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Removal Action Design Plan (RADP) with Effectiveness Monitoring Plan (EMP) for the C-Area Groundwater (CAGW) Operable Unit (OU) (U)

SEMS NUMBER: 82

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Revision 0

August 2018

SAVANNAH RIVER SITE • AIKEN, SOUTH CAROLINA

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LIST OF ACRONYMS AND ABBREVIATIONS

bgs CAGW OU CBRP CERCLA DPT	below ground surface C-Area Groundwater Operable Unit C-Area Burning/Rubble Pit Comprehensive Environmental Response, Compensation, and Liability Act direct-push technology
CFR CMS/FS DO	Code of Federal Regulations Corrective Measures Study/Feasibility Study dissolved oxygen
EMP	Environmental Monitoring Plan
EOS	edible oil substrate
ft	feet
ft/yr	feet per year
ft^2 ft^3	square foot cubic foot
n FFA	Federal Facility Agreement
gal	gallons
HASP	Health and Safety Plan
km	kilometers
L	liter
LUCs	Land Use Controls
LAZ	Lower Aquifer Zone
m	meter
m/yr	meters per year
m^2	square meter
m^3	cubic meter
MAZ	Middle Aquifer Zone
MCL	Maximum Contaminant Level
µg/L NTC	microgram per liter
NTC ORP	non-time critical oxidation reduction potential
OSHA	Occupation, Safety and Health Agency
OU	Operable Unit
pCi/mL	picocuries per milliliter
PCE	tetrachloroethylene
QAPP	Quality Assurance Project Plan
RCRA	Resource Conservation and Recovery Act
RA	Removal Action
RADP DEL/DL	Removal Action Design Plan
RFI/RI ROD	RCRA Facility Investigation/Remedial Investigation Record of Decision
ROD RSER/EE/CA	Record of Decision Removal Site Evaluation Report/Engineering Evaluation/Cost Analysis
NOEN/EE/CA	Kentoval Site Evaluation Report Englicering Evaluation/Cost Allalysis

LIST OF ACRONYMS AND ABBREVIATIONS (continued/end)

SB/PP	Statement of Basis/Proposed Plan
SCDHEC	South Carolina Department of Health and Environmental Control
SEMS	Superfund Enterprise Management System
SRNS	Savannah River Nuclear Solutions
SRS	Savannah River Site
TCCZ	Tan Clay Confining Zone
TCE	trichloroethylene
TOC	total organic carbon
TSSP	Task Specific Safety Plan
UAZ	Upper Aquifer Zone
USDOE	United States Department of Energy
USEPA	United States Environmental Protection Agency
UTRA	Upper Three Runs Aquifer
VOC	volatile organic compound
WSRC	Washington Savannah River Company, LLC

1.0 GENERAL DESCRIPTION

1.1 Purpose and Scope

The purpose of this Removal Action Design Plan (RADP) with Environmental Monitoring Plan (EMP) is to provide the final design information for the implementation of the non-time critical (NTC) removal action at the C-Area Groundwater (CAGW) Operable Unit (OU) and the post-construction plan for monitoring. Groundwater associated with the CAGW OU is contaminated with tritium and volatile organic compounds (VOCs), primarily trichloroethylene (TCE), due to releases associated with reactor operations. This removal action focusses on the TCE contamination in the distal portion of the groundwater plume. The United States Department of Energy (USDOE), US Environmental Protection Agency (USEPA), and South Carolina Department of Health and Environmental Control (SCDHEC), and USDOE agreed to conduct a NTC removal action at the CAGW OU to reduce potential risk to human health and the environment. This RADP presents the design details for the removal action including a description of the removal action construction strategy, removal action activities, and effectiveness monitoring plan. The removal action along with the Applicable or Relevant and Appropriate Requirements are presented in the Action Memorandum (AM), Revision 0 (USDOE 2018) for the CAGW OU and the Removal Site Evaluation Report/Engineering Evaluation/Cost Analysis (RSER/EE/CA) for C-Area Groundwater Operable Unit (SRNS 2018).

1.2 Description and History of the CAGW OU

C Area is situated near the center of the SRS (Figure 1). The primary SRS operation facility in C Area was the C-Reactor which operated between 1955 and 1985. Known sources associated with reactor operations such as the C-Reactor Seepage Basins (904-66G, -67G, -68G), C-Reactor Area TCE Vadose Zone Source, C-Reactor Purification Area Tritium Source, and other non-specified sources resulted in tritium and VOC contamination in groundwater.

The CAGW OU is located in the Fourmile Branch watershed and encompasses groundwater beneath C Area, which flows west to Fourmile Branch and south to Castor Creek. The CAGW OU includes a groundwater subunit and a surface water subunit. The Groundwater Subunit consists of two plumes: 1) a southern TCE and tritium plume originating near the Reactor Building (105-C) extending west to Fourmile Branch and south to Castor Creek, and 2) a northern tritium plume in the vicinity of the Twin Lakes drainage, originating near the Retention Basin for 100-C Containment (904-89G) and extending to Fourmile Branch. VOC contamination in the Twin Lakes area is associated with releases from the C-Area Burning/Rubble Pit (CBRP) that is being remediated by monitored natural attenuation and is not part of the CAGW OU scope.

The nature and extent of contamination at the CAGW OU was comprehensively investigated beginning in 1998 using groundwater monitoring wells and direct-push technology (DPT) samples (WSRC 2004). The CAGW OU TCE groundwater plume extends south from the C-Area Reactor Building (105-C) to Castor Creek and an unnamed tributary to Castor Creek (Figure 2). Data from 2016 monitoring showed a small area above 100 μ g/L near the C-Area Reactor Building (105-C) in the Upper Aquifer Zone (UAZ) of the Upper Three Runs Aquifer (UTRA), two wells exceeding 50 μ g/L TCE at the distal portion of the plume in the Middle Aquifer Zone (MAZ) of the UTRA, and low levels of VOC contamination in the middle of the plume (Figure 2 and Figure 3). Results from the unnamed tributary to Castor Creek indicated the presence of TCE above the maximum contaminant level (MCL).

In December 2016, the USDOE, USEPA, and SCDHEC identified the distal portion of the CAGW OU TCE plume as a candidate for a NTC removal action. The *Removal Site Evaluation Report/Engineering Evaluation/Cost Analysis (RSER/EE/CA) for C-Area Groundwater Operable Unit* (SRNS 2018) evaluated the following three cleanup alternatives based on effectiveness, ease of implementation and cost analysis: 1) No Action, 2) Treatment Barrier Using Emulsified Edible Oil, 3) In Situ Chemical Oxidation Using Sodium Persulfate. The RSER/EE/CA was approved in 2018 and the AM selected a Treatment Barrier Using Emulsified Edible Oil as the technology to implement in the distal portion of the plume.

To support the removal action, detailed characterization of the discharge area of the plume in 2017-2018 demonstrates that the TCE contamination is limited to the MAZ which is about 5 m (16 ft) thick in the discharge area. The 2017 data are included on Figure 4 and Figure 5 indicate the margins of the TCE plume have shifted slightly towards the east. Two transects of direct push groundwater samples were collected; a northern transect of four locations (CAGW-01 thru CAGW-04), and a southern transect (CAGW-05 thru CAGW-10). The northern transect results were below the MCL, with location CAGW-03 and -04 showing the highest results. Subsequently well CRW024C was installed, which had a 2018 result of 31.9 μ g/L. The southern transect results indicated CAGW-06, -07 and -10 exceeded 20 μ g/L. Subsequently well CRW023C was installed, which had a 2018 result of 23.4 μ g/L. In 2018, TCE was above the MCL (5.0 μ g/L) in three surface water stations: CCT-03 (17.5 μ g/L), CCT-02 (8.22 μ g/L), and CCT-01 (12.1 μ g/L). These three stations are located on the small unnamed tributary that discharges to Castor Creek. TCE is above the detection limit in Castor Creek, but TCE has not been detected above the MCL (5 μ g/L) in Castor Creek.

