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## Statistical Review of Data from DWPF's Process Samples for Batches 19 Through 30 (U)

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## ABSTRACT

The measurements derived from samples taken during the processing of batches 19 through 30 at the DWPF affords an opportunity for review and comparisons. This report has looked at some of the statistics from these data.

Only the data reported by the DWPF lab (that is, the data provided by the lab as representative of the samples taken) are available for this analysis. In some cases, the sample results reported may be a subset of the sample results generated by the analytical procedures. A thorough assessment of the DWPF lab's analytical procedures would require the complete set of data. Thus, the statistics reported here, specifically, as they relate to analytical uncertainties, are limited to the reported data for these samples.

A feel for the consistency of the incoming slurry is the estimation of the components of variation for the SRAT receipts. In general, for all of the vessels, the data from batches after 21 show smaller batch-to-batch variation than the data from all the batches. The relative contributions of batch-to-batch versus residual, which includes analytical, are presented in these analyses.

A comparison of the results for the SME versus those of the MFT, shows a statistically significant difference (at the 5% level) for

Total Solids (wt%):	SME value > MFT value	(Mean Difference = 1.7 wt%)
Iron (wt%):	SME value > MFT value	(Mean Difference = 0.42 wt%)

A higher Total Solids in the SME versus the MFT is not unexpected since the MFT is not sampled immediately following the transfer from the SME but is sampled somewhat later, potentially, after the MFT pumps have been primed with water.

In addition, the SME values for Aluminum and Copper were statistically different from (i.e., larger than) the MFT values at the 10% significance level. These differences should be tracked over the next several batches to see if these trends continue.

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## 1.0 INTRODUCTION

The Defense Waste Processing Facility (DWPF) has been processing radioactive waste for several months. Batch 19 marked the beginning of radioactive operations, and as this document is being prepared, the DWPF is working on Batch 30. Samples are taken at the Sludge Receipt and Adjustment Tank (SRAT), at the Slurry Mix Evaporator (SME), and at the Melter Feed Tank (MFT) for each batch processed. These samples are analyzed by the DWPF Analytical Facility (DWPF lab) for elemental composition as well as density, total solids, and calcined solids. The data from these analytical measurements for batches 19 through 30 reported by the DWPF lab are the subject of this report; specifically, this will include SRAT Receipt, SRAT Product, SME, MFT results.

A statistical review of these reported data has been conducted with the objectives:

1. Investigate the components of variation (batch-to-batch versus sample-to-sample) for each vessel.
2. Identify possible differences in SME versus MFT sample results.
3. Explore for possible trends in mean level or variation for each vessel over the available sample history.

The JMP® statistical software package from SAS Institute, Inc., was used to generate the statistical analyses presented in this report [1].

## 2.0 BACKGROUND

The elemental concentrations of samples from the SRAT, SME, and MFT are determined by analytical procedures conducted by the DWPF lab. The SME and MFT concentrations are measured on a vitrified basis; that is, the results provided by the DWPF lab are in terms of grams of element per 100 grams of vitrified material. Analyses of the SRAT material are reported as percentages of total dried solids; that is, the results are provided in grams of element per 100 grams of total solids. For all three vessels, the anions of interest are reported in parts per million (ppm).

Only the data reported by the DWPF lab (that is, the data provided by the lab as representative of the samples taken) are available for this analysis. In some cases, the sample results reported may be a subset of the sample results generated by the analytical procedures. A thorough assessment of the DWPF lab's analytical procedures would require the complete set of data. Thus, the statistics reported here, specifically, as they relate to analytical uncertainties, are limited to the reported data for these samples.

Tables 1-4 in the Appendix provides a listing of the results by sample, batch, and vessel.

## 3.0 DISCUSSION

As a preliminary step in conducting the statistical analyses discussed in this section, the data were screened for outliers. Summary statistics, including histograms, were prepared to assist in this part of the data review. These results are presented in Exhibits 1-4 in the Appendix. Summary information for each vessel in the form of analyte means, standard deviations, and percent coefficients of variation is presented in Table 5 of the Appendix.

An additional overview of these data is provided by Exhibit 5 in the Appendix. In this exhibit, a chart is displayed for each analyte. This chart provides a look at the sample measurements for each batch for each of the four vessels considered in this study.

Another observation, and one of significance in the subsequent analyses, concerns the results for batches 19, 20, and 21 versus the remainder of the study. For some analytes, these earlier results differ from the latter results due to the composition of the initial heels of the four vessels being different from the actual waste composition received from the tank farm. These initial heel compositions are of the simulated slurry used during the Waste Qualification Runs. Some of the plots of Exhibit 5 display short-lived trends over the initial batches as a consequence of the impact of these heels. In the analyses that follow (where estimating variabilities and their sources are the objective) a separate analysis is conducted excluding these earlier batches to gain a better understanding of these components of variation for the waste stream.

### 3.1 Sources of Variation By Vessel

The set of measurements on each analyte for each batch at each vessel provides an opportunity to explore the sources of variation in the values. Specifically, for each analyte and vessel, a random effects model such as the following can be fit to the available data:

$$y_{ij} = \mu + a_i + e_{j|i} \quad (1)$$

where

$i=1, 2, \dots, n$ , (the batch index, corresponding to batches 19, 20, ..., 30),

$j=1, 2, \dots, m$  (the sample index, corresponding to sample 1, 2, 3, ...),

$y_{ij}$  is the  $j^{\text{th}}$  measurement for the given analyte/vessel at batch  $i$ , and

$\mu$  is the true underlying analyte value for the given vessel over this first set of batches.

$a_i$  is the random effect for batch  $i$  (this includes batch-to-batch differences as well as effects due to longer-term differences in the analytical procedures such as instrument calibrations).

$e_{j|i}$  is the residual random effect (due to sample-to-sample and analytical/measurement errors) attributable with the  $j^{\text{th}}$  sample for batch  $i$ .

For this model, each term present (except for  $\mu$ ) is considered as a random variable (i.e., both batch and residual effects are considered as random effects) with a zero mean and a constant variance. These random variables are assumed to be independent and each is usually assumed to follow a normal probability distribution. Let the variances due to batch and residual variation be denoted by  $\sigma_b^2$  and  $\sigma^2$ , respectively. The objective of this analysis is to estimate each of the sigmas, the estimates of variability from each of the identified sources. This will also lead to an understanding of the errors associated with estimating  $\mu$ .

Since variabilities are being explored, two analyses were conducted for each analyte/vessel combination. Initially, model (1) was fit to all SRAT Receipt, SRAT Product, SME, and MFT sample results. Then, batches 19-21 were excluded, and the model fit to the remaining data for each analyte/vessel combination. The results from these latter fits are provided in Exhibits 6 through 9 in the Appendix. Information from these exhibits as well as the corresponding results from the initial fit (i.e., the fit conducted using all the data) has been summarized in Tables 6.1-6.4 of the Appendix.<sup>1</sup>

The columns of these tables that are of primary interest are those showing the components of variation as percentages (batch versus residual) and those showing the percent coefficients of variation for the total, batch, and residual variations. A feel for the consistency of the incoming slurry is provided by the "batch" component in Table 6.1 for the SRAT receipts. In general, for all of the vessels, the data from batches after 21 (the results presented at the bottom of each of the tables) show smaller batch-to-batch variation than the data from all the batches (the top portions of these tables). The relative contributions of batch-to-batch versus residual, which includes analytical, are presented in these tables as well.

<sup>1</sup>Note that some analytes were below the detection limit of their analytical procedures, and that in some instances the detection limits for some analytes (e.g., chloride, fluoride, and sulfate) were the same. Also, for some analytes there were not enough data to conduct some of the statistical procedures.

### 3.2 Differences Between the SME and MFT Measurements

Exhibit 10 in the Appendix provides a comparison of the SME and MFT. This comparison is in the form of a paired-t test for each analyte common to the two tanks. The averages of the sample measurements for each batch at each vessel are the basis for this comparison.

The following analytes show a statistically significant difference (at the 5% level):

Total Solids (wt%):	SME value > MFT value	(Mean Difference = 1.7 wt%)
Iron (wt%):	SME value > MFT value	(Mean Difference = 0.42 wt%)

A higher Total Solids in the SME versus the MFT is not unexpected since the MFT is not sampled immediately following the transfer from the SME but is sampled somewhat later, potentially, after the MFT pumps have been primed with water.

In addition, the SME values for Aluminum and Copper were statistically different from (i.e., larger than) the MFT values at the 10% significance level. The SME values for the ratio of Iron to Lithium were statistically different from (i.e., larger than) those from the MFT at the 5% significance level (this is probably due to the difference in the Iron noted above). These differences should be tracked over the next several batches to see if these trends continue.

### 3.3 Correlations Among the Batch Averages by Vessel

The correlations among the analytical results from the latter batches (i.e., batches 22 through 30) have also been investigated. These correlations are measures of the linear relationships among these data. Tables 7.1 - 7.4 in the Appendix provides this information by vessel for batch averages of a portion of the analytes.<sup>2</sup> Exhibit 11 in the Appendix provides scatter plots of these same data.

Recall that linear correlations fall between -1 and 1 (inclusive). Two sets of these average measurements are positively correlated if the direction of changes, increases and/or decreases, of one set follow, in general, the direction of change of the other set over the batches. If the directions of change are opposite for the two sets of average measurements, then the two analytes would be negatively correlated. As expected (for each vessel), there are a number of highly correlated analytes. Those with a (absolute) correlation of 85% or greater are indicated in the following table<sup>3</sup>:

Element	Al	B	Ca	Cr	Cu	Fe	Li	K	Mg	Mn	Na	Ni	Si	Ti	U	Zr
Al																
B																
Ca																
Cr																
Cu																
Fe																
Li																
K																
Mg																
Mn																
Na																
Ni																
Si																
Ti																
U																
Zr																

<sup>2</sup>This analysis includes only those analytes which were consistently measured and which were consistently above detection limits.

<sup>3</sup>The absolute correlations for each of the four vessels, SRAT Receipt, SRAT Product, SME, and MFT that are greater than 85% are represented by the letters r, p, s, and m, respectively. A capital letter indicates a positive correlation, a small letter a negative.



### 3.4 Comparisons Between the Variabilities of These Data and Those Used in PCCS

Table 8 in the Appendix provides an opportunity for comparisons between the SME variabilities demonstrated in batches 22 through 30 and those currently being used in PCCS [2]. The current version of PCCS computes the variance for each constraint two ways, both using the historical relative standard deviations (RSD's). These RSD's are multiplied by the historical means of the elemental concentrations to compute one variance, and they are multiplied by the average concentrations of the current samples to compute the other.<sup>4</sup> The larger of the two is used by PCCS to determine the appropriate Measurement Acceptable Region.

In Table 8, the two approaches used in PCCS are applied only to the extent of computing standard deviations for the sample elemental concentrations. These values appear as the last two columns in the table.

How should the columns of this table be compared? The (historical) sample-to-sample standard deviations used in PCCS were based on the prototypic studies which involved samples taken at the same time being analyzed under different instrument calibrations. For the SME, the samples from each batch were usually analyzed under one instrument calibration. Thus, for the SME results, contributions are made to the batch variability from instrument calibrations, and thus are included in the "Batch" columns of Table 8. The "Residual" columns of the table are pooled estimates of variation that includes sampling methodology and equipment and analytical procedures. Thus, it would not be too surprising if the historical standard deviations are somewhat larger than the "Residual" portion of the SME results.

For most of the analytes, the comparison between the SME and PCCS variations show no anomalies. The exceptions, which involve the average concentrations more than anything else, are chromium (the current average is an order of magnitude larger than historical), potassium (the current average is about one third of the historical), and titanium (the current average is an order of magnitude smaller than the historical average). Chromium is a minor component, and the differences for potassium and titanium are due to sludge-only processing (i.e., no PHA).

## 4.0 CONCLUDING COMMENTS

The measurements derived from samples taken during the processing of batches 19 through 30 at the DWPF affords an opportunity for review and comparisons. This report has looked at some of the statistics from these data.

Only the data reported by the DWPF lab (that is, the data provided by the lab as representative of the samples taken) are available for this analysis. In some cases, the sample results reported may be a subset of the sample results generated by the analytical procedures. A thorough assessment of the DWPF lab's analytical procedures would require the complete set of data. Thus, the statistics reported here, specifically, as they relate to analytical uncertainties, are limited to the reported data for these samples.

A feel for the consistency of the incoming slurry is the estimation of the components of variation for the SRAT receipts. In general, for all of the vessels, the data from batches after 21 show smaller batch-to-batch variation than the data from all the batches. The relative contributions of batch-to-batch versus residual, which includes analytical, are presented in these analyses.

A comparison of the results for the SME versus those of the MFT, shows a statistically significant difference (at the 5% level) for Total Solids (SME value > MFT value; Mean Difference = 1.7 wt%) and Iron (SME value > MFT value; Mean Difference = 0.42 wt%). A higher Total Solids in the SME versus the MFT is not unexpected since the MFT is not sampled immediately following the transfer from the SME but is sampled somewhat later, potentially, after the MFT pumps have been primed with water.

<sup>4</sup> The historical correlations among the analyte measurements are also considered in these variance calculations. They are not considered in this report.

In addition, the SME values for Aluminum and Copper were statistically different from (i.e., larger than) the MFT values at the 10% significance level. These differences should be tracked over the next several batches to see if these trends continue.

## 5.0 QUALITY ASSURANCE

The statistical analyses completed as part of this study were conducted using JMP®, a statistical software package from SAS Institute [1]. This system is a commercial application software package, and its use in support of these analyses necessitates no special quality assurance justification.

A listing of all data considered in the analyses is provided as well as the results of all of the statistical routines utilized. This allows for complete reproducibility of all results reported herein. No other steps, beyond these, are deemed necessary to comply with the applicable, quality assurance requirements as prescribed in [3] and [4].

## REFERENCES

- [1] SAS Institute, **JMP®: Statistics and Graphics Guide**, Version 3.0, SAS Institute, Inc., Cary, NC, 1994.
- [2] Brown, K. G. and R. L. Postles, "SME Acceptability Determination For DWPF Process Control (U)," WSRC-TR-95-0364, Rev. 3, February 21, 1996.
- [3] **Conduct of Engineering and Technical Support Procedure Manual**, E7, "Engineering Calculations (U)," Procedure 2.31, Rev. 0, September 230, 1993.
- [4] **Savannah River Technology Center Procedures Manual**, L1, "Software Management and Quality Assurance (U)," Procedure 8.20, Rev. 0, August 10, 1994.

## APPENDIX

Table 1: DWPf SRAT Receipt Sample Results for Batches 19 Through 30

Tank	Batch	Sample	Total Solids (wt%)	Calcined Solids (wt%)	Insoluble Solids (wt%)	Density (g/mL)	Total Hydroxide (eq/L)	Formate (ppm)	Chloride (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Sulfate (ppm)
SRAT Receipt	19	1	15.82	13.60	11.07	1.069	0.156	3640	163	95.2	9510	6610	519
SRAT Receipt	19	2	14.09	12.12	11.19	1.105	.	3730	158	96.4	10300	6780	521
SRAT Receipt	19	3	15.80	13.43	10.97	1.057	.	3940	133	97.2	9640	6970	521
SRAT Receipt	19	4	16.08	13.68	11.09	1.121	.	3700	125	91.9	9740	6550	477
SRAT Receipt	20	1	14.40	12.39	10.70	1.037	0.037	5240	105	105	13700	6080	621
SRAT Receipt	20	2	14.54	12.42	11.31	1.024	.	5240	108	108	12900	6050	591
SRAT Receipt	20	3	14.72	12.65	11.42	1.054	.	5260	102	102	13600	5970	603
SRAT Receipt	20	4	14.55	12.44	11.25	1.008	.	4920	107	107	12500	5800	604
SRAT Receipt	21	1	15.80	11.47	10.30	1.124	0.173	4220	102	102	12400	7210	735
SRAT Receipt	21	2	15.70	11.27	10.40	1.141	0.180	3640	99.1	99.1	11500	7110	713
SRAT Receipt	21	3	15.60	11.67	10.50	1.139	.	3520	101	101	11400	7850	731
SRAT Receipt	21	4	16.10	11.47	10.40	1.138	.	3830	120	120	10700	7560	721
SRAT Receipt	22	1	15.72	13.48	10.78	1.043	0.182	2900	983	983	15300	7110	983
SRAT Receipt	22	2	15.74	13.35	12.69	1.044	0.188	2800	1000	1000	14700	7070	1000
SRAT Receipt	22	3	15.85	13.54	12.84	1.053	.	3020	1140	1140	16000	7420	1140
SRAT Receipt	22	4	15.70	13.11	12.98	1.050	.	2880	1150	1150	15100	7240	1150
SRAT Receipt	23	1	15.69	13.61	12.41	1.082	0.176	3080	1020	1020	16300	6770	1020
SRAT Receipt	23	2	15.74	13.86	12.29	1.070	0.142	2830	1090	1090	15800	7160	1090
SRAT Receipt	23	3	15.94	13.73	12.36	1.100	.	2790	1080	1080	15700	6790	1080
SRAT Receipt	23	4	15.99	.	12.45	1.075	.	2640	1050	1050	15200	6890	1050
SRAT Receipt	24	1	15.42	13.24	11.31	1.040	0.164	3360	1090	1090	14400	6720	1090
SRAT Receipt	24	2	15.18	13.06	11.26	1.050	.	3120	1060	1060	13600	6910	1060
SRAT Receipt	24	3	15.16	13.23	11.83	1.056	.	3330	1070	1070	14100	6620	1070
SRAT Receipt	24	4	15.20	13.07	11.41	1.057	.	3090	1020	1020	13200	6550	1020
SRAT Receipt	25	1	15.93	13.73	12.31	1.102	0.151	3470	863	863	14500	6640	863
SRAT Receipt	25	2	16.15	13.95	12.25	1.084	0.151	3120	866	866	12900	6500	866
SRAT Receipt	25	3	16.06	14.10	12.33	1.117	0.151	3000	991	991	12500	6550	991
SRAT Receipt	25	4	16.08	14.10	12.30	1.091	0.151	3210	955	955	13800	6610	955
SRAT Receipt	26	1	16.51	13.70	.	1.102	0.171	3730	797	797	15000	7290	845
SRAT Receipt	26	2	16.66	13.56	.	1.123	0.171	3760	940	940	15900	7370	940
SRAT Receipt	26	3	16.44	14.27	.	1.123	0.171	3930	1130	1130	15400	7770	1130
SRAT Receipt	26	4	16.40	13.16	.	1.142	0.171	3830	1140	1140	15200	7240	1140
SRAT Receipt	27	1	15.49	13.58	.	1.093	0.146	3570	1080	1080	12600	7110	1080
SRAT Receipt	27	2	15.51	13.99	.	1.087	0.146	3520	1070	1070	12700	7130	1070
SRAT Receipt	27	3	16.90	13.90	.	1.089	0.146	3470	1090	1090	12500	6890	1090
SRAT Receipt	27	4	15.84	13.24	.	1.104	0.146	3500	1100	1100	12700	6870	1100
SRAT Receipt	28	1	15.93	.	.	1.111	0.193	2770	1120	1120	11000	7460	1120
SRAT Receipt	28	2	15.84	.	.	1.125	0.193	2700	995	995	11000	7290	995
SRAT Receipt	28	3	15.39	.	.	1.126	0.193	2690	994	994	11000	7330	994
SRAT Receipt	28	4	15.80	.	.	1.130	0.193	2840	985	985	11000	7340	985
SRAT Receipt	29	1	14.92	12.33	.	1.023	0.174	3180	1050	1050	11500	6610	1020
SRAT Receipt	29	2	14.93	12.89	.	1.081	0.174	3250	1110	1110	11100	6640	1050
SRAT Receipt	29	3	14.99	13.09	.	1.053	0.174	3250	1020	1020	11100	6640	1050
SRAT Receipt	29	4	14.99	12.54	.	1.051	0.174	3220	1050	1050	11300	6790	1110
SRAT Receipt	30	1	16.15	13.89	.	1.109	0.188	3110	676	676	12900	6780	770
SRAT Receipt	30	2	16.13	13.74	.	1.134	0.188	3240	949	949	13300	6980	892
SRAT Receipt	30	3	16.12	14.02	.	1.088	0.188	3390	1100	1100	13900	7340	949
SRAT Receipt	30	4	16.14	13.70	.	1.124	0.188	3280	892	892	13400	6920	1100

**Table 1: DWPF SRAT Receipt Sample Results for Batches 19 Through 30**  
(Continued)

Tank	Batch	Sample	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)
SRAT Receipt	19	1	5.715	0.127	2.398	0.038	0.227	27.149	0.329	.	1.168
SRAT Receipt	19	2	6.006	0.106	2.568	0.037	0.242	28.908	0.277	.	1.217
SRAT Receipt	19	3	5.979	0.159	2.542	0.047	0.239	28.765	0.295	.	1.213
SRAT Receipt	19	4	6.115	0.123	2.677	0.044	0.256	29.469	0.337	.	1.267
SRAT Receipt	20	1	5.991	0.066	2.332	0.115	0.282	24.673	0.086	.	1.126
SRAT Receipt	20	2	5.954	0.073	2.311	0.113	0.281	24.542	0.112	.	1.143
SRAT Receipt	20	3	5.246	0.065	2.071	0.100	0.248	21.835	0.076	.	1.016
SRAT Receipt	20	4	6.275	0.077	2.459	0.115	0.300	26.165	0.094	.	1.218
SRAT Receipt	21	1	6.481	.	2.354	0.154	0.273	25.118	0.030	.	1.279
SRAT Receipt	21	2	6.789	.	2.523	0.158	0.294	26.503	0.041	.	1.343
SRAT Receipt	21	3	6.743	.	2.630	0.161	0.286	26.358	0.029	.	1.353
SRAT Receipt	21	4	6.162	.	2.239	0.149	0.284	24.223	0.025	.	1.193
SRAT Receipt	22	1	6.950	.	2.635	0.174	0.279	26.766	0.052	.	1.345
SRAT Receipt	22	2	6.926	.	2.643	0.173	0.294	26.780	0.147	.	1.328
SRAT Receipt	22	3	6.785	.	2.573	0.172	0.282	26.195	0.102	.	1.319
SRAT Receipt	22	4	6.852	.	2.606	0.174	0.275	26.319	0.061	.	1.326
SRAT Receipt	23	1	6.983	.	2.684	0.171	0.290	27.634	0.043	.	1.282
SRAT Receipt	23	2	6.724	.	2.559	0.178	0.278	26.780	0.034	.	1.260
SRAT Receipt	23	3	6.906	.	2.624	0.180	0.284	26.973	0.018	.	1.275
SRAT Receipt	23	4	6.815	.	2.599	0.185	0.285	27.324	0.044	.	1.290
SRAT Receipt	24	1	6.921	.	2.505	0.171	0.286	26.193	0.032	.	1.360
SRAT Receipt	24	2	7.082	.	2.552	0.173	0.293	27.184	0.038	.	1.350
SRAT Receipt	24	3	7.090	.	2.633	0.184	0.296	26.934	0.034	.	1.370
SRAT Receipt	24	4	6.966	.	2.580	0.178	0.287	26.446	0.033	.	1.390
SRAT Receipt	25	1	6.661	.	2.454	0.184	0.273	25.445	0.076	.	1.250
SRAT Receipt	25	2	6.825	.	2.610	0.175	0.279	25.779	0.055	.	1.275
SRAT Receipt	25	3	6.871	.	2.647	0.181	0.293	26.250	0.060	.	1.294
SRAT Receipt	25	4	6.831	.	2.635	0.173	0.280	25.547	0.058	.	1.262
SRAT Receipt	26	1	6.733	.	2.435	0.174	0.259	25.054	0.036	.	1.309
SRAT Receipt	26	2	6.449	.	2.380	0.168	0.248	24.042	0.044	.	1.259
SRAT Receipt	26	3	6.509	.	2.193	0.177	0.255	24.738	0.044	.	1.241
SRAT Receipt	26	4	6.387	.	2.250	0.175	0.249	24.218	0.038	.	1.217
SRAT Receipt	27	1	6.726	.	2.497	0.161	0.293	25.928	0.025	.	1.292
SRAT Receipt	27	2	6.766	.	2.556	0.162	0.290	25.810	0.023	.	1.314
SRAT Receipt	27	3	6.853	.	2.597	0.178	0.296	26.361	0.015	.	1.325
SRAT Receipt	27	4	6.792	.	2.548	0.169	0.289	25.725	0.015	.	1.323
SRAT Receipt	28	1	6.775	.	2.525	0.169	0.228	26.115	0.015	.	1.288
SRAT Receipt	28	2	7.078	.	2.683	0.196	0.239	27.163	0.012	.	1.322
SRAT Receipt	28	3	6.879	.	2.616	0.179	0.231	26.497	0.012	.	1.321
SRAT Receipt	28	4	6.984	.	2.665	0.176	0.238	27.070	0.011	.	1.357
SRAT Receipt	29	1	6.374	.	2.258	0.162	0.235	24.322	0.036	.	1.141
SRAT Receipt	29	2	6.236	.	2.273	0.175	0.241	24.675	0.036	.	1.039
SRAT Receipt	29	3	6.405	.	2.292	0.166	0.234	24.214	0.041	.	1.185
SRAT Receipt	29	4	6.582	.	2.370	0.174	0.242	25.002	0.037	.	1.206
SRAT Receipt	30	1	6.564	.	2.335	0.168	0.273	24.749	0.036	.	1.239
SRAT Receipt	30	2	6.272	.	2.304	0.163	0.259	23.516	0.045	.	1.180
SRAT Receipt	30	3	6.607	.	2.406	0.171	0.278	24.895	0.038	.	1.235
SRAT Receipt	30	4	6.733	.	2.479	0.172	0.301	25.701	0.030	.	1.315

**Table 1: DWPF SRAT Receipt Sample Results for Batches 19 Through 30**  
(Continued)

Tank	Batch	Sample	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Uranium (wt%)	Zirconium (wt%)	TIC (ppm)
SRAT Receipt	19	1	3.016	7.607	0.272	0.992	0.054	0.347	0.095	1130
SRAT Receipt	19	2	3.202	6.840	0.290	0.931	0.057	0.376	0.102	.
SRAT Receipt	19	3	3.165	7.130	0.289	1.055	0.060	0.374	0.101	.
SRAT Receipt	19	4	3.262	8.262	0.299	1.081	0.059	0.387	0.111	.
SRAT Receipt	20	1	2.647	5.966	0.258	0.578	0.030	1.742	0.042	797
SRAT Receipt	20	2	2.647	7.435	0.260	0.760	0.029	1.749	0.038	.
SRAT Receipt	20	3	2.344	5.020	0.231	0.548	0.025	1.550	0.035	.
SRAT Receipt	20	4	2.806	6.451	0.276	0.682	0.030	1.849	0.040	.
SRAT Receipt	21	1	2.666	5.847	0.283	0.848	0.029	2.494	0.024	1810
SRAT Receipt	21	2	2.829	5.379	0.306	1.132	0.031	2.628	0.023	.
SRAT Receipt	21	3	2.805	5.765	0.300	1.020	0.022	2.636	0.025	.
SRAT Receipt	21	4	2.568	5.693	0.284	0.985	0.020	2.318	0.024	.
SRAT Receipt	22	1	2.832	5.708	0.311	1.790	0.018	2.858	0.020	1020
SRAT Receipt	22	2	2.846	5.259	0.339	1.882	0.033	2.818	0.022	.
SRAT Receipt	22	3	2.776	6.038	0.320	1.801	0.026	2.779	0.024	.
SRAT Receipt	22	4	2.784	5.569	0.301	1.748	0.018	2.830	0.020	.
SRAT Receipt	23	1	2.863	5.081	0.288	0.744	0.014	2.984	0.021	896
SRAT Receipt	23	2	2.773	5.745	0.287	0.713	0.014	2.872	0.027	.
SRAT Receipt	23	3	2.788	5.327	0.285	0.753	0.013	2.912	0.027	.
SRAT Receipt	23	4	2.824	6.977	0.289	0.781	0.014	2.936	0.022	.
SRAT Receipt	24	1	2.797	5.961	0.293	0.719	0.013	2.906	0.099	586
SRAT Receipt	24	2	2.882	6.249	0.305	0.808	0.013	2.996	0.088	.
SRAT Receipt	24	3	2.866	5.970	0.314	0.918	0.013	2.974	0.085	.
SRAT Receipt	24	4	2.811	6.257	0.307	0.980	0.013	2.915	0.153	.
SRAT Receipt	25	1	2.668	7.216	0.288	0.795	0.015	2.844	0.040	1010
SRAT Receipt	25	2	2.733	6.568	0.292	0.875	0.023	2.896	0.035	1010
SRAT Receipt	25	3	2.776	5.917	0.300	0.726	0.017	2.953	0.035	1010
SRAT Receipt	25	4	2.737	6.159	0.293	0.680	0.014	2.906	0.021	1010
SRAT Receipt	26	1	2.656	7.917	0.280	0.879	0.014	2.791	0.015	876
SRAT Receipt	26	2	2.546	7.763	0.266	0.871	0.021	2.667	0.014	876
SRAT Receipt	26	3	2.600	8.230	0.281	0.778	0.015	2.752	0.013	876
SRAT Receipt	26	4	2.550	8.101	0.275	0.786	0.015	2.687	0.014	876
SRAT Receipt	27	1	2.753	6.112	0.295	0.760	0.013	2.800	0.019	715
SRAT Receipt	27	2	2.737	6.366	0.292	0.696	0.012	2.804	0.016	.
SRAT Receipt	27	3	2.794	5.618	0.297	0.674	0.012	2.855	0.015	.
SRAT Receipt	27	4	2.733	5.974	0.290	0.512	0.012	2.816	0.016	.
SRAT Receipt	28	1	2.762	6.020	0.298	0.693	0.014	2.880	0.023	903
SRAT Receipt	28	2	2.847	6.143	0.309	0.924	0.017	2.957	0.018	.
SRAT Receipt	28	3	2.797	5.652	0.301	0.637	0.015	2.924	0.015	.
SRAT Receipt	28	4	2.855	5.767	0.307	0.775	0.018	2.986	0.017	.
SRAT Receipt	29	1	2.583	7.350	0.272	0.649	0.013	2.716	0.013	727
SRAT Receipt	29	2	2.607	7.385	0.284	0.638	0.014	2.791	0.013	727
SRAT Receipt	29	3	2.562	7.303	0.283	0.696	0.013	2.704	0.013	727
SRAT Receipt	29	4	2.636	7.549	0.291	0.618	0.014	2.780	0.014	727
SRAT Receipt	30	1	2.613	8.218	0.276	0.758	0.039	2.735	0.016	640
SRAT Receipt	30	2	2.484	9.480	0.263	0.839	0.028	2.595	0.014	640
SRAT Receipt	30	3	2.618	7.957	0.280	1.114	0.023	2.696	0.014	640
SRAT Receipt	30	4	2.695	5.919	0.290	2.513	0.067	2.780	0.018	640

**Table 2: DWPF SRAT Product Sample Results for Batches 19 Through 30**

Tank	Batch	Sample	Total Solids	Calcined Solids	Insoluble Solids	Density (g/mL)	Formate (ppm)	Chloride (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)
			(wt%)	(wt%)	(wt%)								
SRAT Prod	19	1	23.71	19.28	15.33	1.195	27700	115	96.1	40500	687	96.1	379
SRAT Prod	19	2	23.72	19.22	14.10	1.165	27800	114	99.3	44100	697	99.3	367
SRAT Prod	19	3	23.72	19.09	14.84	1.175	26300	117	95	41400	717	95	366
SRAT Prod	19	4	22.92	21.51	15.19	1.167	27900	118	115	36700	704	115	409
SRAT Prod	20	1	18.90	13.61	.	1.152	15800	82.8	82.8	34600	82.8	82.8	658
SRAT Prod	20	2	18.35	12.63	.	1.152	16200	105	105	34900	105	105	658
SRAT Prod	20	3	21.59	16.55	.	1.143	16400	101	101	33900	101	101	657
SRAT Prod	20	4	24.75	19.19	.	1.149	19200	126	126	31400	126	126	735
SRAT Prod	21	1	22.68	18.02	11.84	1.157	16000	1090	1090	61900	1090	1320	1630
SRAT Prod	21	2	22.61	17.02	12.63	1.166	14400	1110	1110	55300	1110	1090	1730
SRAT Prod	21	3	22.57	17.36	12.63	1.184	14300	1090	1090	62100	1090	1090	1210
SRAT Prod	21	4	22.65	17.43	12.74	1.157	14500	1200	1200	57200	1200	1200	1110
SRAT Prod	21	5	.	.	.	.	15800	8700	8700	54300	8700	8700	8700
SRAT Prod	22	1	23.55	19.00	15.50	1.124	13200	1060	1060	54700	1060	1060	1060
SRAT Prod	22	2	23.64	19.26	14.96	1.147	12800	1070	1070	53400	1070	1070	1070
SRAT Prod	22	3	23.50	18.94	16.19	1.172	12900	1080	1080	55800	1080	1080	1080
SRAT Prod	22	4	23.49	19.18	15.01	1.168	12900	1050	1050	53400	1050	1050	1050
SRAT Prod	23	1	23.31	18.82	16.75	1.171	14600	946	946	46900	946	946	946
SRAT Prod	23	2	23.33	18.69	21.41	1.153	13900	1020	1020	50600	1020	1020	1020
SRAT Prod	23	3	24.04	19.77	17.22	1.206	16100	1180	1180	45700	1180	1180	1180
SRAT Prod	23	4	23.50	19.02	17.27	1.181	14200	1290	1290	46900	1290	1290	1290
SRAT Prod	24	1	22.69	18.15	14.53	1.150	14000	1020	1020	38000	1020	1020	1020
SRAT Prod	24	2	22.59	18.62	14.78	1.169	13800	1020	1020	38600	1020	1020	1020
SRAT Prod	24	3	22.74	18.69	14.77	1.166	14200	1110	1110	37700	1110	1110	1110
SRAT Prod	24	4	22.69	18.56	15.19	1.160	13900	1050	1050	37600	1050	1050	1050
SRAT Prod	25	1	25.13	20.97	15.58	1.148	14600	979	979	42500	979	.	1220
SRAT Prod	25	2	22.69	18.84	14.97	1.153	14200	1090	1090	41500	1090	.	1180
SRAT Prod	25	3	22.63	18.53	14.79	1.172	13900	1060	1060	46500	1060	.	1190
SRAT Prod	25	4	22.69	18.41	14.82	1.164	13400	1060	1060	42600	1060	.	1100
SRAT Prod	26	1	23.45	17.29	14.08	1.156	16700	1110	1110	39100	1110	1110	1110
SRAT Prod	26	2	23.20	18.01	13.94	1.153	16900	1370	1370	39900	1370	1370	1370
SRAT Prod	26	3	21.52	15.04	14.15	1.154	16200	1230	1230	38000	1230	1230	1230
SRAT Prod	26	4	21.50	15.62	14.01	1.132	16700	1480	1480	38800	1480	1480	1480
SRAT Prod	27	1	22.83	18.33	12.67	1.134	17400	1120	1120	40300	1120	1120	1170
SRAT Prod	27	2	18.66	14.95	11.56	1.141	18000	1090	1090	40700	1090	1090	1150
SRAT Prod	27	3	22.78	18.68	12.99	1.180	17400	1070	1070	40000	1070	1070	1160
SRAT Prod	27	4	22.82	18.07	12.53	1.159	17800	1170	1170	39400	1170	1170	1170
SRAT Prod	28	1	20.61	16.78	14.82	1.108	14600	745	745	35300	745	.	894
SRAT Prod	28	2	20.58	16.47	14.06	1.115	14800	873	873	37800	873	.	969
SRAT Prod	28	3	20.59	16.38	14.28	1.123	14600	1060	1060	34600	1060	.	1000
SRAT Prod	28	4	20.67	16.38	14.24	1.113	14600	945	945	33000	945	.	1060
SRAT Prod	29	1	21.59	17.51	14.07	1.118	13800	1040	1040	34700	1040	1040	1040
SRAT Prod	29	2	21.75	17.87	14.08	1.139	14000	972	972	35200	972	972	972
SRAT Prod	29	3	21.61	18.12	14.05	1.128	13700	1090	1090	34500	1090	1090	1090
SRAT Prod	29	4	21.70	17.10	14.06	1.165	13900	1450	1450	33400	1450	1450	1450
SRAT Prod	30	1	22.66	18.40	18.27	1.147	14100	1010	1010	36400	2410	1010	1010
SRAT Prod	30	2	22.71	18.35	17.51	1.142	14500	1270	1270	35900	2460	1270	1270
SRAT Prod	30	3	22.69	18.61	18.32	1.140	14300	1200	1200	35400	2410	1200	1200
SRAT Prod	30	4	22.73	18.48	17.82	1.139	14500	1180	1180	35100	2390	1180	1180

**Table 2: DWPF SRAT Product Sample Results for Batches 19 Through 30 (Continued)**

Tank	Batch	Sample	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)
SRAT Prod	19	1	5.558	0.156	1.806	0.106	0.878	26.269	0.270	.	0.871
SRAT Prod	19	2	5.281	0.104	1.945	0.100	0.838	25.007	0.274	.	0.900
SRAT Prod	19	3	5.655	0.075	1.782	0.117	0.891	26.476	0.249	.	0.857
SRAT Prod	19	4	5.257	0.090	2.035	0.089	0.832	24.848	0.304	.	0.935
SRAT Prod	20	1	5.537	0.059	2.046	0.111	1.039	22.735	0.136	.	0.995
SRAT Prod	20	2	5.545	0.107	2.034	0.111	1.042	22.843	0.129	.	0.997
SRAT Prod	20	3	5.570	0.054	2.001	0.118	1.044	22.932	0.126	.	0.978
SRAT Prod	20	4	5.790	0.103	1.884	0.120	1.086	23.826	0.118	.	0.964
SRAT Prod	21	1	5.534	.	1.786	0.136	0.901	21.393	0.053	.	0.905
SRAT Prod	21	2	5.331	.	1.737	0.137	0.899	21.243	0.049	.	0.837
SRAT Prod	21	3	5.472	.	1.814	0.134	0.880	21.070	0.058	.	0.934
SRAT Prod	21	4	5.439	.	1.789	0.132	0.885	21.086	0.049	.	0.915
SRAT Prod	21	5	.	.	.	.	.	.	.	.	.
SRAT Prod	22	1	6.096	.	1.898	0.156	0.916	22.710	0.036	.	0.918
SRAT Prod	22	2	6.094	.	1.898	0.154	0.919	22.711	0.042	.	0.910
SRAT Prod	22	3	6.125	.	1.886	0.158	0.927	23.324	0.063	.	0.905
SRAT Prod	22	4	6.137	.	1.871	0.155	0.920	23.130	0.043	.	0.937
SRAT Prod	23	1	6.441	.	1.864	0.167	1.004	24.303	0.025	.	0.833
SRAT Prod	23	2	6.286	.	1.943	0.165	0.967	23.624	0.031	.	0.923
SRAT Prod	23	3	6.135	.	1.917	0.162	0.991	24.022	0.031	.	0.831
SRAT Prod	23	4	6.431	.	1.943	0.162	0.997	24.247	0.035	.	0.912
SRAT Prod	24	1	6.379	.	2.009	0.168	0.964	23.753	0.028	.	0.954
SRAT Prod	24	2	6.257	.	2.011	0.169	0.904	23.518	0.026	.	0.992
SRAT Prod	24	3	6.259	.	2.015	0.171	0.940	23.490	0.022	.	0.994
SRAT Prod	24	4	6.213	.	1.983	0.166	0.939	23.417	0.040	.	0.961
SRAT Prod	25	1	6.397	.	1.803	0.168	0.879	23.521	0.033	.	0.844
SRAT Prod	25	2	6.405	.	1.919	0.164	0.854	23.580	0.032	.	0.939
SRAT Prod	25	3	5.420	.	1.772	0.166	0.811	22.085	0.033	.	0.812
SRAT Prod	25	4	6.048	.	2.058	0.156	0.817	22.932	0.021	.	0.935
SRAT Prod	26	1	.	.	.	.	.	.	.	.	.
SRAT Prod	26	2	.	.	.	.	.	.	.	.	.
SRAT Prod	26	3	.	.	.	.	.	.	.	.	.
SRAT Prod	26	4	.	.	.	.	.	.	.	.	.
SRAT Prod	27	1	.	.	.	.	.	.	.	.	.
SRAT Prod	27	2	.	.	.	.	.	.	.	.	.
SRAT Prod	27	3	.	.	.	.	.	.	.	.	.
SRAT Prod	27	4	.	.	.	.	.	.	.	.	.
SRAT Prod	28	1	.	.	.	.	.	.	.	.	.
SRAT Prod	28	2	.	.	.	.	.	.	.	.	.
SRAT Prod	28	3	.	.	.	.	.	.	.	.	.
SRAT Prod	28	4	.	.	.	.	.	.	.	.	.
SRAT Prod	29	1	5.751	.	1.770	0.170	0.989	23.003	0.063	.	0.709
SRAT Prod	29	2	6.193	.	1.713	0.165	0.952	22.528	0.070	.	0.787
SRAT Prod	29	3	5.866	.	1.821	0.169	0.986	23.078	0.082	.	0.740
SRAT Prod	29	4	5.979	.	1.723	0.175	1.014	23.678	0.059	.	0.631
SRAT Prod	30	1	6.622	.	2.165	0.167	0.880	23.908	0.062	.	1.035
SRAT Prod	30	2	6.604	.	2.168	0.168	0.878	23.843	0.051	.	1.033
SRAT Prod	30	3	6.814	.	2.119	0.167	0.906	24.025	0.044	.	0.989
SRAT Prod	30	4	6.713	.	2.160	0.169	0.893	24.327	0.049	.	1.024

**Table 2: DWPF SRAT Product Sample Results for Batches 19 Through 30  
(Continued)**

Tank	Batch	Sample	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Uranium (wt%)	Zirconium (wt%)
SRAT Prod	19	1	2.883	6.210	0.307	0.912	0.058	.	0.103
SRAT Prod	19	2	2.755	6.526	0.249	0.933	0.051	.	0.094
SRAT Prod	19	3	2.890	5.958	0.269	0.976	0.063	.	0.107
SRAT Prod	19	4	2.743	7.046	0.259	0.812	0.052	.	0.096
SRAT Prod	20	1	2.404	7.628	0.247	1.258	0.027	1.615	0.040
SRAT Prod	20	2	2.409	7.574	0.242	1.123	0.027	1.634	0.039
SRAT Prod	20	3	2.404	7.370	0.244	0.995	0.027	1.629	0.038
SRAT Prod	20	4	2.459	7.139	0.254	1.099	0.027	1.697	0.042
SRAT Prod	21	1	2.100	6.700	0.240	0.808	0.043	2.194	0.019
SRAT Prod	21	2	2.070	6.404	0.239	0.764	0.044	2.192	0.019
SRAT Prod	21	3	2.106	6.760	0.234	0.788	0.030	2.130	0.020
SRAT Prod	21	4	2.096	6.688	0.239	0.696	0.026	2.142	0.019
SRAT Prod	21	5	.	.	.	.	.	.	.
SRAT Prod	22	1	2.259	6.741	0.257	1.011	0.014	2.435	0.020
SRAT Prod	22	2	2.247	6.712	0.252	0.933	0.013	2.424	0.020
SRAT Prod	22	3	2.271	6.753	0.247	0.807	0.013	2.492	0.025
SRAT Prod	22	4	2.257	6.640	0.248	0.839	0.013	2.534	0.023
SRAT Prod	23	1	2.527	6.191	0.272	0.828	0.012	2.676	0.079
SRAT Prod	23	2	2.455	6.471	0.263	0.945	0.013	2.567	0.083
SRAT Prod	23	3	2.499	6.421	0.271	0.873	0.013	2.634	0.073
SRAT Prod	23	4	2.524	6.648	0.275	0.825	0.013	2.652	0.086
SRAT Prod	24	1	2.501	6.615	0.270	0.822	0.110	2.591	0.050
SRAT Prod	24	2	2.480	6.430	0.264	1.085	0.110	2.580	0.053
SRAT Prod	24	3	2.468	6.870	0.294	0.874	0.120	2.562	0.056
SRAT Prod	24	4	2.457	6.835	0.267	1.074	0.170	2.548	0.107
SRAT Prod	25	1	2.539	5.983	0.266	0.976	0.012	2.755	0.022
SRAT Prod	25	2	2.512	6.493	0.265	1.037	0.011	2.667	0.027
SRAT Prod	25	3	2.360	6.592	0.246	0.992	0.011	2.520	0.022
SRAT Prod	25	4	2.417	6.958	0.251	0.858	0.012	2.537	0.019
SRAT Prod	26	1	.	.	.	.	.	.	.
SRAT Prod	26	2	.	.	.	.	.	.	.
SRAT Prod	26	3	.	.	.	.	.	.	.
SRAT Prod	26	4	.	.	.	.	.	.	.
SRAT Prod	27	1	.	.	.	.	.	.	.
SRAT Prod	27	2	.	.	.	.	.	.	.
SRAT Prod	27	3	.	.	.	.	.	.	.
SRAT Prod	27	4	.	.	.	.	.	.	.
SRAT Prod	28	1	.	.	.	.	.	.	.
SRAT Prod	28	2	.	.	.	.	.	.	.
SRAT Prod	28	3	.	.	.	.	.	.	.
SRAT Prod	28	4	.	.	.	.	.	.	.
SRAT Prod	29	1	2.452	5.445	0.266	0.625	0.018	2.709	0.015
SRAT Prod	29	2	2.388	4.839	0.268	0.656	0.016	2.606	0.015
SRAT Prod	29	3	2.452	5.836	0.265	0.708	0.016	2.713	0.015
SRAT Prod	29	4	2.510	5.295	0.280	0.675	0.015	2.726	0.015
SRAT Prod	30	1	2.615	7.091	0.273	0.769	0.012	2.785	0.014
SRAT Prod	30	2	2.609	7.177	0.274	0.800	0.012	2.769	0.014
SRAT Prod	30	3	2.666	6.353	0.281	0.735	0.012	2.856	0.014
SRAT Prod	30	4	2.650	6.843	0.277	0.777	0.012	2.819	0.014



**Table 3: DWPF SME Sample Results for Batches 19 Through 30**

Tank	Batch	Sample	Total Solids (wt%)	Calcined Solids (wt%)	Insoluble Solids (wt%)	Density (g/mL)	Formate (ppm)	Chloride (ppm)	Fluoride (ppm)	Nitrate (ppm)	Nitrite (ppm)	Phosphate (ppm)	Sulfate (ppm)
SME	19	1	55.48	50.39	.	1.367	36700	267	106	22900	106	106	851
SME	19	2	49.70	47.35	.	1.341	37100	269	103	22300	103	103	868
SME	19	3	49.98	43.04	.	1.396	38300	268	104	20800	104	104	766
SME	19	4	52.89	47.04	.	1.397	33300	241	108	21700	108	108	703
SME	19	5	.	.	.	.	.	.	.	.	.	.	.
SME	19	6	.	.	.	.	.	.	.	.	.	.	.
SME	20	1	48.86	43.26	38.08	1.389	30500	838	838	27000	838	2360	1950
SME	20	2	47.83	42.33	35.70	1.396	31600	971	971	28600	971	964	1250
SME	20	3	47.45	41.75	36.91	1.405	30400	1120	1120	26300	1120	1120	971
SME	20	4	47.32	41.69	36.51	1.417	31000	1190	1190	26300	1190	971	1190
SME	21	1	47.73	42.55	39.55	1.407	33600	592	592	39200	592	592	592
SME	21	2	48.31	42.33	39.69	1.456	36100	808	808	46400	808	808	808
SME	21	3	48.99	43.02	39.35	1.499	37200	948	948	42700	948	948	948
SME	21	4	48.14	42.37	39.54	1.545	38200	1070	1070	42300	1070	1070	1070
SME	22	1	49.16	43.43	43.98	1.436	30200	1120	1120	35000	1120	1120	1120
SME	22	2	48.65	42.60	43.94	1.456	30900	1030	1030	36200	1030	1030	1030
SME	22	3	48.24	42.95	43.94	1.453	30000	1060	1060	35100	1060	1060	1060
SME	22	4	47.81	42.93	43.88	1.447	30800	1170	1170	35600	1170	1170	1170
SME	23	1	52.13	46.21	44.95	1.579	33300	1010	1010	24700	1010	1010	1010
SME	23	2	52.00	46.42	43.72	1.529	30400	969	969	24200	969	969	969
SME	23	3	52.17	46.17	43.73	1.512	35900	1130	1130	27000	1130	1130	1130
SME	23	4	52.34	46.41	43.48	1.517	33400	1240	1240	26800	1240	1240	1240
SME	23	5	.	.	.	.	.	.	.	.	.	.	.
SME	24	1	49.37	41.75	38.75	1.455	29800	102	102	26500	102	102	102
SME	24	2	49.42	42.14	39.03	1.428	32100	1070	1070	27000	1070	1070	1070
SME	24	3	48.51	42.03	39.39	1.426	30000	1080	1080	26600	1080	1080	1080
SME	24	4	49.68	42.96	39.40	1.447	29900	966	966	23600	966	966	966
SME	25	1	48.23	42.95	39.72	1.403	30800	975	975	28600	975	975	975
SME	25	2	48.31	42.78	39.67	1.396	33600	1070	1070	26200	1070	1070	1070
SME	25	3	46.82	41.14	39.92	1.401	32500	1160	1160	26200	1160	1160	1160
SME	25	4	50.54	41.06	39.95	1.407	32400	1140	1140	24100	1140	1140	1140
SME	26	1	50.59	44.81	43.09	1.450	35100	1110	1110	27100	1110	1110	1110
SME	26	2	51.12	45.52	42.98	1.428	33700	1050	1050	27000	1050	1050	1050
SME	26	3	51.19	44.17	42.80	1.451	33200	956	956	26100	956	956	956
SME	26	4	50.07	44.38	42.94	1.430	30600	1080	1080	24200	1080	1080	1080
SME	27	1	53.09	47.68	44.97	1.505	35700	1240	1240	28900	1240	1240	1240
SME	27	2	51.95	46.34	44.95	1.521	37200	1270	1270	26000	1270	1270	1270
SME	27	3	53.11	47.52	41.85	1.505	38200	1250	1250	26500	1250	1250	1250
SME	27	4	53.62	48.59	45.30	1.545	38500	1180	1180	26100	1180	1180	1180
SME	28	1	49.56	43.68	41.07	1.430	28800	894	894	30900	894	894	894
SME	28	2	50.26	43.91	41.05	1.421	37800	1060	1060	34700	1060	1060	1060
SME	28	3	49.54	43.61	40.04	1.419	38700	1080	1080	29400	1080	1080	1080
SME	28	4	50.67	44.54	40.05	1.418	34500	954	954	27000	954	954	954
SME	29	1	45.88	40.48	39.72	1.427	22200	1100	1100	22600	1100	1100	1100
SME	29	2	48.33	43.02	39.59	1.412	29800	1180	1180	19800	1180	1180	1180
SME	29	3	48.01	43.39	39.61	1.441	28600	1130	1130	18500	1130	1130	1130
SME	29	4	46.40	41.10	39.52	1.398	26200	1130	1130	19300	1130	1130	1130

**Table 3: DWPF SME Sample Results for Batches 19 Through 30  
(Continued)**

Tank	Batch	Sample	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)
SME	19	1	1.932	2.882	0.760	0.075	0.316	8.636	0.449	1.691	1.115
SME	19	2	2.192	2.653	0.915	0.092	0.323	8.957	0.482	1.660	1.228
SME	19	3	2.246	2.767	0.900	0.088	0.329	8.955	0.462	1.777	1.299
SME	19	4	2.038	2.816	0.852	0.084	0.304	8.455	0.453	1.722	1.223
SME	19	5	2.106	2.879	0.884	0.076	0.317	8.580	0.488	1.742	1.246
SME	19	6	2.022	2.474	0.819	0.075	0.301	8.216	0.462	1.708	1.209
SME	20	1	2.264	2.771	0.732	0.057	0.378	8.936	0.139	1.759	1.219
SME	20	2	2.227	2.874	0.763	0.055	0.390	8.585	0.158	1.801	1.237
SME	20	3	2.154	2.823	0.744	0.058	0.356	8.544	0.124	1.797	1.296
SME	20	4	2.242	2.697	0.808	0.051	0.371	8.912	0.172	1.783	1.318
SME	21	1	2.131	2.838	0.704	0.086	0.314	7.841	0.131	1.753	1.229
SME	21	2	2.333	2.835	0.856	0.064	0.354	8.574	0.095	1.713	1.307
SME	21	3	2.357	2.701	0.861	0.072	0.355	8.713	0.097	1.833	1.376
SME	21	4	2.297	2.619	0.836	0.068	0.353	8.545	0.076	1.692	1.274
SME	22	1	2.204	2.872	0.775	0.057	0.322	7.742	0.128	1.788	1.330
SME	22	2	2.274	2.904	0.754	0.052	0.331	8.008	0.093	1.750	1.303
SME	22	3	2.326	2.861	0.831	0.060	0.342	8.251	0.081	1.711	1.332
SME	22	4	2.176	2.847	0.741	0.074	0.326	7.821	0.070	1.771	1.286
SME	23	1	2.316	2.732	0.765	0.076	0.299	8.229	0.118	1.828	1.229
SME	23	2	2.440	2.911	0.844	0.129	0.315	8.883	0.115	1.834	1.249
SME	23	3	2.311	2.924	0.836	0.077	0.298	8.325	0.114	1.763	1.217
SME	23	4	2.384	2.802	0.720	0.100	0.299	8.761	0.067	1.803	1.206
SME	23	5	2.313	2.894	0.800	0.081	0.301	8.469	0.055	1.761	1.202
SME	24	1	2.357	2.763	0.737	0.083	0.310	8.345	0.092	1.856	1.251
SME	24	2	2.369	2.810	0.739	0.083	0.313	8.488	0.092	1.799	1.214
SME	24	3	2.296	2.821	0.754	0.081	0.331	8.440	0.106	1.733	1.197
SME	24	4	2.439	2.779	0.824	0.101	0.331	8.633	0.086	1.775	1.255
SME	25	1	2.818	2.944	1.046	0.084	0.376	10.081	0.031	1.840	1.440
SME	25	2	2.638	2.849	1.011	0.113	0.353	9.394	0.051	1.744	1.369
SME	25	3	2.560	2.702	0.970	0.073	0.342	9.131	0.069	1.729	1.346
SME	25	4	2.571	2.656	0.968	0.104	0.337	9.163	0.065	1.883	1.429
SME	26	1	2.405	2.589	0.905	0.073	0.357	8.555	0.062	1.793	1.322
SME	26	2	2.496	2.773	0.890	0.059	0.360	8.755	0.092	1.740	1.308
SME	26	3	2.423	2.848	0.886	0.067	0.331	8.542	0.066	1.797	1.312
SME	26	4	2.454	2.692	0.947	0.082	0.376	8.763	0.109	1.843	1.394
SME	27	1	2.202	2.415	0.767	0.057	0.318	7.869	0.025	1.746	1.277
SME	27	2	2.241	2.740	0.795	0.062	0.324	8.105	0.159	1.778	1.291
SME	27	3	1.980	2.775	0.780	0.047	0.330	7.619	0.031	1.782	1.211
SME	27	4	2.102	2.581	0.764	0.049	0.311	7.804	0.045	1.836	1.241
SME	28	1	2.590	2.582	0.865	0.075	0.364	9.202	0.023	1.782	1.378
SME	28	2	2.458	2.666	0.654	0.070	0.323	8.323	0.031	1.726	1.206
SME	28	3	2.358	2.529	0.774	0.067	0.352	8.860	0.051	1.714	1.226
SME	28	4	2.497	2.692	0.814	0.067	0.328	8.723	0.024	1.722	1.314
SME	29	1	2.291	2.379	0.730	0.082	0.333	8.193	0.033	1.688	1.222
SME	29	2	2.102	2.073	0.817	0.068	0.319	7.738	0.039	1.530	1.174
SME	29	3	2.147	2.579	0.812	0.067	0.332	7.699	0.036	1.737	1.304
SME	29	4	2.344	2.710	0.757	0.084	0.341	8.493	0.026	1.614	1.178

**Table 3: DWPF SME Sample Results for Batches 19 Through 30**  
(Continued)

Tank	Batch	Sample	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Uranium (wt%)	Zirconium (wt%)	TIC (ppm)
SME	19	1	1.067	8.017	0.164	23.241	0.052	.	0.115	9050
SME	19	2	1.099	8.653	0.180	22.670	0.065	.	0.112	.
SME	19	3	1.102	9.284	0.182	23.947	0.053	.	0.125	.
SME	19	4	1.033	8.622	0.173	23.369	0.053	.	0.110	.
SME	19	5	1.051	8.694	0.167	23.829	0.055	.	0.109	.
SME	19	6	1.006	8.514	0.160	23.200	0.048	.	0.104	.
SME	20	1	0.942	8.648	0.125	24.074	0.029	0.324	0.055	8540
SME	20	2	0.905	8.842	0.118	24.232	0.028	0.307	0.050	.
SME	20	3	0.944	9.045	0.138	23.938	0.027	0.205	0.051	.
SME	20	4	0.985	9.280	0.117	23.779	0.026	0.168	0.050	.
SME	21	1	0.793	8.639	0.113	24.103	0.021	0.588	0.043	7610
SME	21	2	0.920	8.835	0.104	23.436	0.017	0.781	0.038	.
SME	21	3	0.927	9.237	0.106	25.001	0.019	0.745	0.037	.
SME	21	4	0.908	8.771	0.108	23.054	0.017	0.693	0.170	.
SME	22	1	0.792	8.901	0.093	24.207	0.045	0.888	0.017	12900
SME	22	2	0.794	8.750	0.093	23.733	0.047	0.884	0.018	.
SME	22	3	0.860	8.750	0.102	23.278	0.111	0.920	0.015	.
SME	22	4	0.778	8.692	0.111	24.052	0.034	0.828	0.019	.
SME	23	1	0.744	8.737	0.089	24.815	0.014	1.022	0.038	9450
SME	23	2	0.775	8.970	0.151	25.083	0.016	1.032	0.025	.
SME	23	3	0.738	8.647	0.114	24.169	0.015	0.936	0.050	.
SME	23	4	0.746	8.647	0.127	24.661	0.014	0.953	0.048	.
SME	23	5	0.748	8.676	0.105	24.523	0.015	0.942	0.023	.
SME	24	1	0.732	8.738	0.107	25.740	0.016	1.182	0.010	7900
SME	24	2	0.742	8.436	0.110	24.921	0.016	1.178	0.021	.
SME	24	3	0.792	8.551	0.107	24.053	0.018	1.198	0.010	.
SME	24	4	0.802	8.758	0.125	24.676	0.020	1.190	0.020	.
SME	25	1	1.029	9.803	0.127	25.125	0.018	1.278	0.019	9720
SME	25	2	0.970	9.444	0.130	23.521	0.016	1.234	0.016	.
SME	25	3	0.951	9.281	0.115	23.618	0.017	1.245	0.018	.
SME	25	4	0.937	9.813	0.119	25.293	0.016	1.228	0.020	.
SME	26	1	0.873	9.352	0.102	24.816	0.013	1.113	0.012	8980
SME	26	2	0.865	9.323	0.104	23.654	0.014	1.139	0.012	.
SME	26	3	0.861	9.219	0.111	24.211	0.014	1.144	0.011	.
SME	26	4	0.908	9.736	0.111	25.671	0.015	1.239	0.013	.
SME	27	1	0.781	8.768	0.096	23.834	0.010	0.868	0.008	9370
SME	27	2	0.789	9.085	0.101	24.833	0.010	0.919	0.006	.
SME	27	3	0.805	9.025	0.101	24.428	0.010	0.913	0.006	.
SME	27	4	0.787	8.728	0.092	24.323	0.011	0.950	0.005	.
SME	28	1	0.942	9.393	0.108	23.951	0.013	1.104	0.001	.
SME	28	2	0.813	9.086	0.102	24.333	0.019	0.991	0.008	.
SME	28	3	0.919	9.097	0.106	23.740	0.017	1.115	0.009	.
SME	28	4	0.876	9.172	0.103	23.658	0.029	1.084	0.008	.
SME	29	1	0.794	8.722	0.089	23.214	0.010	0.926	0.006	8180
SME	29	2	0.843	8.409	0.098	21.043	0.010	0.879	0.006	.
SME	29	3	0.812	9.015	0.091	24.109	0.010	0.834	0.006	.
SME	29	4	0.824	8.544	0.101	22.296	0.011	0.882	0.009	.

