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1 2	Rapid Method to Determine Ra-226 in Steel Samples				
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14 15	Keywords: rapid method, digestion, decommissioning, steel, radium-226, emergency				
16	Abstract				
17	The rapid measurement of ²²⁶ Ra in steel samples is very important in the event of a radiological				
18	emergency. ²²⁶ Ra ($T_{1/2} = 1600$ y) is a natural radionuclide present in the environment and a highly toxic				
19	alpha-emitter. Due to its long life and tendency to concentrate in bones, ²²⁶ Ra injestion or inhalation can				
20	lead to significant committed dose to individuals. A new method for the determination of ²²⁶ Ra in steel				
21	samples has been developed at the Savannah River Environmental Laboratory. The new method employs a	1			
22	rugged acid digestion method that includes hydrofluoric acid, followed by a single precipitation step to				
23	rapidly preconcentrate the radium and remove most of the dissolved steel sample matrix. Radium is then				
24	separated using a combination of cation exchange and extraction chromatography, and ²²⁶ Ra is measured b	уy			
25	alpha spectrometry. This approach has a sample preparation time of ~ 8 hours for steel samples , has, a very				
26	high tracer yield (>88%), and removes interferences effectively. A ¹³³ Ba yield tracer is used so that sample	s			
27	can be counted immediately following the separation method, avoiding lengthy ingrowth times that are				
28	required in other methods.				
29					
30	Introduction				
31	²²⁶ Ra ($T_{1/2}$ = 1600 y) is one of the most toxic of the long-lived alpha-emitters present in the				
32	environment. Due to its long half-life and tendency to concentrate in bones, injestion or inhalation of ²²⁶ R	ła			

33 can lead to a significant committed dose to individuals. Rapid methods are needed to measure 226 Ra in

34 various matrices in the event of a national radiological emergency. [1,2,3,4] The recent theft of nuclear

material in Mexico highlights the need for nuclear safeguards and raises concerns about a radiological
dispersive device (RDD) or "dirty bomb". [5] The ²²⁶Ra isotope has been identified by the International
Atomic Energy Agency as a radionuclide that can harm human health if used in a terrorist attack using a
RDD, [6]

39 According to Steinhäusler et al., natural radionuclides can pose a significant risk for radiological terrorism, as ²²⁶Ra has been trafficked repeatedly through different countries. Furthermore, ²¹⁰Po has been 40 41 used in a criminal act, [7] with former Russian intelligence officer Alexander Litvinenko dying in a London 42 hospital on November 23, 2006, after he was deliberately poisoned with²¹⁰Po. Police discovered that those 43 involved in this crime had spread ²¹⁰Po over many locations in London. [8] Because ²²⁶Ra has a high specific activity relative to Uranium and many other naturally occurring radionuclides, the potential is 44 45 higher for a radiological event leading to a significant committed dose from 226 Ra. 46 During a national radiological emergency, the laboratories providing analytical support will be faced with a 47 tremendous number of samples to be analyzed very quickly. Many of the environmental samples will 48 consist of urban matrices, building materials such as concrete, brick or asphalt. The availability of proven 49 rapid methods will be essential to allow incident commanders to assess the scope and impact of the event. If 50 such an emergency occurs, there will be an urgent need for rapid radiochemical analyses for building 51 materials, including steel from building debris, to support dose mitigation and environmental clean-up. The 52 defensibility of results is very important to maintain public trust. [9] 53 The application of rapid, streamlined radiochemical techniques to environmental and 54 decommissioning samples can reduce labor costs and facilitate improved analytical efficiencies. 55 Furthermore, reliable, high quality analyses are essential, not only following a radiological emergency, but 56 also for routine laboratory analyses. The International Atomic Energy Agency (IAEA) AMERA (Analytical 57 Laboratories for the Measurement of Environmental Radioactivity) network administered proficiency testing for the rapid analysis of ²²⁶Ra in water and phosphogypsum in 2008. The ALMERA network, 58 59 established by the IAEA in 1995, is a technical collaboration of existing institutions and makes available to 60 member states a worldwide network of analytical laboratories capable of providing reliable and timely 61 analysis of environmental samples in the event of an accidental or intentional release of radioactivity. Fortynine labs from 39 member states participated in this study. Most of the laboratories used gamma 62 spectrometry to measure ²²⁶Ra by measuring the gamma ray emission of its ²¹⁴Bi or ²¹⁴Pb progeny, requiring 63 64 at least a 21 day ingrowth period. This time delay would not be acceptable during a radiological emergency. For the two water samples that contained 226 Ra, 43% and 31% of the lab results, respectively, were