The distal portion of the CAGW OU TCE groundwater plume for this NTC removal action extends from well CRW024C to the unnamed tributary, covering an area of approximately 9,390 square meters (m²) (100,000 square feet [ft²]) within the MAZ, which is approximately 3-m (10-ft) thick at the location of the transects. The MAZ has an estimated porosity of 0.25. Although the two well results are below 50 μ g/L TCE, portions of the plume may exceed 50 μ g/L.

Flow rates can be estimated using the distance and head difference between wells with the following equation:

$$Q = \frac{K}{n} \times \frac{dh}{dl}$$

Where:

- $\underline{\mathbf{Q} = \text{Flow} (\text{feet } [\text{ft}]/\text{day})};$
- <u>K = Hydraulic Conductivity (ft/day) = 13 ft/day;</u>
- <u>n = Effective Porosity = 0.25</u>
- dh = Difference in Head (ft) (e.g. CRW024C CRW023C = 3.7 ft); and
- <u>dl = Distance between Wells (ft) (e.g. CRW024C to CRW023C = 240 ft).</u>

In May 2018, the groundwater flow rate between CRW24C and CRW023C is estimated at 89.2 meters per year (m/yr) (292.6 feet per year [ft/yr]) and groundwater flow rate between CRW023C and CCT-02 on the unnamed creek is estimated at 231.5 m/yr (759.2 ft/yr). These flow estimates indicate that TCE concentration changes may be observed in the unnamed tributary within 4 months after injection.

2.0 REMOVAL ACTION DESIGN

The NTC removal action objective documented in the CAGW OU AM (USDOE 2018) is to protect human health and the environment by reducing the mass of TCE present in groundwater.

The selected removal action is to install a treatment barrier using emulsified oil in the distal portion of the CAGW OU TCE groundwater plume along two transects perpendicular to the groundwater flow towards the unnamed tributary to Castor Creek (Figure 4). Emulsified oil treatment has previously been successfully implemented at TNX (SRNL 2012, SRNS 2014, and SRNS 2015). Other studies have also documented the successful use of emulsified oil to remediate VOCs in groundwater (USDOD 2010 and USAF 2010).

2.1 Design Overview

In 2017, DPT groundwater samples collected along two transects (Figures 4 and 5), data from two monitoring wells, and field constructability considerations identified the optimal locations and depths for the oil injection points.

Based on the 2017 and 2018 data, injection locations will target the highest concentration portion of the plume prior to discharge to the unnamed tributary leading to Castor Creek. The planned DPT emulsified oil injection locations are shown in Figure 5. The emulsified oil will act as a treatment barrier both by sequestering TCE at the injection point and by bioaugmenting with a supplemental microbe culture enhancing the natural ability of the formation to biodegrade TCE between the point of injection and discharge to the unnamed tributary. As an organic contaminant, TCE preferentially partitions into the oil phase from the water phase. Previous data indicate that some natural biodegradation of TCE is occurring in groundwater based on the presence of cis-1,2 dichloroethylene (DCE), which is an

anaerobic breakdown product of TCE. It is expected that the addition of emulsified oil will enhance this process, as the existing microorganisms and supplemental microbes will use the oil as a food source. However, the emulsified oil is not anticipated to migrate far from the injection points, and the treatment barrier is estimated to enhance TCE biodegradation for 3 to 5 years (USDOD 2010).

Groundwater and surface water samples will be collected prior to emulsified oil mixture injections at two upgradient wells, three downgradient wells, and four surface water stations to establish baseline conditions. These wells and surface water locations will be sampled after injection to monitor the effectiveness of the NTC removal action. Following implementation of the NTC removal action, regular monitoring of groundwater and surface water will occur for five years with the results documented in an annual effectiveness monitoring report.

2.2 Design Criteria

The emulsified oil injection DPTs will be spaced approximately 5-m (16-ft) apart at the locations surveyed by SRS (Figure 5). Five DPT injection points along the northern transect will have screen zone depths of approximately 16.8 - 19.8 m (55 - 65 ft) below ground surface (bgs). Ten DPT injection points along the southern transect will have screen zone depths of approximately 9.8 - 12.8 m (32 - 42 ft) bgs. The estimated target treatment volume of the aquifer is 1,070 cubic meters (m³) (38,400 cubic feet [ft³]).

The groundwater will first be augmented with EOS BAC-9, an enriched bioaugmentation culture of *Dehalococoides mccartyi* and enzymes in a water-based medium (Appendix A). Based on consultation with the vendor, it is estimated that about 2 liters (L) (0.528 gallons [gal]) of unconcentrated EOS BAC-9 will be used at each injection location. Nitrogen will be used as a carrier gas for the injection of the bioaugmentation culture to avoid adding oxygen into the groundwater. The emulsified oil mixture will consist of EOS_{100}^{TM} emulsified oil (Appendix A), dilution water with a dechlorination agent, and a buffer. Dilution water obtained from B-Area and/or Central Shops contains chlorine which can kill the microbes, so the dilution water must be dechlorinated with a chemical agent (e.g. sodium thiosulfate,

or sodium ascorbate [Appendix A]) prior to mixing with the emulsified oil (USDA 2005). A buffer solution (e.g., 1.6-1.8% sodium hydroxide with 6.9-7.1% sodium bicarbonate or CoBupH_{Mg}TM [Appendix A]) will be mixed into the dechlorinated dilution water to raise the groundwater pH to approximately 7. The oil mixture ratios for each injection location are as follows: 2 L (0.528 gal) of unconcentrated EOS BAC-9 injected first followed by 1041 L (275 gal) EOS₁₀₀TM emulsified oil; 5,205 L (1,375 gal) dilution water with 14 g (0.494 oz) of dechlorination agent and 5.3 L (1.4 gal) buffer solution. The buffer to dilution water ratio is nominally 1 to 1,000, but more or less buffer may be needed to adjust the final oil mixture pH to 9 +/- 0.5 prior to injection. To avoid adding oxygen to the groundwater, the emulsified oil mixture will be purged with nitrogen gas for five minutes and then injected into the groundwater. Figure 6 provides an example of a previous SRS oil injection project, and Figure 7 is a schematic of how the CAGW OU emulsified oil Treatment Barrier will function.

At each DPT injection location, the contaminated aquifer is approximately 3 m (10-ft) thick, based on two recent cores from the two injection areas. At each location, the subcontractor will need to inject approximately 6,246 L (1,650 gal) of oil mixture through a 3 m (10-ft) DPT screen zone (e.g., two GeoprobeTM 2.25 in diameter 5-ft Mill-Slotted DPT rods [Appendix A], or equivalent). This volume is based on the assumption that 40% of the available pore space is filled with the oil mixture out to a radius of 2.44 m (8 ft). SRS estimates it will require approximately 30 working days (20 hours) to inject the EOS BAC-9 and emulsified oil mixture into all 15 locations.

The final amount of EOS BAC-9 and emulsified oil mixture pumped into each DPT injection point will be recorded for all locations.

2.3 Drawings

The figures and tables contained in this document serve as the design drawings for this project. No additional drawings are planned for this project.