**Table 4: DWPF MFT Sample Results for Batches 19 Through 30**

Tank	Batch	Sample	Total Solids	Calcined Solids	Insoluble Solids	Density	Total Hydroxide	Formate	Chloride	Fluoride	Nitrate	Sulfate
			(wt%)	(wt%)	(wt%)	(g/mL)	(eq/L)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)
MFT	19	1	48.00	43.00	39.00	1.389	.	21800	395	96.7	22900	588
MFT	19	2	.	.	.	.	.	22500	393	100	22700	566
MFT	19	3	.	.	.	.	.	.	.	.	.	.
MFT	19	4	.	.	.	.	.	.	.	.	.	.
MFT	20	1	49.33	43.73	39.06	1.433	.	28700	1090	1090	24480	1770
MFT	20	2	47.61	41.63	40.04	.	.	28100	1140	1140	24170	1410
MFT	20	3	48.42	43.00	40.36	.	.	.	.	.	.	.
MFT	20	4	47.63	42.22	40.57	.	.	.	.	.	.	.
MFT	21	1	42.53	44.00	43.00	1.456	.	28900	946	946	34500	946
MFT	21	2	43.09	.	.	.	.	27100	987	987	30100	987
MFT	21	3	42.80	.	.	.	.	.	.	.	.	.
MFT	21	4	43.03	.	.	.	.	.	.	.	.	.
MFT	22	1	51.00	45.00	41.97	1.467	.	29900	1080	1080	26300	1080
MFT	22	2	.	.	40.94	.	.	28100	1010	1010	24700	1010
MFT	22	3	.	.	41.97	.	.	.	.	.	.	.
MFT	22	4	.	.	41.57	.	.	.	.	.	.	.
MFT	22	5	.	.	.	.	.	.	.	.	.	.
MFT	22	6	.	.	.	.	.	.	.	.	.	.
MFT	23	1	50.00	45.00	41.22	1.460	.	32500	1130	1130	26500	1130
MFT	23	2	.	.	40.09	.	.	30600	1120	1120	25900	1120
MFT	23	3	.	.	40.01	.	.	.	.	.	.	.
MFT	23	4	.	.	40.69	.	.	.	.	.	.	.
MFT	24	1	48.00	42.00	39.47	1.457	.	35800	1070	1070	35400	1070
MFT	24	2	.	.	38.82	.	.	34600	1080	1080	32300	1080
MFT	24	3	.	.	39.46	.	.	.	.	.	.	.
MFT	24	4	.	.	40.04	.	.	.	.	.	.	.
MFT	25	1	45.00	39.00	37.62	1.337	.	31200	1040	1040	22900	1040
MFT	25	2	.	.	35.38	.	.	30400	1170	1170	23000	1170
MFT	25	3	.	.	36.28	.	.	.	.	.	.	.
MFT	25	4	.	.	36.46	.	.	.	.	.	.	.
MFT	26	1	51.00	44.00	43.01	1.413	.	37100	1110	1110	26800	1110
MFT	26	2	.	.	42.96	.	.	33700	1100	1100	24300	1100
MFT	26	3	.	.	7.01	.	.	.	.	.	.	.
MFT	26	4	.	.	43.63	.	.	.	.	.	.	.
MFT	27	1	51.00	47.00	44.47	1.443	.	31600	961	961	22400	961
MFT	27	2	.	.	43.70	.	.	31600	974	974	25000	974
MFT	27	3	.	.	44.79	.	.	32500	1070	1070	20200	1070
MFT	27	4	.	.	44.64	.	.	32000	1030	1030	23700	1030
MFT	28	1	47.00	41.00	38.70	1.435	.	31200	1100	1100	27000	1100
MFT	28	2	.	.	38.61	.	.	31000	1030	1030	24900	1030
MFT	28	3	.	.	38.68	.	.	.	.	.	.	.
MFT	28	4	.	.	38.66	.	.	.	.	.	.	.
MFT	28	5	.	.	.	.	.	.	.	.	.	.
MFT	28	6	.	.	.	.	.	.	.	.	.	.

**Table 4: DWPF MFT Sample Results for Batches 19 Through 30**  
(Continued)

Tank	Batch	Sample	Aluminum (wt%)	Boron (wt%)	Calcium (wt%)	Chromium (wt%)	Copper (wt%)	Iron (wt%)	Potassium (wt%)	Lithium (wt%)	Magnesium (wt%)
MFT	19	1	2.121	2.772	0.787	0.074	0.285	7.875	0.817	1.779	1.288
MFT	19	2	2.112	2.381	0.776	0.068	0.281	7.795	0.768	1.775	1.229
MFT	19	3	2.147	2.732	0.746	0.078	0.312	7.909	0.712	1.777	1.193
MFT	19	4	2.078	2.707	0.752	0.072	0.281	7.698	0.744	1.861	1.272
MFT	20	1	2.013	2.784	0.575	0.065	0.287	7.854	0.267	1.856	1.204
MFT	20	2	1.855	3.010	0.521	0.053	0.266	7.044	0.251	1.815	1.160
MFT	20	3	2.071	2.891	0.682	0.058	0.317	7.973	0.286	1.752	1.180
MFT	20	4	1.780	2.775	0.504	0.055	0.256	6.776	0.249	1.720	1.100
MFT	21	1	2.318	2.661	0.933	0.090	0.365	8.639	0.208	1.701	1.287
MFT	21	2	2.271	2.668	0.924	0.067	0.354	8.475	0.172	1.671	1.254
MFT	21	3	2.261	2.476	0.824	0.092	0.330	8.349	0.163	1.690	1.230
MFT	21	4	2.243	2.669	0.864	0.081	0.336	8.357	0.195	1.725	1.255
MFT	22	1	2.201	2.824	0.803	0.043	0.325	7.952	0.194	1.780	1.250
MFT	22	2	2.224	2.730	0.730	0.043	0.300	8.074	0.135	1.810	1.236
MFT	22	3	2.351	3.007	0.921	0.040	0.365	8.651	0.132	1.773	1.312
MFT	22	4	2.061	2.830	0.794	0.047	0.327	7.804	0.109	1.784	1.215
MFT	22	5	2.255	2.618	0.856	0.053	0.337	8.201	0.141	1.792	1.266
MFT	22	6	1.927	2.708	0.651	0.049	0.268	7.019	0.114	1.902	1.220
MFT	23	1	2.277	2.656	0.852	0.094	0.326	8.246	0.164	1.752	1.276
MFT	23	2	2.234	2.656	0.823	0.083	0.320	8.014	0.143	1.712	1.249
MFT	23	3	2.269	2.778	0.846	0.085	0.327	8.116	0.153	1.735	1.251
MFT	23	4	2.231	2.783	0.823	0.070	0.320	8.056	0.135	1.719	1.261
MFT	24	1	2.243	2.852	0.735	0.074	0.285	8.022	0.100	1.716	1.198
MFT	24	2	2.225	2.656	0.766	0.060	0.304	8.076	0.119	1.728	1.233
MFT	24	3	2.408	2.569	0.789	0.076	0.327	8.651	0.051	1.670	1.192
MFT	24	4	1.922	2.740	0.584	0.072	0.256	6.785	0.078	1.822	1.178
MFT	25	1	2.402	2.488	0.831	0.072	0.320	8.499	-0.017	1.708	1.252
MFT	25	2	2.248	2.410	0.621	0.102	0.278	8.012	0.080	1.823	1.214
MFT	25	3	2.762	2.174	1.015	0.088	0.384	9.854	-0.010	1.725	1.351
MFT	25	4	2.469	2.766	0.882	0.064	0.328	8.705	-0.008	1.790	1.286
MFT	26	1	2.469	2.813	0.863	0.104	0.373	8.758	0.109	1.892	1.319
MFT	26	2	2.467	2.728	0.893	0.100	0.357	8.714	0.101	1.983	1.393
MFT	26	3	2.585	2.763	0.952	0.080	0.369	9.010	0.071	1.930	1.364
MFT	26	4	2.348	2.806	0.879	0.067	0.348	8.447	0.122	1.809	1.255
MFT	27	1	2.469	2.896	0.910	0.079	0.353	8.808	0.079	1.829	1.380
MFT	27	2	2.222	2.879	0.748	0.067	0.290	7.818	0.068	1.786	1.263
MFT	27	3	2.298	2.993	0.866	0.083	0.336	8.240	0.113	1.752	1.307
MFT	27	4	2.306	2.902	0.862	0.086	0.326	8.191	0.105	1.751	1.318
MFT	28	1	2.364	2.506	0.771	0.073	0.313	8.246	0.055	1.684	1.228
MFT	28	2	2.230	2.599	0.722	0.063	0.303	7.850	0.081	1.708	1.246
MFT	28	3	2.120	2.712	0.682	0.064	0.298	7.469	0.049	1.683	1.238
MFT	28	4	2.347	2.650	0.795	0.109	0.351	8.602	0.048	1.670	1.257
MFT	28	5	.	2.669	.	.	.	.	.	.	.
MFT	28	6	.	2.628	.	.	.	.	.	.	.

**Table 4: DWPF MFT Sample Results for Batches 19 Through 30  
(Continued)**

Tank	Batch	Sample	Manganese (wt%)	Sodium (wt%)	Nickel (wt%)	Silicon (wt%)	Titanium (wt%)	Uranium (wt%)	Zirconium (wt%)
MFT	19	1	1.107	8.929	0.222	23.600	0.076	0.255	0.216
MFT	19	2	1.101	8.825	0.212	23.506	0.080	0.234	0.210
MFT	19	3	1.062	8.499	0.220	23.925	0.078	0.287	0.212
MFT	19	4	1.073	8.937	0.222	24.979	0.076	0.233	0.212
MFT	20	1	0.762	8.349	0.140	25.720	0.044	0.390	0.096
MFT	20	2	0.689	8.119	0.120	24.844	0.048	0.315	0.078
MFT	20	3	0.913	9.022	0.313	23.782	0.051	0.372	0.088
MFT	20	4	0.660	7.755	0.112	23.718	0.047	0.320	0.076
MFT	21	1	0.960	8.860	0.167	22.772	0.069	0.813	0.049
MFT	21	2	0.928	8.554	0.127	22.375	0.058	0.781	0.061
MFT	21	3	0.843	8.315	0.142	23.043	0.087	0.755	0.050
MFT	21	4	0.863	8.568	0.129	23.397	0.054	0.735	0.052
MFT	22	1	0.803	9.334	0.093	24.506	0.019	0.858	0.042
MFT	22	2	0.766	8.872	0.086	24.559	0.018	0.808	0.036
MFT	22	3	0.926	9.206	0.104	24.313	0.019	0.853	0.033
MFT	22	4	0.831	8.692	0.088	24.332	0.017	0.793	0.100
MFT	22	5	0.863	8.942	0.094	24.311	0.018	0.826	0.030
MFT	22	6	0.676	8.597	0.081	26.050	0.017	0.668	0.034
MFT	23	1	0.839	8.777	0.122	23.624	0.018	1.033	0.057
MFT	23	2	0.826	8.594	0.119	23.166	0.019	1.000	0.032
MFT	23	3	0.824	8.735	0.102	23.658	0.022	0.982	0.033
MFT	23	4	0.819	8.659	0.102	23.503	0.021	0.943	0.041
MFT	24	1	0.721	8.216	0.116	23.086	0.014	0.964	0.014
MFT	24	2	0.746	8.365	0.112	23.635	0.013	0.959	0.012
MFT	24	3	0.791	8.315	0.114	22.860	0.013	0.933	0.020
MFT	24	4	0.583	8.207	0.087	25.085	0.012	0.760	0.011
MFT	25	1	0.822	8.777	0.096	24.193	0.009	1.003	0.008
MFT	25	2	0.670	8.629	0.104	26.097	0.009	0.892	0.007
MFT	25	3	0.985	9.420	0.121	23.901	0.008	1.289	0.007
MFT	25	4	0.839	9.215	0.099	24.643	0.009	1.067	0.014
MFT	26	1	0.837	9.468	0.105	25.557	0.017	1.317	0.016
MFT	26	2	0.862	9.892	0.103	26.331	0.020	1.277	0.013
MFT	26	3	0.912	9.858	0.107	26.077	0.015	1.298	0.013
MFT	26	4	0.854	9.223	0.111	24.446	0.014	1.236	0.012
MFT	27	1	0.904	9.515	0.099	25.112	0.012	1.115	0.011
MFT	27	2	0.738	9.134	0.080	24.902	0.013	0.972	0.008
MFT	27	3	0.840	9.126	0.087	24.276	0.012	1.080	0.009
MFT	27	4	0.833	9.119	0.091	24.065	0.011	1.044	0.009
MFT	28	1	0.790	8.505	0.093	22.934	0.013	1.040	0.009
MFT	28	2	0.747	8.696	0.104	23.814	0.012	1.012	0.011
MFT	28	3	0.720	8.700	0.084	23.964	0.013	0.916	0.009
MFT	28	4	0.816	8.720	0.116	22.865	0.012	0.974	0.009
MFT	28	5	.	.	.	.	.	.	.
MFT	28	6	.	.	.	.	.	.	.

**Table 5.1: SRAT Receipt and SRAT Product Means, Standard Deviations, and Percent Coefficients of Variation Across All Samples**

Analyte	SRAT Receipt			SRAT Product		
	Average	Standard Deviation	% Coeff. of Variation	Average	Standard Deviation	% Coeff. of Variation
Total Solids (wt%)	15.663	0.603	3.8	22.438	1.402	6.3
Calcined Solids (wt%)	13.195	0.774	5.9	17.933	1.644	9.2
Insoluble Solids (wt%)	11.586	0.814	7	14.876	1.904	12.8
Density (g/mL)	1.086	0.036	3.3	1.153	0.021	1.8
Total Hydroxide (eq/L)	0.17	0.017	9.9			
Formate (ppm)	3453.125	643.502	18.6	15987.75	3740.746	23.4
Chloride (ppm)	794.565	404.496	50.9	1094.465	1175.836	107.4
Fluoride (ppm)	790.433	411.425	52.1	1093.269	1176.861	107.6
Nitrate (ppm)	13031.04	1874.3	14.4	42004.08	8105.424	19.3
Nitrite (ppm)	6914.167	438.119	6.3	1244.486	1198.948	96.3
Phosphate (ppm)				1121.176	1287.353	114.8
Sulfate (ppm)	921.146	201.692	21.9	1207.551	1130.233	93.6
Aluminum (wt%)	6.591	0.395	6	5.99	0.442	7.4
Boron (wt%)	0.099	0.035	34.8	0.094	0.033	34.8
Calcium (wt%)	2.486	0.153	6.2	1.919	0.13	6.8
Chromium (wt%)	0.156	0.04	25.5	0.149	0.025	16.5
Copper (wt%)	0.27	0.023	8.5	0.93	0.069	7.4
Iron (wt%)	25.918	1.425	5.5	23.402	1.206	5.2
Potassium (wt%)	0.067	0.079	118.4	0.079	0.076	97.1
Lithium (wt%)						
Magnesium (wt%)	1.263	0.081	6.5	0.907	0.091	10.1
Manganese (wt%)	2.753	0.171	6.2	2.457	0.201	8.2
Sodium (wt%)	6.546	1.027	15.7	6.562	0.587	8.9
Nickel (wt%)	0.289	0.018	6.1	0.262	0.016	6.2
Silicon (wt%)	0.919	0.394	42.8	0.88	0.146	16.6
Titanium (wt%)	0.023	0.014	61.9	0.035	0.037	107.6
Uranium (wt%)	2.511	0.73	29.1	2.45	0.361	14.7
Zirconium (wt%)	0.036	0.033	92.8	0.042	0.032	75.5
TIC (ppm)	869.542	251.725	28.9			
TOC (ppm)						
Fe/Li						

**Table 5.2: SME and MFT Means, Standard Deviations, and Percent Coefficients of Variation Across All Samples**

Analyte	S M E			M F T		
	Standard		% Coeff.	Standard		% Coeff.
	Average	Deviation		Average	Deviation	
Total Solids (wt%)	49.76	2.121	23.5	47.215	3.046	6.5
Calcined Solids (wt%)	43.95	2.269	19.4	43.122	2.038	4.7
Insoluble Solids (wt%)	41.058	2.523	16.3	39.496	6.218	15.7
Density (g/mL)	1.443	0.052	27.7	1.429	0.04	2.8
Total Hydroxide (eq/L)						
Formate (ppm)	32927.27	3640.43	9	30495.46	3661.574	12
Chloride (ppm)	966.773	295.876	3.3	1001.182	205.383	20.5
Fluoride (ppm)	952.591	331.76	2.9	974.305	289.73	29.7
Nitrate (ppm)	27909.09	5915.129	4.7	25915.91	3918.173	15.1
Nitrite (ppm)	952.591	331.76	2.9			
Phosphate (ppm)	982.045	391.955	2.5			
Sulfate (ppm)	1043.705	248.355	4.2	1061	235.121	22.2
Aluminum (wt%)	2.307	0.178	13	2.243	0.19	8.5
Boron (wt%)	2.73	0.166	16.4	2.712	0.166	6.1
Calcium (wt%)	0.819	0.083	9.8	0.789	0.115	14.6
Chromium (wt%)	0.075	0.017	4.4	0.072	0.017	23.6
Copper (wt%)	0.334	0.024	14.2	0.319	0.033	10.3
Iron (wt%)	8.508	0.493	17.2	8.134	0.588	7.2
Potassium (wt%)	0.129	0.136	1	0.182	0.202	111.2
Lithium (wt%)	1.758	0.064	27.6	1.77	0.073	4.1
Magnesium (wt%)	1.272	0.069	18.3	1.254	0.058	4.7
Manganese (wt%)	0.875	0.104	8.4	0.837	0.117	14
Sodium (wt%)	8.922	0.377	23.7	8.815	0.454	5.2
Nickel (wt%)	0.117	0.025	4.8	0.123	0.048	39.3
Silicon (wt%)	24.031	0.857	28	24.179	0.997	4.1
Titanium (wt%)	0.025	0.019	1.3	0.029	0.024	84
Uranium (wt%)	0.928	0.279	3.3	0.843	0.308	36.6
Zirconium (wt%)	0.036	0.04	0.9	0.049	0.06	121.5
TIC (ppm)	9170	1483.532	6.2			
TOC (ppm)						
Fe/Li	4.843	0.294	16.5	4.604	0.39	8.5



Table 6.1: Components of Variation for SRAT Receipt Sample Results

Data from All Batches		% Components of Variation				% Coefficients of Variation		
Analyte	Mean	S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	15.663	2.2%	68.0%	32.0%	0.380	3.9%	3.2%	2.2%
Calcined Solids (wt%)	13.195	3.8%	83.4%	16.6%	0.637	6.0%	5.5%	2.5%
Insoluble Solids (wt%)	11.586	6.1%	75.1%	24.9%	0.723	7.3%	6.4%	3.7%
Density (g/mL)	1.086	2.0%	81.0%	19.0%	0.001	3.4%	3.1%	1.5%
Total Hydroxide (eq/L)	0.170	6.6%	90.3%	9.7%	0.000	10.3%	9.8%	3.2%
Format (ppm)	3453.1	12.0%	94.9%	5.1%	440808.3	19.2%	18.7%	4.3%
Chloride (ppm)	794.6	32.9%	96.3%	3.7%	174328.9	52.5%	51.6%	10.2%
Fluoride (ppm)	790.4	33.7%	96.4%	3.6%	180369.6	53.7%	52.8%	10.2%
Nitrate (ppm)	13031.0	9.2%	93.5%	6.5%	3736092.8	14.8%	14.3%	3.8%
Nitrite (ppm)	6914.2	3.9%	83.7%	16.3%	202775.2	6.5%	6.0%	2.6%
Sulfate (ppm)	921.1	13.7%	88.3%	11.7%	43110.8	22.5%	21.2%	7.7%
Aluminum (wt%)	6.591	3.6%	77.7%	22.3%	0.164	6.1%	5.4%	2.9%
Boron (wt%)	0.100	373.4%	86.3%	13.7%	0.002	43.9%	40.8%	16.2%
Calcium (wt%)	2.486	3.4%	61.8%	38.2%	0.024	6.3%	4.9%	3.9%
Chromium	0.156	16.6%	97.7%	2.3%	0.002	26.3%	26.0%	3.9%
Copper (wt%)	0.270	5.1%	80.9%	19.1%	0.001	8.7%	7.8%	3.8%
Iron (wt%)	25.918	3.2%	70.8%	29.2%	2.127	5.6%	4.7%	3.0%
Potassium (wt%)	0.067	76.4%	95.9%	4.1%	0.007	122.2%	119.7%	24.8%
Magnesium (wt%)	1.263	3.7%	68.7%	31.3%	0.007	6.6%	5.5%	3.7%
Manganese (wt%)	2.753	3.7%	77.3%	22.7%	0.031	6.4%	5.6%	3.0%
Sodium (wt%)	6.546	8.6%	62.2%	37.8%	1.099	16.0%	12.6%	9.8%
Nickel (wt%)	0.289	3.5%	68.7%	31.3%	0.000	6.3%	5.2%	3.5%
Silicon (wt%)	0.919	23.4%	61.1%	38.9%	0.161	43.7%	34.1%	27.3%
Titanium (wt%)	0.023	37.3%	80.0%	20.0%	0.000	63.6%	56.9%	28.5%
Uranium (wt%)	2.511	19.0%	99.1%	0.9%	0.570	30.1%	29.9%	2.8%
Zirconium (wt%)	0.036	58.8%	91.6%	8.4%	0.001	95.6%	91.5%	27.7%
Data After Batch 21		% Components of Variation				% Coefficients of Variation		
Analyte	Mean	S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	15.795	2.3%	76.2%	23.8%	0.262	3.2%	2.8%	1.6%
Calcined Solids (wt%)	13.508	2.6%	68.7%	31.3%	0.230	3.5%	2.9%	2.0%
Insoluble Solids (wt%)	12.113	5.8%	30.1%	69.9%	0.409	5.3%	2.9%	4.4%
Density (g/mL)	1.087	2.2%	81.6%	18.4%	0.001	3.0%	2.8%	1.3%
Total Hydroxide (eq/L)	0.170	7.9%	91.0%	9.0%	0.000	10.7%	10.2%	3.2%
Format (ppm)	3190.8	8.1%	88.3%	11.7%	123780.2	11.0%	10.4%	3.8%
Chloride (ppm)	1019.9	5.0%	20.6%	79.4%	10863.7	10.2%	4.6%	9.1%
Fluoride (ppm)	1019.9	5.0%	20.6%	79.4%	10863.7	10.2%	4.6%	9.1%
Nitrate (ppm)	13544.4	9.8%	93.1%	6.9%	3152413.2	13.1%	12.6%	3.4%
Nitrite (ppm)	6981.7	3.3%	76.7%	23.3%	110620.3	4.8%	4.2%	2.3%
Sulfate (ppm)	1023.8	4.6%	23.9%	76.1%	8693.5	9.1%	4.4%	7.9%
Aluminum (wt%)	6.747	2.4%	72.9%	27.1%	0.055	3.5%	3.0%	1.8%
Boron (wt%)								
Calcium (wt%)	2.506	4.1%	78.2%	21.8%	0.022	5.9%	5.2%	2.7%
Chromium	0.174	2.1%	23.1%	76.9%	0.000	4.1%	2.0%	3.6%
Copper (wt%)	0.270	6.4%	88.5%	11.5%	0.001	8.7%	8.2%	3.0%
Iron (wt%)	25.843	3.1%	81.4%	18.6%	1.224	4.3%	3.9%	1.8%
Potassium (wt%)	0.041	43.4%	65.7%	34.3%	0.001	65.5%	53.1%	38.3%
Magnesium (wt%)	1.280	3.9%	74.4%	25.6%	0.005	5.7%	4.9%	2.9%
Manganese (wt%)	2.727	2.9%	81.8%	18.2%	0.013	4.1%	3.7%	1.8%
Sodium (wt%)	6.578	10.9%	66.2%	33.8%	1.164	16.4%	13.3%	9.5%
Nickel (wt%)	0.293	3.7%	71.8%	28.2%	0.000	5.4%	4.6%	2.9%
Silicon (wt%)	0.931	31.5%	60.8%	39.2%	0.206	48.7%	38.0%	30.5%
Titanium (wt%)	0.018	35.7%	53.6%	46.4%	0.000	57.7%	42.3%	39.3%
Uranium (wt%)	2.836	2.6%	78.4%	21.6%	0.011	3.7%	3.3%	1.7%
Zirconium (wt%)	0.029	77.9%	87.3%	12.7%	0.001	106.7%	99.6%	38.1%

Table 6.2: Components of Variation for SRAT Product Sample Results

Analyte	Mean	% Components of Variation				% Coefficients of Variation		
		S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	22.438	2.9%	34.4%	65.6%	2.011	6.3%	3.7%	5.1%
Calcined Solids (wt%)	17.933	4.6%	48.4%	51.6%	2.787	9.3%	6.5%	6.7%
Insoluble Solids (wt%)	14.876	8.3%	84.9%	15.1%	3.853	13.2%	12.2%	5.1%
Density (g/mL)	1.153	0.9%	53.4%	46.6%	0.000	1.8%	1.4%	1.3%
Format (ppm)	15987.8	15.2%	97.1%	2.9%	14929693	24.2%	23.8%	4.1%
Chloride (ppm)	1094.5	38.8%	10.0%	90.0%	1391586.1	107.8%	34.1%	102.3%
Fluoride (ppm)	1093.3	38.9%	10.2%	89.8%	1394196.2	108.0%	34.4%	102.4%
Nitrate (ppm)	42004.1	12.4%	94.6%	5.4%	69976691.0	19.9%	19.4%	4.6%
Nitrite (ppm)	1244.5	36.3%	13.7%	86.3%	1450325.9	96.8%	35.8%	89.9%
Phosphate (ppm)	1121.2	47.7%	11.9%	88.1%	1672849.5	115.4%	39.8%	108.3%
Sulfate (ppm)	1207.6	33.6%	9.5%	90.5%	1285321.5	93.9%	28.9%	89.3%
Aluminum (wt%)	5.990	5.5%	81.7%	18.3%	0.210	7.7%	6.9%	3.3%
Boron (wt%)	0.094	173.2%	6.5%	93.5%	0.001	35.3%	9.0%	34.1%
Calcium (wt%)	1.919	4.8%	73.7%	26.3%	0.018	7.0%	6.0%	3.6%
Chromium (wt%)	0.149	13.0%	96.2%	3.8%	0.001	17.2%	16.9%	3.4%
Copper (wt%)	0.930	5.7%	90.9%	9.1%	0.005	7.7%	7.3%	2.3%
Iron (wt%)	23.402	3.9%	86.3%	13.7%	1.571	5.4%	5.0%	2.0%
Potassium (wt%)	0.079	77.4%	98.3%	1.7%	0.006	101.4%	100.5%	13.4%
Magnesium (wt%)	0.907	7.4%	81.2%	18.8%	0.009	10.4%	9.4%	4.5%
Manganese (wt%)	2.457	6.4%	95.2%	4.8%	0.044	8.5%	8.3%	1.9%
Sodium (wt%)	6.562	6.4%	74.5%	25.5%	0.368	9.2%	8.0%	4.7%
Nickel (wt%)	0.262	4.0%	57.0%	43.0%	0.000	6.4%	4.8%	4.2%
Silicon (wt%)	0.880	11.7%	72.3%	27.7%	0.023	17.1%	14.6%	9.0%
Titanium (wt%)	0.035	83.9%	93.1%	6.9%	0.002	112.2%	108.2%	29.6%
Uranium (wt%)	2.450	12.9%	97.9%	2.1%	0.144	15.5%	15.3%	2.3%
Zirconium (wt%)	0.042	58.5%	91.7%	8.3%	0.001	78.7%	75.3%	22.6%
<b>Data After Batch 21</b>								
Analyte	Mean	% Components of Variation				% Coefficients of Variation		
		S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	22.468	3.3%	49.3%	50.7%	1.546	5.5%	3.9%	3.9%
Calcined Solids (wt%)	18.053	4.5%	55.2%	44.8%	1.713	7.2%	5.4%	4.9%
Insoluble Solids (wt%)	15.146	9.4%	83.4%	16.6%	3.953	13.1%	12.0%	5.4%
Density (g/mL)	1.150	1.2%	50.6%	49.4%	0.000	1.9%	1.4%	1.4%
Format (ppm)	14752.8	7.7%	92.7%	7.3%	2285191	10.2%	9.9%	2.8%
Chloride (ppm)	1098.9	7.4%	33.9%	66.1%	22101.3	13.5%	7.9%	11.0%
Fluoride (ppm)	1098.9	7.4%	33.9%	66.1%	22101.3	13.5%	7.9%	11.0%
Nitrate (ppm)	40830.6	12.3%	95.8%	4.2%	44412326.0	16.3%	16.0%	3.3%
Nitrite (ppm)	1238.1	28.2%	93.8%	6.2%	216169.0	37.6%	36.4%	9.3%
Phosphate (ppm)	1133.9	6.7%	14.8%	85.2%	18749.3	12.1%	4.6%	11.1%
Sulfate (ppm)	1126.7	6.2%	27.4%	72.6%	17965.8	11.9%	6.2%	10.1%
Aluminum (wt%)	6.236	4.4%	54.2%	45.8%	0.104	5.2%	3.8%	3.5%
Boron (wt%)								
Calcium (wt%)	1.935	7.2%	97.9%	2.1%	0.172	21.5%	21.2%	3.1%
Chromium (wt%)	0.165	3.2%	70.6%	29.4%	0.000	3.5%	3.0%	1.9%
Copper (wt%)	0.927	6.5%	87.4%	12.6%	0.004	6.5%	6.1%	2.3%
Iron (wt%)	23.448	2.2%	56.7%	43.3%	0.370	2.6%	2.0%	1.7%
Potassium (wt%)	0.043	39.2%	77.6%	22.4%	0.000	40.9%	36.0%	19.4%
Magnesium (wt%)	0.898	12.3%	84.0%	16.0%	0.012	12.4%	11.4%	5.0%
Manganese (wt%)	2.463	5.2%	87.9%	12.1%	0.016	5.2%	4.8%	1.8%
Sodium (wt%)	6.426	8.9%	75.2%	24.8%	0.369	9.4%	8.2%	4.7%
Nickel (wt%)	0.266	3.9%	56.0%	44.0%	0.000	4.6%	3.4%	3.1%
Silicon (wt%)	0.855	14.4%	66.0%	34.0%	0.019	15.9%	12.9%	9.3%
Titanium (wt%)	0.032	152.2%	94.0%	6.0%	0.002	148.4%	143.9%	36.5%
Uranium (wt%)	2.632	4.5%	76.2%	23.8%	0.016	4.7%	4.1%	2.3%
Zirconium (wt%)	0.037	82.7%	86.0%	14.0%	0.001	83.3%	77.3%	31.2%

Table 6.3: Components of Variation for SME Sample Results

Analyte	Mean	% Components of Variation				% Coefficients of Variation		
		S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	49.760	2.6%	73.8%	26.2%	4.744	4.4%	3.8%	2.2%
Calcined Solids (wt%)	43.950	3.2%	75.6%	24.4%	5.434	5.3%	4.6%	2.6%
Insoluble Solids (wt%)	41.058	4.4%	93.4%	6.6%	6.860	6.4%	6.2%	1.6%
Density (g/mL)	1.443	2.3%	79.5%	20.5%	0.003	3.7%	3.3%	1.7%
Format (ppm)	32927.3	646.1%	65.3%	34.7%	13884954	11.3%	9.1%	6.7%
Chloride (ppm)	966.8	18.3%	67.4%	32.6%	91860.4	31.4%	25.7%	17.9%
Fluoride (ppm)	952.6	21.6%	74.2%	25.8%	116072.9	35.8%	30.8%	18.2%
Nitrate (ppm)	27909.1	14.3%	92.7%	7.3%	37407465.0	21.9%	21.1%	5.9%
Nitrite (ppm)	952.6	21.6%	74.2%	25.8%	116072.9	35.8%	30.8%	18.2%
Phosphate (ppm)	982.0	22.5%	56.8%	43.2%	159969.2	40.7%	30.7%	26.8%
Sulfate (ppm)	1043.7	11.1%	29.2%	70.8%	62963.0	24.0%	13.0%	20.2%
Aluminum (wt%)	2.307	4.8%	75.3%	24.7%	0.034	7.9%	6.9%	3.9%
Boron (wt%)	2.730	3.0%	38.7%	61.3%	0.028	6.2%	3.8%	4.8%
Calcium (wt%)	0.819	6.0%	64.2%	35.8%	0.007	10.4%	8.3%	6.2%
Chromium (wt%)	0.075	12.5%	54.2%	45.8%	0.000	23.0%	17.0%	15.6%
Copper (wt%)	0.334	4.2%	68.0%	32.0%	0.001	7.2%	6.0%	4.1%
Iron (wt%)	8.508	3.4%	66.3%	33.7%	0.256	5.9%	4.8%	3.5%
Potassium (wt%)	0.129	72.2%	96.5%	3.5%	0.020	109.1%	107.1%	20.3%
Lithium (wt%)	1.758	1.8%	39.8%	60.2%	0.004	3.7%	2.3%	2.9%
Magnesium (wt%)	1.272	3.0%	52.0%	48.0%	0.005	5.6%	4.0%	3.9%
Manganese (wt%)	0.875	7.9%	88.3%	11.7%	0.012	12.3%	11.5%	4.2%
Sodium (wt%)	8.922	2.4%	59.9%	40.1%	0.148	4.3%	3.3%	2.7%
Nickel (wt%)	0.117	13.6%	83.8%	16.2%	0.001	21.7%	19.8%	8.7%
Silicon (wt%)	24.031	1.8%	38.7%	61.3%	0.756	3.6%	2.2%	2.8%
Titanium (wt%)	0.025	47.6%	72.2%	27.8%	0.000	80.0%	67.9%	42.2%
Uranium (wt%)	0.928	22.1%	97.0%	3.0%	0.084	31.3%	30.8%	5.5%
Zirconium (wt%)	0.036	69.4%	76.8%	23.2%	0.002	114.0%	99.9%	54.9%
<b>Data After Batch 21</b>								
Analyte	Mean	% Components of Variation				% Coefficients of Variation		
		S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	49.899	3.3%	84.4%	15.6%	4.392	4.2%	3.9%	1.7%
Calcined Solids (wt%)	43.958	4.0%	87.4%	12.6%	4.825	5.0%	4.7%	1.8%
Insoluble Solids (wt%)	41.781	4.4%	91.5%	8.5%	5.195	5.5%	5.2%	1.6%
Density (g/mL)	1.453	2.8%	89.3%	10.7%	0.002	3.4%	3.2%	1.1%
Format (ppm)	32337.5	8.3%	62.0%	38.0%	14541630	11.8%	9.3%	7.3%
Chloride (ppm)	1061.1	9.8%	18.1%	81.9%	40098.1	18.9%	8.0%	17.1%
Fluoride (ppm)	1061.1	9.8%	18.1%	81.9%	40098.1	18.9%	8.0%	17.1%
Nitrate (ppm)	27109.4	13.6%	85.5%	14.5%	21892902.0	17.3%	16.0%	6.6%
Nitrite (ppm)	1061.1	9.8%	18.1%	81.9%	40098.1	18.9%	8.0%	17.1%
Phosphate (ppm)	1061.1	9.8%	18.1%	81.9%	40098.1	18.9%	8.0%	17.1%
Sulfate (ppm)	1061.1	9.8%	18.1%	81.9%	40098.1	18.9%	8.0%	17.1%
Aluminum (wt%)	2.360	5.7%	75.8%	24.2%	0.032	7.6%	6.6%	3.7%
Boron (wt%)	2.718	4.5%	48.7%	51.3%	0.035	6.9%	4.8%	4.9%
Calcium (wt%)	0.820	8.6%	74.1%	25.9%	0.009	11.4%	9.8%	5.8%
Chromium (wt%)	0.759	1.6%	50.7%	49.3%	0.000	2.5%	1.7%	1.7%
Copper (wt%)	0.331	4.6%	62.6%	37.4%	0.000	6.5%	5.2%	4.0%
Iron (wt%)	8.467	5.1%	74.6%	25.4%	0.330	6.8%	5.9%	3.4%
Potassium (wt%)	0.069	31.8%	37.2%	62.8%	0.001	52.5%	32.0%	41.6%
Lithium (wt%)	1.764	2.5%	43.6%	56.4%	0.005	4.0%	2.6%	3.0%
Magnesium (wt%)	1.279	4.1%	63.3%	36.7%	0.006	5.8%	4.6%	3.5%
Manganese (wt%)	0.831	7.5%	83.4%	16.6%	0.006	9.6%	8.7%	3.9%
Sodium (wt%)	8.978	3.4%	77.2%	22.8%	0.157	4.4%	3.9%	2.1%
Nickel (wt%)	0.107	7.7%	36.0%	64.0%	0.000	12.8%	7.7%	10.3%
Silicon (wt%)	24.169	2.4%	39.7%	60.3%	0.882	3.9%	2.4%	3.0%
Titanium (wt%)	0.020	66.0%	58.4%	41.6%	0.000	95.3%	72.9%	61.5%
Uranium (wt%)	1.038	11.7%	92.6%	7.4%	0.022	14.4%	13.8%	3.9%
Zirconium (wt%)	0.016	58.0%	76.6%	23.4%	0.000	76.4%	66.9%	37.0%

Table 6.4: Components of Variation for MFT Sample Results

Analyte	Mean	% Components of Variation				% Coefficients of Variation		
		S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)	47.215	4.7%	96.5%	3.5%	10.267	6.8%	6.7%	1.3%
Calcined Solids (wt%)	43.122	3.3%	81.1%	18.9%	4.428	4.9%	4.4%	2.1%
Insoluble Solids (wt%)*	40.481	4.4%	95.1%	4.9%	6.408	6.3%	6.1%	1.4%
Density (g/mL)†								
Format (ppm)	30495.5	8.6%	92.5%	7.5%	14263764	12.4%	11.9%	3.4%
Chloride (ppm)	1001.2	14.9%	95.7%	4.3%	44976.7	21.2%	20.7%	4.4%
Fluoride (ppm)	974.3	21.8%	97.8%	2.2%	89637.8	30.7%	30.4%	4.5%
Nitrate (ppm)	25915.9	10.5%	82.6%	17.4%	16221929.0	15.5%	14.1%	6.5%
Sulfate (ppm)	1061.0	15.7%	87.6%	12.4%	58617.0	22.8%	21.4%	8.0%
Aluminum (wt%)	2.243	5.0%	55.4%	44.6%	0.038	8.6%	6.4%	5.8%
Boron (wt%)	2.712	3.4%	46.2%	53.8%	0.029	6.3%	4.2%	4.6%
Calcium (wt%)	0.789	8.6%	53.5%	46.5%	0.014	14.9%	10.9%	10.2%
Chromium (wt%)	0.072	13.9%	54.4%	45.6%	0.000	24.1%	17.8%	16.3%
Copper (wt%)	0.319	5.5%	39.1%	60.9%	0.001	10.5%	6.6%	8.2%
Iron (wt%)	8.134	3.6%	32.4%	67.6%	0.355	7.3%	4.2%	6.0%
Potassium (wt%)	0.182	82.2%	98.2%	1.8%	0.044	115.8%	114.8%	15.5%
Lithium (wt%)	1.770	2.5%	59.4%	40.6%	0.006	4.2%	3.3%	2.7%
Magnesium (wt%)	1.254	2.8%	56.2%	43.8%	0.004	4.8%	3.6%	3.2%
Manganese (wt%)	0.837	8.6%	60.5%	39.5%	0.014	14.4%	11.2%	9.0%
Sodium (wt%)	8.815	3.2%	65.0%	35.0%	0.218	5.3%	4.3%	3.1%
Nickel (wt%)	0.123	24.1%	60.6%	39.4%	0.002	40.3%	31.4%	25.3%
Silicon (wt%)	24.179	2.4%	49.3%	50.7%	1.036	4.2%	3.0%	3.0%
Titanium (wt%)	0.029	61.6%	96.4%	3.6%	0.001	87.4%	85.8%	16.7%
Uranium (wt%)	0.843	26.6%	94.7%	5.3%	0.103	38.1%	37.0%	8.7%
Zirconium (wt%)	0.049	89.1%	96.4%	3.6%	0.004	126.5%	124.2%	24.1%
<b>Data After Batch 21</b>								
Analyte	Mean	% Components of Variation				% Coefficients of Variation		
		S. E. Mean	Batch	Residual	Total	Total	Batch	Residual
Total Solids (wt%)								
Calcined Solids (wt%)								
Insoluble Solids (wt%)*	40.513	6.2%	96.1%	3.9%	7.649	6.8%	6.7%	1.3%
Density (g/mL)†								
Format (ppm)	32112.5	6.3%	78.5%	21.5%	5580401	7.4%	6.5%	3.4%
Chloride (ppm)	1067.2	3.9%	29.1%	70.9%	3321.4	5.4%	2.9%	4.5%
Fluoride (ppm)	1067.2	3.9%	29.1%	70.9%	3321.4	5.4%	2.9%	4.5%
Nitrate (ppm)	25706.3	13.1%	82.0%	18.0%	14957145.0	15.0%	13.6%	6.4%
Sulfate (ppm)	1067.2	3.9%	29.1%	70.9%	3321.4	5.4%	2.9%	4.5%
Aluminum (wt%)	2.298	4.9%	32.9%	67.1%	0.0310	7.7%	4.4%	6.3%
Boron (wt%)	2.712	4.7%	51.9%	48.1%	0.0304	6.4%	4.6%	4.5%
Calcium (wt%)	0.809	6.9%	19.6%	80.4%	0.0096	12.1%	5.4%	10.9%
Chromium (wt%)	0.073	19.7%	54.3%	45.7%	0.0004	26.5%	19.5%	17.9%
Copper (wt%)	0.324	5.6%	20.4%	79.6%	0.0010	9.7%	4.4%	8.7%
Iron (wt%)	8.230	4.0%	18.1%	81.9%	0.3477	7.2%	3.0%	6.5%
Potassium (wt%)	0.106	29.1%	63.7%	36.3%	0.0015	37.1%	29.6%	22.3%
Lithium (wt%)	1.774	3.6%	63.4%	36.6%	0.0065	4.5%	3.6%	2.7%
Magnesium (wt%)	1.267	3.2%	59.7%	40.3%	0.0026	4.0%	3.1%	2.6%
Manganese (wt%)	0.806	5.7%	16.0%	84.0%	0.0069	10.3%	4.1%	9.4%
Sodium (wt%)	8.917	4.3%	76.0%	24.0%	0.2115	5.2%	4.5%	2.5%
Nickel (wt%)	0.101	7.9%	32.9%	67.1%	0.0002	12.4%	7.1%	10.1%
Silicon (wt%)	24.329	3.0%	49.0%	51.0%	1.0352	4.2%	2.9%	3.0%
Titanium (wt%)	0.015	25.5%	88.2%	11.8%	0.0000	28.2%	26.5%	9.7%
Uranium (wt%)	0.997	14.4%	76.0%	24.0%	0.0297	17.3%	15.1%	8.5%
Zirconium (wt%)	0.022	70.9%	57.7%	42.3%	0.0004	93.3%	70.8%	60.6%

\* See the footnote in Exhibit 9 for Insoluble Solids. † Not enough data---only one density value per batch.

