT

Mean Difference	445.5918	Prob >  t	0.3934
Std Error	518.7318	Prob > t	0.1967
t-Ratio	0.859002	Prob < t	0.8033
DF	68		

**Exhibit 11: Paired Comparisons By Batch Between MFT and SME Anions**



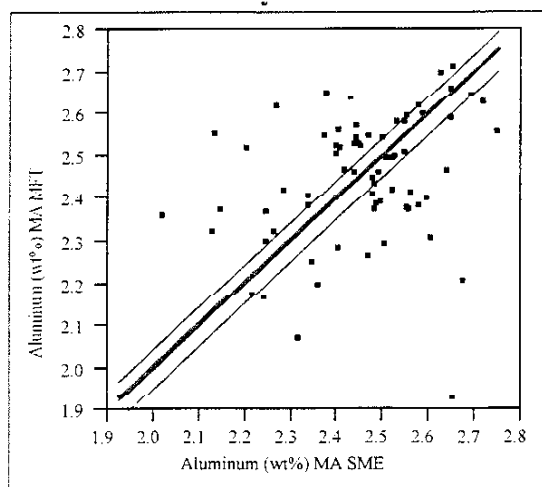
**Paired t-Test**

Sulfate (ppm) SME - Sulfate (ppm) MFT

Mean Difference	19.83274	Prob >  t	0.7034
Std Error	51.87768	Prob > t	0.3517
t-Ratio	0.382298	Prob < t	0.6483
DF	69		

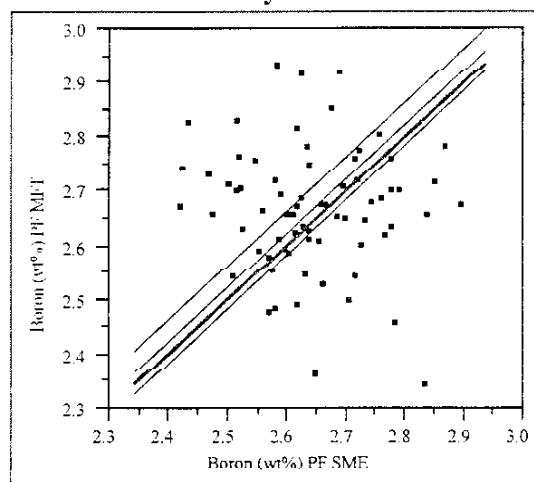


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**Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method****Aluminum (wt%)  
MA MFT By MA SME****Paired t-Test**

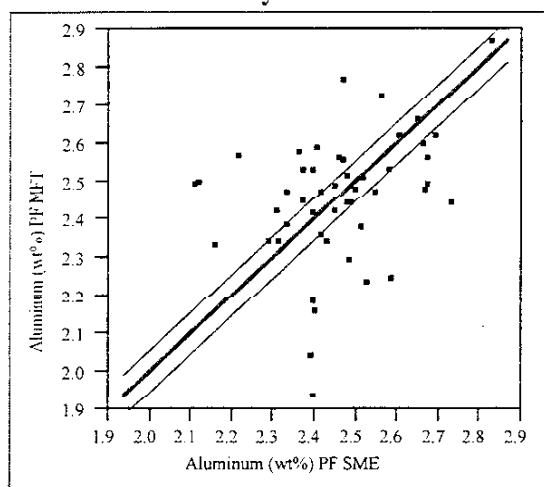
Aluminum (wt%) MA SME - Aluminum (wt%) MA MFT

Mean Difference	0.006317	Prob >  t	0.7720
Std Error	0.021715	Prob > t	0.3860
t-Ratio	0.290888	Prob < t	0.6140
DF	69		

**Boron (wt%)  
PF MFT By PF SME****Paired t-Test**

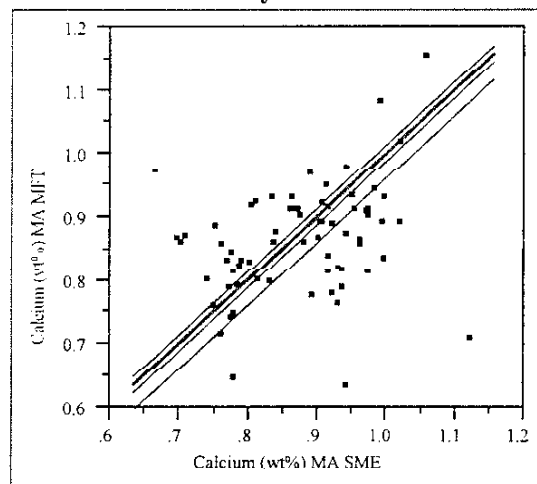
Boron (wt%) PF SME - Boron (wt%) PF MFT

Mean Difference	-0.02348	Prob >  t	0.2418
Std Error	0.01989	Prob > t	0.8791
t-Ratio	-1.18073	Prob < t	0.1209
DF	69		

**Aluminum (wt%)  
PF MFT By PF SME****Paired t-Test**

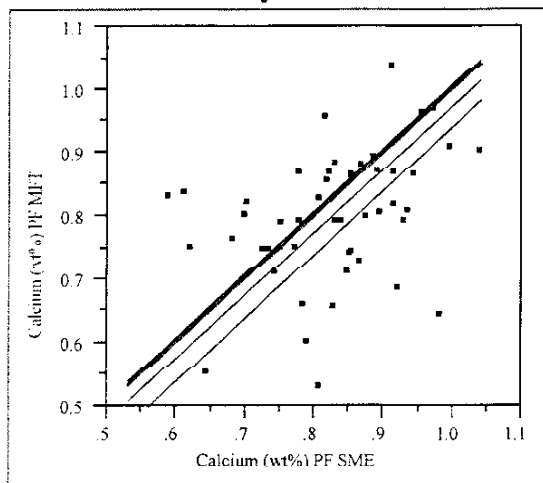
Aluminum (wt%) PF SME - Aluminum (wt%) PF MFT

Mean Difference	0.002572	Prob >  t	0.9235
Std Error	0.026631	Prob > t	0.4617
t-Ratio	0.096584	Prob < t	0.5383
DF	48		

**Calcium (wt%)  
MA MFT By MA SME****Paired t-Test**

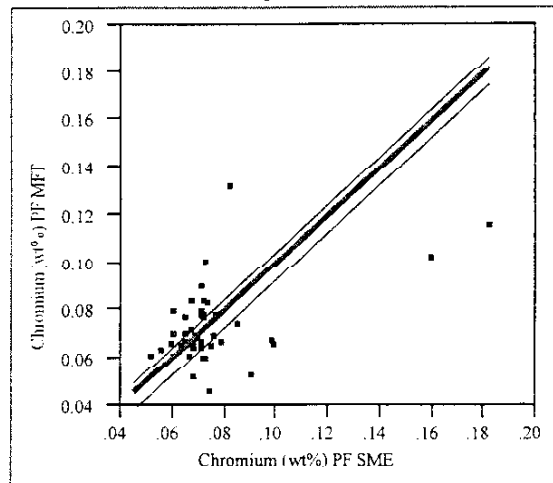
Calcium (wt%) MA SME - Calcium (wt%) MA MFT

Mean Difference	0.012809	Prob >  t	0.3312
Std Error	0.01309	Prob > t	0.1656
t-Ratio	0.978535	Prob < t	0.8344
DF	69		

**Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method****Calcium (wt%)  
PF MFT By PF SME****Paired t-Test**

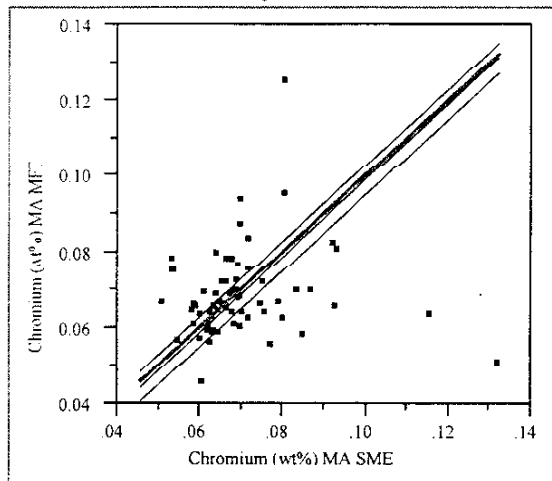
Calcium (wt%) PF SME - Calcium (wt%) PF MFT

Mean Difference	0.027354	Prob >  t	0.1104
Std Error	0.016818	Prob > t	0.0552
t-Ratio	1.626502	Prob < t	0.9448
DF	48		

**Chromium (wt%)  
PF MFT By PF SME****Paired t-Test**

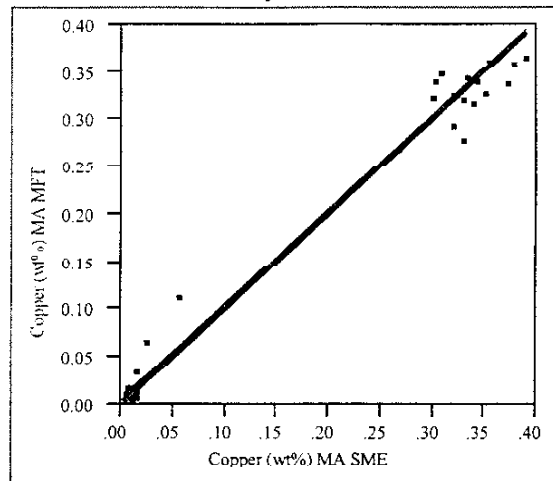
Chromium (wt%) PF SME - Chromium (wt%) PF MFT

Mean Difference	0.001902	Prob >  t	0.4944
Std Error	0.002762	Prob > t	0.2472
t-Ratio	0.688614	Prob < t	0.7528
DF	48		

**Chromium (wt%)  
MA MFT By MA SME****Paired t-Test**

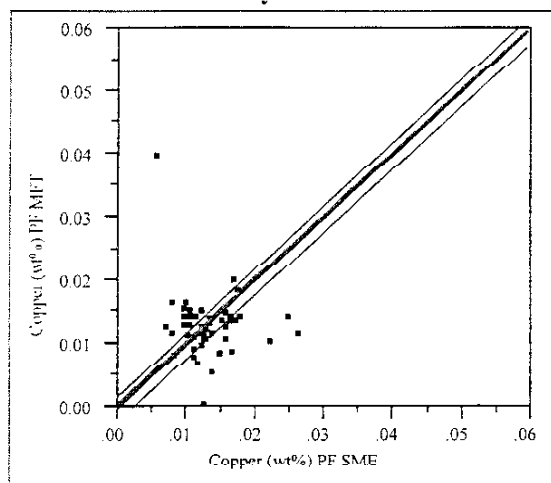
Chromium (wt%) MA SME - Chromium (wt%) MA MFT

Mean Difference	0.001151	Prob >  t	0.5644
Std Error	0.001988	Prob > t	0.2822
t-Ratio	0.579061	Prob < t	0.7178
DF	69		

**Copper (wt%)  
MA MFT By MA SME****Paired t-Test**

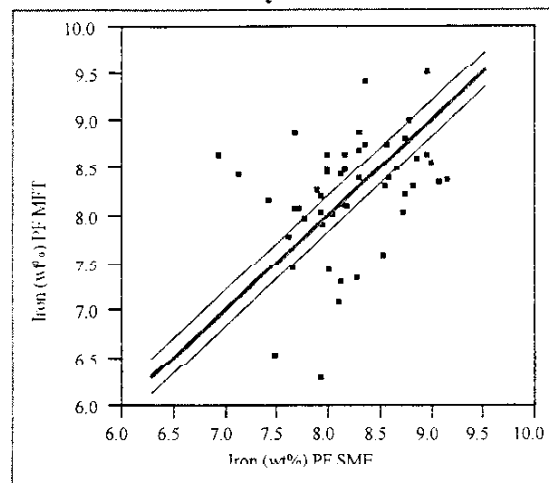
Copper (wt%) MA SME - Copper (wt%) MA MFT

Mean Difference	-0.00005	Prob >  t	0.9800
Std Error	0.001843	Prob > t	0.5100
t-Ratio	-0.02519	Prob < t	0.4900
DF	69		

**Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method****Copper (wt%)  
PF MFT By PF SME****Paired t-Test**

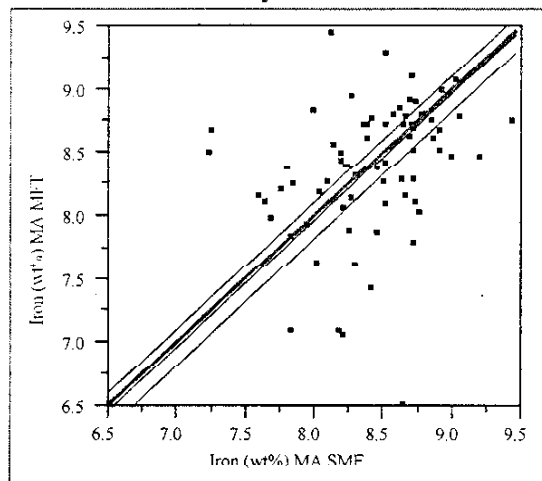
Copper (wt%) PF SME - Copper (wt%) PF MFT

Mean Difference	0.000516	Prob >  t	0.6098
Std Error	0.001004	Prob > t	0.3049
t-Ratio	0.513754	Prob < t	0.6951
DF	48		

**Iron (wt%)  
PF MFT By PF SME****Paired t-Test**

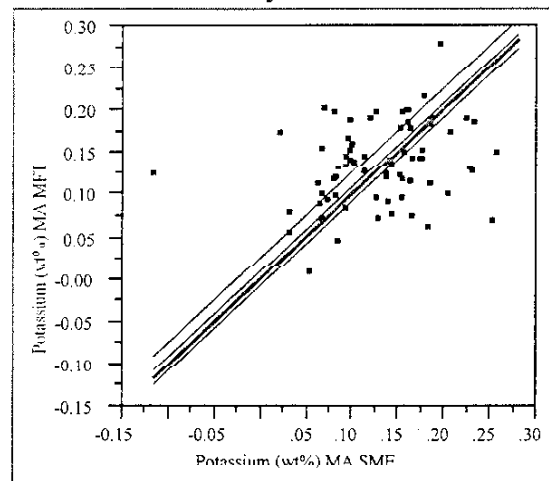
Iron (wt%) PF SME - Iron (wt%) PF MFT

Mean Difference	-0.01428	Prob >  t	0.8801
Std Error	0.094098	Prob > t	0.5600
t-Ratio	-0.1517	Prob < t	0.4400
DF	48		

**Iron (wt%)  
MA MFT By MA SME****Paired t-Test**

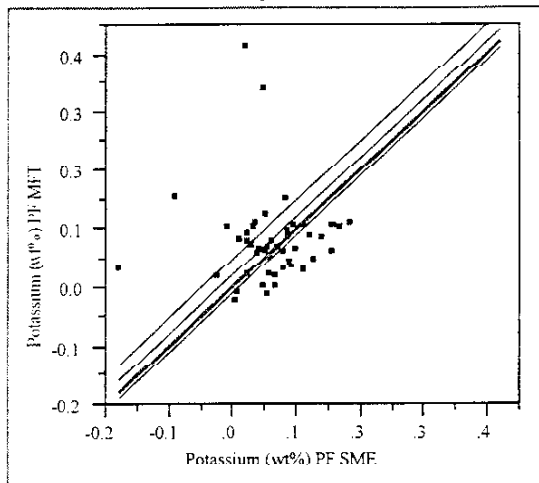
Iron (wt%) MA SME - Iron (wt%) MA MFT

Mean Difference	0.035477	Prob >  t	0.6141
Std Error	0.070046	Prob > t	0.3071
t-Ratio	0.506475	Prob < t	0.6929
DF	69		

**Potassium (wt%)  
MA MFT By MA SME****Paired t-Test**

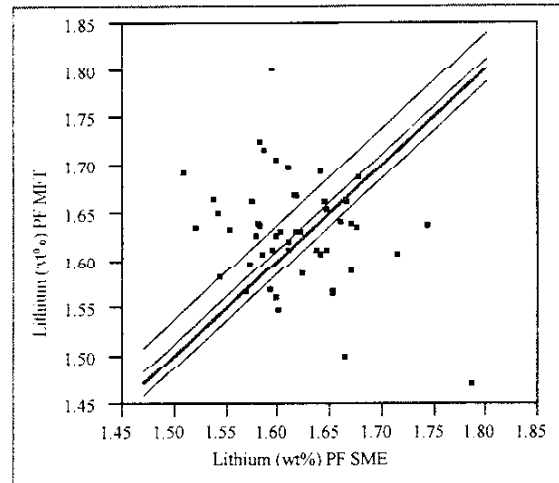
Potassium (wt%) MA SME - Potassium (wt%) MA MFT

Mean Difference	-0.00831	Prob >  t	0.3107
Std Error	0.008134	Prob > t	0.8446
t-Ratio	-1.02125	Prob < t	0.1554
DF	69		

**Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method****Potassium (wt%)  
PF MFT By PF SME****Paired t-Test**

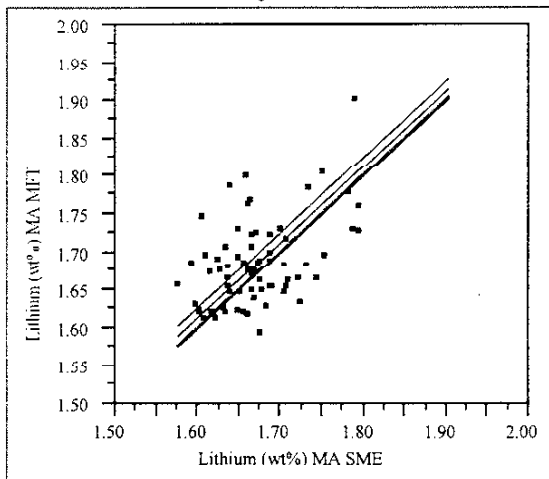
Potassium (wt%) PF SME - Potassium (wt%) PF MFT

Mean Difference	-0.01915	Prob >  t	0.1796
Std Error	0.01406	Prob > t	0.9102
t-Ratio	-1.36181	Prob < t	0.0898
DF	48		

**Lithium (wt%)  
PF MFT By PF SME****Paired t-Test**

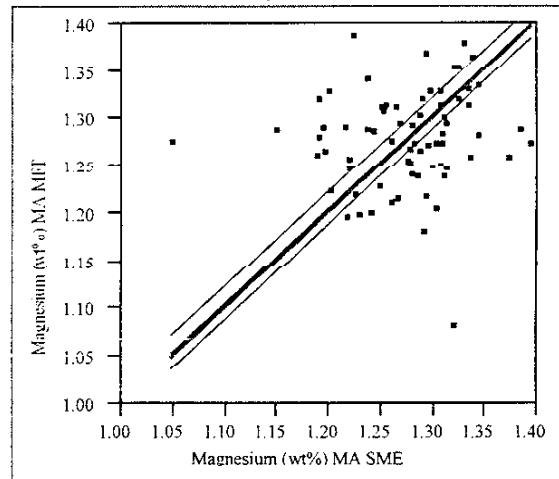
Lithium (wt%) PF SME - Lithium (wt%) PF MFT

Mean Difference	-0.01212	Prob >  t	0.3481
Std Error	0.01279	Prob > t	0.8260
t-Ratio	-0.94758	Prob < t	0.1740
DF	48		

**Lithium (wt%)  
MA MFT By MA SME****Paired t-Test**

Lithium (wt%) MA SME - Lithium (wt%) MA MFT

Mean Difference	-0.01198	Prob >  t	0.0759
Std Error	0.006648	Prob > t	0.9621
t-Ratio	-1.80237	Prob < t	0.0379
DF	69		

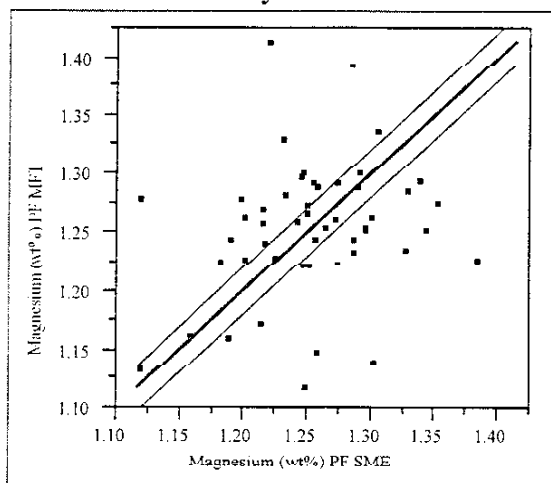
**Magnesium (wt%)  
MA MFT By MA SME****Paired t-Test**

Magnesium (wt%) MA SME - Magnesium (wt%) MA MFT

Mean Difference	-0.00563	Prob >  t	0.5252
Std Error	0.008811	Prob > t	0.7374
t-Ratio	-0.63866	Prob < t	0.2626
DF	69		

Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method

**Magnesium (wt%)  
PF MFT By PF SME**

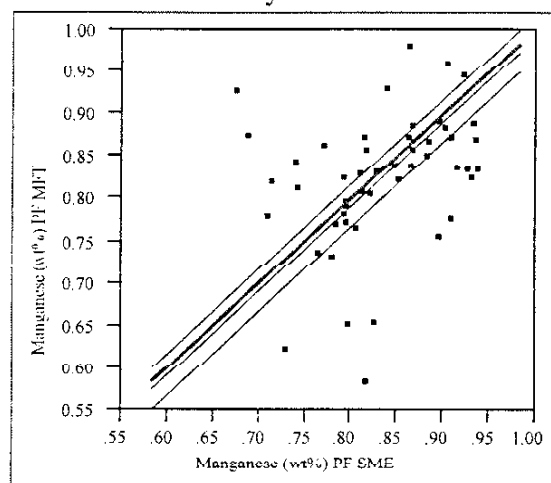


**Paired t-Test**

Magnesium (wt%) PF SME - Magnesium (wt%) PF MFT

Mean Difference	0.000833	Prob >  t	0.9347
Std Error	0.01011	Prob > t	0.4673
t-Ratio	0.082393	Prob < t	0.5327
DF	48		

**Manganese (wt%)  
PF MFT By PF SME**

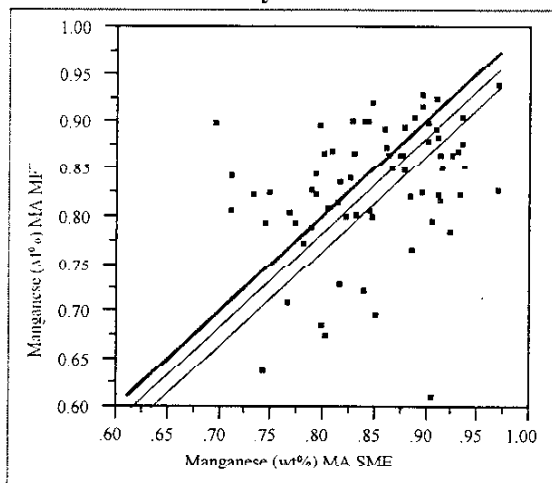


**Paired t-Test**

Manganese (wt%) PF SME - Manganese (wt%) PF MFT

Mean Difference	0.009557	Prob >  t	0.4527
Std Error	0.012625	Prob > t	0.2264
t-Ratio	0.757	Prob < t	0.7736
DF	48		

**Manganese (wt%)  
MA MFT By MA SME**

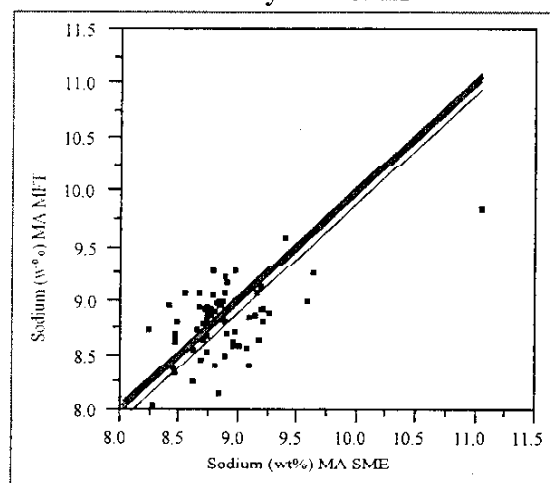


**Paired t-Test**

Manganese (wt%) MA SME - Manganese (wt%) MA MFT

Mean Difference	0.017395	Prob >  t	0.0685
Std Error	0.009398	Prob > t	0.0342
t-Ratio	1.85096	Prob < t	0.9658
DF	69		

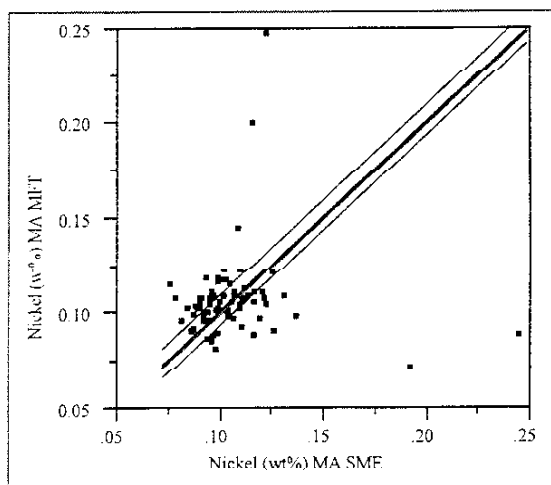
**Sodium (wt%)  
MA MFT By MA SME**



**Paired t-Test**

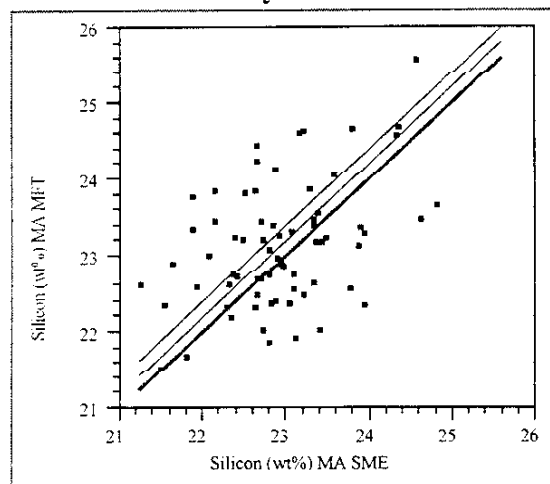
Sodium (wt%) MA SME - Sodium (wt%) MA MFT

Mean Difference	0.036285	Prob >  t	0.3544
Std Error	0.038916	Prob > t	0.1772
t-Ratio	0.932402	Prob < t	0.8228
DF	69		

**Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method****Nickel (wt%)  
MA MFT MA SME****Paired t-Test**

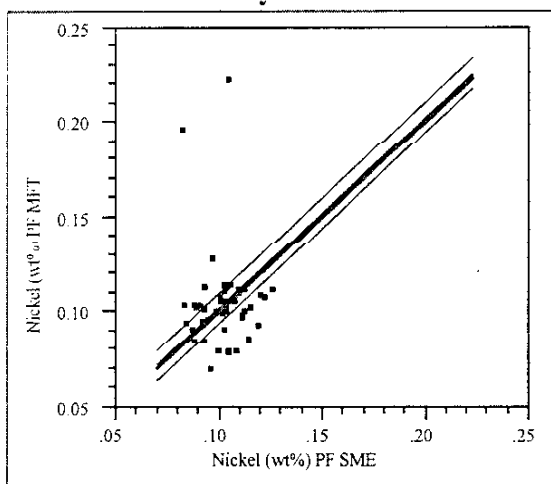
Nickel (wt%) MA SME - Nickel (wt%) MA MFT

Mean Difference	-0.00136	Prob >  t	0.7338
Std Error	0.00399	Prob > t	0.6331
t-Ratio	-0.34152	Prob < t	0.3669
DF	69		

**Silicon (wt%)  
MA MFT By MA SME****Paired t-Test**

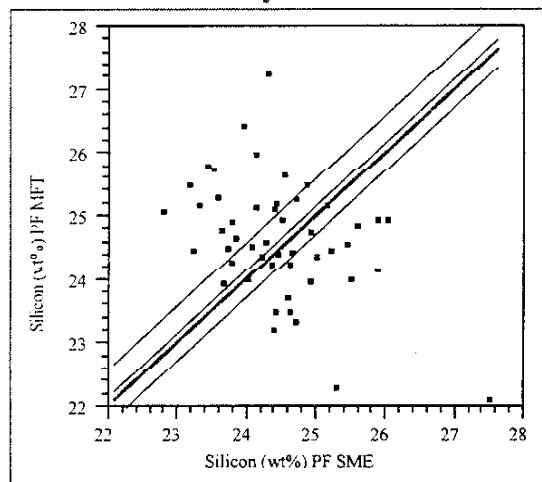
Silicon (wt%) MA SME - Silicon (wt%) MA MFT

Mean Difference	-0.19288	Prob >  t	0.0582
Std Error	0.100152	Prob > t	0.9709
t-Ratio	-1.92588	Prob < t	0.0291
DF	69		

**Nickel (wt%)  
PF MFT By PF SME****Paired t-Test**

Nickel (wt%) PF SME - Nickel (wt%) PF MFT

Mean Difference	-0.00194	Prob >  t	0.6222
Std Error	0.003917	Prob > t	0.6889
t-Ratio	-0.496	Prob < t	0.3111
DF	48		

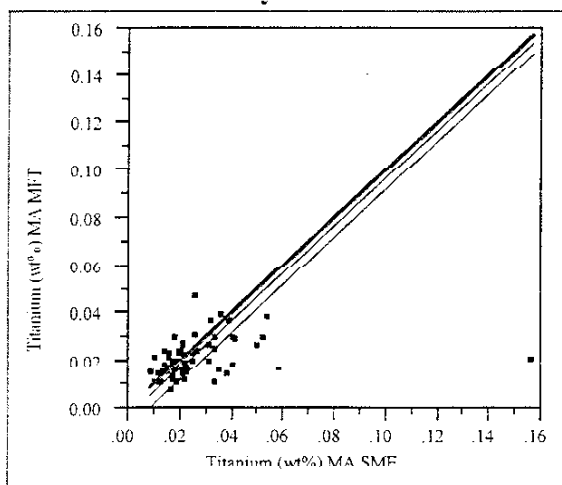
**Silicon (wt%)  
PF MFT By PF SME****Paired t-Test**

Silicon (wt%) PF SME - Silicon (wt%) PF MFT

Mean Difference	-0.14783	Prob >  t	0.4983
Std Error	0.216645	Prob > t	0.7509
t-Ratio	-0.68238	Prob < t	0.2491
DF	48		

Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method

**Titanium (wt%)  
MA MFT By MA SME**

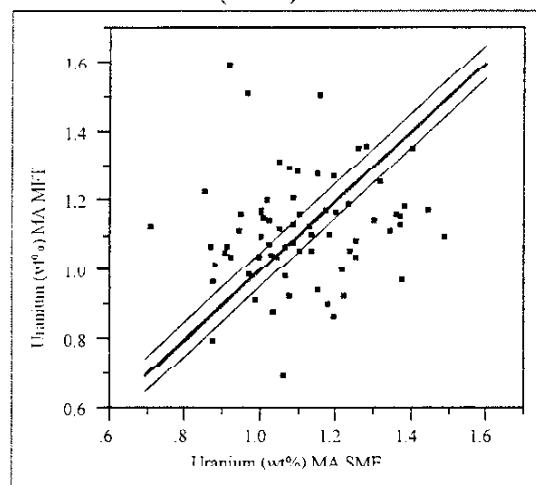


**Paired t-Test**

Titanium (wt%) MA SME - Titanium (wt%) MA MFT

Mean Difference	0.003444	Prob >  t	0.1282
Std Error	0.002237	Prob > t	0.0641
t-Ratio	1.539819	Prob < t	0.9359
DF	69		

**Uranium (wt%) MA MFT By  
Uranium (wt%) MA SME**

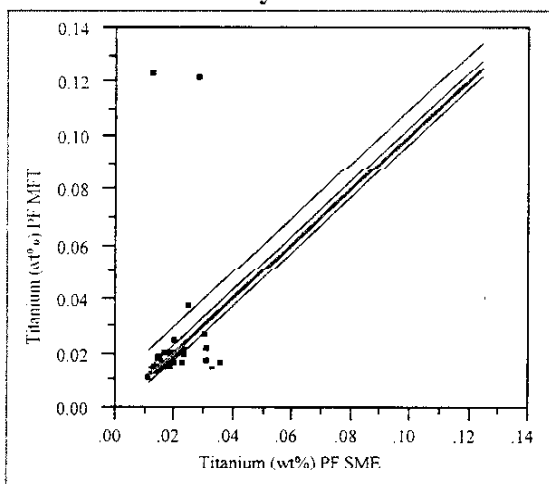


**Paired t-Test**

Uranium (wt%) MA SME - Uranium (wt%) MA MFT

Mean Difference	-0.00146	Prob >  t	0.9544
Std Error	0.025434	Prob > t	0.5228
t-Ratio	-0.05745	Prob < t	0.4772
DF	69		