2.4 Surveys

In addition to the figures and tables contained in this document, a lay-out survey that identifies possible subsurface interferences will be prepared for each DPT and monitoring well location. An As-Built survey will be completed for each monitoring well and included in the Removal Action Report.

2.5 Site Preparation

The CAGW OU emulsified oil treatment barrier will be installed in a remote location, which is heavily vegetated and has no infrastructure (e.g phone lines or power lines) located within the project boundaries. The areas along each transect will need to be cleared of vegetation and gravel laid down for the emulsified oil tanks and associated equipment.

2.6 Confirmation Sampling

Confirmation sampling will not be conducted as part of this project. The EMP for monitoring of groundwater and surface water is described in Section 5.1.

3.0 PERMITTING REQUIREMENTS

The permitting requirements include the following:

- Storm water management plan for clearing the project areas;
- A Hydrogeologic Program Plan for the monitoring wells and; and
- An underground injection permit from SCDHEC for the EOS BAC-9 and emulsified oil mixture, which includes the DPT injection locations.

4.0 CONSTRUCTION

4.1 Construction Strategy

An emulsified oil mixture will be injected along two transects to create a treatment barrier in the MAZ perpendicular to the groundwater flow (Figure 5) which will sequester TCE at the injection point and biodegrade TCE between the point of injection and discharge to the unnamed tributary (Figure 7).

4.2 Construction Activities

The primary construction activity is clearing vegetation and preparing the project areas for the DPT rig, tanks, mixing equipment, and associated pipes and hoses for the injections. It is expected that gravel crush and run will be used to establish a stable working area. Approximately one-quarter acre will be cleared at the northern transect and one-half acre at the southern transect. Prior to injection, an In-Service Leak Test using potable water will be conducted on any hose, fittings, valves, and manifold leading from the mixing tank(s) to the DPT injection rods. Injection of EOS BAC-9, and the buffered oil/water mixture will occur at each location. All DPT equipment, mixing tanks, and associated piping for deployment is of a temporary nature (Figure 6), and will be removed from the project areas after completion of all the emulsified oil mixture injections.

4.3 Removal Action Design Change Control

An engineering team will remain engaged during the NTC removal action activities. The subcontractor will provide technical oversight to all removal activities and consult/report to Environmental Compliance & Area Completion Projects engineering, who will review and approve any field modifications through a supplier deviation disposition request. Although a specific volume of EOS BAC-9 and EOS₁₀₀ mixture are planned for each injection location, the volume at an individual well point may be modified to account for field conditions. However, SRS will attempt to inject the total volume of EOS BAC-9 and EOS₁₀₀ into the groundwater. Any and all changes will be documented as part of the project in the Removal Action Report. USDOE will notify USEPA and SCDHEC within a reasonable time frame should problems result in a significant change of scope with any aspect of the NTC removal action process. In particular, scheduling, budget and technical issues shall be brought to the attention of the regulators as soon as they are identified by the project team. Notifications will follow established protocols.

4.4 Waste Disposal and Transport

Waste management (handling, disposal, and transportation of wastes) will meet the requirements of applicable SRS manuals and procedures (i.e., SRS C1 Procedure Manual, *Environmental Compliance and Area Completion Projects Administrative Procedures*, [SRS 2014a], SRS 1S Procedure Manual, *SRS Radioactive Waste Requirements Manual* [SRS

2014b], SRS 3Q Procedure Manual, *Environmental Compliance Manual* [SRS 2015a], etc.) and the project-specific Waste Management Plan. It is expected that there will be no hazardous waste generated. Any job control waste (non-hazardous) will be disposed of as sanitary waste by the subcontractor.

4.5 Quality Assurance

Quality assurance for the CAGW OU NTC removal action is provided through the demonstrated adherence to performance requirements specified in the design documents (plans and specifications). Design documents are developed in accordance with the SRS Procedure Manual E7, *Conduct of Engineering and Technical Support Procedure Manual* (SRS 2015b). The subcontractor will be required to comply with an SRNS approved project-specific quality assurance project plan for execution of their tasks.

4.6 Non-Conformances

All non-conformances will be evaluated, resolved, or rectified as described in the pertinent sections of this document. Design changes from the resolution of non-conforming conditions will be processed per Section 4.3, Removal Action Design Change Control.

4.7 Health and Safety Plan (HASP)

An analysis of the hazards to workers from exposure to hazardous substances during removal activities at the CAGW OU treatment barrier will be conducted and documented in the Project Safety & Health Description. If the results of this analysis show that the activity described herein may expose workers to a level of hazardous chemicals or radiological contamination that would be harmful to their health, then a Site-Specific HASP meeting the criteria of 29 CFR 1910.120 will be developed to control health and safety aspects of this activity. At a minimum, an assisted hazards analysis will be completed and the subcontractor will prepare a worker protection plan for the identification and analyses of hazards expected when performing the scope of work and which identifies controls to prevent/mitigate the hazards. This plan also will include types of emergencies that may occur and the subcontractor's response to the emergency, including arrangements with onsite security, fire

department, medical facility, and emergency response teams to coordinate emergency services.

5.0 POST CONSTRUCTION

5.1 Effectiveness Monitoring Plan

Two existing upgradient wells (CRW023C and CRW024C), four existing surface water stations (CCT-01, CCT-02, CCT-03 and CC-08) and three proposed downgradient wells (CRW025C thru CRW027C) for the CAGW OU treatment barrier will be installed and sampled prior to the start of the NTC removal action (Figure 5). These five wells and four existing surface water locations will be used to specifically monitor the CAGW OU treatment barrier effectiveness. Three of the surface water locations are on the tributary to Castor Creek (CCT-01, CCT-02, and CCT-03), and the fourth is on Castor Creek just downgradient of the tributary's confluence with Castor Creek (CC-08). The nine locations will be sampled monthly for three months, then quarterly for the remainder of the first year and semi-annually for the next four years. Eight existing monitoring stations located peripherally to the treatment zone shown on Figure 4 (CSB20D, CSB15D, CCSL-08, CCSL-11, CCSL-14, CCSL-23R, CC-05, and CC-07) will be sampled semi-annually for five years (Table 2). Analyses will include the following: VOCs (PCE, TCE, cis-1,2-dichloroethylene, chloroethene [vinyl chloride], and ethene), dissolved oxygen (DO), methane, nitrate, oxidation-reduction potential (ORP), sulfate, and total organic carbon (TOC) to identify the effects of the edible oil injections. Results for pH, DO, methane, nitrate, ORP, sulfate, and TOC have been used to assess the conditions favorable for biodegradation as a result of emulsified oil injections in an aquifer. The PCE, TCE, cis-1,2-dichloroethylene, vinyl chloride, and ethylene results have been used to observe reductive dechlorination. Semiquantitative microbiological analysis will also be conducted at applicable well locations to supplement the assessment of reductive biological processes. Table 3 provides the analytical methods and detection limits for the VOCs, organic analyses, inorganic analyses and microbial analysis.

The USDOE, USEPA, and SCDHEC agreed to suspend submittal of the CAGW OU Monitoring Report during implementation of the NTC removal action, groundwater and surface water monitoring will continue. The effects of the CAGW OU Treatment Barrier will be reported annually in the *CAGW OU Annual Groundwater and Treatment Barrier Effectiveness Monitoring Report*. This report will also contain all the other CAGW OU data collected each year including tritium data.

5.2 Contingency Plan Implementation Strategy

If after five years, the CAGW OU treatment barrier is unsuccessful in lowering TCE concentrations in the unnamed tributary and/or Castor Creek, then TCE exceeding the MCL in surface water will be addressed in the final CAGW OU Record of Decision (ROD).