**Table 7.1 SRAT Receipt Correlations Using Batch Averages**

Analyte	1	2	3	4	5	6	7	8	9	10
1 Total Solids (wt%)	1.000	0.762	0.387	-0.502	0.469	-0.103	-0.034	0.027	0.167	-0.194
2 Density (g/mL)	0.762	1.000	0.254	-0.567	-0.113	-0.183	-0.138	0.122	-0.293	-0.259
3 Formate (ppm)	0.387	0.254	1.000	-0.145	0.128	-0.536	-0.661	-0.542	0.062	-0.700
4 Chloride (ppm)	-0.502	-0.567	-0.145	1.000	0.029	0.306	0.243	-0.048	0.031	0.451
5 Nitrate (ppm)	0.469	-0.113	0.128	0.029	1.000	0.158	0.134	0.161	0.543	0.194
6 Aluminum (wt%)	-0.103	-0.183	-0.536	0.306	0.158	1.000	0.933	0.636	0.450	0.929
7 Calcium (wt%)	-0.034	-0.138	-0.661	0.243	0.134	0.933	1.000	0.612	0.447	0.936
8 Chromium (wt%)	0.027	0.122	-0.542	-0.048	0.161	0.636	0.612	1.000	-0.103	0.641
9 Copper (wt%)	0.167	-0.293	0.062	0.031	0.543	0.450	0.447	-0.103	1.000	0.381
10 Iron (wt%)	-0.194	-0.259	-0.700	0.451	0.194	0.929	0.936	0.641	0.381	1.000
11 Potassium (wt%)	0.079	-0.455	-0.117	-0.120	0.523	0.030	0.121	0.017	0.305	-0.002
12 Magnesium (wt%)	0.143	-0.034	-0.227	0.253	0.272	0.904	0.765	0.422	0.510	0.739
13 Manganese (wt%)	-0.244	-0.317	-0.640	0.468	0.123	0.969	0.944	0.596	0.403	0.977
14 Sodium (wt%)	0.279	0.374	0.660	-0.547	-0.057	-0.871	-0.934	-0.480	-0.370	-0.936
15 Nickel (wt%)	-0.332	-0.481	-0.574	0.435	0.002	0.792	0.767	0.366	0.242	0.722
16 Silicon (wt%)	0.153	-0.261	-0.247	-0.109	0.415	0.109	0.136	-0.162	0.275	0.060
17 Titanium (wt%)	0.352	0.248	-0.052	-0.659	0.111	-0.279	-0.226	-0.336	0.119	-0.344
18 Uranium (wt%)	-0.280	-0.176	-0.599	0.284	-0.017	0.883	0.850	0.804	0.220	0.887
19 Zirconium (wt%)	-0.410	-0.446	-0.044	0.163	0.116	0.576	0.306	0.330	0.419	0.406

**SRAT Receipt Correlations (continued)**

Analyte	11	12	13	14	15	16	17	18	19
1 Total Solids (wt%)	0.079	0.143	-0.244	0.279	-0.332	0.153	0.352	-0.280	-0.410
2 Density (g/mL)	-0.455	-0.034	-0.317	0.374	-0.481	-0.261	0.248	-0.176	-0.446
3 Formate (ppm)	-0.117	-0.227	-0.640	0.660	-0.574	-0.247	-0.052	-0.599	-0.044
4 Chloride (ppm)	-0.120	0.253	0.468	-0.547	0.435	-0.109	-0.659	0.284	0.163
5 Nitrate (ppm)	0.523	0.272	0.123	-0.057	0.002	0.415	0.111	-0.017	0.116
6 Aluminum (wt%)	0.030	0.904	0.969	-0.871	0.792	0.109	-0.279	0.883	0.576
7 Calcium (wt%)	0.121	0.765	0.944	-0.934	0.767	0.136	-0.226	0.850	0.306
8 Chromium (wt%)	0.017	0.422	0.596	-0.480	0.366	-0.162	-0.336	0.804	0.330
9 Copper (wt%)	0.305	0.510	0.403	-0.370	0.242	0.275	0.119	0.220	0.419
10 Iron (wt%)	-0.002	0.739	0.977	-0.936	0.722	0.060	-0.344	0.887	0.406
11 Potassium (wt%)	1.000	0.032	0.037	-0.102	0.376	0.735	0.281	-0.131	-0.017
12 Magnesium (wt%)	0.032	1.000	0.811	-0.673	0.712	0.248	-0.124	0.632	0.554
13 Manganese (wt%)	0.037	0.811	1.000	-0.954	0.823	0.092	-0.364	0.890	0.494
14 Sodium (wt%)	-0.102	-0.673	-0.954	1.000	-0.825	-0.081	0.419	-0.817	-0.288
15 Nickel (wt%)	0.376	0.712	0.823	-0.825	1.000	0.436	-0.180	0.608	0.384
16 Silicon (wt%)	0.735	0.248	0.092	-0.081	0.436	1.000	0.674	-0.257	-0.066
17 Titanium (wt%)	0.281	-0.124	-0.364	0.419	-0.180	0.674	1.000	-0.523	-0.251
18 Uranium (wt%)	-0.131	0.632	0.890	-0.817	0.608	-0.257	-0.523	1.000	0.554
19 Zirconium (wt%)	-0.017	0.554	0.494	-0.288	0.384	-0.066	-0.251	0.554	1.000

Table 7.2 SRAT Product Correlations Using Batch Averages

Analyte	1	2	3	4	5	6	7	8	9	10	11
1 Total Solids (wt%)	1.000	0.980	0.466	0.721	-0.045	-0.484	0.846	0.179	0.210	-0.780	-0.308
2 Calcined Solids (wt%)	0.980	1.000	0.370	0.704	-0.039	-0.573	0.789	0.116	0.186	-0.740	-0.448
3 Insoluble Solids (wt%)	0.466	0.370	1.000	0.376	0.609	0.475	0.158	0.810	0.631	-0.074	0.048
4 Density (g/mL)	0.721	0.704	0.376	1.000	0.382	-0.492	0.522	0.051	0.022	-0.283	0.146
5 Formate (ppm)	-0.045	-0.039	0.609	0.382	1.000	0.409	-0.440	0.503	0.347	0.605	0.156
6 Chloride (ppm)	-0.484	-0.573	0.475	-0.492	0.409	1.000	-0.494	0.472	0.239	0.456	0.329
7 Nitrate (ppm)	0.846	0.789	0.158	0.522	-0.440	-0.494	1.000	-0.207	-0.203	-0.956	-0.039
8 Aluminum (wt%)	0.179	0.116	0.810	0.051	0.503	0.472	-0.207	1.000	0.948	0.197	-0.168
9 Calcium (wt%)	0.210	0.186	0.631	0.022	0.347	0.239	-0.203	0.948	1.000	0.151	-0.385
10 Chromium (wt%)	-0.780	-0.740	-0.074	-0.283	0.605	0.456	-0.956	0.197	0.151	1.000	0.228
11 Copper (wt%)	-0.308	-0.448	0.048	0.146	0.156	0.329	-0.039	-0.168	-0.385	0.228	1.000
12 Iron (wt%)	0.136	0.047	0.865	0.348	0.794	0.509	-0.224	0.851	0.692	0.359	0.240
13 Potassium (wt%)	-0.723	-0.776	-0.235	-0.861	-0.274	0.688	-0.390	-0.160	-0.280	0.246	0.302
14 Magnesium (wt%)	0.460	0.446	0.501	0.187	0.100	-0.112	0.094	0.797	0.924	-0.145	-0.488
15 Manganese (wt%)	-0.302	-0.282	0.532	-0.071	0.850	0.598	-0.721	0.706	0.617	0.750	-0.082
16 Sodium (wt%)	0.708	0.699	0.508	0.365	0.009	-0.292	0.376	0.659	0.789	-0.409	-0.541
17 Nickel (wt%)	-0.521	-0.562	0.354	-0.080	0.724	0.594	-0.770	0.581	0.472	0.862	0.366
18 Silicon (wt%)	0.720	0.792	-0.034	0.675	-0.107	-0.875	0.499	-0.014	0.196	-0.440	-0.471
19 Titanium (wt%)	-0.179	-0.159	-0.329	0.191	-0.009	-0.443	-0.280	0.057	0.234	0.358	0.109
20 Uranium (wt%)	-0.491	-0.479	0.427	-0.407	0.671	0.823	-0.754	0.558	0.424	0.706	-0.056
21 Zirconium (wt%)	0.364	0.306	0.312	0.868	0.471	-0.299	0.205	0.138	0.080	0.071	0.476

## SRAT Product Correlations (continued)

Analyte	12	13	14	15	16	17	18	19	20	21
1 Total Solids (wt%)	0.136	-0.723	0.460	-0.302	0.708	-0.521	0.720	-0.179	-0.491	0.364
2 Calcined Solids (wt%)	0.047	-0.776	0.446	-0.282	0.699	-0.562	0.792	-0.159	-0.479	0.306
3 Insoluble Solids (wt%)	0.865	-0.235	0.501	0.532	0.508	0.354	-0.034	-0.329	0.427	0.312
4 Density (g/mL)	0.348	-0.861	0.187	-0.071	0.365	-0.080	0.675	0.191	-0.407	0.868
5 Formate (ppm)	0.794	-0.274	0.100	0.850	0.009	0.724	-0.107	-0.009	0.671	0.471
6 Chloride (ppm)	0.509	0.688	-0.112	0.598	-0.292	0.594	-0.875	-0.443	0.823	-0.299
7 Nitrate (ppm)	-0.224	-0.390	0.094	-0.721	0.376	-0.770	0.499	-0.280	-0.754	0.205
8 Aluminum (wt%)	0.851	-0.160	0.797	0.706	0.659	0.581	-0.014	0.057	0.558	0.138
9 Calcium (wt%)	0.692	-0.280	0.924	0.617	0.789	0.472	0.196	0.234	0.424	0.080
10 Chromium (wt%)	0.359	0.246	-0.145	0.750	-0.409	0.862	-0.440	0.358	0.706	0.071
11 Copper (wt%)	0.240	0.302	-0.488	-0.082	-0.541	0.366	-0.471	0.109	-0.056	0.476
12 Iron (wt%)	1.000	-0.238	0.494	0.756	0.377	0.749	-0.090	0.082	0.554	0.512
13 Potassium (wt%)	-0.238	1.000	-0.494	-0.006	-0.634	0.121	-0.919	-0.392	0.388	-0.681
14 Magnesium (wt%)	0.494	-0.494	1.000	0.308	0.949	0.175	0.506	0.334	0.059	0.157
15 Manganese (wt%)	0.756	-0.006	0.308	1.000	0.103	0.841	-0.276	0.045	0.901	0.087
16 Sodium (wt%)	0.377	-0.634	0.949	0.103	1.000	-0.090	0.668	0.203	-0.150	0.202
17 Nickel (wt%)	0.749	0.121	0.175	0.841	-0.090	1.000	-0.393	0.367	0.716	0.310
18 Silicon (wt%)	-0.090	-0.919	0.506	-0.276	0.668	-0.393	1.000	0.428	-0.610	0.449
19 Titanium (wt%)	0.082	-0.392	0.334	0.045	0.203	0.367	0.428	1.000	-0.267	0.499
20 Uranium (wt%)	0.554	0.388	0.059	0.901	-0.150	0.716	-0.610	-0.267	1.000	-0.275
21 Zirconium (wt%)	0.512	-0.681	0.157	0.087	0.202	0.310	0.449	0.499	-0.275	1.000

Table 7.3 SME Correlations Using Batch Averages

Analytes	1	2	3	4	5	6	7	8	9	10	11	12
1 Total Solids (wt%)	1.0000	0.9565	0.6832	0.8349	0.8514	0.2636	0.0804	-0.2189	0.2144	-0.1410	-0.2176	-0.3966
2 Calcined Solids (wt%)	0.9565	1.0000	0.7921	0.8748	0.7839	0.4909	0.0665	-0.4020	0.0638	-0.2262	-0.3834	-0.4216
3 Insoluble Solids (wt%)	0.6832	0.7921	1.0000	0.7630	0.5136	0.5701	0.4260	-0.4555	0.3585	-0.1687	-0.4988	-0.3284
4 Density (g/mL)	0.8349	0.8748	0.7630	1.0000	0.5011	0.3695	0.0204	-0.5450	0.2459	-0.4075	-0.1629	-0.7764
5 Formate (ppm)	0.8514	0.7839	0.5136	0.5011	1.0000	0.2605	0.3211	0.0516	0.1739	0.0685	-0.3234	-0.0287
6 Chloride (ppm)	0.2636	0.4909	0.5701	0.3695	0.2605	1.0000	-0.0620	-0.3978	-0.3064	0.1064	-0.4646	-0.0324
7 Nitrate (ppm)	0.0804	0.0665	0.4260	0.0204	0.3211	-0.0620	1.0000	0.0286	0.5758	-0.1338	-0.4064	0.0742
8 Aluminum (wt%)	-0.2189	-0.4020	-0.4555	-0.5450	0.0516	-0.3978	0.0286	1.0000	0.3023	0.7602	0.6375	0.5879
9 Boron (wt%)	0.2144	0.0638	0.3585	0.2459	0.1739	-0.3064	0.5758	0.3023	1.0000	0.2094	0.3154	-0.1786
10 Calcium (wt%)	-0.1410	-0.2262	-0.1687	-0.4075	0.0685	0.1064	-0.1338	0.7602	0.2094	1.0000	0.4025	0.6861
11 Chromium (wt%)	-0.2176	-0.3834	-0.4988	-0.1629	-0.3234	-0.4646	-0.4064	0.6375	0.3154	0.4025	1.0000	-0.0999
12 Copper (wt%)	-0.3966	-0.4216	-0.3284	-0.7764	-0.0287	-0.0324	0.0742	0.5879	-0.1786	0.6861	-0.0999	1.0000
13 Iron (wt%)	-0.1390	-0.3267	-0.4515	-0.4578	0.1080	-0.3406	-0.0687	0.9855	0.2767	0.7759	0.6918	0.5103
14 Potassium (wt%)	0.3286	0.2262	0.4861	0.4765	0.0431	-0.2819	0.3218	-0.1457	0.8169	-0.0931	0.1205	-0.4032
15 Lithium (wt%)	0.6004	0.3969	0.3650	0.3676	0.6144	-0.1978	0.3294	0.3618	0.7850	0.3775	0.2218	-0.0444
16 Magnesium (wt%)	-0.2045	-0.2623	-0.0230	-0.5011	0.1688	0.1086	0.3613	0.6705	0.3246	0.8492	0.0428	0.7936
17 Manganese (wt%)	-0.3432	-0.3872	-0.3753	-0.7017	0.0862	0.0754	0.0482	0.7676	-0.1018	0.8148	0.1464	0.8811
18 Sodium (wt%)	0.0209	-0.0562	-0.0898	-0.4251	0.3728	0.1239	0.0891	0.7635	0.0730	0.8696	0.1071	0.8211
19 Nickel (wt%)	0.0889	-0.1327	-0.2131	-0.0493	0.1252	-0.3903	-0.0446	0.7909	0.6249	0.6098	0.8410	0.0521
20 Silicon (wt%)	0.6096	0.3724	0.2414	0.3632	0.5674	-0.3891	0.2177	0.3469	0.7191	0.2519	0.2906	-0.1141
21 Titanium (wt%)	-0.3150	-0.2559	0.3088	-0.1185	-0.2030	-0.0398	0.8387	-0.1303	0.5180	-0.1808	-0.3070	0.0077
22 Uranium (wt%)	-0.0735	-0.3291	-0.5069	-0.4598	0.1207	-0.6041	-0.0977	0.8564	0.3101	0.6670	0.5775	0.5182
23 Zirconium (wt%)	0.2425	0.1679	0.3112	0.4692	-0.0317	-0.1006	0.0609	0.2094	0.7206	0.1166	0.6345	-0.5083

## SME Correlations (continued)

Analytes	13	14	15	16	17	18	19	20	21	22	23
1 Total Solids (wt%)	-0.1390	0.3286	0.6004	-0.2045	-0.3432	0.0209	0.0889	0.6096	-0.3150	-0.0735	0.2425
2 Calcined Solids (wt%)	-0.3267	0.2262	0.3969	-0.2623	-0.3872	-0.0562	-0.1327	0.3724	-0.2559	-0.3291	0.1679
3 Insoluble Solids (wt%)	-0.4515	0.4861	0.3650	-0.0230	-0.3753	-0.0898	-0.2131	0.2414	0.3088	-0.5069	0.3112
4 Density (g/mL)	-0.4578	0.4765	0.3676	-0.5011	-0.7017	-0.4251	-0.0493	0.3632	-0.1185	-0.4598	0.4692
5 Formate (ppm)	0.1080	0.0431	0.6144	0.1688	0.0862	0.3728	0.1252	0.5674	-0.2030	0.1207	-0.0317
6 Chloride (ppm)	-0.3406	-0.2819	-0.1978	0.1086	0.0754	0.1239	-0.3903	-0.3891	-0.0398	-0.6041	-0.1006
7 Nitrate (ppm)	-0.0687	0.3218	0.3294	0.3613	0.0482	0.0891	-0.0446	0.2177	0.8387	-0.0977	0.0609
8 Aluminum (wt%)	0.9855	-0.1457	0.3618	0.6705	0.7676	0.7635	0.7909	0.3469	-0.1303	0.8564	0.2094
9 Boron (wt%)	0.2767	0.8169	0.7850	0.3246	-0.1018	0.0730	0.6249	0.7191	0.5180	0.3101	0.7206
10 Calcium (wt%)	0.7759	-0.0931	0.3775	0.8492	0.8148	0.8696	0.6098	0.2519	-0.1808	0.6670	0.1166
11 Chromium (wt%)	0.6918	0.1205	0.2218	0.0428	0.1464	0.1071	0.8410	0.2906	-0.3070	0.5775	0.6345
12 Copper (wt%)	0.5103	-0.4032	-0.0444	0.7936	0.8811	0.8211	0.0521	-0.1141	0.0077	0.5182	-0.5083
13 Iron (wt%)	1.0000	-0.1658	0.3964	0.6238	0.7423	0.7531	0.8403	0.3820	-0.2478	0.8573	0.2500
14 Potassium (wt%)	-0.1658	1.0000	0.6505	-0.0659	-0.5272	-0.2957	0.2923	0.6585	0.3799	0.0629	0.6185
15 Lithium (wt%)	0.3964	0.6505	1.0000	0.3721	0.0426	0.3502	0.6649	0.9630	0.0182	0.5400	0.4752
16 Magnesium (wt%)	0.6238	-0.0659	0.3721	1.0000	0.8552	0.8732	0.3900	0.1947	0.2608	0.5292	-0.0691
17 Manganese (wt%)	0.7423	-0.5272	0.0426	0.8552	1.0000	0.9133	0.3251	-0.0707	-0.0780	0.5708	-0.2931
18 Sodium (wt%)	0.7531	-0.2957	0.3502	0.8732	0.9133	1.0000	0.4275	0.2375	-0.1670	0.6361	-0.1451
19 Nickel (wt%)	0.8403	0.2923	0.6649	0.3900	0.3251	0.4275	1.0000	0.6610	-0.1704	0.7551	0.6628
20 Silicon (wt%)	0.3820	0.6585	0.9630	0.1947	-0.0707	0.2375	0.6610	1.0000	-0.1048	0.5998	0.4502
21 Titanium (wt%)	-0.2478	0.3799	0.0182	0.2608	-0.0780	-0.1670	-0.1704	-0.1048	1.0000	-0.2977	0.1335
22 Uranium (wt%)	0.8573	0.0629	0.5400	0.5292	0.5708	0.6361	0.7551	0.5998	-0.2977	1.0000	0.0737
23 Zirconium (wt%)	0.2500	0.6185	0.4752	-0.0691	-0.2931	-0.1451	0.6628	0.4502	0.1335	0.0737	1.0000

**Table 7.4 MFT Correlations Using Batch Averages**

Analyte	1	2	3	4	5	6	7	8	9	10	11	12
1 Total Solids (wt%)	1.0000	0.9415	0.3812	0.6711	0.1073	-0.3180	-0.0684	-0.2529	0.9210	0.3971	-0.2181	0.3598
2 Calcined Solids (wt%)	0.9415	1.0000	0.6271	0.6782	-0.0175	-0.4463	-0.1568	-0.3094	0.9447	0.3554	-0.1761	0.2096
3 Insoluble Solids (wt%)	0.3812	0.6271	1.0000	0.5978	-0.4405	-0.7164	-0.0656	-0.6469	0.5763	-0.2517	-0.4455	-0.4921
4 Density (g/mL)	0.6711	0.6782	0.5978	1.0000	0.0157	-0.3526	0.4519	-0.8434	0.7077	-0.3677	-0.4590	-0.3597
5 Formate (ppm)	0.1073	-0.0175	-0.4405	0.0157	1.0000	0.2594	0.5552	0.2801	0.1662	0.0774	0.5246	0.1503
6 Chloride (ppm)	-0.3180	-0.4463	-0.7164	-0.3526	0.2594	1.0000	0.1468	0.3574	-0.5878	0.2320	0.4724	0.2528
7 Nitrate (ppm)	-0.0684	-0.1568	-0.0656	0.4519	0.5552	0.1468	1.0000	-0.5268	-0.0016	-0.6787	-0.1845	-0.6149
8 Aluminum (wt%)	-0.2529	-0.3094	-0.6469	-0.8434	0.2801	0.3574	-0.5268	1.0000	-0.3218	0.7182	0.7065	0.7368
9 Boron (wt%)	0.9210	0.9447	0.5763	0.7077	0.1662	-0.5878	-0.0016	-0.3218	1.0000	0.2155	-0.1929	0.1530
10 Calcium (wt%)	0.3971	0.3554	-0.2517	-0.3677	0.0774	0.2320	-0.6787	0.7182	0.2155	1.0000	0.4595	0.8984
11 Chromium (wt%)	-0.2181	-0.1761	-0.4455	-0.4590	0.5246	0.4724	-0.1845	0.7065	-0.1929	0.4595	1.0000	0.4340
12 Copper (wt%)	0.3598	0.2096	-0.4921	-0.3597	0.1503	0.2528	-0.6149	0.7368	0.1530	0.8984	0.4340	1.0000
13 Iron (wt%)	-0.2000	-0.2725	-0.6392	-0.8430	0.1949	0.3779	-0.5724	0.9849	-0.3172	0.7757	0.6071	0.7745
14 Potassium (wt%)	0.8399	0.7905	0.4004	0.8298	-0.0299	-0.0263	0.1911	-0.5669	0.6851	0.1111	-0.3451	0.0446
15 Lithium (wt %)	0.5580	0.3456	-0.3758	-0.1381	0.3349	0.0488	-0.2400	0.4871	0.3779	0.7222	0.0442	0.7857
16 Magnesium (wt%)	0.4183	0.3942	-0.1659	-0.3336	0.1125	-0.0647	-0.7308	0.7240	0.3508	0.9195	0.4675	0.8971
17 Manganese (wt%)	0.3772	0.3343	-0.2066	-0.3498	-0.1671	0.1842	-0.8105	0.6424	0.1646	0.9595	0.3223	0.9023
18 Sodium (wt%)	0.4244	0.3247	-0.2778	-0.3526	0.0722	-0.0585	-0.6977	0.7049	0.3033	0.8892	0.2892	0.9359
19 Nickel (wt%)	-0.3388	-0.4323	-0.6344	-0.2282	0.5141	0.9264	0.4195	0.2530	-0.5007	0.0456	0.5577	0.0425
20 Silicon (wt%)	0.3389	0.1782	-0.3666	-0.4027	0.1684	-0.0546	-0.4467	0.6412	0.2090	0.7397	0.0531	0.7776
21 Titanium (wt%)	0.7153	0.5989	0.1164	0.6745	-0.0359	0.2580	0.1426	-0.4204	0.4592	0.1901	-0.2358	0.1986
22 Uranium (wt%)	0.0631	-0.0300	-0.6091	-0.5028	0.5573	0.3434	-0.3476	0.8758	0.0042	0.7303	0.8268	0.8110
23 Zirconium (wt%)	0.4780	0.4331	0.3133	0.5507	-0.4646	0.1442	0.0483	-0.5746	0.2281	0.0108	-0.5872	-0.0820

**MFT Correlations (continued)**

Analyte	13	14	15	16	17	18	19	20	21	22	23
1 Total Solids (wt%)	-0.2000	0.8399	0.5580	0.4183	0.3772	0.4244	-0.3388	0.3389	0.7153	0.0631	0.4780
2 Calcined Solids (wt%)	-0.2725	0.7905	0.3456	0.3942	0.3343	0.3247	-0.4323	0.1782	0.5989	-0.0300	0.4331
3 Insoluble Solids (wt%)	-0.6392	0.4004	-0.3758	-0.1659	-0.2066	-0.2778	-0.6344	-0.3666	0.1164	-0.6091	0.3133
4 Density (g/mL)	-0.8430	0.8298	-0.1381	-0.3336	-0.3498	-0.3526	-0.2282	-0.4027	0.6745	-0.5028	0.5507
5 Formate (ppm)	0.1949	-0.0299	0.3349	0.1125	-0.1671	0.0722	0.5141	0.1684	-0.0359	0.5573	-0.4646
6 Chloride (ppm)	0.3779	-0.0263	0.0488	-0.0647	0.1842	-0.0585	0.9264	-0.0546	0.2580	0.3434	0.1442
7 Nitrate (ppm)	-0.5724	0.1911	-0.2400	-0.7308	-0.8105	-0.6977	0.4195	-0.4467	0.1426	-0.3476	0.0483
8 Aluminum (wt%)	0.9849	-0.5669	0.4871	0.7240	0.6424	0.7049	0.2530	0.6412	-0.4204	0.8758	-0.5746
9 Boron (wt%)	-0.3172	0.6851	0.3779	0.3508	0.1646	0.3033	-0.5007	0.2090	0.4592	0.0042	0.2281
10 Calcium (wt%)	0.7757	0.1111	0.7222	0.9195	0.9595	0.8892	0.0456	0.7397	0.1901	0.7303	0.0108
11 Chromium (wt%)	0.6071	-0.3451	0.0442	0.4675	0.3223	0.2892	0.5577	0.0531	-0.2358	0.8268	-0.5872
12 Copper (wt%)	0.7745	0.0446	0.7857	0.8971	0.9023	0.9359	0.0425	0.7776	0.1986	0.8110	-0.0820
13 Iron (wt%)	1.0000	-0.4973	0.5626	0.7391	0.7166	0.7484	0.2265	0.7157	-0.3419	0.8248	-0.4446
14 Potassium (wt%)	-0.4973	1.0000	0.2173	-0.0166	0.1267	-0.0117	-0.0457	-0.0743	0.9396	-0.2678	0.8038
15 Lithium (wt %)	0.5626	0.2173	1.0000	0.7017	0.6525	0.8288	-0.0781	0.9345	0.2565	0.5618	0.0473
16 Magnesium (wt%)	0.7391	-0.0166	0.7017	1.0000	0.8896	0.9592	-0.2065	0.7603	0.0037	0.7839	-0.2370
17 Manganese (wt%)	0.7166	0.1267	0.6525	0.8896	1.0000	0.8876	-0.0802	0.6964	0.2350	0.6132	0.1264
18 Sodium (wt%)	0.7484	-0.0117	0.8288	0.9592	0.8876	1.0000	-0.2515	0.8866	0.0404	0.7250	-0.1573
19 Nickel (wt%)	0.2265	-0.0457	-0.0781	-0.2065	-0.0802	-0.2515	1.0000	-0.2198	0.1665	0.3235	-0.0216
20 Silicon (wt%)	0.7157	-0.0743	0.9345	0.7603	0.6964	0.8866	-0.2198	1.0000	-0.0441	0.5679	-0.1290
21 Titanium (wt%)	-0.3419	0.9396	0.2565	0.0037	0.2350	0.0404	0.1665	-0.0441	1.0000	-0.1426	0.8333
22 Uranium (wt%)	0.8248	-0.2678	0.5618	0.7839	0.6132	0.7250	0.3235	0.5679	-0.1426	1.0000	-0.5435
23 Zirconium (wt%)	-0.4446	0.8038	0.0473	-0.2370	0.1264	-0.1573	-0.0216	-0.1290	0.8333	-0.5435	1.0000

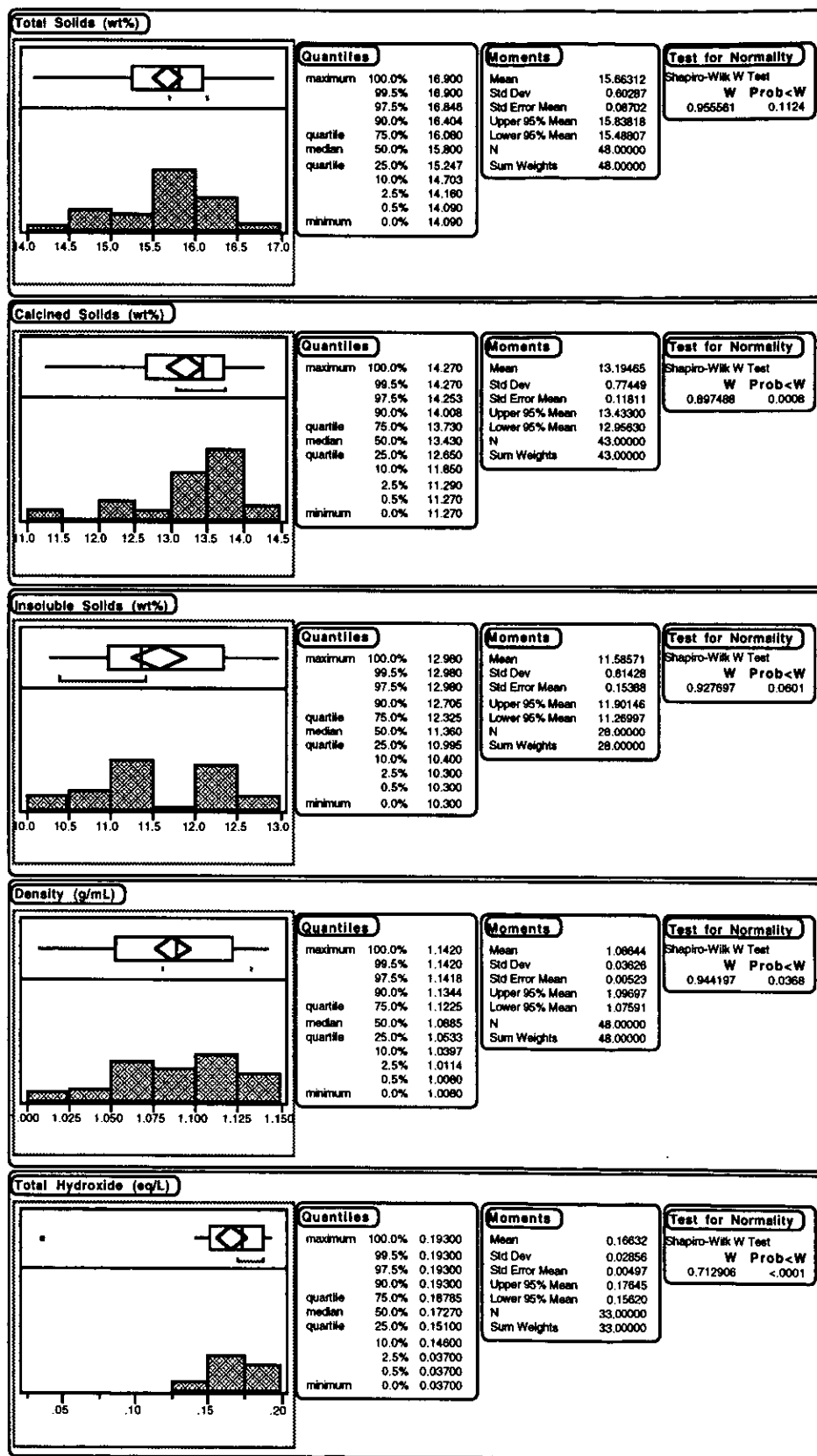


Table 8: Comparison of SME Sample-to-Sample Error Versus PCCS Historical<sup>5</sup>

Analyte	S M E				% Coefficients		P C C S		Comparison of	
	Components of Variation				of Variation		HISTORICAL		Std. Deviations	
	Mean	Total	Batch	Residual	Batch	Residual	Average	% RSD	Historical Std Dev	Current Std Dev
Aluminum (wt%)	2.360	0.1785	0.1554	0.0879	6.6%	3.7%	2.222	5.1%	0.113	0.120
Boron (wt%)	2.718	0.1874	0.1308	0.1342	4.8%	4.9%	2.093	7.2%	0.151	0.196
Calcium (wt%)	0.820	0.0939	0.0808	0.0478	9.8%	5.8%	1.077	5.9%	0.064	0.048
Chromium (wt%)	0.759	0.0186	0.0133	0.0131	1.7%	1.7%	0.064	33.5%	0.021	0.254
Copper (wt%)	0.331	0.0216	0.0171	0.0132	5.2%	4.0%	0.250	5.8%	0.015	0.019
Iron (wt%)	8.467	0.5743	0.4961	0.2894	5.9%	3.4%	6.235	4.8%	0.299	0.406
Potassium (wt%)	0.069	0.0364	0.0222	0.0288	32.0%	41.6%	2.455	6.5%	0.160	0.005
Lithium (wt%)	1.764	0.0702	0.0464	0.0527	2.6%	3.0%	1.963	4.1%	0.080	0.072
Magnesium (wt%)	1.279	0.0742	0.0591	0.0449	4.6%	3.5%	0.842	4.8%	0.040	0.061
Manganese (wt%)	0.831	0.0794	0.0725	0.0323	8.7%	3.9%	2.111	5.2%	0.110	0.043
Sodium (wt%)	8.978	0.3968	0.3486	0.1896	3.9%	2.1%	7.463	4.5%	0.336	0.404
Nickel (wt%)	0.107	0.0137	0.0082	0.0110	7.7%	10.3%	0.643	13.2%	0.085	0.014
Silicon (wt%)	24.169	0.9392	0.5914	0.7296	2.4%	3.0%	23.310	5.7%	1.329	1.378
Titanium (wt%)	0.020	0.0192	0.0147	0.0124	72.9%	61.5%	0.256	4.5%	0.012	0.001
Uranium (wt%)	1.038	0.1492	0.1436	0.0405	13.8%	3.9%	0.000	0.0%	0.000	0.000
Zirconium (wt%)	0.016	0.0119	0.0104	0.0057	66.9%	37.0%	0.029	9.0%	0.003	0.001

<sup>5</sup>The current version of PCCS computes the variance for each constraint two ways, both using the historical relative standard deviations (RSD's). These RSD's are multiplied by the historical means of the elemental concentrations to compute one variance, and they are multiplied by the average concentrations of the current samples to compute the other. The larger of the two is used by PCCS to determine the appropriate Measurement Acceptable Region.

Exhibit 1: Summary Statistics for Measurements from SRAT Receipt Samples



**Exhibit 1: Summary Statistics for Measurements from SRAT Receipt Samples**  
(Continued)

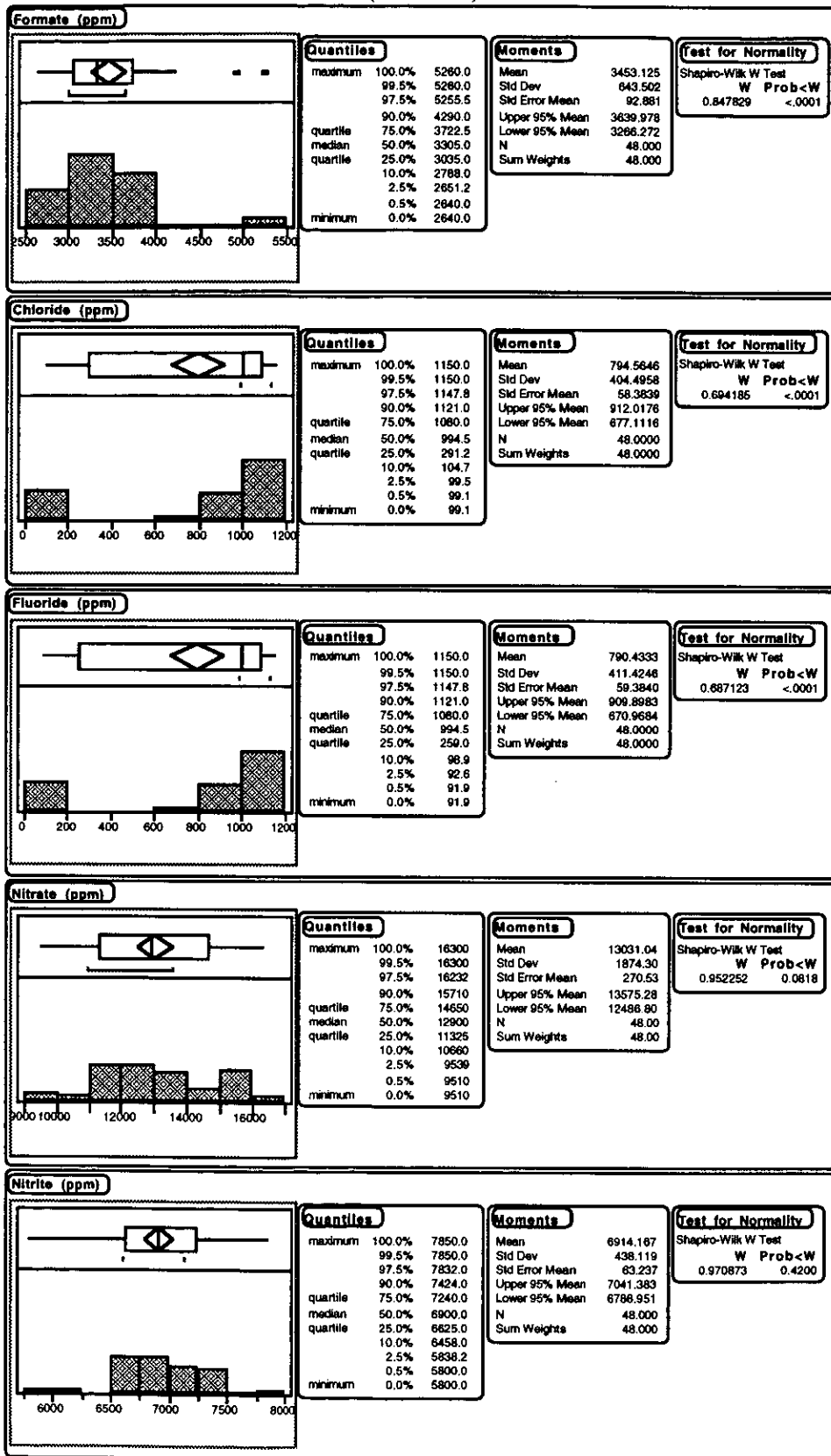
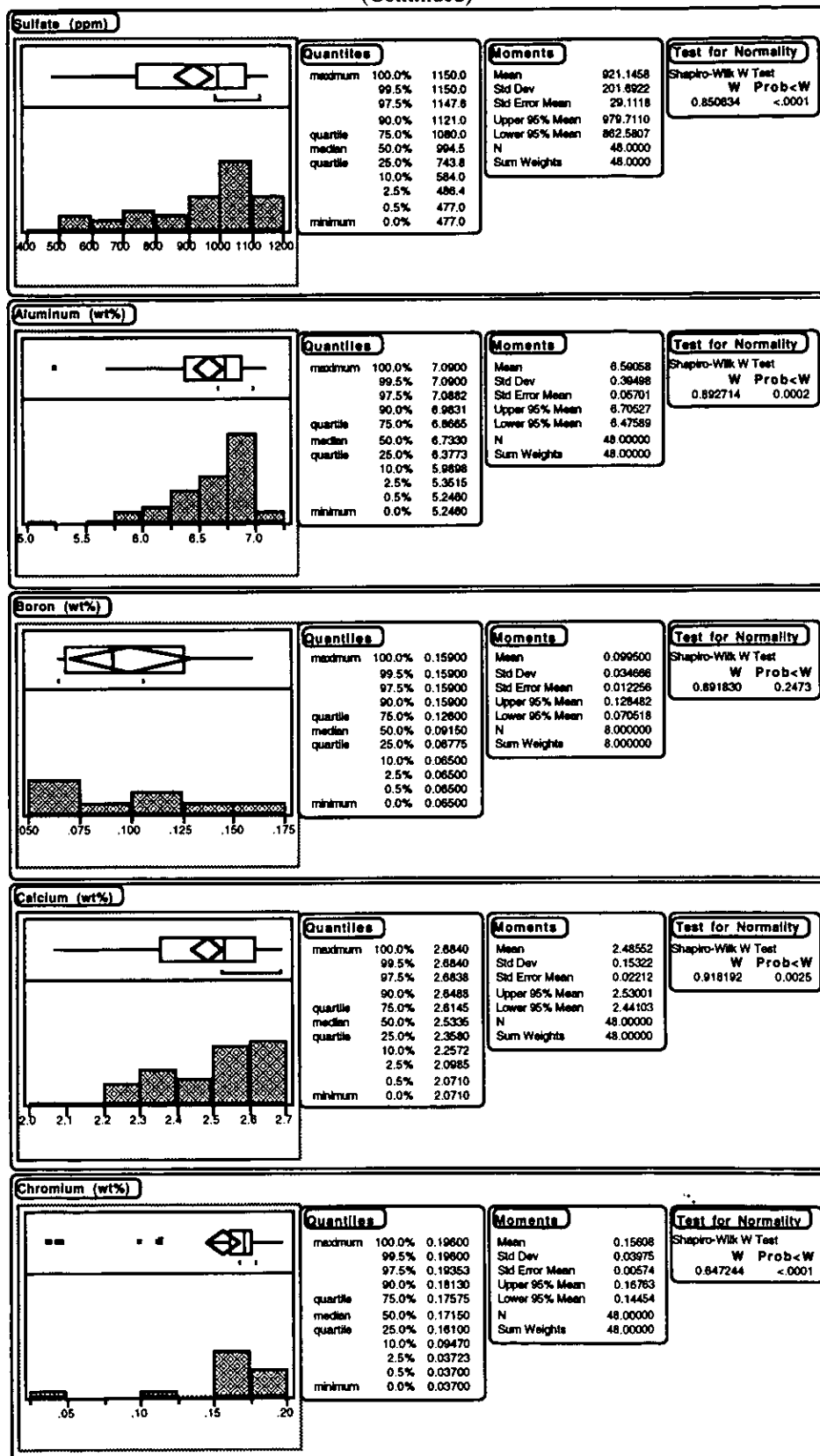


Exhibit 1: Summary Statistics for Measurements from SRAT Receipt Samples  
(Continued)



**Exhibit 1: Summary Statistics for Measurements from SRAT Receipt Samples**  
(Continued)

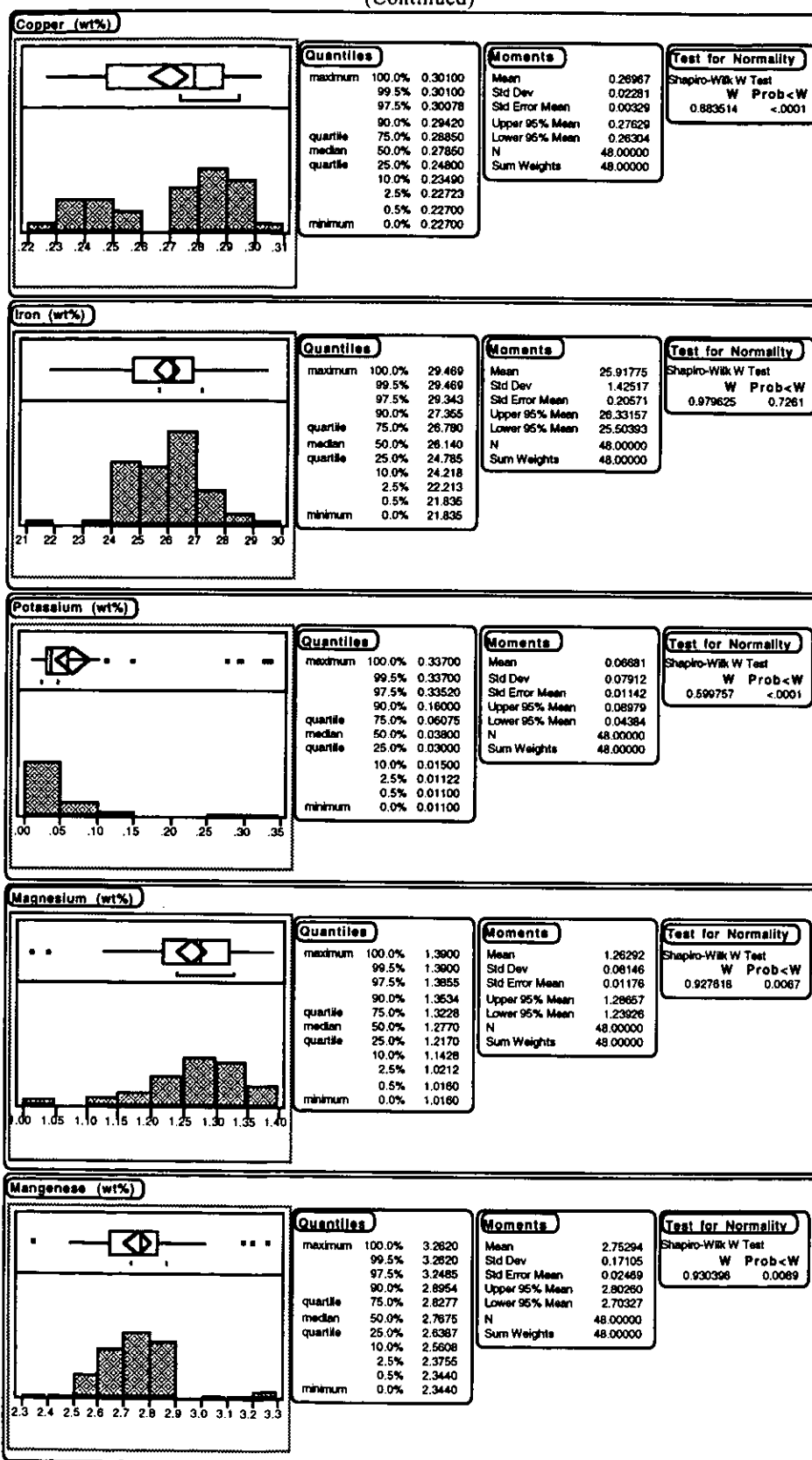
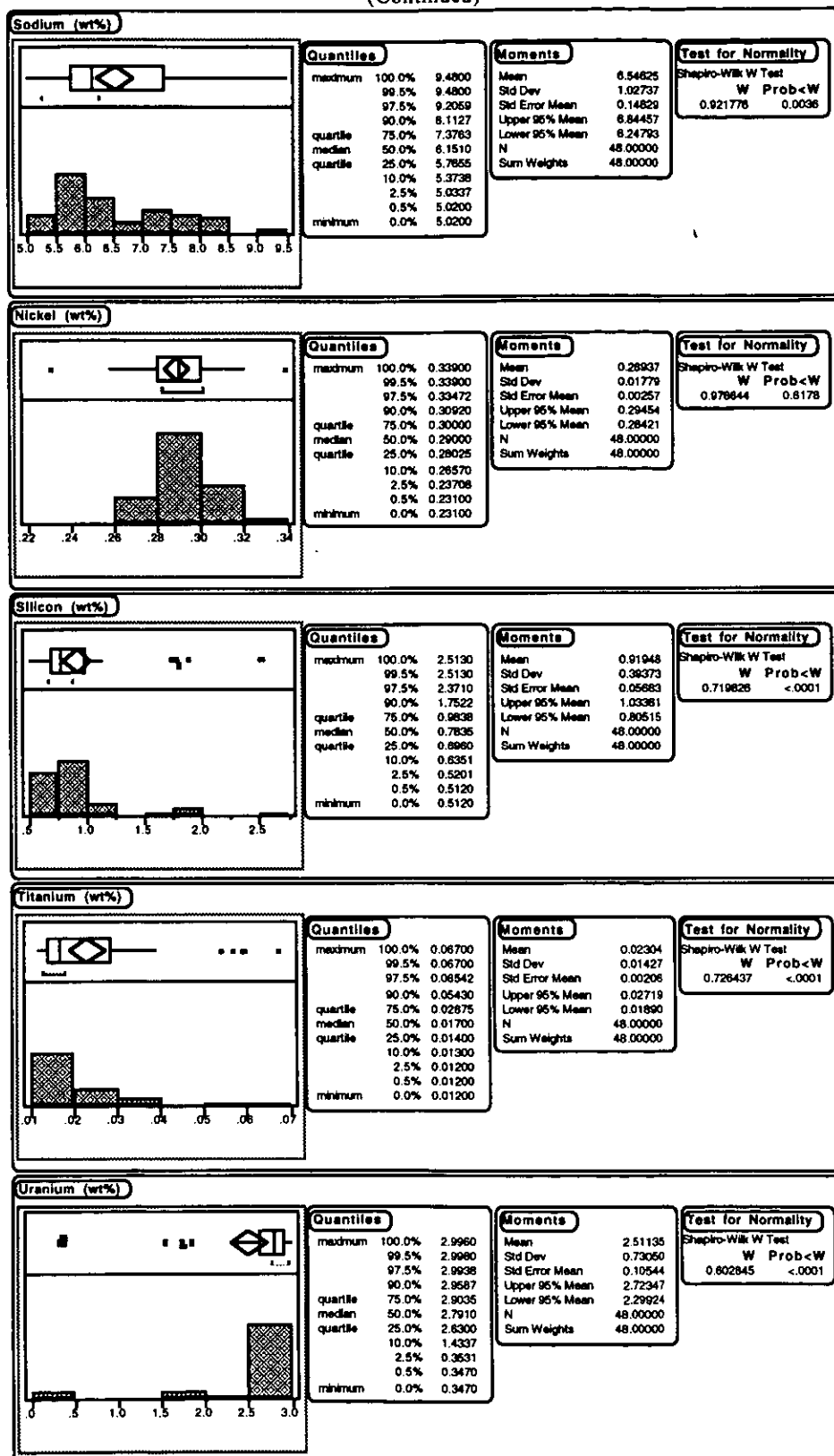


Exhibit 1: Summary Statistics for Measurements from SRAT Receipt Samples  
(Continued)



**Exhibit 1: Summary Statistics for Measurements from SRAT Receipt Samples**  
(Continued)

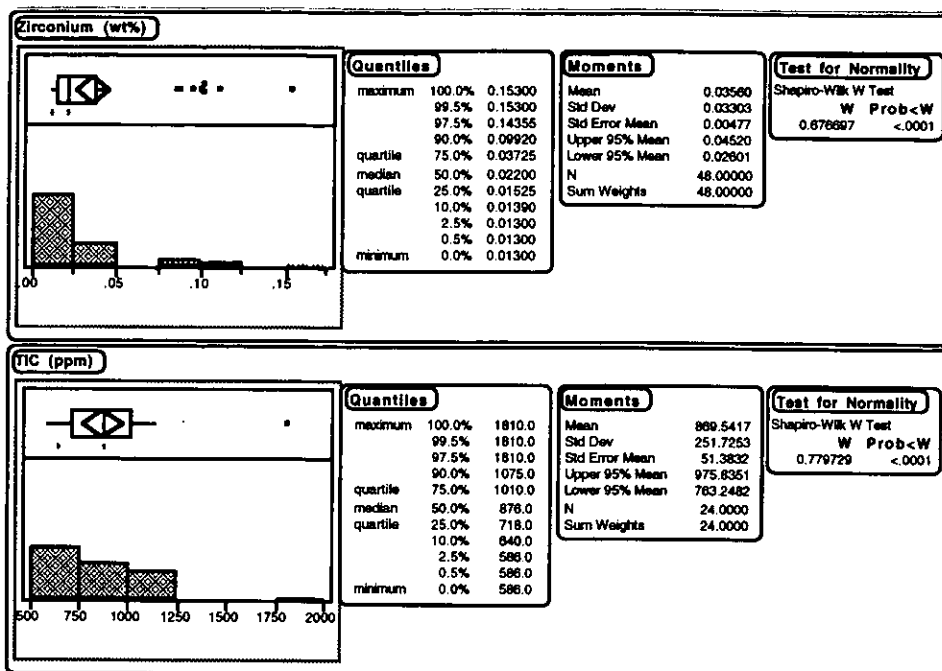


Exhibit 2: Summary Statistics for Measurements from SRAT Product Samples

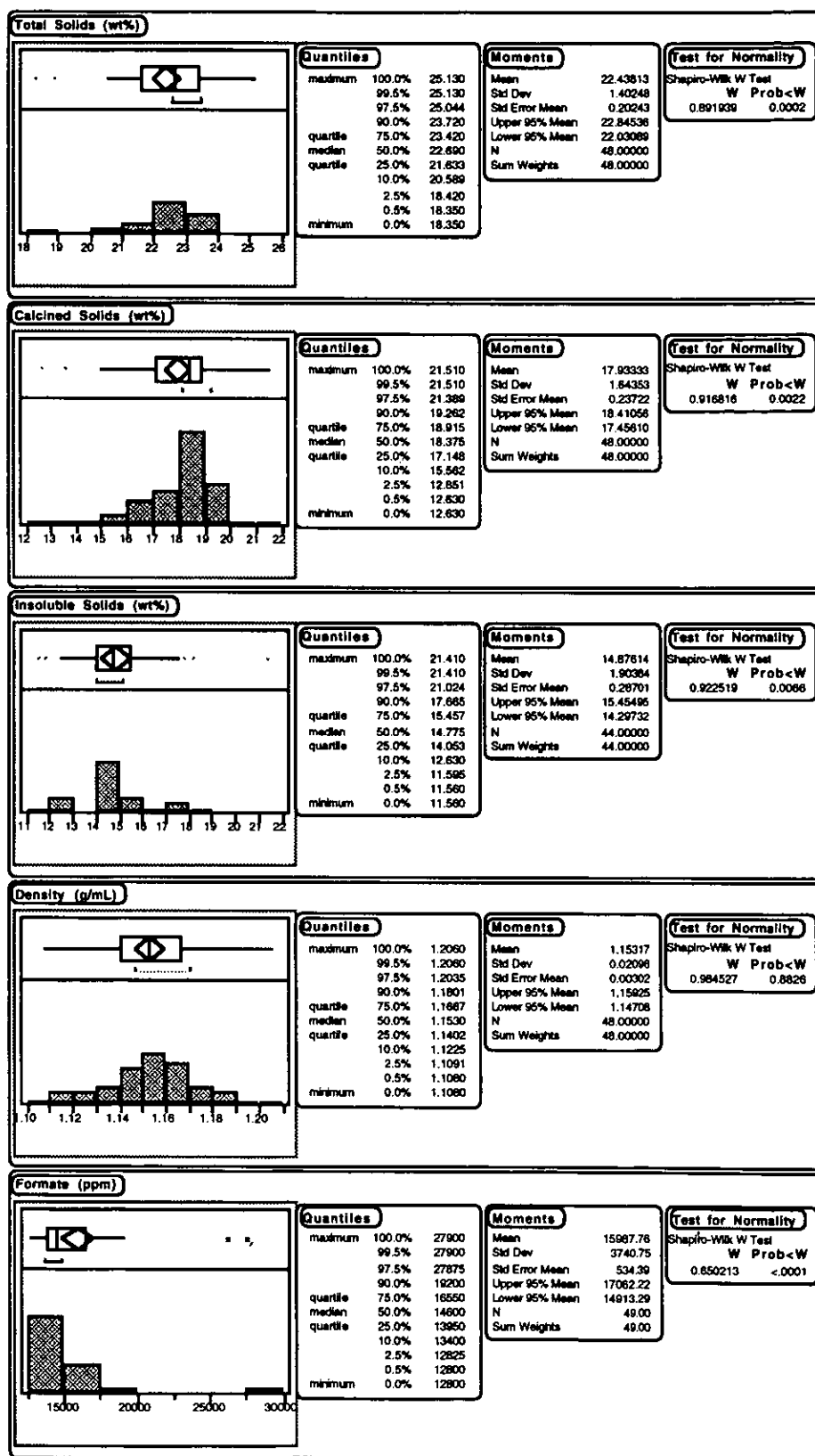
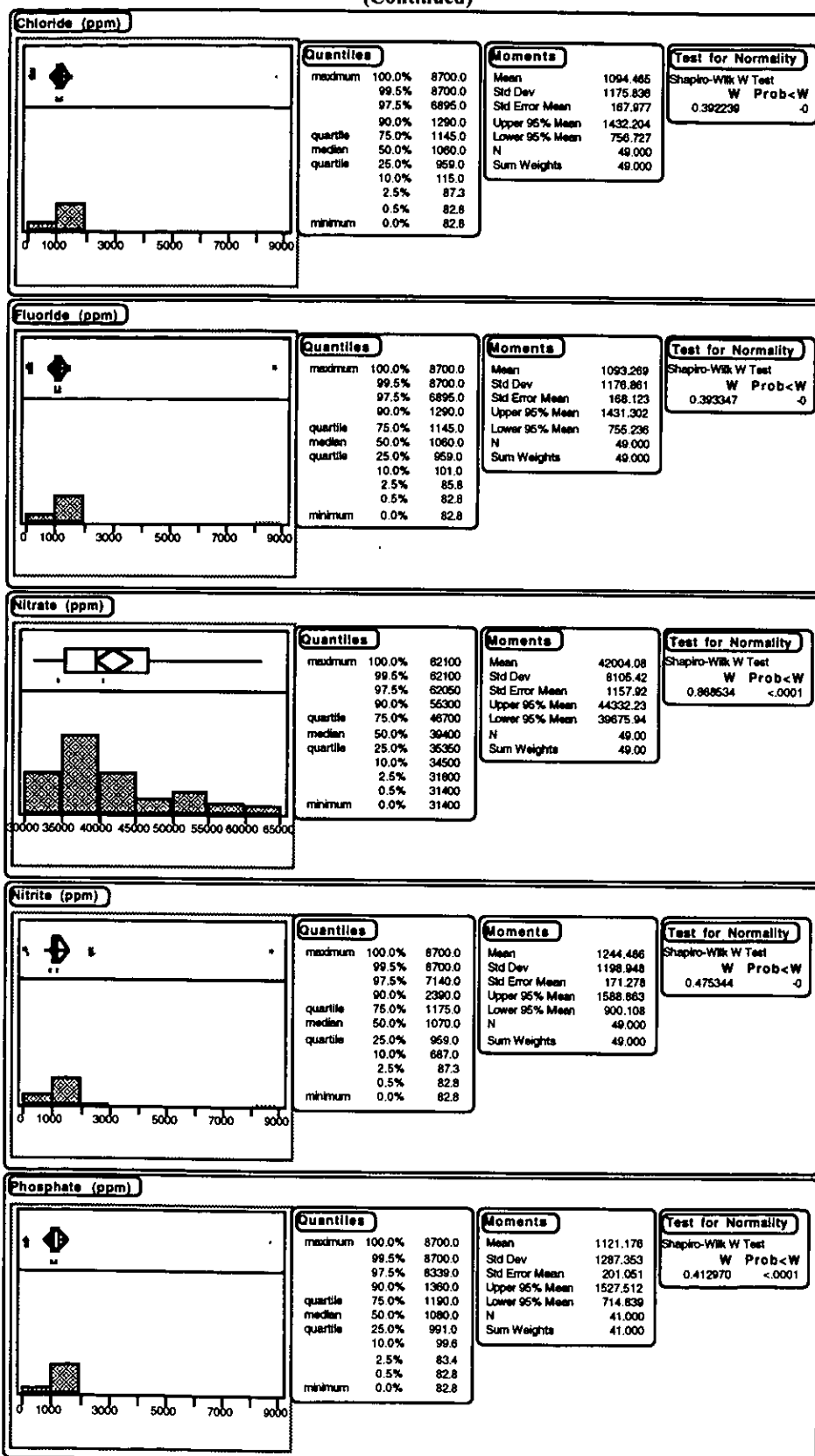
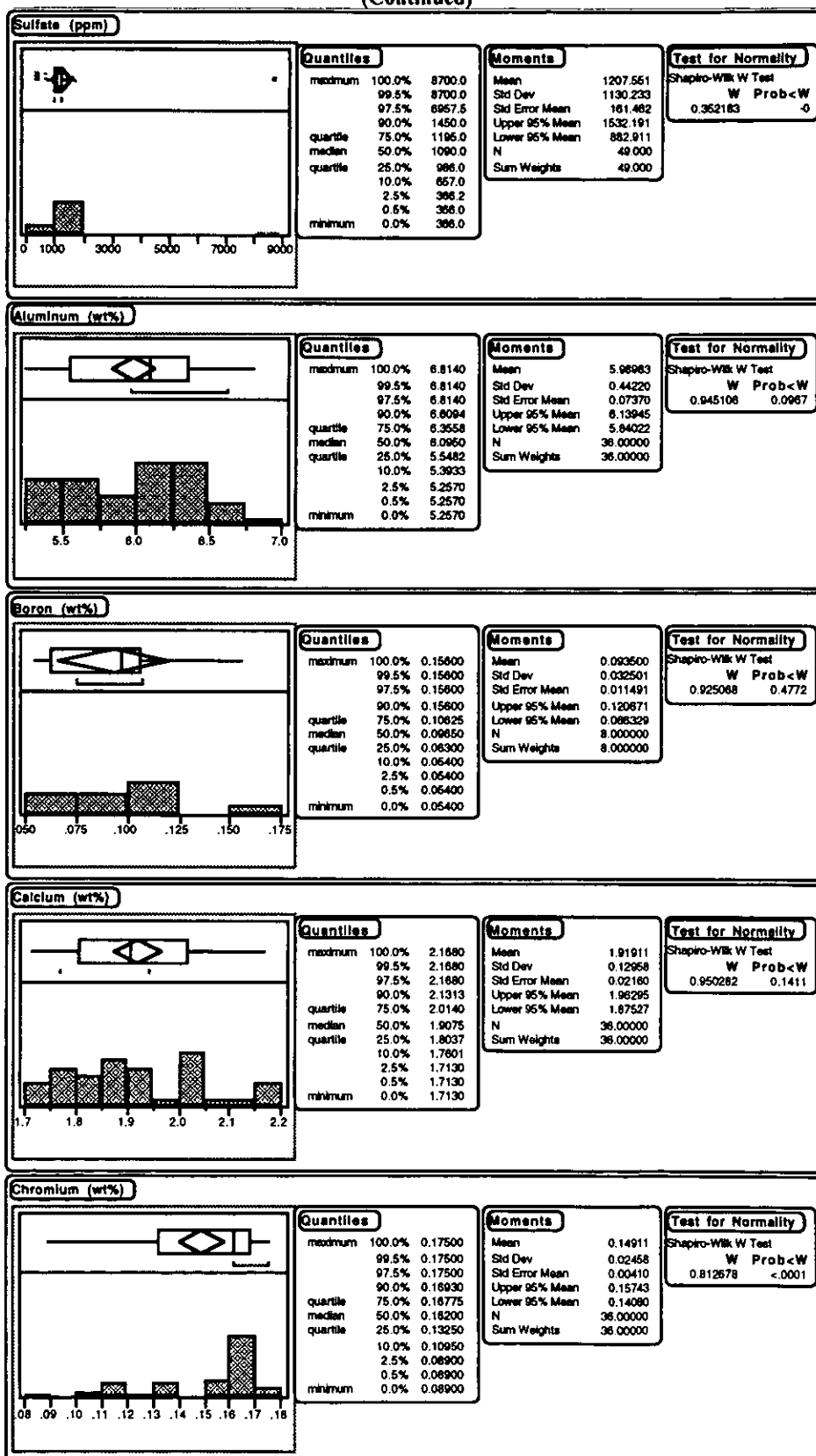




