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Product Consistency Test Results for the LAW ALG Glasses

M. C. Hsieh

November 2021

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EXECUTIVE SUMMARY

This report provides the results of the Product Consistency Test leachates from the Low-Activity Waste Algorithm glasses, a series of simulated nuclear waste glasses designed and fabricated at the Pacific Northwest National Laboratory. The series included quenched and canister centerline cooled versions of the glasses. These data will be used in the development, validation, and implementation of enhanced property/composition models for waste glass vitrification at Hanford.

Several blanks had measured silicon values slightly above the detection limit. One blank had a measured silicon value 2 times higher than the detection limit. The measured concentrations (mg/L) of sodium for several of the low-activity test reference material glass included with the Product Consistency Tests were slightly higher than the expected low-activity test reference material test results. The measured glass compositions for the study glasses were close to target values, therefore, little difference was seen when evaluating the normalized values using the targeted or measured glass compositions. In most cases, heat treatment had marginal impact on the normalized concentration values. Three glasses had NC_B and NC_{Na} values that were greater than the Hanford Tank Waste Treatment and Immobilization Plant low-activity waste constraint of 4 g/L.

TABLE OF CONTENTS

LIST OF TABLES	viii
LIST OF ABBREVIATIONS	ix
1.0 Introduction	1
2.0 Experimental Procedure	1
2.1 Quality Assurance	1
2.2 Glasses Selected for Study	1
2.3 PCT Leachate Analysis	3
3.0 Results and Discussion	3
3.1 Measured Compositions of the PCT Leachates.....	3
3.2 Normalization of PCT Data.....	4
4.0 Summary	5
5.0 References.....	5
Appendix A . Tables Containing the Measurement Data for the LAW ALG PCT Leachates	A-1
Appendix B . Normalized PCT Results	B-1

LIST OF TABLES

Table 2-1. Identifiers for the PCT Leachates	2
Table 3-1. Test Blanks with Si Measured Concentrations (mg/L).....	4

LIST OF ABBREVIATIONS

ASTM	American Society for Testing and Materials
BDL	below detection limit
CCC	canister centerline cooled
DF	dilution factor
DOE	Department of Energy
ICP-OES	inductively coupled plasma – optical emission spectroscopy
ID	identifier
LAW	low-activity waste
LAW ALG	Low-Activity Waste Algorithm
LRM	low-activity test reference material
NC_i	normalized concentration of element “ <i>i</i> ”
ORP	Office of River Protection
PCT	Product Consistency Test
PNNL	Pacific Northwest National Laboratory
Q	quenched
%RSD	percent relative standard deviation
seq.	sequence
SRNL	Savannah River National Laboratory
std	High Purity Standards ICP multi-element custom solution SM-744-013
TTQAP	Task Technical and Quality Assurance Plan
wt. %	weight percent
WTP	Hanford Tank Waste Treatment and Immobilization Plant

1.0 Introduction

The U.S. Department of Energy (DOE) is responsible for building the Hanford Tank Waste Treatment and Immobilization Plant (WTP) at the Hanford site in Washington to remediate 55 million gallons of radioactive waste that is temporarily stored in 177 underground tanks. The Office of River Protection (ORP) has requested that the Savannah River National Laboratory (SRNL) contribute in areas of recognized capabilities and expertise for glass waste form development to support successful startup of the WTP.

Successful efforts have allowed for demonstration of greatly enhanced treatment efficiencies of those projected from the minimum requirements set forth in the WTP Contract^a. Additional flexibility and expansion of the qualified glass forming region are the current focus.¹ SRNL support of this work is defined in the Task Technical and Quality Assurance Plan (TTQAP).²

This report provides the Product Consistency Test (PCT) leachates from the Low-Activity Waste Algorithm (LAWALG) glasses, a series of simulated nuclear waste glasses designed fabricated at the Pacific Northwest National Laboratory (PNNL). The series included quenched (Q) and canister centerline cooled (CCC) versions of the glasses. The glasses were selected as part of a broader study of the influence of glass composition on chemical durability, sulfur retention, and other properties.³ These data will be used in the development, validation, and implementation of enhanced property/composition models for nuclear waste glasses.¹

2.0 Experimental Procedure

2.1 Quality Assurance

Requirements for performing reviews of technical reports and the extent of review are established in manual E7 2.60. SRNL documents the extent and type of review using the SRNL Technical Report Design Checklist contained in WSRC-IM-2002-00011, Rev. 2.⁴ Laboratory data for this study were recorded in the SRNL Electronic Laboratory Notebook system, experiment L6390-00441-03. The leachates were provided by PNNL following a Task Plan.¹

2.2 Glasses Selected for Study

The baseline (quenched) glass compositions in this study were selected and fabricated by PNNL. PNNL performed CCC heat treatments on a subsample of each of the glasses. American Society for Testing and Materials (ASTM) C1285 PCT Method A⁵ was performed on Q and CCC versions of each of the study glasses. The resulting PCT leachates were sent to SRNL for chemical analysis. Identifiers (ID) for the PCT leachates are listed in Table 2-1.