66 unacceptable versus IAEA test criteria. For the phosphogypsum sample, 19% of the ²²⁶Ra results were

67 unacceptable. Recommendations in this study to improve measurement quality addressed gamma calibration

- 68 geometry issues, gamma emission interferences and, of particular importance the loss of the decay chain
- 69 progeny ²²²Rn due to leakage in the sample counting containers. [10]

70 In an emergency, where time is of the essence, long ingrowth times and poor quality results are 71 unacceptable. A new method has been developed at the Savannah River Environmental Laboratory to 72 measure ²²⁶Ra isotopes in steel samples using alpha spectrometry. The method employs preconcentration 73 technology that effectively manages the high iron content resulting from the dissolution of the steel sample. Rapid sample digestion and preconcentration prepare samples for column purification. The use of a ¹³³Ba 74 yield tracer allows the direct measurement of ²²⁶Ra by alpha spectrometry without waiting for progeny to 75 ingrow, facilitating rapid analysis of samples, which will be very important in a radiological emergency. 76 77 While rapid, the new method is robust, and the ²²⁶Ra measurements can be performed quickly with high 78 reliability.

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80 Experimental

81 Reagents

82 The resins employed in this work are strong acid cation exchange resin (50W-X8, H⁺ form, 200-83 400 mesh) and DGA Resin, Normal (N,N,N',N'-tetraoctyldiglycolamide), (available from Eichrom 84 Technologies, Inc., Lisle, Illinois, USA, and Triskem, Bruz, France). Nitric and hydrofluoric acids were 85 prepared from reagent-grade acids (Fisher Scientific, Inc.). All water was obtained from a Milli-Q2[™] water purification system. All other materials were ACS reagent grade. Radiochemical isotopes ²²⁶Ra and ¹³³Ba 86 87 were obtained from Eckert Ziegler/Analytics, Inc. (Atlanta, GA, USA) and diluted to approximately 0.37 88 Bq mL⁻¹ and 37 Bq mL⁻¹ respectively. 89 90 Apparatus

The ²²⁶Ra measurements were performed by alpha-particle pulse-height measurements using
 Passivated Implanted Planar Silicon (PIPS) detectors. The PIPS detectors have an active surface of 450
 mm². The nominal counting efficiency for these detectors is 28-30%. The distance between the sample and
 detector surface is ~3 mm.

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A Canberra (Meriden, CT, USA) high purity germanium detector (Model GC4019), with a relative

96 efficiency of 40% at 1332 keV was used to measure the ¹³³Ba tracer yield for each sample. The gamma

97 spectrometry count time was 20 minutes per sample. Canberra Genie 2000 Gamma software (version 1.3)

98 was used to process the sample results.

Polycarbonate vacuum boxes with 24 positions and a rack to hold 50 mL plastic tubes were used.
 Two boxes were connected to a single vacuum source by using a T-connector and individual valves on the
 tubing to each box.

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103 Procedures

104 *Column preparation.* Cation exchange resin (Eichrom 50WX8, 200-400 mesh) was obtained as 105 bulk resin and columns were prepared by weighing out the resin amounts in large ion exchange columns 106 with reservoirs (Environmental Express, Mount Pleasant, SC, USA). DGA Resin cartridges containing 2 107 mL of resin were obtained from Eichrom Technologies, Inc. (Lisle, IL). Small particle size (50-100 μ m) 108 resin was employed, along with a vacuum extraction system (Eichrom Technologies) that will handle 24 109 samples at a time. Flow rates of ~1-2 mL min⁻¹ were typically used. For the cation exchange resin (200-100 mesh), optimum flow rates were achieved (in most cases) using gravity flow.