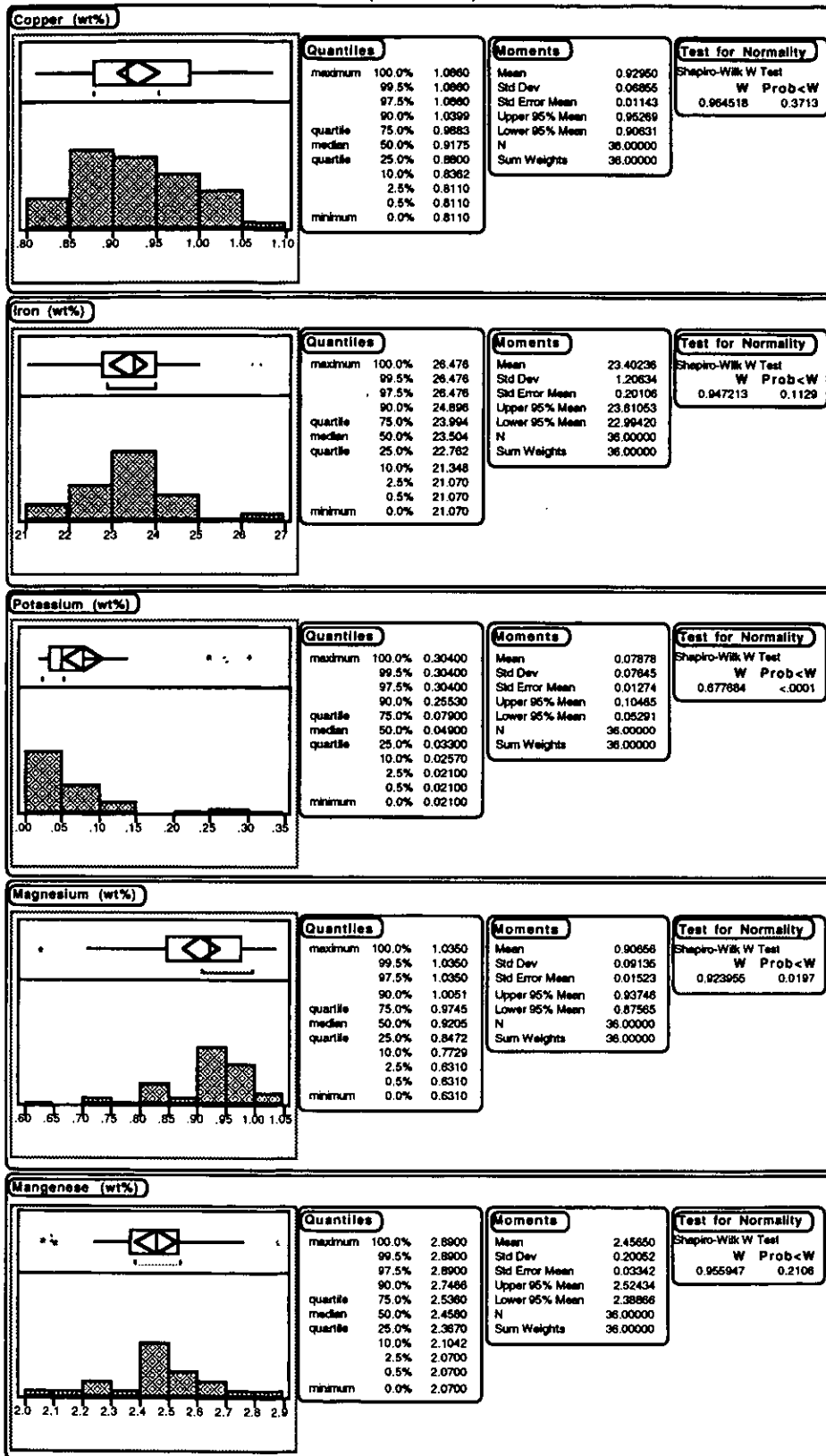
Exhibit 2: Summary Statistics for Measurements from SRAT Product Samples  
(Continued)



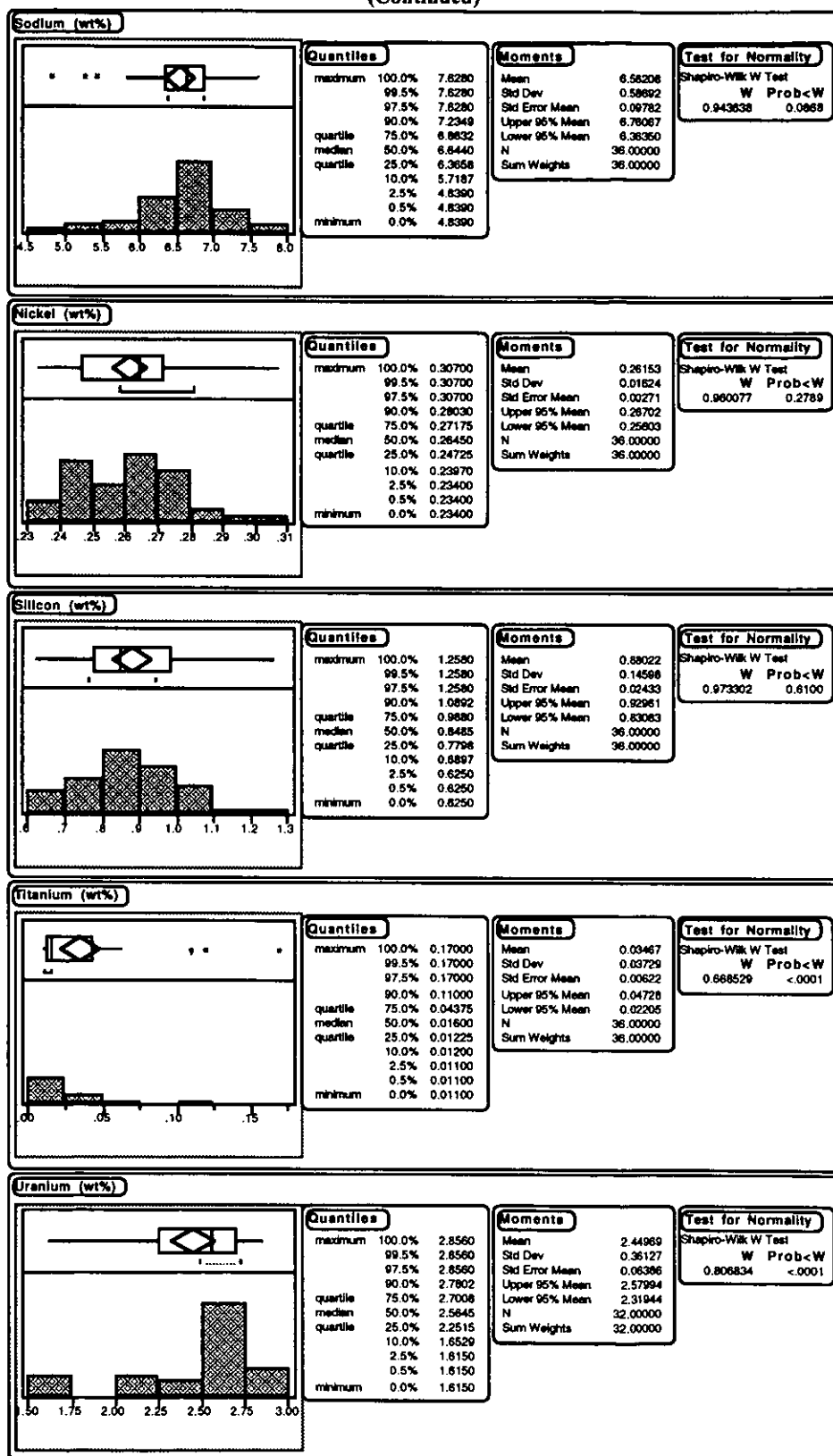
**Exhibit 2: Summary Statistics for Measurements from SRAT Product Samples**  
(Continued)



**Exhibit 2: Summary Statistics for Measurements from SRAT Product Samples**  
(Continued)



**Exhibit 2: Summary Statistics for Measurements from SRAT Product Samples**  
(Continued)



**Exhibit 2: Summary Statistics for Measurements from SRAT Product Samples  
(Continued)**

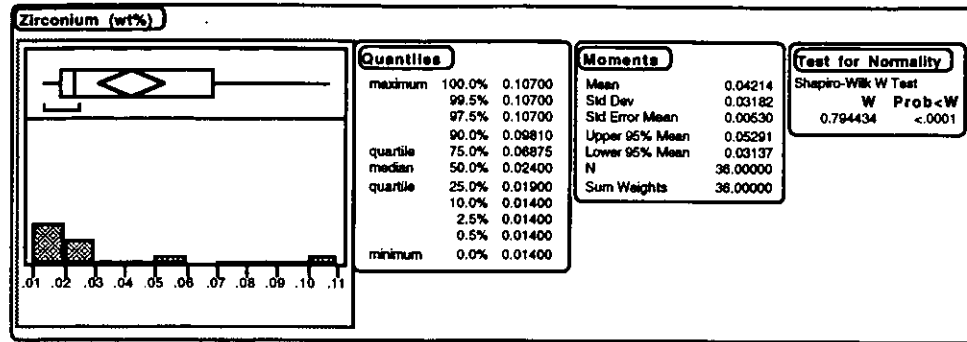
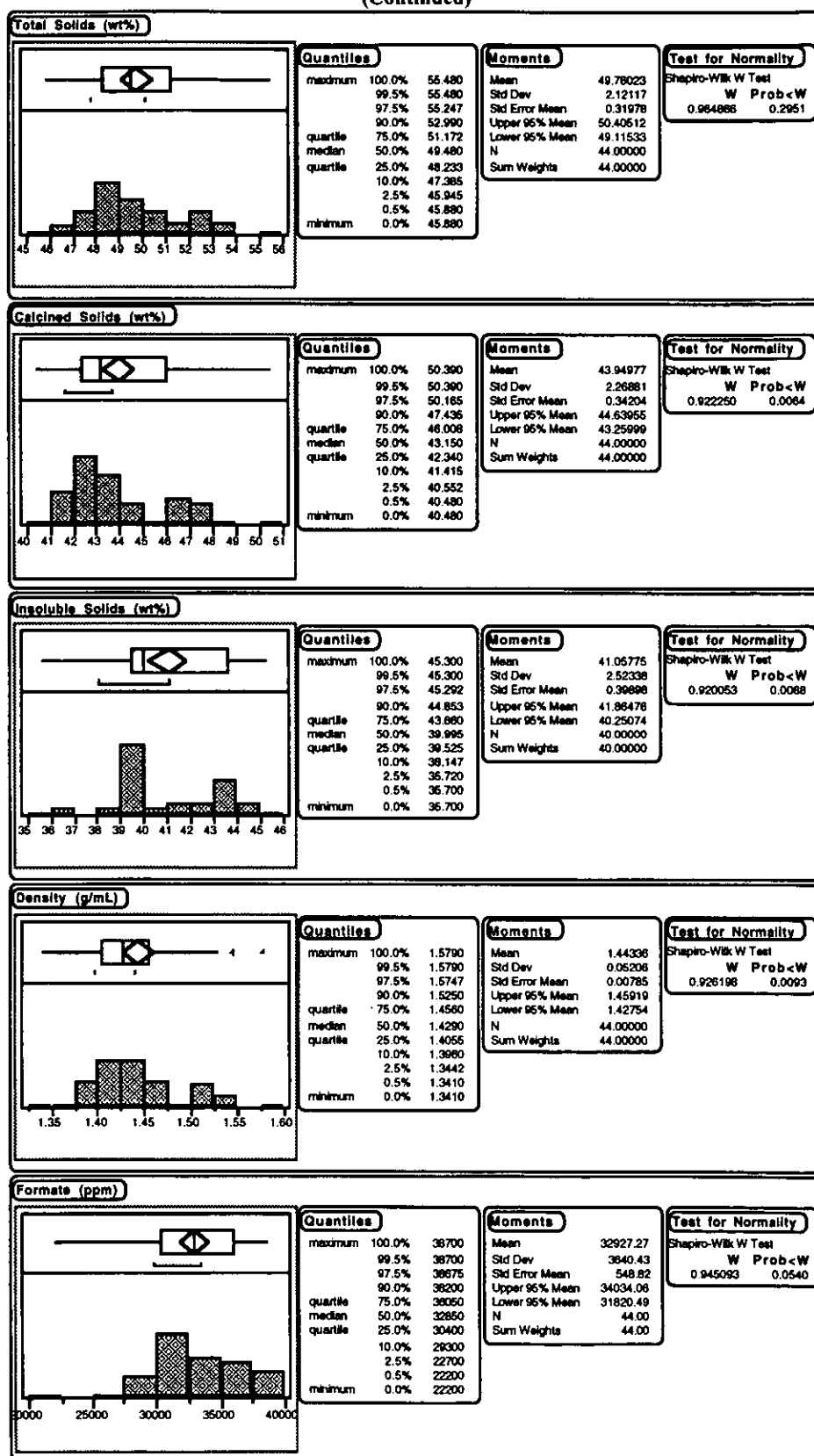
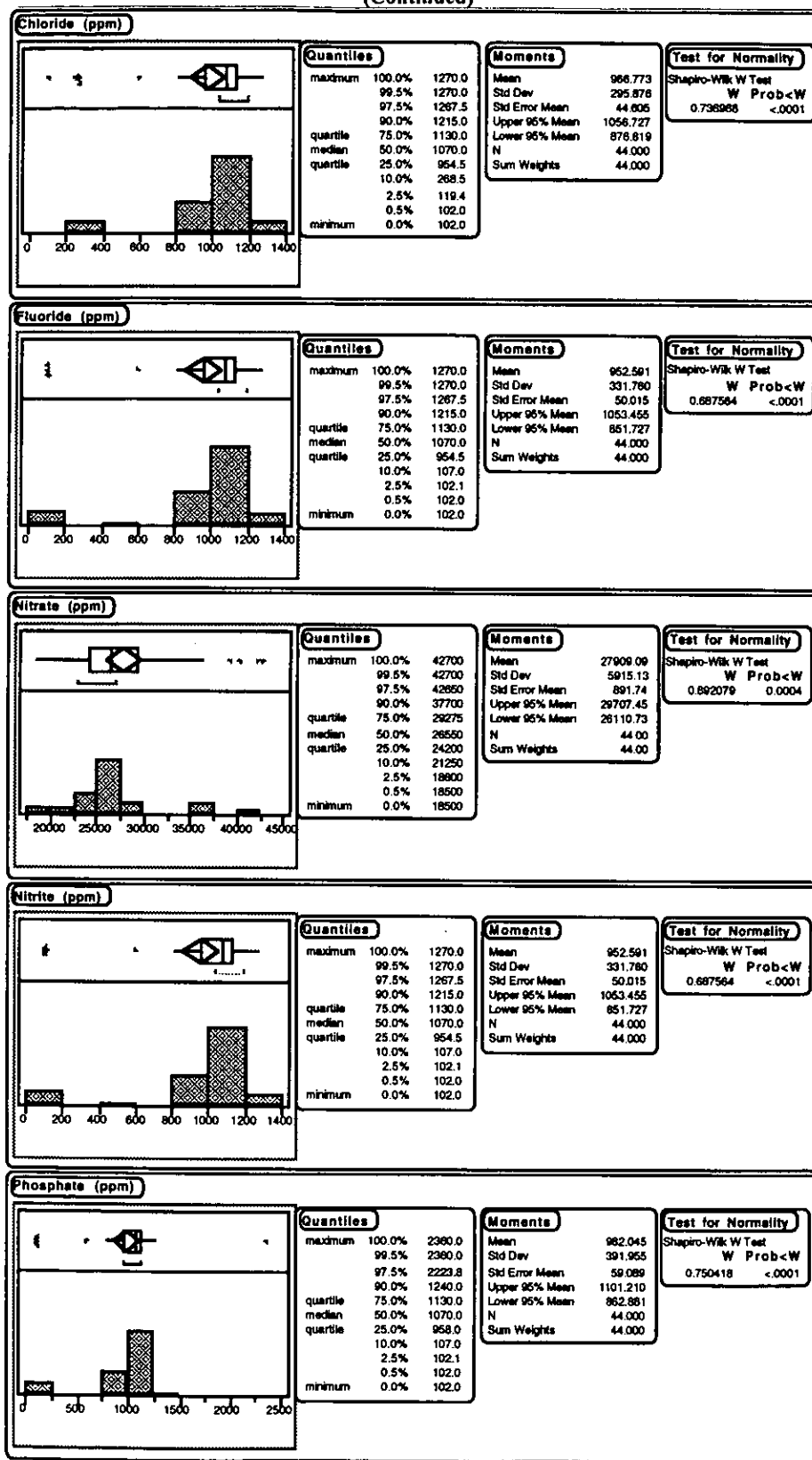


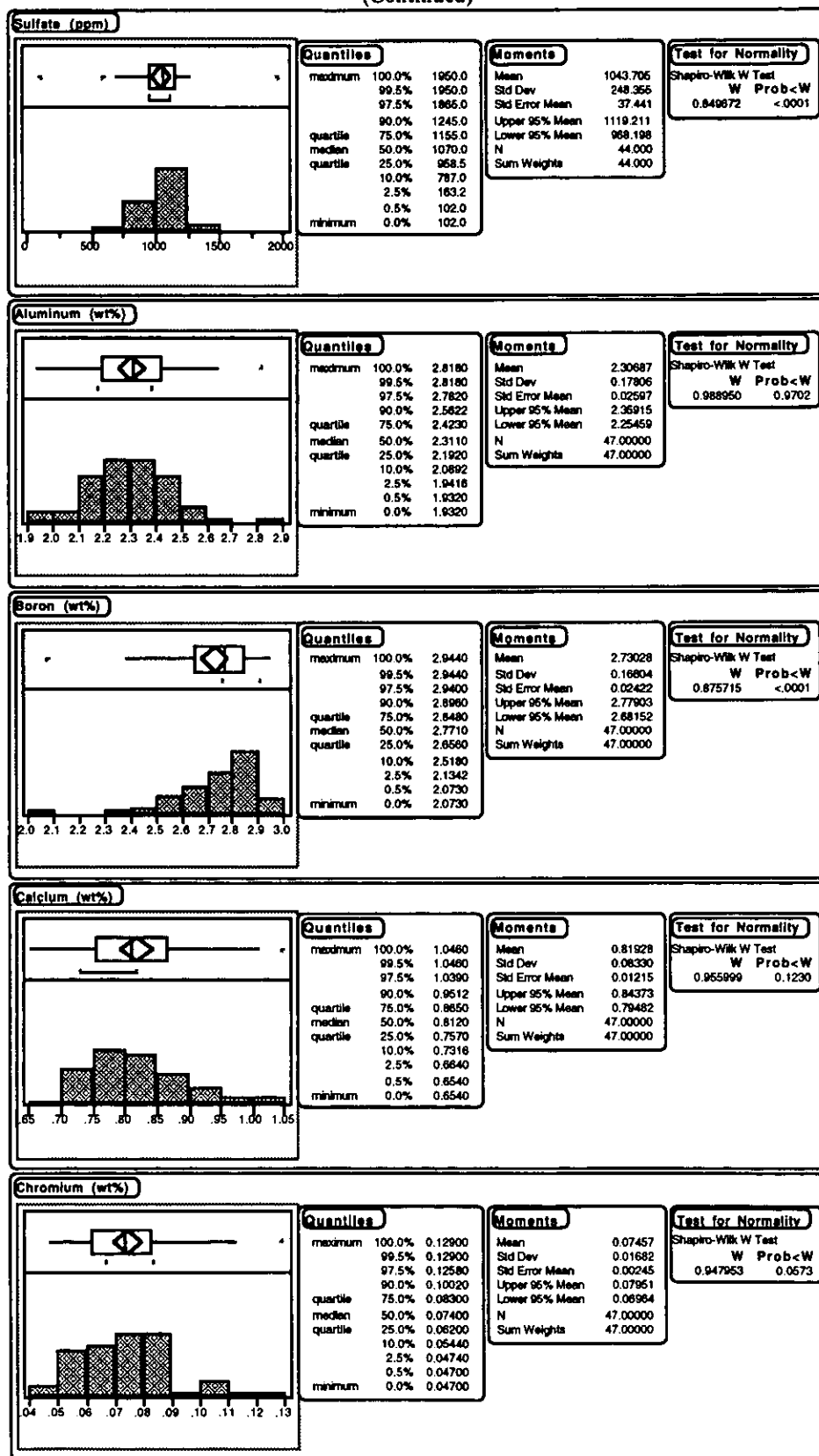
Exhibit 3: Summary Statistics for Measurements from SME Samples  
(Continued)



**Exhibit 3: Summary Statistics for Measurements from SME Samples**  
(Continued)

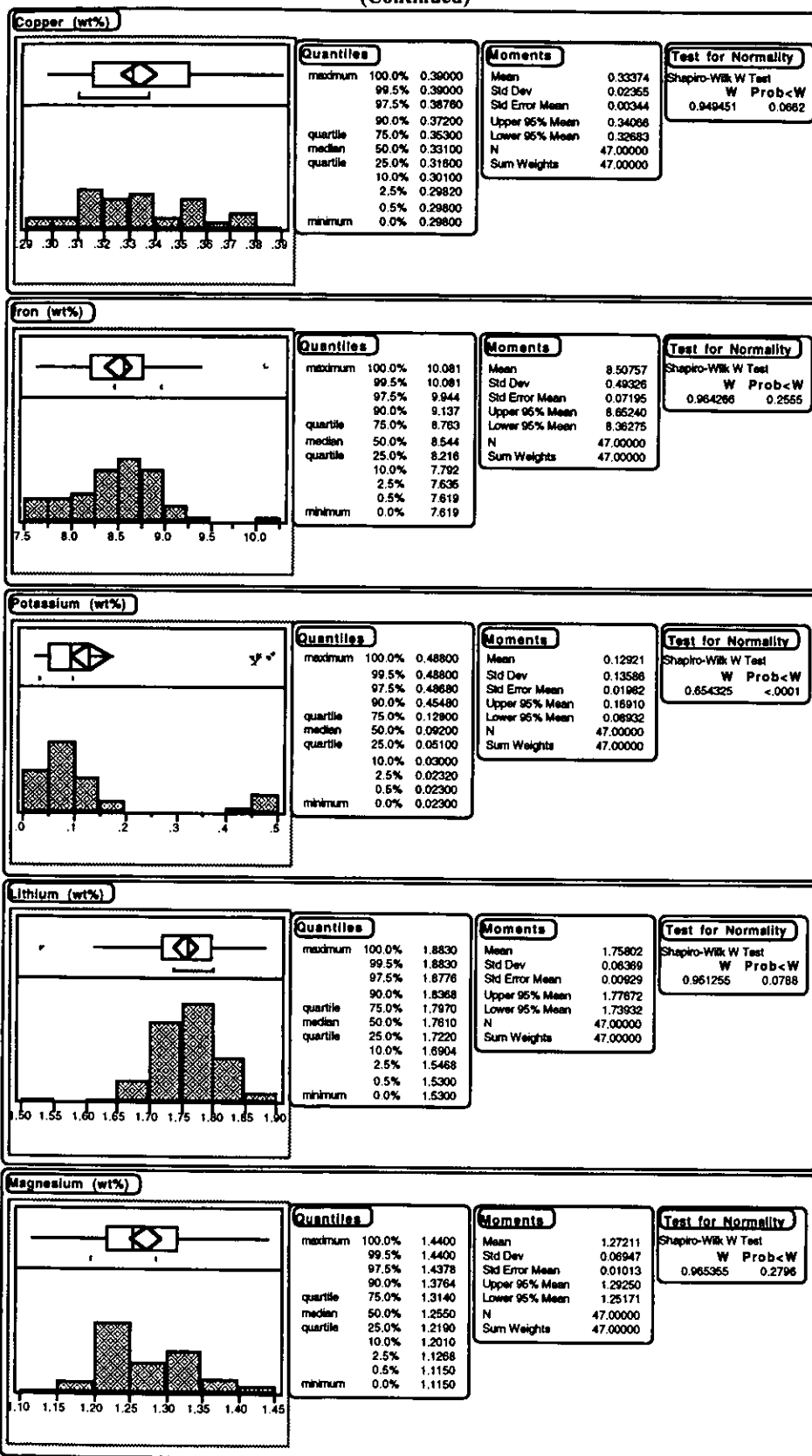


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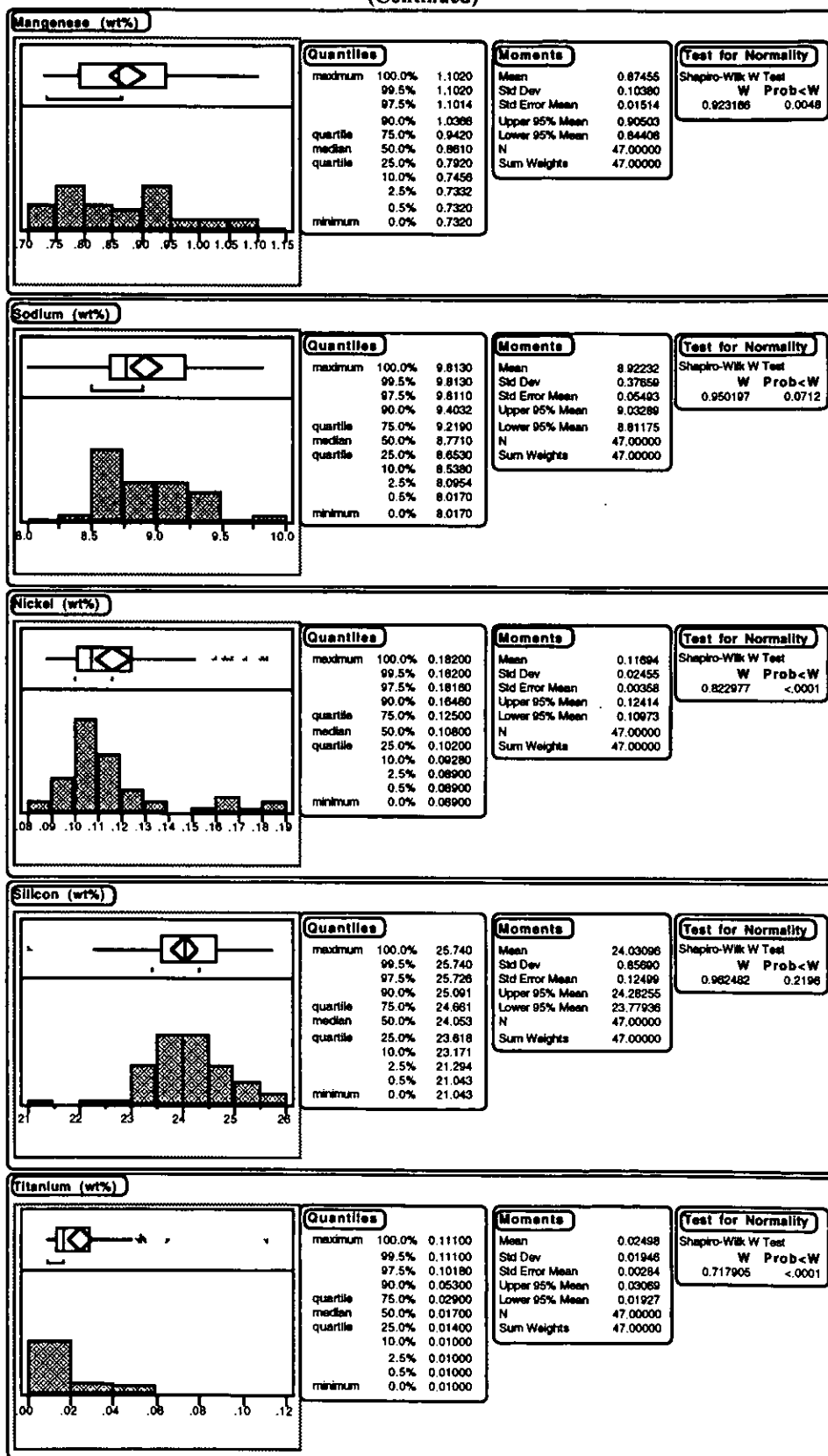




**Exhibit 3: Summary Statistics for Measurements from SME Samples**  
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**Exhibit 3: Summary Statistics for Measurements from SME Samples**  
(Continued)



**Exhibit 3: Summary Statistics for Measurements from SME Samples**  
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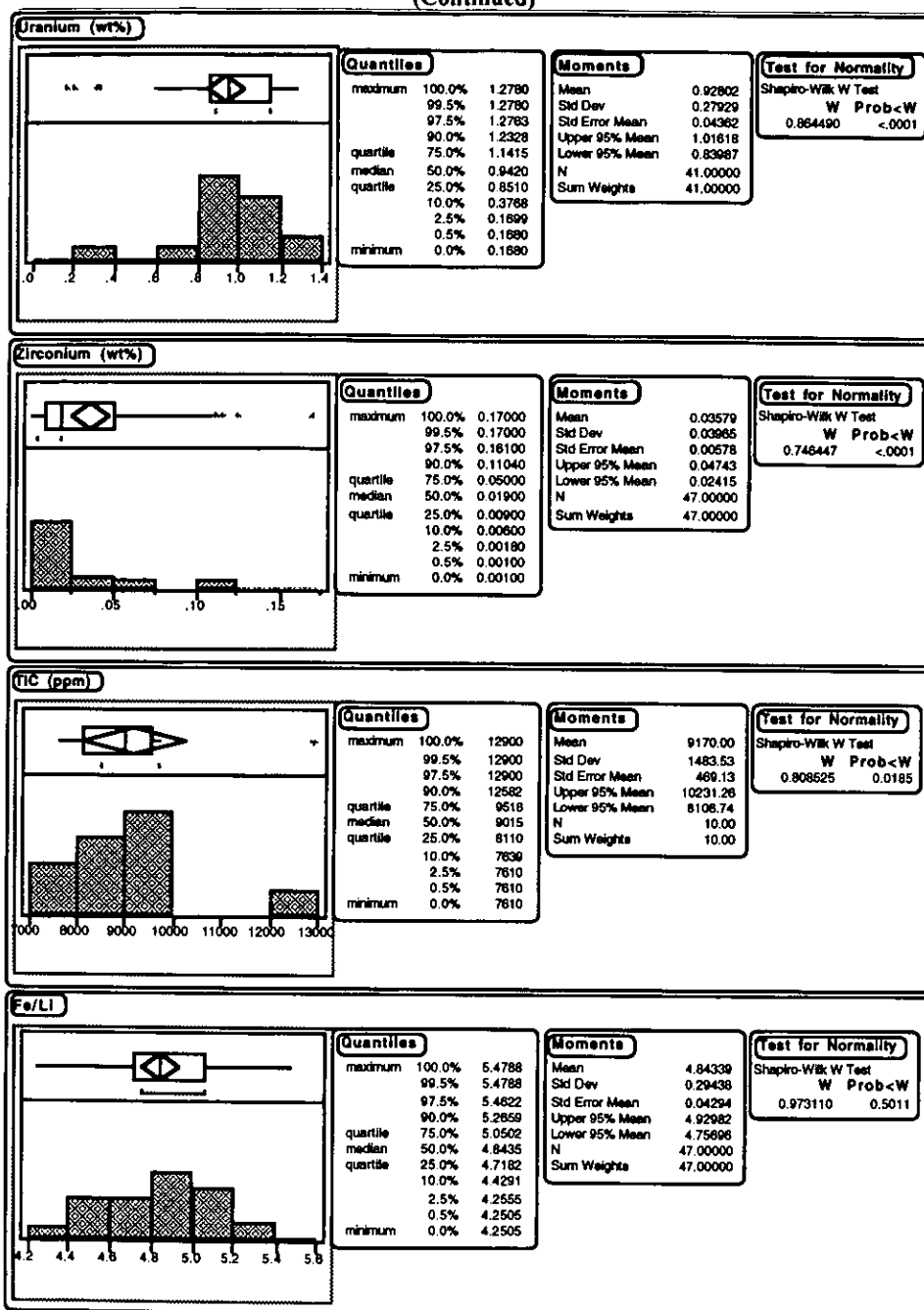
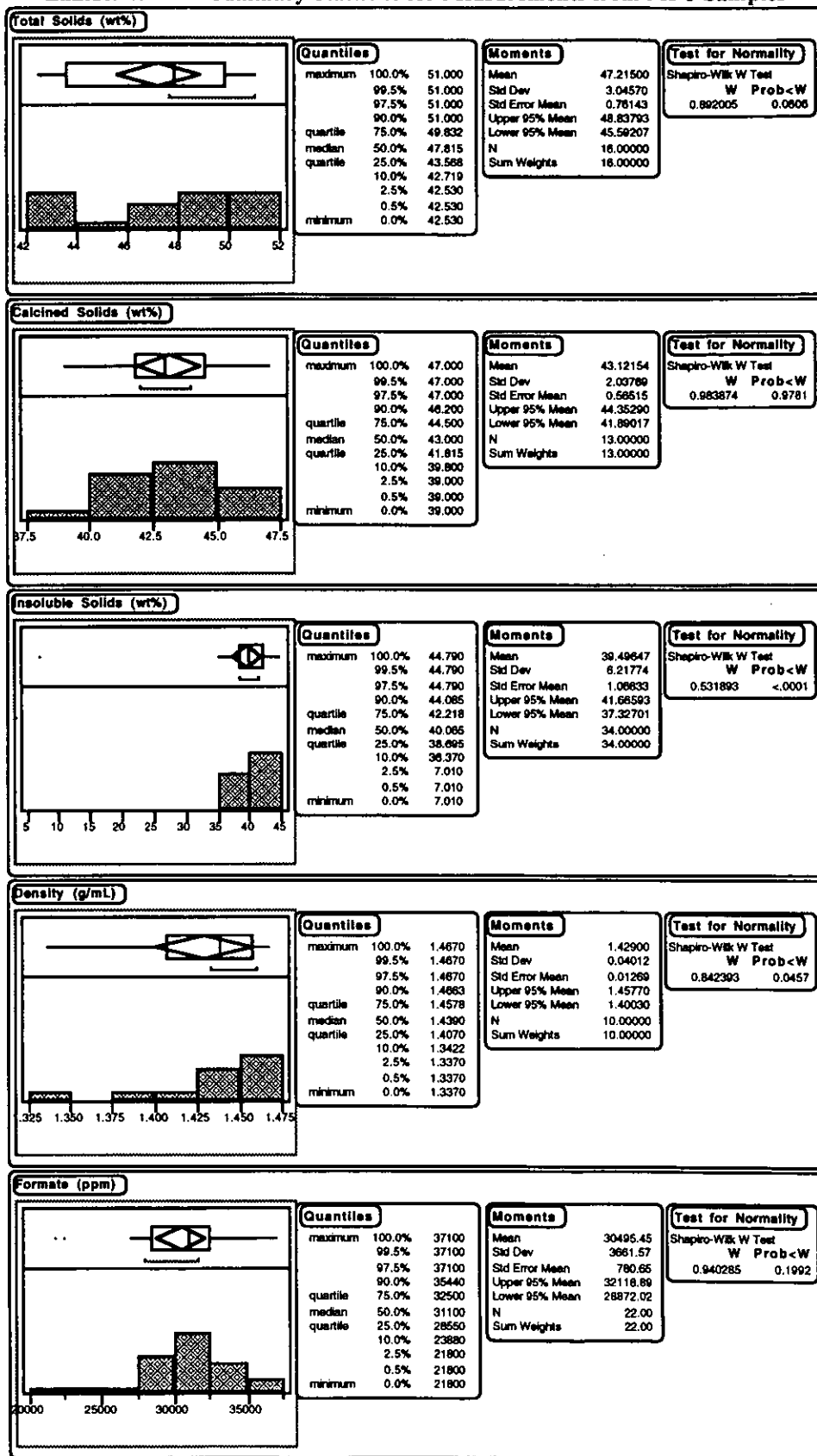
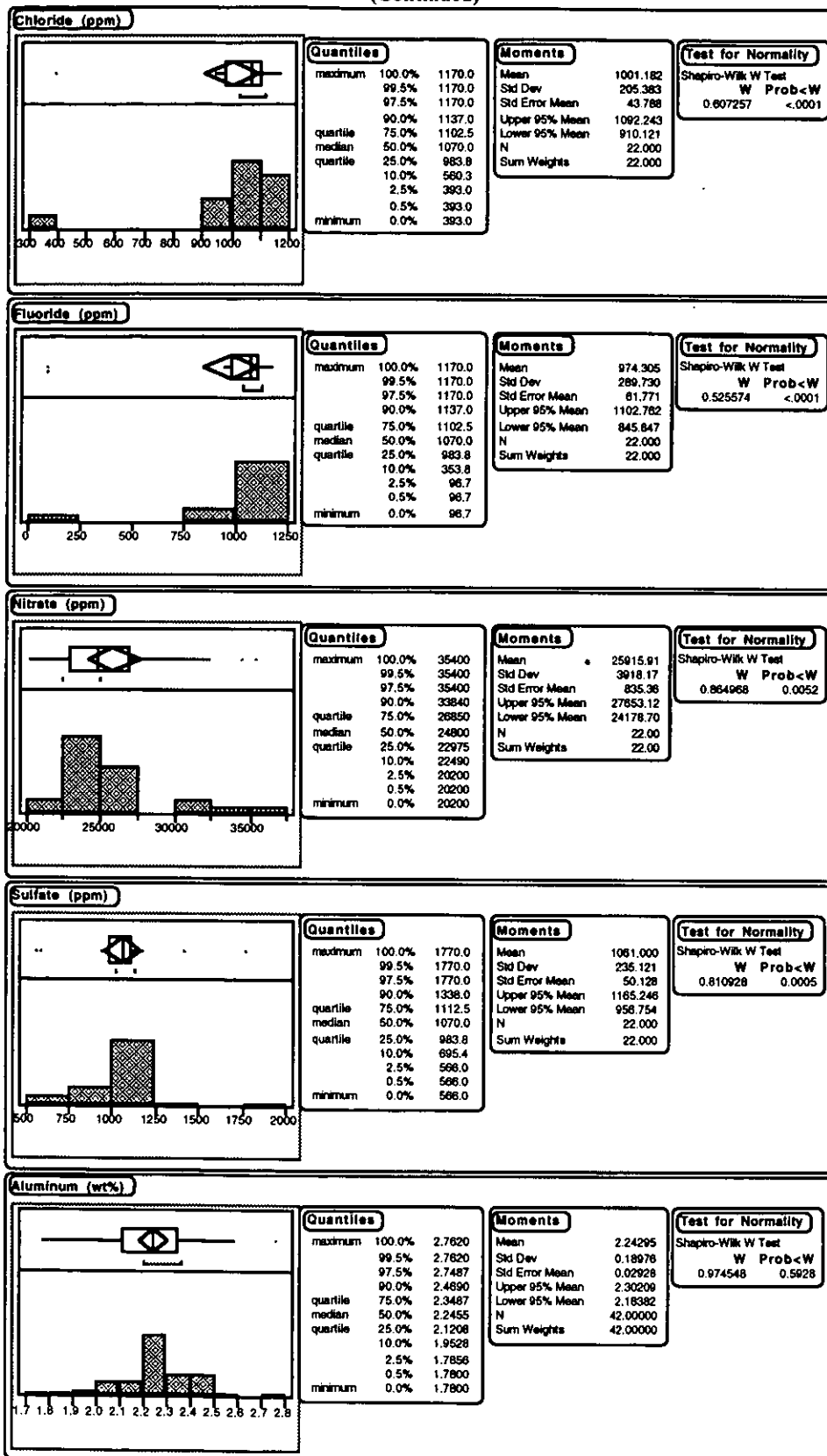


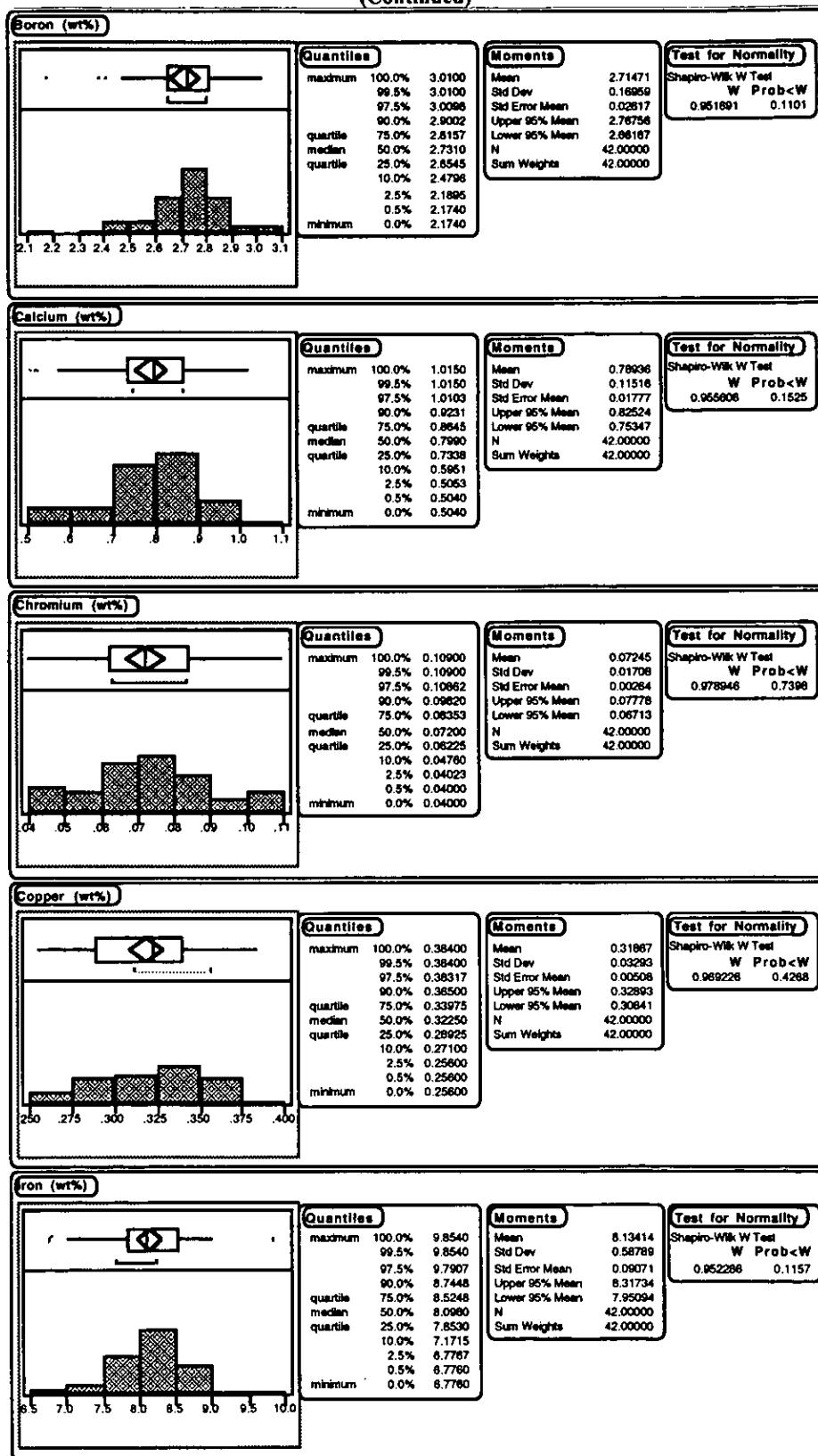
Exhibit 4: Summary Statistics for Measurements from MFT Samples



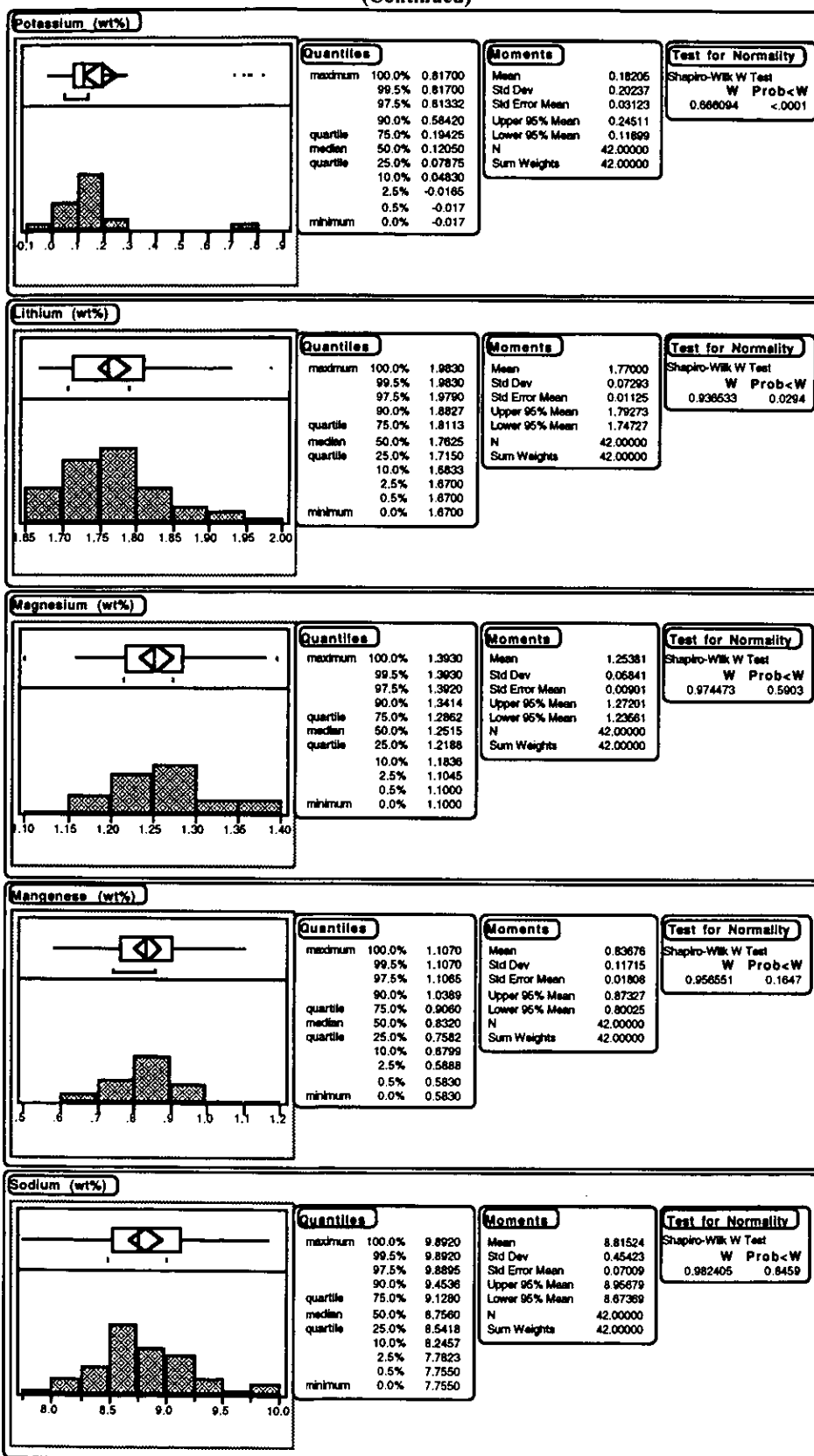
**Exhibit 4: Summary Statistics for Measurements from MFT Samples**  
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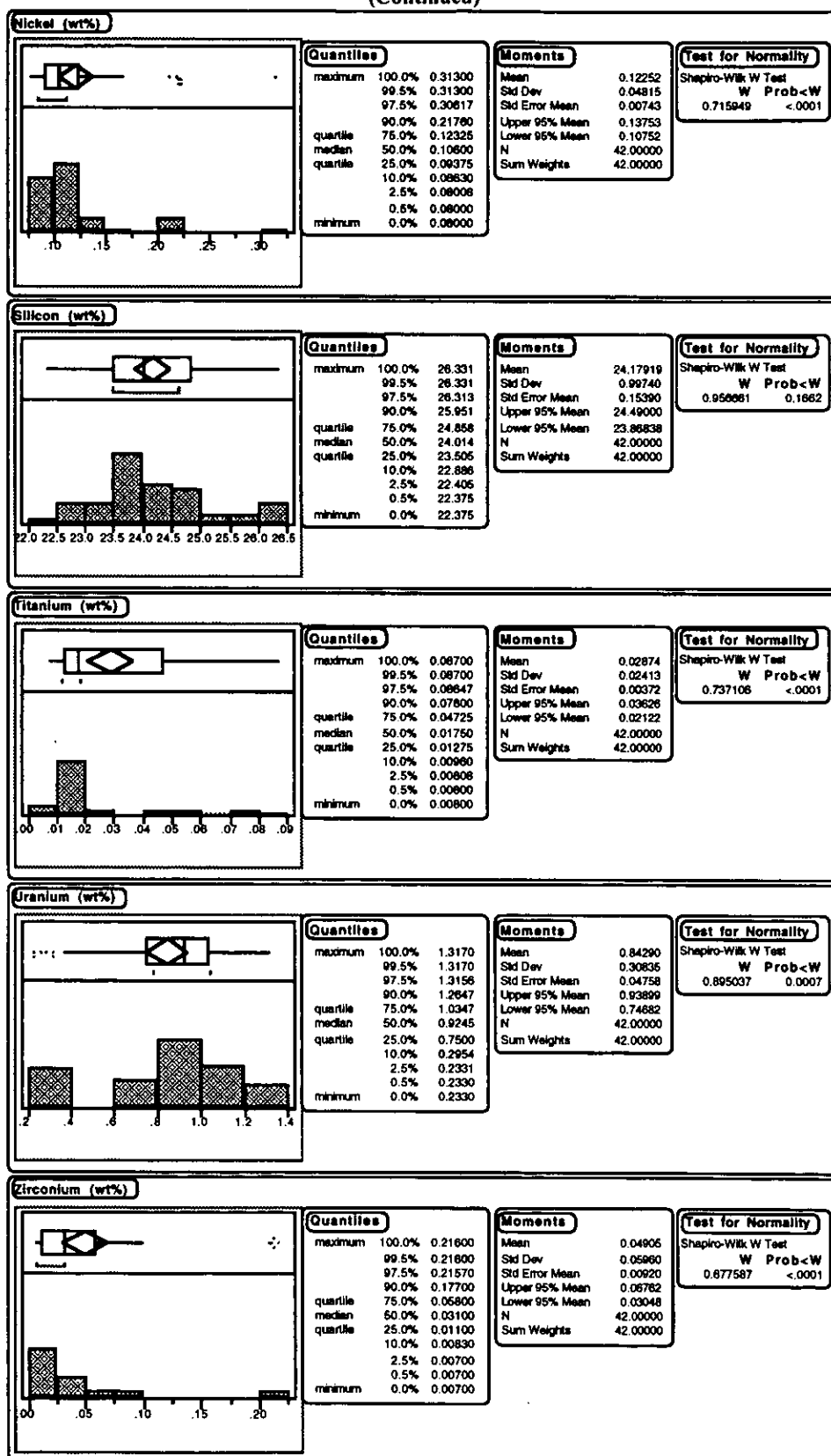
**Exhibit 4: Summary Statistics for Measurements from MFT Samples  
(Continued)**



**Exhibit 4: Summary Statistics for Measurements from MFT Samples**  
(Continued)

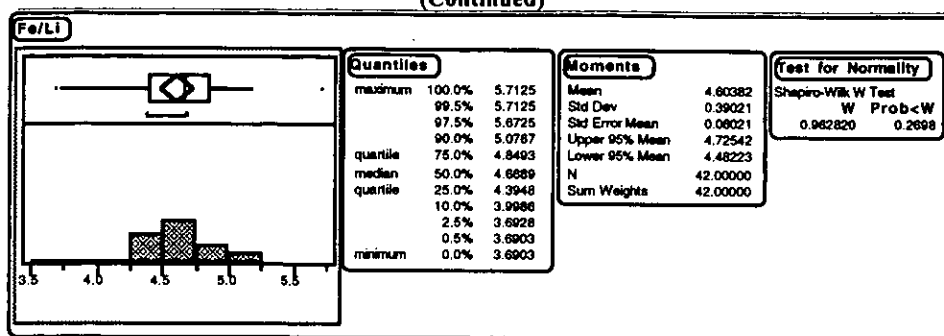


**Exhibit 4: Summary Statistics for Measurements from MFT Samples**  
(Continued)



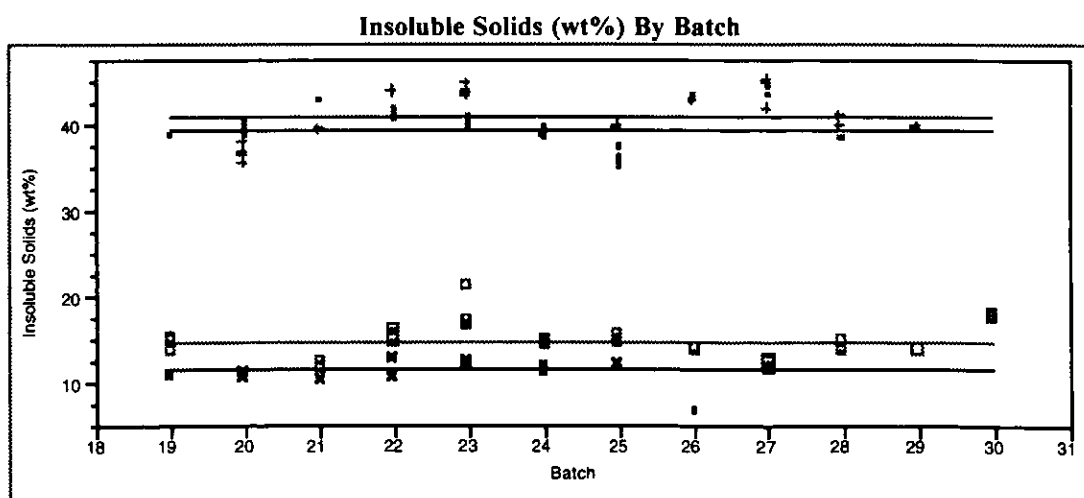
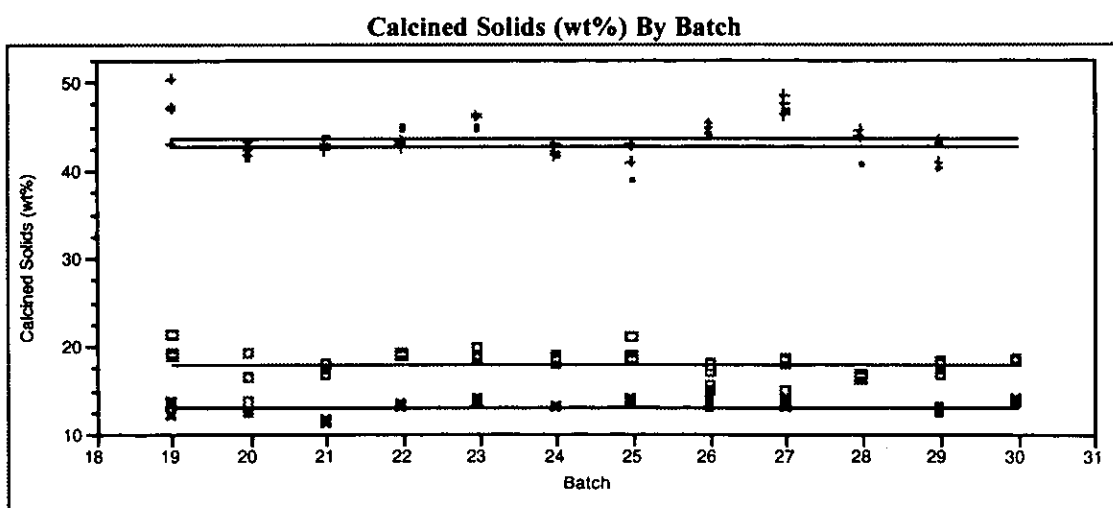
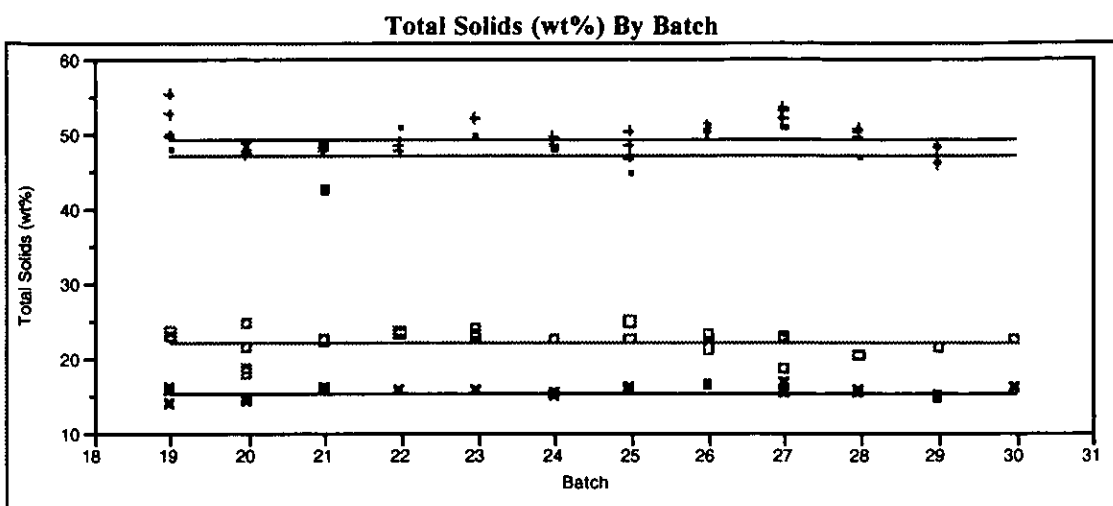