^a Contract DE-AC27-01RV14136, as amended, U.S. Department of Energy, Richland, WA (2000).

Table 2-1. Identifiers for the PCT Leachates

PNNL Solution ID	Lab ID	PNNL Solution ID	Lab ID
LAWALG-01-Q-PCT-A	S-13121	LAWALG-14-Q-PCT-A	S-13170
LAWALG-01-Q-PCT-B	S-13122	LAWALG-14-Q-PCT-B	S-13171
LAWALG-01-Q-PCT-C	S-13123	LAWALG-14-Q-PCT-C	S-13172
LAWALG-02-Q-PCT-A	S-13124	LAWALG-15-Q-PCT-A	S-13173
LAWALG-02-Q-PCT-B	S-13125	LAWALG-15-Q-PCT-B	S-13174
LAWALG-02-Q-PCT-C	S-13126	LAWALG-15-Q-PCT-C	S-13175
LAWALG-03-Q-PCT-A	S-13127	LRM-PCT-A-7/14/21	S-13176
LAWALG-03-Q-PCT-B	S-13128	LRM-PCT-B-7/14/21	S-13177
LAWALG-03-Q-PCT-C	S-13129	LRM-PCT-C-7/14/21	S-13178
LAWALG-04-Q-PCT-A	S-13130	DI WATER BLANK-A-7/14/21	S-13179
LAWALG-04-Q-PCT-B	S-13131	DI WATER BLANK-B-7/14/21	S-13180
LAWALG-04-Q-PCT-C	S-13132	LAWALG-16-Q-PCT-A	S-13181
LAWALG-05-1-Q-PCT-A	S-13133	LAWALG-16-Q-PCT-B	S-13182
LAWALG-05-1-Q-PCT-B	S-13134	LAWALG-16-Q-PCT-C	S-13183
LAWALG-05-1-Q-PCT-C	S-13135	LAWALG-17-Q-PCT-A	S-13184
LRM-STD-PCT-A-6/16/21	S-13136	LAWALG-17-Q-PCT-B	S-13185
LRM-STD-PCT-B-6/16/21	S-13137	LAWALG-17-Q-PCT-C	S-13186
LRM-STD-PCT-C-6/16/21	S-13138	LAWALG-01-CCC-PCT-A	S-13187
DI WATER BLANK-A-6/16/21	S-13139	LAWALG-01-CCC-PCT-B	S-13188
DI WATER BLANK-B-6/16/21	S-13140	LAWALG-01-CCC-PCT-C	S-13189
LAWALG-06-Q-PCT-A	S-13141	LAWALG-02-CCC-PCT-A	S-13190
LAWALG-06-Q-PCT-B	S-13142	LAWALG-02-CCC-PCT-B	S-13191
LAWALG-06-Q-PCT-C	S-13143	LAWALG-02-CCC-PCT-C	S-13192
LAWALG-07-Q-PCT-A	S-13144	LAWALG-04-CCC-PCT-A	S-13193
LAWALG-07-Q-PCT-B	S-13145	LAWALG-04-CCC-PCT-B	S-13194
LAWALG-07-Q-PCT-C	S-13146	LAWALG-04-CCC-PCT-C	S-13195
LAWALG-08-Q-PCT-A	S-13147	LRM-PCT-A-7/16/21	S-13196
LAWALG-08-Q-PCT-B	S-13148	LRM-PCT-B-7/16/21	S-13197
LAWALG-08-Q-PCT-C	S-13149	LRM-PCT-C-7/16/21	S-13198
LAWALG-09-Q-PCT-A	S-13150	DI WATER BLANK-A-7/16/21	S-13199
LAWALG-09-Q-PCT-B	S-13151	DI WATER BLANK-B-7/16/21	S-13200
LAWALG-09-Q-PCT-C	S-13152	LAWALG-03-CCC-PCT-A	S-13201
LAWALG-10-Q-PCT-A	S-13153	LAWALG-03-CCC-PCT-B	S-13202
LAWALG-10-Q-PCT-B	S-13154	LAWALG-03-CCC-PCT-C	S-13203
LAWALG-10-Q-PCT-C	S-13155	LAWALG-08-CCC-PCT-A	S-13204
LRM-PCT-A-6/24/21	S-13156	LAWALG-08-CCC-PCT-B	S-13205
LRM-PCT-B-6/24/21	S-13157	LAWALG-08-CCC-PCT-C	S-13206
LRM-PCT-C-6/24/21	S-13158	LAWALG-10-CCC-PCT-A	S-13207
DI WATER BLANK-A-6/24/21	S-13159	LAWALG-10-CCC-PCT-B	S-13208
DI WATER BLANK-B-6/24/21	S-13160	LAWALG-10-CCC-PCT-C	S-13209
LAWALG-11-Q-PCT-A	S-13161	LAWALG-12-CCC-PCT-A	S-13210
LAWALG-11-Q-PCT-B	S-13162	LAWALG-12-CCC-PCT-B	S-13211
LAWALG-11-Q-PCT-C	S-13163	LAWALG-12-CCC-PCT-C	S-13212
LAWALG-12-Q-PCT-A	S-13164	LAWALG-13-CCC-PCT-A	S-13213
LAWALG-12-Q-PCT-B	S-13165	LAWALG-13-CCC-PCT-B	S-13214
LAWALG-12-Q-PCT-C	S-13166	LAWALG-13-CCC-PCT-C	S-13215
LAWALG-13-Q-PCT-A	S-13167	LRM-PCT-A-7/27/21	S-13216
LAWALG-13-Q-PCT-B	S-13168	LRM-PCT-B-7/27/21	S-13217
LAWALG-13-Q-PCT-C	S-13169	LRM-PCT-C-7/27/21	S-13218