Sample Preparation. Figure 1 shows the flowsheet for the sample preparation for ²²⁶Ra in 1 gram 111 112 samples of 304 stainless steel disks ((Engineering and Information Systems, Aiken, SC, ~18% chromium, ~8% nickel). Each sample was placed in a 250 mL Teflon beaker and spiked with a 133 Ba tracer (~33 Bq). 113 114 Twenty milliliters of 12M HCl, 5 mL 15.8M HNO₃, and 5 mL 28M HF were added to each beaker, and the 115 samples were digested to dryness on a hot plate on medium heat to avoid any splattering. After the samples 116 were taken to dryness, 10 mL 12M HCl, 1 mL 15.8M HNO₃, and 1 mL 28M HF were added to each beaker, 117 and the samples were evaporated to dryness on a hot plate. Finally, 5 mL 12M HCl and 5 ml 3M HNO₃-118 0.25M H₃BO₃ were added to each beaker to remove fluoride. This step was found to facilitate complete 119 removal of the sample residue from the beaker. The contents of each beaker were evaporated to dryness on 120 a hot plate.

To dissolve the sample residue, 10 mL 0.25M HCl was added to each beaker. Each sample was warmed on a hot plate to dissolve the residue, and the dissolved sample was transferred to a 50 mL centrifuge tube. The dissolution and transfer with 10 mL 0.25M HCl were repeated two more times, warming each beaker as needed. To precipitate the Ra from the dissolved steel sample, 2 mL 1.25M calcium nitrate and 6 mL 28M HF were added to each 50 mL tube. After mixing each sample tube well, the

tubes were cooled in ice bath for ~15 minutes to facilitate the complete co-precipitation of ¹³³Ba and ²²⁶Ra 126 127 on CaF₂. The HCl concentration was kept low (0.25M HCl) and large excess of HF was used to facilitate co precipitation of barium and radium fluoride with calcium fluoride, since BaF_2 (K_{sp} 1x10⁻⁶) has a relatively 128 129 high solubility product constant compared to CaF_2 (K_{sp} 5.3x10⁻⁹). Each sample was centrifuged at 3500 rpm 130 for 6 minutes and the supernate was discarded. Each sample precipitate was redissolved in 10 mL 1 M 131 HCl-0.25M boric acid and 10 mL 1 M HCl. Each 50 mL sample tube was mixed well, warmed briefly in a 132 hot bath and centrifuged to check for any solids. The sample liquid was transferred to a new 50 mL tube to 133 remove any residual solids.

While this new method will need to be validated for effectiveness on other types of steel, no adverse sample matrix impact from variations in the chromium, nickel, carbon and other constituent content is expected. Iron, the key matrix component in steel, is effectively removed during the final precipitation step, while trace amounts of chromium, nickel, carbon and the other constituents of steel remaining following precipitation do not interfere with the cation exchange and DGA Resin separation methods.

139 Column separation for Radium-226. Figure 2 shows the column separation for radium which 140 employs cation exchange resin for the initial sample load and rinse steps, followed by elution of ²²⁶Ra 141 through DGA Resin to remove alpha emitting interferences. The cation exchange resin column contained 5 142 grams of resin (200-400 mesh), although slightly more resin can be used for larger sample aliquots or for 143 samples containing large amounts of Ca, such as steel with residual soil or concrete. The cation exchange 144 resin columns were set-up on a vacuum box with a large inner liner to collect rinses. However, vacuum is 145 normally only needed to get the flow started, and gravity flow can then be used for the bulk of sample 146 elution prior to the addition of the DGA Resin cartridges.

147 Prior to loading the sample, the cation resin was cleaned as follows, using gravity flow rates of 3-4 148 drops per second, to ensure very low blanks: 20mL deionized water, 20 mL 6M HCl, 10mL deionized 149 water, and 10 mL 0.5M HCl. To each sample load solution, 3 mL 1.5M ascorbic acid was added to reduce 150 Fe (III) to Fe (II) to minimize retention on the cation resin of any residual iron present. The samples were 151 loaded at ~ 1 drop per second. After sample loading, the column was rinsed at $\sim 1-2$ drops/second with 25 mL 3M HCl to remove Ca^{2+} , Pb^{2+} , Bi^{3+} and UO_2^{2+} ions that may be present in the sample. 152 153 After the 3M HCl rinse, a 2 mL DGA cartridge was placed onto the bottom of each cation 154 exchange column, and a clean labeled tube was added below each column to collect the purified eluent. To