**Exhibit 4: Summary Statistics for Measurements from MFT Samples**  
(Continued)



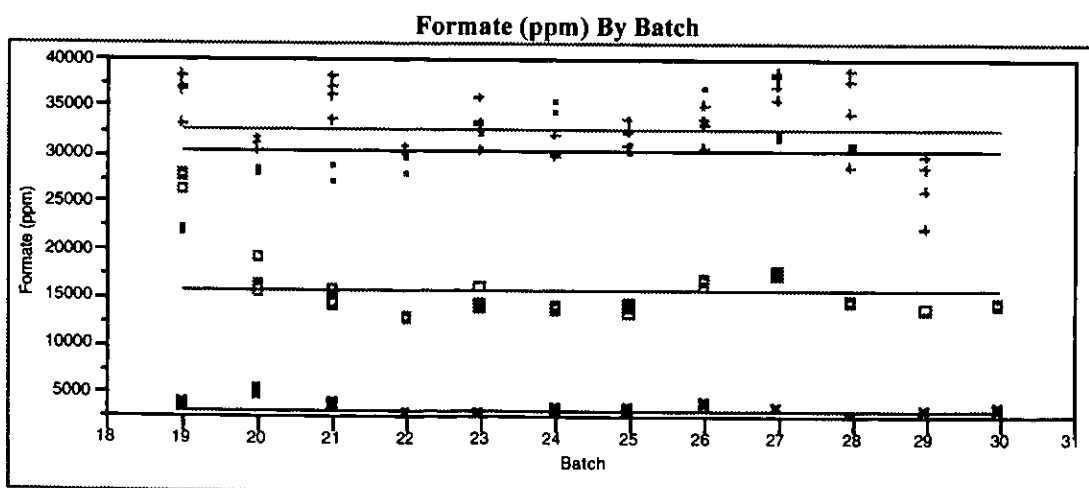
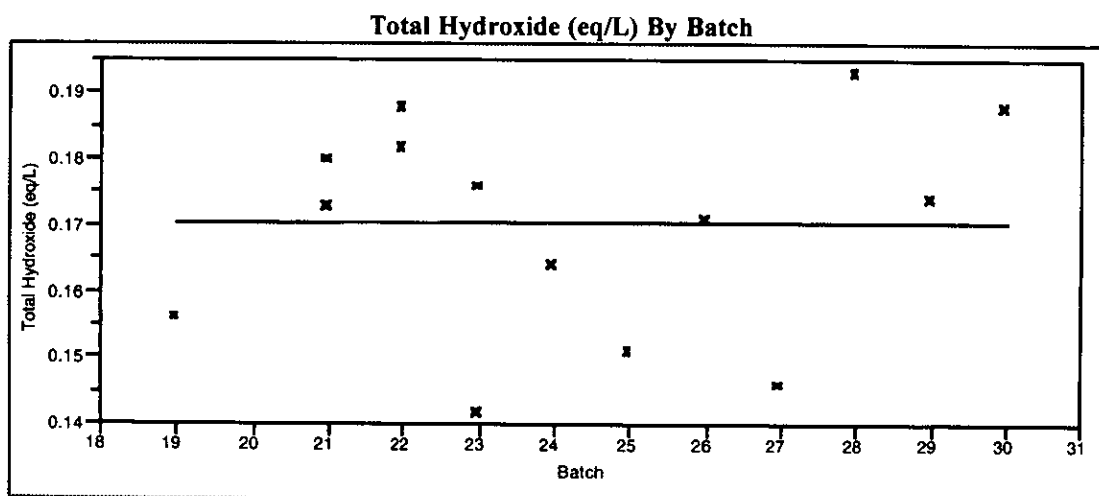
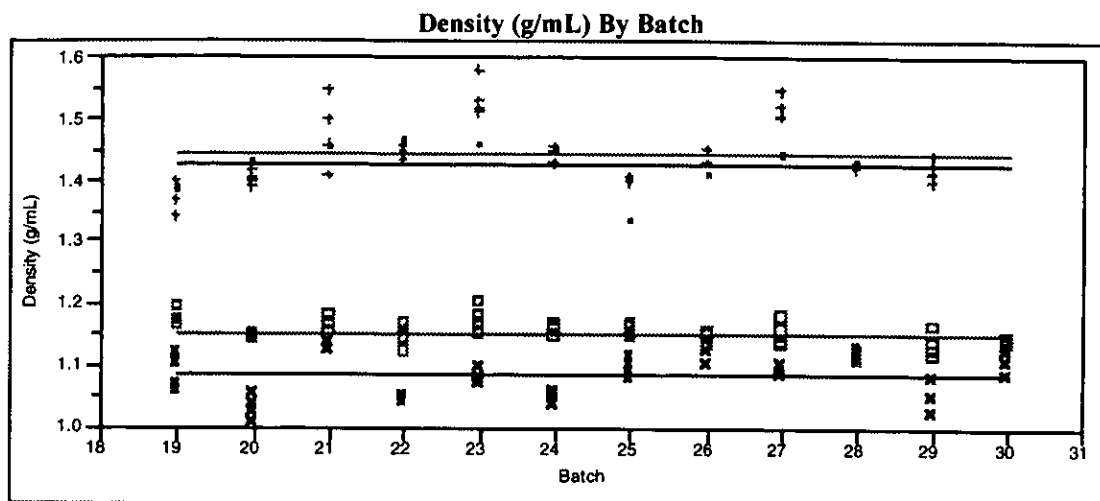
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product



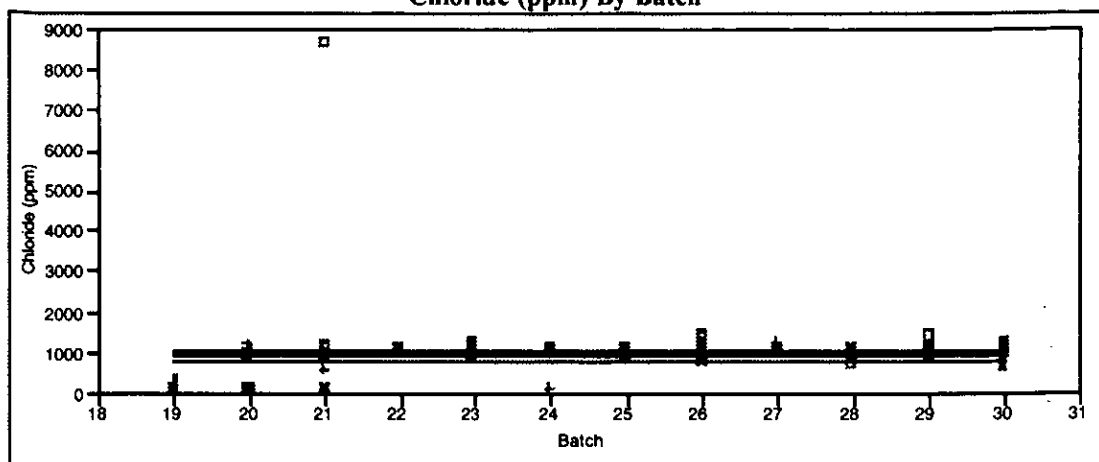
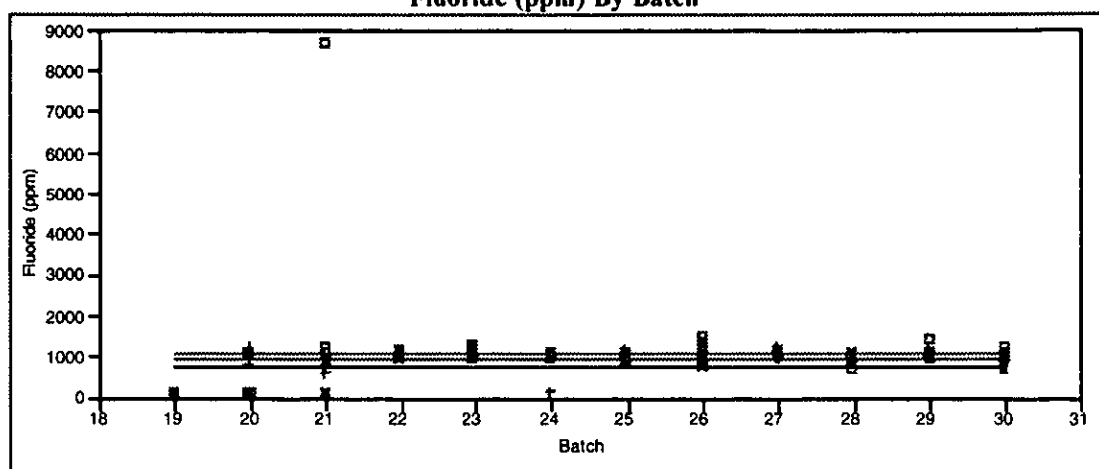
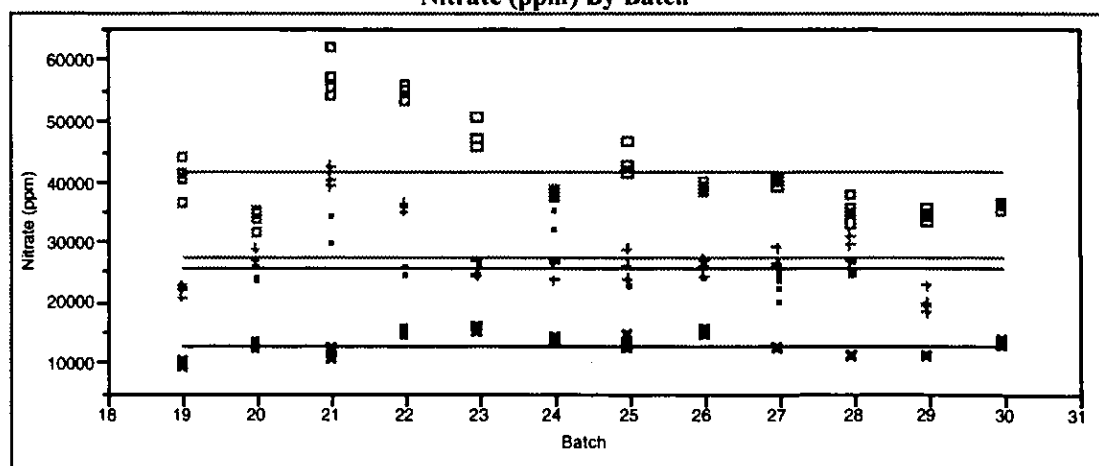
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**  
**(Continued)**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product



**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel****(Continued)**

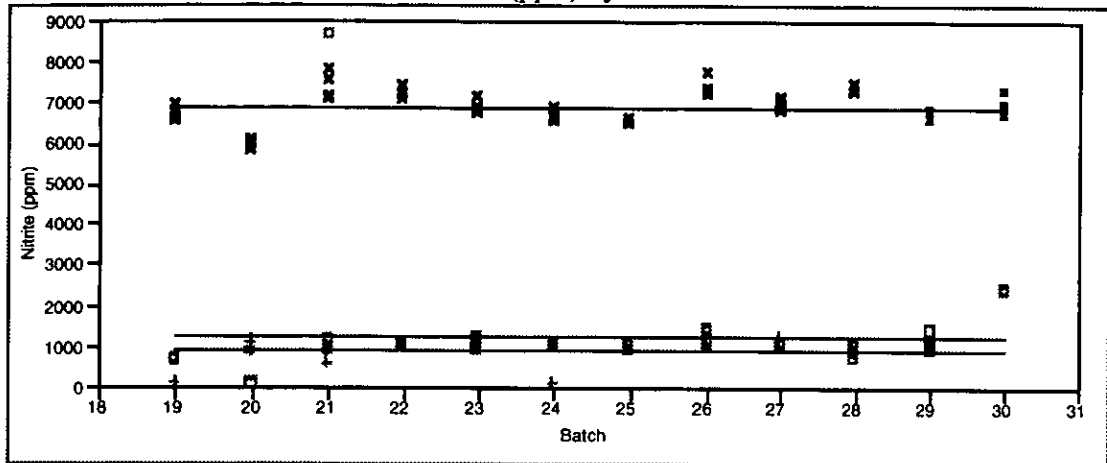
Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product

**Chloride (ppm) By Batch****Fluoride (ppm) By Batch****Nitrate (ppm) By Batch**

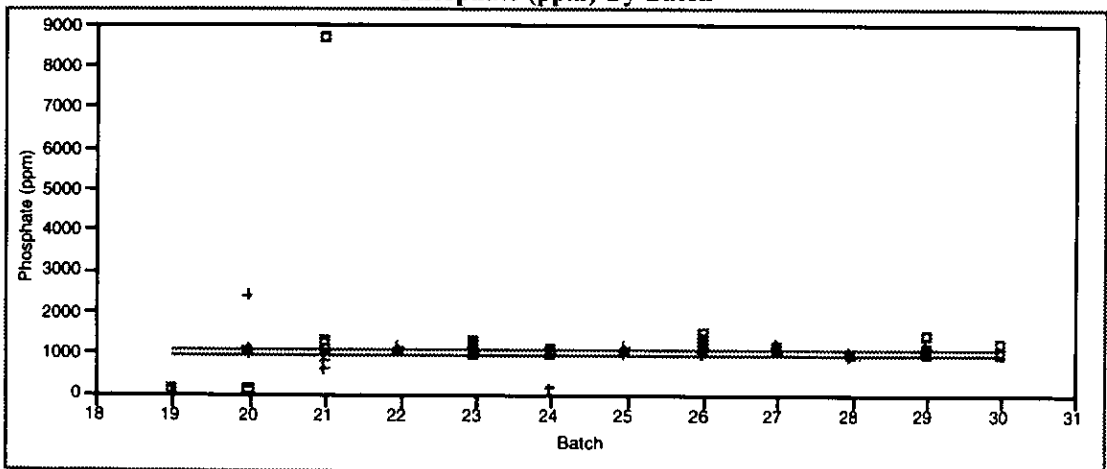
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**  
**(Continued)**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product

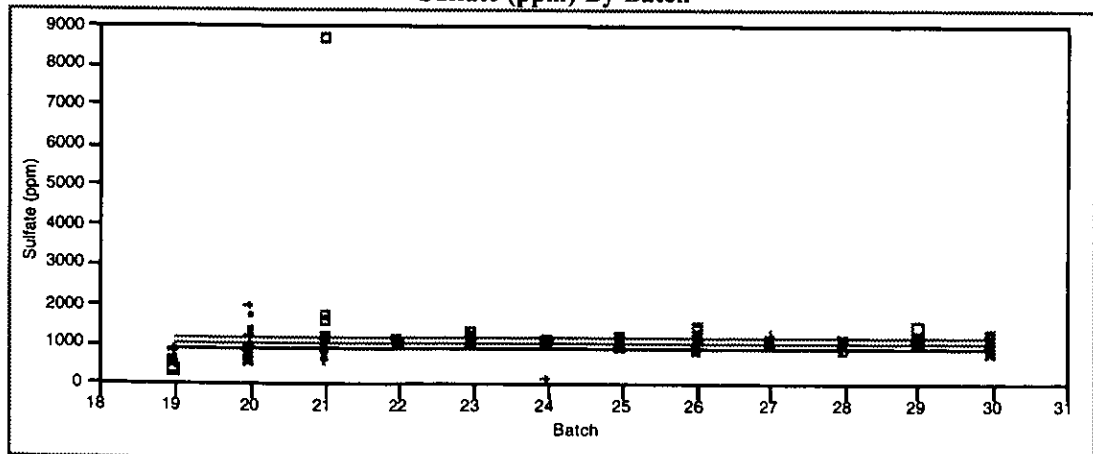
**Nitrite (ppm) By Batch**



**Phosphate (ppm) By Batch**

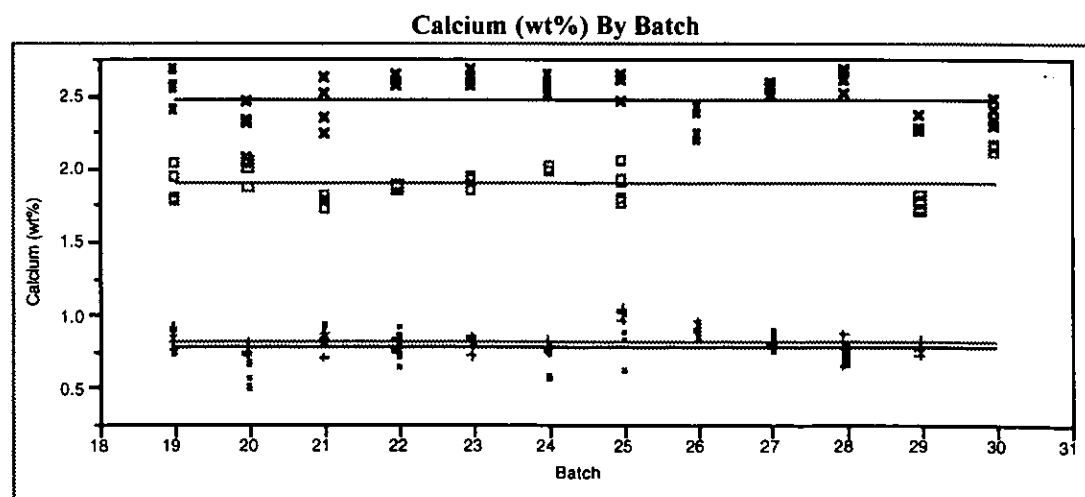
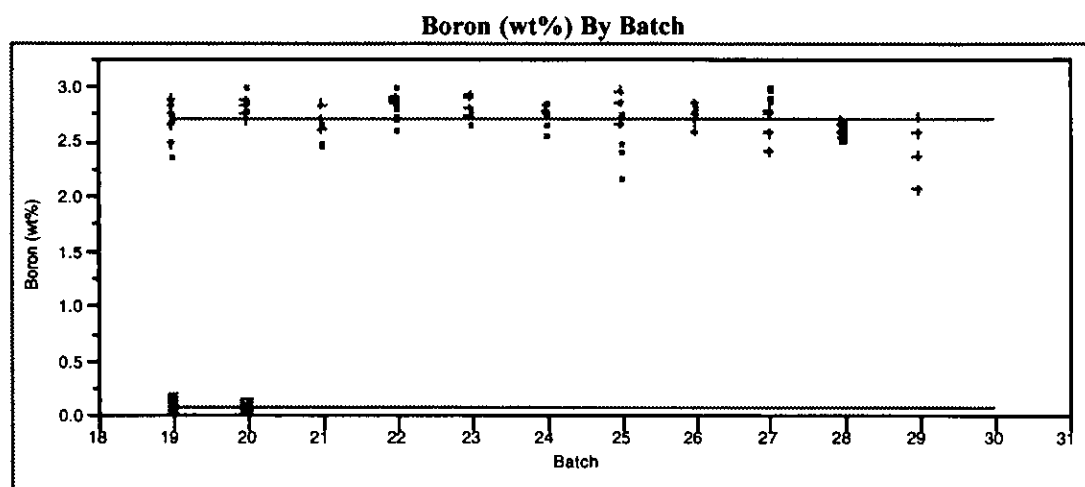
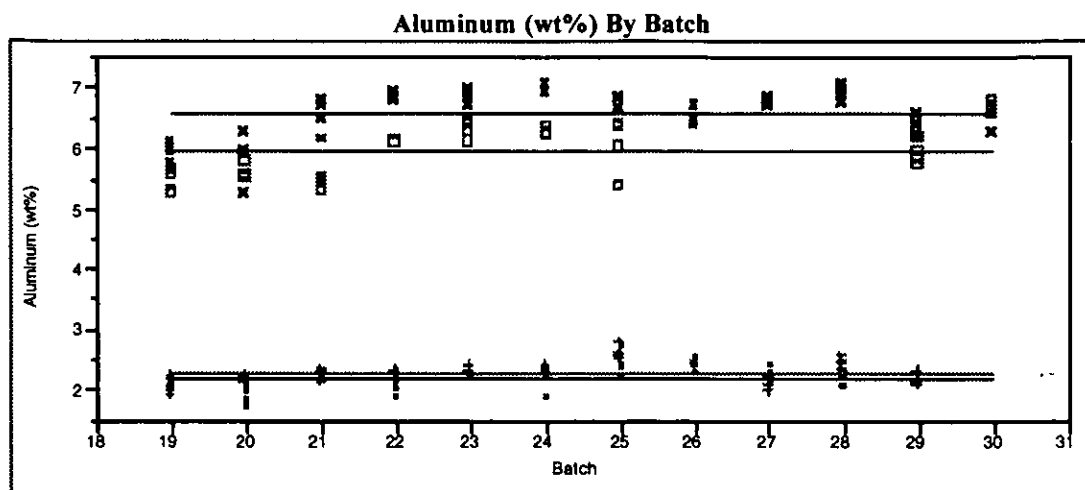


**Sulfate (ppm) By Batch**



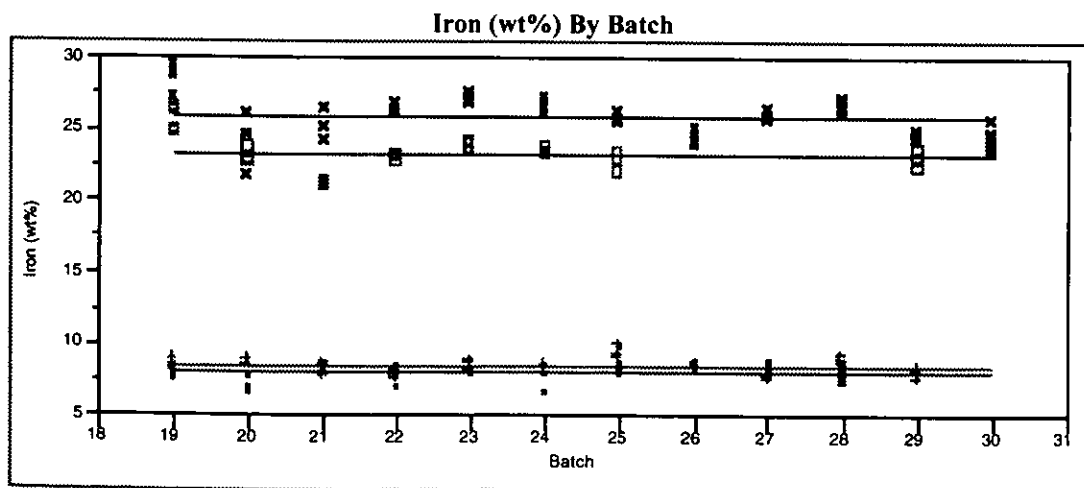
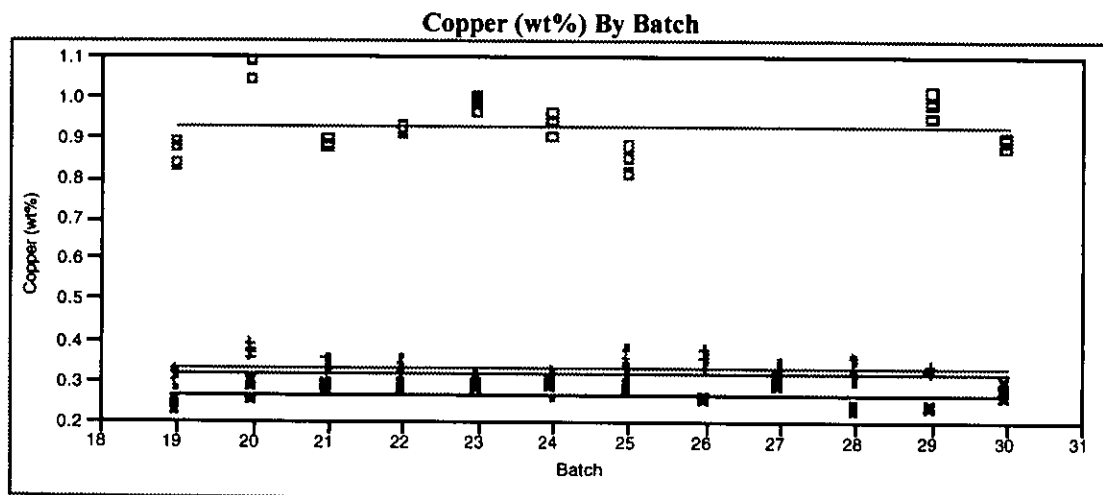
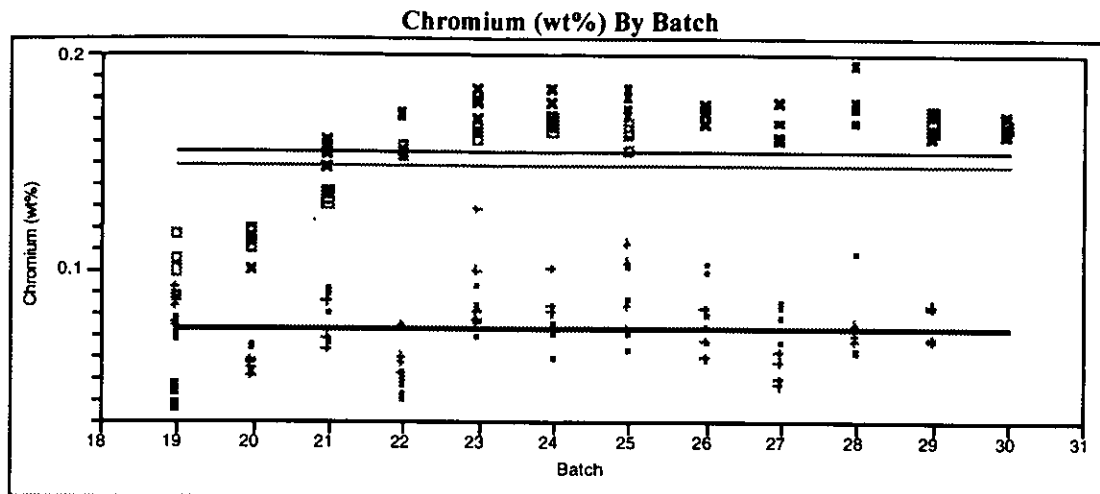
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**  
**(Continued)**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product



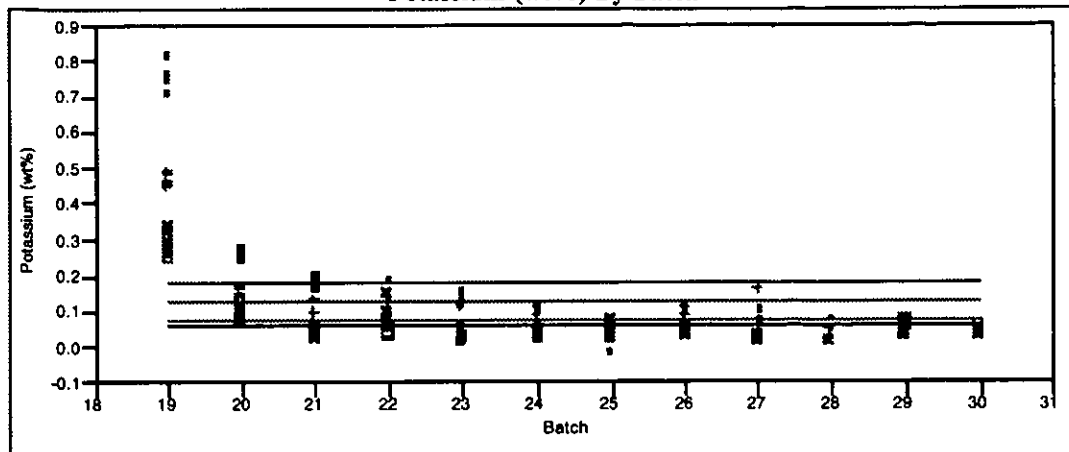
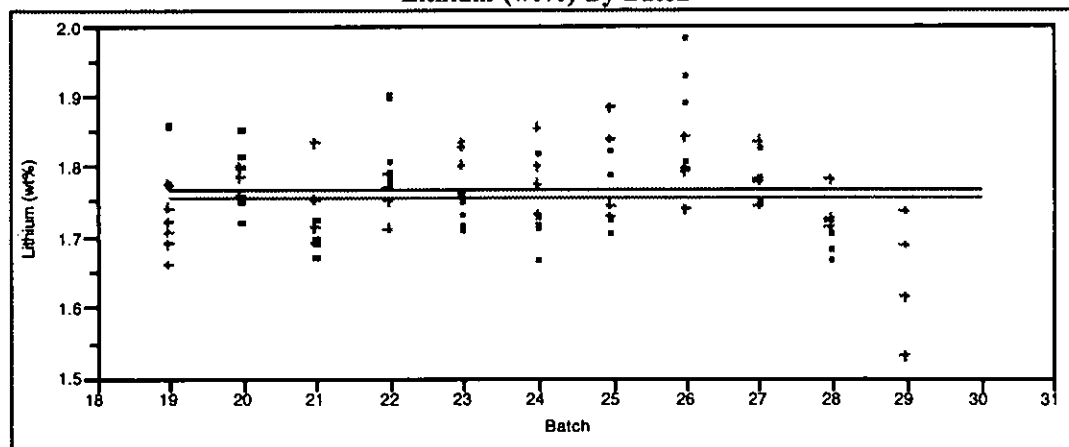
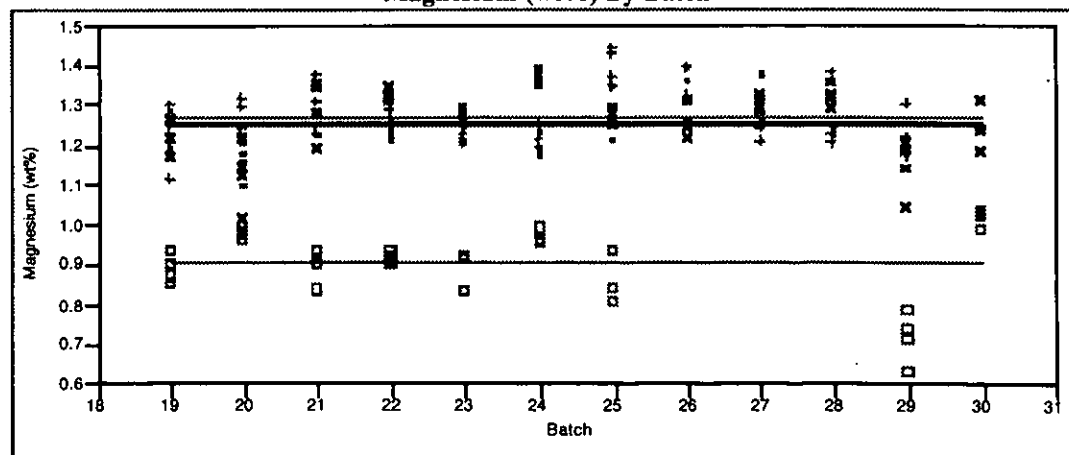
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**  
**(Continued)**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product



**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel****(Continued)**

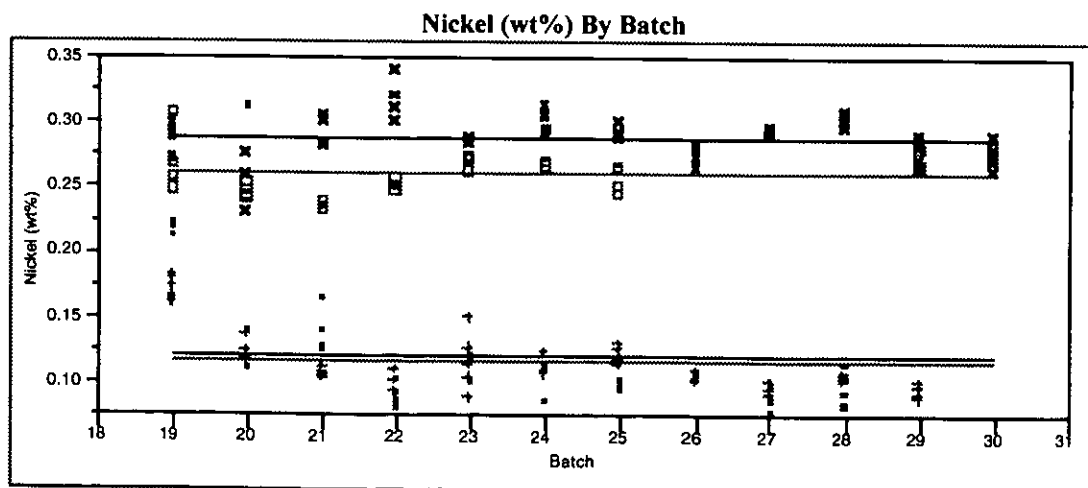
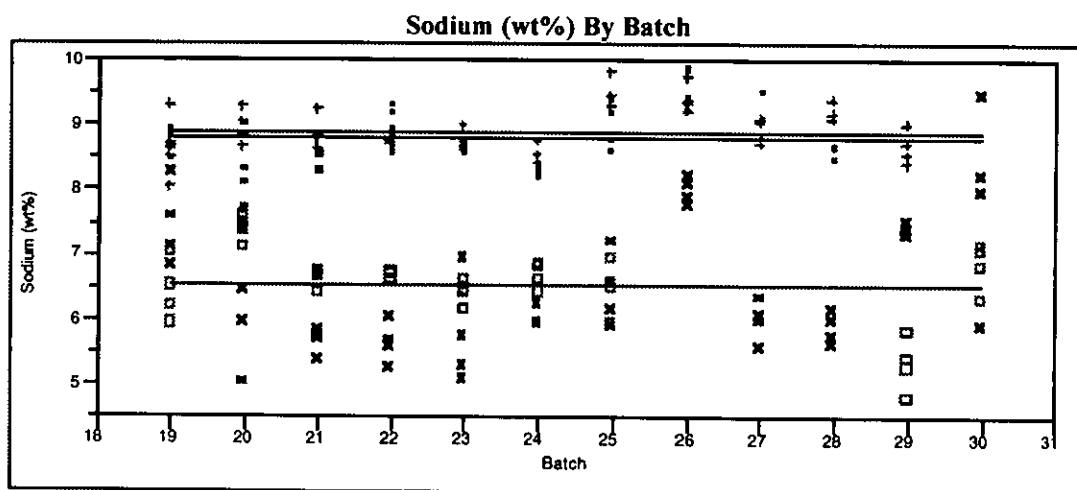
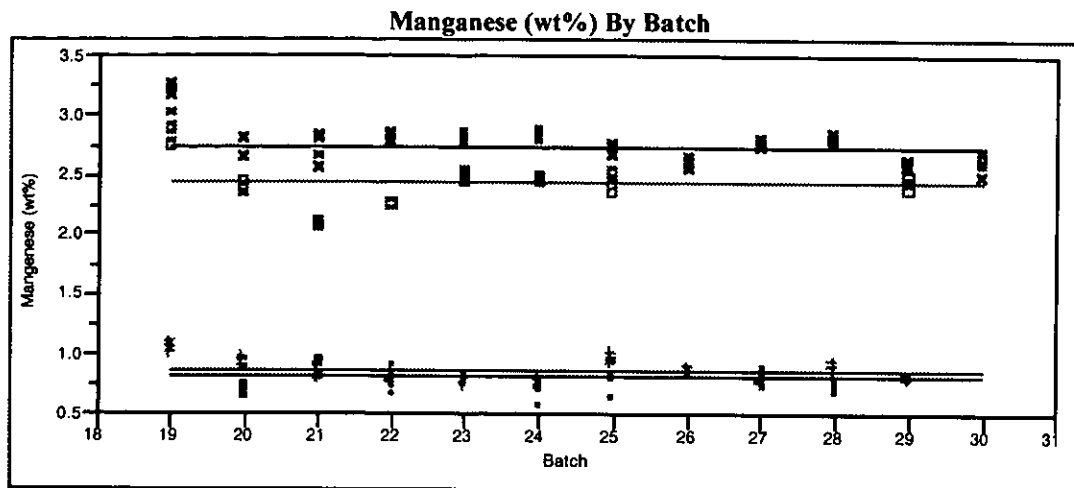
Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product

**Potassium (wt%) By Batch****Lithium (wt%) By Batch****Magnesium (wt%) By Batch**



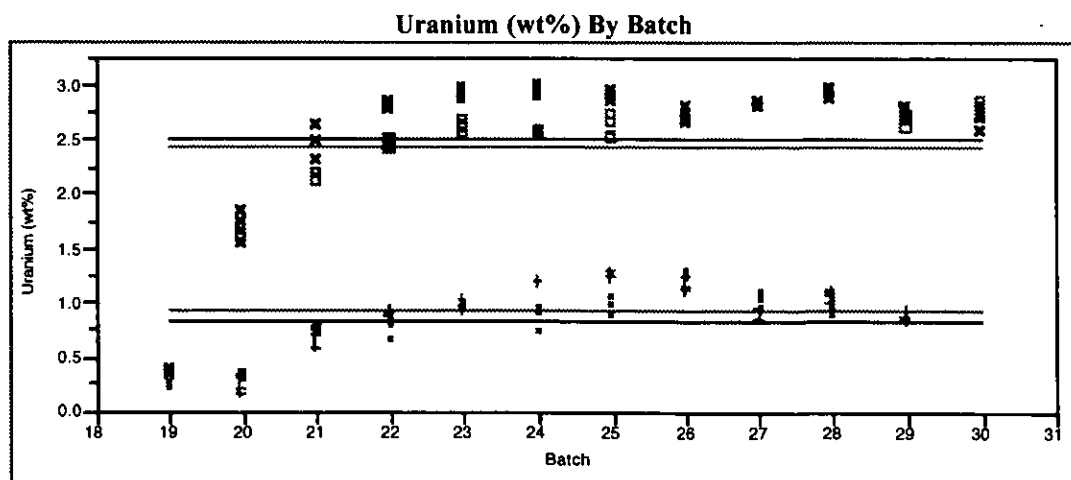
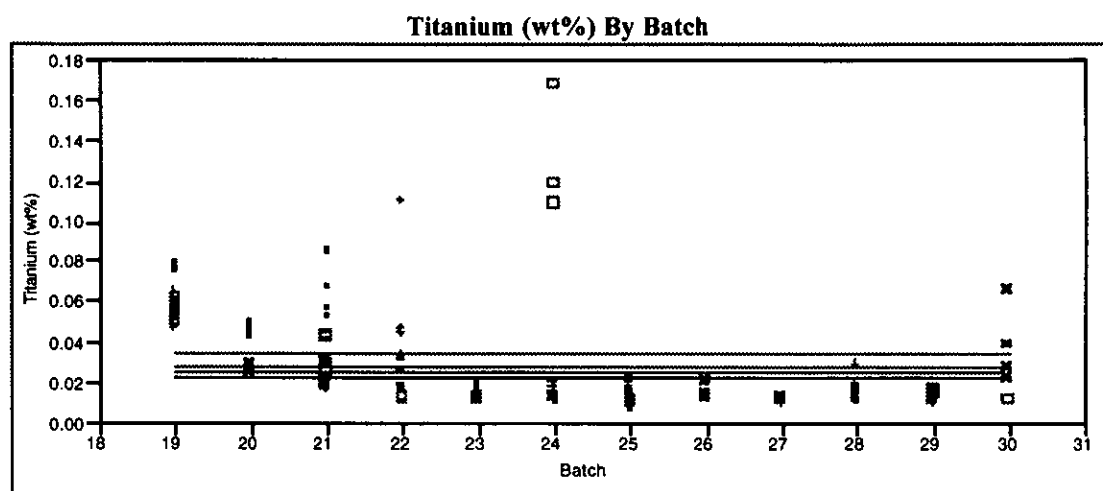
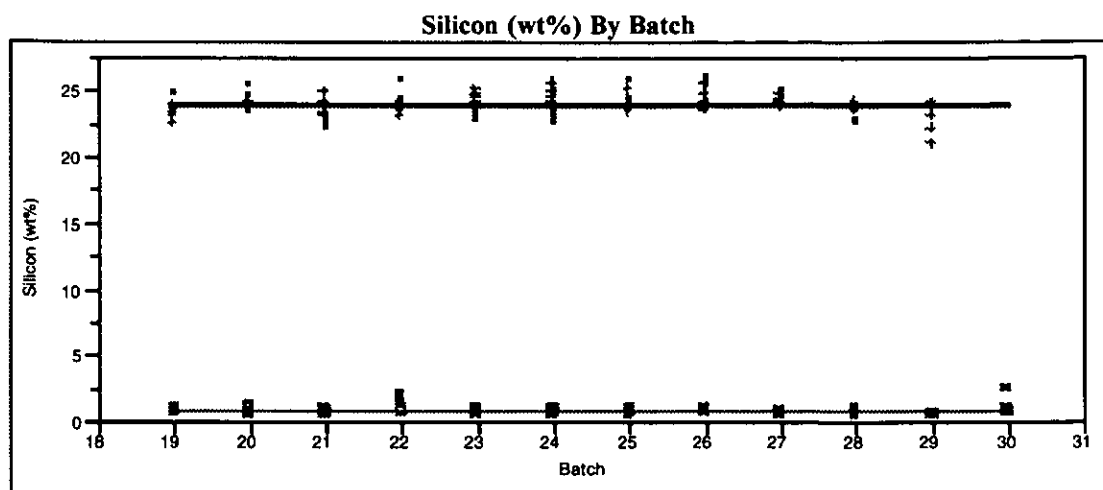
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**  
**(Continued)**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product



**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel****(Continued)**

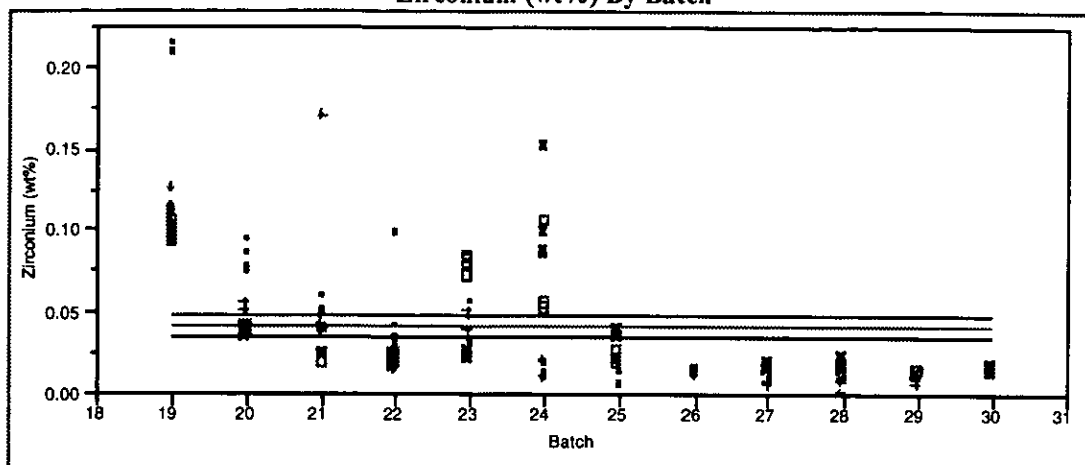
Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product



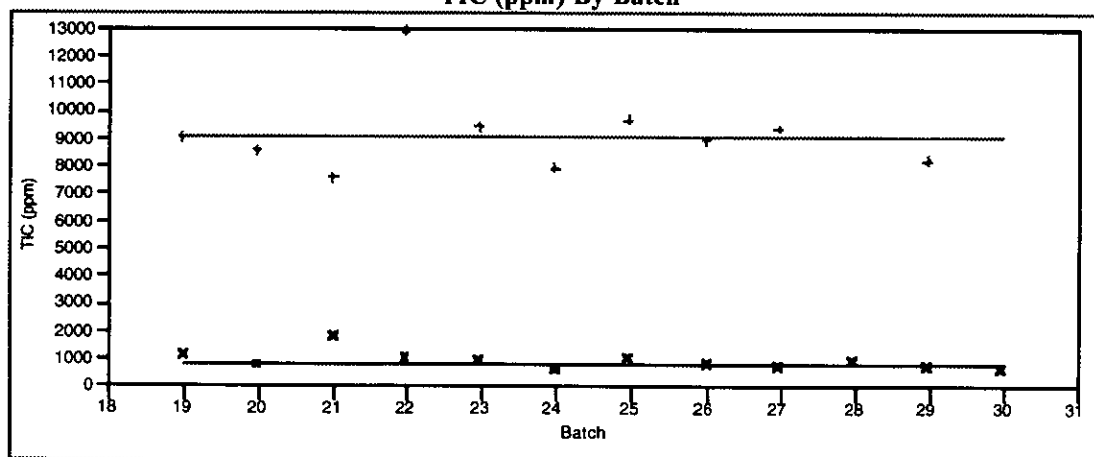
**Exhibit 5: A Chart of Sample Measurements by Batch by Vessel**  
**(Continued)**

Small Box - MFT; Plus - SME; Open Box - SRAT Receipt; x's - SRAT Product

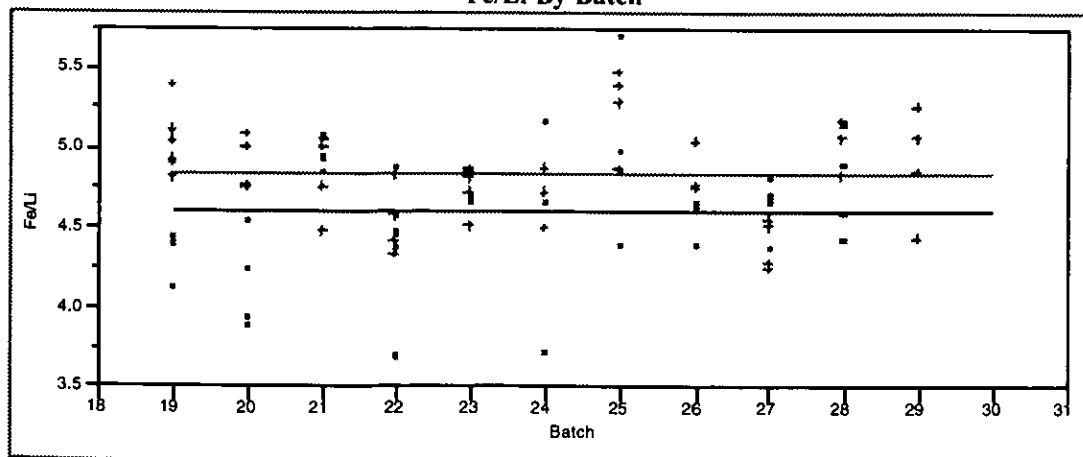
**Zirconium (wt%) By Batch**



**TIC (ppm) By Batch**



**Fe/Li By Batch**



# Exhibit 6: Random Effects Model for SRAT Receipt

## Total Solids (wt %)

Response: Measurement

### Summary of Fit

RSquare 0.803431  
 RSquare Adj 0.745188  
 Root Mean Square Error 0.249661  
 Mean of Response 15.79528  
 Observations (or Sum Wgts) 36

### Parameter Estimates

### Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

### Variance Component Estimates

Component	Var Comp Est
Batch	0.199373
Residual	0.062331

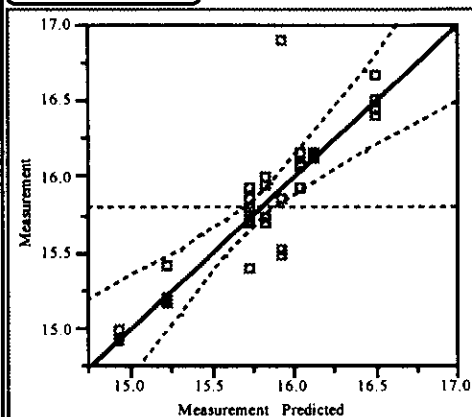
These estimates based on equating Mean Squares to Expected Value.

### Test Denominator Synthesis

### Tests wrt Random Effects

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	6.87857	0.85982	8	13.7945	<.0001	

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	6.8785722	0.859822	13.7945	
Error	27	1.6829250	0.062331		
C Total	35	8.5614972			

Prob>F <.0001

## Calcined Solids (wt %)

Response: Measurement

### Summary of Fit

RSquare 0.742755  
 RSquare Adj 0.664463  
 Root Mean Square Error 0.26839  
 Mean of Response 13.50839  
 Observations (or Sum Wgts) 31

### Parameter Estimates

### Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	3.87097

plus 1.0 times Residual Error Variance

### Variance Component Estimates

Component	Var Comp Est
Batch	0.157931
Residual	0.072033

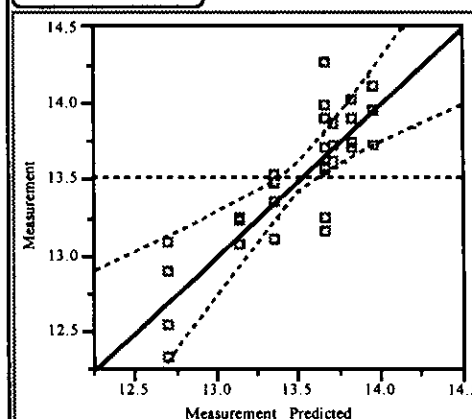
These estimates based on equating Mean Squares to Expected Value.