Table 2-1. Identifiers for the PCT Leachates (continued)

PNNL Solution ID	Lab ID	PNNL Solution ID	Lab ID
DI WATER BLANK-A-7/27/21	S-13219	DI WATER BLANK-A-7/29/21	S-13239
DI WATER BLANK-B-7/27/21	S-13220	DI WATER BLANK-B-7/29/21	S-13240
LAWALG-05-1-CCC-PCT-A	S-13221	LAWALG-07-CCC-PCT-A	S-13241
LAWALG-05-1-CCC-PCT-B	S-13222	LAWALG-07-CCC-PCT-B	S-13242
LAWALG-05-1-CCC-PCT-C	S-13223	LAWALG-07-CCC-PCT-C	S-13243
LAWALG-06-CCC-PCT-A	S-13224	LAWALG-11-CCC-PCT-A	S-13244
LAWALG-06-CCC-PCT-B	S-13225	LAWALG-11-CCC-PCT-B	S-13245
LAWALG-06-CCC-PCT-C	S-13226	LAWALG-11-CCC-PCT-C	S-13246
LAWALG-09-CCC-PCT-A	S-13227	LAWALG-16-CCC-PCT-A	S-13247
LAWALG-09-CCC-PCT-B	S-13228	LAWALG-16-CCC-PCT-B	S-13248
LAWALG-09-CCC-PCT-C	S-13229	LAWALG-16-CCC-PCT-C	S-13249
LAWALG-14-CCC-PCT-A	S-13230	LAWALG-17-CCC-PCT-A	S-13250
LAWALG-14-CCC-PCT-B	S-13231	LAWALG-17-CCC-PCT-B	S-13251
LAWALG-14-CCC-PCT-C	S-13232	LAWALG-17-CCC-PCT-C	S-13252
LAWALG-15-CCC-PCT-A	S-13233	LRM-PCT-A-8/4/21	S-13253
LAWALG-15-CCC-PCT-B	S-13234	LRM-PCT-B-8/4/21	S-13254
LAWALG-15-CCC-PCT-C	S-13235	LRM-PCT-C-8/4/21	S-13255
LRM-PCT-A-7/29/21	S-13236	DI WATER BLANK-A-8/4/21	S-13256
LRM-PCT-B-7/29/21	S-13237	DI WATER BLANK-B-8/4/21	S-13257
LRM-PCT-C-7/29/21	S-13238		

2.3 PCT Leachate Analysis

The PCT leachate samples were analyzed by inductively couple plasma – optical emission spectroscopy (ICP-OES)⁶ under the auspices of an analytical study plan.⁷ Samples of High Purity Standards ICP multi-element custom solution SM-744-013 (std) were also included in the analytical plan as a check of the accuracy of the instrument used for these measurements. PNNL provided the dilution factor (DF) used in preparing the PCT leachates for analyses. The leachate measurements were adjusted using the provided DF of 5 as described further below. Normalized release values were calculated for each glass based on the targeted and measured⁸ glass compositions.