**Titanium (wt%)  
PF MFT By PF SME**

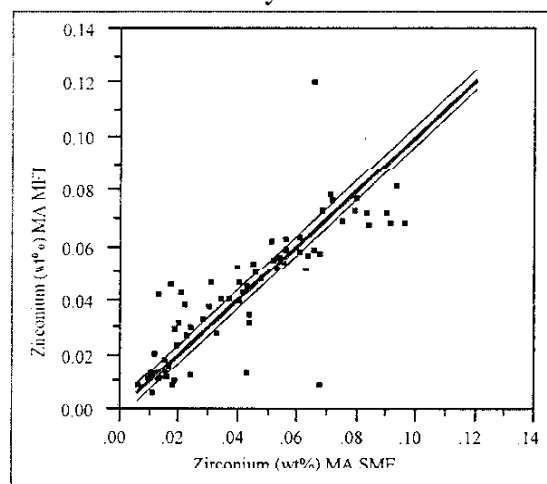


**Paired t-Test**

Titanium (wt%) PF SME - Titanium (wt%) PF MFT

Mean Difference	-0.00327	Prob >  t	0.2925
Std Error	0.003071	Prob > t	0.8538
t-Ratio	-1.06435	Prob < t	0.1462
DF	48		

**Zirconium (wt%)  
MA MFT By MA SME**

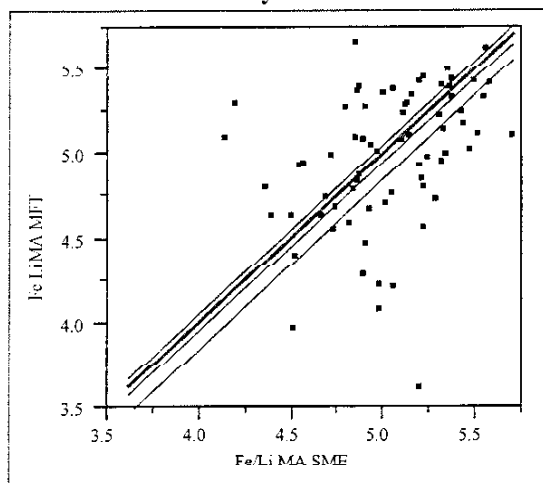


**Paired t-Test**

Zirconium (wt%) MA SME - Zirconium (wt%) MA MFT

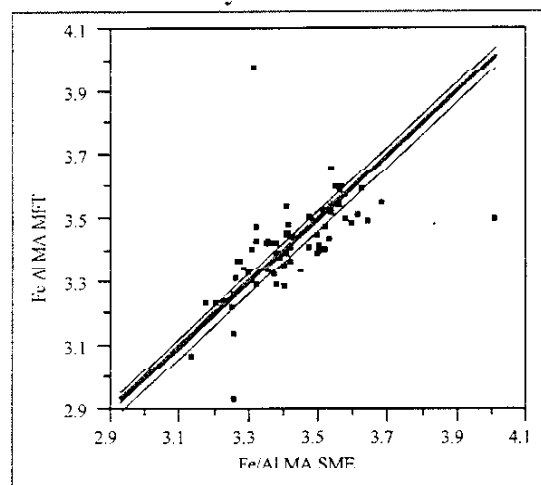
Mean Difference	-0.00056	Prob >  t	0.7472
Std Error	0.001719	Prob > t	0.6264
t-Ratio	-0.32359	Prob < t	0.3736
DF	69		



**Exhibit 12: Paired Comparisons (by batch) Between the SME and MFT by Dissolution Method****Fe/Li  
MA MFT By MA SME****Paired t-Test**

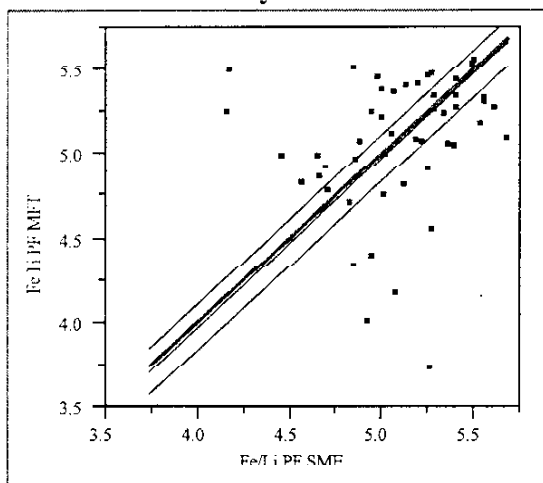
Fe/Li MA SME - Fe/Li MA MFT

Mean Difference	0.054631	Prob >  t	0.2940
Std Error	0.051664	Prob > t	0.1470
t-Ratio	1.057421	Prob < t	0.8530
DF	69		

**Fe/Al  
MA MFT By Fe/Al MA SME****Paired t-Test**

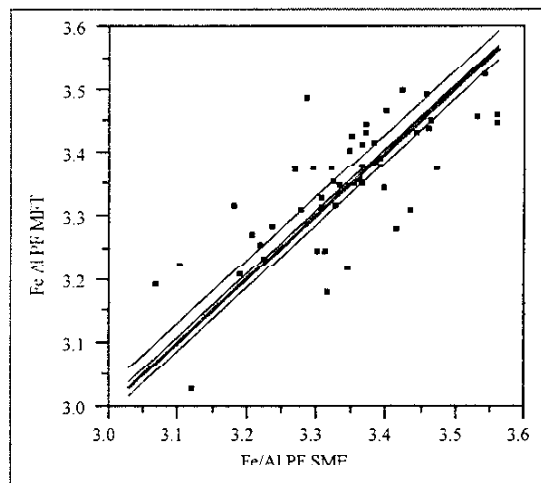
Fe/Al MA SME - Fe/Al MA MFT

Mean Difference	0.008503	Prob >  t	0.5802
Std Error	0.0153	Prob > t	0.2901
t-Ratio	0.555721	Prob < t	0.7099
DF	69		

**Fe/Li  
PF MFT By PF SME****Paired t-Test**

Fe/Li PF SME - Fe/Li PF MFT

Mean Difference	0.028678	Prob >  t	0.6783
Std Error	0.068718	Prob > t	0.3392
t-Ratio	0.41732	Prob < t	0.6608
DF	48		

**Fe/Al  
PF MFT By PF SME****Paired t-Test**

Fe/Al PF SME - Fe/Al PF MFT

Mean Difference	-0.00682	Prob >  t	0.5339
Std Error	0.010887	Prob > t	0.7331
t-Ratio	-0.62666	Prob < t	0.2669
DF	48		

**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte**

**Response: Total Solids (wt%)  
Summary of Fit**

RSquare	0.988969
Root Mean Square Error	0.166579
Mean of Response	15.81092
Observations (or Sum Wgts)	284

**Variance Component Estimates**

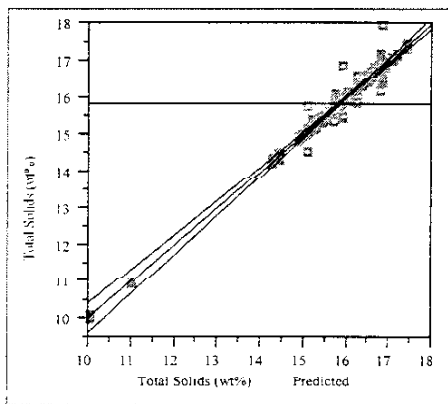
Component	Var Comp Est
Batch	1.895215
Residual	0.027749

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

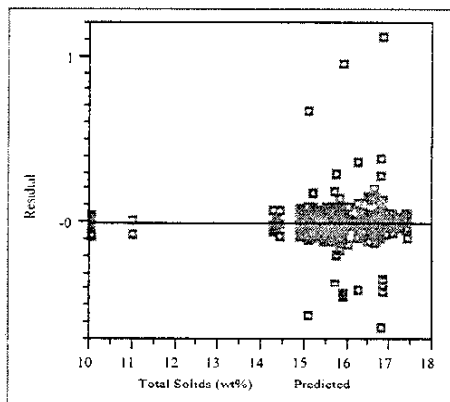
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	532.361	7.71538	69	278.0458	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	532.36136	7.71538	278.0458
Error	214	5.93820	0.02775	Prob>F
C Total	283	538.29956		<.0001



**Response: Calcined Solids (wt%)  
Summary of Fit**

RSquare	0.931004
Root Mean Square Error	0.311313
Mean of Response	13.43221
Observations (or Sum Wgts)	226

**Variance Component Estimates**

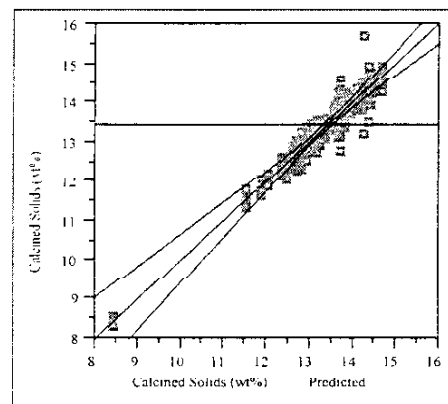
Component	Var Comp Est
Batch	0.970964
Residual	0.096916

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

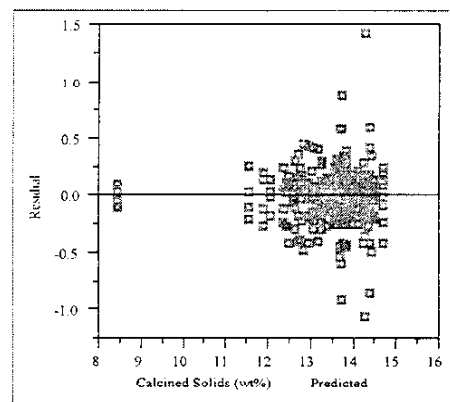
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	221.007	3.94656	56	40.7216	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	56	221.00715	3.94656	40.7216
Error	169	16.37874	0.09692	Prob>F
C Total	225	237.38589		<.0001



**Response: Insoluble Solids (wt%)****Summary of Fit**

RSquare	0.810236
Root Mean Square Error	0.343496
Mean of Response	12.01125
Observations (or Sum Wgts)	40

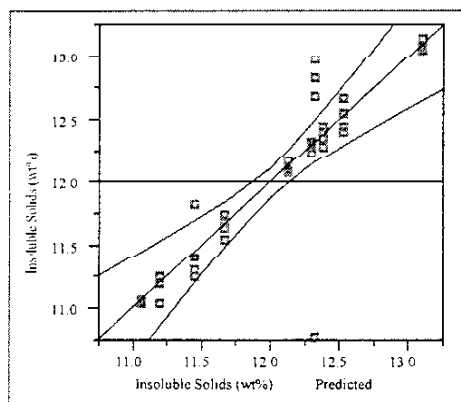
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.390318
Residual	0.117989

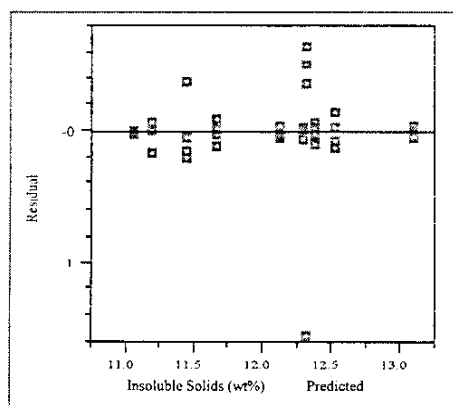
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	15.1134	1.67926	9	14.2323	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	9	15.113363	1.67926	14.2323
Error	30	3.539675	0.11799	Prob>F
C Total	39	18.653037		<.0001

**Response: Density (g/mL)****Summary of Fit**

RSquare	0.822276
Root Mean Square Error	0.01273
Mean of Response	1.07822
Observations (or Sum Wgts)	286

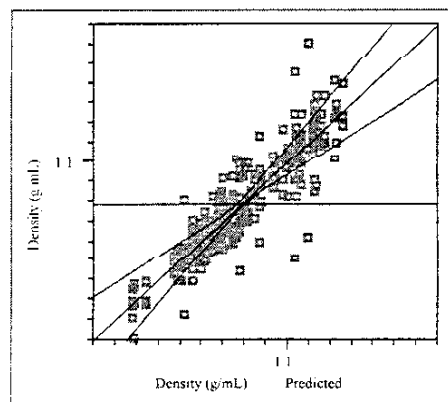
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000532
Residual	0.000162

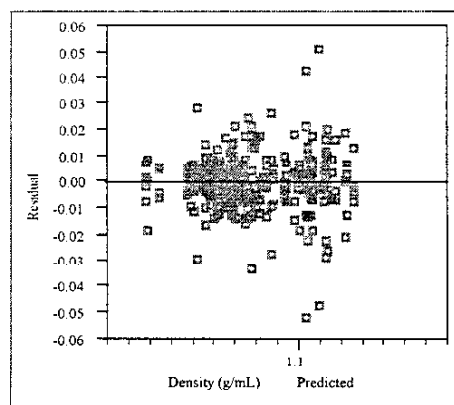
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.16121	0.0023	70	14.2106	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	0.16121304	0.002303	14.2106
Error	215	0.03484408	0.000162	Prob>F
C Total	285	0.19605712		<.0001



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte**

**Response: Total Hydroxide (eq/L)  
Summary of Fit**

RSquare	0.979344
Root Mean Square Error	0.017305
Mean of Response	0.176852
Observations (or Sum Wgts)	73

**Variance Component Estimates**

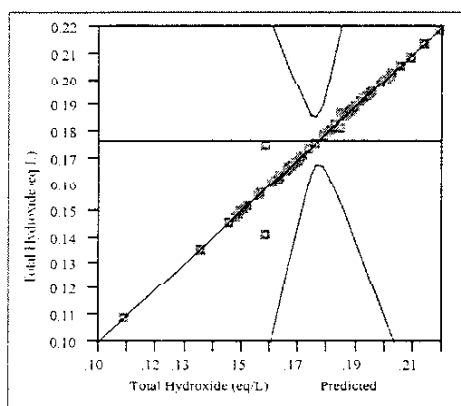
Component	Var Comp Est
Batch	0.000103
Residual	0.000299

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

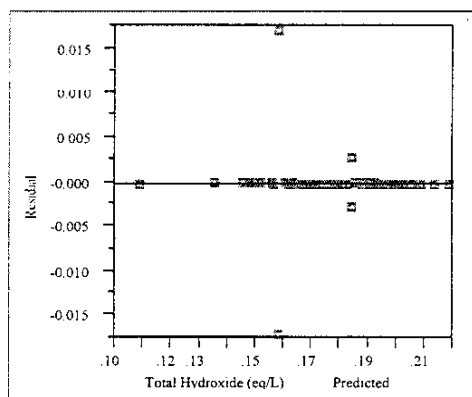
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.0284	0.00041	70	1.3546	0.5183

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	0.02839540	0.000406	1.3546
Error	2	0.00059891	0.000299	<b>Prob&gt;F</b>
C Total	72	0.02899431		0.5183



**Response: Formate (ppm)  
Summary of Fit**

RSquare	0.957516
Root Mean Square Error	192.4118
Mean of Response	4139.225
Observations (or Sum Wgts)	284

**Variance Component Estimates**

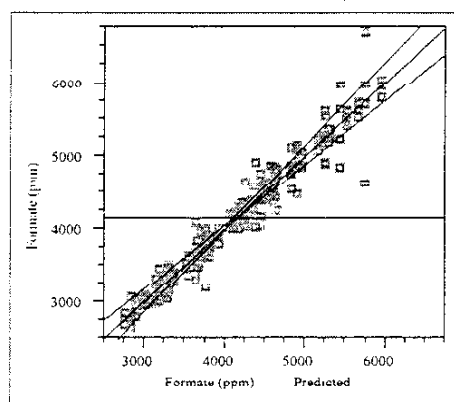
Component	Var Comp Est
Batch	625491.9
Residual	37022.3

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

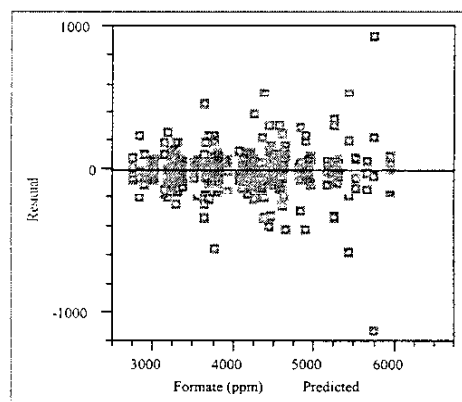
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.777e8	2538990	70	68.5800	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	177729280	2538990	68.5800
Error	213	7885750	37022	<b>Prob&gt;F</b>
C Total	283	185615030		<.0001



**Response: Chloride (ppm)****Summary of Fit**

RSquare	0.383333
Root Mean Square Error	90.14784
Mean of Response	1025.4
Observations (or Sum Wgts)	40

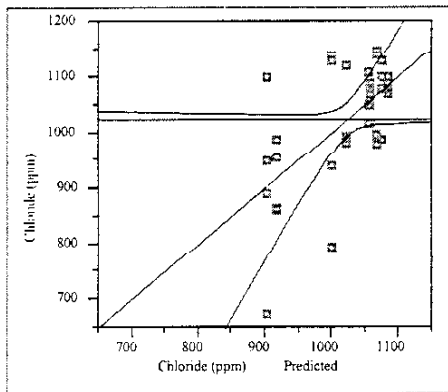
**Variance Component Estimates**

Component	Var Comp Est
Batch	2178.081
Residual	8126.633

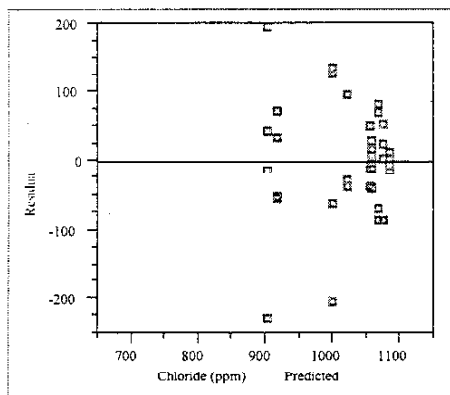
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	151551	16839	9	2.0721	0.0652

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	9	151550.60	16839.0	2.0721
Error	30	243799.00	8126.6	<b>Prob&gt;F</b>
C Total	39	395349.60		0.0652

**Response: Fluoride (ppm)****Summary of Fit**

RSquare	0.383333
Root Mean Square Error	90.14784
Mean of Response	1025.4
Observations (or Sum Wgts)	40

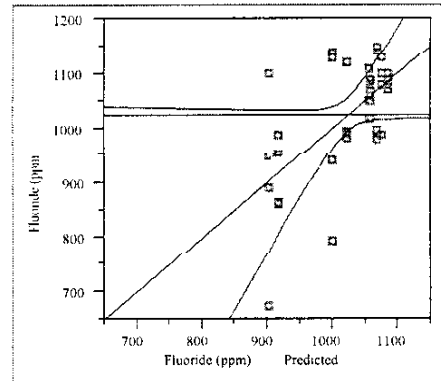
**Variance Component Estimates**

Component	Var Comp Est
Batch	2178.081
Residual	8126.633

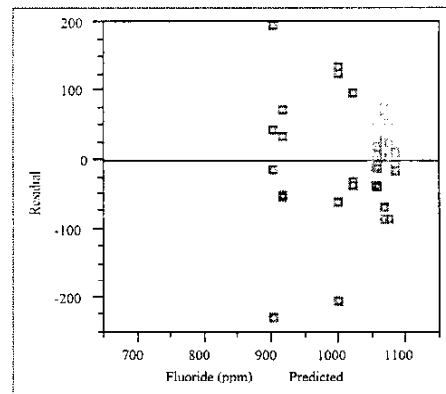
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	151551	16839	9	2.0721	0.0652

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	9	151550.60	16839.0	2.0721
Error	30	243799.00	8126.6	<b>Prob&gt;F</b>
C Total	39	395349.60		0.0652



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte**

**Response: Nitrate (ppm)**  
**Summary of Fit**

RSquare	0.904372
Root Mean Square Error	508.7749
Mean of Response	12441.34
Observations (or Sum Wgts)	284

**Variance Component Estimates**

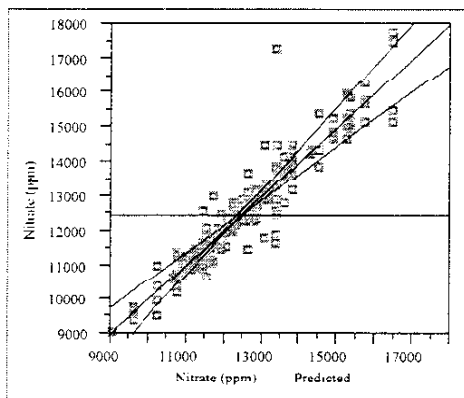
Component	Var Comp Est
Batch	1797529
Residual	258851.9

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

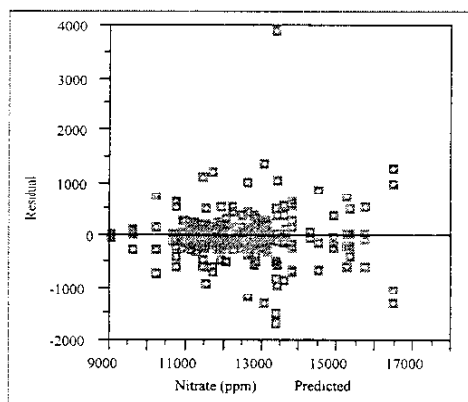
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.214e8	7448969	70	28.7770	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	521427842	7448969	28.7770
Error	213	55135450	258852	<b>Prob&gt;F</b>
C Total	283	576563292		<.0001



**Response: Nitrite (ppm)**  
**Summary of Fit**

RSquare	0.899566
Root Mean Square Error	195.4416
Mean of Response	7276.549
Observations (or Sum Wgts)	284

**Variance Component Estimates**

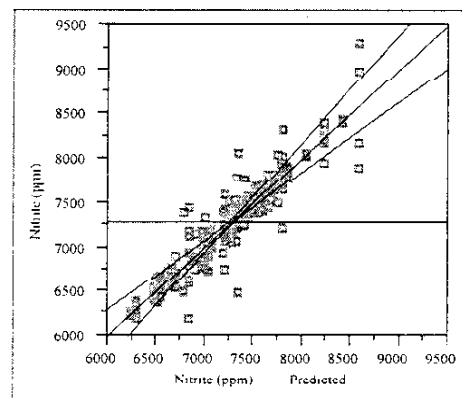
Component	Var Comp Est
Batch	250709.8
Residual	38197.42

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

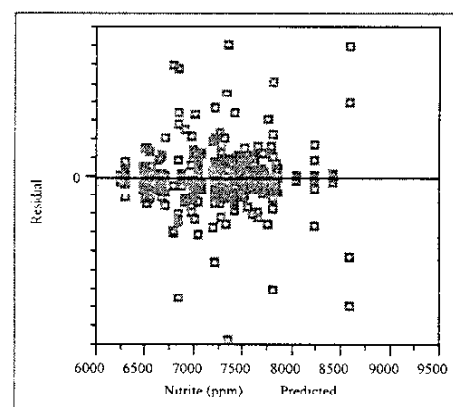
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	7.287e7	1041037	70	27.2541	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	72872568	1041037	27.2541
Error	213	8136050	38197	<b>Prob&gt;F</b>
C Total	283	81008618		<.0001



## Exhibit 13: Random Effects Study for SRAT Receipt by Analyte

## Response: Sulfate (ppm)

## Summary of Fit

RSquare	0.642159
Root Mean Square Error	64.79314
Mean of Response	1075.482
Observations (or Sum Wgts)	284

## Variance Component Estimates

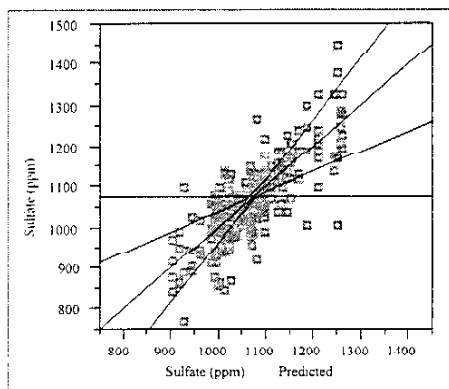
Component	Var Comp Est
Batch	4681.479
Residual	4198.151

These estimates based on equating Mean Squares to Expected Value.

## Tests wrt Random Effects

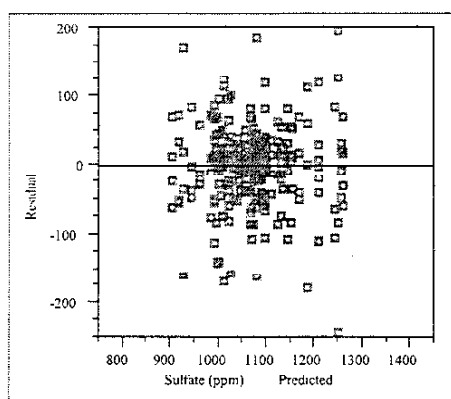
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1604685	22924.1	70	5.4605	<.0001

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	1604684.7	22924.1	5.4605
Error	213	894206.2	4198.2	Prob>F
C Total	283	2498890.9		<.0001



## Response: Aluminum (wt%)

## Summary of Fit

RSquare	0.622141
Root Mean Square Error	0.196362
Mean of Response	6.763656
Observations (or Sum Wgts)	61

## Variance Component Estimates

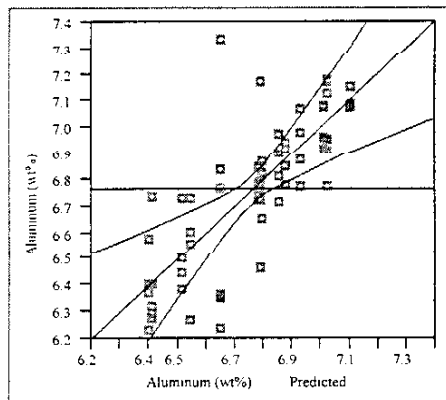
Component	Var Comp Est
Batch	0.04392
Residual	0.038558

These estimates based on equating Mean Squares to Expected Value.

## Tests wrt Random Effects

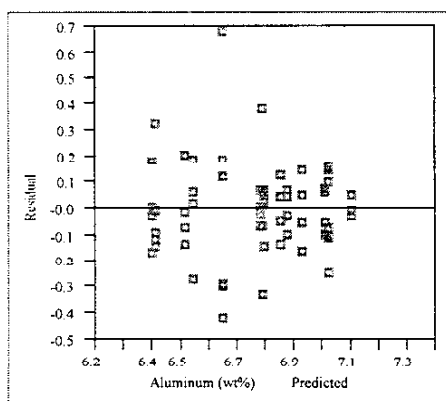
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	2.98382	0.22952	13	5.9527	<.0001

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	2.9838164	0.229524	5.9527
Error	47	1.8122314	0.038558	Prob>F
C Total	60	4.7960478		<.0001



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte**

**Response: Calcium (wt%)  
Summary of Fit**

RSquare	0.85995
Root Mean Square Error	0.081225
Mean of Response	2.440852
Observations (or Sum Wgts)	61

**Variance Component Estimates**

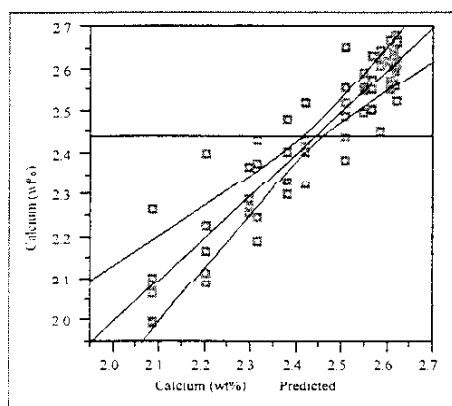
Component	Var Comp Est
Batch	0.032167
Residual	0.006598

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

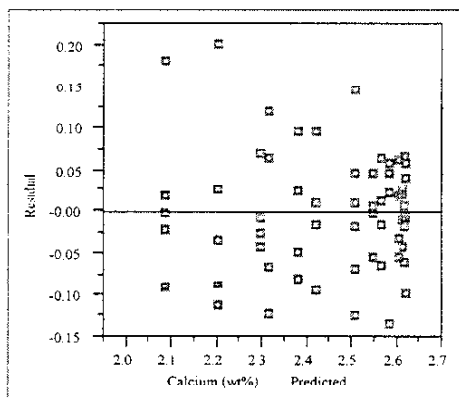
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.90401	0.14646	13	22.1996	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	1.9040148	0.146463	22.1996
Error	47	0.3100849	0.006598	<b>Prob&gt;F</b>
C Total	60	2.2140997		<.0001



**Response: Chromium (wt%)  
Summary of Fit**

RSquare	0.405309
Root Mean Square Error	0.031417
Mean of Response	0.179803
Observations (or Sum Wgts)	61

**Variance Component Estimates**

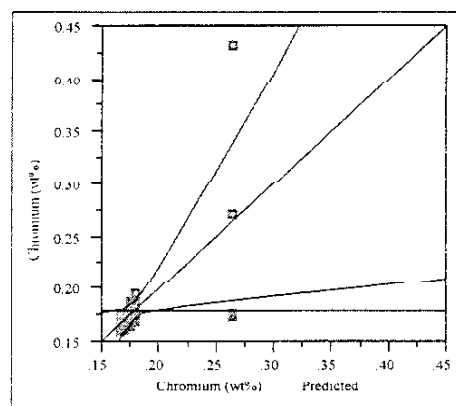
Component	Var Comp Est
Batch	0.000332
Residual	0.000987

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

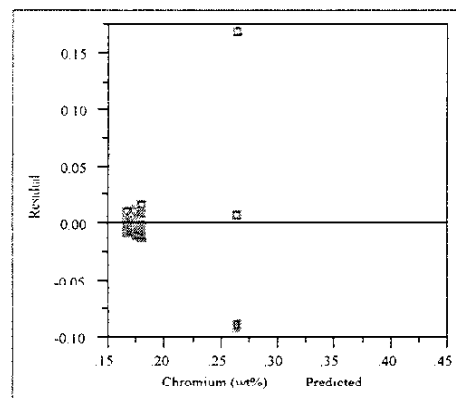
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.03162	0.00243	13	2.4641	0.0121

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.03161722	0.002432	2.4641
Error	47	0.04639042	0.000987	<b>Prob&gt;F</b>
C Total	60	0.07800764		0.0121





**Response: Copper (wt%)****Summary of Fit**

RSquare	0.981833
Root Mean Square Error	0.018165
Mean of Response	0.326459
Observations (or Sum Wgts)	61

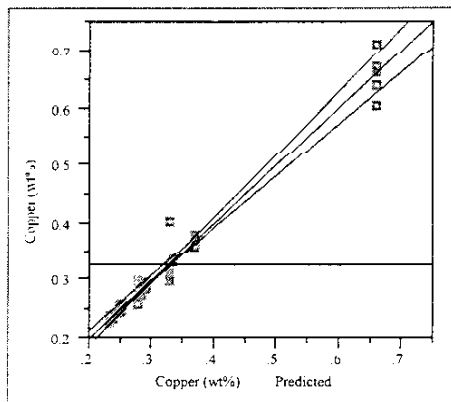
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.014752
Residual	0.00033

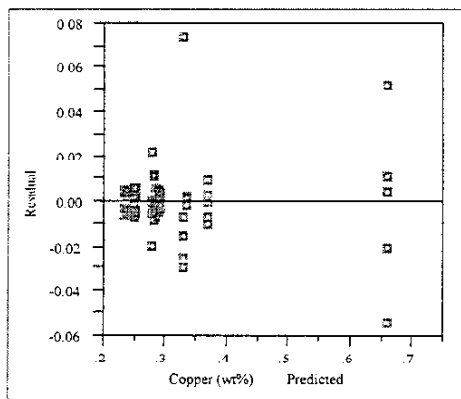
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.83816	0.06447	13	195.3930	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.83815661	0.064474	195.393
Error	47	0.01550853	0.000330	Prob>F
C Total	60	0.85366515		<.0001

**Response: Iron (wt%)****Summary of Fit**

RSquare	0.784033
Root Mean Square Error	0.612254
Mean of Response	25.9583
Observations (or Sum Wgts)	61

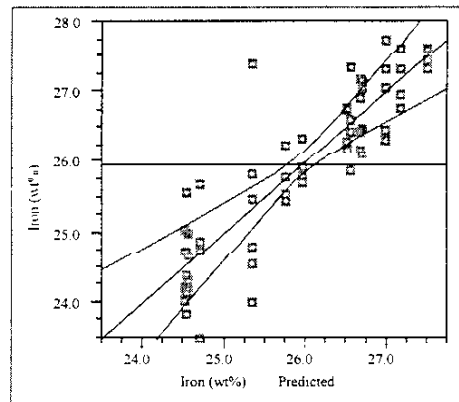
**Variance Component Estimates**

Component	Var Comp Est
Batch	1.045333
Residual	0.374855

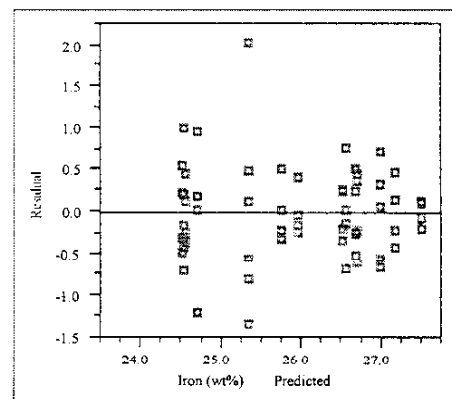
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	63.9602	4.92001	13	13.1251	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	63.960162	4.92001	13.1251
Error	47	17.618199	0.37486	Prob>F
C Total	60	81.578361		<.0001