5.3 Operations, Maintenance, and Land Use Control

The oil injection is a single event using DPT rods. No infrastructure remains for operation or maintenance, with the exception of monitoring wells. The monitoring wells will be maintained so that sampling can be conducted to evaluate the effectiveness of the NTC removal action.

There is no current or projected future use of groundwater or surface water as a drinking water source at the CAGW OU, and site access is currently controlled by SRS facility security and administrative controls. Site specific land use controls are expected to be part of the final remedial action for the CAGW OU.

5.4 Requirements for Project Closeout

The fifth annual effectiveness monitoring report for the CAGW OU NTC removal action will evaluate the overall effectiveness of the NTC removal action in reducing the TCE mass in the MAZ, and its' sustainability. Any potential future actions would be addressed by the USDOE, USEPA, and SCDHEC as part of the final remedial decision process.

5.5 Schedule for Federal Facility Agreement Deliverables

The remaining FFA deliverables associated with this action will be a Removal Action Report and annual Effectiveness Monitoring Reports (five). The Removal Action Report will be submitted by December 2019. The first *CAGW OU Annual Groundwater and Treatment Barrier Effectiveness Monitoring Report* will be submitted 15 months after completion of the removal action, anticipated to be August 30, 2020. Additional FFA deliverables anticipated for the CAGW OU are the Statement of Basis / Proposed Plan (SB/PP) and the ROD for the final remedial action. The SB/PP and ROD will be submitted in accordance with the requirements for submittal of regulatory documents as identified in the FFA.

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7.0 **APPENDICES**

Appendix A Manufacturer Spreadsheets

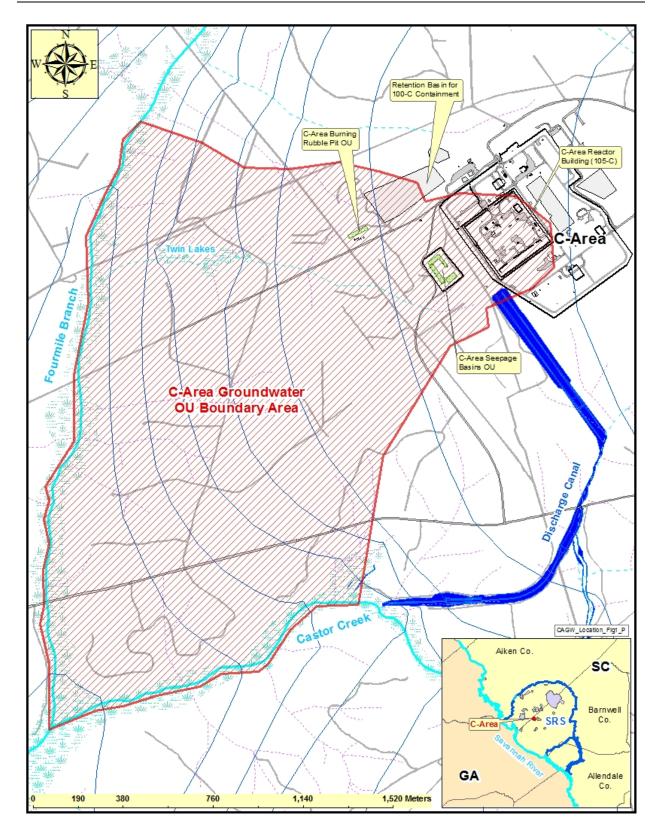
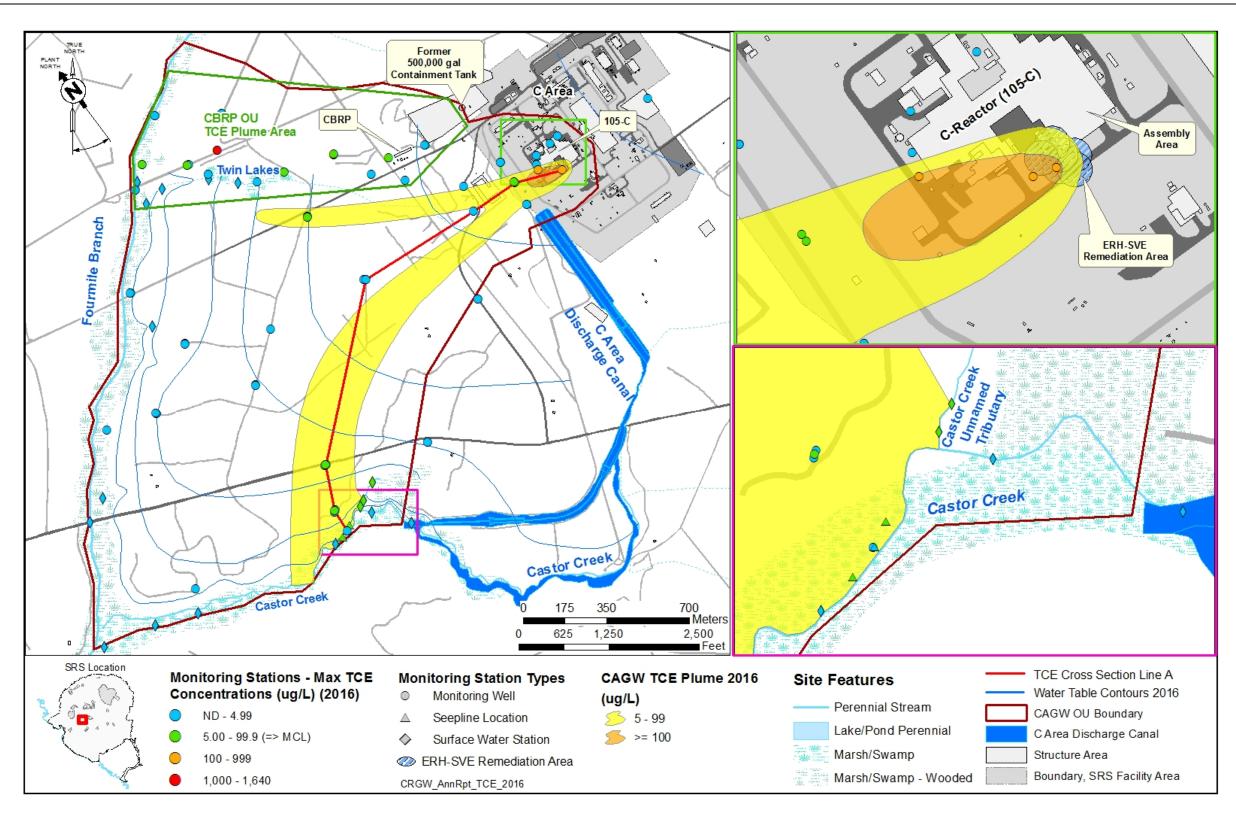