3.0 Results and Discussion

JMP® Version 14.3.0 (SAS Institute, Inc.)⁹ was used to support these analyses.

3.1 Measured Compositions of the PCT Leachates

Table A-1 in Appendix A provides the elemental concentration measurements in mg/L for the PCT leachates and standard solutions as measured by ICP-OES in analytical sequence. These values are shown as received from the analytical laboratory and after using the provided DF of 5 to correct for dilutions performed at PNNL. These unprocessed data are provided so that the values are readily available should they be of interest for future reviews. One sample, LAWALG-06-Q-PCT-B (S-13142), was excluded from calculations due to a possible error in the initial dilution. This sample is listed in italics in Table A-1. Note that the measured concentrations of the analytes in most of the test blank samples were below detection limits (BDL) and denoted by a less than symbol (<). However, several test blanks had measured Si values slightly above the detection limit. One test blank had a measured Si value 2 times higher than the detection limit. The results for the Si measurements of these test blanks are listed in Table 3-1.

Table 3-1. Test Blanks with Si Measured Concentrations (mg/L)

PNNL Solution ID	Lab ID	Si ar*	Si ⁺
DI WATER BLANK-B-7/16/21	S-13200	2.19	11.0
DI WATER BLANK-A-7/27/21	S-13219	1.25	6.25
DI WATER BLANK-B-7/27/21	S-13220	1.30	6.50
DI WATER BLANK-A-8/4/21	S-13256	1.25	6.25

* Si measurements as received from the analytical lab

⁺ Dilution-corrected Si measurements using the DF of 5

Table A-2 in Appendix A provides measurements for the samples of the low-activity test reference material (LRM) reference glass included in the PCTs after using the provided DF of 5 to correct for dilutions performed at PNNL. Note that the measured Na concentrations (mg/L) were slightly higher than the LRM expected test results¹⁰ for some of the samples. Values that fall outside the ranges of the expected test results are shaded grey in the table.

Following the guidance in ASTM C1285,⁵ the mean, standard deviation, and percent relative standard deviation (%RSD) were determined for each element present in the solution standard for each analytical block. As shown in Table A-3 in Appendix A, the mean value for each analytical block was found to be less than 10% from the reference value (i.e., a percent relative bias less than 10%), and the %RSD was less than 10% for each element. Thus, these analytical results are acceptable per the criteria in ASTM C1285⁵, which indicates no significant issues with the analytical outcomes for the measurements of the PCT leachates.

Exhibit A-1 in Appendix A provides plots of the triplicate leachate concentrations by the glass ID. Both linear and logarithmic plots are provided for selected elements: Al, B, Li, Na, and Si. Plotting the data in this format allows for the assessment of the repeatability of the measurements for each glass.

3.2 Normalization of PCT Data

The PCT leachate data were used to determine normalized concentrations for each element of interest using both the targeted and average measured compositions⁸ of the glasses following the expression given in ASTM C1285.⁵

$$NC_i = \frac{c_i(\text{sample})}{f_i}$$

where NC_i is the normalized concentration in units of $\text{g}_{\text{waste form}}/\text{L}_{\text{leachant}}$, $c_i(\text{sample})$ is the concentration of element “i” in the leachate in units of g/L (corrected for the dilutions performed at PNNL), and f_i is the mass fraction of element “i” in the unleached glass in units of $\text{g}/\text{g}_{\text{glass}}$.^b

An equation was developed to allow for calculation of the NC_i values using the units of measurement provided with the analytical results for this study and to accommodate the triplicate leachate measurements for each of the study glasses. Note that the symbols in this second equation were kept consistent with those used in ASTM C1285,⁵ but the units of measurement differ. The common logarithm of the normalized concentration for each element “i” (NC_i) for each of the study glasses was determined using the equation:

^b Note that the waste forms in this study were assumed to be of similar density. The PCT-A reference volume of leachant to sample mass ratio was used, and the 100 to 200 mesh reference particle size was used. Thus, no adjustment for the density of the glasses was made in normalizing the PCT results. Data provided in the appendices of this report allow for the calculation of normalized elemental mass loss (NL_i) if glass densities are measured at a later date.

$$\log_{10} (NC_i) = \overline{\log_{10} c_i} - [1 + \log_{10} f_i]$$

where NC_i remains in units of $\text{g}_{\text{waste form}}/\text{L}_{\text{leachant}}$, $\overline{\log_{10} c_i}$ is the average of the common logarithms of the measured concentrations of element “ i ” in the triplicate leachates in units of mg/L (corrected for the dilutions performed at PNNL as discussed in Section 3.1), and $\log_{10} f_i$ is either the common logarithm of the targeted concentration of element “ i ” in the glass in units of weight percent (wt.%) or the common logarithm of the average measured concentration of element “ i ” in the glass in units of wt.% (reported previously⁸).