elute Ba/Ra from each cation column, 35 mL 5M HNO3 was added to each column and eluted at ~1 drop

per second. The eluents were transferred to 250 mL glass beakers, and sample tubes were rinse with 3 mL 30wt% H₂O₂. The tube rinses added to each sample beaker, and samples were quickly taken to dryness on a hotplate. The sample residues were redissolved in 10 mL 1.5M HCl with heating on a hot plate, transferred to clean 50 mL tubes. The beakers were rinsed with two 7 mL volumes of 1.5M HCl to complete transfer to the 50mL tubes, yielding purified radium fraction volumes of ~20 mL 1.5M HCl total. The purified samples are now suitable for final microprecipitation of ²²⁶Ra with BaSO₄.

162 Three grams of ammonium sulfate were added to each sample, and tubes were mixed well to 163 complete dissolution. Fifty micrograms of barium, from a 10mg/mL stock solution, was added to each 164 sample, and and tubes wer mixed well. Five milliliters isopropanol were added to each tsample to reduce 165 barium sulfate solubility, and tubes were mixed again. The tubes were iced for 15 minutes and periodically 166 vortexed (beginning, middle and on removal from ice). The samples were filtered onto 0.1 micron 25 mm 167 polypropylene filters (Resolve-Filter-Eichrom Technologies) to collect the microprecipitate, and filters 168 were rinsed with 3-5 mL of 20% isopropanol. The filters were dried under a heat lamp, counted by gamma spectrometry to determine ¹³³Ba yield and alpha spectrometry to measure ²²⁶Ra. It should be noted that 169 170 sulfuric acid may be used instead of ammonium sulfate, if desired. The disposable Resolve Filters funnel 171 units were used on vacuum boxes with a liner to save time.

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173 **Results and Discussion**

Table 1 shows the individual results for the determination of ²²⁶Ra in five 1 g steel samples spiked with 174 175 36.4 mBq ²²⁶Ra using this rapid sample preparation method and measurement by gamma and alpha spectrometry. The average ²²⁶Ra result was 36.5 mBq, with a -0.8% bias and SD (standard deviation) of 0.8 176 177 mBq. The average tracer recovery for 133 Ba was 95.4% \pm 5.9% (SD). The high 133 Ba tracer recoveries and 178 excellent results for ²²⁶Ra versus known values indicate the effectiveness of the sample preparation and 179 measurement steps. The use of calcium fluoride to coprecipitate barium fluoride and radium fluoride was successful despite the greater solubility of the Ba/Ra fluorides. The ²²⁶Ra peaks for all samples show good 180 alpha peak resolution (typically ~45keV, Figure 3). The uncertainties for the individual ²²⁶Ra results in all 181 sample sets were typically \pm 7-8% (1 SD), with a 16 hour count time. Shorter alpha spectrometry 182 183 measurement times may be used in a radiological emergency.

Table 2 shows the individual results for the determination of ²²⁶Ra in five 1 g steel samples spiked with 73.68 mBq ²²⁶Ra using this rapid sample preparation method and measurement by gamma and alpha