Figure 1. CAGW OU Boundary Area



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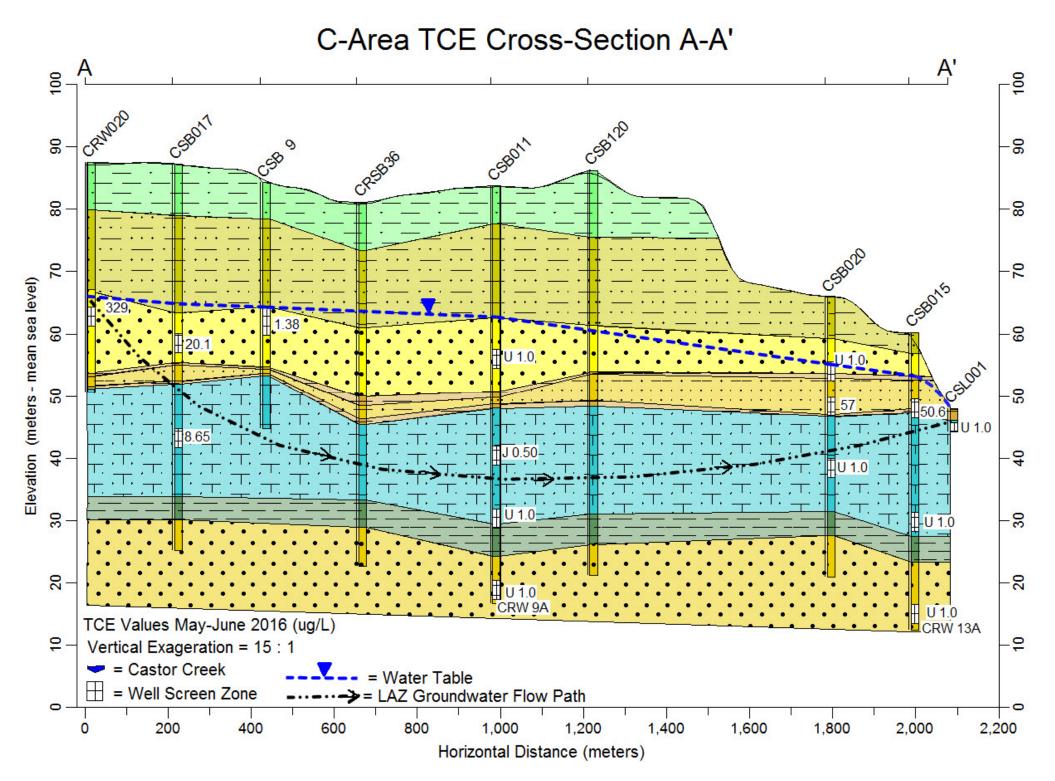
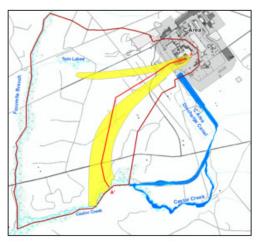


Figure 3. CAGW OU Cross Section A – A' with 2016 TCE Values (µg/L)



	Stratigraphy
•	A Horizon
	AA Horizon
•	Transmissive Zone (TZ)
	Tan Clay Confining Zone (TCCZ)
	Middle Aquifer Zone (MAZ)
	Tan Clay Lower Clay (TCLC)
	Lower Aquifer Zone (LAZ)
	Gordon Confining Unit (GCU)
:.	Gordon Aquifer Unit (GAU)

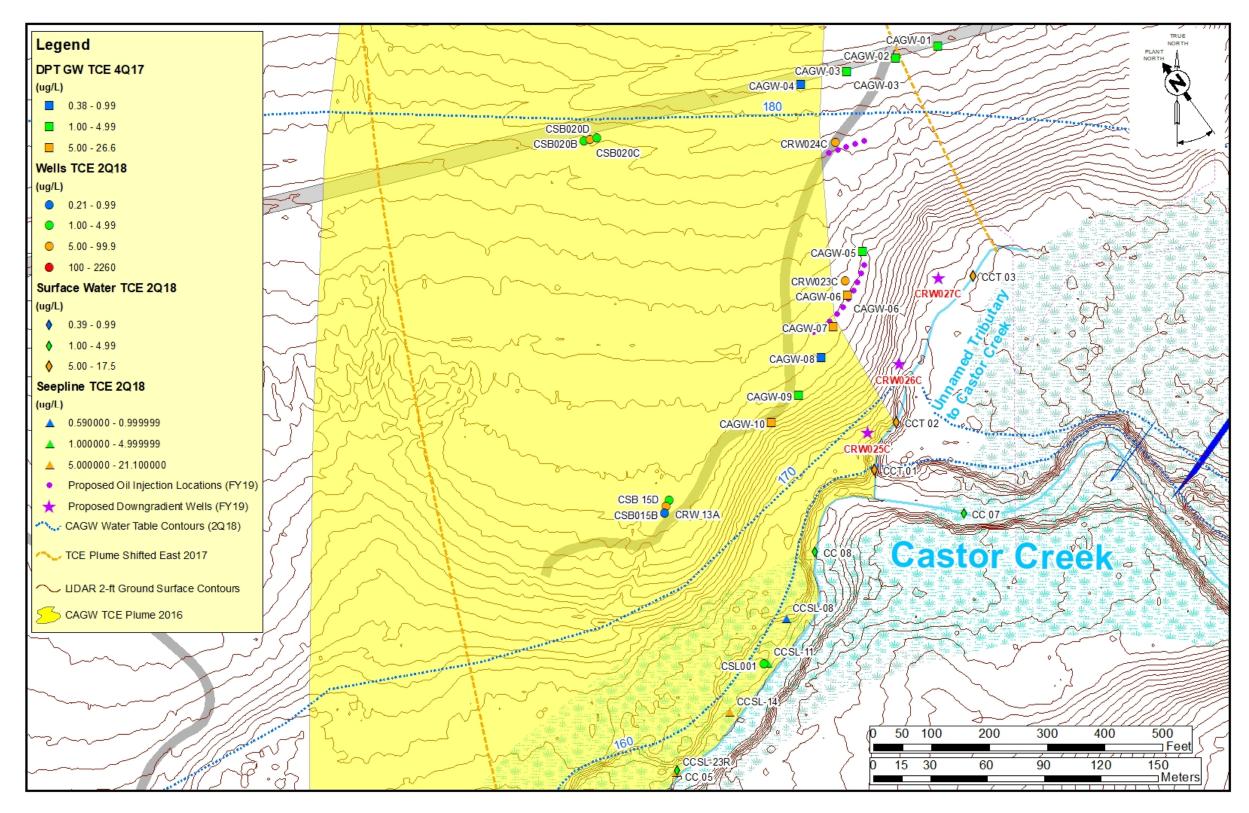


Figure 4. CAGW OU Distal TCE Groundwater Plume

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Removal Action Design Plan (RADP) with EMP for the C-Area Groundwater (CAGW) Operable Unit (OU) (U) Savannah River Site June 2018