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte**

**Response: Potassium (wt%)  
Summary of Fit**

RSquare	0.72516
Root Mean Square Error	0.012448
Mean of Response	0.03877
Observations (or Sum Wgts)	61

**Variance Component Estimates**

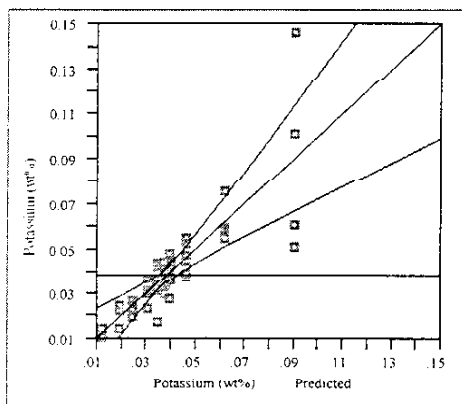
Component	Var Comp Est
Batch	0.000304
Residual	0.000155

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

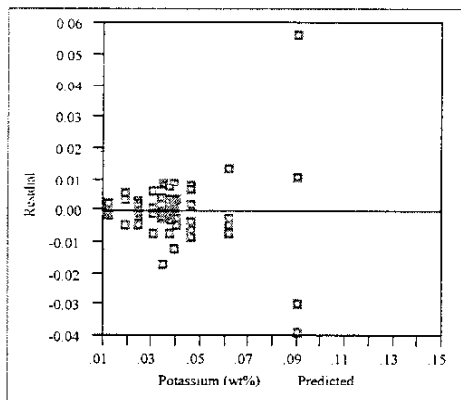
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.01922	0.00148	13	9.5391	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.01921587	0.001478	9.5391
Error	47	0.00728292	0.000155	Prob>F
C Total	60	0.02649879		<.0001



**Response: Magnesium (wt%)  
Summary of Fit**

RSquare	0.858126
Root Mean Square Error	0.055191
Mean of Response	1.232672
Observations (or Sum Wgts)	61

**Variance Component Estimates**

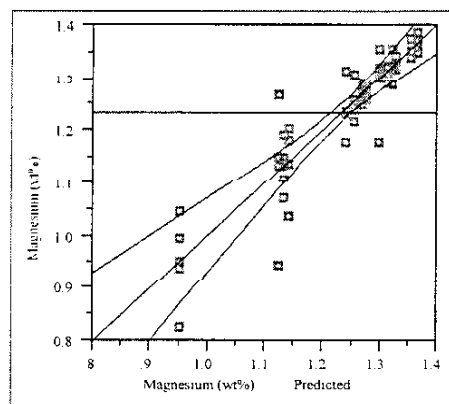
Component	Var Comp Est
Batch	0.014619
Residual	0.003046

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

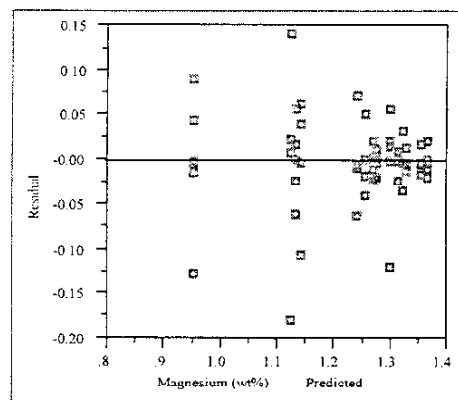
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.86593	0.06661	13	21.8676	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.8659273	0.066610	21.8676
Error	47	0.1431642	0.003046	Prob>F
C Total	60	1.0090914		<.0001



**Response: Manganese (wt%)****Summary of Fit**

RSquare	0.78666
Root Mean Square Error	0.062417
Mean of Response	2.736852
Observations (or Sum Wgts)	61

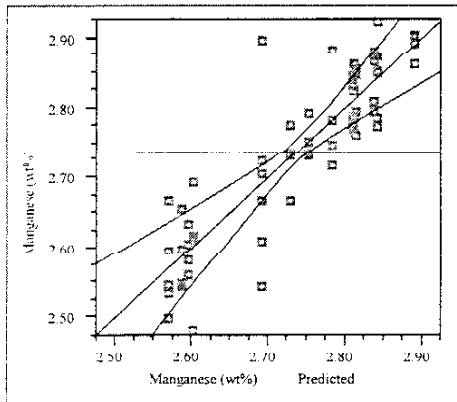
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.011049
Residual	0.003896

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.67518	0.05194	13	13.3312	<.0001

**Whole-Model Test****Response: Sodium (wt%)****Summary of Fit**

RSquare	0.811398
Root Mean Square Error	0.555121
Mean of Response	6.412754
Observations (or Sum Wgts)	61

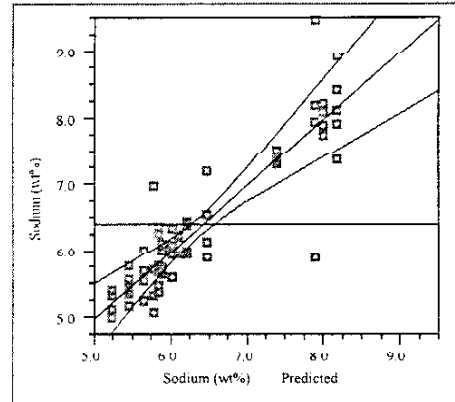
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.951348
Residual	0.284218

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	57.4694	4.42072	13	15.5540	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.67518189	0.051937	13.3312
Error	47	0.18310778	0.003896	Prob>F
C Total	60	0.85828967		<.0001

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	57.469372	4.42072	15.5540
Error	47	13.358231	0.28422	Prob>F
C Total	60	70.827603		<.0001

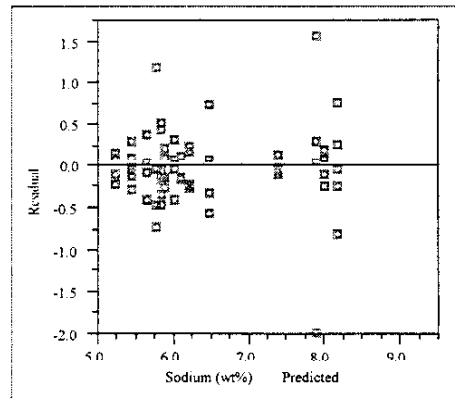
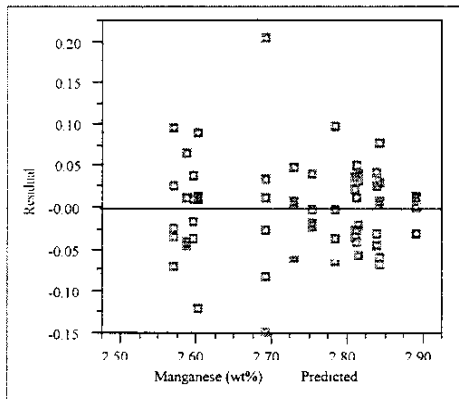


Exhibit 13: Random Effects Study for SRAT Receipt by Analyte

**Response: Nickel (wt%)**

**Summary of Fit**

RSquare	0.586071
RSquare Adj	0.47158
Root Mean Square Error	0.013921
Mean of Response	0.296721
Observations (or Sum Wgts)	61

**Variance Component Estimates**

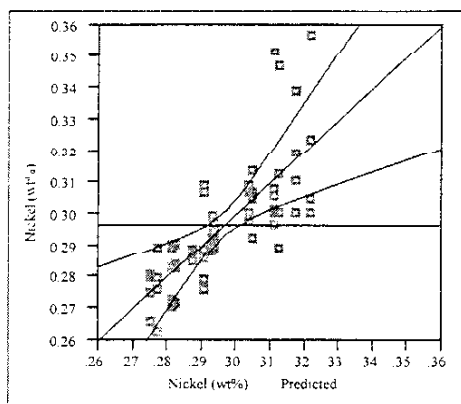
Component	Var Comp Est
Batch	0.000184
Residual	0.000194

These estimates based on equating Mean Squares to Expected Value

**Tests wrt Random Effects**

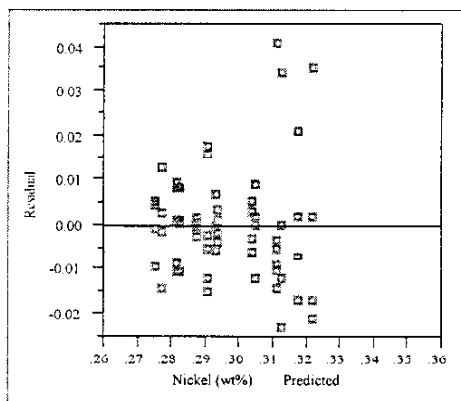
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.0129	0.00099	13	5.1189	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.01289606	0.000992	5.1189
Error	47	0.00910820	0.000194	<b>Prob&gt;F</b>
C Total	60	0.02200426		<.0001



**Response: Silicon (wt%)**

**Summary of Fit**

RSquare	0.702015
Root Mean Square Error	0.219834
Mean of Response	0.842754
Observations (or Sum Wgts)	61

Variance

**Variance Component Estimates**

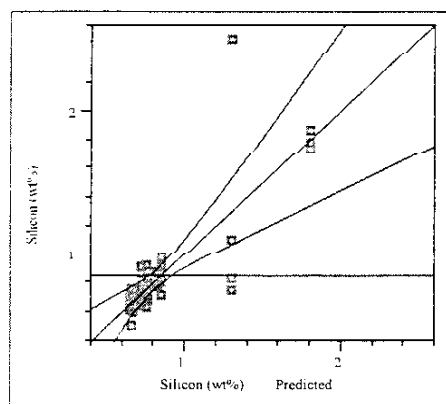
Component	Var Comp Est
Batch	0.083553
Residual	0.048327

These estimates based on equating Mean Squares to Expected Value

**Tests wrt Random Effects**

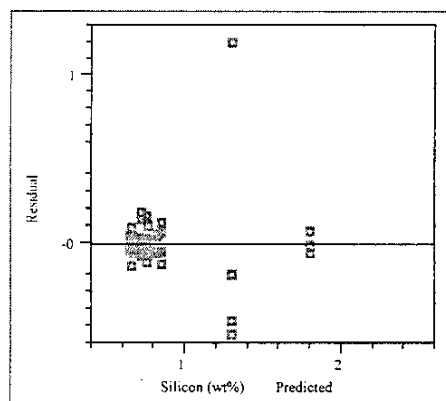
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.35108	0.41162	13	8.5174	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	5.3510793	0.411621	8.5174
Error	47	2.2713780	0.048327	<b>Prob&gt;F</b>
C Total	60	7.6224573		<.0001



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte****Response: Titanium (wt%)****Summary of Fit**

RSquare	0.655627
Root Mean Square Error	0.005512
Mean of Response	0.016377
Observations (or Sum Wgts)	61

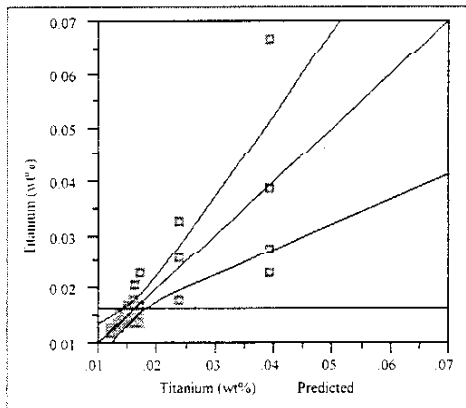
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000041
Residual	0.00003

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.00272	0.00021	13	6.8831	<.0001

**Whole-Model Test****Response: Uranium (wt%)****Summary of Fit**

RSquare	0.776258
Root Mean Square Error	0.064672
Mean of Response	2.861197
Observations (or Sum Wgts)	61

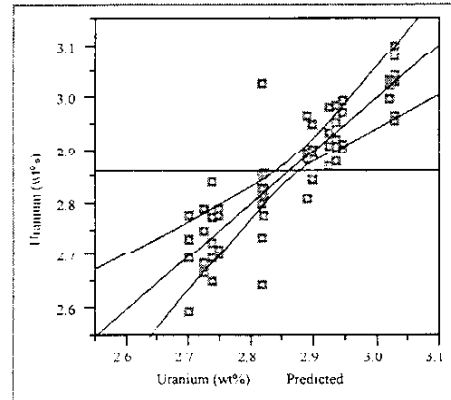
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.011104
Residual	0.004182

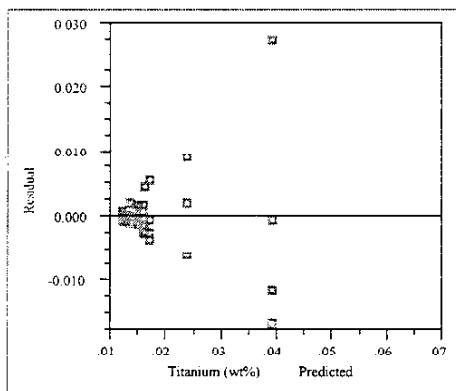
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

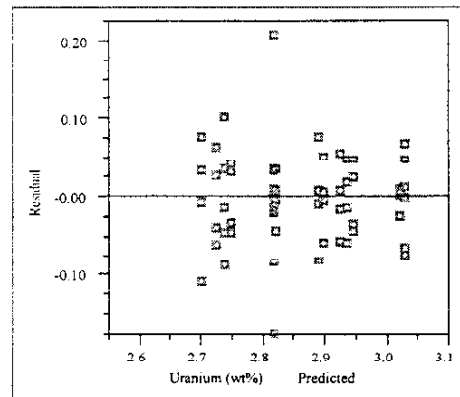
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.68201	0.05246	13	12.5433	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.00271844	0.000209	6.8831
Error	47	0.00142788	0.000030	Prob>F
C Total	60	0.00414633		<.0001

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.68200901	0.052462	12.5433
Error	47	0.19657663	0.004182	Prob>F
C Total	60	0.87858564		<.0001



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte****Response: Zirconium (wt%)****Summary of Fit**

RSquare	0.642673
Root Mean Square Error	0.019339
Mean of Response	0.026738
Observations (or Sum Wgts)	61

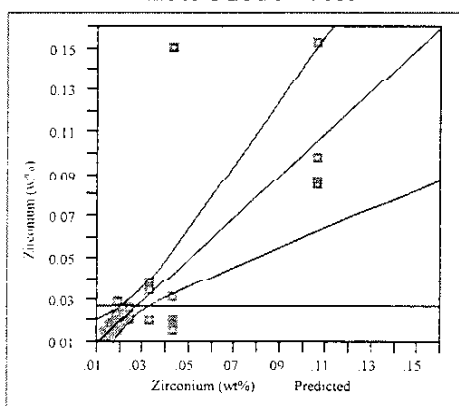
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000473
Residual	0.000374

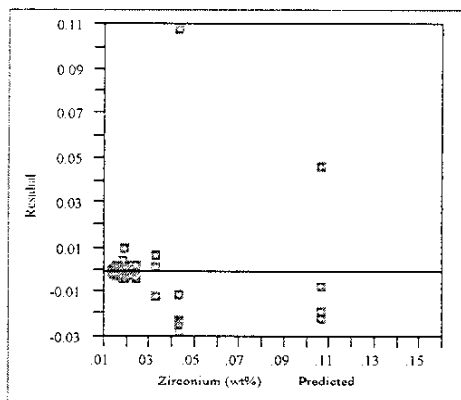
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.03162	0.00243	13	6.5025	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	0.03161552	0.002432	6.5025
Error	47	0.01757828	0.000374	Prob>F
C Total	60	0.04919380		<.0001

**Response: TIC (ppm)****Summary of Fit**

RSquare	0.963122
Root Mean Square Error	33.98965
Mean of Response	584.6057
Observations (or Sum Wgts)	247

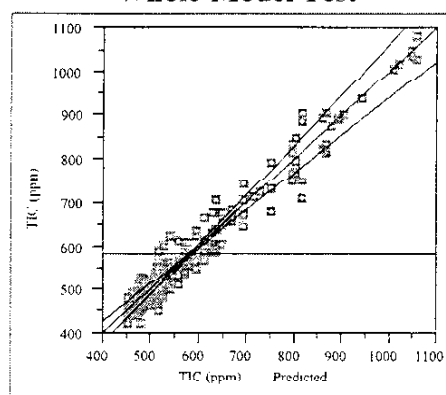
**Variance Component Estimates**

Component	Var Comp Est
Batch	21637.49
Residual	1155.296

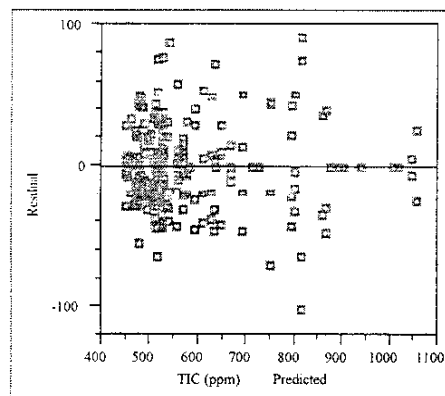
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5340516	77398.8	69	66.9947	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	5340516.5	77398.8	66.9947
Error	177	204487.5	1155.3	Prob>F
C Total	246	5545003.9		<.0001



**Exhibit 13: Random Effects Study for SRAT Receipt by Analyte****Response: Fe/Al****Summary of Fit**

RSquare	0.436641
Root Mean Square Error	0.064888
Mean of Response	3.838125
Observations (or Sum Wgts)	61

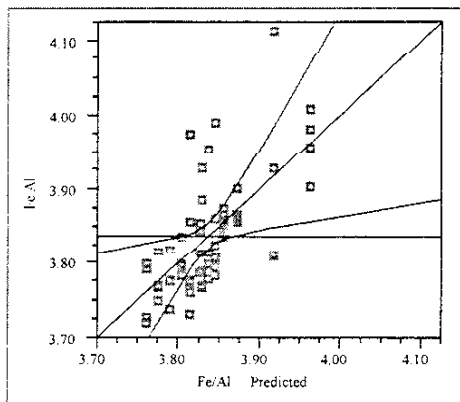
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001745
Residual	0.00421

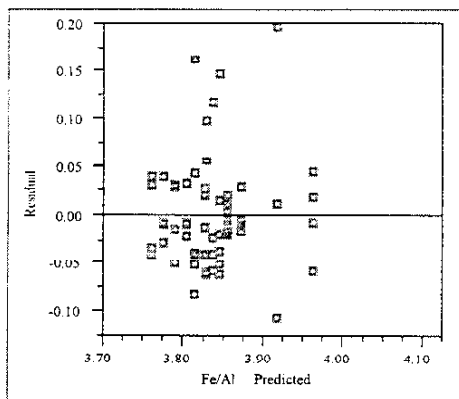
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.15338	0.0118	13	2.8022	0.0049

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	13	0.15337914	0.011798	2.8022	
Error	47	0.19789168	0.004210		0.0049
C Total	60	0.35127081			



**Exhibit 14: Random Effects Study for SRAT Product by Analyte**

**Response: Total Solids (wt%)  
Summary of Fit**

RSquare 0.946867  
Root Mean Square Error 0.425524  
Mean of Response 22.33421  
Observations (or Sum Wgts) 280

**Variance Component Estimates**  

Component	Var Comp Est
Batch	2.409923
Residual	0.181071

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	677.633	9.82076	69	54.2372	<.0001

**Response: Calcined Solids (wt%)  
Summary of Fit**

RSquare 0.905599  
Root Mean Square Error 0.553193  
Mean of Response 17.55246  
Observations (or Sum Wgts) 280

**Variance Component Estimates**  

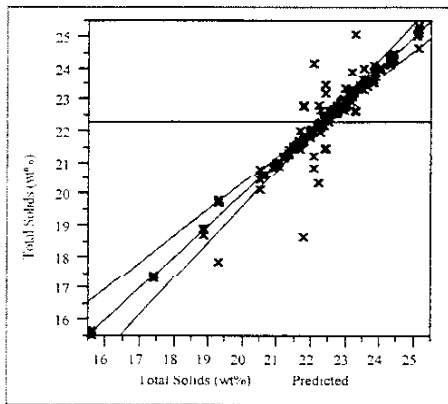
Component	Var Comp Est
Batch	2.157191
Residual	0.306023

These estimates based on equating Mean Squares to Expected Value.

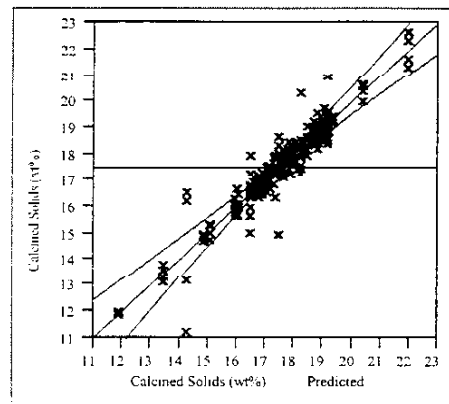
**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	616.5	8.93479	69	29.1965	<.0001

**Whole-Model Test**



**Whole-Model Test**

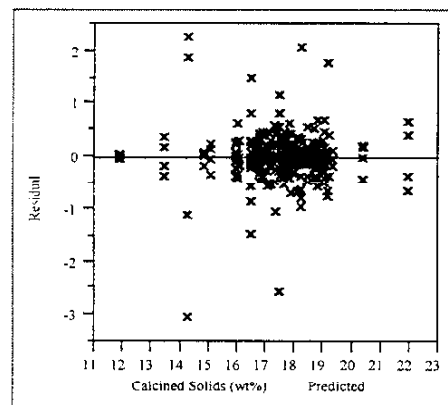
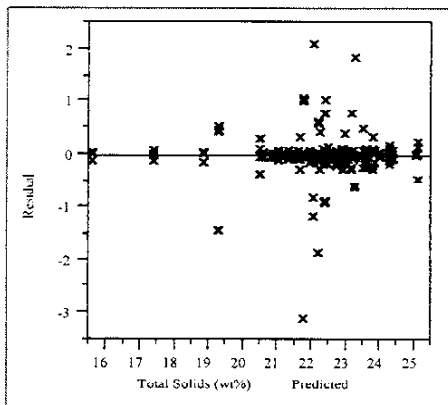


**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	677.63258	9.82076	54.2372
Error	210	38.02485	0.18107	Prob>F
C Total	279	715.65743		<.0001

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	616.50027	8.93479	29.1965
Error	210	64.26473	0.30602	Prob>F
C Total	279	680.76500		<.0001





## Exhibit 14: Random Effects Study for SRAT Product by Analyte

### Response: Insoluble Solids (wt%) Summary of Fit

RSquare	0.724617
Root Mean Square Error	1.026023
Mean of Response	14.80941
Observations (or Sum Wgts)	68

### Variance Component Estimates

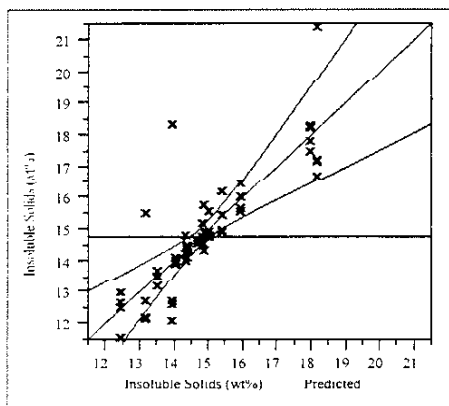
Component	Var Comp Est
Batch	1.944196
Residual	1.052723

These estimates based on equating Mean Squares to Expected Value.

### Tests wrt Random Effects

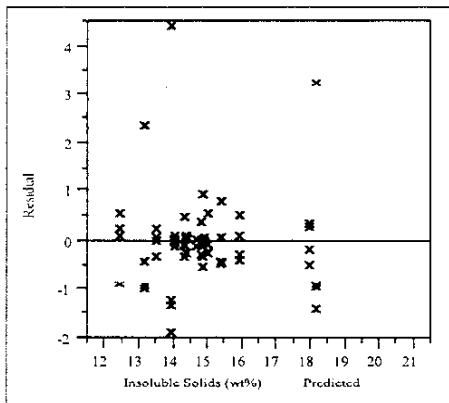
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	141.272	8.82951	16	8.3873	<.0001

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	16	141.27213	8.82951	8.3873
Error	51	53.68885	1.05272	Prob>F
C Total	67	194.96098		<.0001



### Response: Density (g/mL) Summary of Fit

RSquare	0.788787
Root Mean Square Error	0.013858
Mean of Response	1.147143
Observations (or Sum Wgts)	280

### Variance Component Estimates

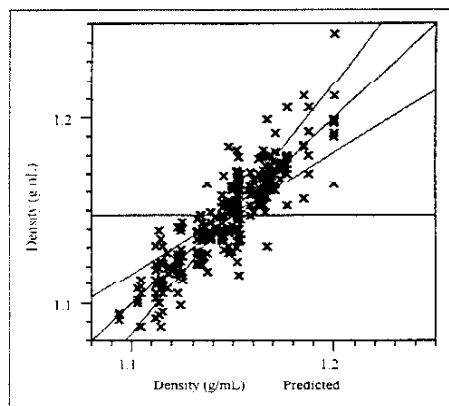
Component	Var Comp Est
Batch	0.000498
Residual	0.000192

These estimates based on equating Mean Squares to Expected Value.

### Tests wrt Random Effects

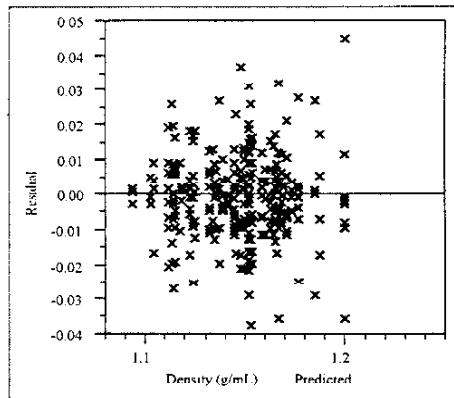
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.15061	0.00218	69	11.3660	<.0001

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	0.15061429	0.002183	11.3660
Error	210	0.04033000	0.000192	Prob>F
C Total	279	0.19094429		<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Formate (ppm)  
Summary of Fit**

RSquare	0.916156
Root Mean Square Error	1529.721
Mean of Response	20902.82
Observations (or Sum Wgts)	284

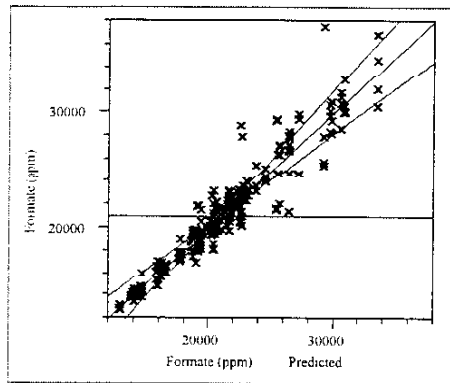
**Variance Component Estimates**

Component	Var Comp Est
Batch	18866087
Residual	2340047

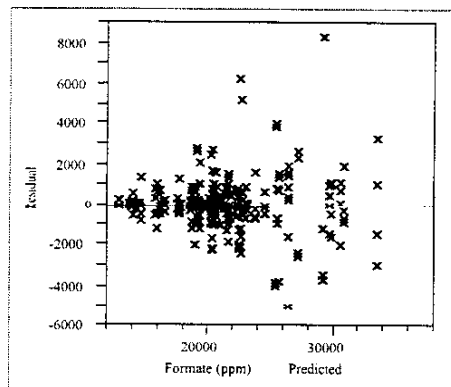
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.446e9	7.78e+7	70	33.2491	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	5446307746	77804396	33.2491
Error	213	498430000	2340047	Prob>F
C Total	283	5944737746		<.0001

**Response: Chloride (ppm)  
Summary of Fit**

RSquare	0.590718
Root Mean Square Error	74.53958
Mean of Response	1074.568
Observations (or Sum Wgts)	280

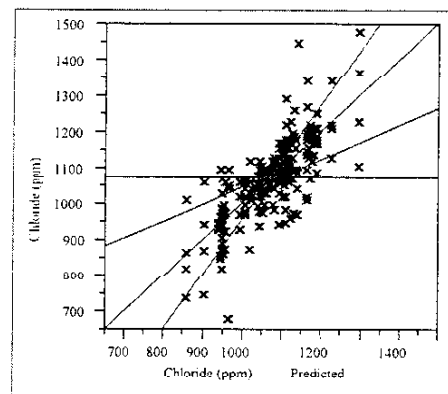
**Variance Component Estimates**

Component	Var Comp Est
Batch	4712.526
Residual	5556.149

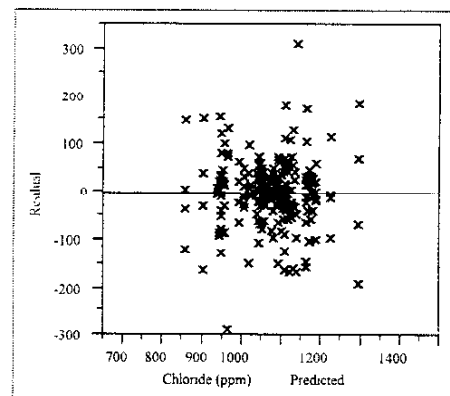
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1684031	24406.3	69	4.3927	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	1684031.5	24406.3	4.3927
Error	210	1166791.2	5556.1	Prob>F
C Total	279	2850822.7		<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Fluoride (ppm)****Summary of Fit**

RSquare	0.532694
Root Mean Square Error	83.14685
Mean of Response	1081.437
Observations (or Sum Wgts)	284

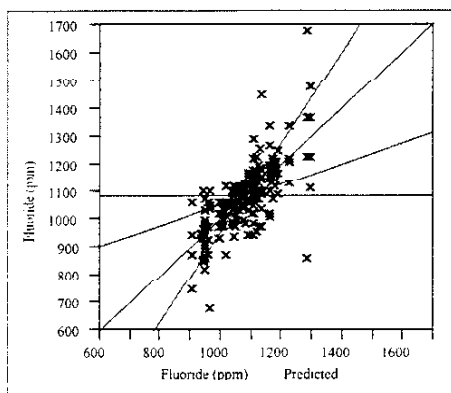
**Variance Component Estimates**

Component	Var Comp Est
Batch	4266.65
Residual	6913.399

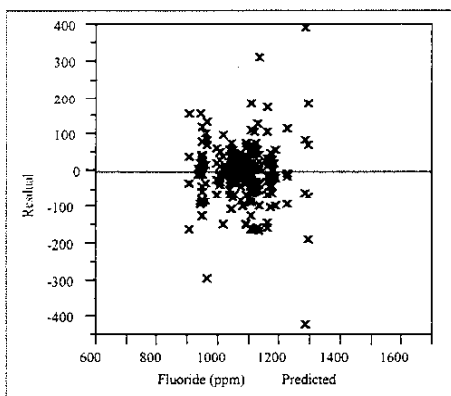
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1678600	23980	70	3.4686	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	1678599.9	23980.0	3.4686
Error	213	1472554.0	6913.4	Prob>F
C Total	283	3151153.9		<.0001

**Response: Nitrate (ppm)****Summary of Fit**

RSquare	0.878485
Root Mean Square Error	1823.468
Mean of Response	36598.21
Observations (or Sum Wgts)	280

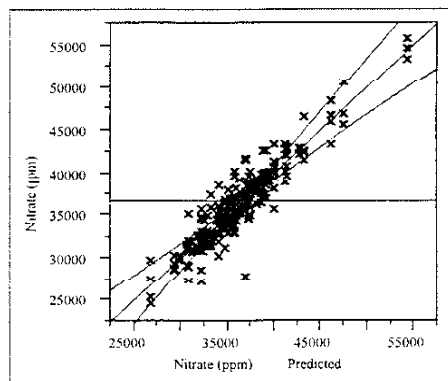
**Variance Component Estimates**

Component	Var Comp Est
Batch	17458638
Residual	3325036

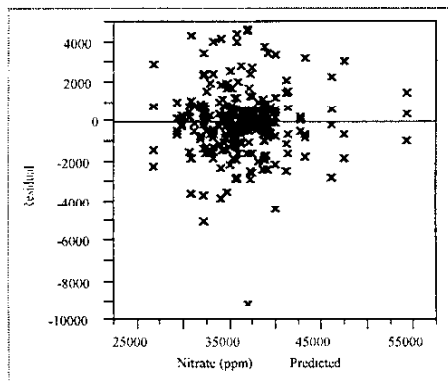
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.048e9	7.316e7	69	22.0026	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	5048011607	73159589	22.0026
Error	210	698257500	3325036	Prob>F
C Total	279	5746269107		<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Nitrite (ppm)  
Summary of Fit**

RSquare	0.904073
Root Mean Square Error	73.51017
Mean of Response	1109.686
Observations (or Sum Wgts)	280