### Test Denominator Synthesis

### Tests wrt Random Effects

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	4.78365	0.68338	7	9.4870	<.0001	

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	4.7836527	0.683379	9.4870	
Error	23	1.6567667	0.072033		
C Total	30	6.4404194			

Prob>F <.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Insoluble Solids (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.404922  
RSquare Adj 0.256152  
Root Mean Square Error 0.534938  
Mean of Response 12.1125  
Observations (or Sum Wgts) 16

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.123177
Residual	0.286158

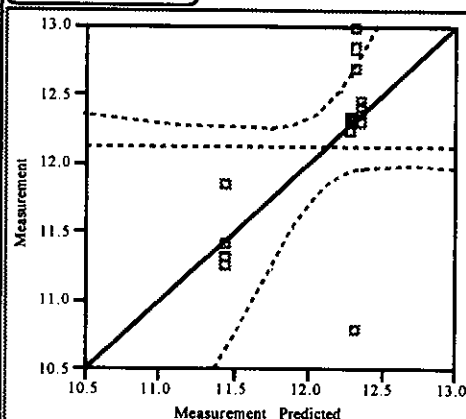
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	2.3366	0.77887		3	2.7218	0.0909

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	3	2.3366000	0.778867	2.7218	
Error	12	3.4339000	0.286158		
C Total	15	5.7705000			0.0909

**Density (g/mL)**

Response: Measurement

**Summary of Fit**

RSquare 0.847372  
RSquare Adj 0.802149  
Root Mean Square Error 0.014213  
Mean of Response 1.087  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000896
Residual	0.000202

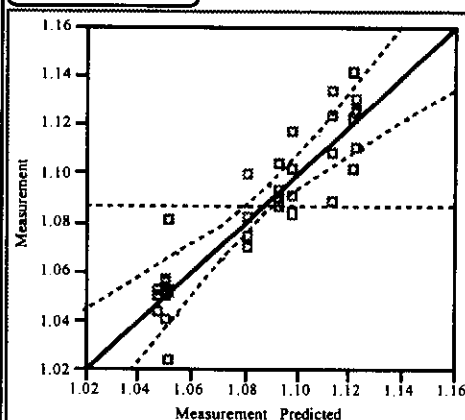
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.03028	0.00379		8	18.7376	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.03028000	0.003785	18.7376	
Error	27	0.00545400	0.000202		
C Total	35	0.03573400			<.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Total Hydroxide (eq/L)**

Response: Measurement

**Summary of Fit**

RSquare 0.929746  
RSquare Adj 0.901644  
Root Mean Square Error 0.005482  
Mean of Response 0.170452  
Observations (or Sum Wgts) 29

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	3.17241

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000304
Residual	0.00003

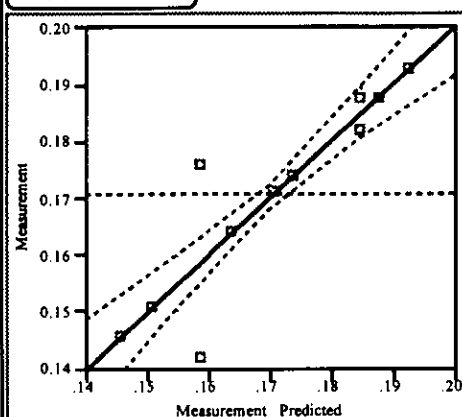
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00795	0.00099		8	33.0851	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.00795451	0.000994	33.0851	
Error	20	0.00060107	0.000030		
C Total	28	0.00855557			<.0001

**Formate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.90266  
RSquare Adj 0.873819  
Root Mean Square Error 120.1504  
Mean of Response 3190.833  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	109344.1
Residual	14436.11

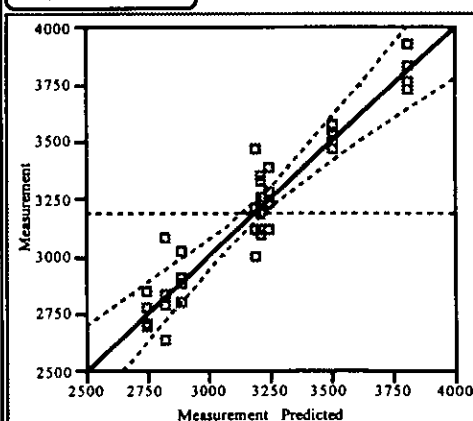
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	3614500	451813		8	31.2974	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	3614500.0	451812	31.2974	
Error	27	389775.0	14436		
C Total	35	4004275.0			<.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Fluoride (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.376468  
RSquare Adj 0.191717  
Root Mean Square Error 92.87566  
Mean of Response 1019.889  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

**Component Var Comp Est**

Batch	2237.795
Residual	8625.889

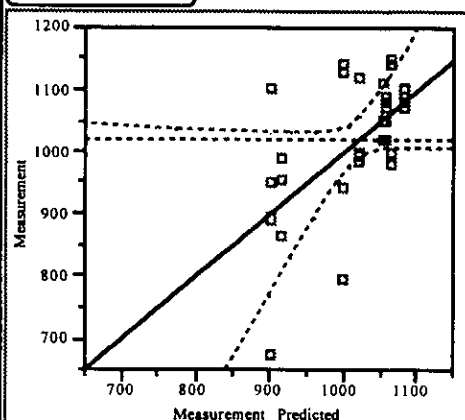
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	140617	17577.1	8	2.0377	0.0798	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	140616.56	17577.1	2.0377
Error	27	232899.00	8625.9	
C Total	35	373515.56		

Prob>F 0.0798

**Chloride (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.376468  
RSquare Adj 0.191717  
Root Mean Square Error 92.87566  
Mean of Response 1019.889  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

**Component Var Comp Est**

Batch	2237.795
Residual	8625.889

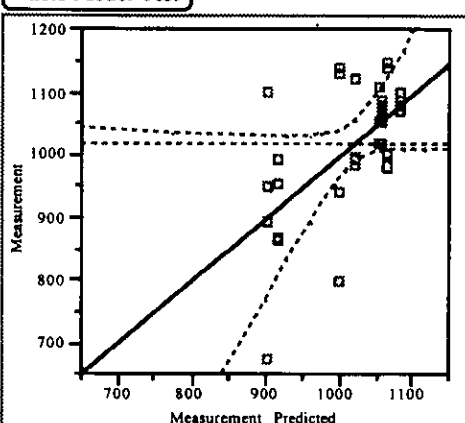
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	140617	17577.1	8	2.0377	0.0798	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	140616.56	17577.1	2.0377
Error	27	232899.00	8625.9	
C Total	35	373515.56		

Prob>F 0.0798

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Nitrate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.942233  
RSquare Adj 0.925117  
Root Mean Square Error 466.071  
Mean of Response 13544.44  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	2935191
Residual	217222.2

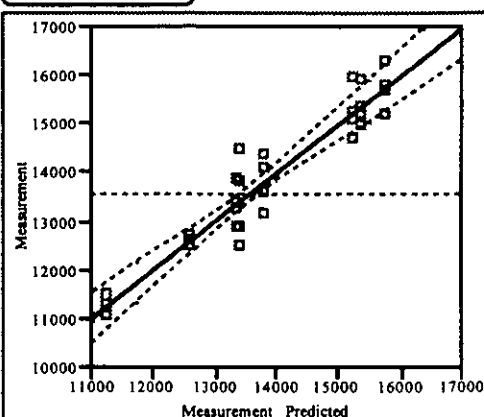
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	9.566e7	1.196e7	8	55.0496	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	95663889	11957986	55.0496	
Error	27	5865000	217222.2		
C Total	35	101528889			<.0001

**Nitrite (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.807788  
RSquare Adj 0.750836  
Root Mean Square Error 160.4681  
Mean of Response 6981.667  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	84870.31
Residual	25750

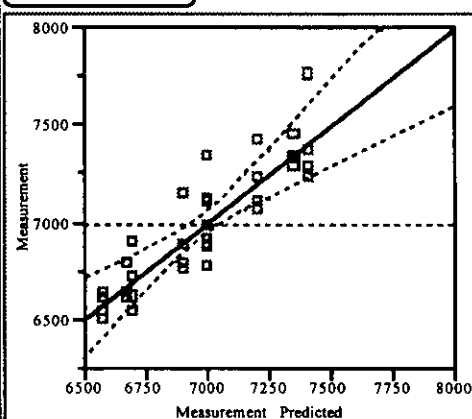
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	2921850	365231	8	14.1837	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	2921850.0	365231	14.1837	
Error	27	695250.0	25750		
C Total	35	3617100.0			<.0001



**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Sulfate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.400474  
RSquare Adj 0.222836  
Root Mean Square Error 81.35132  
Mean of Response 1023.833  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 2075.491

Residual 6618.037

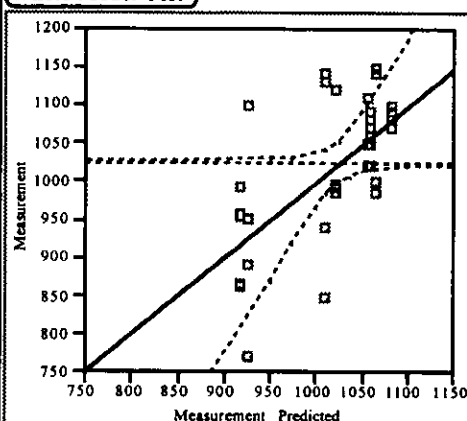
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	119360	14920	8	2.2544	0.0546	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	119360.00	14920.0	2.2544
Error	27	178687.00	6618.0	
C Total	35	298047.00		

Prob>F 0.0546

**Aluminum (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.776673  
RSquare Adj 0.710502  
Root Mean Square Error 0.12244  
Mean of Response 6.747  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.040243

Residual 0.014992

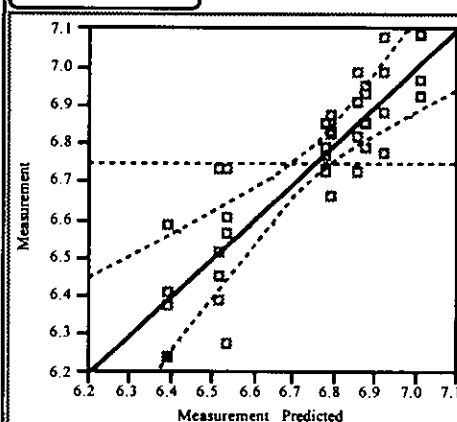
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	1.40769	0.17596	8	11.7374	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	1.4076940	0.175962	11.7374
Error	27	0.4047720	0.014992	
C Total	35	1.8124660		

Prob>F <.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Calcium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.819854  
RSquare Adj 0.766478  
Root Mean Square Error 0.068716  
Mean of Response 2.505583  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.016951
Residual	0.004722

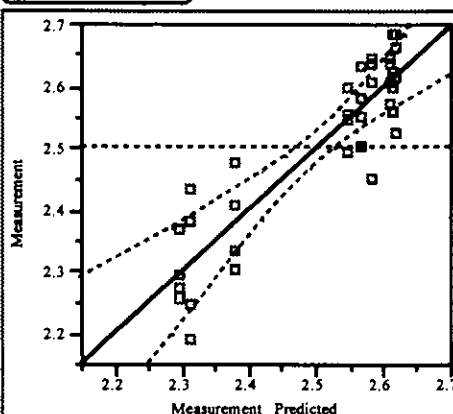
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.58021	0.07253	8	15.3598	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.58021150	0.072526	15.3598	
Error	27	0.12748925	0.004722		
C Total	35	0.70770075			<.0001

**Chromium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.396181  
RSquare Adj 0.217272  
Root Mean Square Error 0.006311  
Mean of Response 0.173917  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000012
Residual	0.00004

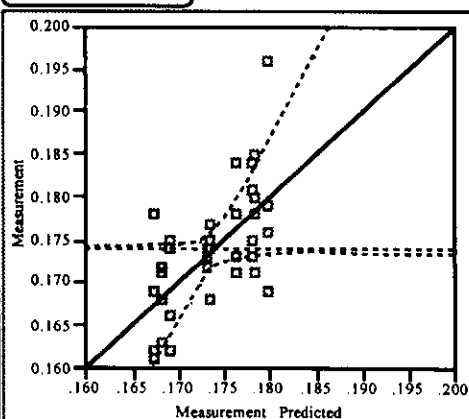
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00071	0.00009	8	2.2144	0.0586	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.00070550	0.000088	2.2144	
Error	27	0.00107525	0.000040		
C Total	35	0.00178075			0.0586

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Copper (wt %)**

Response: Measurement

**Summary of Fit**

RSquare	0.904526
RSquare Adj	0.876238
Root Mean Square Error	0.007974
Mean of Response	0.270333
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.000492

Residual 0.000064

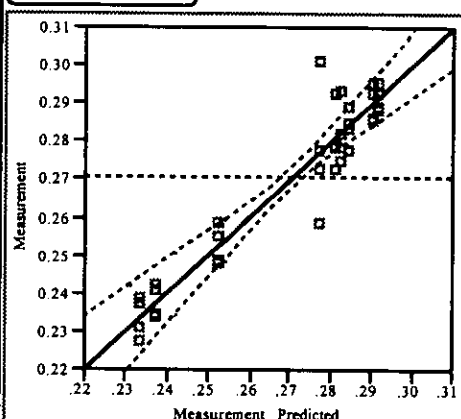
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.01627	0.00203		8	31.9750	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	0.01626700	0.002033	31.9750
Error	27	0.00171700	0.000064	
C Total	35	0.01798400		

Prob>F <.0001

**Iron (wt %)**

Response: Measurement

**Summary of Fit**

RSquare	0.845655
RSquare Adj	0.799924
Root Mean Square Error	0.477368
Mean of Response	25.84289
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.996503

Residual 0.227881

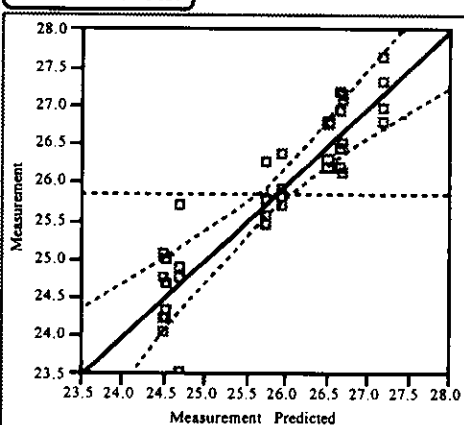
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	33.7111	4.21389		8	18.4917	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	33.711131	4.21389	18.4917
Error	27	6.152776	0.22788	
C Total	35	39.863908		

Prob>F <.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Potassium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.719923  
RSquare Adj 0.636937  
Root Mean Square Error 0.01572  
Mean of Response 0.041  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000474
Residual	0.000247

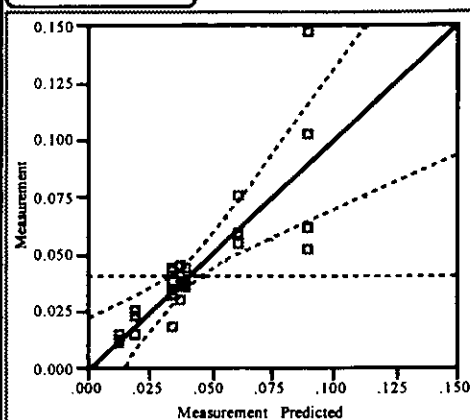
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.01715	0.00214	8	8	8.6752	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.01715000	0.002144	8.6752	
Error	27	0.00667200	0.000247		
C Total	35	0.02382200			<.0001

**Magnesium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.789331  
RSquare Adj 0.726911  
Root Mean Square Error 0.036619  
Mean of Response 1.280111  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.003904
Residual	0.001341

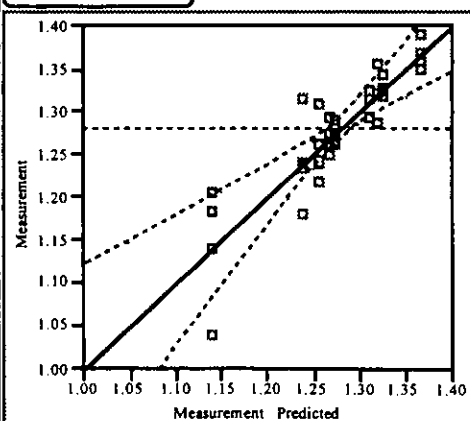
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.13565	0.01696	8	8	12.6454	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.13565256	0.016957	12.6454	
Error	27	0.03620500	0.001341		
C Total	35	0.17185756			<.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Manganese (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.849269  
RSquare Adj 0.804607  
Root Mean Square Error 0.047781  
Mean of Response 2.727333  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.010283
Residual	0.002283

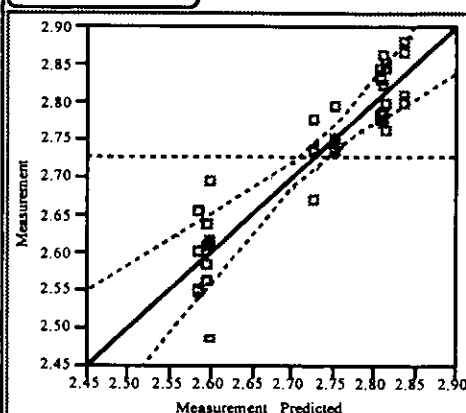
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.34731	0.04341		8	19.0158	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.34731350	0.043414	19.0158	
Error	27	0.06164250	0.002283		
C Total	35	0.40895600			<.0001

**Sodium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.723524  
RSquare Adj 0.641605  
Root Mean Square Error 0.627225  
Mean of Response 6.578472  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.770319
Residual	0.393411

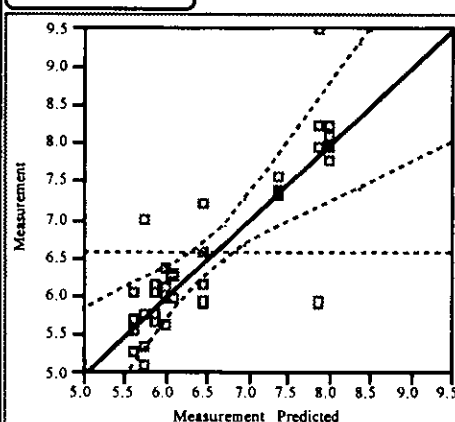
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	27.7975	3.47469		8	8.8322	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	27.797500	3.47469	8.8322	
Error	27	10.622101	0.39341		
C Total	35	38.419601			<.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Nickel (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.766699  
RSquare Adj 0.697573  
Root Mean Square Error 0.008396  
Mean of Response 0.292833  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000178
Residual	0.00007

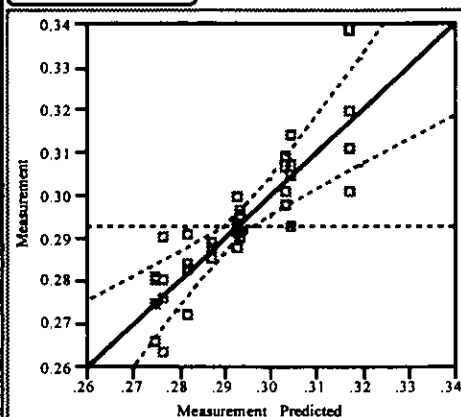
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00626	0.00078	8	11.0913	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	0.00625550	0.000782	11.0913	
Error	27	0.00190350	0.000070		
C Total	35	0.00815900			<.0001

**Silicon (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.681124  
RSquare Adj 0.586642  
Root Mean Square Error 0.284016  
Mean of Response 0.931194  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.125213
Residual	0.080665

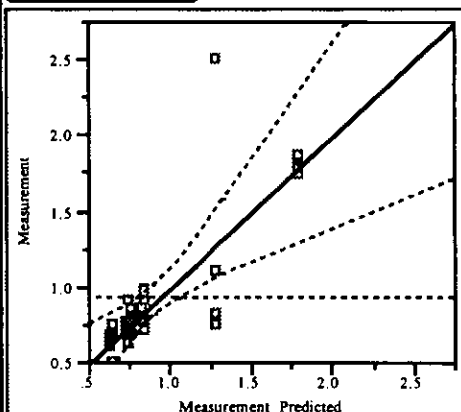
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	4.65214	0.58152	8	7.2090	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	4.6521439	0.581518	7.2090	
Error	27	2.1779557	0.080665		
C Total	35	6.8300996			<.0001

**Exhibit 6: Random Effects Model for SRAT Receipt**  
(Continued)

**Titanium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare	0.625133
RSquare Adj	0.514061
Root Mean Square Error	0.007225
Mean of Response	0.018333
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
-----------	--------------

Batch	0.00006
Residual	0.000052

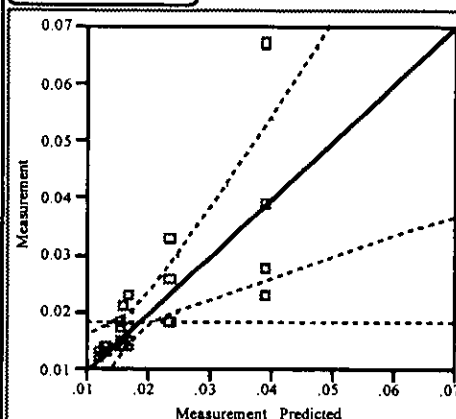
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00235	0.00029		8	5.6282	0.0003

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	0.00235050	0.000294	5.6282
Error	27	0.00140950	0.000052	
C Total	35	0.00376000		

Prob>F 0.0003

**Uranium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare	0.821325
RSquare Adj	0.768385
Root Mean Square Error	0.048731
Mean of Response	2.835972
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
-----------	--------------

Batch	0.008617
Residual	0.002375

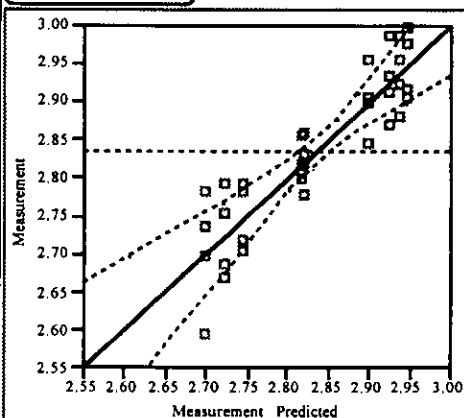
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.29474	0.03684		8	15.5141	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	0.29473672	0.036842	15.5141
Error	27	0.06411825	0.002375	
C Total	35	0.35885497		

Prob>F <.0001

**Exhibit 6: Random Effects Model for SRAT Receipt  
(Continued)**

**Zirconium (wt %)**

**Response: Measurement**

**Summary of Fit**

RSquare	0.893748
RSquare Adj	0.862266
Root Mean Square Error	0.011093
Mean of Response	0.029139
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
-----------	--------------

Batch	0.000843
Residual	0.000123

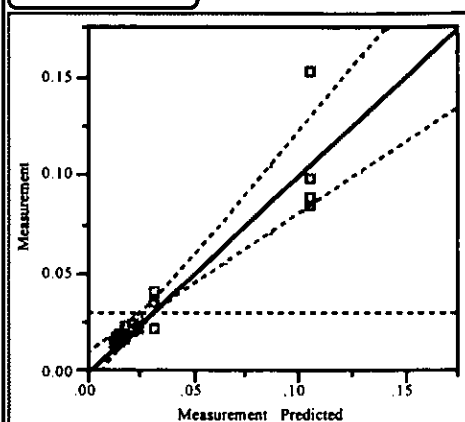
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.02795	0.00349		8	28.3891	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	0.02794956	0.003494	28.3891
Error	27	0.00332275	0.000123	
C Total	35	0.03127231		

**Prob>F**  
<.0001



# Exhibit 7: Random Effects Model for SRAT Product

## Total Solids (wt %)

Response: Measurement

### Summary of Fit

RSquare 0.59129  
 RSquare Adj 0.47019  
 Root Mean Square Error 0.885775  
 Mean of Response 22.46833  
 Observations (or Sum Wgts) 36

### Parameter Estimates

#### Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

### Variance Component Estimates

Component	Var Comp Est
Batch	0.761586
Residual	0.784598

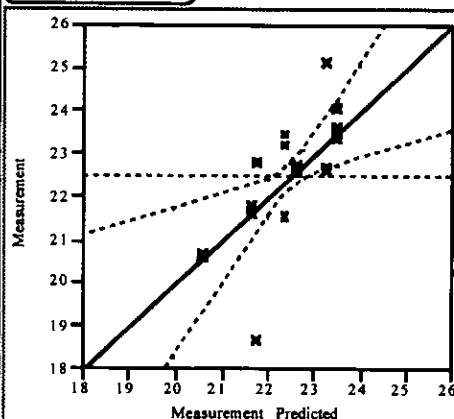
These estimates based on equating Mean Squares to Expected Value.

### Test Denominator Synthesis

#### Tests wrt Random Effects

Source	SS	MS	Num	DF	F Ratio	Prob>F
Batch	30.6475	3.83094	8	4.8827	0.0008	

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	30.647550	3.83094	4.8827	
Error	27	21.184150	0.78460		
C Total	35	51.831700			0.0008

## Calcined Solids (wt %)

Response: Measurement

### Summary of Fit

RSquare 0.636948  
 RSquare Adj 0.529377  
 Root Mean Square Error 0.876325  
 Mean of Response 18.0525  
 Observations (or Sum Wgts) 36

### Parameter Estimates

#### Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

### Variance Component Estimates

Component	Var Comp Est
Batch	0.9448
Residual	0.767945

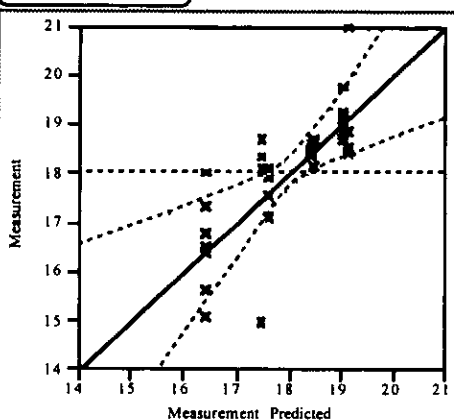
These estimates based on equating Mean Squares to Expected Value.

### Test Denominator Synthesis

#### Tests wrt Random Effects

Source	SS	MS	Num	DF	F Ratio	Prob>F
Batch	36.3772	4.54714	8	5.9212	0.0002	

### Whole-Model Test



### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	36.377150	4.54714	5.9212	
Error	27	20.734525	0.76795		
C Total	35	57.111675			0.0002

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Insoluble Solids (wt %)**

Response: Measurement

**Summary of Fit**

RSquare	0.861678
RSquare Adj	0.820694
Root Mean Square Error	0.811234
Mean of Response	15.14583
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	3.294561
Residual	0.658101

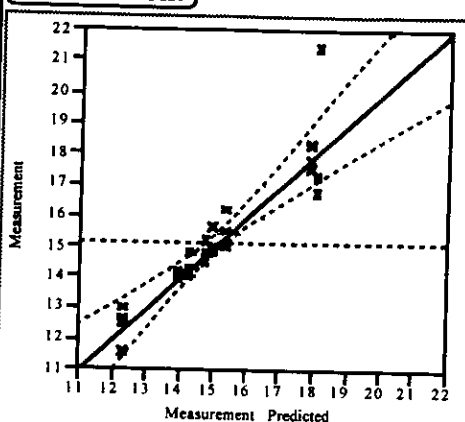
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	Num	F Ratio	Prob>F
Batch	110.691	13.8363		8		21.0247	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	110.69075	13.8363	21.0247
Error	27	17.76873	0.6581	
C Total	35	128.45948		

Prob>F <.0001

**Density (g/mL)**

Response: Measurement

**Summary of Fit**

RSquare	0.601928
RSquare Adj	0.483981
Root Mean Square Error	0.015543
Mean of Response	1.149722
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000248
Residual	0.000242

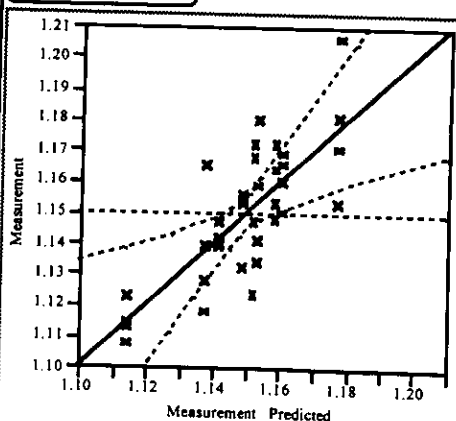
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	F Ratio	Prob>F
Batch	0.00986	0.00123	8		5.1034	0.0006

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	0.00986272	0.001233	5.1034
Error	27	0.00652250	0.000242	
C Total	35	0.01638522		

Prob>F 0.0006

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Formate (ppm)**

Response: Measurement

Summary of Fit	
RSquare	0.938442
RSquare Adj	0.920203
Root Mean Square Error	409.7199
Mean of Response	14752.78
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 2117321

Residual 167870.4

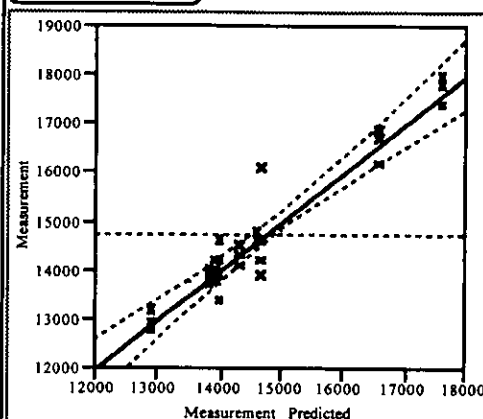
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	Num	F Ratio	Prob>F
Batch	6.91e+7	8637153		8		51.4513	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	69097222	8637153	51.4513
Error	27	4532500	167870	
C Total	35	73629722		

Prob>F <.0001

**Chloride (ppm)**

Response: Measurement

Summary of Fit	
RSquare	0.474743
RSquare Adj	0.319112
Root Mean Square Error	120.8776
Mean of Response	1098.889
Observations (or Sum Wgts)	36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 7489.905

Residual 14611.39

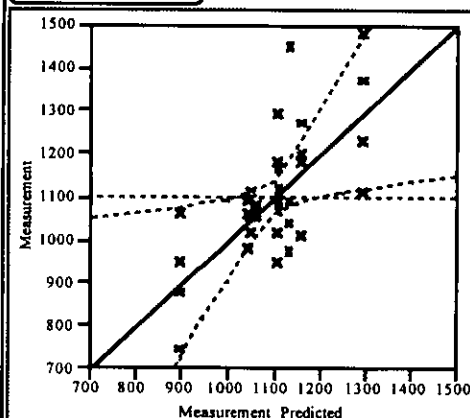
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	Ratio	Prob>F
Batch	356568	44571	8		3.0504	0.0140

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	8	356568.06	44571.0	3.0504
Error	27	394507.50	14611.4	
C Total	35	751075.56		

Prob>F 0.0140

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Fluoride (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.474743  
RSquare Adj 0.319112  
Root Mean Square Error 120.8776  
Mean of Response 1098.889  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	7489.905
Residual	14611.39

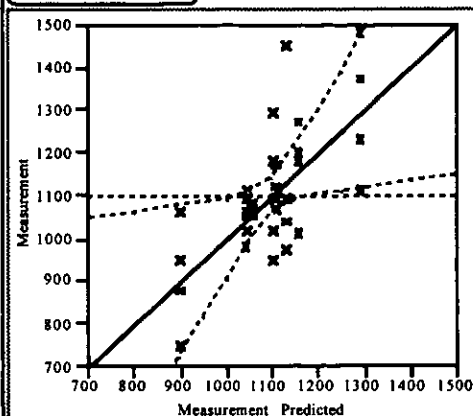
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	356568	44571	8	8	3.0504	0.0140

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	356568.06	44571.0	3.0504	
Error	27	394507.50	14611.4		
C Total	35	751075.56			0.0140

**Nitrate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.96479  
RSquare Adj 0.954357  
Root Mean Square Error 1364.056  
Mean of Response 40830.56  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	42551678
Residual	1860648

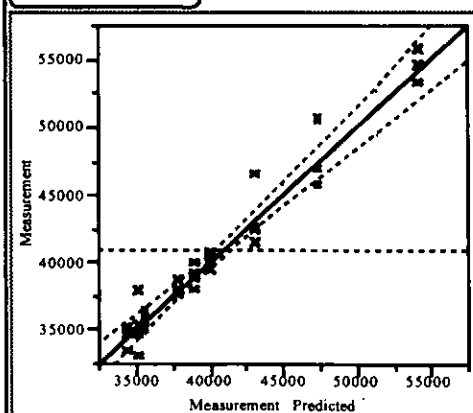
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	1.377e9	1.721e8	8	8	92.4771	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	1376538889	1.7207e8	92.4771	
Error	27	50237500	1860648		
C Total	35	1426776389			<.0001

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Nitrite (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.948159  
RSquare Adj 0.932799  
Root Mean Square Error 115.5795  
Mean of Response 1238.056  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

**Component Var Comp Est**

Batch	202810.4
Residual	13358.61

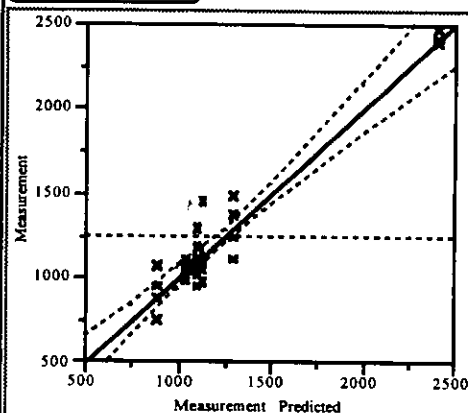
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	6596801	824600	8	61.7280	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	6596801.4	824600	61.7280	
Error	27	360682.5	13359		
C Total	35	6957483.9			<.0001

**Phosphate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.326275  
RSquare Adj 0.133782  
Root Mean Square Error 126.3875  
Mean of Response 1133.857  
Observations (or Sum Wgts) 28

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

**Component Var Comp Est**

Batch	2775.44
Residual	15973.81

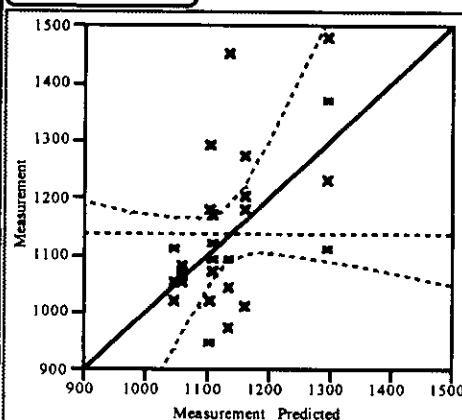
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	162453	27075.6	6	1.6950	0.1716	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	162453.43	27075.6	1.6950	
Error	21	335450.00	15973.8		
C Total	27	497903.43			0.1716

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Sulfate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.42636  
RSquare Adj 0.256393  
Root Mean Square Error 114.2187  
Mean of Response 1126.694  
Observations (or Sum Wgts) 36

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	4919.892
Residual	13045.92

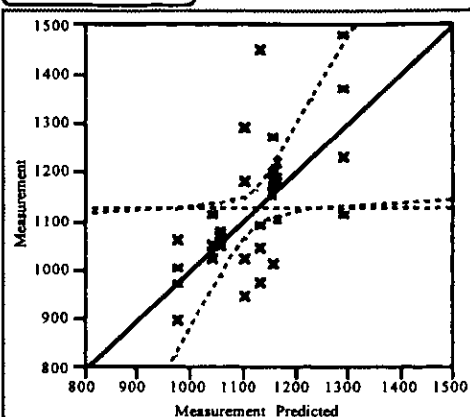
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	261804	32725.5	8	2.5085	0.0352	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	8	261803.89	32725.5	2.5085	
Error	27	352239.75	13045.9		
C Total	35	614043.64			0.0352

**Aluminum (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.614377  
RSquare Adj 0.507259  
Root Mean Square Error 0.218001  
Mean of Response 6.236042  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.056263
Residual	0.047524

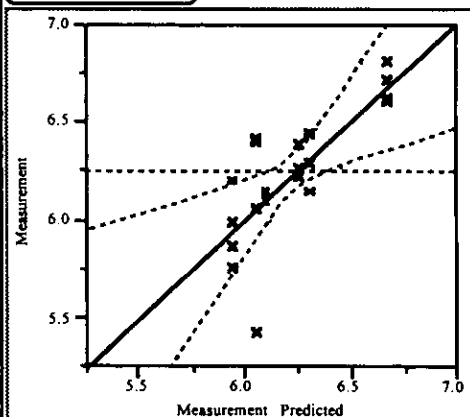
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	1.36289	0.27258	5	5.7355	0.0025	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	1.3628857	0.272577	5.7355	
Error	18	0.8554373	0.047524		
C Total	23	2.2183230			0.0025

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

Response: Boron (wt%)

**Summary of Fit**

RSquare 0.175886  
RSquare Adj 0.038533  
Root Mean Square Error 0.031868  
Mean of Response 0.0935  
Observations (or Sum Wgts) 8

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000071
Residual	0.001016

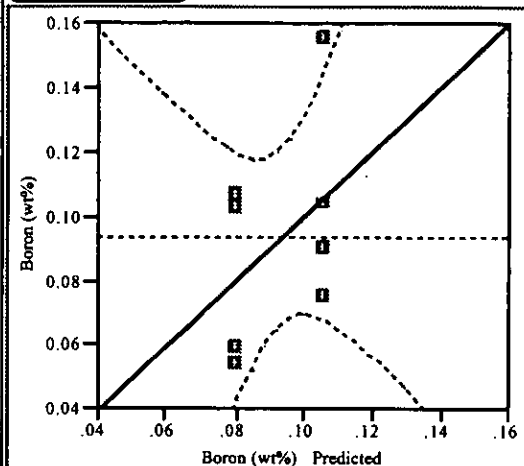
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.0013	0.0013	1	1	1.2805	0.3010

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	1	0.00130050	0.001301	1.2805
Error	6	0.00609350	0.001016	Prob>F
C Total	7	0.00739400		0.3010

Boron analysis is for all of the data; there is not enough data to analyze for batches 22+.

Calcium (wt %)

Response: Measurement

**Summary of Fit**

RSquare 0.845871  
RSquare Adj 0.803058  
Root Mean Square Error 0.059982  
Mean of Response 1.914542  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.016871
Residual	0.003598

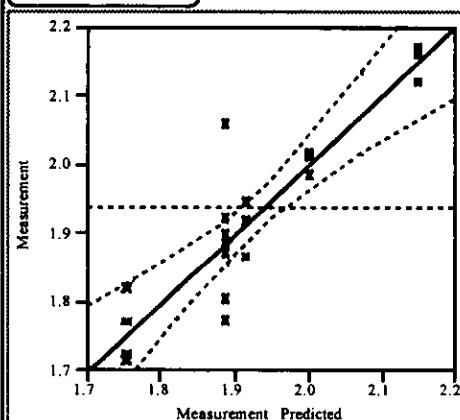
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.35541	0.07108	5	5	19.7571	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	5	0.35541471	0.071083	19.7571
Error	18	0.06476125	0.003598	Prob>F
C Total	23	0.42017596		<.0001

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Chromium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.748439  
RSquare Adj 0.678561  
Root Mean Square Error 0.003129  
Mean of Response 0.164875  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000024
Residual	0.00001

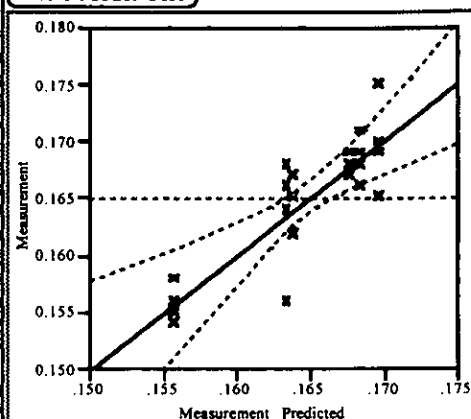
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00052	0.0001		5	10.7106	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.00052438	0.000105	10.7106	
Error	18	0.00017625	0.000010		
C Total	23	0.00070063			<.0001

**Copper (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.888871  
RSquare Adj 0.858002  
Root Mean Square Error 0.021358  
Mean of Response 0.926958  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.00317
Residual	0.000456

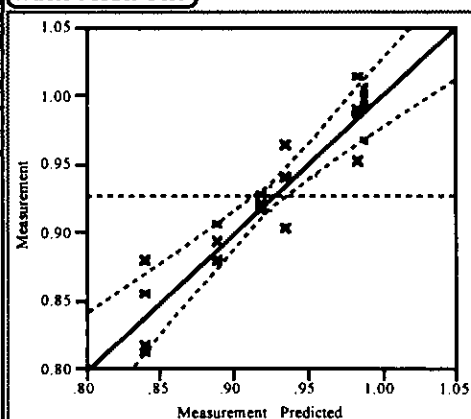
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.06567	0.01313		5	28.7948	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.06567421	0.013135	28.7948	
Error	18	0.00821075	0.000456		
C Total	23	0.07388496			<.0001



**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Iron (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.634143  
RSquare Adj 0.532516  
Root Mean Square Error 0.400434  
Mean of Response 23.44821  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.210052
Residual	0.160348

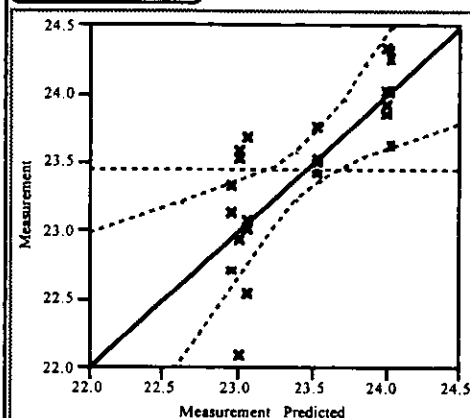
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	5.00278	1.00056	5	5	6.2399	0.0016

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	5.0027797	1.00056	6.2399	
Error	18	2.8862583	0.16035		
C Total	23	7.8890380			

Prob>F 0.0016

**Potassium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.804129  
RSquare Adj 0.749721  
Root Mean Square Error 0.008252  
Mean of Response 0.042542  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000235
Residual	0.000068

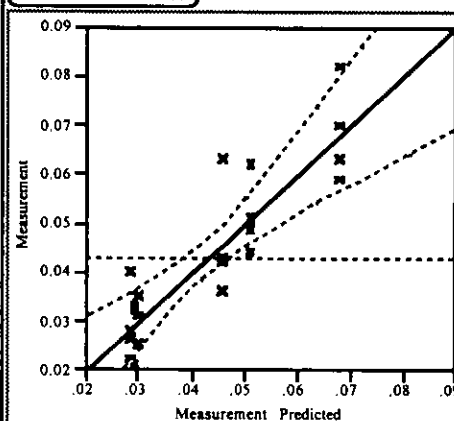
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00503	0.00101	5	5	14.7795	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.00503221	0.001006	14.7795	
Error	18	0.00122575	0.000068		
C Total	23	0.00625796			

Prob>F <.0001

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Magnesium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.859503  
RSquare Adj 0.820476  
Root Mean Square Error 0.044667  
Mean of Response 0.897833  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.010486
Residual	0.001995

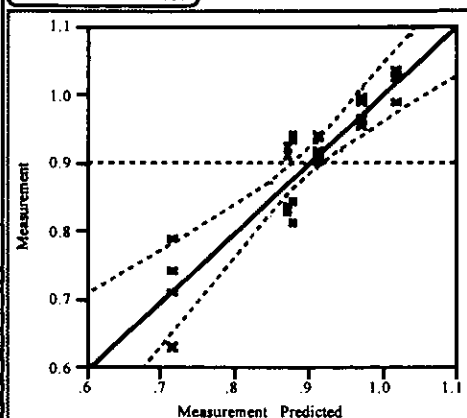
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.2197	0.04394		5	22.0233	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.21970033	0.043940	22.0233	
Error	18	0.03591300	0.001995		
C Total	23	0.25561333			

Prob>F <.0001

**Manganese (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.892869  
RSquare Adj 0.86311  
Root Mean Square Error 0.044191  
Mean of Response 2.463125  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.01416
Residual	0.001953

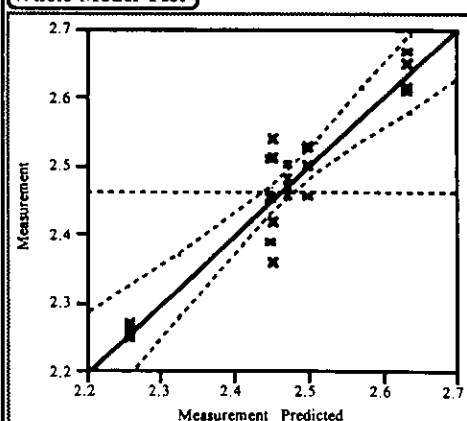
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.29297	0.05859		5	30.0036	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.29296688	0.058593	30.0036	
Error	18	0.03515175	0.001953		
C Total	23	0.32811863			

Prob>F <.0001

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Sodium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.784647  
RSquare Adj 0.724827  
Root Mean Square Error 0.30244  
Mean of Response 6.426333  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.27708  
Residual 0.09147

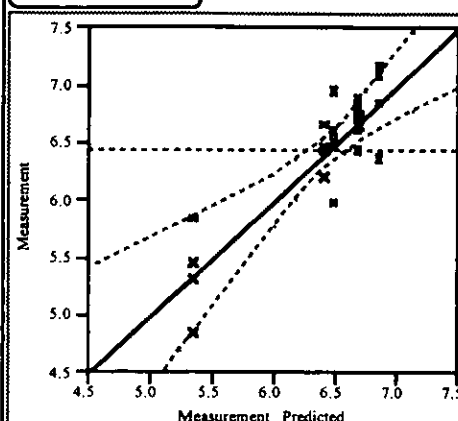
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	5.99895	1.19979	5	13.1168	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	5.9989508	1.19979	13.1168	
Error	18	1.6464585	0.09147		
C Total	23	7.6454093			<.0001

**Nickel (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.627968  
RSquare Adj 0.524625  
Root Mean Square Error 0.008134  
Mean of Response 0.266333  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.000084  
Residual 0.000066

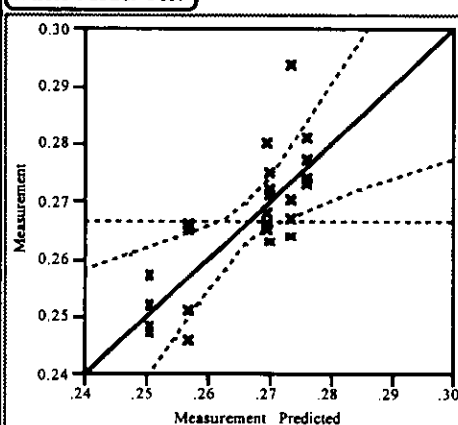
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00201	0.0004	5	6.0766	0.0018	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.00201033	0.000402	6.0766	
Error	18	0.00119100	0.000066		
C Total	23	0.00320133			0.0018

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Silicon (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.708596  
RSquare Adj 0.62765  
Root Mean Square Error 0.079388  
Mean of Response 0.855167  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.012217
Residual	0.006302

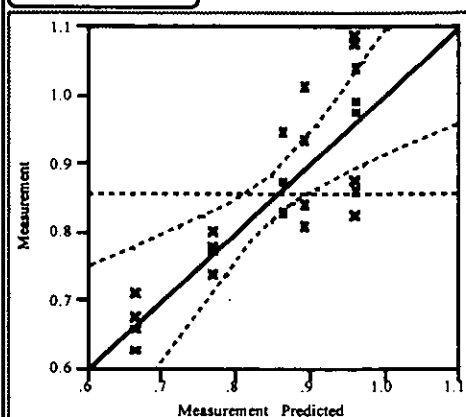
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.27586	0.05517		5	8.7540	0.0002

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.27585733	0.055171	8.7540	
Error	18	0.11344400	0.006302		
C Total	23	0.38930133			0.0002

**Titanium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.946183  
RSquare Adj 0.931234  
Root Mean Square Error 0.011743  
Mean of Response 0.032208  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.002148
Residual	0.000138

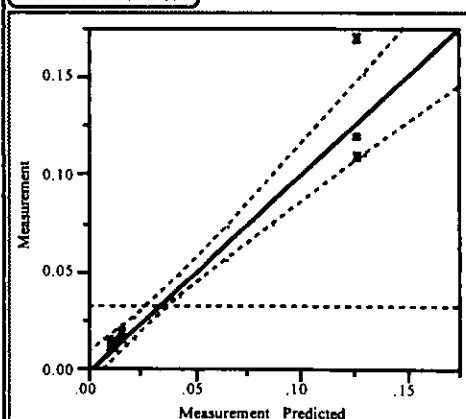
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.04364	0.00873		5	63.2934	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.04364171	0.008728	63.2934	
Error	18	0.00248225	0.000138		
C Total	23	0.04612396			<.0001

**Exhibit 7: Random Effects Model for SRAT Product**  
(Continued)

**Uranium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.792808  
RSquare Adj 0.735255  
Root Mean Square Error 0.060826  
Mean of Response 2.631542  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.011817
Residual	0.0037

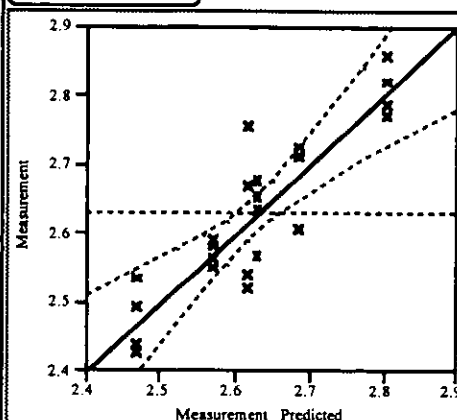
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.25483	0.05097		5	13.7752	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.25482921	0.050966	13.7752	
Error	18	0.06659675	0.003700		
C Total	23	0.32142596			<.0001

**Zirconium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.876956  
RSquare Adj 0.842777  
Root Mean Square Error 0.011428  
Mean of Response 0.036708  
Observations (or Sum Wgts) 24

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000805
Residual	0.000131

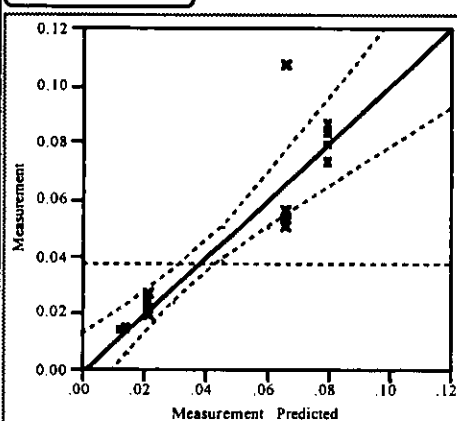
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.01675	0.00335		5	25.6578	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	5	0.01673421	0.003351	25.6578	
Error	18	0.00235075	0.000131		
C Total	23	0.01910496			<.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Total Solids (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.868319  
RSquare Adj 0.829912  
Root Mean Square Error 0.828227  
Mean of Response 49.89906  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	3.705605
Residual	0.685959

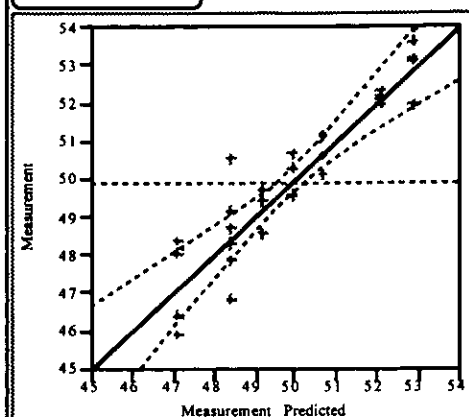
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	108.559	15.5084	7	22.6083	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	108.55865	15.5084	22.6083	
Error	24	16.46303	0.6860		
C Total	31	125.02167			<.0001

**Calcined Solids (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.89335  
RSquare Adj 0.862244  
Root Mean Square Error 0.780071  
Mean of Response 43.95844  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	4.216885
Residual	0.608511

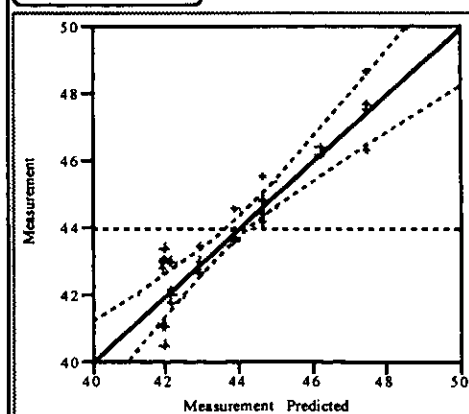
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	122.332	17.476	7	28.7193	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	122.33235	17.4760	28.7193	
Error	24	14.60428	0.6085		
C Total	31	136.93662			<.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Insoluble Solids (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.927493  
RSquare Adj 0.906345  
Root Mean Square Error 0.66593  
Mean of Response 41.78062  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch	4.751395
Residual	0.443463

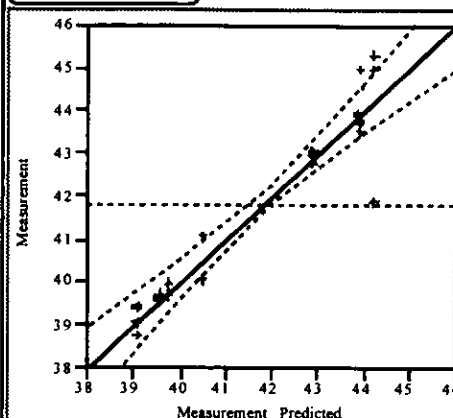
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	136.143	19.449		7	43.8572	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	136.14329	19.4490	43.8572	
Error	24	10.64310	0.4435		
C Total	31	146.78639			

Prob>F <.0001

**Density (g/mL)**

Response: Measurement

**Summary of Fit**

RSquare 0.909506  
RSquare Adj 0.883113  
Root Mean Square Error 0.016321  
Mean of Response 1.452906  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch	0.002228
Residual	0.000266

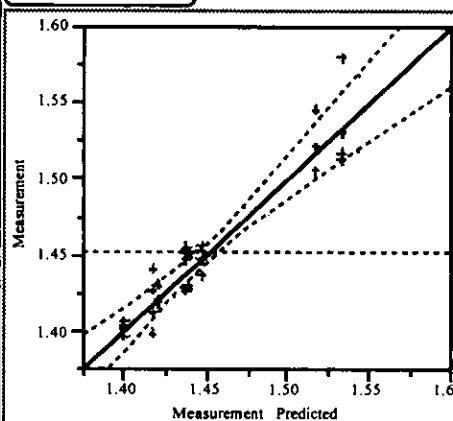
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.06426	0.00918		7	34.4589	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.06425547	0.009179	34.4589	
Error	24	0.00639325	0.000266		
C Total	31	0.07064872			

Prob>F <.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Formate (ppm)**

**Response: Measurement**

**Summary of Fit**

RSquare 0.686812  
RSquare Adj 0.595465  
Root Mean Square Error 2331.551  
Mean of Response 32337.5  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch	9011838
Residual	5529792

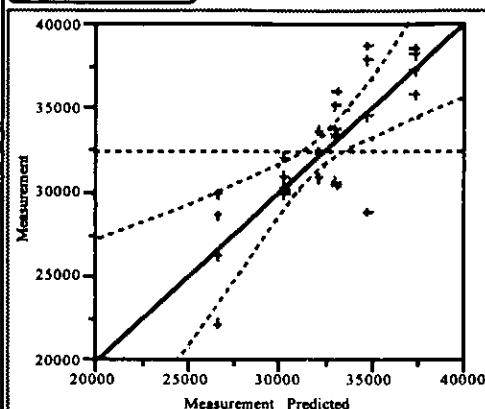
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	2.91e+8	4.158e7	7	7.5188	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	7	291040000	41577143	7.5188
Error	24	132715000	5529792	
C Total	31	423755000		

Prob>F <.0001

**Chloride (ppm)**

**Response: Measurement**

**Summary of Fit**

RSquare 0.354603  
RSquare Adj 0.166362  
Root Mean Square Error 181.2234  
Mean of Response 1061.125  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch	7256.194
Residual	32841.94

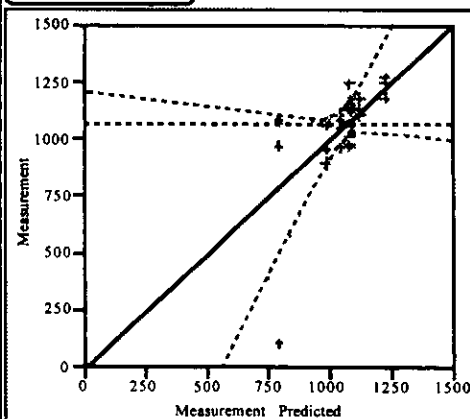
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	433067	61866.7	7	1.8838	0.1170

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	7	433067.0	61866.7	1.8838
Error	24	788206.5	32841.9	
C Total	31	1221273.5		

Prob>F 0.1170



**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Fluoride (ppm)**

Response: Measurement

**Summary of Fit**

RSquare	0.354603
RSquare Adj	0.166362
Root Mean Square Error	181.2234
Mean of Response	1061.125
Observations (or Sum Wgts)	32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 7256.194

Residual 32841.94

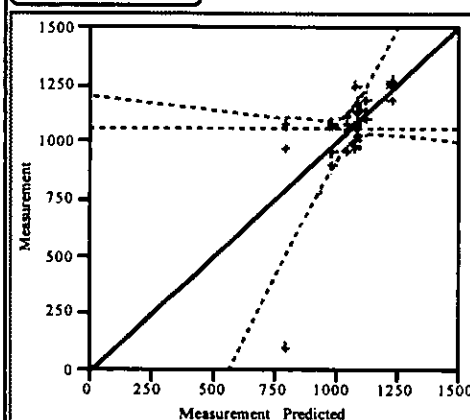
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	F Ratio	Prob>F
Batch	433067	61866.7	7	7	1.8838	0.1170

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	7	433067.0	61866.7	1.8838
Error	24	788206.5	32841.9	
C Total	31	1221273.5		

Prob>F 0.1170

**Nitrate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare	0.877331
RSquare Adj	0.841552
Root Mean Square Error	1783.81
Mean of Response	27109.38
Observations (or Sum Wgts)	32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 18710923

Residual 3181979

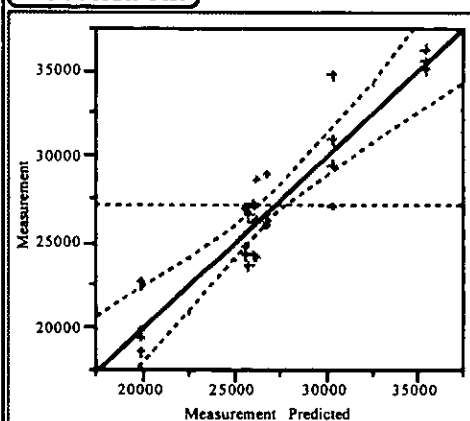
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	F Ratio	Prob>F
Batch	5.462e8	7.803e7	7	7	24.5211	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	7	546179688	78025670	24.5211
Error	24	76367500	3181979	
C Total	31	622547188		