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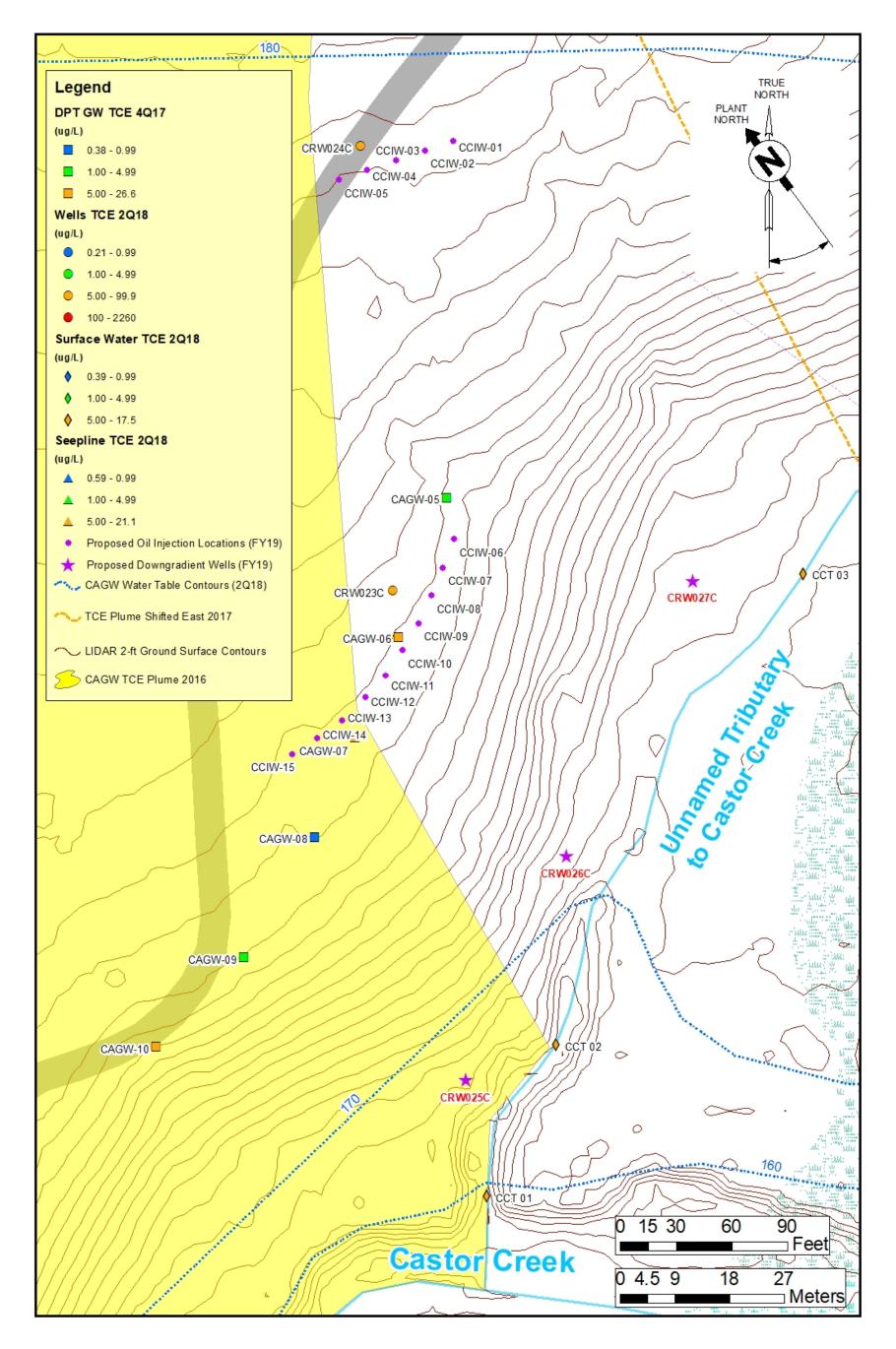


Figure 5. CAGW OU Treatment Barrier Oil Injection Wells and Effectiveness Monitoring Wells

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Removal Action Design Plan (RADP) with EMP for the C-Area Groundwater (CAGW) Operable Unit (OU) (U) Savannah River Site June 2018 SRNS-RP-2018-00807 Revision 0 Page 27 of 34



Figure 6. Example of Oil Injection Project.

Removal Action Design Plan (RADP) with EMP for the C-Area Groundwater (CAGW) Operable Unit (OU) (U) Savannah River Site June 2018

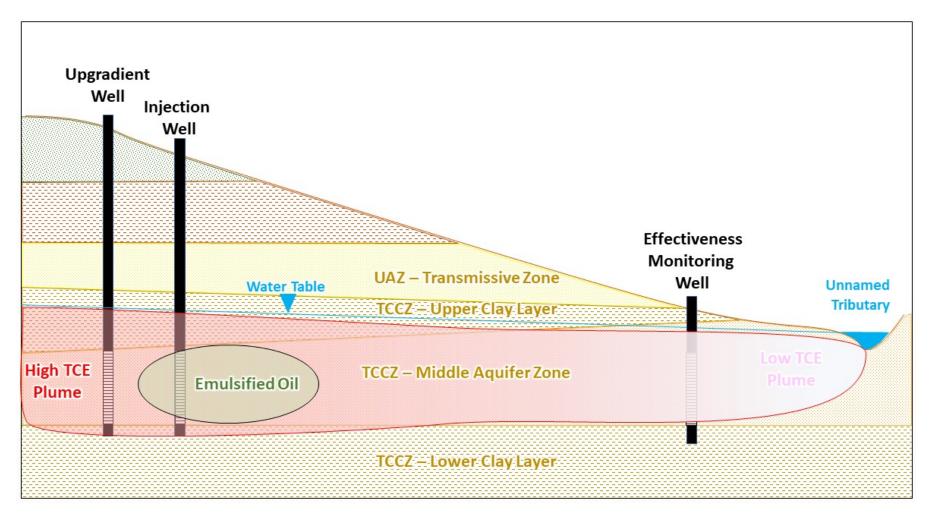


Figure 7. Schematic of Emulsified Oil Treatment Barrier.

Milestone/Deliverable	Approximate Schedule
Award Emulsified Oil Treatment Barrier Contract	November 2018
Complete installation of monitoring wells	December 2018
Baseline Monitoring Well Sampling (RA Start)	January 2019
Start Emulsified Oil Injections	March 2019
Complete Emulsified Oil Injection	May 2019
Subcontractor Final Report for Emulsified Oil Treatment Barrier Installation	June 2019
Removal Action Report	December 2019

Table 1. Estimated CAGW OU NTC Removal Action Implementation Schedule

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Stations	Station Type	Sampling Frequency	Lab Analyses	Field Measurements
CC-05	Surface Water	Semi-Annual - 5 yrs	VOCs, nitrate, sulfate	DO, ORP, pH, Flow Rate
CC-08	Surface Water	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, nitrate, sulfate	DO, ORP, pH, Flow Rate
CC-07	Surface Water	Semi-Annual - 5 yrs	VOCs, nitrate, sulfate	DO, ORP, pH, Flow Rate
CCSL-08	Seepline	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation
CCSL-11	Seepline	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation
CCSL-14	Seepline	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation
CCSL-23R	Seepline	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation
CCT-01	Surface Water	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, nitrate, sulfate	DO, ORP, pH, Flow Rate
CCT-02	Surface Water	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, nitrate, sulfate.	DO, ORP, pH, Flow Rate
CCT-03	Surface Water	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, nitrate, sulfate	DO, ORP, pH, Flow Rate
CRW023C	Monitoring Well	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, methane, nitrate, sulfate, TOC, microbial analysis (annually).	DO, ORP, pH, Water Elevation
CRW024C	Monitoring Well	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, methane, nitrate, sulfate, TOC, microbial analysis (annually).	DO, ORP, pH, Water Elevation
CRW025C	Monitoring Well	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, methane, nitrate, sulfate, TOC, microbial analysis (semi-annually).	DO, ORP, pH, Water Elevation
CRW026C	Monitoring Well	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, methane, nitrate, sulfate, TOC, microbial analysis (semi-annually).	DO, ORP, pH, Water Elevation
CRW27C	Monitoring Well	Monthly – 3 mo.; Quarterly – 9 mo.; Semi- Annual - 4 yrs	VOCs, methane, nitrate, sulfate, TOC, microbial analysis (semi-annually).	DO, ORP, pH, Water Elevation
CSB15D	Monitoring Well	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation
CSB020D	Monitoring Well	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation
CSL001	Monitoring Well	Semi-Annual - 5 yrs	VOCs, methane, nitrate, sulfate, TOC.	DO, ORP, pH, Water Elevation