Table B-1 in Appendix B provides the normalized PCT responses for the Q and CCC for each of the study glasses as well as the responses for the LRM reference glass¹⁰. The results are grouped by compositional view. Note that an indicator (<) is provided as part of these plots to show results involving BDL values. The plots of Exhibit B-1 in Appendix B provide a graphical comparison between the PCT responses for the two versions of each study glass. Exhibit B-2 in Appendix B provides plots of the normalized PCT responses for the samples of LRM reference glass.

A review of the PCT data resulted in the following observations:

- The measured glass compositions for the study glasses⁸ were close to target values, therefore, little difference was seen when evaluating the normalized values using the targeted or measured glass compositions.
- In most cases, heat treatment had marginal impact on the NC_i values.
 - LAWALG-03-CCC NC_B , NC_{Na} , and NC_{Si} values were approximately 2 times lower than LAWALG-03-Q values.
 - LAWALG-12-CCC NC_B , NC_{Na} , and NC_{Si} values were approximately 3 times lower than LAWALG-12-Q values.
- Three of the glasses, LAWALG-03-Q, LAWALG-03-CCC, and LAWALG-12-Q, exceeded the WTP NC_B and NC_{Na} 4 g/L constraints.^c

4.0 Summary

Several blanks had Si measurements slightly above the detection limit. One blank had an Si measurement 2 times higher than the detection limit. The measured Na concentrations (mg/L) for several of the LRM reference glass included with the PCTs were slightly higher than the expected LRM test results. The measured glass compositions for the study glasses were close to target values, therefore, little difference was seen when evaluating the normalized values using the targeted or measured glass compositions. In most cases, heat treatment had marginal impact on the NC_i values. Three of the glasses had NC_B and NC_{Na} values that were greater than the WTP low-activity waste constraint of 4 g/L.

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Appendix A. Tables Containing the Measurement Data for the LAW ALG PCT Leachates