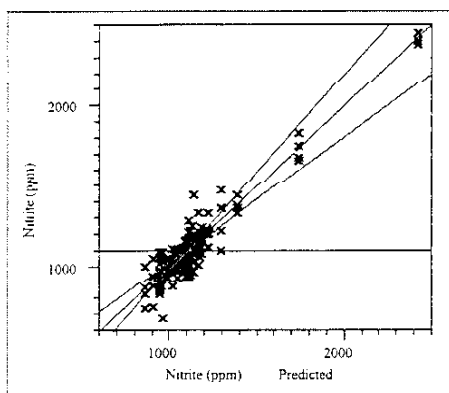
**Variance Component Estimates**

Component	Var Comp Est
Batch	37398.53
Residual	5403.745

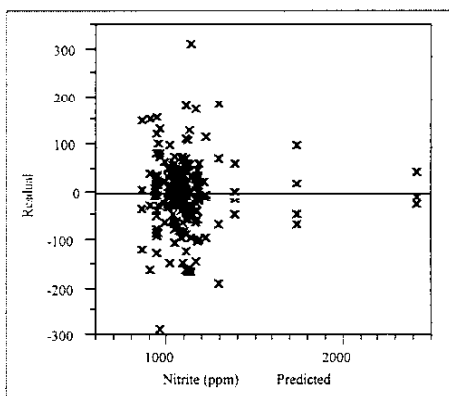
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.069e7	154998	69	28.6834	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	10694854	154998	28.6834
Error	210	1134786	5404	Prob>F
C Total	279	11829640		<.0001

**Response: Phosphate (ppm)  
Summary of Fit**

RSquare	0.621752
Root Mean Square Error	74.63105
Mean of Response	1084.11
Observations (or Sum Wgts)	272

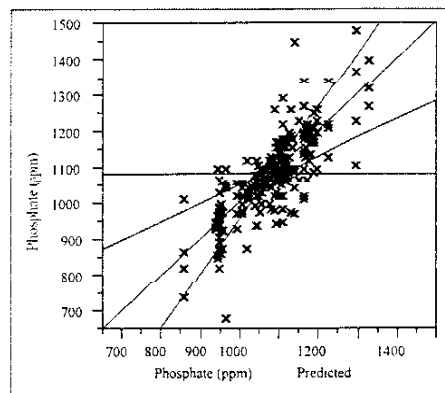
**Variance Component Estimates**

Component	Var Comp Est
Batch	5576.621
Residual	5569.794

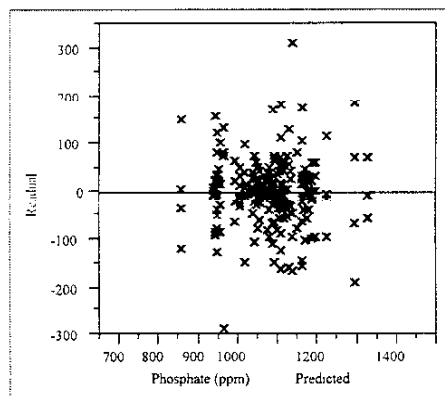
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1867711	27876.3	67	5.0049	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	67	1867710.7	27876.3	5.0049
Error	204	1136238.0	5569.8	Prob>F
C Total	271	3003948.7		<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Sulfate (ppm)  
Summary of Fit**

RSquare	0.778744
Root Mean Square Error	78.3595
Mean of Response	1213.521
Observations (or Sum Wgts)	280

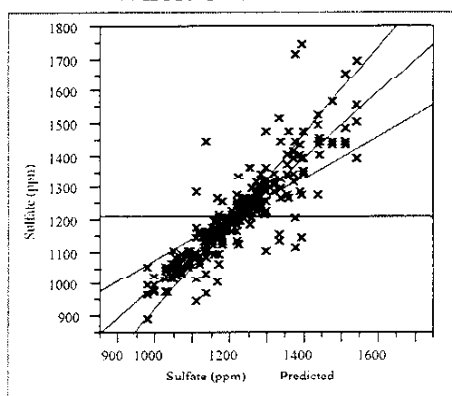
**Variance Component Estimates**

Component	Var Comp Est
Batch	14908.39
Residual	6140.212

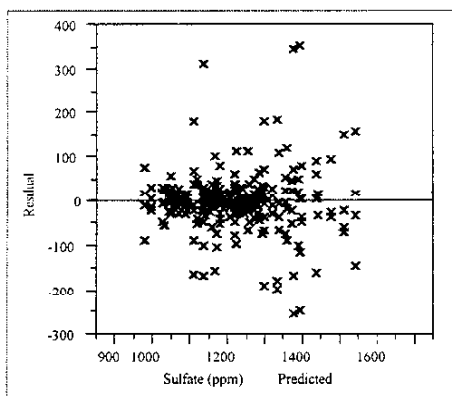
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	4538389	65773.8	69	10.7120	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	69	4538389.4	65773.8	10.7120	
Error	210	1289444.5	6140.2		
C Total	279	5827833.9			<.0001

**Response: Aluminum (wt%)  
Summary of Fit**

RSquare	0.738289
Root Mean Square Error	0.26669
Mean of Response	6.214109
Observations (or Sum Wgts)	349

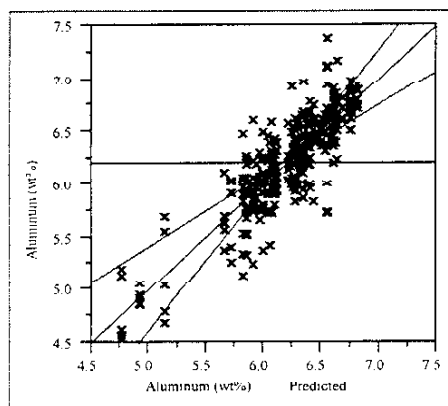
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.151807
Residual	0.071123

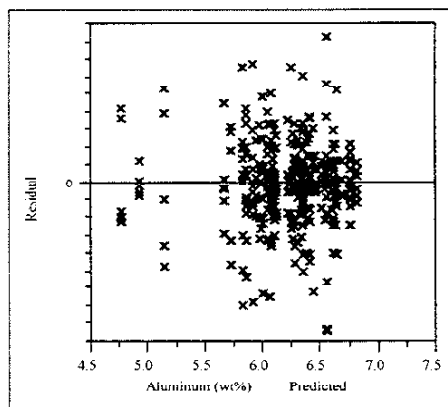
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	56.7811	0.87356	65	12.2823	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	56.781139	0.873556	12.2823	
Error	283	20.127916	0.071123		
C Total	348	76.909056			<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte**

**Response: Calcium (wt%)**  
**Summary of Fit**

RSquare	0.73568
Root Mean Square Error	0.085118
Mean of Response	2.011817
Observations (or Sum Wgts)	349

**Variance Component Estimates**

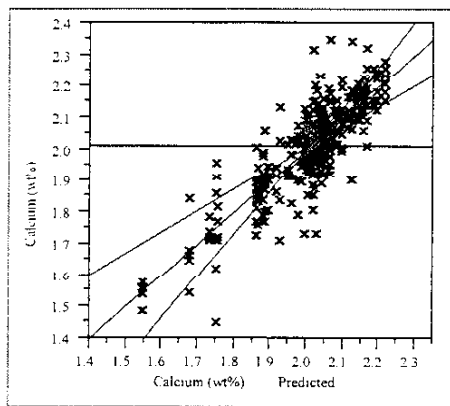
Component	Var Comp Est
Batch	0.015239
Residual	0.007245

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

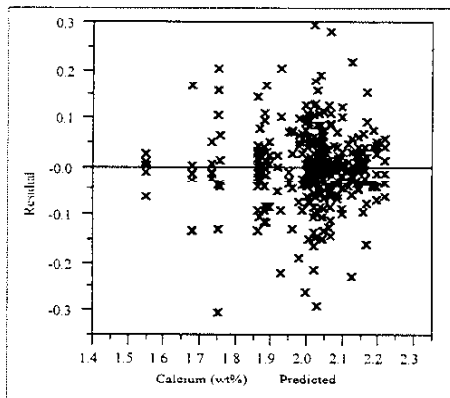
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.70675	0.0878	65	12.1180	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	5.7067480	0.087796	12.1180	
Error	283	2.0503603	0.007245		
C Total	348	7.7571083			<.0001



**Response: Chromium (wt%)**  
**Summary of Fit**

RSquare	0.654056
Root Mean Square Error	0.007587
Mean of Response	0.161665
Observations (or Sum Wgts)	349

**Variance Component Estimates**

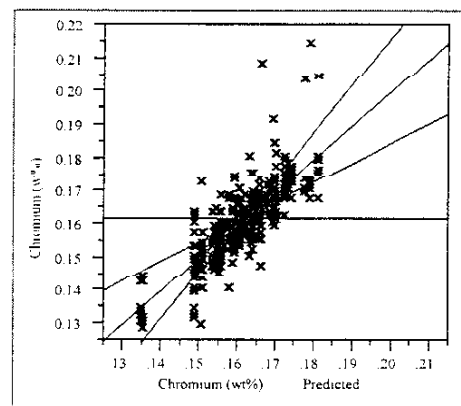
Component	Var Comp Est
Batch	0.000079
Residual	0.000057

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

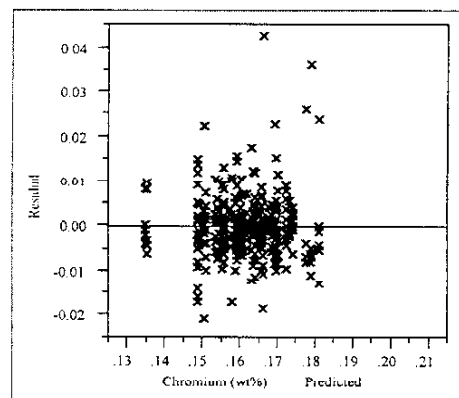
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.03076	0.00047	65	8.2316	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	0.03075879	0.000473	8.2316	
Error	283	0.01626898	0.000057		
C Total	348	0.04702778			<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Copper (wt%)****Summary of Fit**

RSquare	0.999078
Root Mean Square Error	0.010187
Mean of Response	0.135232
Observations (or Sum Wgts)	349

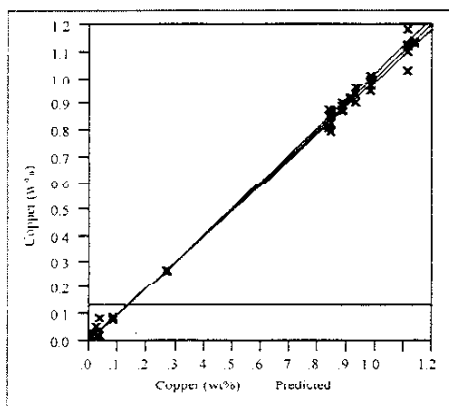
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.092565
Residual	0.000104

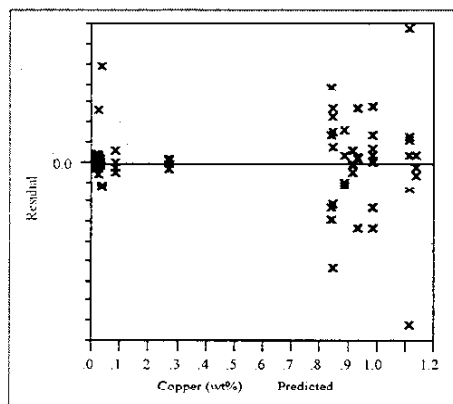
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	31.8105	0.48939	65	4715.87	0.0000

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	65	31.810484	0.489392	4715.87
Error	283	0.029368	0.000104	Prob>F
C Total	348	31.839852		0.0000

**Response: Iron (wt%)****Summary of Fit**

RSquare	0.810669
Root Mean Square Error	0.809755
Mean of Response	23.47355
Observations (or Sum Wgts)	349

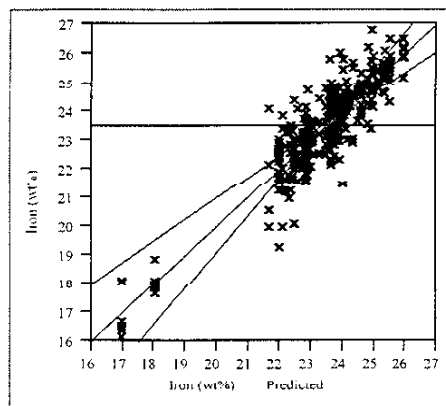
**Variance Component Estimates**

Component	Var Comp Est
Batch	2.188467
Residual	0.655703

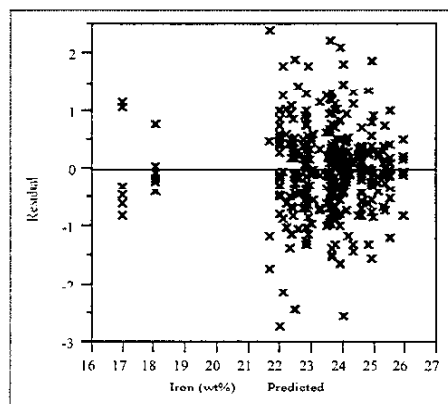
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	794.538	12.2237	65	18.6421	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	65	794.53790	12.2237	18.6421
Error	283	185.56409	0.6557	Prob>F
C Total	348	980.10198		<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte**

**Response: Potassium (wt%)  
Summary of Fit**

RSquare	0.80374
Root Mean Square Error	0.008721
Mean of Response	0.039521
Observations (or Sum Wgts)	349

**Variance Component Estimates**

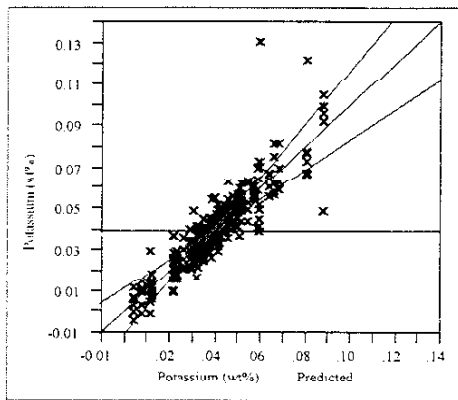
Component	Var Comp Est
Batch	0.000242
Residual	0.000076

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

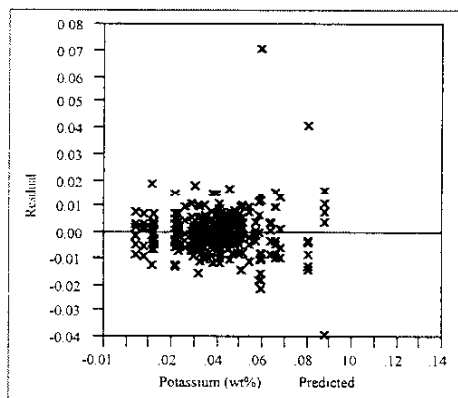
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.08815	0.00136	65	17.8303	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	0.08815191	0.001356	17.8303	
Error	283	0.02152518	0.000076		
C Total	348	0.10967709			<.0001



**Response: Magnesium (wt%)  
Summary of Fit**

RSquare	0.71246
Root Mean Square Error	0.062692
Mean of Response	0.945433
Observations (or Sum Wgts)	349

**Variance Component Estimates**

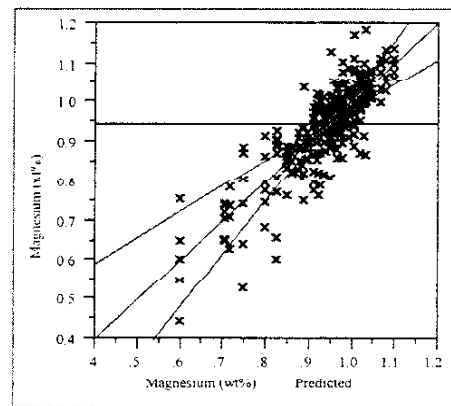
Component	Var Comp Est
Batch	0.007278
Residual	0.00393

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

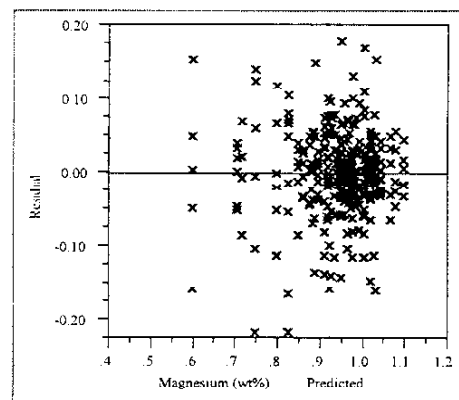
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	2.75593	0.0424	65	10.7879	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	2.7559287	0.042399	10.7879	
Error	283	1.1122590	0.003930		
C Total	348	3.8681877			<.0001





**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Manganese (wt%)  
Summary of Fit**

RSquare	0.853185
Root Mean Square Error	0.075014
Mean of Response	2.449582
Observations (or Sum Wgts)	349

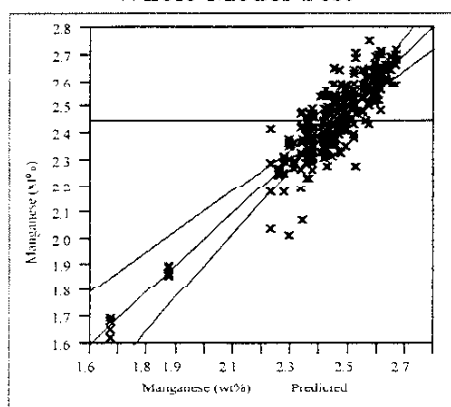
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.02587
Residual	0.005627

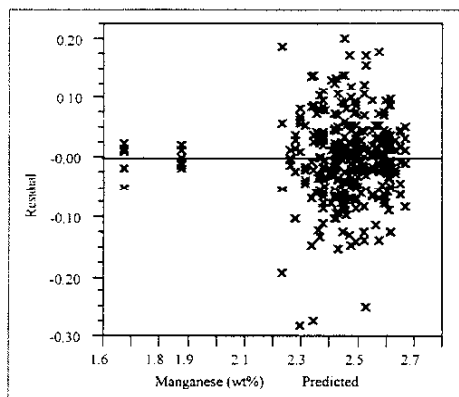
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	9.25437	0.14237	65	25.3014	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	9.254374	0.142375	25.3014	
Error	283	1.592483	0.005627		
C Total	348	10.846857			<.0001

**Response: Sodium (wt%)  
Summary of Fit**

RSquare	0.860009
Root Mean Square Error	0.470886
Mean of Response	7.16796
Observations (or Sum Wgts)	349

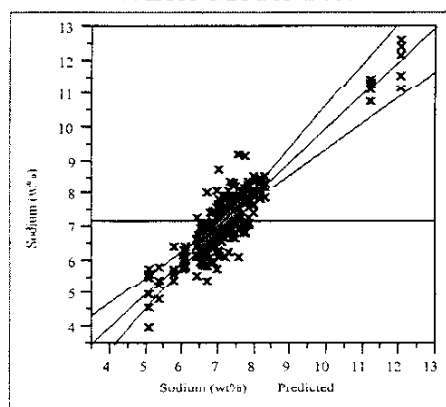
**Variance Component Estimates**

Component	Var Comp Est
Batch	1.080043
Residual	0.221734

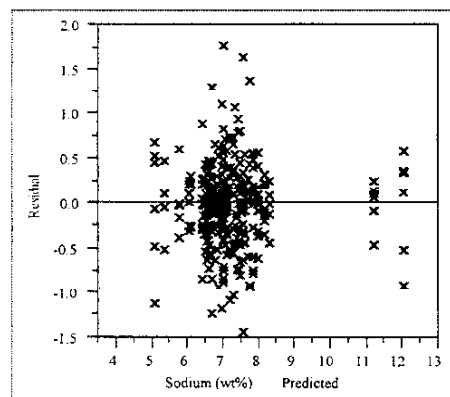
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	385.496	5.9307	65	26.7470	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	385.49575	5.93070	26.7470	
Error	283	62.75059	0.22173		
C Total	348	448.24634			<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Nickel (wt%)  
Summary of Fit**

RSquare	0.598769
Root Mean Square Error	0.017243
Mean of Response	0.26796
Observations (or Sum Wgts)	349

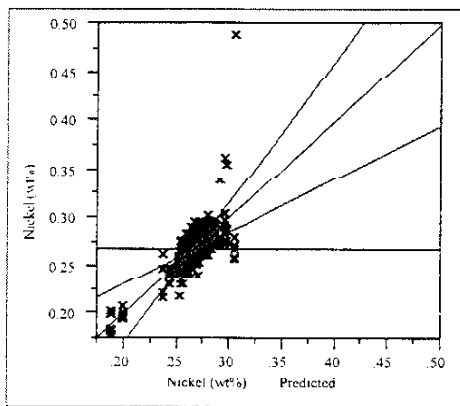
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000309
Residual	0.000297

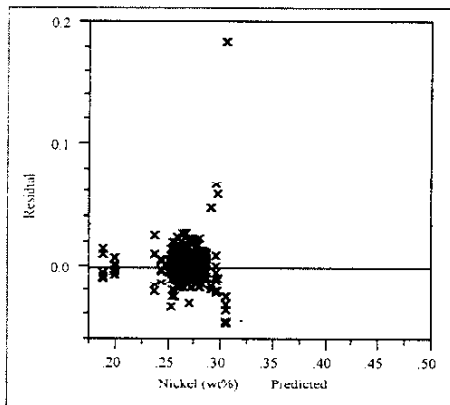
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.12557	0.00193	65	6.4974	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	0.12556756	0.001932	6.4974	
Error	283	0.08414188	0.000297		
C Total	348	0.20970944			<.0001

**Response: Silicon (wt%)  
Summary of Fit**

RSquare	0.603223
Root Mean Square Error	0.127017
Mean of Response	0.711444
Observations (or Sum Wgts)	349

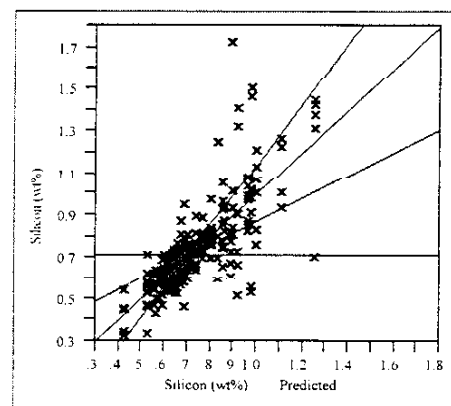
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.017149
Residual	0.016132

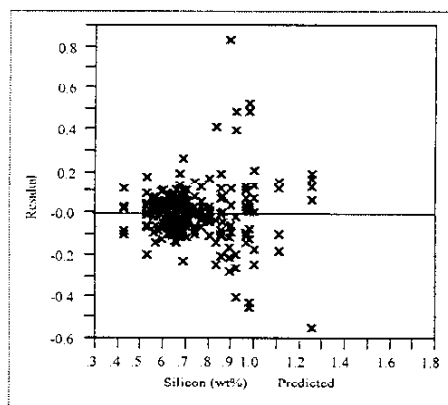
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	6.94081	0.10678	65	6.6192	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	65	6.940815	0.106782	6.6192	
Error	283	4.565402	0.016132		
C Total	348	11.506216			<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte****Response: Titanium (wt%)  
Summary of Fit**

RSquare	0.812203
Root Mean Square Error	0.007657
Mean of Response	0.01888
Observations (or Sum Wgts)	349

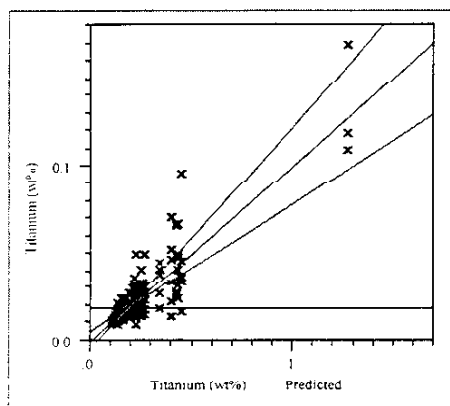
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000198
Residual	0.000059

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.07176	0.0011	65	18.8299	<.0001

**Whole-Model Test****Response: Uranium (wt%)  
Summary of Fit**

RSquare	0.797285
Root Mean Square Error	0.094388
Mean of Response	2.647381
Observations (or Sum Wgts)	349

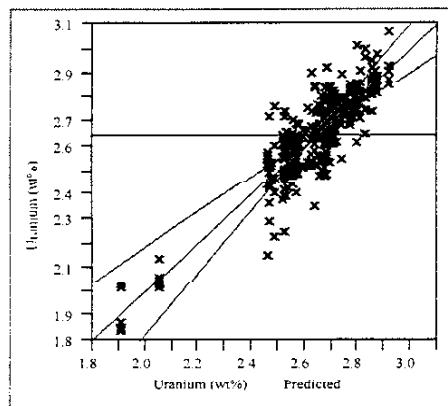
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.027176
Residual	0.008909

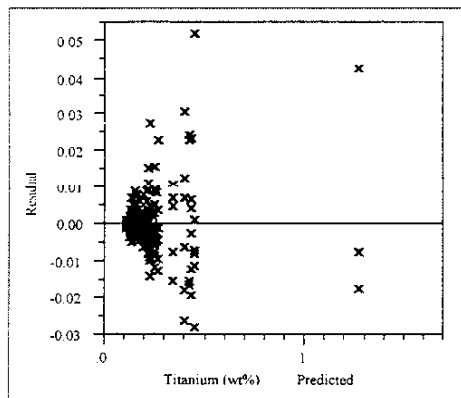
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

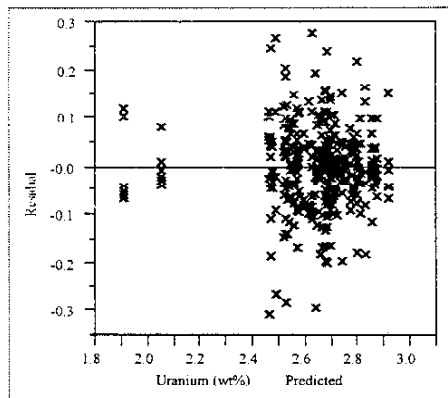
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	9.91621	0.15256	65	17.1238	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	65	0.07175565	0.001104	18.8299
Error	283	0.01659130	0.000059	Prob>F
C Total	348	0.08834695		<.0001

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	65	9.916211	0.152557	17.1238
Error	283	2.521264	0.008909	Prob>F
C Total	348	12.437474		<.0001



**Exhibit 14: Random Effects Study for SRAT Product by Analyte**

**Response: Zirconium (wt%)  
Summary of Fit**

RSquare	0.790974
Root Mean Square Error	0.00676
Mean of Response	0.016771
Observations (or Sum Wgts)	349

**Variance Component Estimates**

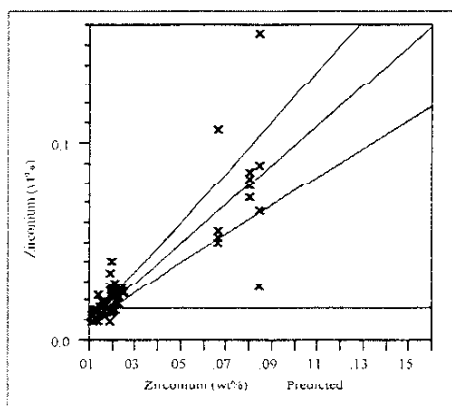
Component	Var Comp Est
Batch	0.000134
Residual	0.000046

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

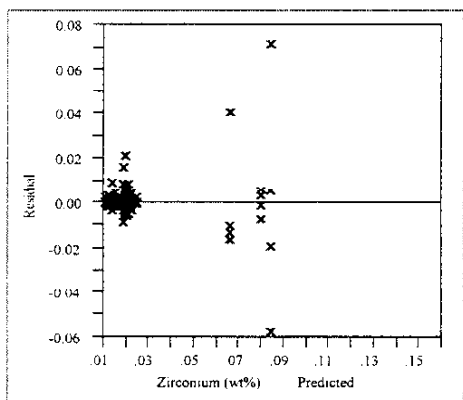
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.04893	0.00075	65	16.4753	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	65	0.04893095	0.000753	16.4753
Error	283	0.01293072	0.000046	<b>Prob&gt;F</b>
C Total	348	0.06186166		<.0001



**Response: Fe/Al  
Summary of Fit**

RSquare	0.694407
Root Mean Square Error	0.088482
Mean of Response	3.78092
Observations (or Sum Wgts)	349

**Variance Component Estimates**

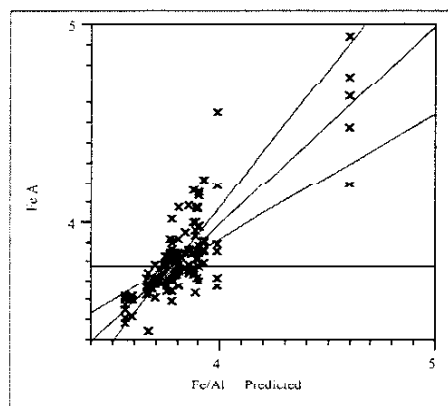
Component	Var Comp Est
Batch	0.013172
Residual	0.007829

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

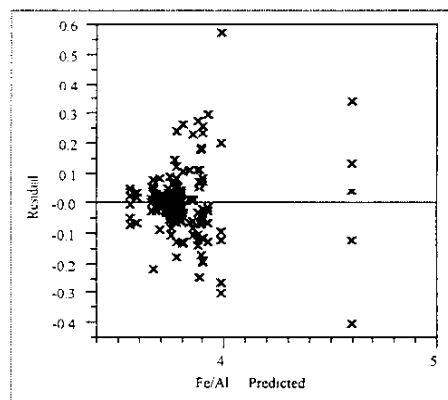
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.0346	0.07746	65	9.8933	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	65	5.0345986	0.077455	9.8933
Error	283	2.2156195	0.007829	<b>Prob&gt;F</b>
C Total	348	7.2502181		<.0001



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**Exhibit 15: Random Effects Study for SME by Anion**

**Response: Total Solids (wt%)  
Summary of Fit**

RSquare	0.876352
Root Mean Square Error	1.112606
Mean of Response	48.82135
Observations (or Sum Wgts)	297

**Variance Component Estimates**

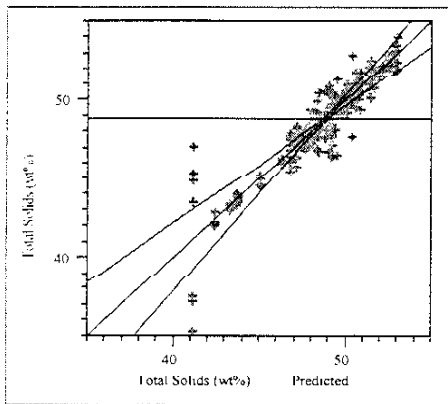
Component	Var Comp Est
Batch	6.442512
Residual	1.237893

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

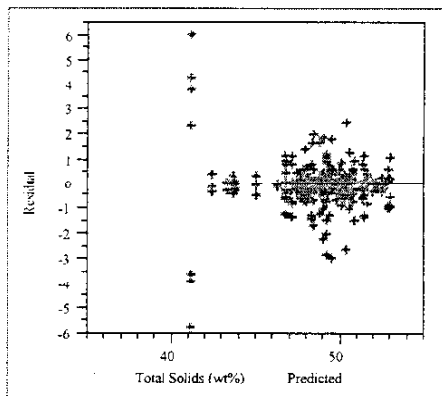
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1974.05	27.8035	71	22.4604	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	71	1974.0498	27.8035	22.4604
Error	225	278.5259	1.2379	Prob>F
C Total	296	2252.5757		<.0001



**Response: Calcined Solids (wt%)  
Summary of Fit**

RSquare	0.838115
Root Mean Square Error	1.24286
Mean of Response	43.09811
Observations (or Sum Wgts)	297

**Variance Component Estimates**

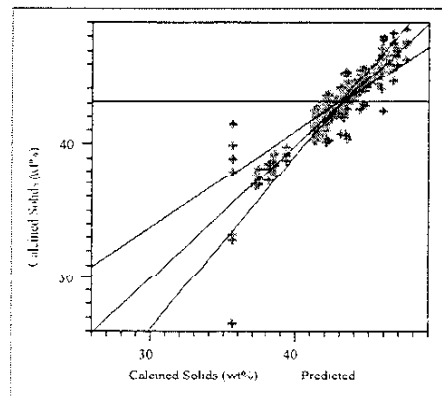
Component	Var Comp Est
Batch	5.771507
Residual	1.544701

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

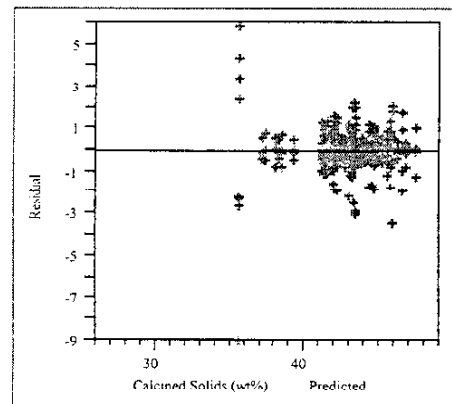
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1799.38	25.3434	71	16.4067	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	71	1799.3845	25.3434	16.4067
Error	225	347.5576	1.5447	Prob>F
C Total	296	2146.9421		<.0001



**Exhibit 15: Random Effects Study for SME by Anion****Response: Insoluble Solids (wt%)  
Summary of Fit**

RSquare	0.934941
Root Mean Square Error	0.752659
Mean of Response	40.76357
Observations (or Sum Wgts)	56