Table 2.Post Construction Monitoring

Removal Action Design Plan (RADP) with EMP for the C-Area Groundwater (CAGW) Operable Unit (OU) (U) Savannah River Site June 2018

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	Analyte ID	Preparation ^B	Analytical ^B	CRDL ^A
Analyte	Analyte ID	Method	Method	(µg/L)
Volatile Organic Compounds				_
1,1,1-Trichloroethane	71-55-6	5021A,5030C,5031,5032	EPA8260B	1
1,1,2,2-Tetrachloroethane	79-34-5	5021A,5030C,5031,5032	EPA8260B	1
1,1,2-Trichloro-1,2,2-trifluoroethane	76-13-1	5021A,5030C,5031,5032	EPA8260B	С
1,1,2-Trichloroethane	79-00-5	5021A,5030C,5031,5032	EPA8260B	1
1,1-Dichloroethane	75-34-3	5021A,5030C,5031,5032	EPA8260B	1
1,1-Dichloroethylene	75-35-4	5021A,5030C,5031,5032	EPA8260B	1
1,2,4-Trichlorobenzene	120-82-1	5021A,5030C,5031,5032	EPA8260B	19.4
1,2-Dibromo-3-chloropropane	96-12-8	5021A,5030C,5031,5032	EPA8260B	0.2
1,2-Dibromoethane	106-93-4	5021A,5030C,5031,5032	EPA8260B	0.00075
1,2-Dichlorobenzene	95-50-1	5021A,5030C,5031,5032	EPA8260B	10
1,2-Dichloroethane (EDC)	107-06-2	5021A,5030C,5031,5032	EPA8260B	1
1,2-Dichloropropane	78-87-5	5021A,5030C,5031,5032	EPA8260B	1
1,3-Dichlorobenzene	541-73-1	5021A,5030C,5031,5032	EPA8260B	10
1,4-Dichlorobenzene	106-46-7	5021A,5030C,5031,5032	EPA8260B	10
2-Hexanone	591-78-6	5021A,5030C,5031,5032	EPA8260B	10
Acetone	67-64-1	5021A,5030C,5031,5032	EPA8260B	20
Benzene	71-43-2	5021A,5030C,5031,5032	EPA8260B	1
Bromodichloromethane	75-27-4	5021A,5030C,5031,5032	EPA8260B	1
Bromoform (Tribromomethane)	75-25-2	5021A,5030C,5031,5032	EPA8260B	1
Bromomethane (Methyl bromide)	74-83-9	5021A,5030C,5031,5032	EPA8260B	2
Carbon disulfide	75-15-0	5021A,5030C,5031,5032	EPA8260B	1
Carbon tetrachloride	56-23-5	5021A,5030C,5031,5032	EPA8260B	1
Chlorobenzene	108-90-7	5021A,5030C,5031,5032	EPA8260B	1
Chloroethane	75-00-3	5021A,5030C,5031,5032	EPA8260B	2
Chloroethene (Vinyl chloride)	75-01-4	5021A,5030C,5031,5032	EPA8260B	2
Chloroform	67-66-3	5021A,5030C,5031,5032	EPA8260B	1
Chloromethane (Methyl chloride)	74-87-3	5021A,5030C,5031,5032	EPA8260B	1.5
cis-1,2-Dichloroethylene	156-59-2	5021A,5030C,5031,5032	EPA8260B	1
cis-1,3-Dichloropropene	10061-01-5	5021A,5030C,5031,5032	EPA8260B	1
Cumene (Isopropylbenzene)	98-82-8	5021A,5030C,5031,5032	EPA8260B	0.875
Cyclohexane	110-82-7	5021A,5030C,5031,5032	EPA8260B	1
Dibromochloromethane	124-48-1	5021A,5030C,5031,5032	EPA8260B	1
Dichlorodifluoromethane	75-71-8	5021A,5030C,5031,5032	EPA8260B	1
Dichloromethane (Methylene chloride)	75-09-2	5021A,5030C,5031,5032	EPA8260B	1
Ethylbenzene	100-41-4	5021A,5030C,5031,5032	EPA8260B	1
Methyl acetate	79-20-9	5021A,5030C,5031,5032	EPA8260B	10
Methyl ethyl ketone	78-93-3	5021A,5030C,5031,5032	EPA8260B	20
Methyl isobutyl ketone	108-10-1	5021A,5030C,5031,5032	EPA8260B	10
Methyl tertiary butyl ether (MTBE)	1634-04-4	5021A,5030C,5031,5032	EPA8260B	10
Methylcyclohexane	108-87-2	5021A,5030C,5031,5032	EPA8260B	10
Styrene	100-42-5	5021A,5030C,5031,5032	EPA8260B	1
Tetrachloroethylene (PCE)	127-18-4	5021A,5030C,5031,5032	EPA8260B	1
Toluene	108-88-3	5021A,5030C,5031,5032	EPA8260B	1

Table 3. Analytical Specifications Table for VOCs Lab Analyses

Analyte	Analyte ID	Preparation ^B Method	Analytical ^B Method	CRDL ^A (µg/L)
Volatile Organic Compounds (continued)				
trans-1,2-Dichloroethylene	156-60-5	5021A,5030C,5031,5032	EPA8260B	1
trans-1,3-Dichloropropene	10061-02-6	5021A,5030C,5031,5032	EPA8260B	1
Trichloroethylene (TCE)	79-01-6	5021A,5030C,5031,5032	EPA8260B	1
Trichlorofluoromethane	75-69-4	5021A,5030C,5031,5032	EPA8260B	1
o-Xylenes	95-47-6	5021A,5030C,5031,5032	EPA8260B	1
m,p-Xylene	MPXYL	5021A,5030C,5031,5032	EPA8260B	1
Bromochloromethane	74-97-5	5021A,5030C,5031,5032	EPA8260B	1
1,4-Dioxane	123-91-1	5021A,5030C,5031,5032	EPA8260B	100
1,2-Dichlorobenzene	95-50-1	5021A,5030C,5031,5032	EPA8260B	1
1,2,3-Trichlorobenzene	87-61-6	5021A,5030C,5031,5032	EPA8260B	1
Organic Analyses				
Methane	74-82-8	PM01G	AM20GAX	1
Microbial Analysis	N/A	DNA Extraction	CENSUS qPCR	100 cells/L
Total Organic Carbon	7440-44-0 ^F	EPA9060A/SMS5310C	EPA9060A/ SMS5310C	1,000
Inorganic Analyses				
Nitrate-Nitrite as Nitrogen ^E	See Note E	EPA353.1/EPA353.2	EPA353.1/ EPA353.2	500
Sulfate	14808-79-8	EPA9056A	EPA9056A	1,000
Radionuclides				
Tritium	10028-17-8	EPA900.0MOD	EPA900.0 MOD	15 ^D

Analytical Specifications Table for Lab Analyses (continued) Table 3.

A) B) CRDL is the Contract Required Detection Limit and is not always attainable.

Extraction and preparation methods differ depending upon media, concentration, instrument, laboratory, and analytical method. Preparation methods will also influence detection limits.

C) Laboratory instructed to obtain the lowest possible method detection limit.

D) Units for tritium are pCi/mL.

Nitrate CAS# = 14797-55-8; Nitrate CAS# = 14797-65-0; NO3 is the predominate form in SRS groundwater. E)

F) CAS# for carbon.