Table A-1. PCT Leachate Measurements (mg/L) Measured by ICP-OES

PNNL Solution ID	Block	Seq.	Lab ID	Al	B	Cr	K	Li	Na	Si	Zr	DF	Al	B	Cr	K	Li	Na	Si	Zr
std	1	1	std-11	3.92	19.7	<1.00	9.52	9.94	78.7	48.3	<1.00	1	3.92	19.7	<1.00	9.52	9.94	78.7	48.3	<1.00
LAWALG-03-CCC-PCT-A	1	2	S-13201	<1.00	39.5	<1.00	<1.00	<1.00	254	66.6	<1.00	5	<5.00	198	<5.00	<5.00	<5.00	1270	333	<5.00
LAWALG-17-CCC-PCT-A	1	3	S-13250	2.29	4.55	<1.00	<1.00	<1.00	43.2	11.5	<1.00	5	11.5	22.8	<5.00	<5.00	<5.00	216	57.5	<5.00
LAWALG-01-Q-PCT-B	1	4	S-13122	<1.00	2.87	<1.00	<1.00	2.40	23.6	16.8	<1.00	5	<5.00	14.4	<5.00	<5.00	12.0	118	84.0	<5.00
LAWALG-08-CCC-PCT-C	1	5	S-13206	<1.00	5.80	<1.00	<1.00	1.20	10.6	16.8	<1.00	5	<5.00	29.0	<5.00	<5.00	6.00	53.0	84.0	<5.00
LRM-PCT-C-7/27/21	1	6	S-13218	3.05	5.72	<1.00	<1.00	<1.00	33.5	15.8	<1.00	5	15.3	28.6	<5.00	<5.00	<5.00	168	79.0	<5.00
LAWALG-13-CCC-PCT-A	1	7	S-13213	<1.00	7.28	<1.00	<1.00	1.07	20.1	17.2	<1.00	5	<5.00	36.4	<5.00	<5.00	5.35	101	86.0	<5.00
LAWALG-12-CCC-PCT-C	1	8	S-13212	<1.00	15.7	<1.00	<1.00	<1.00	54.3	28.9	<1.00	5	<5.00	78.5	<5.00	<5.00	<5.00	272	145	<5.00
std	1	9	std-12	4.02	20.2	<1.00	9.72	10.1	81.5	49.0	<1.00	1	4.02	20.2	<1.00	9.72	10.1	81.5	49.0	<1.00
LAWALG-05-1-Q-PCT-B	1	10	S-13134	<1.00	8.31	<1.00	<1.00	1.8	13.8	19.2	<1.00	5	<5.00	41.6	<5.00	<5.00	9.00	69.0	96.0	<5.00
LAWALG-03-Q-PCT-B	1	11	S-13128	<1.00	87.2	<1.00	<1.00	<1.00	490	103	<1.00	5	<5.00	436	<5.00	<5.00	<5.00	2450	515	<5.00
LAWALG-13-Q-PCT-B	1	12	S-13168	<1.00	8.61	<1.00	<1.00	1.23	25.1	19.4	<1.00	5	<5.00	43.1	<5.00	<5.00	6.15	126	97.0	<5.00
LAWALG-15-Q-PCT-B	1	13	S-13174	2.48	5.79	<1.00	<1.00	<1.00	55.3	14.7	<1.00	5	12.4	29.0	<5.00	<5.00	<5.00	277	73.5	<5.00
LRM-PCT-A-8/4/21	1	14	S-13253	3.02	5.72	<1.00	<1.00	<1.00	33.5	15.8	<1.00	5	15.1	28.6	<5.00	<5.00	<5.00	168	79.0	<5.00
LAWALG-17-Q-PCT-B	1	15	S-13185	2.62	5.47	<1.00	<1.00	<1.00	49.9	12.2	<1.00	5	13.1	27.4	<5.00	<5.00	<5.00	250	61.0	<5.00
LAWALG-11-Q-PCT-B	1	16	S-13162	3.56	2.28	<1.00	3.19	<1.00	51.8	11.5	<1.00	5	17.8	11.4	<5.00	16.0	<5.00	259	57.5	<5.00
std	1	17	std-13	4.08	20.4	<1.00	9.68	10.1	82.7	49.4	<1.00	1	4.08	20.4	<1.00	9.68	10.1	82.7	49.4	<1.00
LAWALG-01-CCC-PCT-A	1	18	S-13187	<1.00	2.61	<1.00	<1.00	2.24	19.9	15.3	<1.00	5	<5.00	13.1	<5.00	<5.00	11.2	99.5	76.5	<5.00
LAWALG-09-Q-PCT-B	1	19	S-13151	3.55	5.65	<1.00	<1.00	<1.00	48.4	12.8	<1.00	5	17.8	28.3	<5.00	<5.00	<5.00	242	64.0	<5.00
LAWALG-05-1-CCC-PCT-A	1	20	S-13221	<1.00	7.75	<1.00	<1.00	1.65	12.5	18.2	<1.00	5	<5.00	38.8	<5.00	<5.00	8.25	62.5	91.0	<5.00
DI WATER BLANK-B-8/4/21	1	21	S-13257	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LAWALG-15-CCC-PCT-A	1	22	S-13233	2.63	5.07	<1.00	<1.00	<1.00	46.6	12.6	<1.00	5	13.2	25.4	<5.00	<5.00	<5.00	233	63.0	<5.00
LAWALG-07-Q-PCT-B	1	23	S-13145	<1.00	11.8	<1.00	<1.00	<1.00	83.9	28.2	<1.00	5	<5.00	59.0	<5.00	<5.00	<5.00	420	141	<5.00