- spectrometry. The average 226 Ra result was 74.9 mBq, with a 1.6% bias and SD of 3.1 mBq smp⁻¹. The average tracer recovery for 133 Ba was 88.8% \pm 1.8% (SD).
- Table 3 shows the individual results for the determination of ²²⁶Ra in five 1 g steel samples spiked with 189 182.3 mBq ²²⁶Ra using this rapid sample preparation method and measurement by gamma and alpha 190 spectrometry. The average ²²⁶Ra result was 182.9 mBq, with a -0.7% bias and SD of 4.7 mBq. The average 191 tracer recovery for ¹³³Ba was 89.5% \pm 1.8% (SD). It is not known why sample aliquot #3 has a lower ¹³³Ba 192 yield, however it is interesting to note that without this sample aliquot the average ¹³³Ba yield is 94.5%.
- 193 The MDA (Minimum Detectable Activity) for ²²⁶Ra using this method with measurement by alpha
- spectrometry was calculated according to equations prescribed by Currie: [11]
- 195 MDA = [2.71+4.65B]/(CT*R*V*Eff*A*0.060)
- 196 where B = Total Background counts, = BKG (rate) * sample count time ; CT = sample count time (min) R
- 197 = Chemical Recovery; V = Sample aliquot (g); EFF = Detector Efficiency; A = Isotopic abundance (in
- 198 most cases this will be ~ 1); 0.060 = conversion from dpm to mBq.
- 199The MDA (minimum detectable activity) for the alpha spectrometry results can be adjusted as200needed, depending on the sample aliquot and count time. For a 1g steel aliquot, the method MDA for ²²⁶Ra
- with a 16 hour count time is \sim 500 uBq g⁻¹. Shorter count times may be used in an emergency.
- 202 It should be noted this steel digestion method could be coupled with ICP-MS, however, the
- 203 minimum detectable concentration is about 1 Bq g⁻¹ for a 1 g steel sample, much higher than alpha
- 204 spectrometry . [REF] In addition, the isobaric interference of ⁸⁸Sr (82.58% natural isotopic abundance) +
- ¹³⁸Ba (71.7% natural isotopic abundance), on ²²⁶Ra by ICP-MS must be addressed. Both Sr and Ba can be
- 206 removed using an extraction chromatographic resin containing an 18-crown-6 derivative (Sr Resin, Eichrom
- 207 Technologies) as reported previously. [1]
- 208 Conclusions
- A new rapid method to determine ²²⁶Ra in emergency steel samples has been developed that effectively digests steel samples, such as those that may be received in a radiological emergency or from
- 211 routine nuclear decommissioning. The new method features a rapid preconcentration and separation of
- 212 ²²⁶Ra with high chemical yields and effective removal of matrix and alpha emitting interferences. The
- 213 method is rugged and very flexible, allowing several different measurement options.

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276 Figure 1 Steel Dissolution with ²²⁶Ra Sample Preparation Method



Figure 2 Rapid Column Separation Method for ²²⁶Ra in Steel





294 Figure 3 Alpha Spectra for ²²⁶Ra in Steel





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336 Table 1 Ra-226 Results for Spiked Steel Samples

Sample	¹³³ Ba Yield	²²⁶ Ra Reference Value	²²⁶ Ra Measured Value	Difference
ID	(%)	(mBq smp⁻¹)	(mBq smp ⁻¹)	(%)
1	100.0	36.84	35.62	-3.3
2	101.6	36.84	37.67	2.2
3	94.6	36.84	36.23	-1.7
4	86.5	36.84	37.05	0.6
5	94.3	36.84	36.18	-1.8
Avg	95.4		36.5	-0.79
SD	5.9		0.81	
% RSD	6.2		2.2	

357 Table 2 Ra-226 Results for Spiked Steel Samples

Sample	¹³³ Ba Yield	²²⁶ Ra Reference Value	²²⁶ Ra Measured Value	Difference
ID	(%)	(mBq smp⁻¹)	(mBq smp⁻¹)	(%)
1	86.9	73.68	70.43	-4.4
2	90.6	73.68	77.85	5.7
3	86.9	73.68	77.36	5.0
4	90.5	73.68	75.66	2.7
5	88.9	73.68	72.99	-0.9
Avg	88.8		74.9	1.6
SD	1.8		3.1	
% RSD	2.0		4.2	

379 Table 3 Ra-226 Results for Spiked Steel Samples

Sample	¹³³ Ba Yield	226Ra Reference Value	²²⁶ Ra Measured Value	Difference
ID	(%)	(mBq smp ⁻¹)	(mBq smp ⁻¹)	(%)
1	101.1	184.2	189.46	2.9
2	89.2	184.2	176.61	-4.1
3	67.6	184.2	184.37	0.1
4	96.2	184.2	182.98	-0.7
5	93.1	184.2	181.26	-1.6
Avg	89.5		182.9	-0.68
SD	13.0		4.7	
% RSD	14.5		2.6	