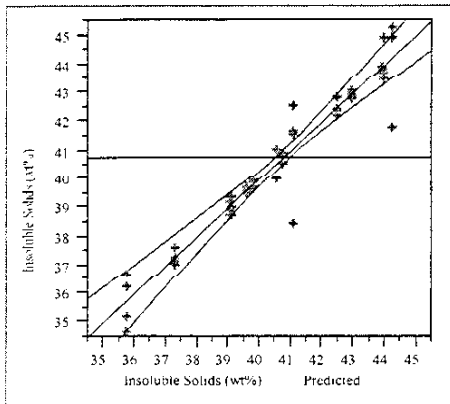
**Variance Component Estimates**

Component	Var Comp Est
Batch	6.433689
Residual	0.566495

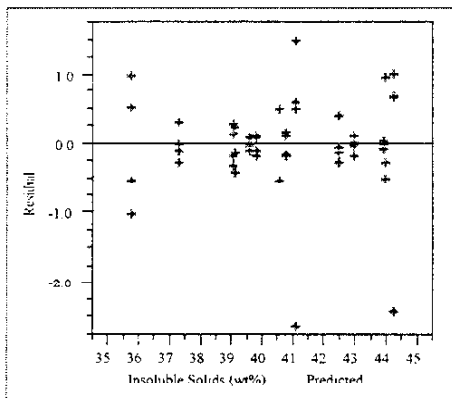
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	341.916	26.3013	13	46.4280	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	13	341.91629	26.3013	46.4280
Error	42	23.79280	0.5665	Prob>F
C Total	55	365.70909		<.0001

**Response: Density (g/mL)  
Summary of Fit**

RSquare	0.872605
Root Mean Square Error	0.018226
Mean of Response	1.414685
Observations (or Sum Wgts)	298

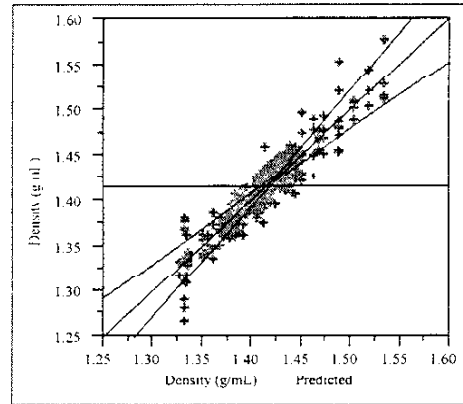
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001671
Residual	0.000332

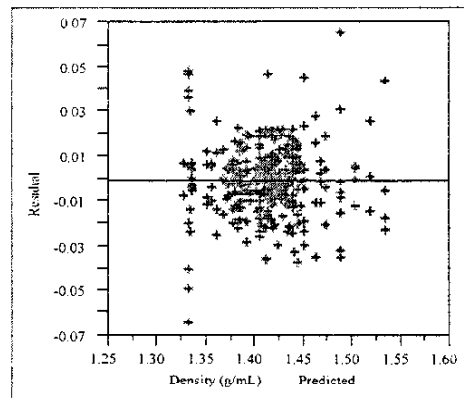
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.51425	0.00724	71	21.8030	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	71	0.51425085	0.007243	21.8030
Error	226	0.07507750	0.000332	Prob>F
C Total	297	0.58932835		<.0001



**Exhibit 15: Random Effects Study for SME by Anion**

**Response: Formate (ppm)  
Summary of Fit**

RSquare	0.871203
Root Mean Square Error	2166.301
Mean of Response	32735.19
Observations (or Sum Wgts)	324

**Variance Component Estimates**

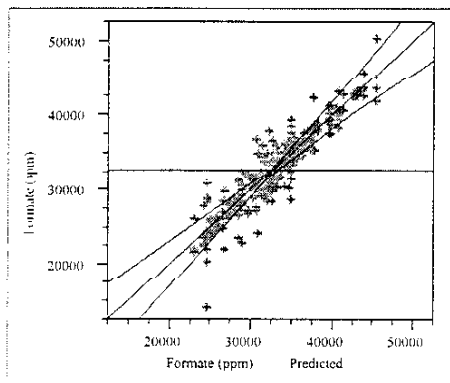
Component	Var Comp Est
Batch	23544805
Residual	4692860

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

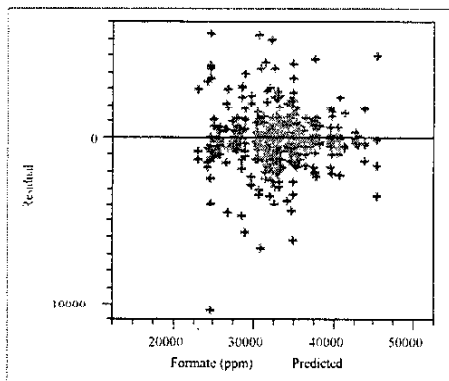
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	7.872e9	1.05e+8	75	22.3669	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	75	7872349722	1.0496e8	22.3669
Error	248	1163829167	4692860	<b>Prob&gt;F</b>
C Total	323	9036178889		<.0001



**Response: Chloride (ppm)  
Summary of Fit**

RSquare	0.486327
Root Mean Square Error	677.8373
Mean of Response	1159.614
Observations (or Sum Wgts)	324

**Variance Component Estimates**

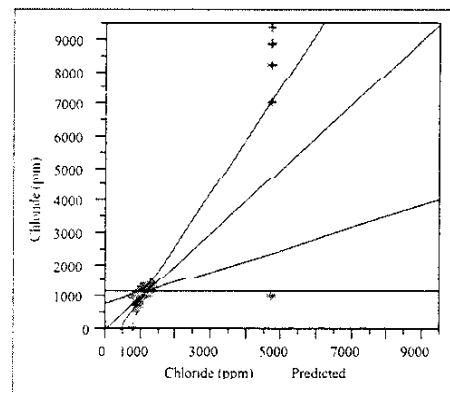
Component	Var Comp Est
Batch	229866.8
Residual	459463.4

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

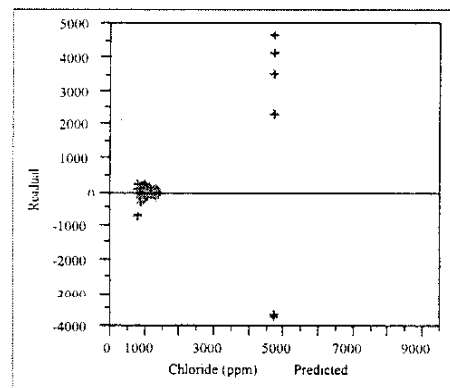
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.079e8	1438412	75	3.1306	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	75	107880907	1438412	3.1306
Error	248	113946936	459463	<b>Prob&gt;F</b>
C Total	323	221827843		<.0001





**Exhibit 15: Random Effects Study for SME by Anion****Response: Fluoride (ppm)  
Summary of Fit**

RSquare	0.485941
Root Mean Square Error	678.1098
Mean of Response	1160.75
Observations (or Sum Wgts)	324

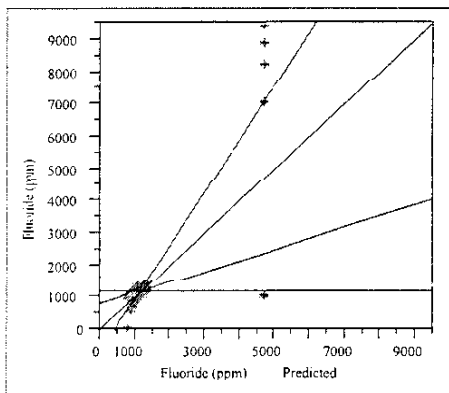
**Variance Component Estimates**

Component	Var Comp Est
Batch	229529.6
Residual	459832.9

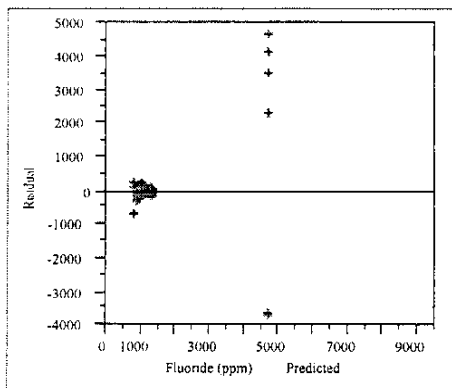
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.078e8	1437346	75	3.1258	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	75	107800917	1437346	3.1258	
Error	248	114038568	459833		
C Total	323	221839485			<.0001

**Response: Nitrate (ppm)  
Summary of Fit**

RSquare	0.878834
Root Mean Square Error	1748.168
Mean of Response	25244.14
Observations (or Sum Wgts)	324

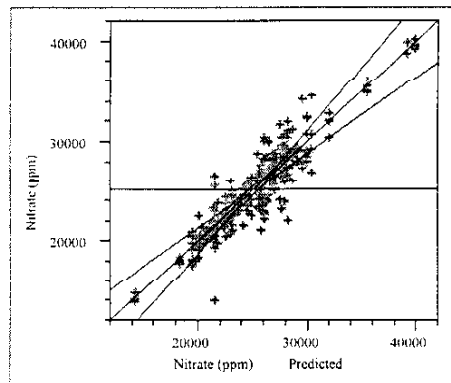
**Variance Component Estimates**

Component	Var Comp Est
Batch	16493110
Residual	3056090

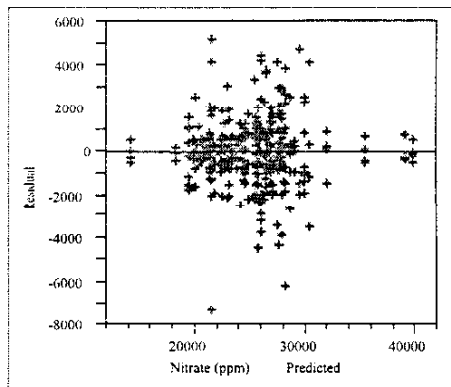
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.497e9	7.33e+7	75	23.9837	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	75	5497228441	73296319	23.9837	
Error	248	757910417	3056090		
C Total	323	6255138858			<.0001



**Exhibit 15: Random Effects Study for SME by Anion**  
**Response: Nitrite (ppm)**

**Summary of Fit**

RSquare	0.486327
Root Mean Square Error	677.8373
Mean of Response	1159.614
Observations (or Sum Wgts)	324

**Variance Component Estimates**

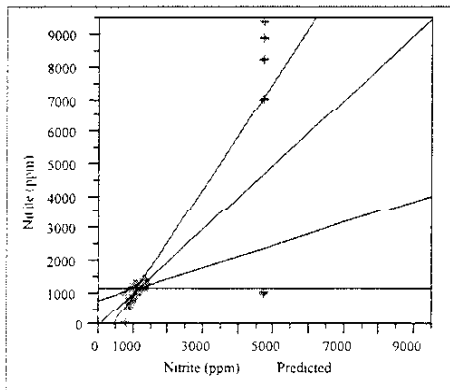
Component	Var Comp Est
Batch	229866.8
Residual	459463.4

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

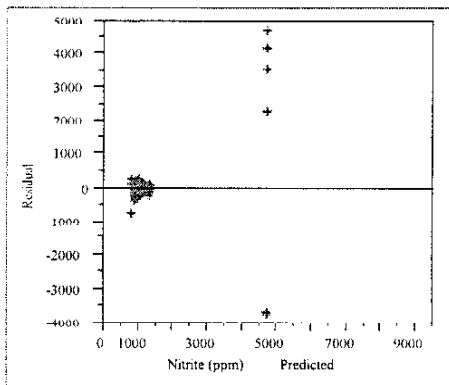
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.079e8	1438412	75	3.1306	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	75	107880907	1438412	3.1306
Error	248	113946936	459463	<b>Prob&gt;F</b>
C Total	323	221827843		<.0001



**Response: Phosphate (ppm)**

**Summary of Fit**

RSquare	0.54196
Root Mean Square Error	705.6939
Mean of Response	1358.256
Observations (or Sum Wgts)	324

**Variance Component Estimates**

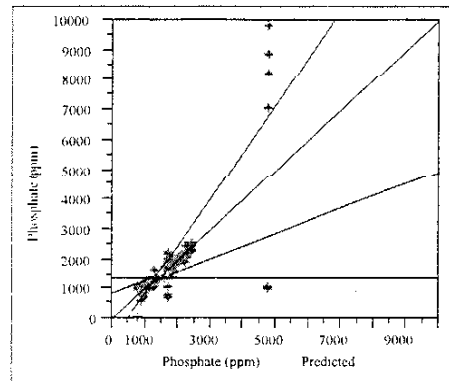
Component	Var Comp Est
Batch	340577.3
Residual	498003.9

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

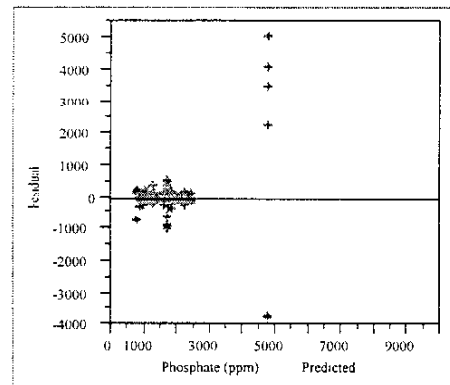
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.461e8	1948443	75	3.9125	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	75	146133196	1948443	3.9125
Error	248	123504956	498004	<b>Prob&gt;F</b>
C Total	323	269638152		<.0001



**Exhibit 15: Random Effects Study for SME by Anion****Response: Sulfate (ppm)****Summary of Fit**

RSquare	0.487503
Root Mean Square Error	678.2695
Mean of Response	1205.448
Observations (or Sum Wgts)	324

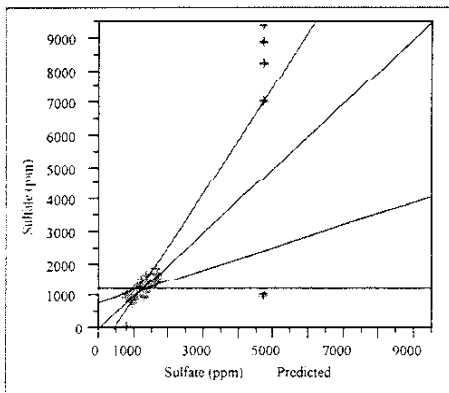
**Variance Component Estimates**

Component	Var Comp Est
Batch	231755.2
Residual	460049.6

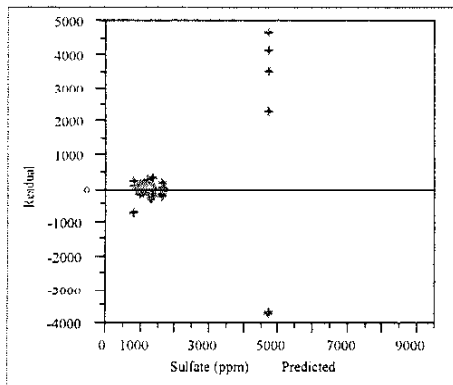
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.085e8	1447041	75	3.1454	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	75	108528054	1447041	3.1454	
Error	248	114092296	460050		
C Total	323	222620350			<.0001



**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method****Response: Aluminum (wt%)****Summary of Fit**

RSquare	0.508153
Root Mean Square Error	0.168259
Mean of Response	2.452694
Observations (or Sum Wgts)	291

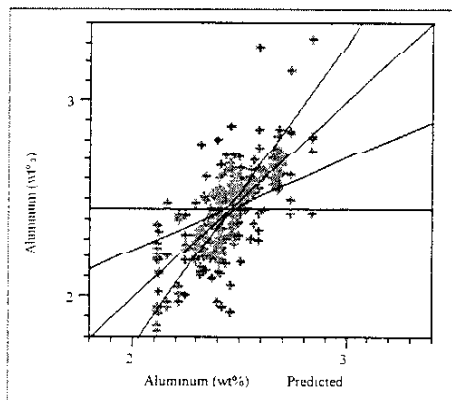
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.019861
Residual	0.028311

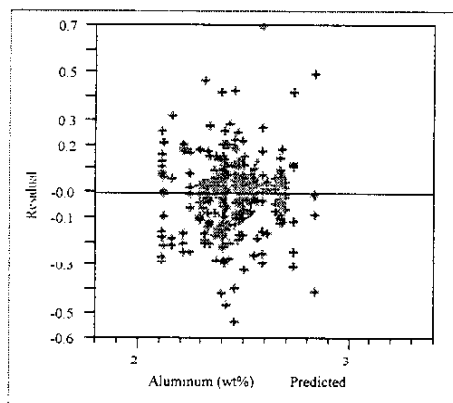
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	7.04919	0.14386	49	5.0814	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	7.049195	0.143861	5.0814
Error	241	6.823007	0.028311	<b>Prob&gt;F</b>
C Total	290	13.872202		<.0001

**Response: Boron (wt%)****Summary of Fit**

RSquare	0.39372
Root Mean Square Error	0.147044
Mean of Response	2.645247
Observations (or Sum Wgts)	396

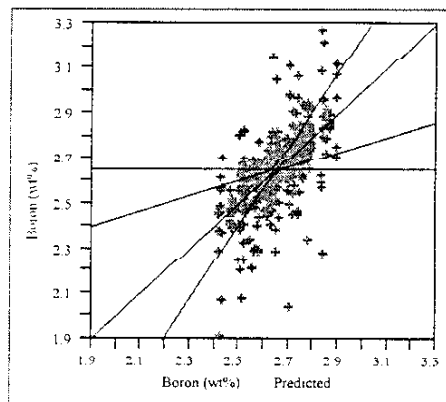
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.007815
Residual	0.021622

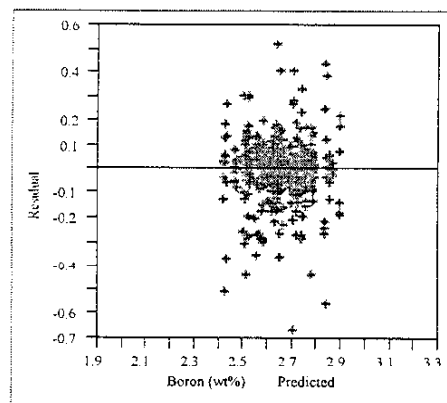
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	4.56342	0.06519	70	3.0151	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	4.563415	0.065192	3.0151
Error	325	7.027099	0.021622	<b>Prob&gt;F</b>
C Total	395	11.590514		<.0001



**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method****Response: Calcium (wt%)****Summary of Fit**

RSquare	0.64744
Root Mean Square Error	0.084267
Mean of Response	0.823467
Observations (or Sum Wgts)	291

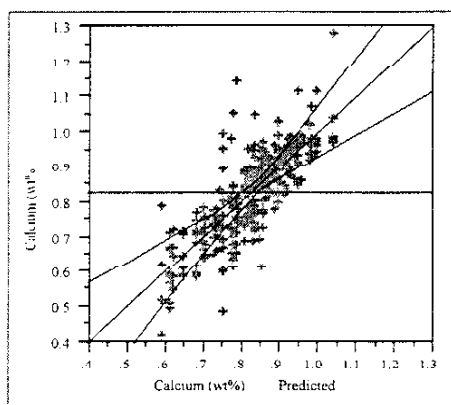
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.009803
Residual	0.007101

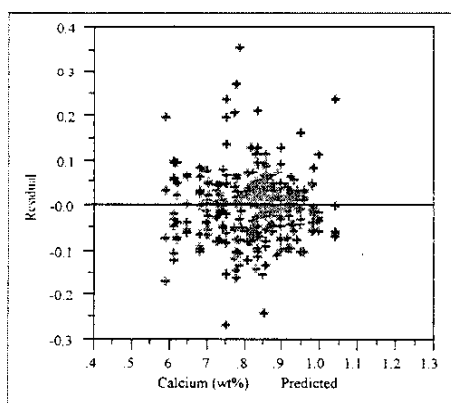
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	3.14266	0.06414	49	9.0321	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	3.1426627	0.064136	9.0321
Error	241	1.7113238	0.007101	<b>Prob&gt;F</b>
C Total	290	4.8539864		<.0001

**Response: Chromium (wt%)****Summary of Fit**

RSquare	0.698584
Root Mean Square Error	0.01541
Mean of Response	0.07421
Observations (or Sum Wgts)	291

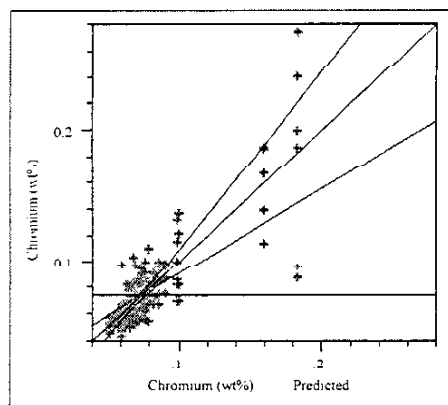
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000424
Residual	0.000237

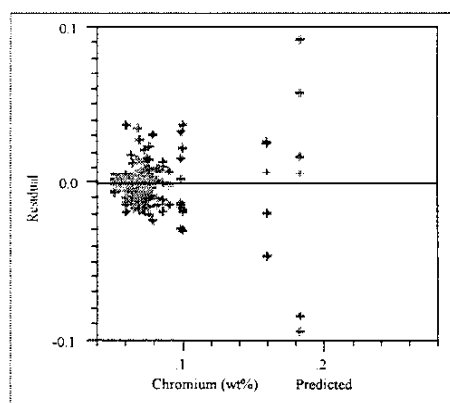
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.13264	0.00271	49	11.3992	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	0.13264308	0.002707	11.3992
Error	241	0.05723113	0.000237	<b>Prob&gt;F</b>
C Total	290	0.18987421		<.0001



**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method****Response: Copper (wt%)****Summary of Fit**

RSquare	0.51593
Root Mean Square Error	0.004266
Mean of Response	0.01346
Observations (or Sum Wgts)	291

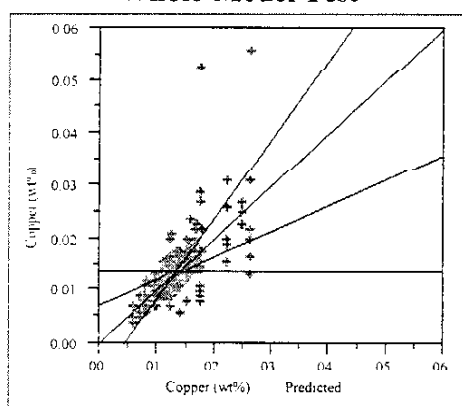
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000013
Residual	0.000018

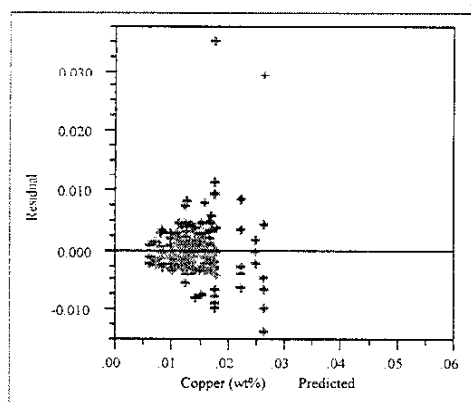
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.00467	0.0001	49	5.2421	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	0.00467448	0.000095	5.2421
Error	241	0.00438582	0.000018	<b>Prob&gt;F</b>
C Total	290	0.00906030		<.0001

**Response: Iron (wt%)****Summary of Fit**

RSquare	0.519779
Root Mean Square Error	0.536147
Mean of Response	8.205206
Observations (or Sum Wgts)	291

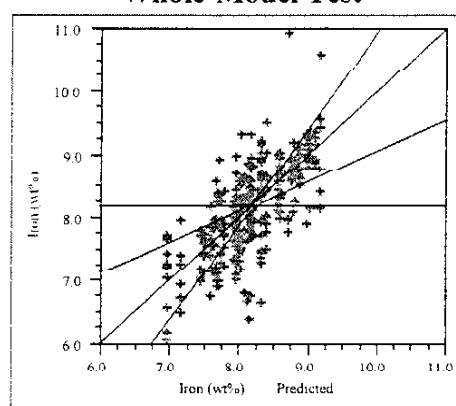
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.229851
Residual	0.3093

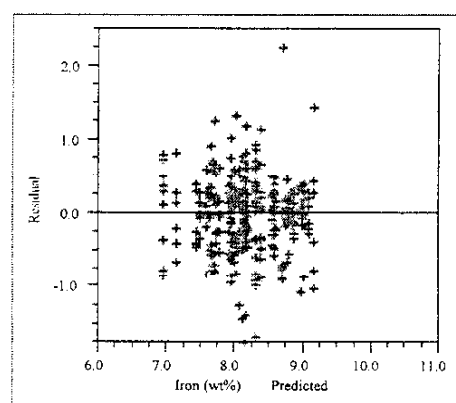
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	80.6814	1.64656	49	5.3235	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	80.68143	1.64656	5.3235
Error	241	74.54120	0.30930	<b>Prob&gt;F</b>
C Total	290	155.22264		<.0001



**Response: Potassium (wt%)****Summary of Fit**

RSquare	0.75105
Root Mean Square Error	0.039752
Mean of Response	0.113787
Observations (or Sum Wgts)	291

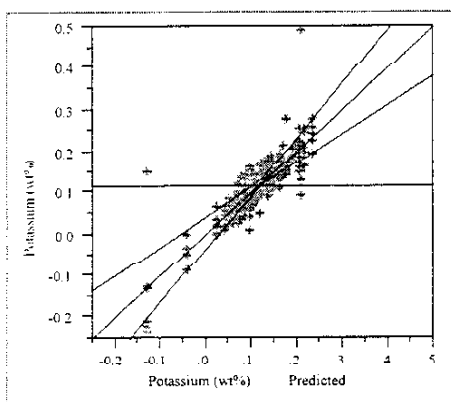
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.003759
Residual	0.00158

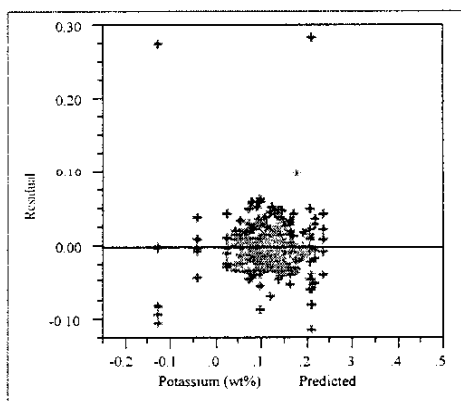
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.14894	0.02345	49	14.8381	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	1.1489390	0.023448	14.8381
Error	241	0.3808378	0.001580	Prob>F
C Total	290	1.5297768		<.0001

**Response: Lithium (wt%)****Summary of Fit**

RSquare	0.299168
Root Mean Square Error	0.088108
Mean of Response	1.620354
Observations (or Sum Wgts)	291

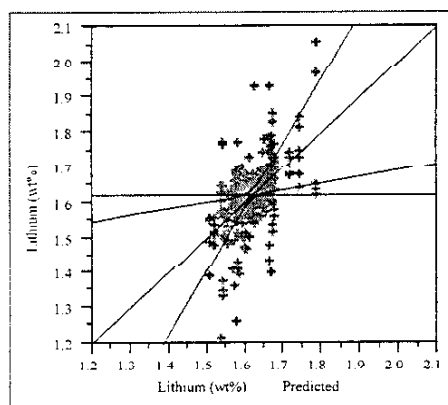
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001467
Residual	0.007763

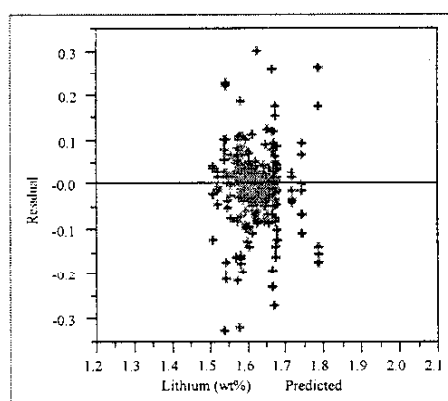
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.79864	0.0163	49	2.0995	0.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	0.7986440	0.016299	2.0995
Error	241	1.8709066	0.007763	Prob>F
C Total	290	2.6695505		0.0001



**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method**

**Response: Magnesium (wt%)**  
**Summary of Fit**

RSquare	0.450908
Root Mean Square Error	0.065718
Mean of Response	1.253945
Observations (or Sum Wgts)	291

**Variance Component Estimates**

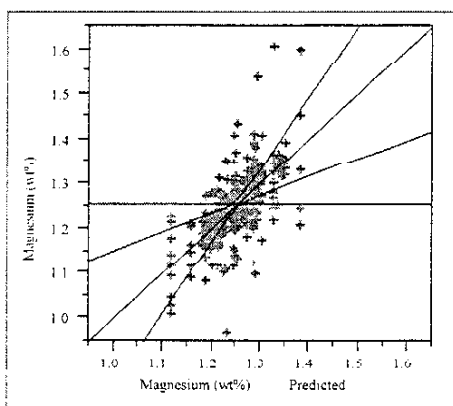
Component	Var Comp Est
Batch	0.002256
Residual	0.004319

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.85474	0.01744	49	4.0389	<.0001

**Whole-Model Test**



**Response: Manganese (wt%)**  
**Summary of Fit**

RSquare	0.616109
Root Mean Square Error	0.062852
Mean of Response	0.829694
Observations (or Sum Wgts)	291

**Variance Component Estimates**

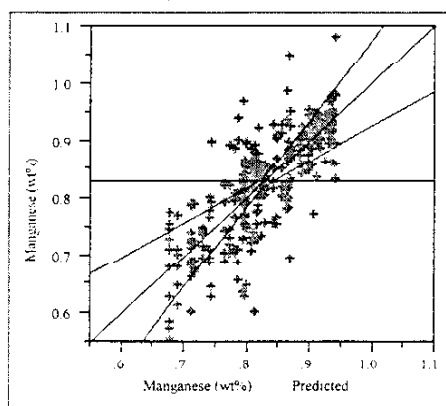
Component	Var Comp Est
Batch	0.004678
Residual	0.003948

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

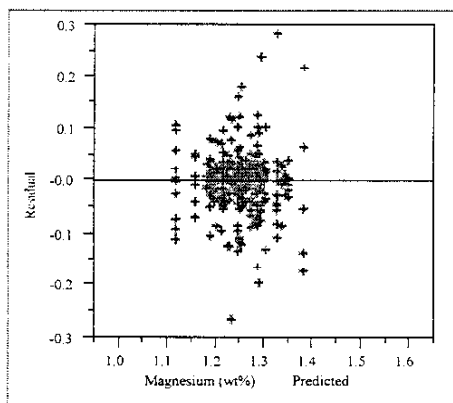
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.52695	0.03116	49	7.8935	<.0001

**Whole-Model Test**



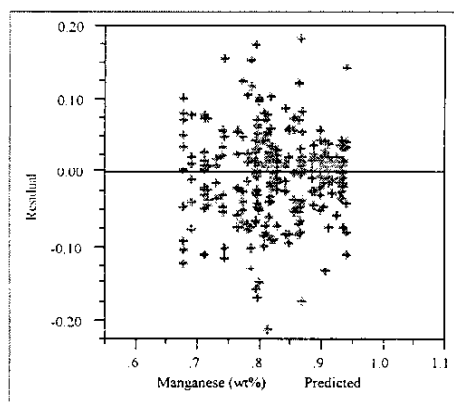
**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	0.8547422	0.017444	4.0389
Error	241	1.0408589	0.004319	<b>Prob&gt;F</b>
C Total	290	1.8956011		<.0001



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	1.5269544	0.031162	7.8935
Error	241	0.9514293	0.003948	<b>Prob&gt;F</b>
C Total	290	2.4783838		<.0001





**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method****Response: Nickel (wt%)****Summary of Fit**

RSquare	0.450566
Root Mean Square Error	0.012523
Mean of Response	0.103031
Observations (or Sum Wgts)	291

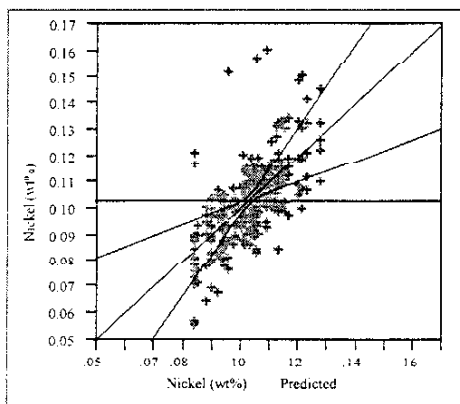
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000082
Residual	0.000157

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.03099	0.00063	49	4.0333	<.0001

**Whole-Model Test****Response: Silicon (wt%)****Summary of Fit**

RSquare	0.359443
Root Mean Square Error	1.262313
Mean of Response	24.52288
Observations (or Sum Wgts)	291

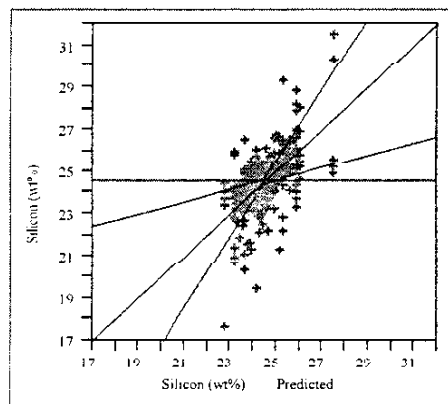
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.482006
Residual	1.593438