LAWALG-07-CCC-PCT-A	1	24	S-13241	<1.00	11.8	<1.00	<1.00	<1.00	84.7	28.0	<1.00	5	<5.00	59.0	<5.00	<5.00	<5.00	424	140	<5.00
std	1	25	std-14	4.10	20.6	<1.00	9.83	10.3	83.7	49.9	<1.00	1	4.10	20.6	<1.00	9.83	10.3	83.7	49.9	<1.00
LAWALG-06-CCC-PCT-C	1	26	S-13226	<1.00	11.8	<1.00	<1.00	<1.00	61.7	18.3	<1.00	5	<5.00	59.0	<5.00	<5.00	<5.00	309	91.5	<5.00
DI WATER BLANK-B-7/14/21	1	27	S-13180	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LAWALG-14-CCC-PCT-C	1	28	S-13232	<1.00	7.12	<1.00	<1.00	<1.00	23.3	17.0	<1.00	5	<5.00	35.6	<5.00	<5.00	<5.00	117	85.0	<5.00
DI WATER BLANK-A-6/24/21	1	29	S-13159	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LAWALG-16-CCC-PCT-C	1	30	S-13249	2.69	4.41	<1.00	<1.00	<1.00	47.2	12.9	<1.00	5	13.5	22.1	<5.00	<5.00	<5.00	236	64.5	<5.00
LAWALG-10-CCC-PCT-C	1	31	S-13209	2.63	4.79	<1.00	<1.00	<1.00	48.9	13.1	<1.00	5	13.2	24.0	<5.00	<5.00	<5.00	245	65.5	<5.00
DI WATER BLANK-A-7/29/21	1	32	S-13239	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LRM-PCT-C-6/16/21	1	33	S-13138	2.80	4.71	<1.00	<1.00	<1.00	31.7	17.9	<1.00	5	14.0	23.6	<5.00	<5.00	<5.00	159	89.5	<5.00
std	1	34	std-15	4.20	20.9	<1.00	9.69	10.3	86.4	50.3	<1.00	1	4.20	20.9	<1.00	9.69	10.3	86.4	50.3	<1.00
LAWALG-02-CCC-PCT-C	1	35	S-13192	<1.00	13.8	<1.00	<1.00	<1.00	57.4	21.3	<1.00	5	<5.00	69.0	<5.00	<5.00	<5.00	287	107	<5.00
LAWALG-09-CCC-PCT-A	1	36	S-13227	4.76	5.56	<1.00	<1.00	<1.00	43.6	13.2	<1.00	5	23.8	27.8	<5.00	<5.00	<5.00	218	66.0	<5.00
LRM-PCT-B-7/16/21	1	37	S-13197	3.02	5.61	<1.00	<1.00	<1.00	35.3	17.9	<1.00	5	15.1	28.1	<5.00	<5.00	<5.00	177	89.5	<5.00
LAWALG-11-CCC-PCT-A	1	38	S-13244	3.68	2.41	<1.00	2.79	<1.00	52.9	11.3	<1.00	5	18.4	12.1	<5.00	14.0	<5.00	265	56.5	<5.00
LRM-PCT-A-7/14/21	1	39	S-13176	2.93	5.13	<1.00	<1.00	<1.00	33.9	18.1	<1.00	5	14.7	25.7	<5.00	<5.00	<5.00	170	90.5	<5.00
LAWALG-04-CCC-PCT-C	1	40	S-13195	2.51	4.95	<1.00	<1.00	<1.00	48.7	12.9	<1.00	5	12.6	24.8	<5.00	<5.00	<5.00	244	64.5	<5.00
std	1	41	std-16	4.15	20.8	<1.00	10.0	10.5	85.5	50.4	<1.00	1	4.15	20.8	<1.00	10.0	10.5	85.5	50.4	<1.00
std	2	1	std-21	3.83	19.4	<1.00	9.51	9.96	79.8	48.3	<1.00	1	3.83	19.4	<1.00	9.51	9.96	79.8	48.3	<1.00
DI WATER BLANK-B-7/16/21	2	2	S-13200	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	2.19	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	11.0	<5.00
LAWALG-12-Q-PCT-A	2	3	S-13164	<1.00	50.1	<1.00	<1.00	<1.00	170	51.9	<1.00	5	<5.00	251	<5.00	<5.00	<5.00	850	260	<5.00
LAWALG-11-Q-PCT-C	2	4	S-13163	2.94	2.19	<1.00	3.20	<1.00	51.6	11.9	<1.00	5	14.7	11.0	<5.00	16.0	<5.00	258	59.5	<5.00
LAWALG-10-Q-PCT-A	2	5	S-13153	2.58	5.91	<1.00	<1.00	<1.00	55.9	14.1	<1.00	5	12.9	29.6	<5.00	<5.00	<5.00	280	70.5	<5.00
LAWALG-01-Q-PCT-C	2	6	S-13123	<1.00	2.81	<1.00	<1.00	2.49	23.2	15.3	<1.00	5	<5.00	14.1	<5.00	<5.00	12.5	116	76.5	<5.00
LAWALG-06-Q-PCT-A	2	7	S-13141	<1.00	12.3	<1.00	<1.00	<1.00	66.5	19.3	<1.00	5	<5.00	61.5	<5.00	<5.00	<5.00	333	96.5	<5.00