Manufacturer Spreadsheets

EOS 100	Technical Information	on
Description USDA CERTIFIED PRODUCT RECEIPED	EOS ₁₀₀ is a water-mixable vegetable oil based organic substrate a lasting source of carbon for enhanced <i>in situ</i> anaerobic bioremed as a concentrate; simply mix with water to instantly create an inject EOS ₁₀₀ benefits: • 100% fermentable • Employs the proven EOS [®] technology • Larger droplet size for greater oil retention • Excellent for barrier and fractured rock applications Domestic supply made in the USA with US farmed soybeans.	iation. EOS100 is shipped
Chemical & Physical Properties	<u>Oil Concentrate:</u> EOS100 Organic Carbon (% by wt.) Refined and Bleached US Soybean Oil (% by wt.) Slow Release Organics (% by wt.) Specific Gravity Mass of Hydrogen Produced (lbs. H ₂ per lb. EOS100)	<u>Typical</u> 100 85 15 0.92 - 0.93 0.40
Packaging	Shipped in 55-gallon drums, 275-gallon IBC totes or bulk tankers (40,000 lbs.)
Handling & Storage	EOS ₁₀₀ is shipped as concentrated oil that is diluted with water in the field to prepare a solution for easy injection. EOS ₁₀₀ has a low viscosity and can be distributed with commonly available pumps or by continuous metering with a diluter (e.g., Dosatron ™). Dilution ratios for EOS ₁₀₀ typically range from 4:1 to 20:1 (water: EOS ₁₀₀) depending on site conditions. EOS ₁₀₀ injections should be followed with additional chase water to maximize distribution of EOS ₁₀₀ into the formation.	
+1 919.873.2204 www.eosremediation.com	Copyright [®] 2016, EOS Remediation, LLC	Rev. 5.2016

Manufacturer Spreadsheets (continued)

BAC-9	Technical Information Bioaugmentation Cultures & Media
Description	 BAC-9 is an enriched bioaugmentation culture capable of degrading chlorinated solvents to innocuous compounds efficiently via halorespiration. Applications: Direct injection for <i>in situ</i> treatment of chlorinated ethenes Inoculation of on-site bioreactors Degrades: tetrachloroethylene (PCE), trichloroethene, (TCE), dichloroethene isomers (cis & trans-DCE), vinyl chloride (VC), Freon 113, mixed plumes containing trichloroethane (1,1,1-TCA & 1,1,2-TCA), dichloroethane isomers, carbon tetrachloride (CT), chloroform, and bromine compounds (carbon tetrabromide, bromoform, ethylene dibromide (EDB) and bromoethane)
Chemical & Physical Properties	Bioaugmentation Culture: BAC-9 Typical Microbial consortium including Dehalococcoides mccartyi and enzymes in a water-based medium 10 ¹¹ Cells/L
Packaging	Shipped in 19 liter pressurized soda keg. Orders greater than 19 liters are concentrated up to 10-fold to significantly reduce shipping and supply costs for your project. Actual volumes and concentration factor will be written on a hang tag attached with the keg. See the EOS [®] website for an instructional video on BAC-9 handling and injection procedure.
Handling & Storage	 BAC-9 is shipped overnight direct to your site in a chilled cooler. Your BAC-9 delivery includes: instruction manual, delivery cylinder (request 1, 2 or 3.5 liter) with quick connects and ¼" ID tubing hose barbs. An inert gas (Nitrogen or Argon) cylinder, regulator, and additional tubing to reach the injection point are required but not included. BAC-9 must be stored at 4°C (40°F) and can remain usable for up-to three weeks from delivery.
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Manufacturer Spreadsheets (continued)

CoBupH	Mg Technical Informati Collodial BupHers Family	ion
Description	 CoBupH_{Mg} is a premium colloidal suspension of alkaline solids providing long-term, slow release adjustment of pH in acidic aquifers to optimum levels for biodegradation and immobilization of some dissolved metals. CoBupH_{Mg}'s patented formulation provides: Equilibrium pH of ~10 in a 10:1 dilution (DI water:CoBupH_{Mg}), minimizing the risk of overshooting the pH by buffer addition Micron scale, negatively charged particles promote distribution from the injection point Can be used in combination with our emulsified oil products. 	
Chemical & Physical Properties	Alkaline Colloidal Suspension Concentrate: CoBupH _{Mg} Alkaline Buffer (% by wt.) Dispersant (% by wt.) Stabilizer (% by wt.) Specific Gravity pH (Standard Units) - 10:1 dilution (DI water: CoBupH _{Mg}) Mean Particle Size (µm) OH- equivalence (eq. OH- per Ib. CoBupH _{Mg})	<u>Typical</u> 45 1 0.5 1.37 ~10 0.6 7±0.5
Packaging	Shipped in 5-gallon pails (50 lbs.)	
Handling & Storage	CoBupH _{Mg} is shipped as a ready-to-use concentrated suspension of alkaline solids that can be easily diluted with water in the field. CoBupH _{Mg} has a low viscosity and is amenable to pumping with commonly available pumps. Before dilution, agitate to ensure product is ad- equately mixed. Dilution ratios typically range from 1:1 to 4:1 (water: CoBupH _{Mg}) depending on site conditions; CoBupH _{Mg} injections should be followed with additional chase water to maximize distribution. For best performance, use CoBupH _{Mg} within 60 days of delivery and store at a temperature of 40°F (4°C) to 100°F (38°C).	
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Manufacturer Spreadsheets (continued)



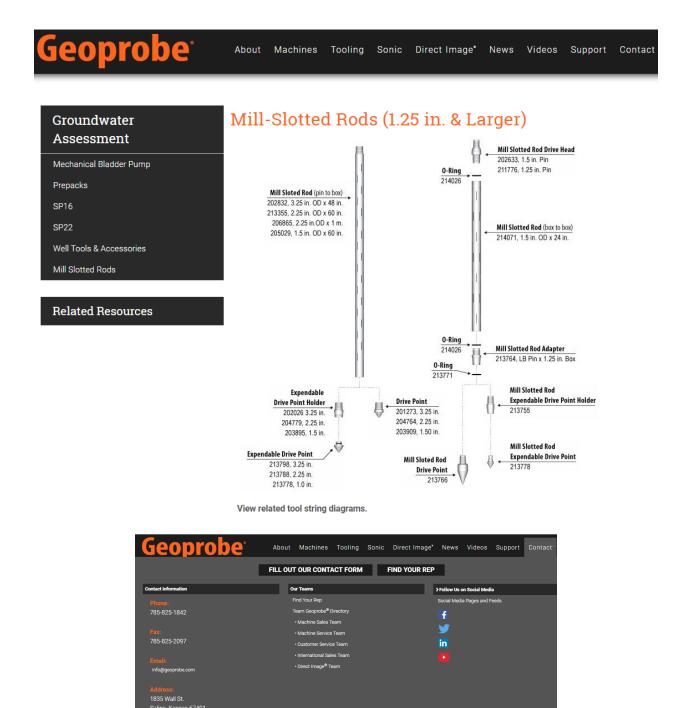
Use with metering pump set-up

Contact Us

Integra Chemical Company is located in Kent, Washington which is immediately to the south of Seattle. Our business hours are 8:00 am to 5:00 pm, PST, Monday thru Friday. We can be reached during these hours via phone, fax, or e-mail. Outside of our business hours you may leave a message via phone, fax or e-mail and we will get back with you the next business day.

Mailing Address :	Integra Chemical Company 1216 6th Ave North Kent, WA 98032
Phone :	800.322.6646 or 253.479.7000
Fax :	253.479.7079
Email :	info@Vita-D-Chlor.com
Online Store :	shop.vita-d-chlor.com
Company Web Site :	IntegraChem.com

Manufacturer Spreadsheets (continued/end)



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