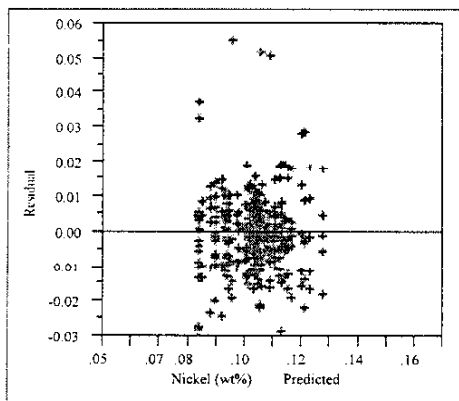
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

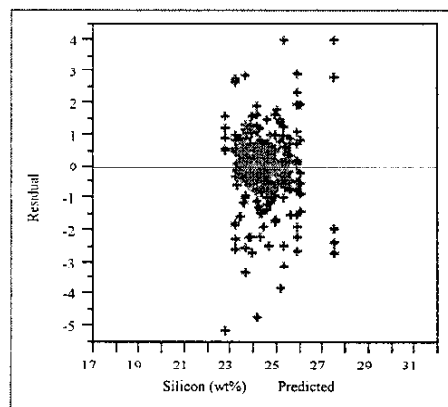
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	215.488	4.39772	49	2.7599	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	0.03099385	0.000633	4.0333
Error	241	0.03779487	0.000157	<b>Prob&gt;F</b>
C Total	290	0.06878872		<.0001

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	215.48841	4.39772	2.7599
Error	241	384.01854	1.59344	<b>Prob&gt;F</b>
C Total	290	599.50695		<.0001



**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method****Response: Titanium (wt%)  
Summary of Fit**

RSquare	0.351959
Root Mean Square Error	0.008266
Mean of Response	0.020048
Observations (or Sum Wgts)	291

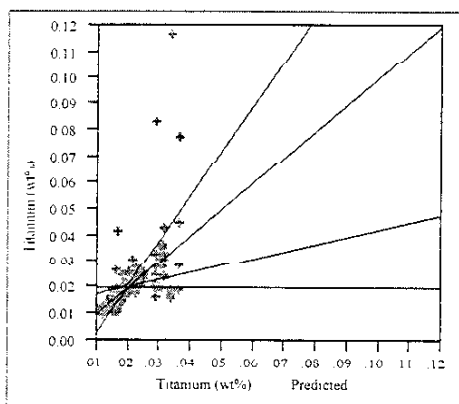
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.00002
Residual	0.000068

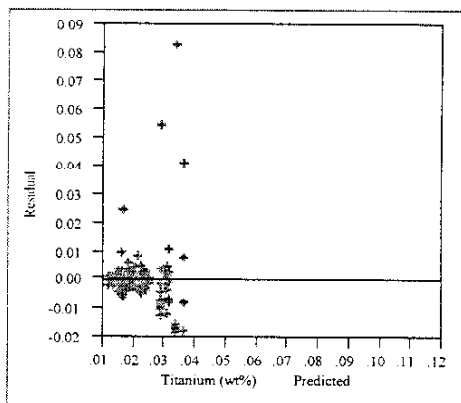
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.00894	0.00018	49	2.6712	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	0.00894233	0.000182	2.6712
Error	241	0.01646500	0.000068	Prob>F
C Total	290	0.02540733		<.0001

**Response: Fe/Li  
Summary of Fit**

RSquare	0.591548
Root Mean Square Error	0.333371
Mean of Response	5.076177
Observations (or Sum Wgts)	291

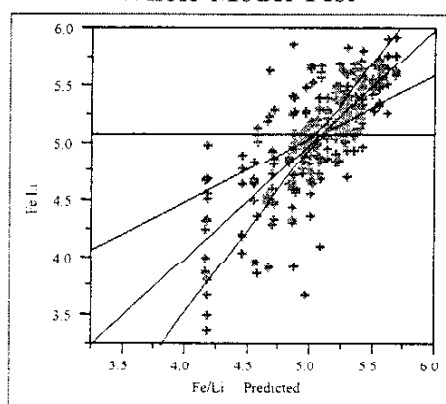
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.116966
Residual	0.111136

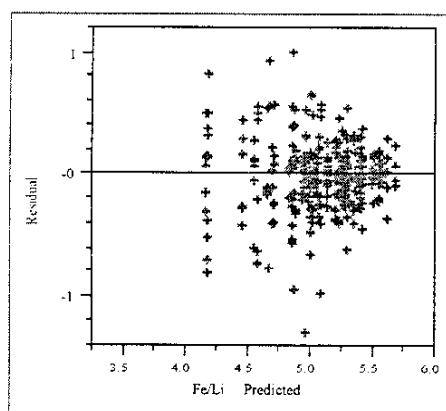
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	38.7902	0.79164	49	7.1231	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	38.790164	0.791636	7.1231
Error	241	26.783880	0.111136	Prob>F
C Total	290	65.574044		<.0001



**Exhibit 16: Random Effects Study for SME by Cation from PF Dissolution Method****Response: Fe/Al****Summary of Fit**

RSquare	0.696765
Root Mean Square Error	0.076233
Mean of Response	3.347665
Observations (or Sum Wgts)	291

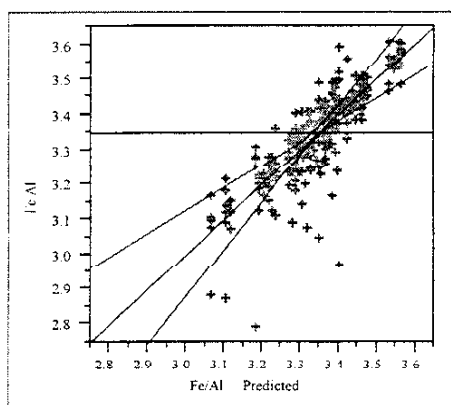
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.01029
Residual	0.005812

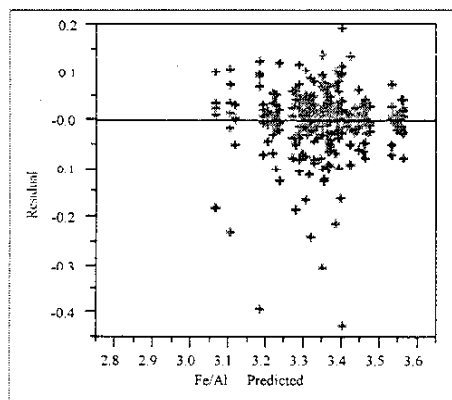
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	3.2182	0.06568	49	11.3013	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	49	3.2181994	0.065678	11.3013
Error	241	1.4005740	0.005812	<b>Prob&gt;F</b>
C Total	290	4.6187734		<.0001



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method****Response: Aluminum (wt%)****Summary of Fit**

RSquare	0.594097
Root Mean Square Error	0.144757
Mean of Response	2.45187
Observations (or Sum Wgts)	424

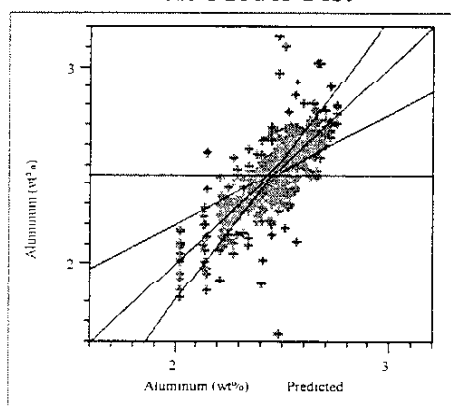
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.022025
Residual	0.020955

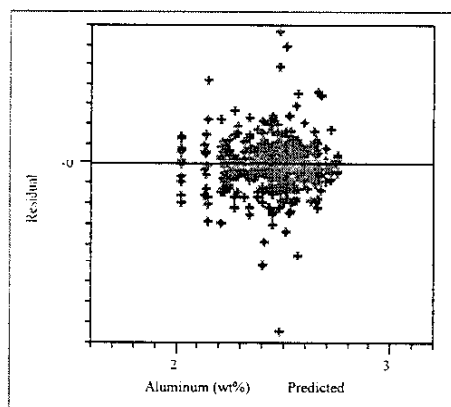
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	10.7345	0.14705	73	7.0175	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	10.734486	0.147048	7.0175
Error	350	7.334094	0.020955	<b>Prob&gt;F</b>
C Total	423	18.068580		<.0001

**Response: Calcium (wt%)****Summary of Fit**

RSquare	0.625436
Root Mean Square Error	0.084108
Mean of Response	0.877323
Observations (or Sum Wgts)	424

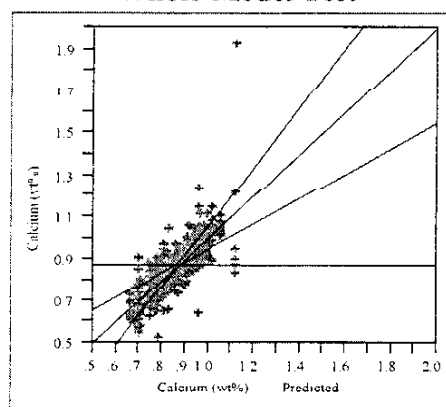
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.008657
Residual	0.007074

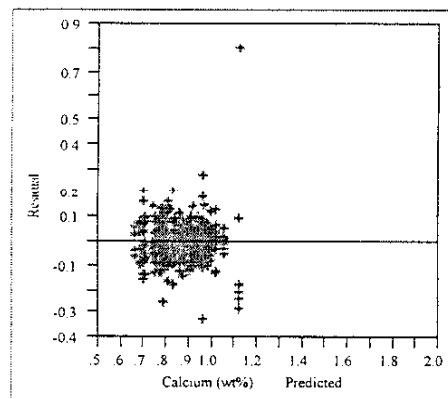
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	4.13425	0.05663	73	8.0058	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	4.1342470	0.056634	8.0058
Error	350	2.4759337	0.007074	<b>Prob&gt;F</b>
C Total	423	6.6101807		<.0001



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method****Response: Chromium (wt%)  
Summary of Fit**

RSquare	0.274965
Root Mean Square Error	0.021682
Mean of Response	0.069401
Observations (or Sum Wgts)	424

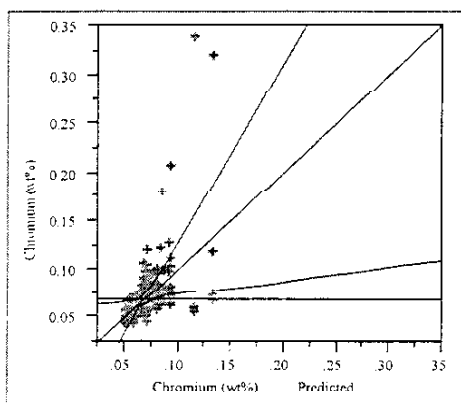
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000067
Residual	0.00047

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.0624	0.00085	73	1.8183	0.0002

**Whole-Model Test****Response: Copper (wt%)  
Summary of Fit**

RSquare	0.997409
Root Mean Square Error	0.006848
Mean of Response	0.070059
Observations (or Sum Wgts)	424

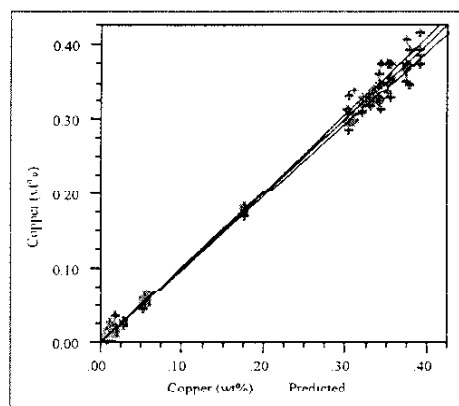
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.015106
Residual	0.000047

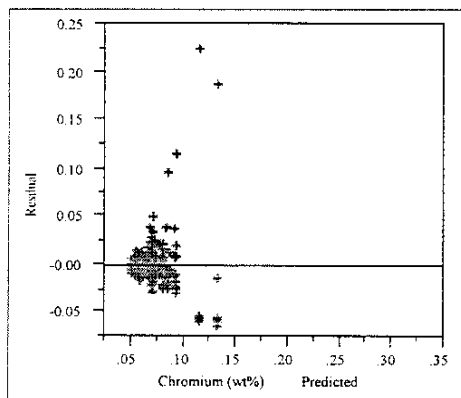
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

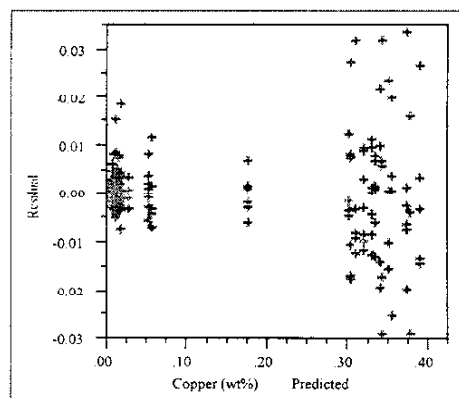
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	6.31659	0.08653	73	1845.325	0.0000

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	0.06240153	0.000855	1.8183
Error	350	0.16454231	0.000470	<b>Prob&gt;F</b>
C Total	423	0.22694384		0.0002

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	6.3165898	0.086529	1845.325
Error	350	0.0164118	0.000047	<b>Prob&gt;F</b>
C Total	423	6.3330015		0.0000



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method**

**Response: Iron (wt%)  
Summary of Fit**

RSquare	0.539515
Root Mean Square Error	0.480534
Mean of Response	8.393351
Observations (or Sum Wgts)	424

**Variance Component Estimates**

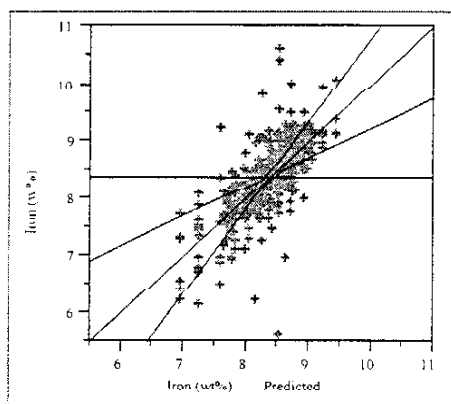
Component	Var Comp Est
Batch	0.186238
Residual	0.230913

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	94.6902	1.29713	73	5.6174	<.0001

**Whole-Model Test**



**Response: Potassium (wt%)  
Summary of Fit**

RSquare	0.872747
Root Mean Square Error	0.025156
Mean of Response	0.130248
Observations (or Sum Wgts)	424

**Variance Component Estimates**

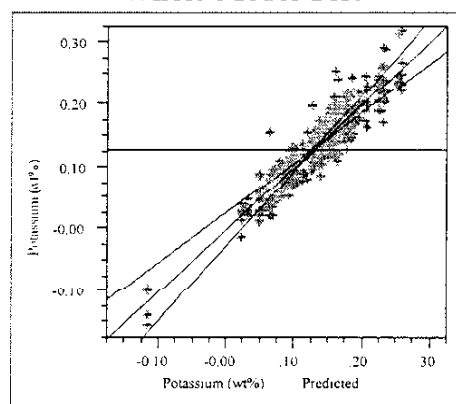
Component	Var Comp Est
Batch	0.003524
Residual	0.000633

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

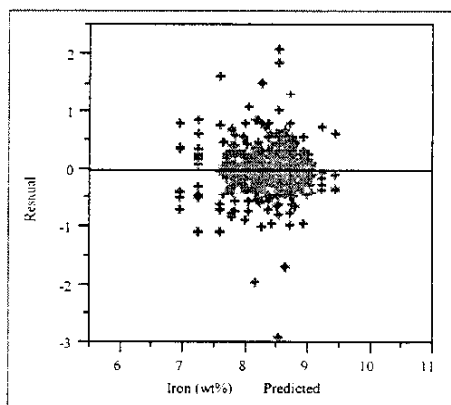
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.519	0.02081	73	32.8824	<.0001

**Whole-Model Test**



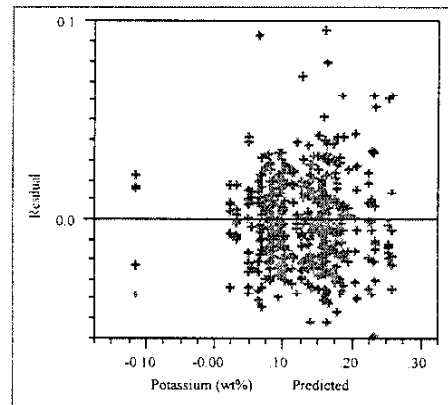
**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	94.69018	1.29713	5.6174
Error	350	80.81949	0.23091	<b>Prob&gt;F</b>
C Total	423	175.50967		<.0001



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	1.5190006	0.020808	32.8824
Error	350	0.2214824	0.000633	<b>Prob&gt;F</b>
C Total	423	1.7404830		<.0001



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method****Response: Lithium (wt%)  
Summary of Fit**

RSquare	0.446526
Root Mean Square Error	0.062227
Mean of Response	1.675986
Observations (or Sum Wgts)	424

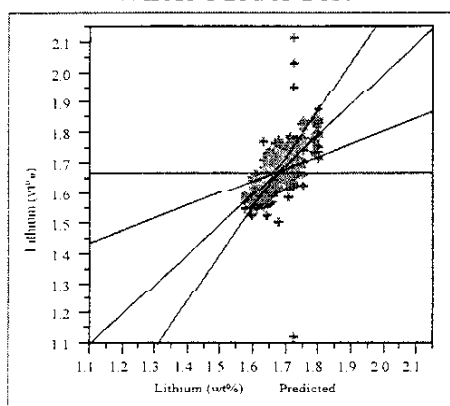
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.00194
Residual	0.003872

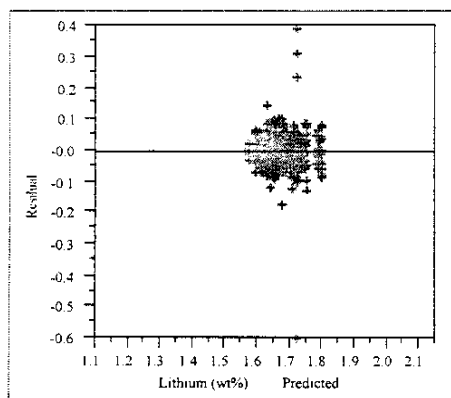
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.0934	0.01498	73	3.8681	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	73	1.0933993	0.014978	3.8681	
Error	350	1.3552806	0.003872		
C Total	423	2.4486799			<.0001

**Response: Magnesium (wt%)  
Summary of Fit**

RSquare	0.551646
Root Mean Square Error	0.056143
Mean of Response	1.275392
Observations (or Sum Wgts)	424

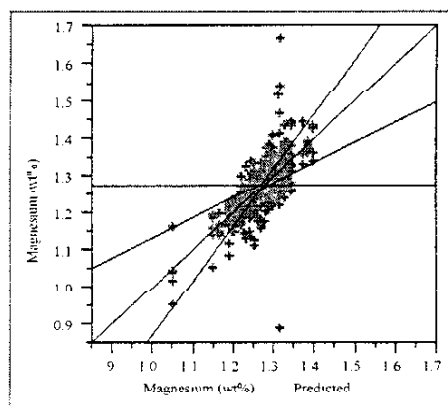
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.002697
Residual	0.003152

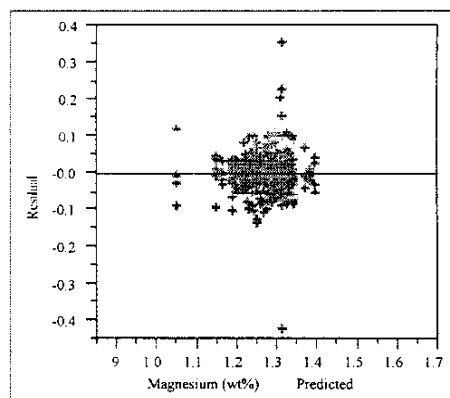
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.35736	0.01859	73	5.8991	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	73	1.3573584	0.018594	5.8991	
Error	350	1.1032026	0.003152		
C Total	423	2.4605610			<.0001



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method****Response: Manganese (wt%)  
Summary of Fit**

RSquare	0.639825
Root Mean Square Error	0.05651
Mean of Response	0.849042
Observations (or Sum Wgts)	424

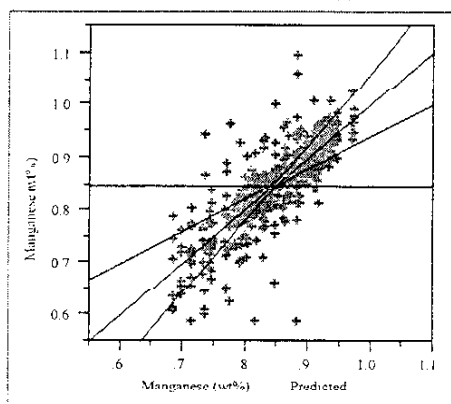
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.004193
Residual	0.003193

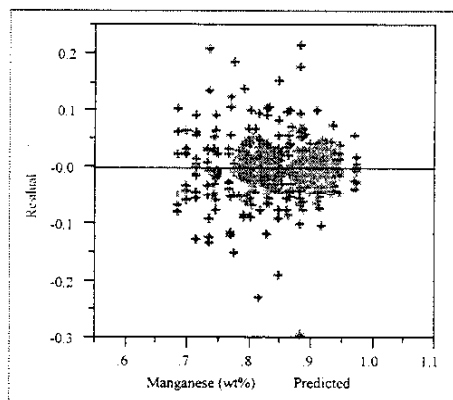
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.98551	0.0272	73	8.5171	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	73	1.9855051	0.027199	8.5171	
Error	350	1.1176941	0.003193		
C Total	423	3.1031992			<.0001

**Response: Sodium (wt%)  
Summary of Fit**

RSquare	0.586534
Root Mean Square Error	0.329169
Mean of Response	8.859892
Observations (or Sum Wgts)	424

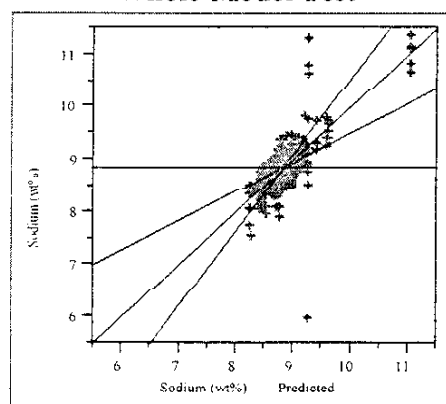
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.109799
Residual	0.108352

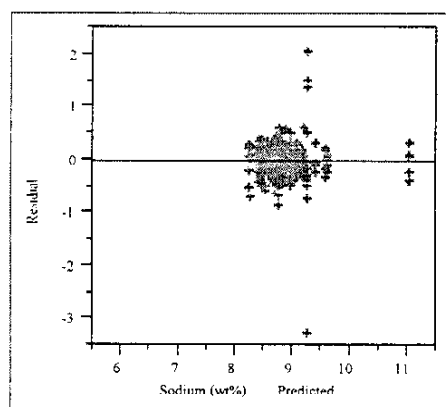
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	53.7973	0.73695	73	6.8014	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	73	53.797305	0.736949	6.8014	
Error	350	37.923358	0.108352		
C Total	423	91.720663			<.0001





**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method****Response: Nickel (wt%)****Summary of Fit**

RSquare	0.243632
Root Mean Square Error	0.042652
Mean of Response	0.103375
Observations (or Sum Wgts)	424

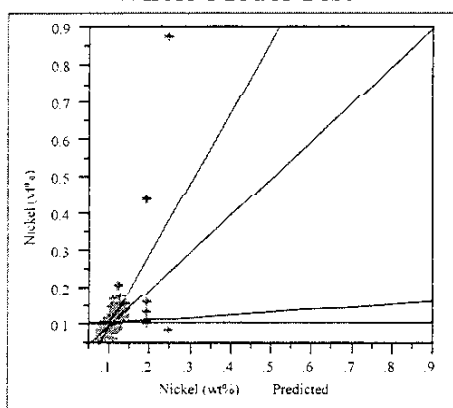
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000173
Residual	0.001819

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.20509	0.00281	73	1.5443	0.0056

**Whole-Model Test****Response: Silicon (wt%)****Summary of Fit**

RSquare	0.359626
Root Mean Square Error	1.134884
Mean of Response	22.88123
Observations (or Sum Wgts)	424

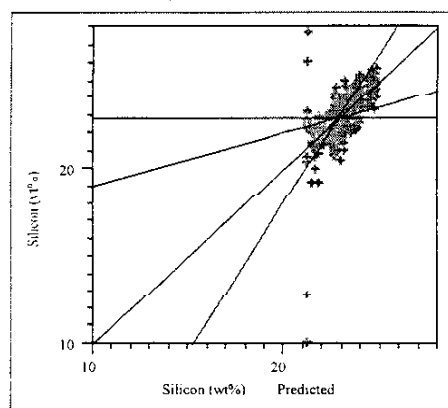
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.380773
Residual	1.287962

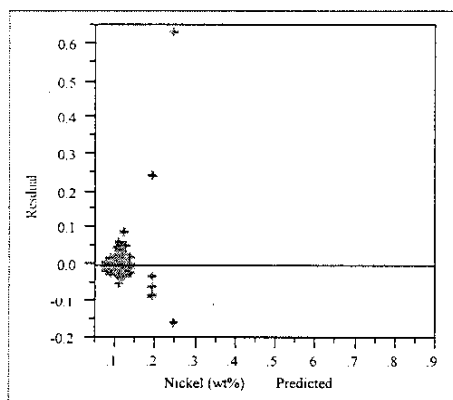
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

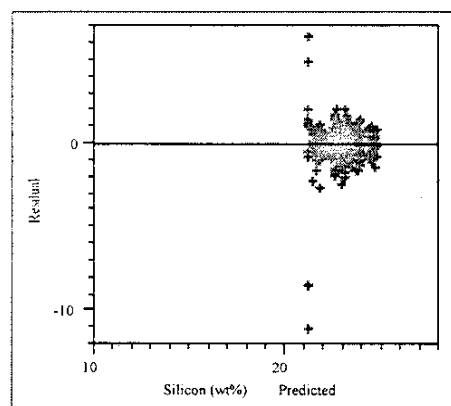
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	253.156	3.46789	73	2.6925	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	0.20509139	0.002809	1.5443
Error	350	0.63671798	0.001819	Prob>F
C Total	423	0.84180938		0.0056

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	253.15570	3.46789	2.6925
Error	350	450.78680	1.28796	Prob>F
C Total	423	703.94250		<.0001



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method**

**Response: Titanium (wt%)  
Summary of Fit**

RSquare	0.227526
Root Mean Square Error	0.038109
Mean of Response	0.025748
Observations (or Sum Wgts)	424

**Variance Component Estimates**

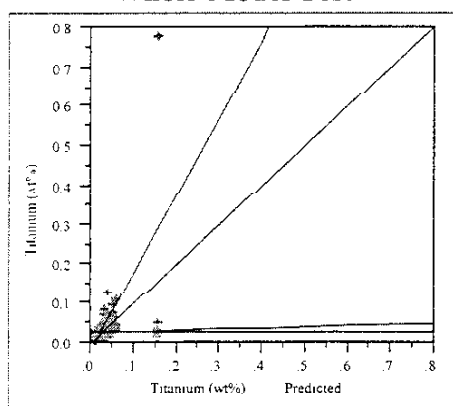
Component	Var Comp Est
Batch	0.000105
Residual	0.001452

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

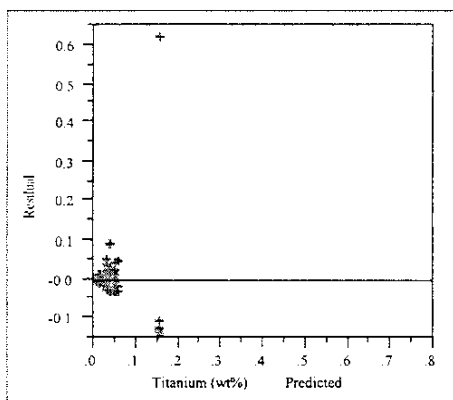
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.14971	0.00205	73	1.4122	0.0225

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	0.14971352	0.002051	1.4122
Error	350	0.50829248	0.001452	<b>Prob&gt;F</b>
C Total	423	0.65800600		0.0225



**Response: Uranium (wt%)  
Summary of Fit**

RSquare	0.816597
Root Mean Square Error	0.08506
Mean of Response	1.112059
Observations (or Sum Wgts)	424

**Variance Component Estimates**

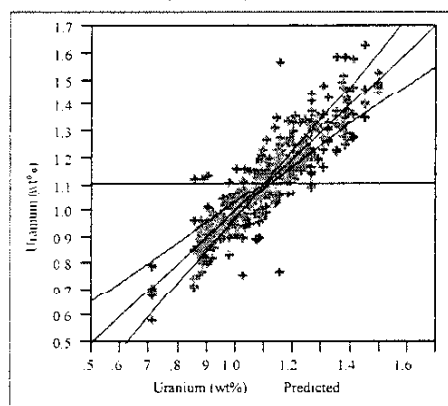
Component	Var Comp Est
Batch	0.025715
Residual	0.007235

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

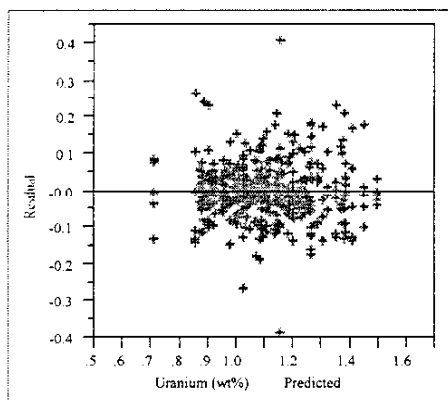
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	11.2751	0.15445	73	21.3475	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	11.275085	0.154453	21.3475
Error	350	2.532318	0.007235	<b>Prob&gt;F</b>
C Total	423	13.807404		<.0001



## Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method

### Response: Zirconium (wt%) Summary of Fit

RSquare	0.975409
Root Mean Square Error	0.004393
Mean of Response	0.042587
Observations (or Sum Wgts)	424

### Variance Component Estimates

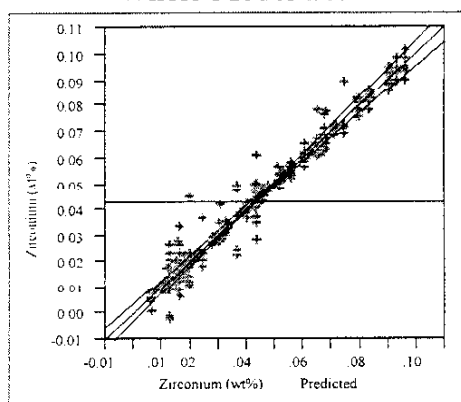
Component	Var Comp Est
Batch	0.000638
Residual	0.000019

These estimates based on equating Mean Squares to Expected Value.

### Tests wrt Random Effects

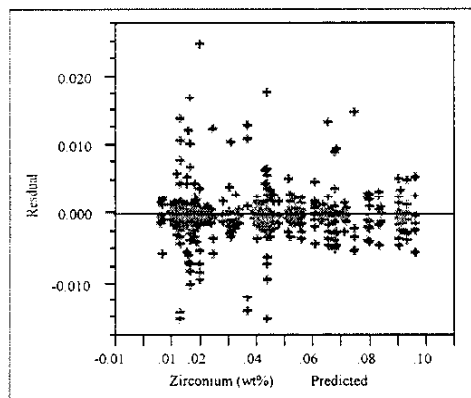
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.26796	0.00367	73	190.1731	<.0001

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	0.26795916	0.003671	190.1731
Error	350	0.00675561	0.000019	Prob>F
C Total	423	0.27471477		<.0001



### Response: Fe/Li Summary of Fit

RSquare	0.622096
Root Mean Square Error	0.32035
Mean of Response	5.027431
Observations (or Sum Wgts)	424

### Variance Component Estimates

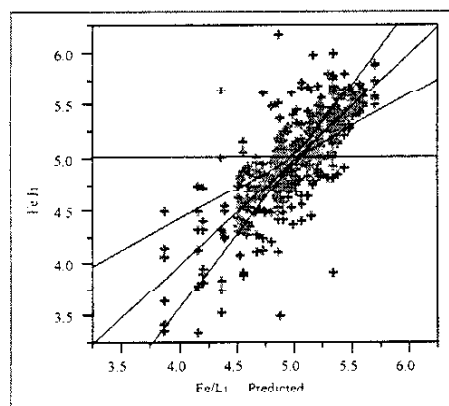
Component	Var Comp Est
Batch	0.123555
Residual	0.102624

These estimates based on equating Mean Squares to Expected Value.