Prob>F <.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Nitrite (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.354603  
RSquare Adj 0.166362  
Root Mean Square Error 181.2234  
Mean of Response 1061.125  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	7256.194
Residual	32841.94

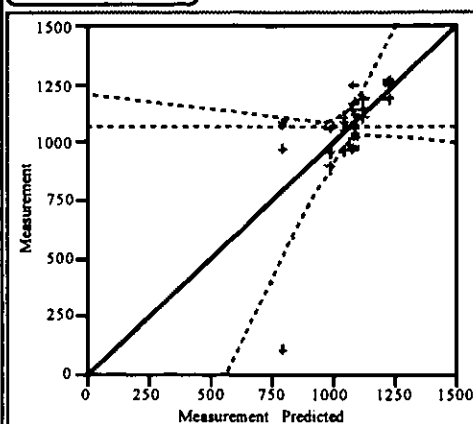
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	433067	61866.7		7	1.8838	0.1170

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	433067.0	61866.7	1.8838	
Error	24	788206.5	32841.9		
C Total	31	1221273.5			0.1170

**Phosphate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.354603  
RSquare Adj 0.166362  
Root Mean Square Error 181.2234  
Mean of Response 1061.125  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	7256.194
Residual	32841.94

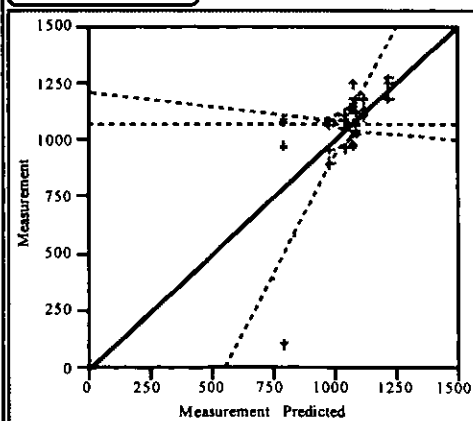
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	433067	61866.7		7	1.8838	0.1170

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	433067.0	61866.7	1.8838	
Error	24	788206.5	32841.9		
C Total	31	1221273.5			0.1170

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Sulfate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.354603  
RSquare Adj 0.166362  
Root Mean Square Error 181.2234  
Mean of Response 1061.125  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	7256.194
Residual	32841.94

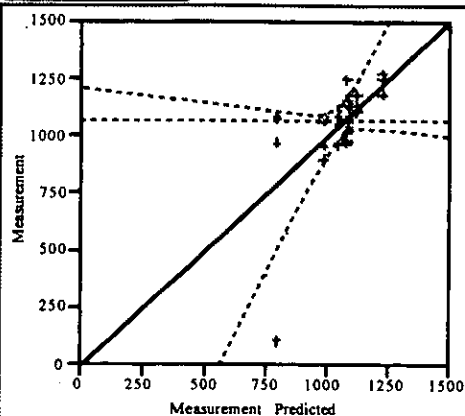
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	433067	61866.7	7	1.8838	0.1170	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	433067.0	61866.7	1.8838	
Error	24	788206.5	32841.9		
C Total	31	1221273.5			0.1170

**Aluminum (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.795542  
RSquare Adj 0.738294  
Root Mean Square Error 0.087861  
Mean of Response 2.360061  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.024156
Residual	0.00772

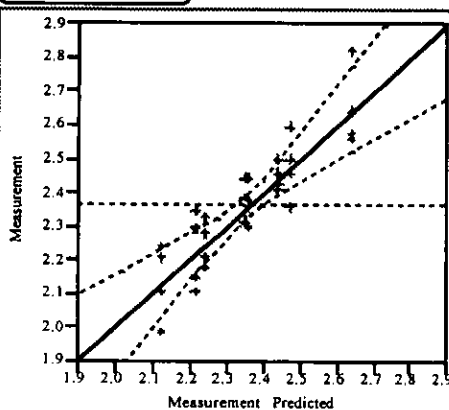
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.75092	0.10727	7	13.8963	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.75091508	0.107274	13.8963	
Error	25	0.19298880	0.007720		
C Total	32	0.94390388			<.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Boron (wt %)**

Response: Measurement

**Summary of Fit**

R Square 0.579026  
R Square Adj 0.461153  
Root Mean Square Error 0.134227  
Mean of Response 2.718  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS Intercept Batch  
Intercept 0 0  
Batch 0 4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.017104  
Residual 0.018017

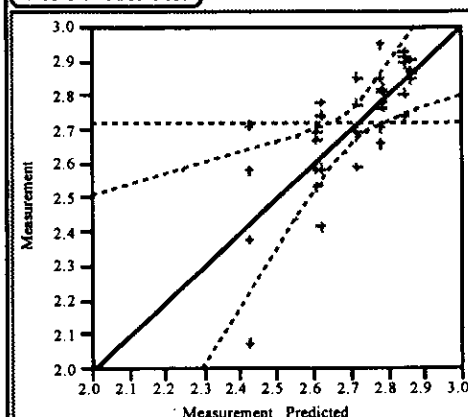
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.61953	0.0885		7	4.9123	0.0014

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.6195301	0.088504	4.9123	
Error	25	0.4504220	0.018017		
C Total	32	1.0699520			0.0014

**Calcium (wt %)**

Response: Measurement

**Summary of Fit**

R Square 0.781374  
R Square Adj 0.720158  
Root Mean Square Error 0.047815  
Mean of Response 0.820364  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS Intercept Batch  
Intercept 0 0  
Batch 0 4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component Var Comp Est

Batch 0.006526  
Residual 0.002286

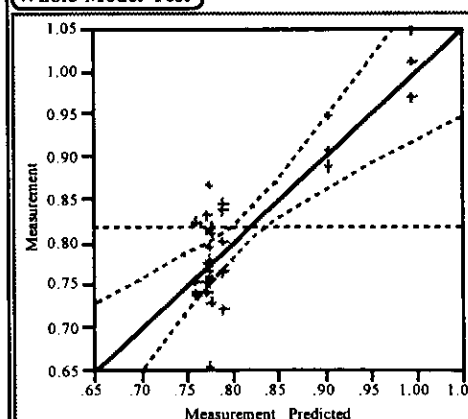
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.20428	0.02918		7	12.7643	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.20427739	0.029182	12.7643	
Error	25	0.05715625	0.002286		
C Total	32	0.26143364			<.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Chromium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.59499  
RSquare Adj 0.481587  
Root Mean Square Error 0.013084  
Mean of Response 0.075879  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000176
Residual	0.000171

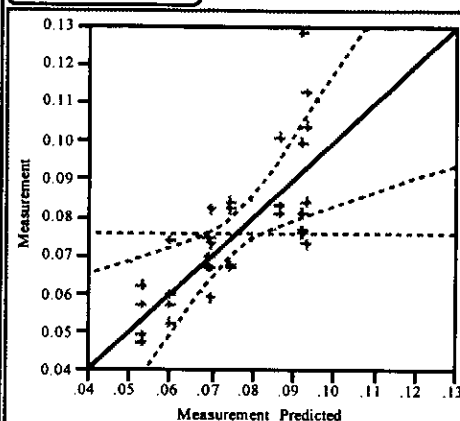
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00629	0.0009		7	5.2467	0.0009

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.00628757	0.000898	5.2467	
Error	25	0.00427995	0.000171		
C Total	32	0.01056752			0.0009

**Copper (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.688844  
RSquare Adj 0.60172  
Root Mean Square Error 0.013183  
Mean of Response 0.331061  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000291
Residual	0.000174

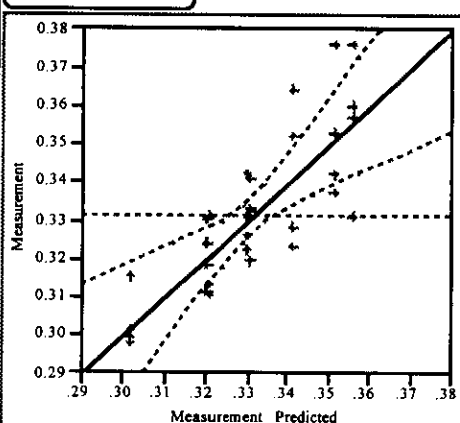
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00962	0.00137		7	7.9065	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.00961893	0.001374	7.9065	
Error	25	0.00434495	0.000174		
C Total	32	0.01396388			<.0001

## Exhibit 8: Random Effects Model for SME

(Continued)

## Iron (wt %)

Response: Measurement

## Summary of Fit

RSquare 0.785865  
 RSquare Adj 0.725907  
 Root Mean Square Error 0.289416  
 Mean of Response 8.466879  
 Observations (or Sum Wgts) 33

## Parameter Estimates

## Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

## Variance Component Estimates

## Component Var Comp Est

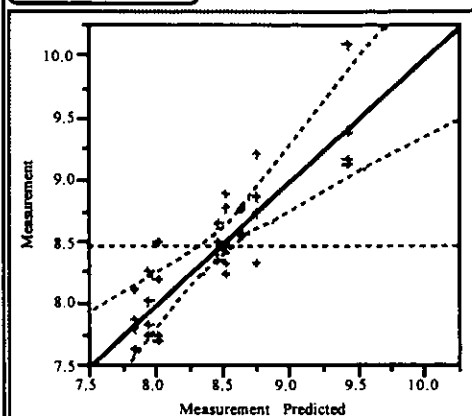
Batch 0.246067  
 Residual 0.083762  
 These estimates based on equating Mean Squares to Expected Value.

## Test Denominator Synthesis

## Tests wrt Random Effects

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	7.685	1.09786	7	13.1069	<.0001	

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	7.6850033	1.09786	13.1069	
Error	25	2.0940382	0.08376		
C Total	32	9.7790415			<.0001

## Potassium (wt %)

Response: Measurement

## Summary of Fit

RSquare 0.490737  
 RSquare Adj 0.348143  
 Root Mean Square Error 0.028804  
 Mean of Response 0.069242  
 Observations (or Sum Wgts) 33

## Parameter Estimates

## Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

## Variance Component Estimates

## Component Var Comp Est

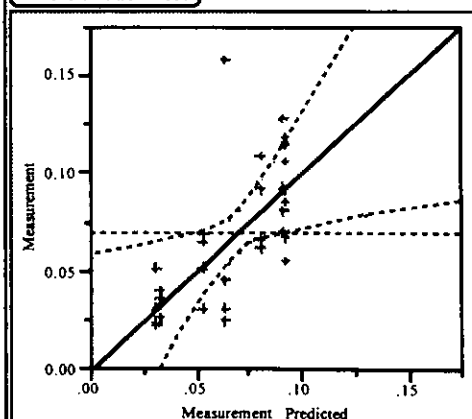
Batch 0.000492  
 Residual 0.00083  
 These estimates based on equating Mean Squares to Expected Value.

## Test Denominator Synthesis

## Tests wrt Random Effects

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.01999	0.00286	7	3.4415	0.0102	

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.01998676	0.002855	3.4415	
Error	25	0.02074130	0.000830		
C Total	32	0.04072806			0.0102

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Lithium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.539491  
RSquare Adj 0.410548  
Root Mean Square Error 0.052748  
Mean of Response 1.763515  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.00215
Residual	0.002782

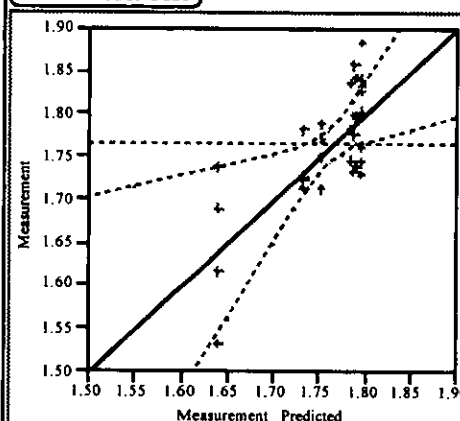
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.08149	0.01164		7	4.1840	0.0036

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.08149019	0.011641	4.1840	
Error	25	0.06956005	0.002782		
C Total	32	0.15105024			0.0036

**Magnesium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.694605  
RSquare Adj 0.609094  
Root Mean Square Error 0.044942  
Mean of Response 1.279182  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.003491
Residual	0.00202

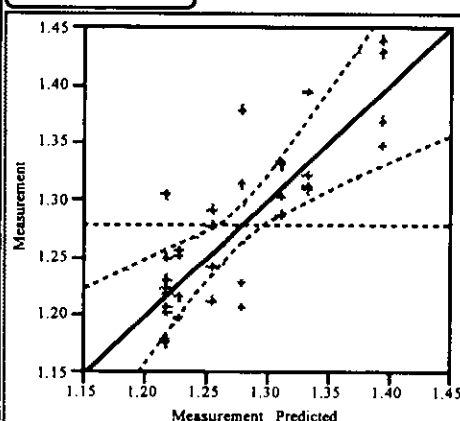
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.11485	0.01641		7	8.1230	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.11484521	0.016406	8.1230	
Error	25	0.05049370	0.002020		
C Total	32	0.16533891			<.0001

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Manganese (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.85912  
RSquare Adj 0.819674  
Root Mean Square Error 0.032307  
Mean of Response 0.83097  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.005263
Residual	0.001044

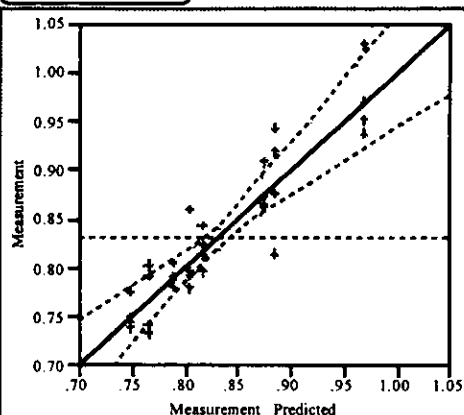
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.15912	0.02273		7	21.7795	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.15912192	0.022732	21.7795	
Error	25	0.02609305	0.001044		
C Total	32	0.18521497			<.0001

**Sodium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.806949  
RSquare Adj 0.752895  
Root Mean Square Error 0.189606  
Mean of Response 8.977818  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.121503
Residual	0.035951

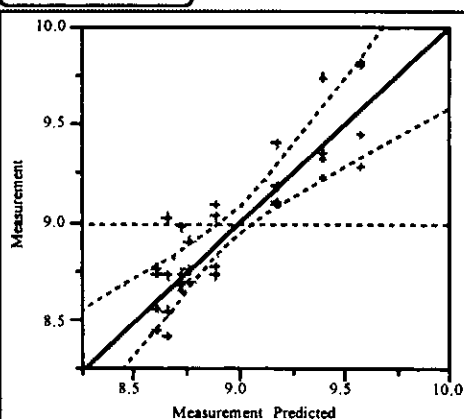
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	3.75682	0.53669		7	14.9285	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	3.7568185	0.536688	14.9285	
Error	25	0.8987645	0.035951		
C Total	32	4.6555829			<.0001



**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Nickel (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.481657  
RSquare Adj 0.336521  
Root Mean Square Error 0.011001  
Mean of Response 0.107303  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000068
Residual	0.000121

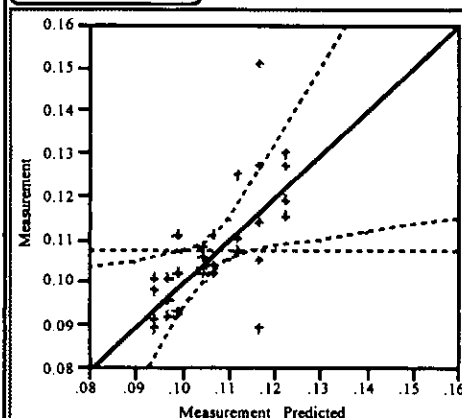
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00281	0.0004		7	3.3187	0.0123

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.00281142	0.000402	3.3187	
Error	25	0.00302555	0.000121		
C Total	32	0.00583697			0.0123

**Silicon (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.509364  
RSquare Adj 0.371986  
Root Mean Square Error 0.729613  
Mean of Response 24.16915  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.34976
Residual	0.532336

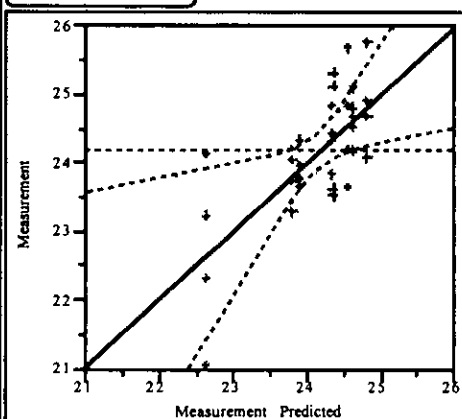
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	13.8164	1.97377		7	3.7078	0.0069

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	13.816408	1.97377	3.7078	
Error	25	13.308393	0.53234		
C Total	32	27.124800			0.0069

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Titanium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.655076  
RSquare Adj 0.558497  
Root Mean Square Error 0.012374  
Mean of Response 0.020121  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000215
Residual	0.000153

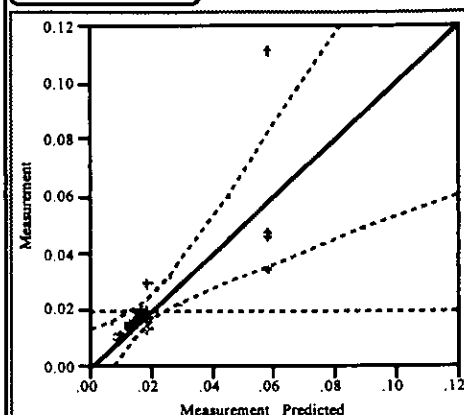
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00727	0.00104		7	6.7828	0.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.00726972	0.001039	6.7828	
Error	25	0.00382780	0.000153		0.0001
C Total	32	0.01109752			

**Uranium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.936663  
RSquare Adj 0.918929  
Root Mean Square Error 0.040507  
Mean of Response 1.037515  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.02063
Residual	0.001641

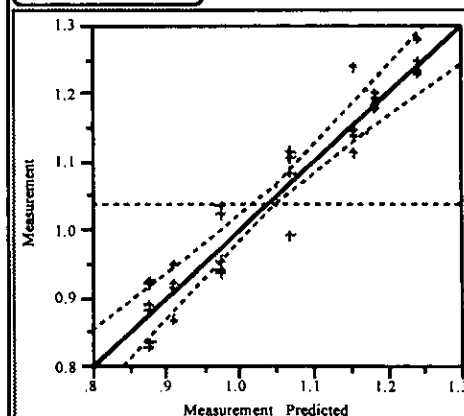
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.60663	0.08666		7	52.8166	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	7	0.60663399	0.086662	52.8166	
Error	25	0.04102025	0.001641		<.0001
C Total	32	0.64765424			

**Exhibit 8: Random Effects Model for SME**  
(Continued)

**Zirconium (wt %)**

**Response: Measurement**

**Summary of Fit**

RSquare 0.803783  
RSquare Adj 0.748843  
Root Mean Square Error 0.005705  
Mean of Response 0.015545  
Observations (or Sum Wgts) 33

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.12121

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000108
Residual	0.000033

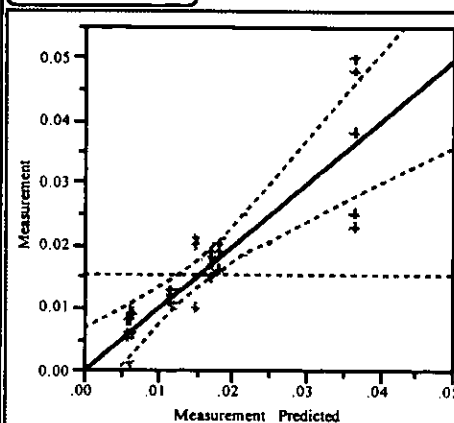
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00333	0.00048		7	14.6300	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	7	0.00333263	0.000476	14.6300
Error	25	0.00081355	0.000033	
C Total	32	0.00414618		

**Prob>F**  
<.0001

# Exhibit 9: Random Effects Model for MFT

Response: Total Solids (wt%)

## Summary of Fit

RSquare	0.984307
RSquare Adj	0.960768
Root Mean Square Error	0.603262
Mean of Response	47.215
Observations (or Sum Wgts)	16

## Parameter Estimates

### Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	1.5

plus 1.0 times Residual Error Variance

### Variance Component Estimates

Component	Var Comp Est
Batch	9.902646
Residual	0.363925

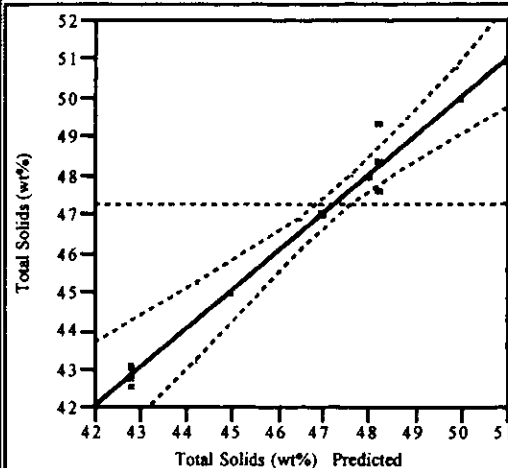
These estimates based on equating Mean Squares to Expected Value.

### Test Denominator Synthesis

### Tests wrt Random Effects

Source	SS	MS	Num	DF	Ratio	Prob>F
Batch	136.961	15.2179	9		41.8160	<.0001

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	9	136.96105	15.2179	41.8160
Error	6	2.18355	0.3639	Prob>F
C Total	15	139.14460		<.0001

Total Solids analysis involves all the data; there is not sufficient data for batches 22<sup>+</sup>.

Response: Calcined Solids (wt%)

## Summary of Fit

RSquare	0.949543
RSquare Adj	0.79817
Root Mean Square Error	0.915442
Mean of Response	43.12154
Observations (or Sum Wgts)	13

## Parameter Estimates

### Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	1.23077

plus 1.0 times Residual Error Variance

### Variance Component Estimates

Component	Var Comp Est
Batch	3.590326
Residual	0.838033

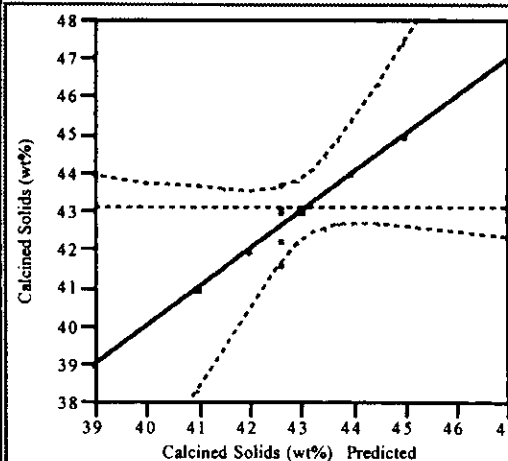
These estimates based on equating Mean Squares to Expected Value.

### Test Denominator Synthesis

### Tests wrt Random Effects

Source	SS	MS	Num	DF	Ratio	Prob>F
Batch	47.3121	5.2569	9		6.2729	0.0791

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	9	47.312069	5.25690	6.2729
Error	3	2.514100	0.83803	Prob>F
C Total	12	49.826169		0.0791

Calcined Solids analysis involves all the data; there is not sufficient data for batches 22<sup>+</sup>.

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Insoluble Solids (wt %)<sup>6</sup>**

Response: Insoluble Solids (wt%)

**Summary of Fit**

RSquare	0.224345
RSquare Adj	-0.06653
Root Mean Square Error	6.421234
Mean of Response	39.49647
Observations (or Sum Wgts)	34

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	3.35294

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	-2.81256
Residual	41.23225

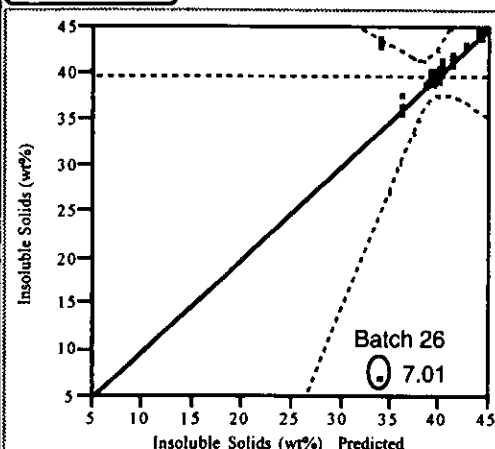
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	286.217	31.8019	9	0.7713	0.6436

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	9	286.2170	31.8019	0.7713
Error	24	989.5739	41.2322	Prob>F
C Total	33	1275.7910		0.6436

**Insoluble Solids (wt %)**

Response: Insoluble Solids (wt%)

**Summary of Fit**

RSquare	0.966519
RSquare Adj	0.956475
Root Mean Square Error	0.545316
Mean of Response	40.51259
Observations (or Sum Wgts)	27

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	3.85185

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	7.351689
Residual	0.29737

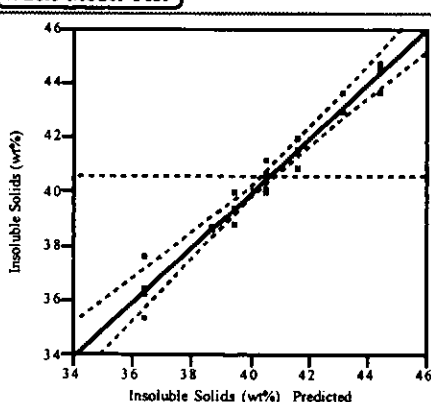
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS Num	DF Num	F Ratio	Prob>F
Batch	171.69	28.615	6	96.2269	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	171.68992	28.6150	96.2269
Error	20	5.94740	0.2974	Prob>F
C Total	26	177.63732		<.0001

<sup>6</sup>The top analysis includes all available data (batches 19-29 for the MFT). The point of interest is one of the values for Batch 26, 7.01 wt%, a probable outlier. The bottom analysis has this point removed and also uses only data after batch 21.

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Format (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.859828  
RSquare Adj 0.76638  
Root Mean Square Error 1096.079  
Mean of Response 32112.5  
Observations (or Sum Wgts) 16

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	2.25

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	4379012
Residual	1201389

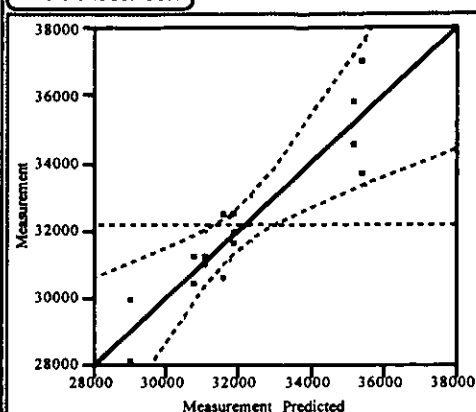
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	6.632e7	1.105e7		6	9.2012	0.0020

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	66325000	11054167	9.2012	
Error	9	10812500	1201389		
C Total	15	77137500			0.0020

**Chloride (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.561907  
RSquare Adj 0.269845  
Root Mean Square Error 48.52348  
Mean of Response 1067.188  
Observations (or Sum Wgts) 16

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	2.25

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	966.8534
Residual	2354.528

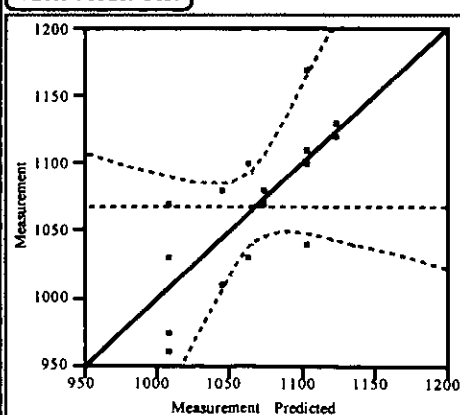
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	27179.7	4529.95		6	1.9239	0.1813

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	27179.687	4529.95	1.9239	
Error	9	21190.750	2354.53		
C Total	15	48370.438			0.1813

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Fluoride (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.561907  
RSquare Adj 0.269845  
Root Mean Square Error 48.52348  
Mean of Response 1067.188  
Observations (or Sum Wgts) 16

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	2.25

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	966.8534
Residual	2354.528

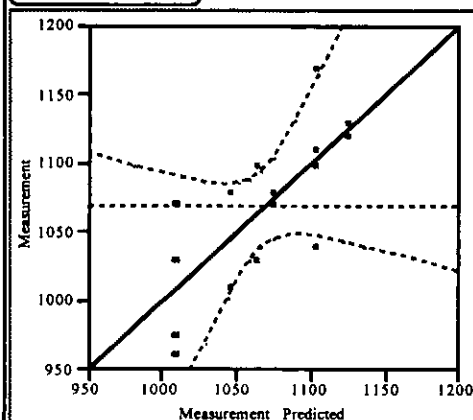
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	27179.7	4529.95	6	1.9239	0.1813	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	27179.687	4529.95	1.9239
Error	9	21190.750	2354.53	
C Total	15	48370.438		

Prob>F 0.1813

**Nitrate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.882653  
RSquare Adj 0.804422  
Root Mean Square Error 1638.682  
Mean of Response 25706.25  
Observations (or Sum Wgts) 16

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	2.25

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	12271867
Residual	2685278

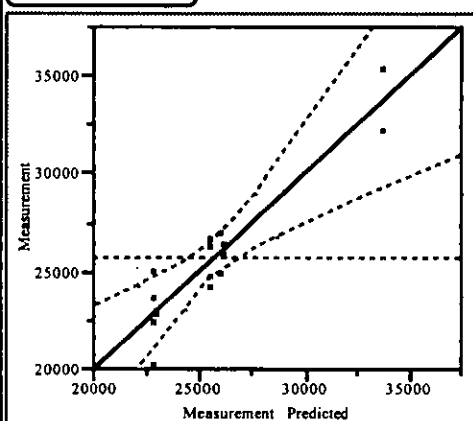
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	1.818e8	3.03e+7	6	11.2826	0.0009	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	181781875	30296979	11.2826
Error	9	24167500	2685278	
C Total	15	205949375		

Prob>F 0.0009

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Sulfate (ppm)**

Response: Measurement

**Summary of Fit**

RSquare 0.561907  
RSquare Adj 0.269845  
Root Mean Square Error 48.52348  
Mean of Response 1067.188  
Observations (or Sum Wgts) 16

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	2.25

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	966.8534
Residual	2354.528

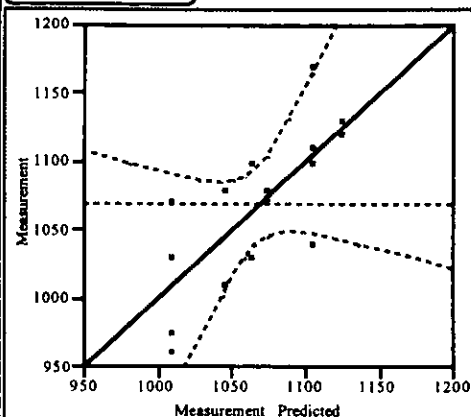
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	27179.7	4529.95	6	1.9239	0.1813	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	27179.687	4529.95	1.9239	
Error	9	21190.750	2354.53		
C Total	15	48370.438			0.1813

**Aluminum (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.446631  
RSquare Adj 0.302273  
Root Mean Square Error 0.144155  
Mean of Response 2.2978  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.010198
Residual	0.020781

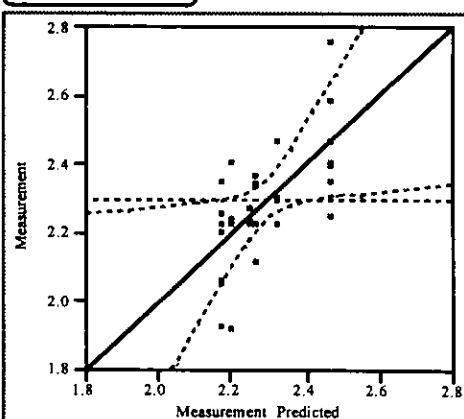
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.38576	0.06429	6	3.0939	0.0227	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.38576322	0.064294	3.0939	
Error	23	0.47795558	0.020781		
C Total	29	0.86371880			0.0227



**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Boron (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.586289  
RSquare Adj 0.486999  
Root Mean Square Error 0.120861  
Mean of Response 2.712156  
Observations (or Sum Wgts) 32

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.54167

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.015775
Residual	0.014607

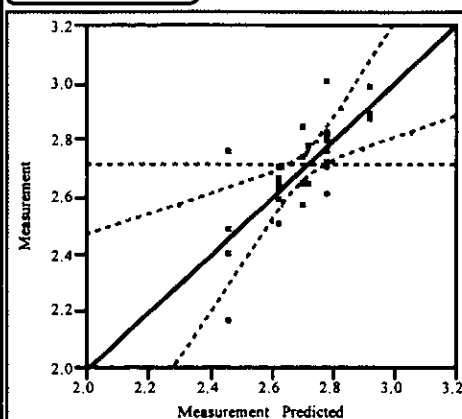
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.51752	0.08625		6	5.9048	0.0006

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	0.51751755	0.086253	5.9048
Error	25	0.36518267	0.014607	
C Total	31	0.88270022		

Prob>F 0.0006

**Calcium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.34733  
RSquare Adj 0.177068  
Root Mean Square Error 0.087921  
Mean of Response 0.808833  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001884
Residual	0.00773

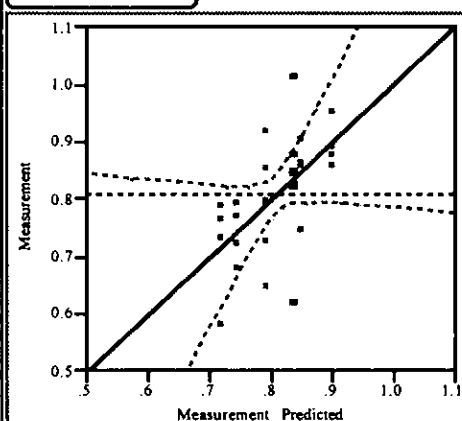
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.09462	0.01577		6	2.0400	0.1011

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	0.09461617	0.015769	2.0400
Error	23	0.17779400	0.007730	
C Total	29	0.27241017		

Prob>F 0.1011

## Exhibit 9: Random Effects Model for MFT

(Continued)

## Chromium (wt %)

Response: Measurement

## Summary of Fit

RSquare	0.612194
RSquare Adj	0.511027
Root Mean Square Error	0.013087
Mean of Response	0.073003
Observations (or Sum Wgts)	30

## Parameter Estimates

## Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

## Variance Component Estimates

## Component Var Comp Est

Batch	0.000203
Residual	0.000171

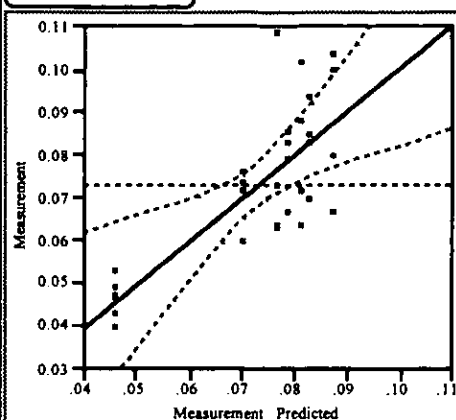
These estimates based on equating Mean Squares to Expected Value.

## Test Denominator Synthesis

## Tests wrt Random Effects

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00622	0.00104	6	6	6.0513	0.0006

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	0.00621892	0.001036	6.0513
Error	23	0.00393949	0.000171	
C Total	29	0.01015841		

Prob>F  
0.0006

## Copper (wt %)

Response: Measurement

## Summary of Fit

RSquare	0.353314
RSquare Adj	0.184613
Root Mean Square Error	0.028119
Mean of Response	0.3238
Observations (or Sum Wgts)	30

## Parameter Estimates

## Expected Mean Squares

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

## Variance Component Estimates

## Component Var Comp Est

Batch	0.000203
Residual	0.000791

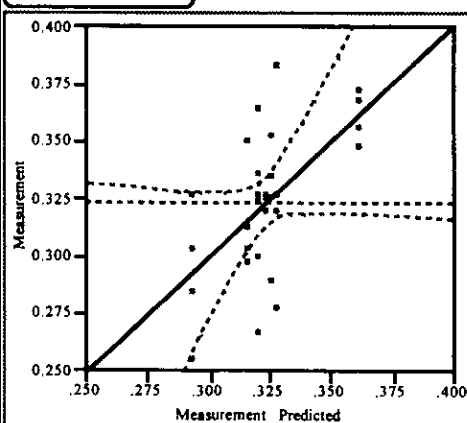
These estimates based on equating Mean Squares to Expected Value.

## Test Denominator Synthesis

## Tests wrt Random Effects

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00994	0.00166	6	6	2.0943	0.0934

## Whole-Model Test



## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	0.00993547	0.001656	2.0943
Error	23	0.01818533	0.000791	
C Total	29	0.02812080		

Prob>F  
0.0934

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Iron (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.336474  
RSquare Adj 0.16338  
Root Mean Square Error 0.533587  
Mean of Response 8.229667  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.062985
Residual	0.284715

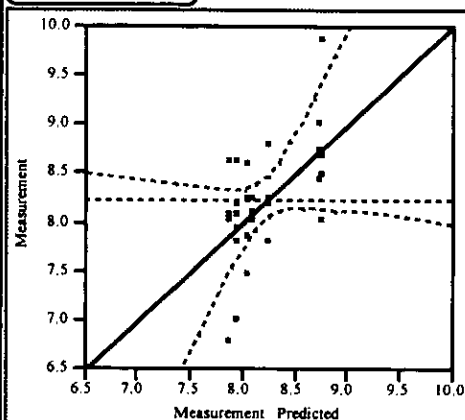
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	3.32071	0.55345		6	1.9439	0.1163

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	3.3207116	0.553452	1.9439	
Error	23	6.5484391	0.284715		
C Total	29	9.8691507			0.1163

**Potassium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.696075  
RSquare Adj 0.604897  
Root Mean Square Error 0.023584  
Mean of Response 0.105519  
Observations (or Sum Wgts) 27

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	3.77778

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000977
Residual	0.000556

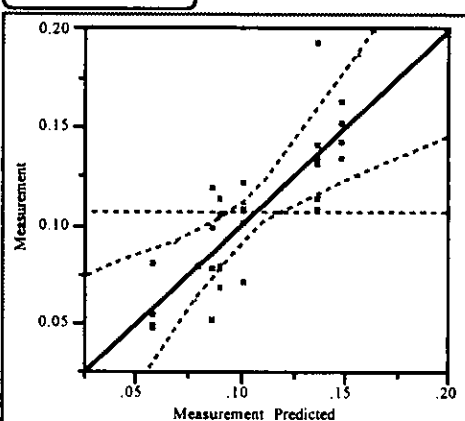
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.02548	0.00425		6	7.6343	0.0002

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.02547824	0.004246	7.6343	
Error	20	0.01112450	0.000556		
C Total	26	0.03660274			0.0002

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Lithium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.686577  
RSquare Adj 0.604815  
Root Mean Square Error 0.048684  
Mean of Response 1.773933  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.004109
Residual	0.00237

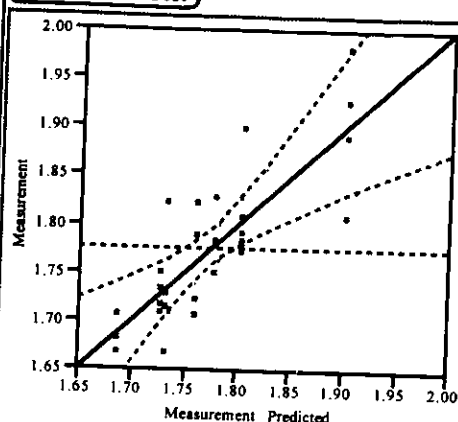
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.11942	0.0199		6	8.3972	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.11941628	0.019903	8.3972	
Error	23	0.05451358	0.002370		
C Total	29	0.17392987			<.0001

**Magnesium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.574501  
RSquare Adj 0.463502  
Root Mean Square Error 0.040077  
Mean of Response 1.266933  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001572
Residual	0.001606

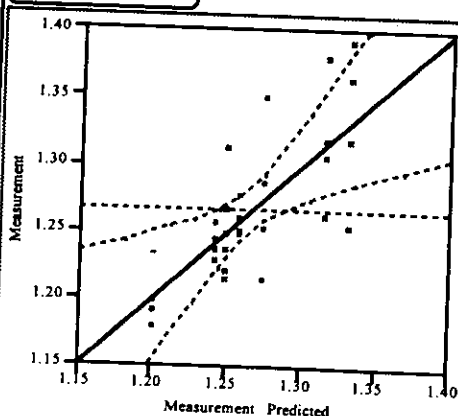
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.04988	0.00831		6	5.1757	0.0017

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.04987928	0.008313	5.1757	
Error	23	0.03694258	0.001606		
C Total	29	0.08682187			0.0017

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Manganese (wt %)**

Response: Measurement

Summary of Fit	
RSquare	0.320672
RSquare Adj	0.143457
Root Mean Square Error	0.076165
Mean of Response	0.8061
Observations (or Sum Wgts)	30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column		
EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.001101
Residual	0.005801

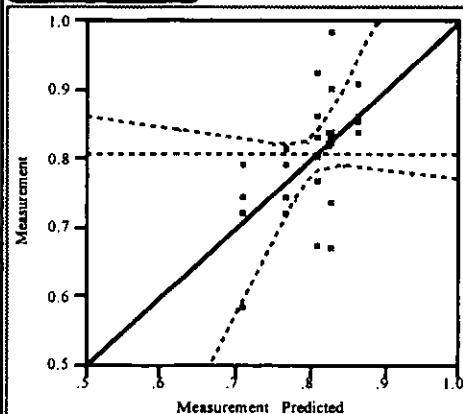
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	Ratio	Prob>F
Batch	0.06298	0.0105	6	1.8095	0.1416	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	0.06298287	0.010497	1.8095
Error	23	0.13342583	0.005801	Prob>F
C Total	29	0.19640870		0.1416

**Sodium (wt %)**

Response: Measurement

Summary of Fit	
RSquare	0.772693
RSquare Adj	0.713395
Root Mean Square Error	0.238812
Mean of Response	8.916933
Observations (or Sum Wgts)	30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column		
EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.160811
Residual	0.057031

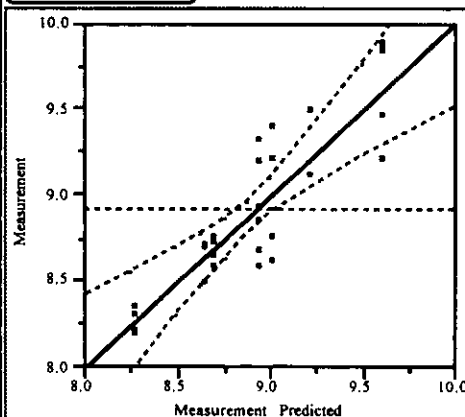
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF	Num	F Ratio	Prob>F
Batch	4.45896	0.74316		6		13.0308	<.0001

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	4.4589576	0.743160	13.0308
Error	23	1.3117142	0.057031	Prob>F
C Total	29	5.7706719		<.0001

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Nickel (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.445819  
RSquare Adj 0.301249  
Root Mean Square Error 0.010194  
Mean of Response 0.100667  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000051
Residual	0.000104

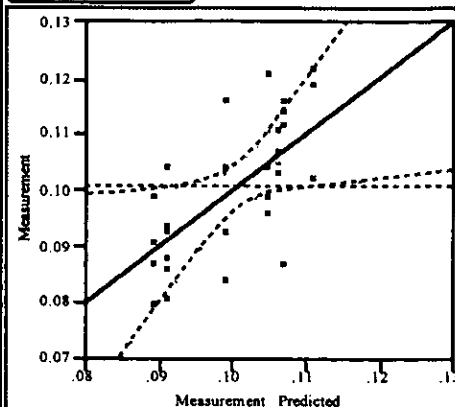
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00192	0.00032	6	3.0838	0.0230	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.00192267	0.000320	3.0838	
Error	23	0.00239000	0.000104		
C Total	29	0.00431267			0.0230

**Silicon (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.570716  
RSquare Adj 0.458729  
Root Mean Square Error 0.726751  
Mean of Response 24.32883  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.507073
Residual	0.528167

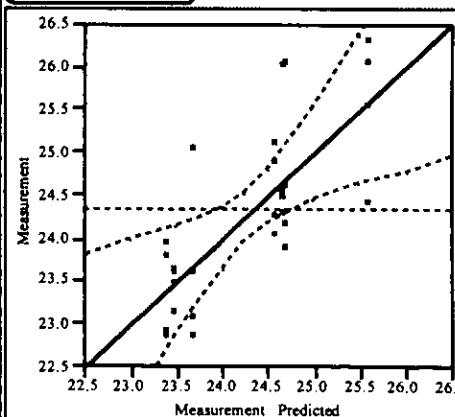
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	16.1501	2.69168	6	5.0963	0.0019	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	16.150080	2.69168	5.0963	
Error	23	12.147846	0.52817		
C Total	29	28.297926			0.0019

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Titanium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.905882  
RSquare Adj 0.881329  
Root Mean Square Error 0.001331  
Mean of Response 0.014633  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.000015
Residual	0.000002

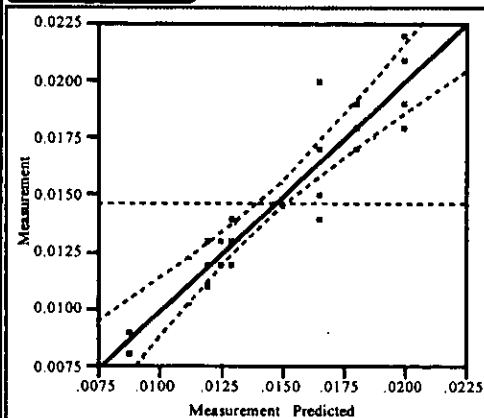
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00039	0.00007	6	36.8956	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.00039222	0.000065	36.8956	
Error	23	0.00004075	0.000002		
C Total	29	0.00043297			<.0001

**Uranium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.790733  
RSquare Adj 0.736141  
Root Mean Square Error 0.084495  
Mean of Response 0.997067  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
Batch	0.022564
Residual	0.007139

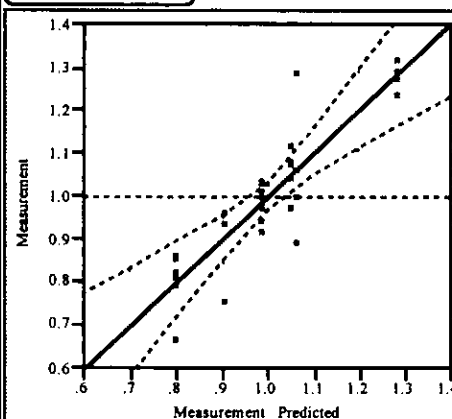
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.62047	0.10341	6	14.4845	<.0001	

**Whole-Model Test**



**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob>F
Model	6	0.62047037	0.103412	14.4845	
Error	23	0.16420750	0.007139		
C Total	29	0.78467787			<.0001

**Exhibit 9: Random Effects Model for MFT**  
(Continued)

**Zirconium (wt %)**

Response: Measurement

**Summary of Fit**

RSquare 0.640033  
RSquare Adj 0.546129  
Root Mean Square Error 0.013354  
Mean of Response 0.022003  
Observations (or Sum Wgts) 30

**Parameter Estimates**

**Expected Mean Squares**

The Mean Square per row by the Variance Component per column

EMS	Intercept	Batch
Intercept	0	0
Batch	0	4.26667

plus 1.0 times Residual Error Variance

**Variance Component Estimates**

Component	Var Comp Est
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Batch	0.000243
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Residual	0.000178
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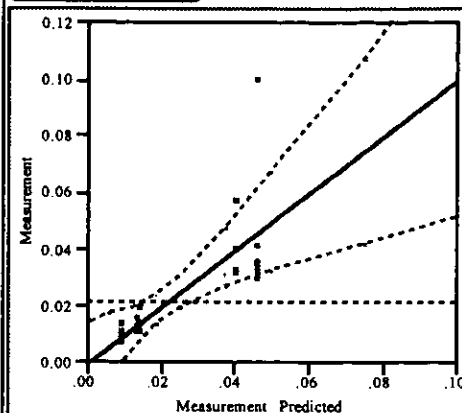
These estimates based on equating Mean Squares to Expected Value.