### Tests wrt Random Effects

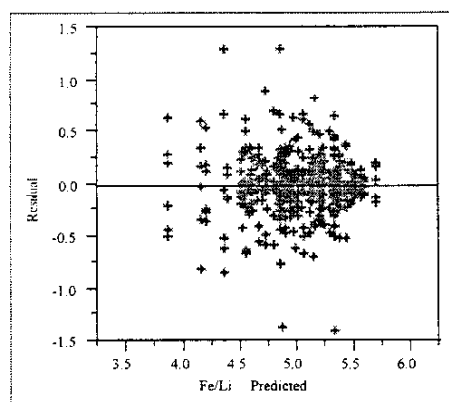
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	59.1281	0.80997	73	7.8926	<.0001

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	73	59.128092	0.809974	7.8926
Error	350	35.918522	0.102624	Prob>F
C Total	423	95.046613		<.0001



**Exhibit 17: Random Effects Study for SME by Cation from MA Dissolution Method**

**Response: Fe/Al  
Summary of Fit**

RSquare	0.694769
Root Mean Square Error	0.097551
Mean of Response	3.428974
Observations (or Sum Wgts)	424

**Variance Component Estimates**

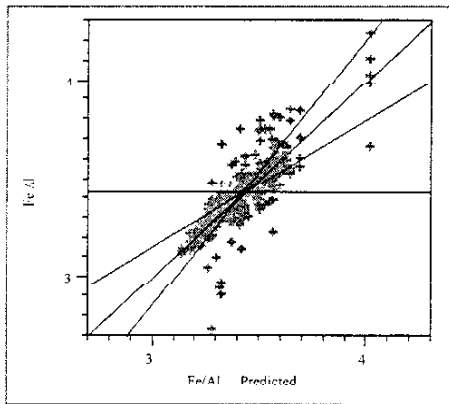
Component	Var Comp Est
Batch	0.016478
Residual	0.009516

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

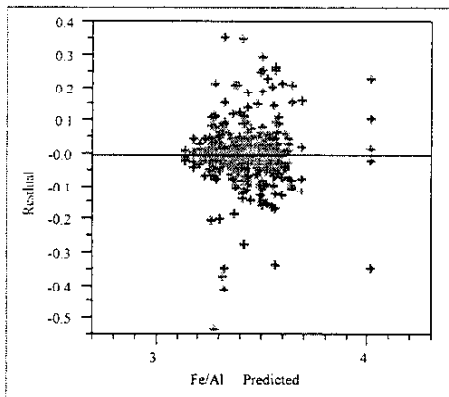
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	7.58126	0.10385	73	10.9133	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	73	7.581262	0.103853	10.9133	
Error	350	3.330659	0.009516		
C Total	423	10.911921			<.0001



**Response: Insoluble Solids (wt%)****Summary of Fit**

RSquare	0.21648
Root Mean Square Error	6.417342
Mean of Response	39.23875
Observations (or Sum Wgts)	32

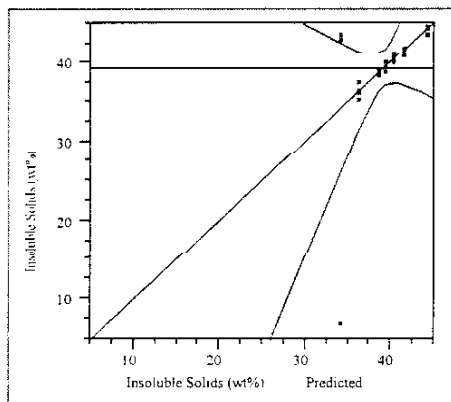
**Variance Component Estimates**

Component	Var Comp Est
Batch	-0.54274
Residual	41.18227

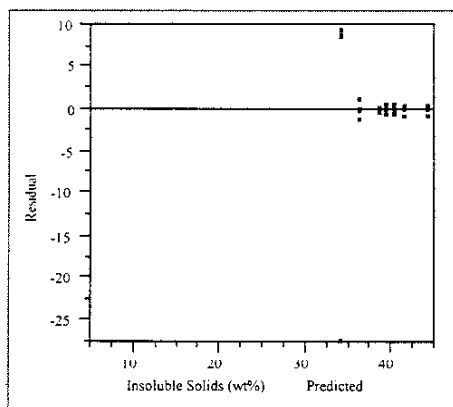
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	273.079	39.0113	7	0.9473	0.4899

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	7	273.0792	39.0113	0.9473
Error	24	988.3745	41.1823	Prob>F
C Total	31	1261.4537		0.4899

**Response: Formate (ppm)****Summary of Fit**

RSquare	0.968743
Root Mean Square Error	1391.28
Mean of Response	30804.34
Observations (or Sum Wgts)	144

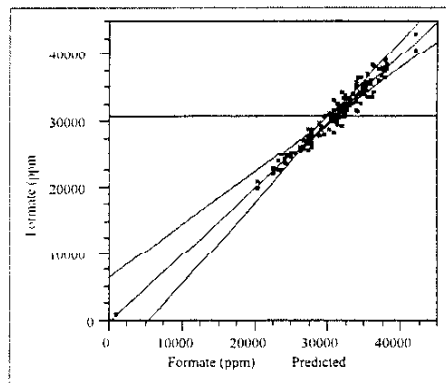
**Variance Component Estimates**

Component	Var Comp Est
Batch	29898662
Residual	1935659

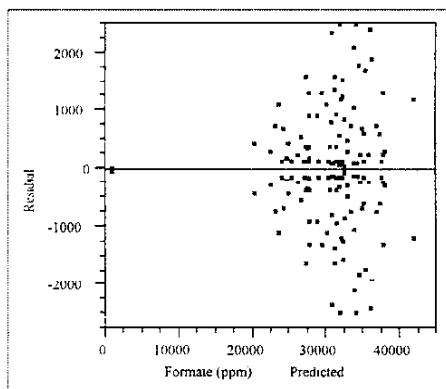
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	4.379e9	6.256e7	70	32.3215	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	4379445100	62563501	32.3215
Error	73	141303112	1935659	Prob>F
C Total	143	4520748212		<.0001



**Exhibit 18: Random Effects Study for MFT by Anion**

**Response: Chloride (ppm)  
Summary of Fit**

RSquare	0.998624
Root Mean Square Error	185.2788
Mean of Response	1518.021
Observations (or Sum Wgts)	144

**Variance Component Estimates**

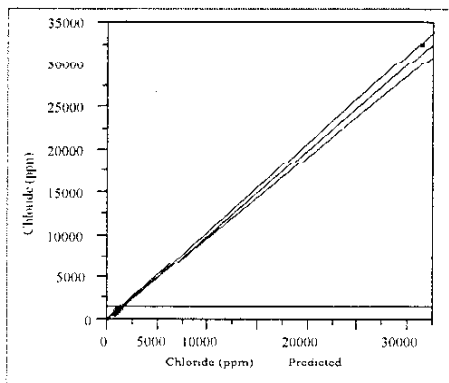
Component	Var Comp Est
Batch	12797524
Residual	34328.24

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

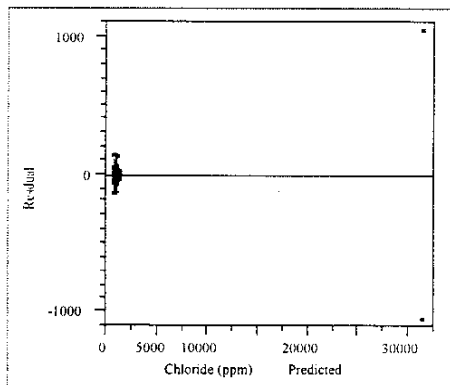
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.819e9	2.598e7	70	756.9529	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	1818940379	25984863	756.9529
Error	73	2505961.75	34328.24	Prob>F
C Total	143	1821446341		<.0001



**Response: Fluoride (ppm)  
Summary of Fit**

RSquare	0.861403
Root Mean Square Error	65.80401
Mean of Response	1092.694
Observations (or Sum Wgts)	144

**Variance Component Estimates**

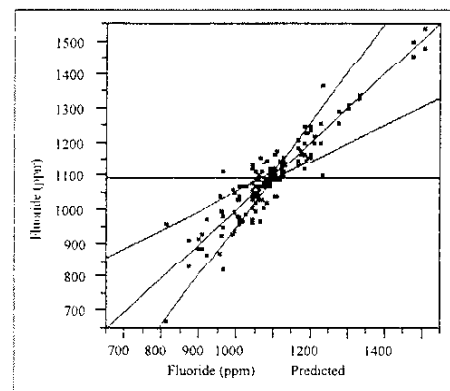
Component	Var Comp Est
Batch	11705.36
Residual	4330.168

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

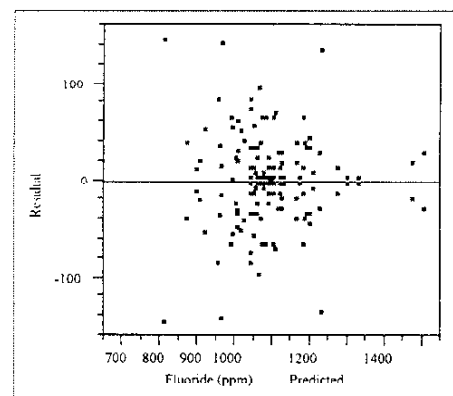
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1964622	28066	70	6.4815	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	1964622.3	28066.0	6.4815
Error	73	316102.3	4330.2	Prob>F
C Total	143	2280724.6		<.0001



## Exhibit 18: Random Effects Study for MFT by Anion

## Response: Nitrate (ppm)

## Summary of Fit

RSquare	0.904087
Root Mean Square Error	1288.793
Mean of Response	24556.94
Observations (or Sum Wgts)	144

## Variance Component Estimates

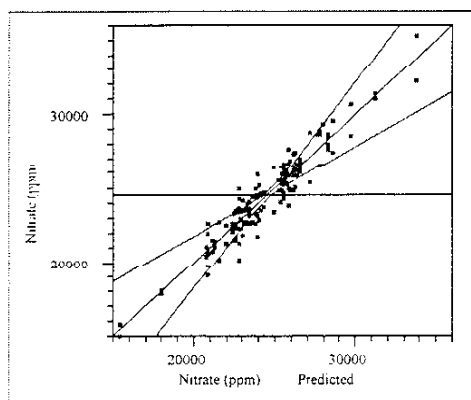
Component	Var Comp Est
Batch	7232907
Residual	1660993

These estimates based on equating Mean Squares to Expected Value.

## Tests wrt Random Effects

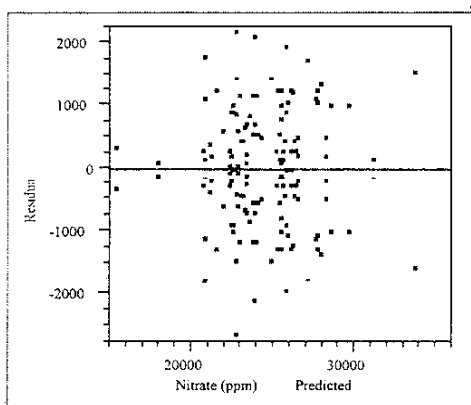
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.143e9	1.633e7	70	9.8301	<.0001

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	1142940556	16327722	9.8301
Error	73	121252500	1660993	Prob>F
C Total	143	1264193056		<.0001



## Response: Sulfate (ppm)

## Summary of Fit

RSquare	0.941765
Root Mean Square Error	69.57181
Mean of Response	1147.583
Observations (or Sum Wgts)	144

## Variance Component Estimates

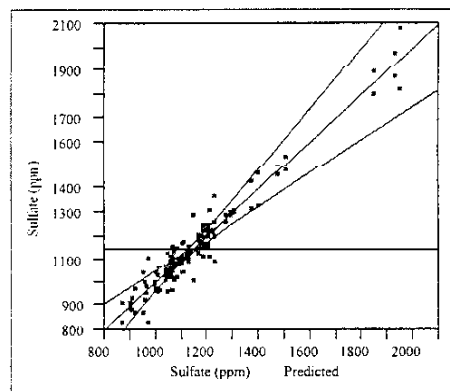
Component	Var Comp Est
Batch	37868.8
Residual	4840.236

These estimates based on equating Mean Squares to Expected Value.

## Tests wrt Random Effects

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5714082	81629.7	70	16.8648	<.0001

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	70	5714081.8	81629.7	16.8648
Error	73	353337.2	4840.2	Prob>F
C Total	143	6067419.0		<.0001

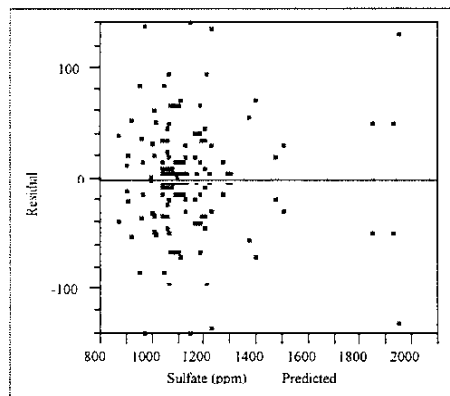


Exhibit 19: Random Effects Study for MFT by Cation from PF Dissolution Method

**Response: Aluminum (wt%)**  
**Summary of Fit**

RSquare	0.510778
Root Mean Square Error	0.181292
Mean of Response	2.449732
Observations (or Sum Wgts)	306

**Variance Component Estimates**

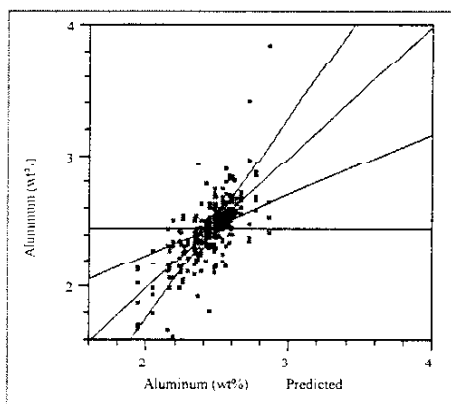
Component	Var Comp Est
Batch	0.022772
Residual	0.032867

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

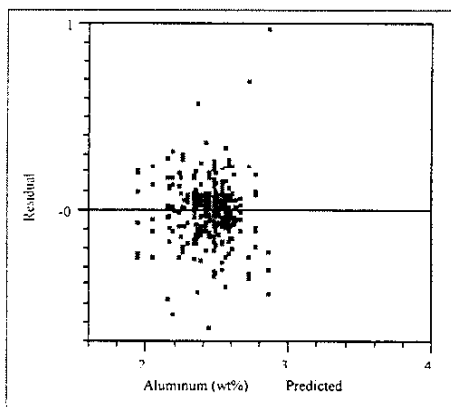
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	8.61305	0.1595	54	4.8530	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	8.613049	0.159501	4.8530
Error	251	8.249543	0.032867	<b>Prob&gt;F</b>
C Total	305	16.862592		<.0001



**Response: Boron (wt%)**  
**Summary of Fit**

RSquare	0.352013
Root Mean Square Error	0.167208
Mean of Response	2.668859
Observations (or Sum Wgts)	382

**Variance Component Estimates**

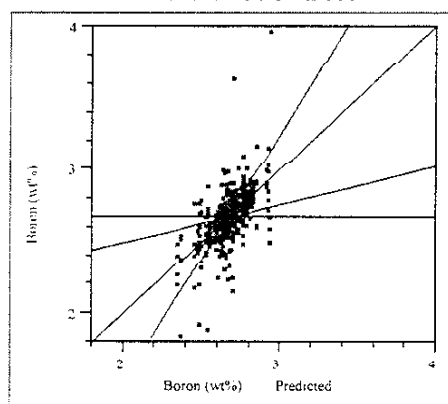
Component	Var Comp Est
Batch	0.007464
Residual	0.027959

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

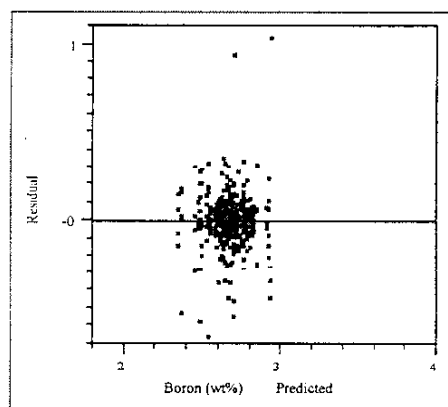
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	4.73873	0.06868	69	2.4564	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	4.738726	0.068677	2.4564
Error	312	8.723061	0.027959	<b>Prob&gt;F</b>
C Total	381	13.461786		<.0001





### Response: Calcium (wt%) Summary of Fit

RSquare	0.630832
Root Mean Square Error	0.08519
Mean of Response	0.794614
Observations (or Sum Wgts)	306

### Variance Component Estimates

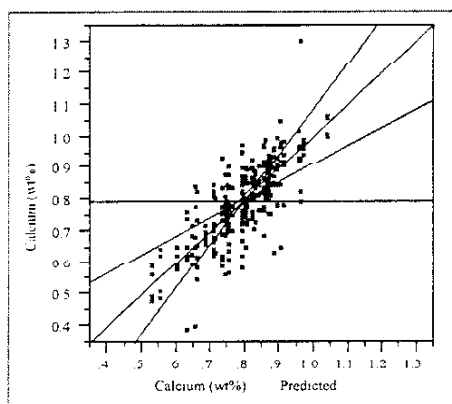
Component	Var Comp Est
Batch	0.009061
Residual	0.007257

These estimates based on equating Mean Squares to Expected Value.

### Tests wrt Random Effects

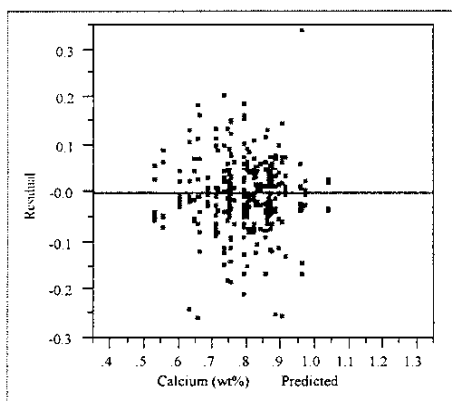
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	3.11271	0.05764	54	7.9427	<.0001

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	3.1127105	0.057643	7.9427
Error	251	1.8215860	0.007257	Prob>F
C Total	305	4.9342965		<.0001



### Response: Chromium (wt%) Summary of Fit

RSquare	0.649932
Root Mean Square Error	0.012132
Mean of Response	0.072771
Observations (or Sum Wgts)	306

### Variance Component Estimates

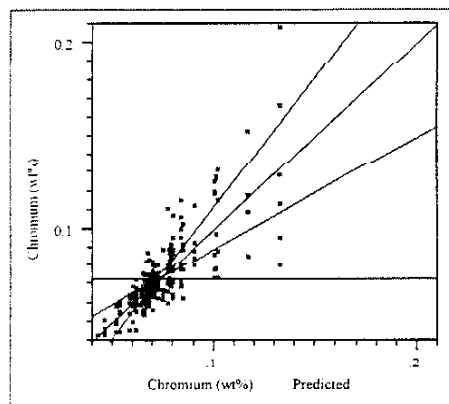
Component	Var Comp Est
Batch	0.000202
Residual	0.000147

These estimates based on equating Mean Squares to Expected Value.

### Tests wrt Random Effects

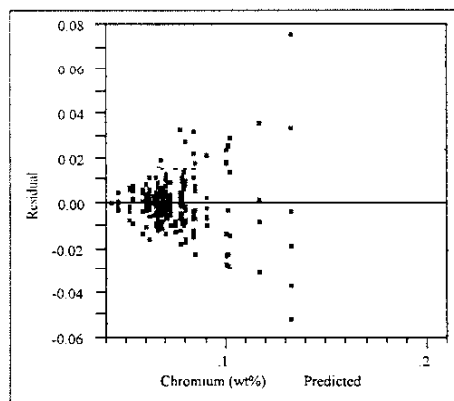
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.06859	0.00127	54	8.6297	<.0001

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	0.06858994	0.001270	8.6297
Error	251	0.03694405	0.000147	Prob>F
C Total	305	0.10553399		<.0001



**Exhibit 19: Random Effects Study for MFT by Cation from PF Dissolution Method**

**Response: Copper (wt%)  
Summary of Fit**

RSquare	0.852581
Root Mean Square Error	0.009016
Mean of Response	0.01548
Observations (or Sum Wgts)	306

**Variance Component Estimates**

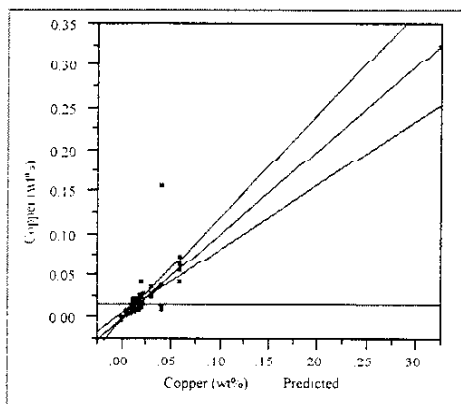
Component	Var Comp Est
Batch	0.000378
Residual	0.000081

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

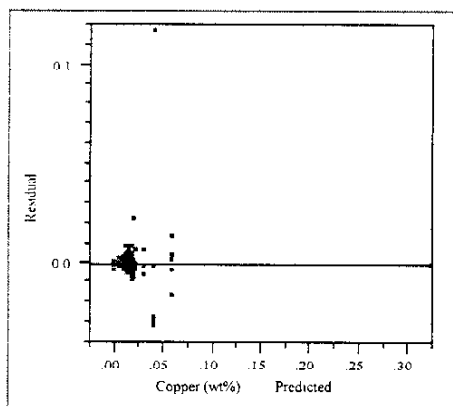
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.118	0.00219	54	26.8820	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	0.11800090	0.002185	26.8820
Error	251	0.02040348	0.000081	<b>Prob&gt;F</b>
C Total	305	0.13840438		<.0001



**Response: Iron (wt%)  
Summary of Fit**

RSquare	0.536781
Root Mean Square Error	0.624242
Mean of Response	8.233895
Observations (or Sum Wgts)	306

**Variance Component Estimates**

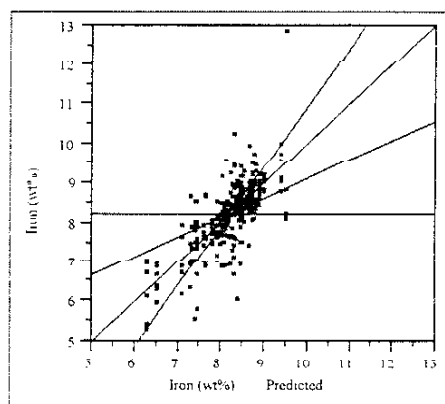
Component	Var Comp Est
Batch	0.307364
Residual	0.389678

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

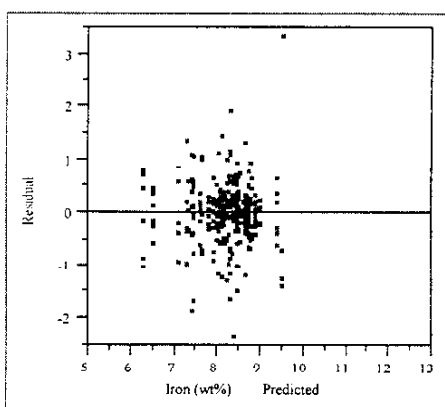
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	113.342	2.09893	54	5.3863	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	113.34221	2.09893	5.3863
Error	251	97.80928	0.38968	<b>Prob&gt;F</b>
C Total	305	211.15149		<.0001



**Exhibit 19: Random Effects Study for MFT by Cation from PF Dissolution Method****Response: Potassium (wt%)****Summary of Fit**

RSquare	0.194681
Root Mean Square Error	0.165301
Mean of Response	0.131118
Observations (or Sum Wgts)	306

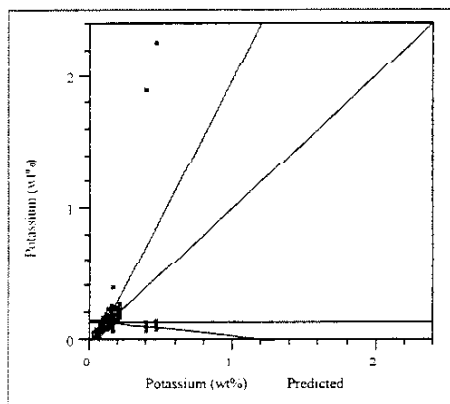
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000608
Residual	0.027325

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.65799	0.0307	54	1.1237	0.2739

**Whole-Model Test****Response: Lithium (wt%)****Summary of Fit**

RSquare	0.289054
Root Mean Square Error	0.107588
Mean of Response	1.633748
Observations (or Sum Wgts)	306

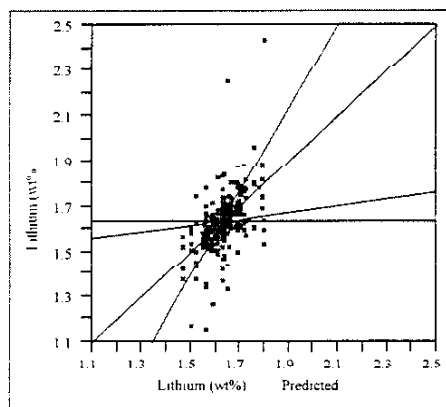
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001852
Residual	0.011575

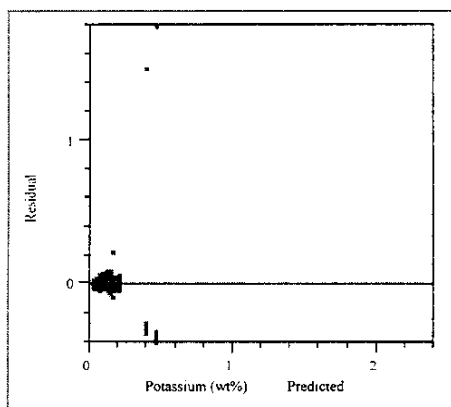
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

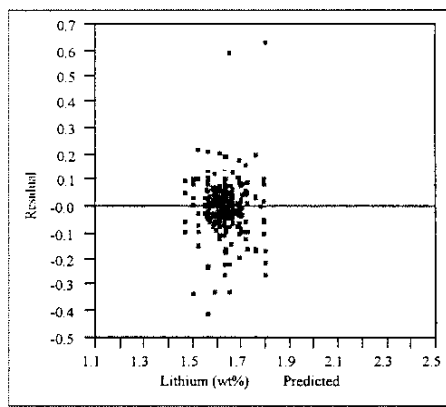
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.18126	0.02188	54	1.8898	0.0006

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	1.6579924	0.030704	1.1237
Error	251	6.8584613	0.027325	<b>Prob&gt;F</b>
C Total	305	8.5164538		0.2739

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	1.1812605	0.021875	1.8898
Error	251	2.9053891	0.011575	<b>Prob&gt;F</b>
C Total	305	4.0866496		0.0006



**Exhibit 19: Random Effects Study for MFT by Cation from PF Dissolution Method****Response: Magnesium (wt%)****Summary of Fit**

RSquare	0.309995
Root Mean Square Error	0.099327
Mean of Response	1.250141
Observations (or Sum Wgts)	306

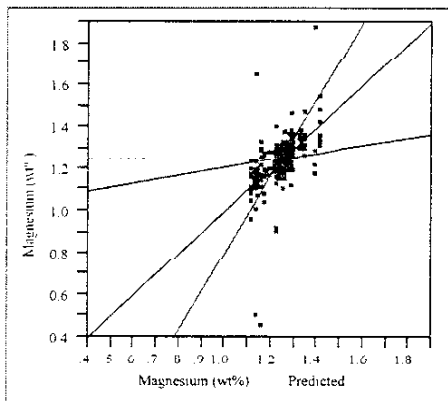
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001931
Residual	0.009866

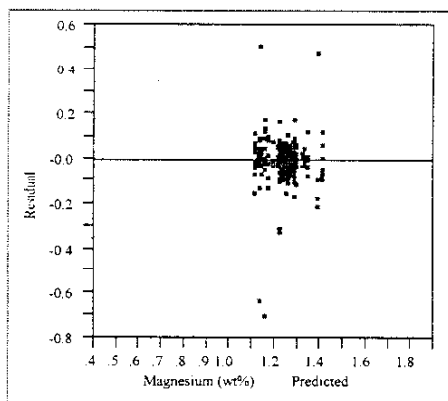
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.11253	0.0206	54	2.0883	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	1.1125281	0.020602	2.0883
Error	251	2.4763248	0.009866	Prob>F
C Total	305	3.5888530		<.0001

**Response: Manganese (wt%)****Summary of Fit**

RSquare	0.529869
Root Mean Square Error	0.081934
Mean of Response	0.820255
Observations (or Sum Wgts)	306

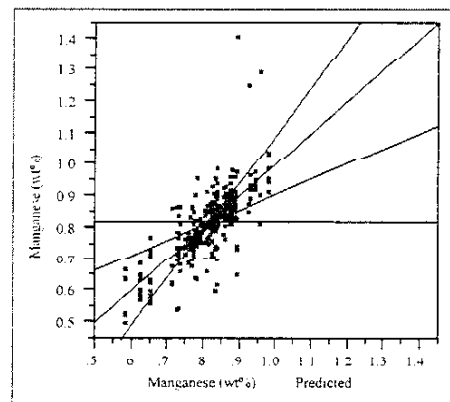
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.005117
Residual	0.006713

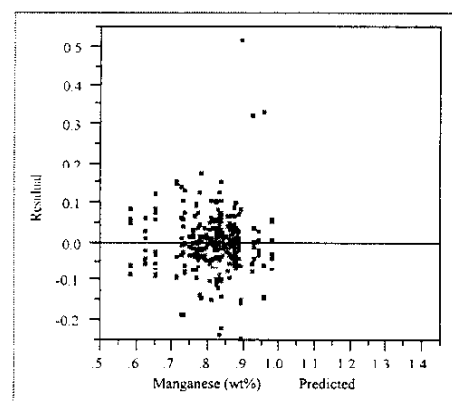
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.89913	0.03517	54	5.2388	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	1.8991332	0.035169	5.2388
Error	251	1.6850230	0.006713	Prob>F
C Total	305	3.5841561		<.0001



**Response: Nickel (wt%)****Summary of Fit**

RSquare	0.190659
Root Mean Square Error	0.055926
Mean of Response	0.105052
Observations (or Sum Wgts)	306

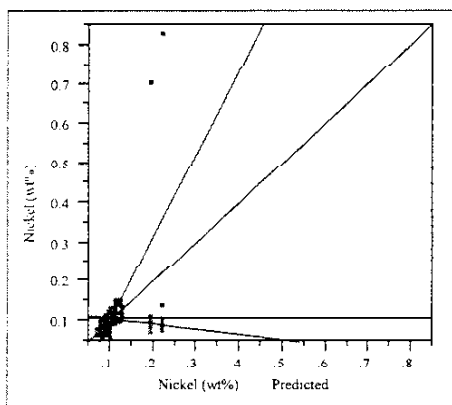
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000053
Residual	0.003128

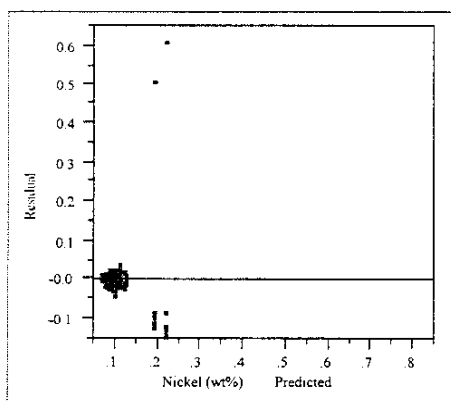
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.18494	0.00342	54	1.0950	0.3168

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	0.18493908	0.003425	1.0950
Error	251	0.78506208	0.003128	<b>Prob&gt;F</b>
C Total	305	0.97000116		0.3168

**Response: Silicon (wt%)****Summary of Fit**

RSquare	0.31817
Root Mean Square Error	1.662353
Mean of Response	24.66783
Observations (or Sum Wgts)	306

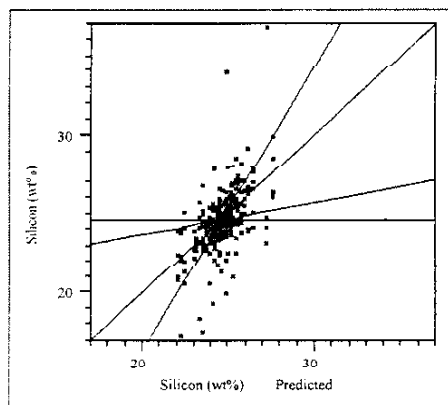
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.580915
Residual	2.763416

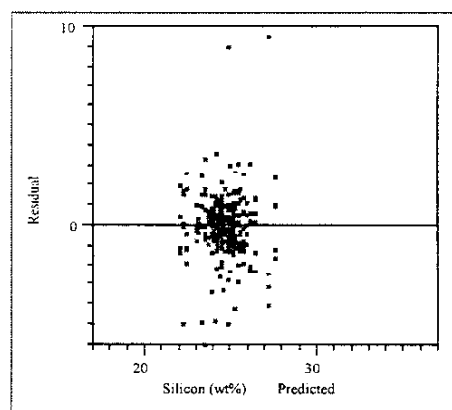
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	323.67	5.99389	54	2.1690	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	323.6699	5.99389	2.1690
Error	251	693.6174	2.76342	<b>Prob&gt;F</b>
C Total	305	1017.2873		<.0001



**Exhibit 19: Random Effects Study for MFT by Cation from PF Dissolution Method**

**Response: Titanium (wt%)**

**Summary of Fit**

RSquare	0.173731
Root Mean Square Error	0.050291
Mean of Response	0.024105
Observations (or Sum Wgts)	306

**Variance Component Estimates**

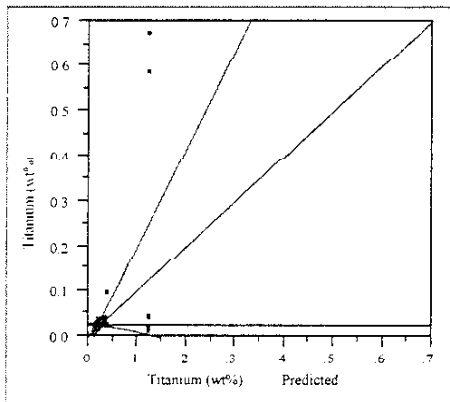
Component	Var Comp Est
Batch	-0.00001
Residual	0.002529

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

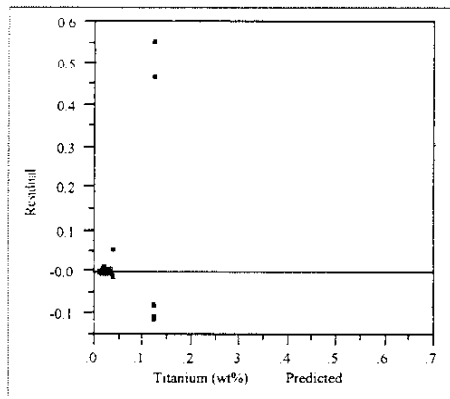
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.13348	0.00247	54	0.9773	0.5247

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	0.13347727	0.002472	0.9773
Error	251	0.63482138	0.002529	Prob>F
C Total	305	0.76829865		0.5247



**Response: Fe/Li**

**Summary of Fit**

RSquare	0.59703
Root Mean Square Error	0.366913
Mean of Response	5.054695
Observations (or Sum Wgts)	306

**Variance Component Estimates**

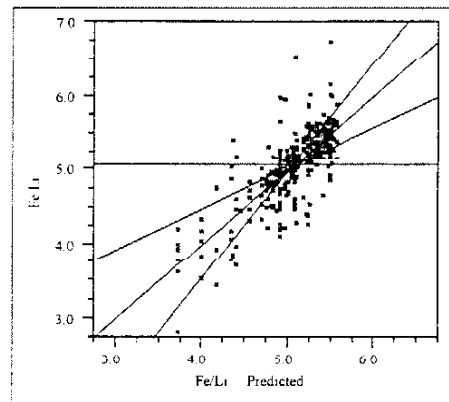
Component	Var Comp Est
Batch	0.142554
Residual	0.154669

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

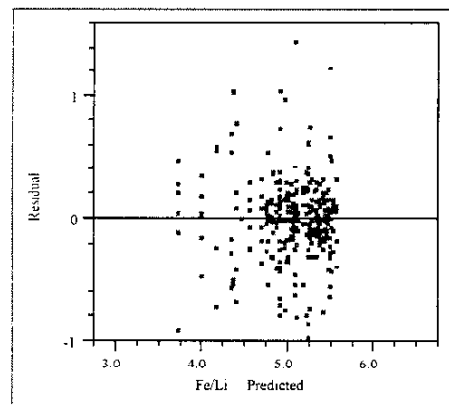
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	50.0802	0.92741	54	6.8866	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	50.080151	0.927410	6.8866
Error	251	33.801950	0.134669	Prob>F
C Total	305	83.882101		<.0001



**Exhibit 19: Random Effects Study for MFT by Cation from PF Dissolution Method****Response: Fe/Al****Summary of Fit**

RSquare	0.572785
Root Mean Square Error	0.094897
Mean of Response	3.361595
Observations (or Sum Wgts)	306

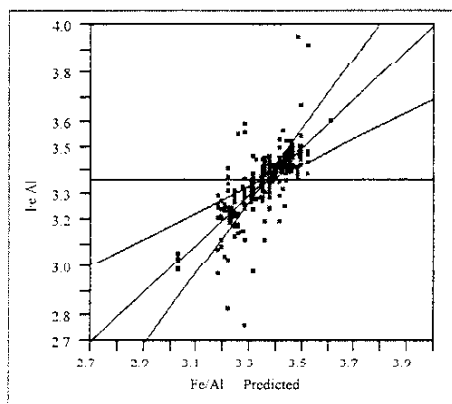
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.008473
Residual	0.009005

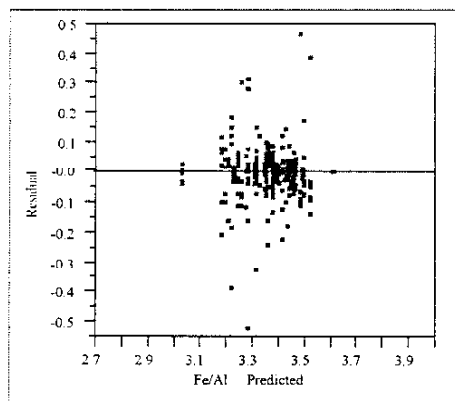
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	3.03058	0.05612	54	6.2320	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	54	3.0305841	0.056122	6.2320
Error	251	2.2603762	0.009005	<b>Prob&gt;F</b>
C Total	305	5.2909603		<.0001



**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method**

**Response: Aluminum (wt%)  
Summary of Fit**

RSquare	0.638798
Root Mean Square Error	0.125203
Mean of Response	2.457095
Observations (or Sum Wgts)	368

**Variance Component Estimates**

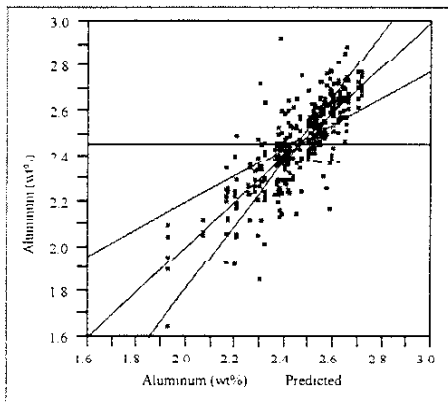
Component	Var Comp Est
Batch	0.0198
Residual	0.015676

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

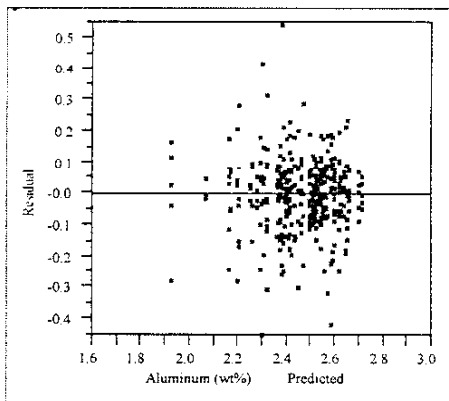
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	8.26153	0.11973	69	7.6380	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	8.261527	0.119732	7.6380
Error	298	4.671394	0.015676	<b>Prob&gt;F</b>
C Total	367	12.932922		<.0001



**Response: Calcium (wt%)  
Summary of Fit**

RSquare	0.64151
Root Mean Square Error	0.072726
Mean of Response	0.868302
Observations (or Sum Wgts)	368

**Variance Component Estimates**

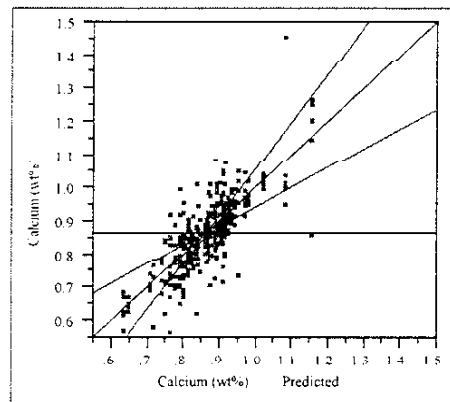
Component	Var Comp Est
Batch	0.006772
Residual	0.005289

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

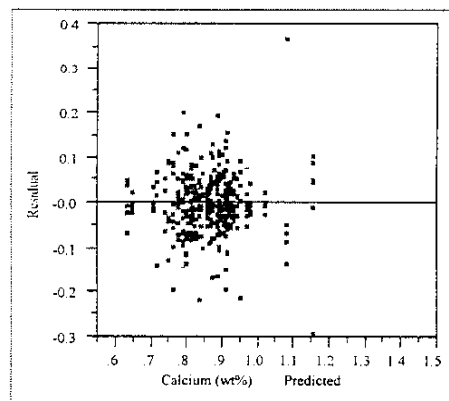
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	2.82049	0.04088	69	7.7285	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	2.8204945	0.040877	7.7285
Error	298	1.5761550	0.005289	<b>Prob&gt;F</b>
C Total	367	4.3966495		<.0001





**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method****Response: Chromium (wt%)****Summary of Fit**

RSquare	0.480233
Root Mean Square Error	0.01228
Mean of Response	0.068614
Observations (or Sum Wgts)	368

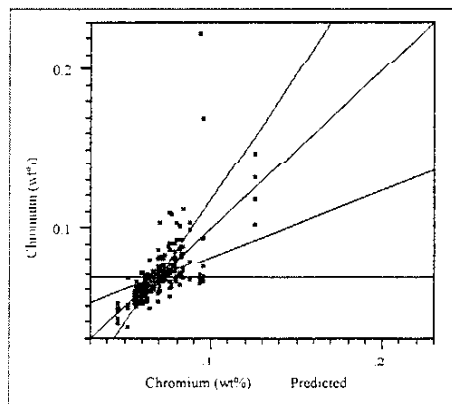
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000086
Residual	0.000151

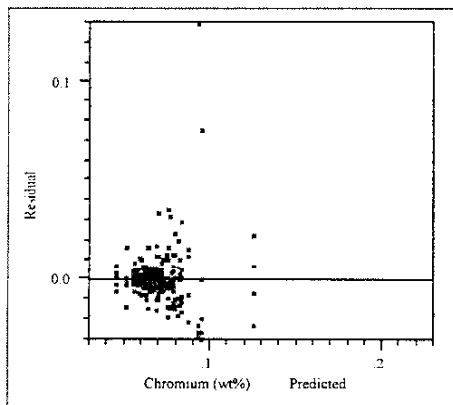
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.04152	0.0006	69	3.9903	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	0.04151929	0.000602	3.9903
Error	298	0.04493721	0.000151	<b>Prob&gt;F</b>
C Total	367	0.08645649		<.0001

**Response: Copper (wt%)****Summary of Fit**

RSquare	0.994807
Root Mean Square Error	0.009962
Mean of Response	0.073929
Observations (or Sum Wgts)	368

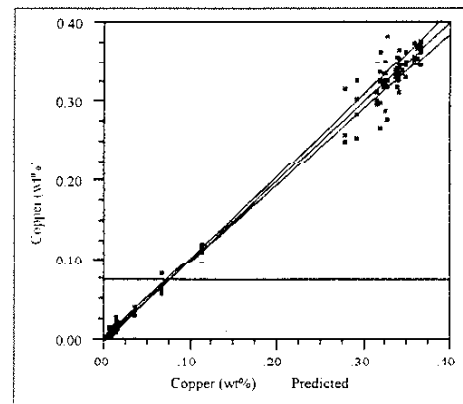
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.015603
Residual	0.000099

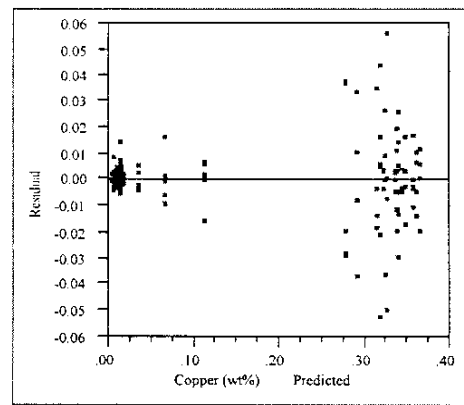
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	5.66491	0.0821	69	827.3561	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	5.6649071	0.082100	827.356
Error	298	0.0295711	0.000099	<b>Prob&gt;F</b>
C Total	367	5.6944782		<.0001



**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method**

**Response: Iron (wt%)**  
**Summary of Fit**

RSquare	0.675789
Root Mean Square Error	0.408287
Mean of Response	8.384696
Observations (or Sum Wgts)	368

**Variance Component Estimates**

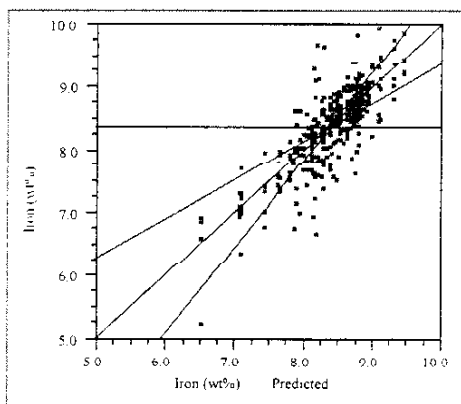
Component	Var Comp Est
Batch	0.254201
Residual	0.166943

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

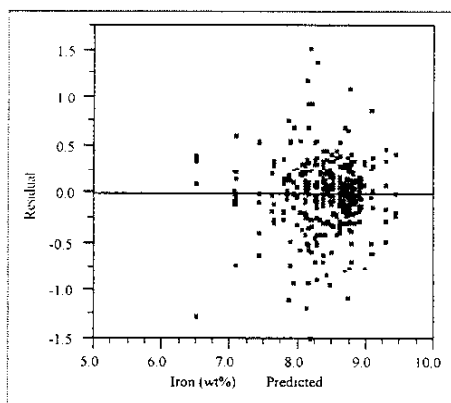
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	103.697	1.50286	69	9.0022	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	103.69735	1.50286	9.0022
Error	298	49.74903	0.16694	Prob>F
C Total	367	153.44638		<.0001



**Response: Potassium (wt%)**  
**Summary of Fit**

RSquare	0.753301
Root Mean Square Error	0.050226
Mean of Response	0.141128
Observations (or Sum Wgts)	368

**Variance Component Estimates**

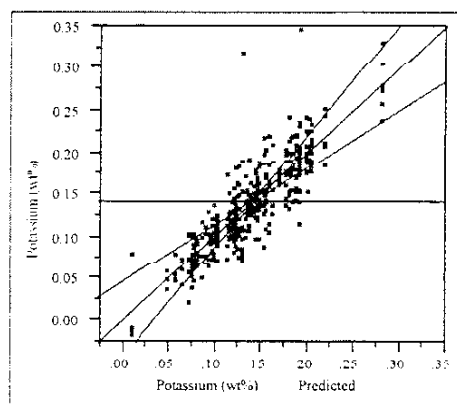
Component	Var Comp Est
Batch	0.002119
Residual	0.000914

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

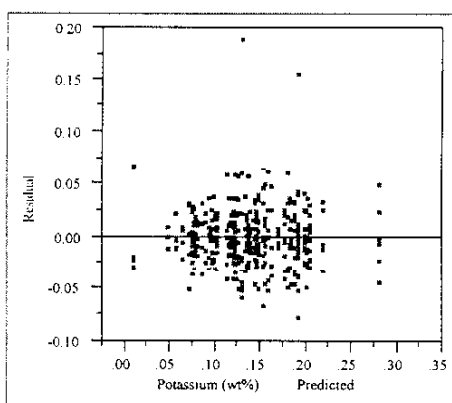
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.83135	0.01205	69	13.1877	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	0.8313500	0.012049	13.1877
Error	298	0.2722590	0.000914	Prob>F
C Total	367	1.1036090		<.0001



**Response: Lithium (wt%)****Summary of Fit**

RSquare	0.694447
KSquare Adj	0.623698
Root Mean Square Error	0.040458
Mean of Response	1.684823
Observations (or Sum Wgts)	368

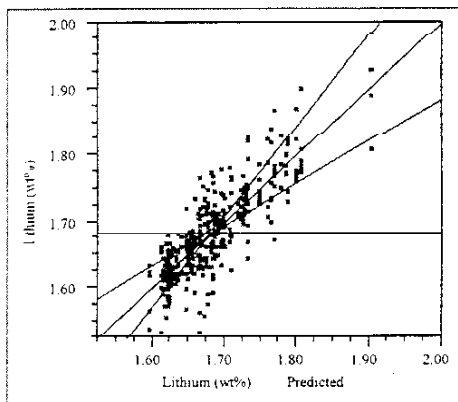
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.002746
Residual	0.001637

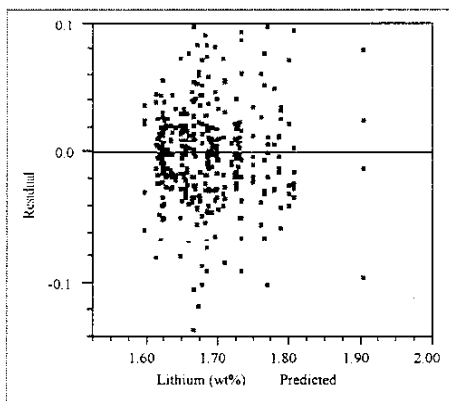
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.10858	0.01607	69	9.8157	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	1.1085838	0.016066	9.8157
Error	298	0.4877717	0.001637	<b>Prob&gt;F</b>
C Total	367	1.5963555		<.0001

**Response: Magnesium (wt%)****Summary of Fit**

RSquare	0.637698
Root Mean Square Error	0.04388
Mean of Response	1.281552
Observations (or Sum Wgts)	368

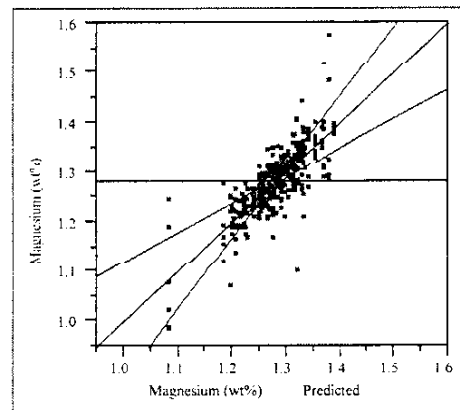
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.002419
Residual	0.001925

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.00992	0.01464	69	7.6017	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	1.0099239	0.014637	7.6017
Error	298	0.5737791	0.001925	<b>Prob&gt;F</b>
C Total	367	1.5837030		<.0001

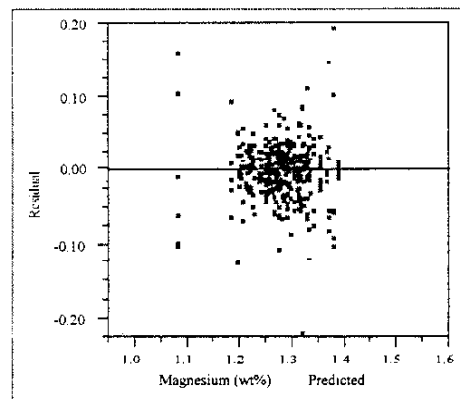


Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method

**Response: Manganese (wt%)**  
**Summary of Fit**

RSquare	0.652567
Root Mean Square Error	0.055598
Mean of Response	0.835079
Observations (or Sum Wgts)	368

**Variance Component Estimates**

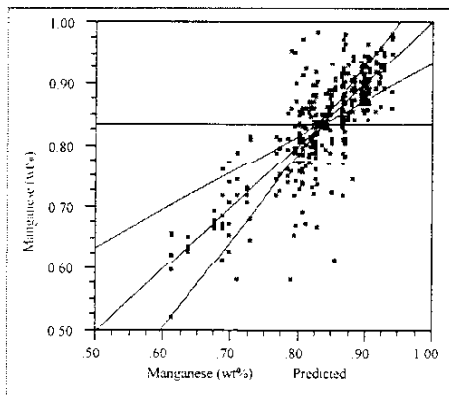
Component	Var Comp Est
Batch	0.004183
Residual	0.003091

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

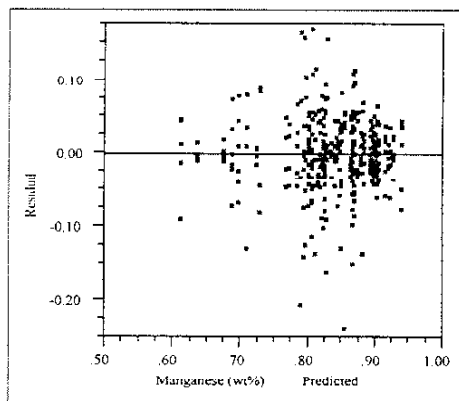
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	1.73018	0.02508	69	8.1119	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	1.7301830	0.025075	8.1119
Error	298	0.9211677	0.003091	<b>Prob&gt;F</b>
C Total	367	2.6513507		<.0001



**Response: Sodium (wt%)**  
**Summary of Fit**

RSquare	0.639623
Root Mean Square Error	0.249212
Mean of Response	8.846212
Observations (or Sum Wgts)	368

**Variance Component Estimates**

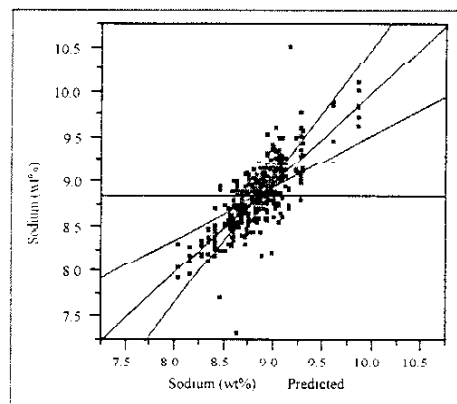
Component	Var Comp Est
Batch	0.07877
Residual	0.062107

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

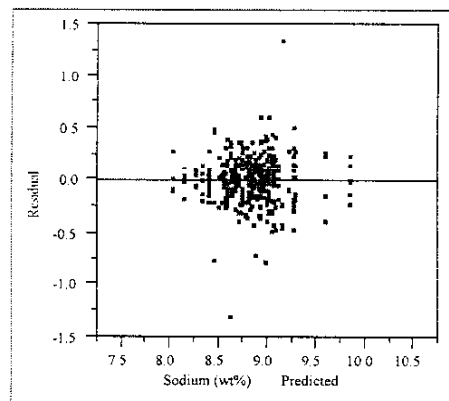
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	32.849	0.47607	69	7.6654	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	32.848986	0.476072	7.6654
Error	298	18.507816	0.062107	<b>Prob&gt;F</b>
C Total	367	51.356801		<.0001



**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method****Response: Nickel (wt%)  
Summary of Fit**

RSquare	0.669147
Root Mean Square Error	0.017329
Mean of Response	0.107818
Observations (or Sum Wgts)	368

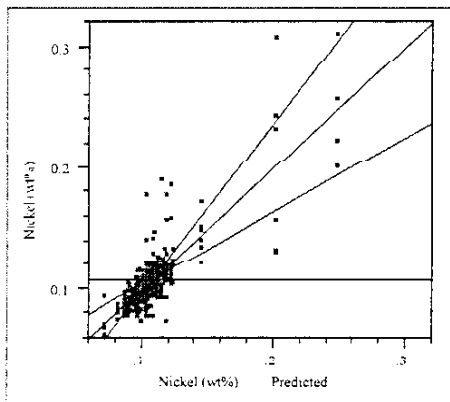
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000442
Residual	0.0003

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.18099	0.00262	69	8.7348	<.0001

**Whole-Model Test****Response: Silicon (wt%)  
Summary of Fit**

RSquare	0.633636
Root Mean Square Error	0.061416
Mean of Response	23.12764
Observations (or Sum Wgts)	368

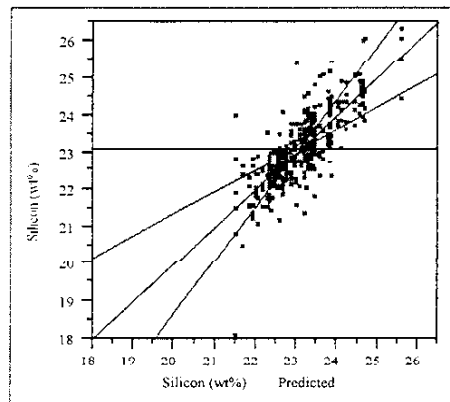
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.538543
Residual	0.437472

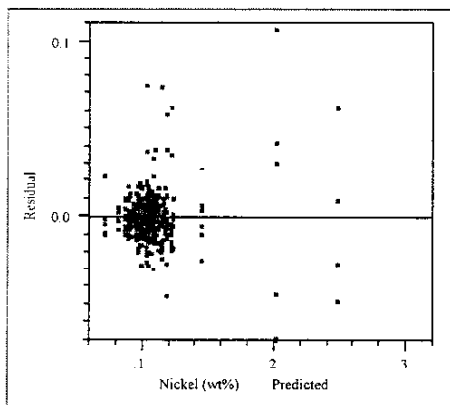
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

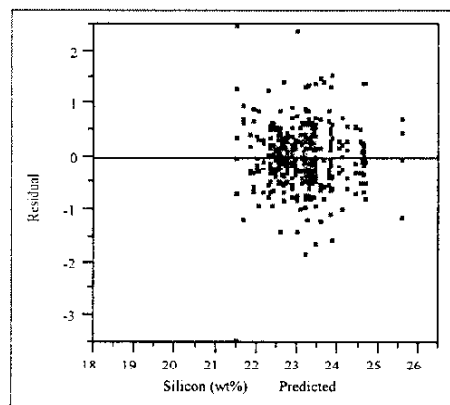
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	225.472	3.26771	69	7.4695	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	0.18099273	0.002623	8.7348
Error	298	0.08949007	0.000300	Prob>F
C Total	367	0.27048280		<.0001

**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	225.47180	3.26771	7.4695
Error	298	130.36652	0.43747	Prob>F
C Total	367	355.83832		<.0001



**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method**

**Response: Titanium (wt%)  
Summary of Fit**

RSquare	0.602765
Root Mean Square Error	0.007026
Mean of Response	0.02297
Observations (or Sum Wgts)	368

**Variance Component Estimates**

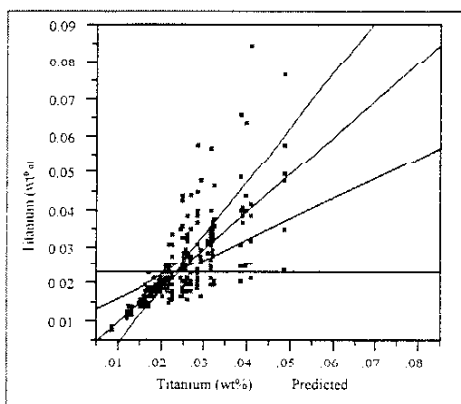
Component	Var Comp Est
Batch	0.000052
Residual	0.000049

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.02232	0.00032	69	6.5534	<.0001

**Whole-Model Test**



**Response: Uranium (wt%)  
Summary of Fit**

RSquare	0.821613
Root Mean Square Error	0.081926
Mean of Response	1.123565
Observations (or Sum Wgts)	368

**Variance Component Estimates**

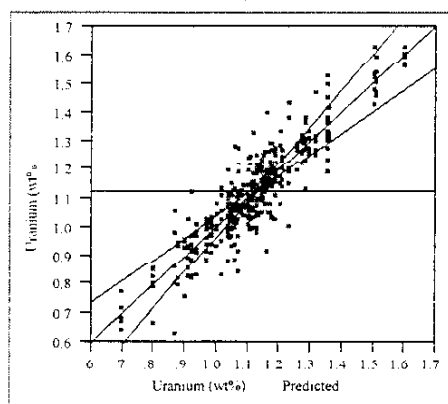
Component	Var Comp Est
Batch	0.024128
Residual	0.006712

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

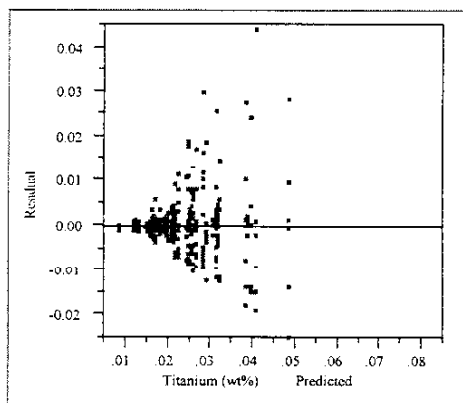
Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	9.21226	0.13351	69	19.8917	<.0001

**Whole-Model Test**



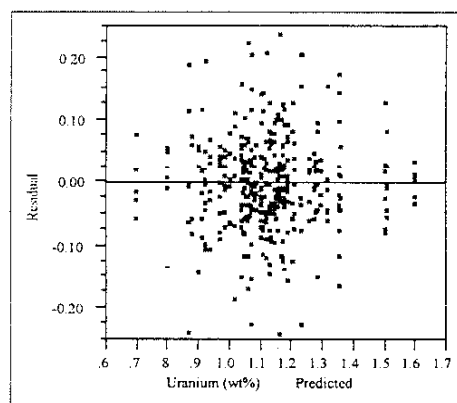
**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	0.02232320	0.000324	6.5534
Error	298	0.01471147	0.000049	Prob>F
C Total	367	0.03703467		<.0001



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	9.212256	0.133511	19.8917
Error	298	2.000147	0.006712	Prob>F
C Total	367	11.212402		<.0001



**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method****Response: Zirconium (wt%)****Summary of Fit**

RSquare	0.60057
Root Mean Square Error	0.02164
Mean of Response	0.043859
Observations (or Sum Wgts)	368

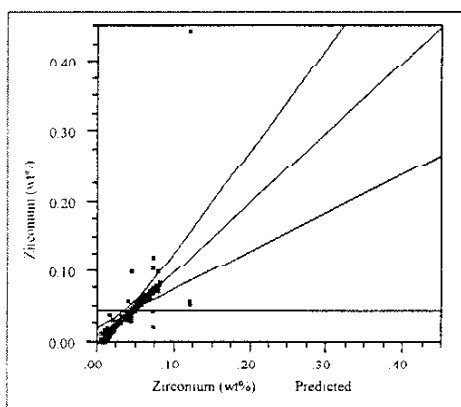
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.00049
Residual	0.000468

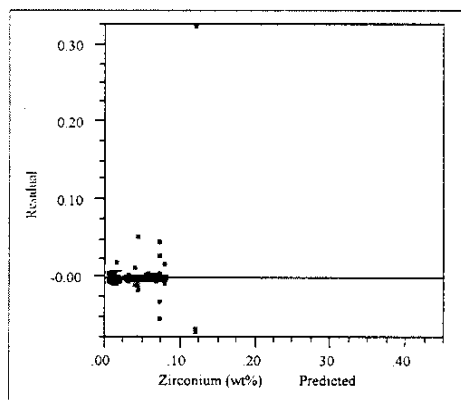
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	0.20983	0.00304	69	6.4937	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	0.20982765	0.003041	6.4937
Error	298	0.13955300	0.000468	<b>Prob&gt;F</b>
C Total	367	0.34938065		<.0001

**Response: Fe/Li****Summary of Fit**

RSquare	0.686585
Root Mean Square Error	0.307847
Mean of Response	4.990823
Observations (or Sum Wgts)	368

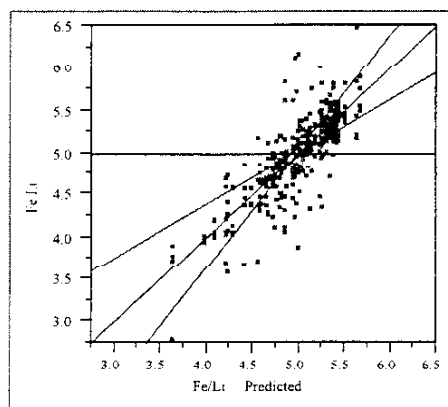
**Variance Component Estimates**

Component	Var Comp Est
Batch	0.152578
Residual	0.09477

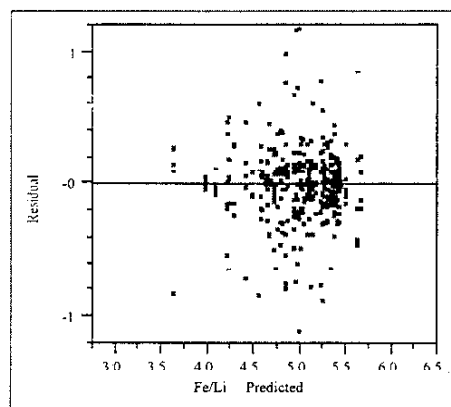
These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	61.867	0.89662	69	9.4611	<.0001

**Whole-Model Test****Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	69	61.867039	0.896624	9.4611
Error	298	28.241319	0.094770	<b>Prob&gt;F</b>
C Total	367	90.108358		<.0001



**Exhibit 20: Random Effects Study for MFT by Cation from MA Dissolution Method**

**Response: Fe/Al**  
**Summary of Fit**

RSquare	0.782142
Root Mean Square Error	0.086224
Mean of Response	3.416207
Observations (or Sum Wgts)	368

**Variance Component Estimates**

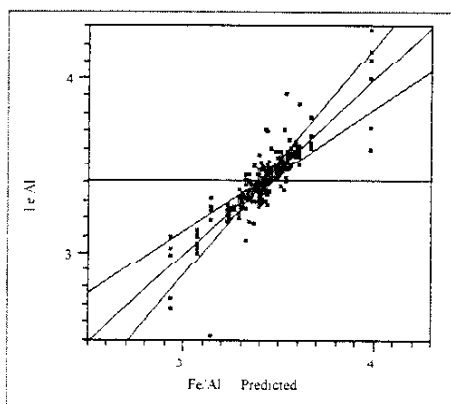
Component	Var Comp Est
Batch	0.02052
Residual	0.007434

These estimates based on equating Mean Squares to Expected Value.

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	7.95388	0.11527	69	15.5052	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	69	7.953882	0.115274	15.5052	
Error	298	2.215481	0.007434		
C Total	367	10.169362			<.0001