**Test Denominator Synthesis**

**Tests wrt Random Effects**

Source	SS	MS	Num	DF Num	F Ratio	Prob>F
Batch	0.00729	0.00122		6	6.8158	0.0003

**Whole-Model Test**



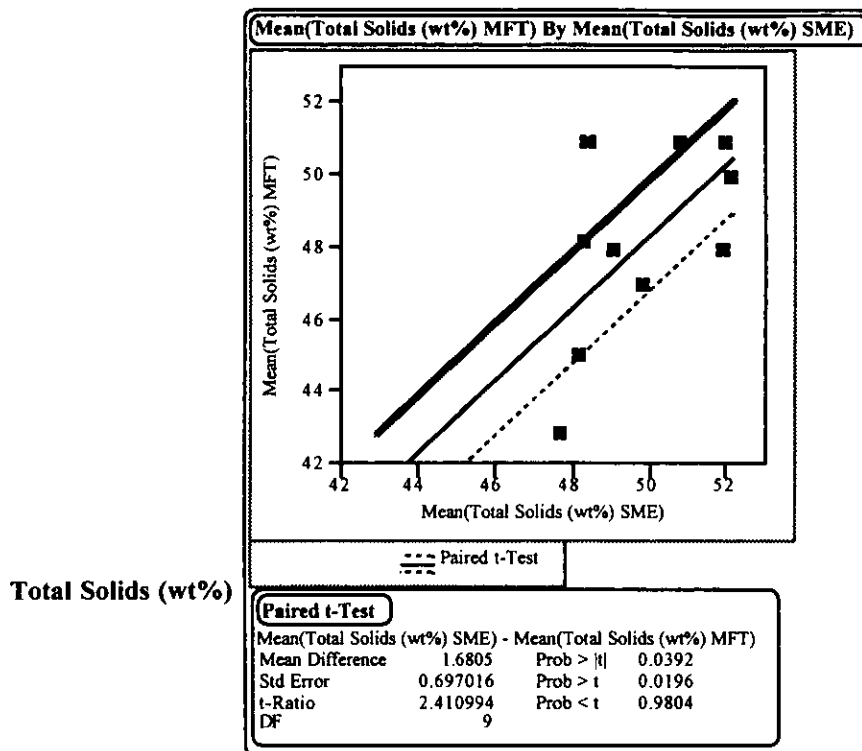
**Analysis of Variance**

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	6	0.00729242	0.001215	6.8158
Error	23	0.00410139	0.000178	
C Total	29	0.01139381		

**Prob>F**  
0.0003

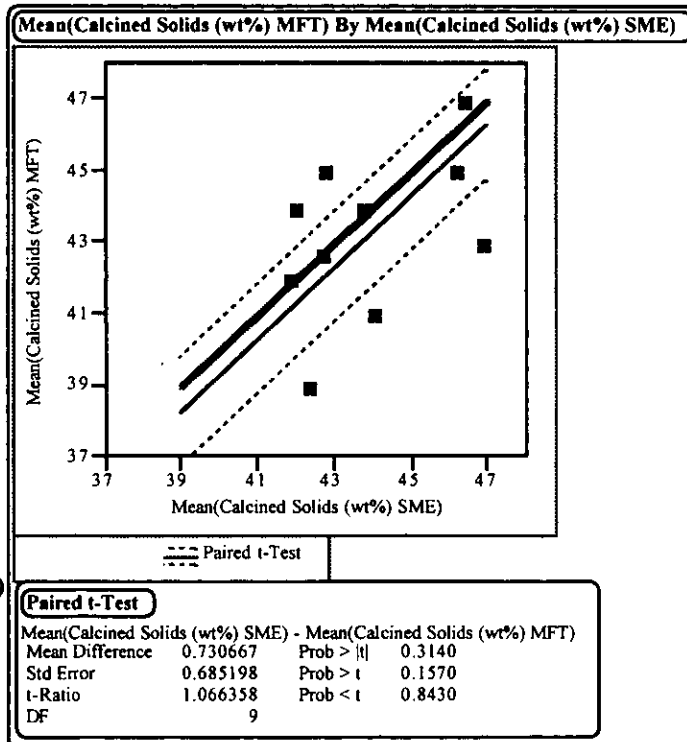


Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements

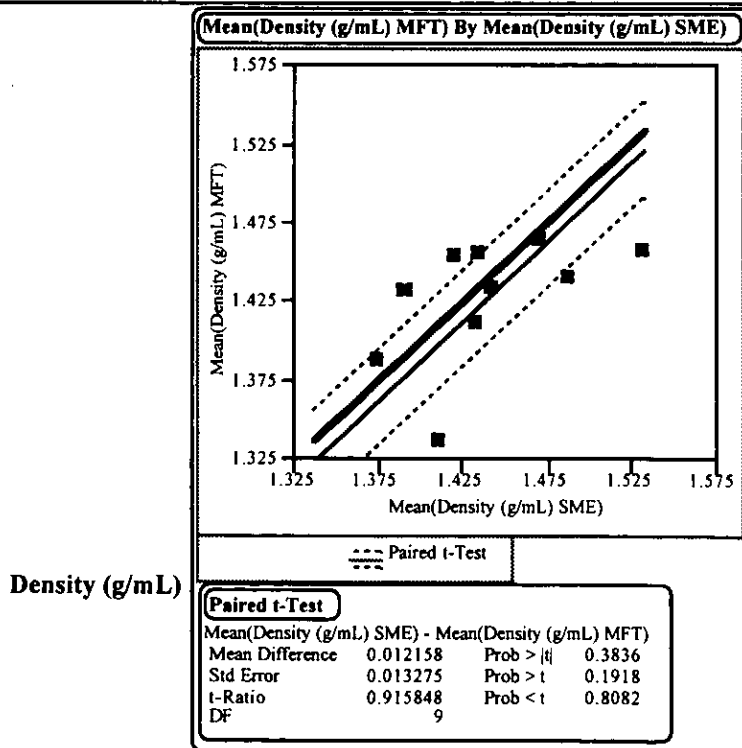
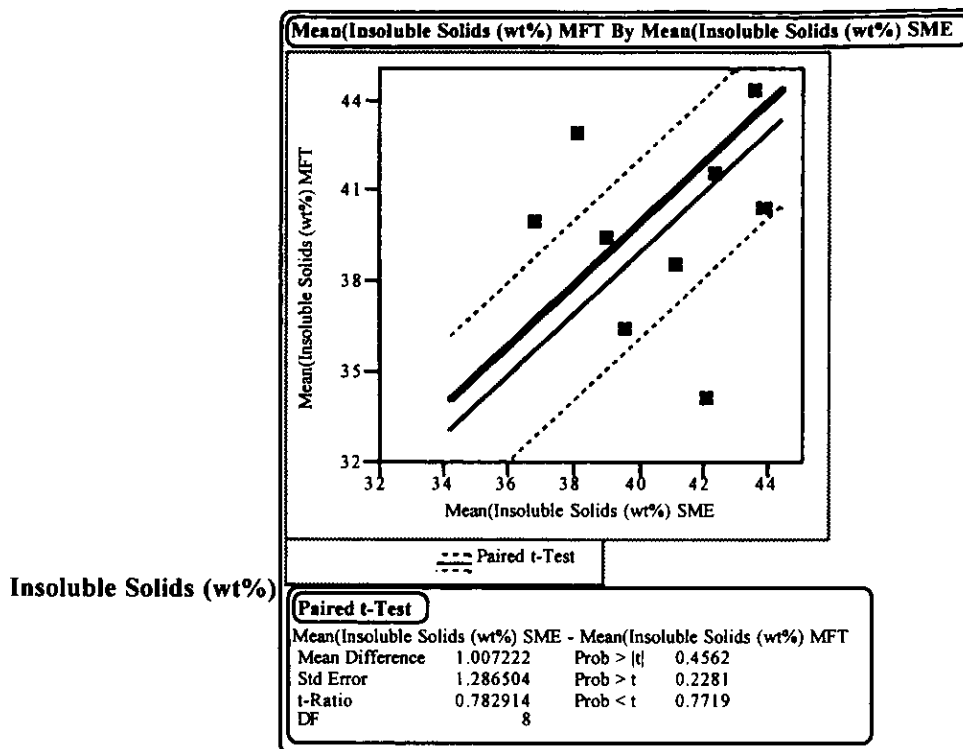


Total Solids (wt%)

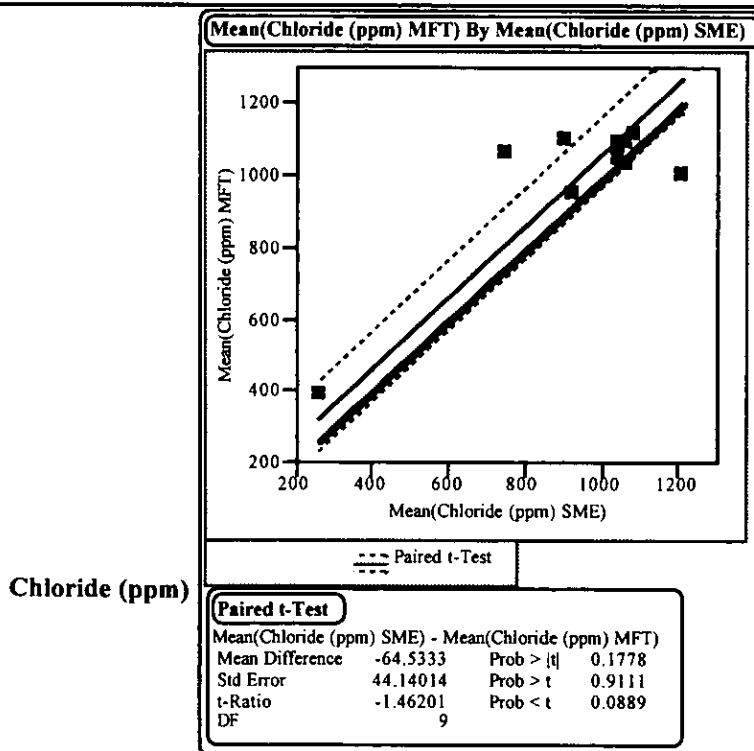
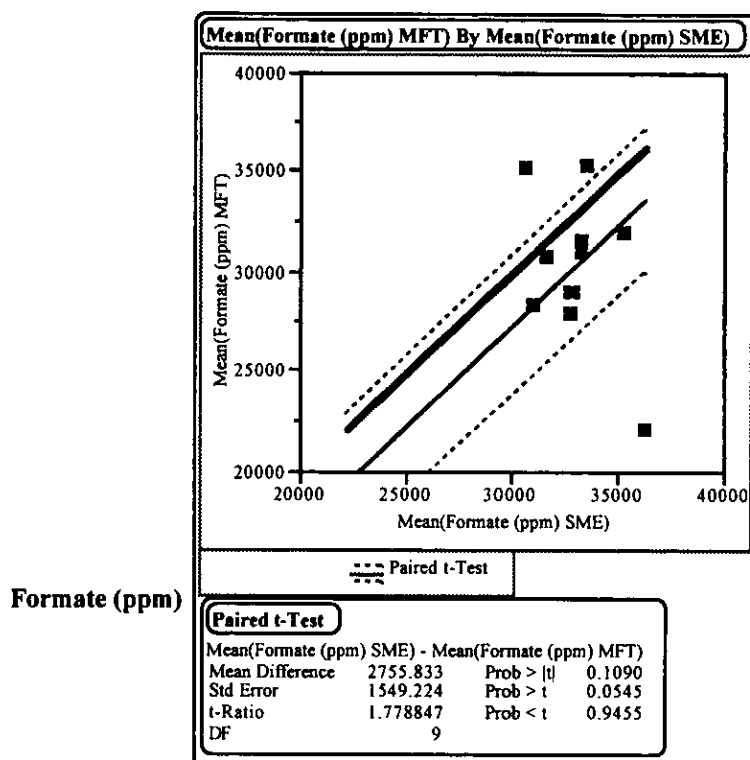
Calcined Solids (wt%)



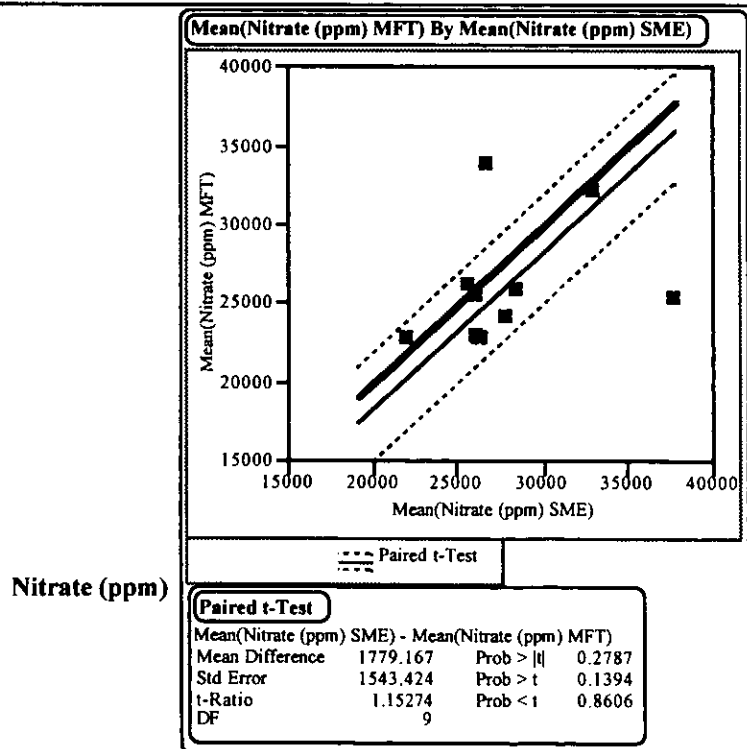
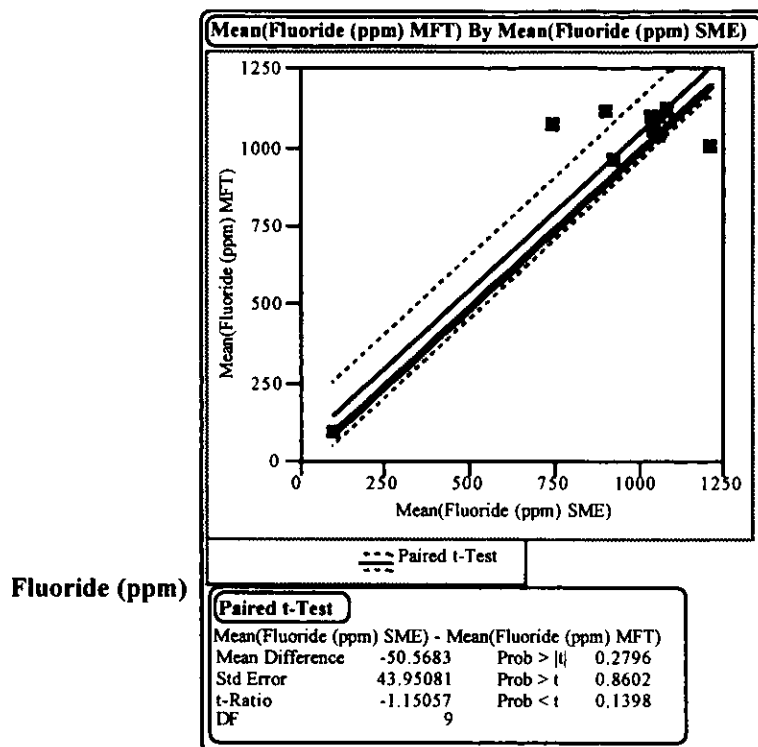
**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements  
(Continued)**



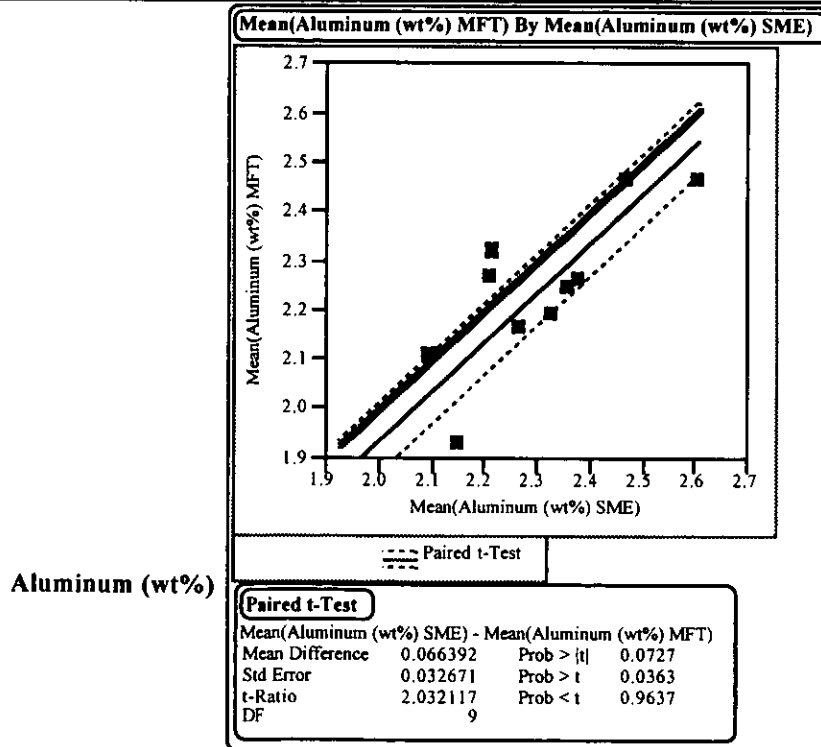
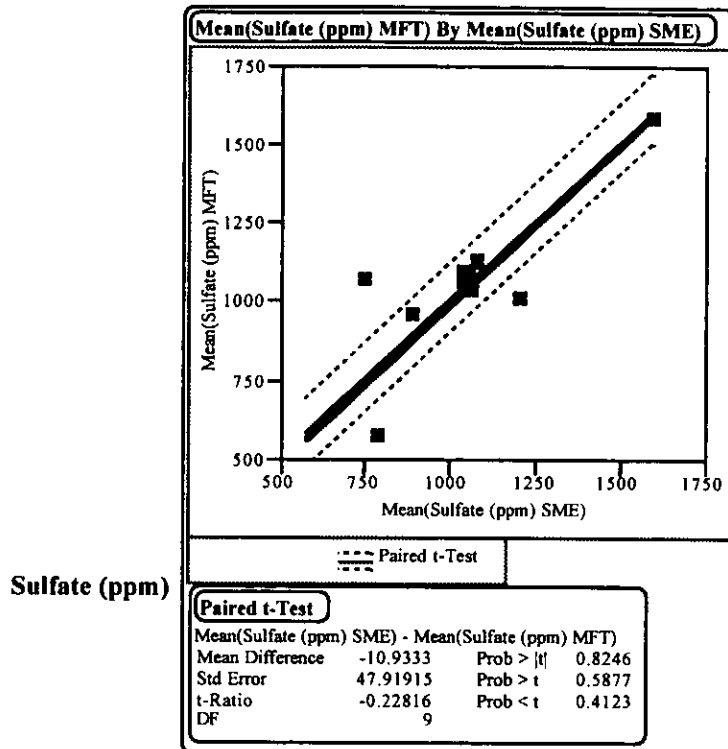
**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements**  
(Continued)



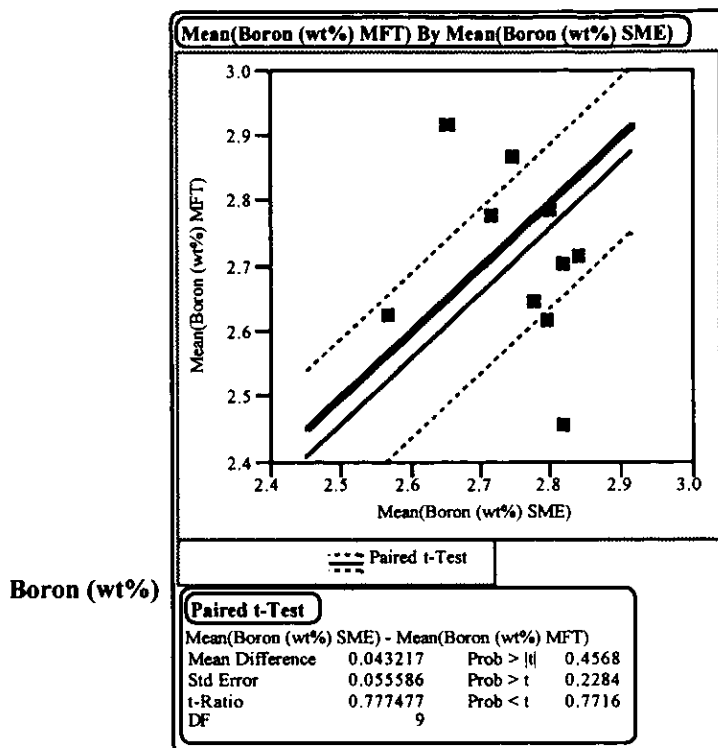
**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements  
(Continued)**



**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements (Continued)**

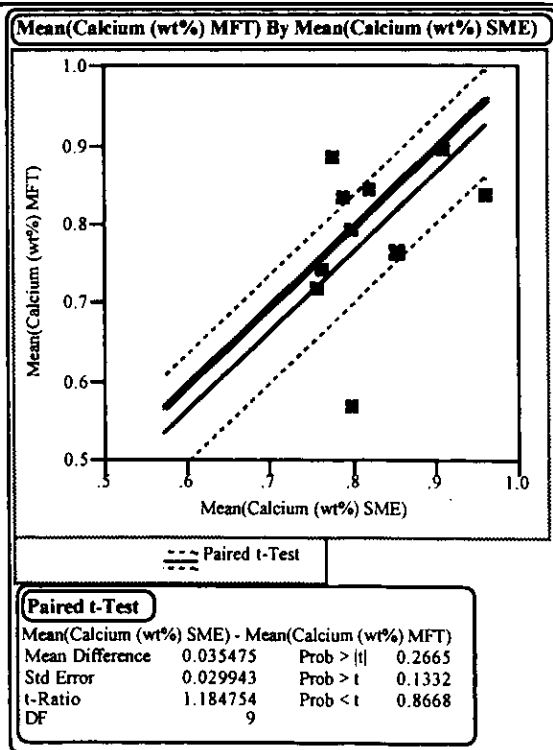


**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements  
(Continued)**



**Boron (wt%)**

**Calcium (wt%)**



**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements (Continued)**

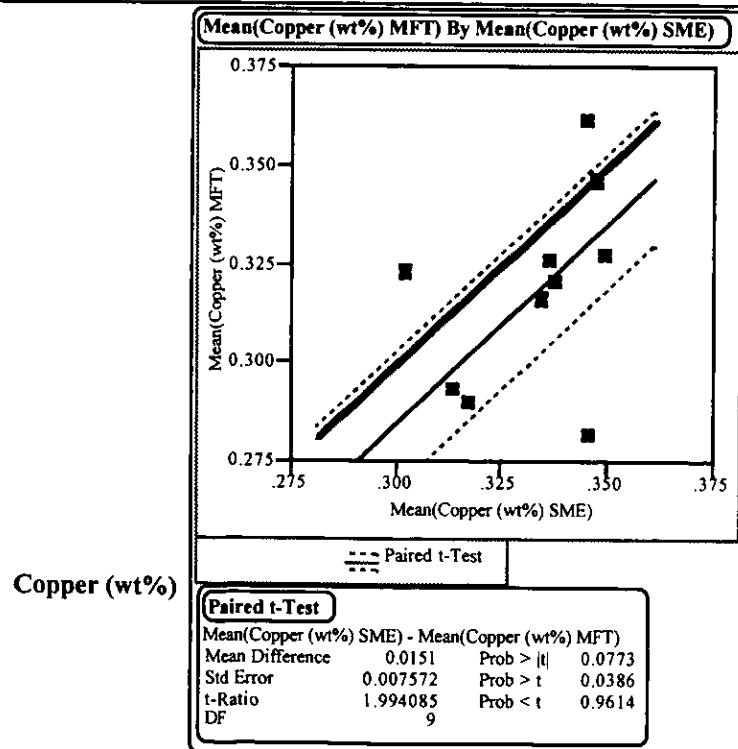
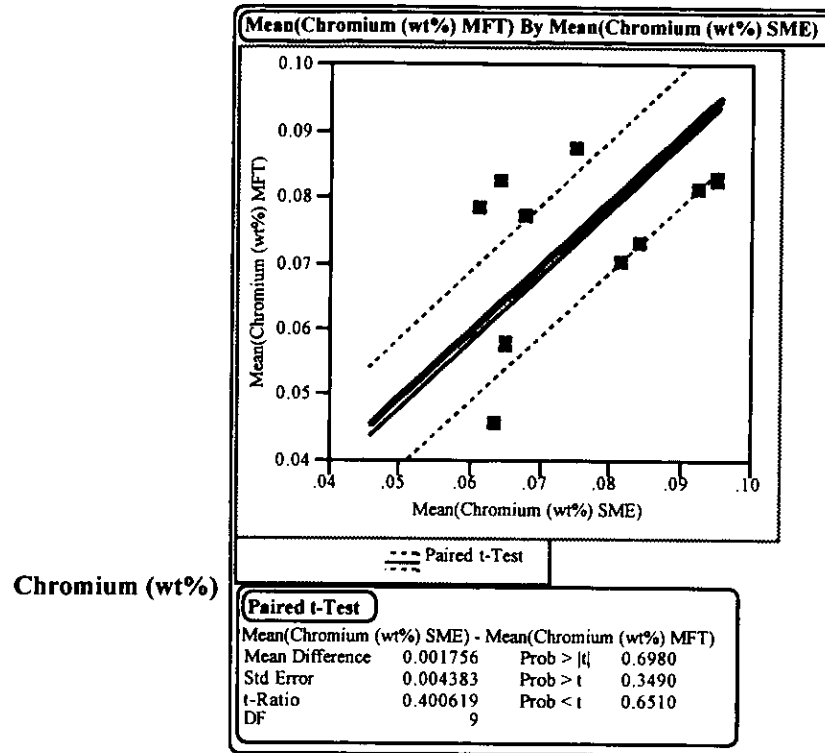
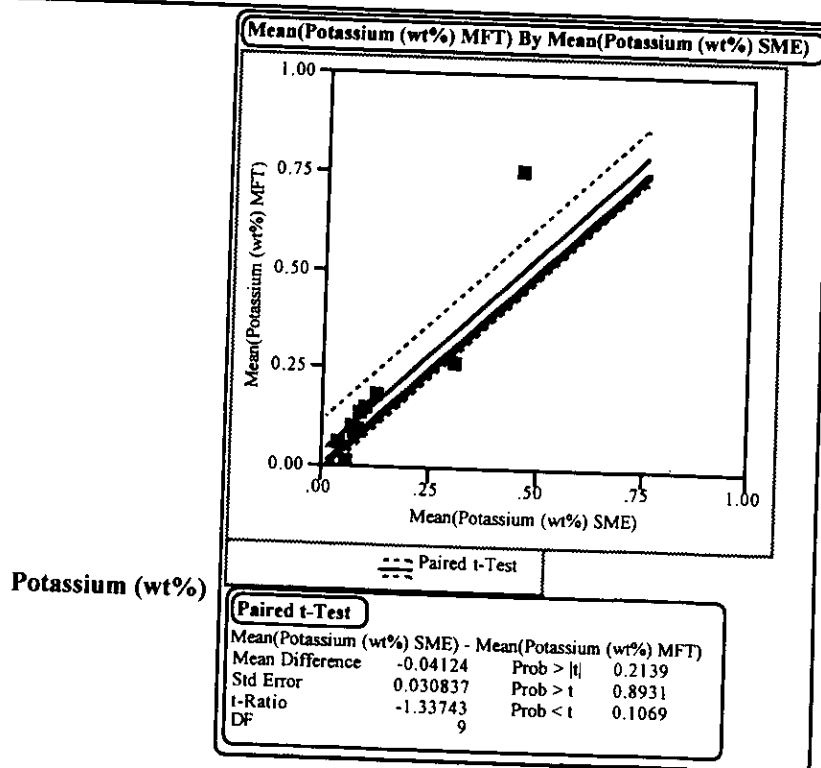
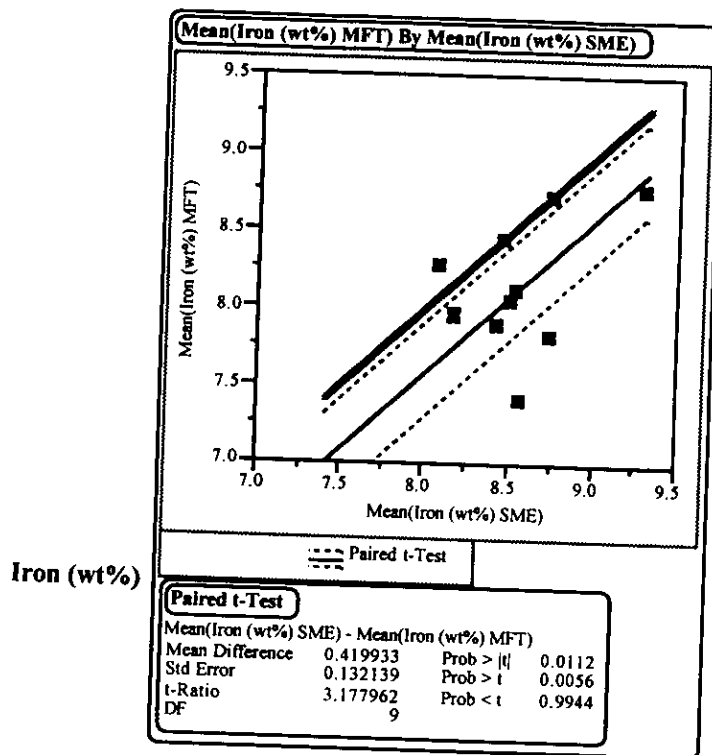
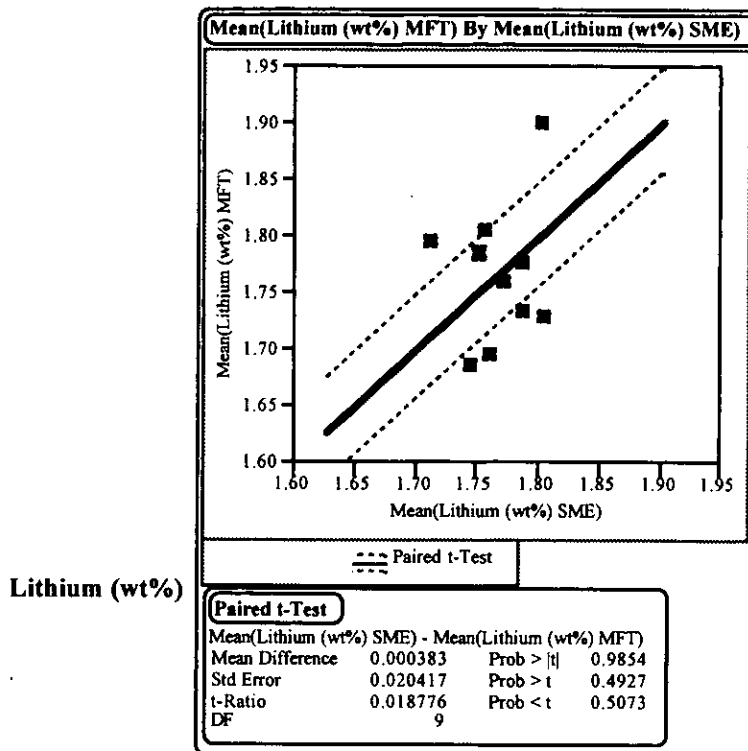


Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements  
(Continued)

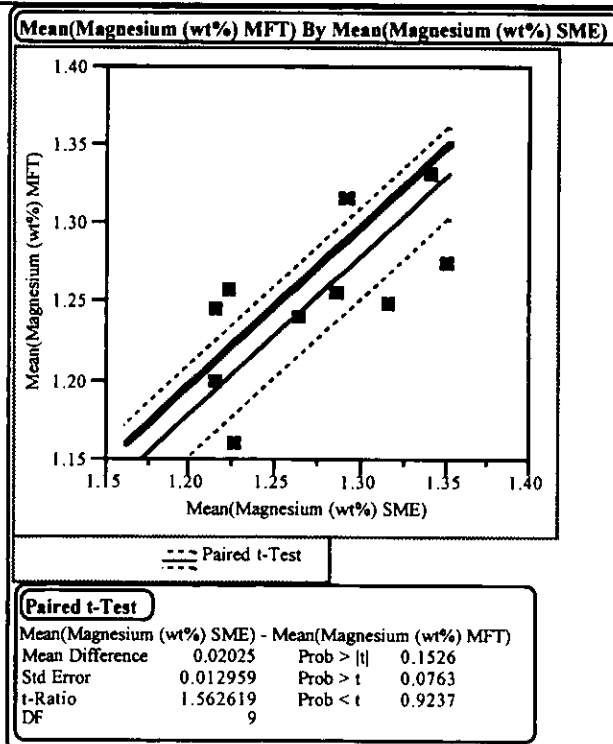




**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements (Continued)**

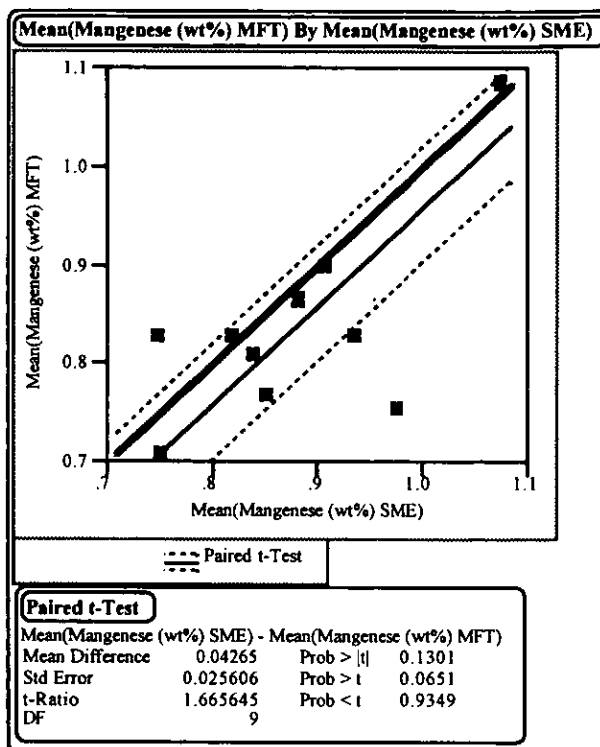


**Magnesium (wt%)**

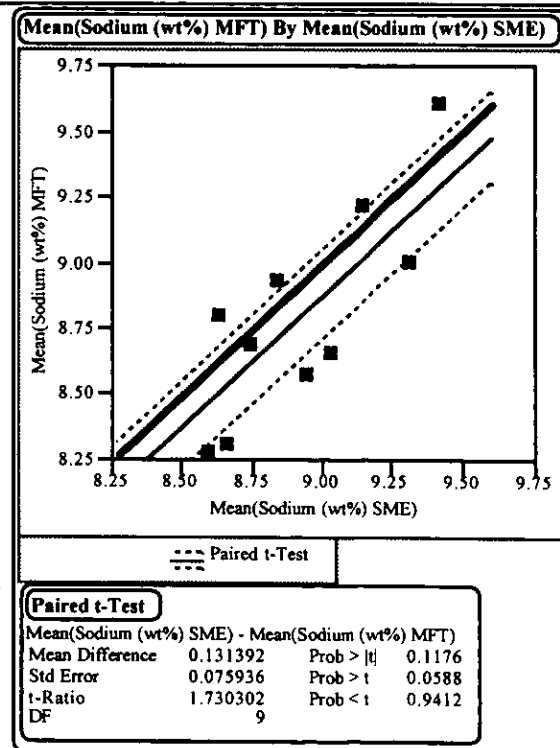


**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements  
(Continued)**

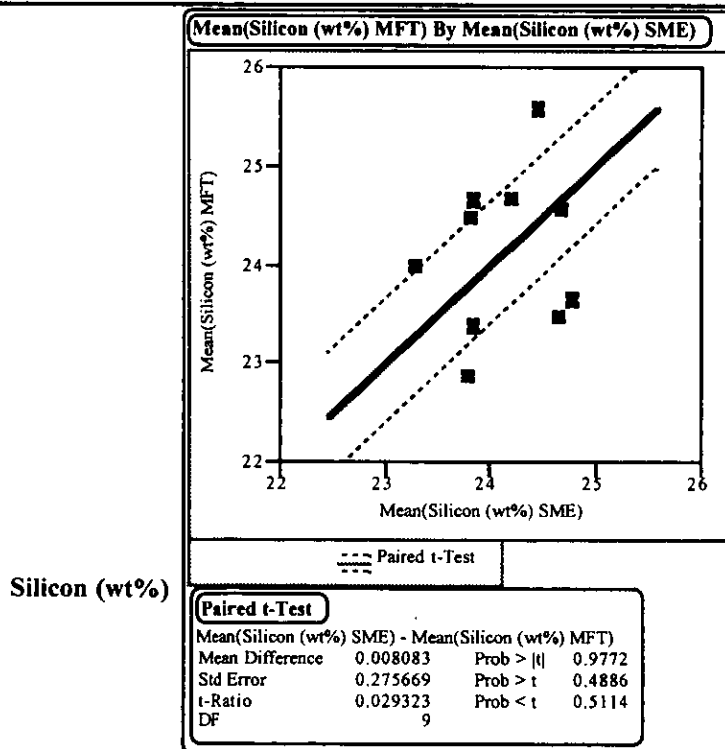
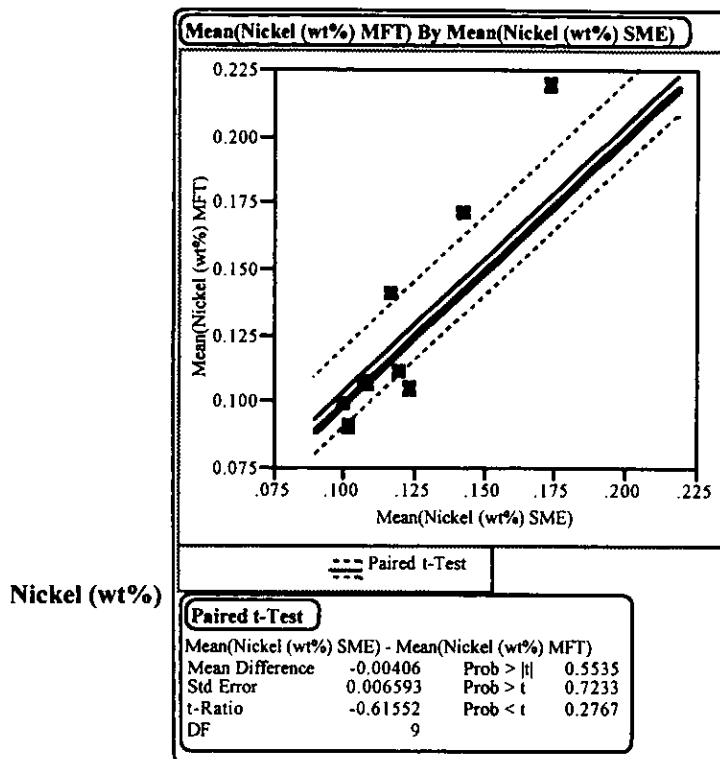
**Manganese (wt%)**



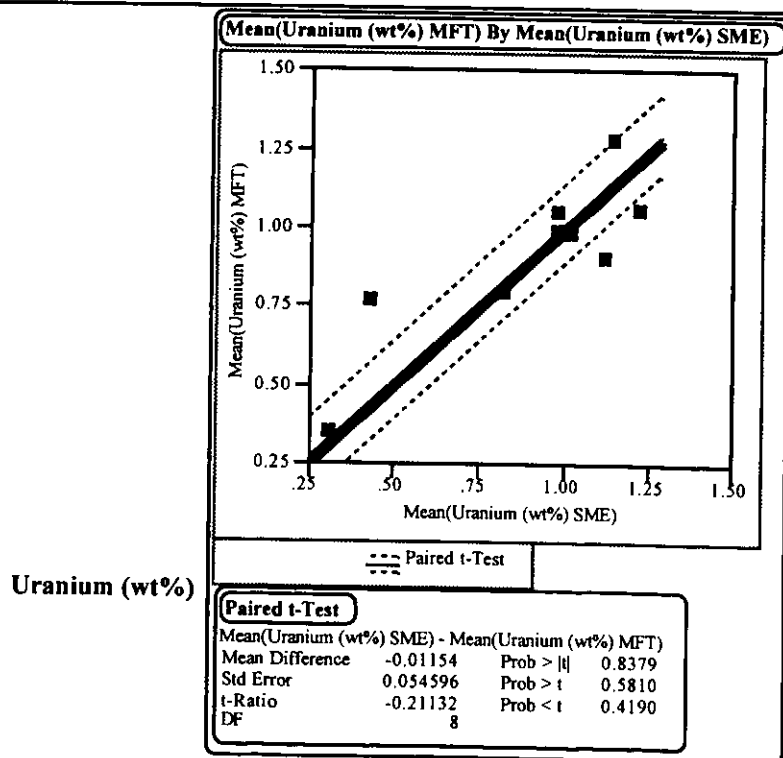
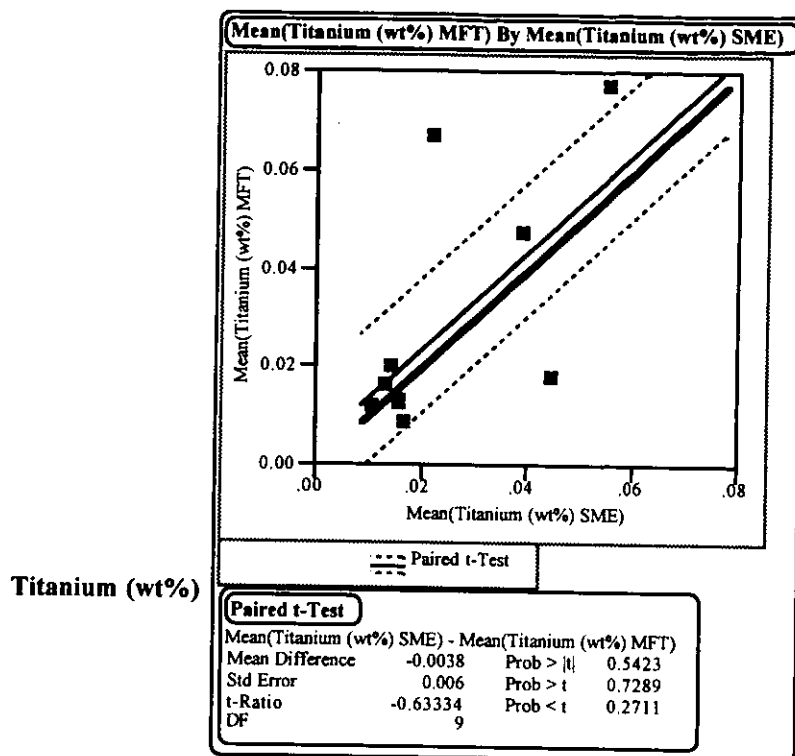
**Sodium (wt%)**



**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements (Continued)**



**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements**  
(Continued)



**Exhibit 10: Paired-t Tests for Differences Between SME and MFT Measurements  
(Continued)**

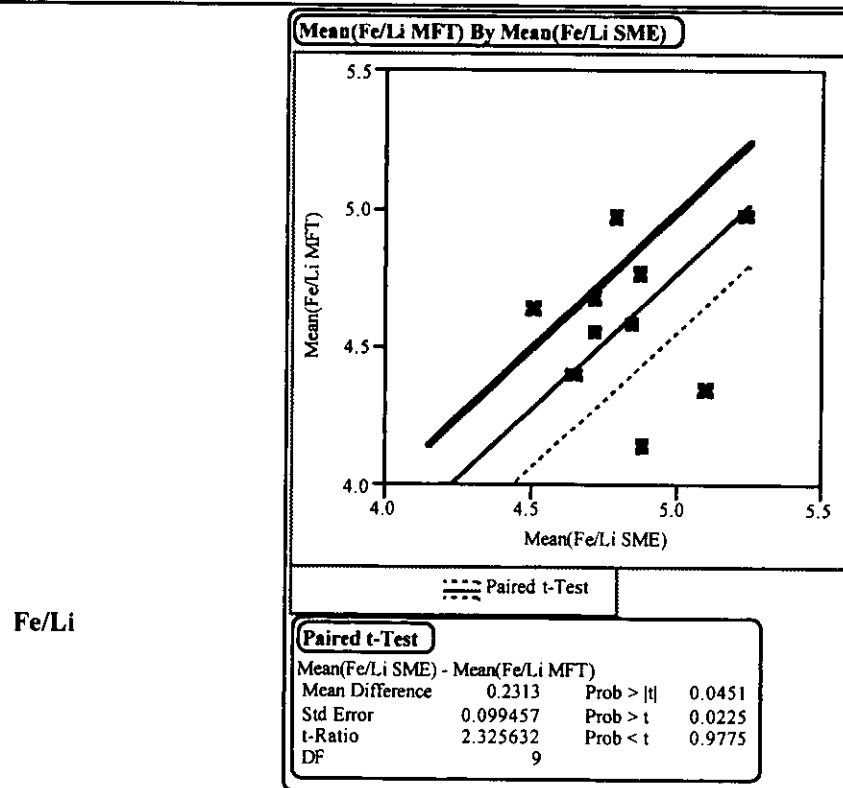
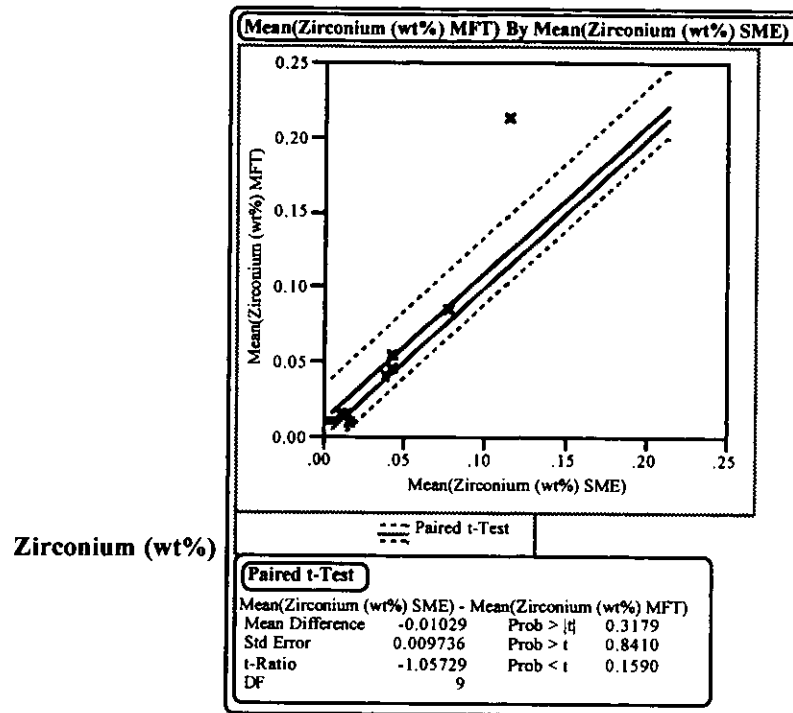
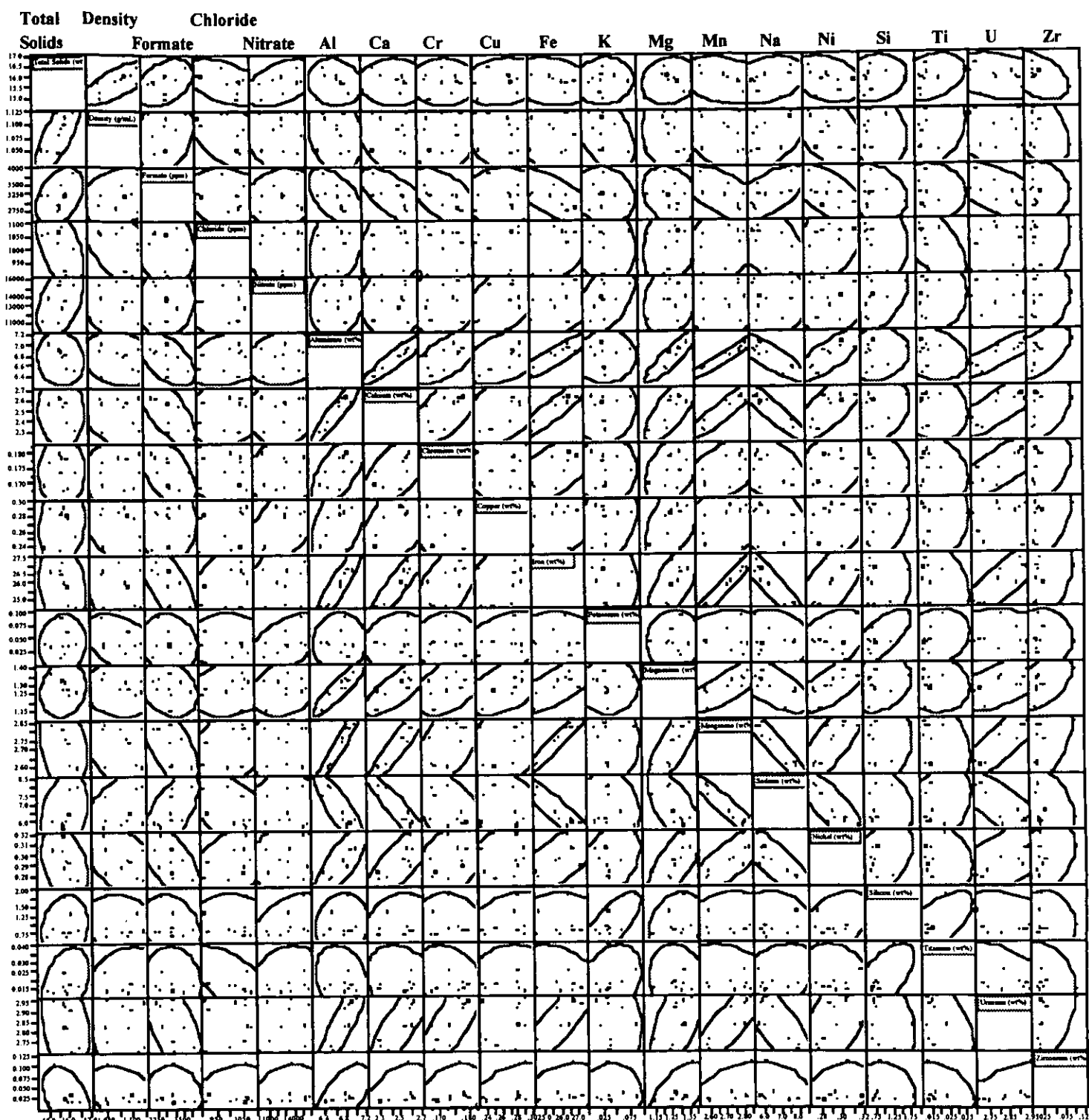
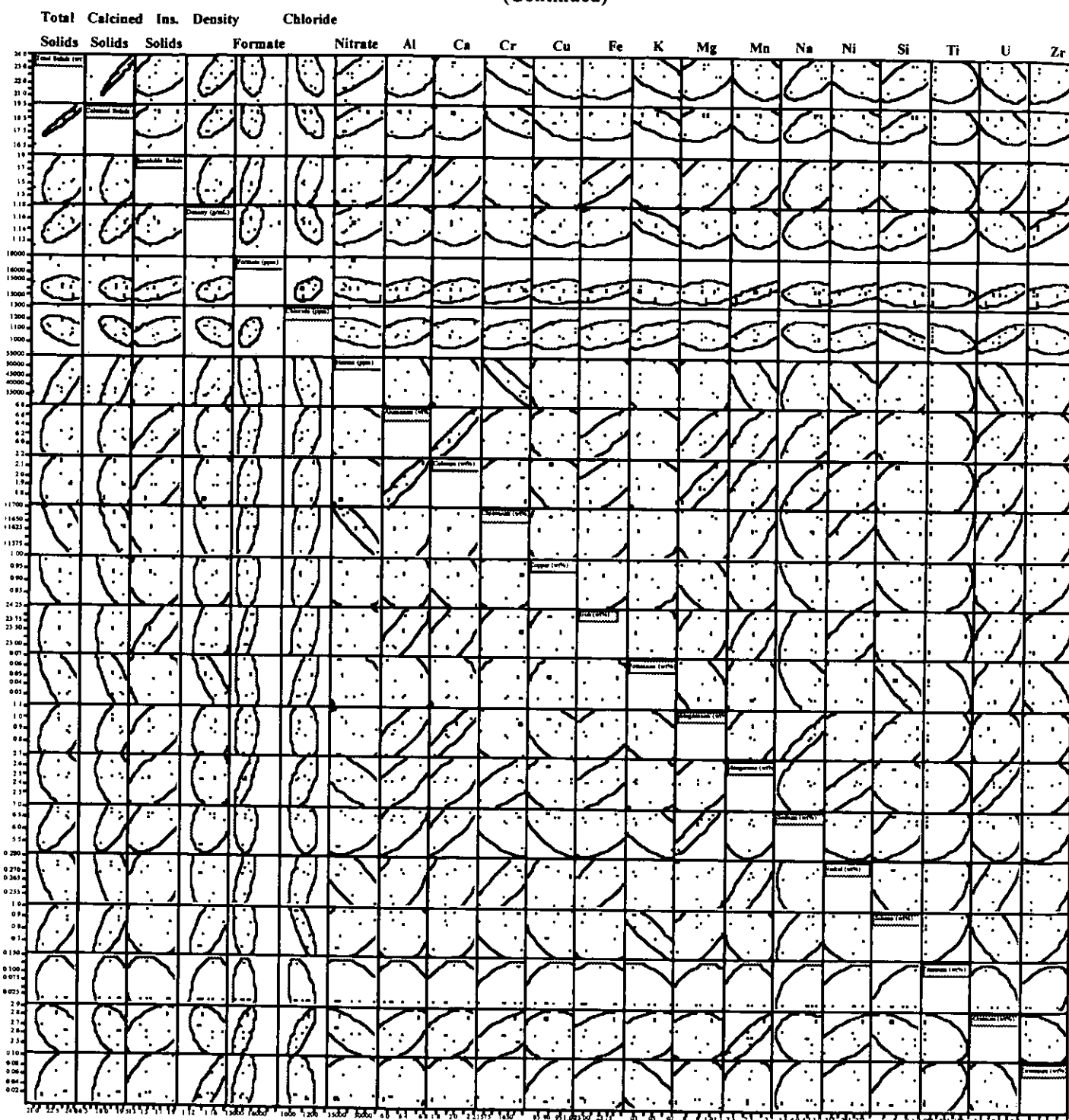


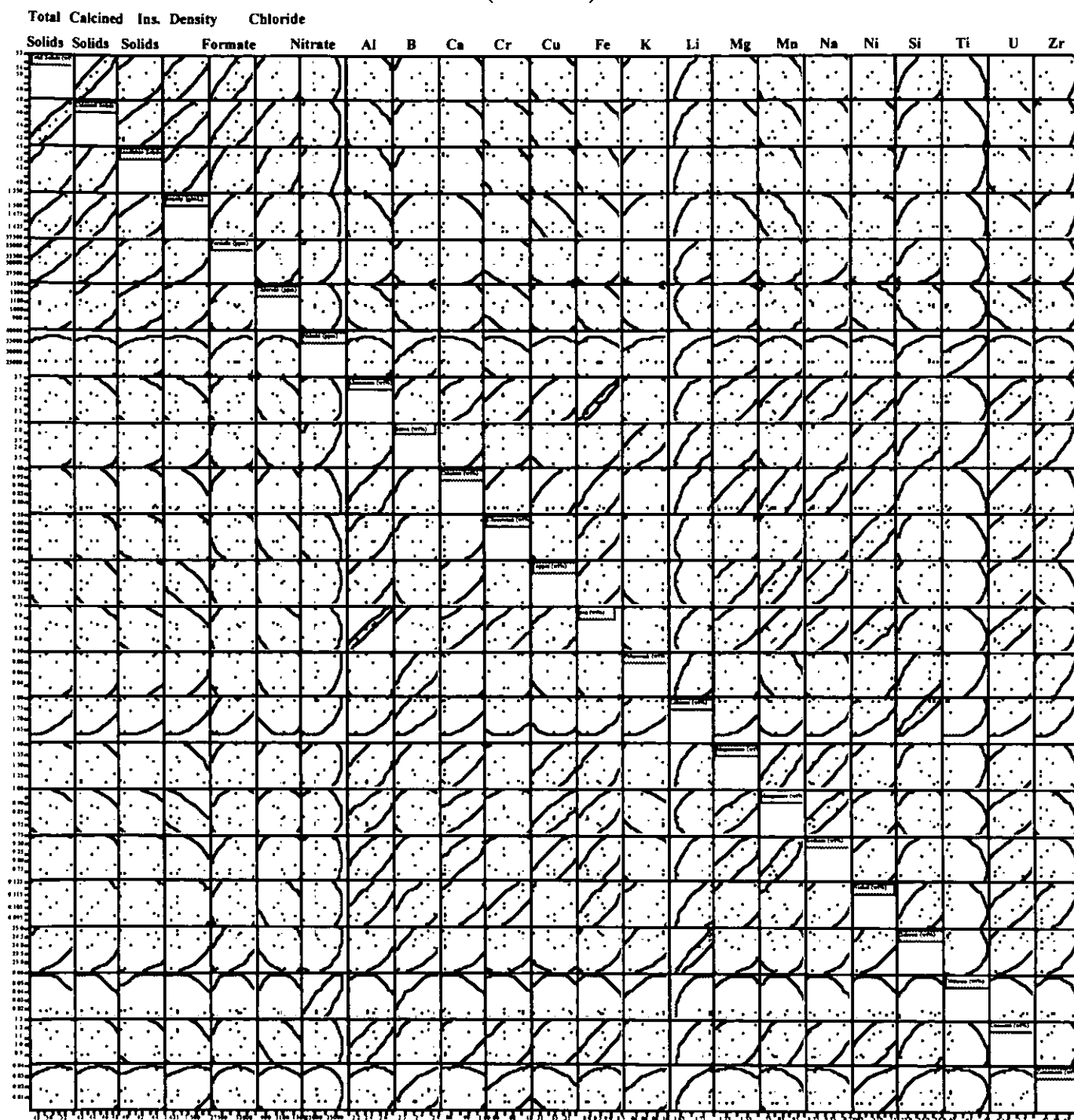
Exhibit 11: SRAT Receipt Scatterplot Matrix Using Batch Averages



**Exhibit 11: SRAT Product ScatterPlot Matrix Using Batch Averages**  
**(Continued)**

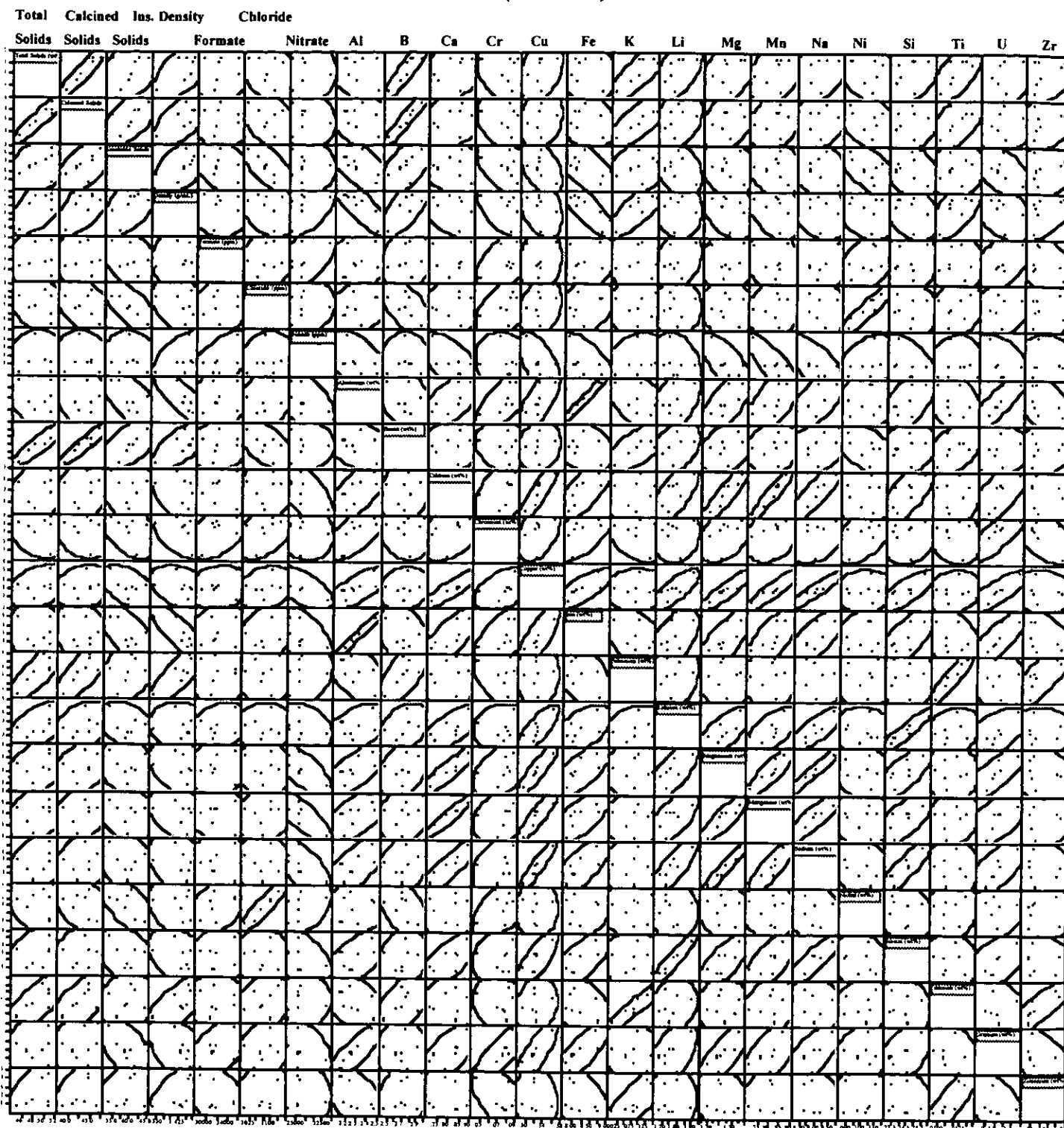


**Exhibit 11: SME ScatterPlot Matrix Using Batch Averages  
(Continued)**





**Exhibit 11: MFT ScatterPlot Matrix Using Batch Averages  
(Continued)**



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