Table A-1. PCT Leachate Measurements (mg/L) Measured by ICP-OES (continued)

PNNL Solution ID	Block	Seq.	Lab ID	Al	B	Cr	K	Li	Na	Si	Zr	DF	Al	B	Cr	K	Li	Na	Si	Zr
LAWALG-04-Q-PCT-A	2	8	S-13130	2.48	5.67	<1.00	<1.00	<1.00	55.2	13.5	<1.00	5	12.4	28.4	<5.00	<5.00	<5.00	276	67.5	<5.00
std	2	9	std-22	3.82	19.1	<1.00	9.67	9.86	79.4	47.7	<1.00	1	3.82	19.1	<1.00	9.67	9.86	79.4	47.7	<1.00
LAWALG-11-CCC-PCT-B	2	10	S-13245	3.40	2.30	<1.00	2.98	<1.00	49.4	10.4	<1.00	5	17.0	11.5	<5.00	14.9	<5.00	247	52.0	<5.00
LRM-PCT-C-7/29/21	2	11	S-13238	2.88	5.78	<1.00	<1.00	<1.00	36.0	16.6	<1.00	5	14.4	28.9	<5.00	<5.00	<5.00	180	83.0	<5.00
LAWALG-13-Q-PCT-C	2	12	S-13169	<1.00	7.91	<1.00	<1.00	1.27	24.4	19.0	<1.00	5	<5.00	39.6	<5.00	<5.00	6.35	122	95.0	<5.00
LAWALG-05-1-CCC-PCT-B	2	13	S-13222	<1.00	7.13	<1.00	<1.00	1.70	13.2	17.4	<1.00	5	<5.00	35.7	<5.00	<5.00	8.50	66.0	87.0	<5.00
LAWALG-09-Q-PCT-C	2	14	S-13152	2.95	5.08	<1.00	<1.00	<1.00	47.1	13.4	<1.00	5	14.8	25.4	<5.00	<5.00	<5.00	236	67.0	<5.00
LAWALG-17-CCC-PCT-B	2	15	S-13251	2.16	4.17	<1.00	<1.00	<1.00	42.2	11.1	<1.00	5	10.8	20.9	<5.00	<5.00	<5.00	211	55.5	<5.00
LAWALG-07-Q-PCT-C	2	16	S-13146	<1.00	11.6	<1.00	<1.00	<1.00	86.2	28.9	<1.00	5	<5.00	58.0	<5.00	<5.00	<5.00	431	145	<5.00
std	2	17	std-23	3.85	19.2	<1.00	9.63	9.95	81.3	48.1	<1.00	1	3.85	19.2	<1.00	9.63	9.95	81.3	48.1	<1.00
LAWALG-17-Q-PCT-C	2	18	S-13186	2.35	5.00	<1.00	<1.00	<1.00	48.9	12.2	<1.00	5	11.8	25.0	<5.00	<5.00	<5.00	245	61.0	<5.00
LAWALG-16-Q-PCT-A	2	19	S-13181	2.47	4.56	<1.00	<1.00	<1.00	51.2	14.2	<1.00	5	12.4	22.8	<5.00	<5.00	<5.00	256	71.0	<5.00
LAWALG-14-Q-PCT-A	2	20	S-13170	<1.00	6.94	<1.00	<1.00	<1.00	26.0	16.4	<1.00	5	<5.00	34.7	<5.00	<5.00	<5.00	130	82.0	<5.00
DI WATER BLANK-A-8/4/21	2	21	S-13256	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	1.25	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	6.25	<5.00
LAWALG-01-CCC-PCT-B	2	22	S-13188	<1.00	2.83	<1.00	<1.00	2.50	22.2	15.4	<1.00	5	<5.00	14.2	<5.00	<5.00	12.5	111	77.0	<5.00
LAWALG-15-Q-PCT-C	2	23	S-13175	2.51	5.47	<1.00	<1.00	<1.00	51.9	12.8	<1.00	5	12.6	27.4	<5.00	<5.00	<5.00	260	64.0	<5.00
LRM-PCT-B-6/16/21	2	24	S-13137	2.77	4.93	<1.00	<1.00	<1.00	32.3	16.0	<1.00	5	13.9	24.7	<5.00	<5.00	<5.00	162	80.0	<5.00
std	2	25	std-24	3.84	19.1	<1.00	9.67	9.95	80.5	47.7	<1.00	1	3.84	19.1	<1.00	9.67	9.95	80.5	47.7	<1.00
LAWALG-07-CCC-PCT-B	2	26	S-13242	<1.00	11.2	<1.00	<1.00	<1.00	81.9	27.4	<1.00	5	<5.00	56.0	<5.00	<5.00	<5.00	410	137	<5.00
LAWALG-15-CCC-PCT-B	2	27	S-13234	2.47	4.80	<1.00	<1.00	<1.00	46.5	12.5	<1.00	5	12.4	24.0	<5.00	<5.00	<5.00	233	62.5	<5.00
DI WATER BLANK-A-7/14/21	2	28	S-13179	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LRM-PCT-A-7/16/21	2	29	S-13196	2.98	5.98	<1.00	<1.00	<1.00	36.3	16.4	<1.00	5	14.9	29.9	<5.00	<5.00	<5.00	182	82.0	<5.00
LAWALG-08-Q-PCT-A	2	30	S-13147	<1.00	6.50	<1.00	<1.00	1.60	14.1	17.5	<1.00	5	<5.00	32.5	<5.00	<5.00	8.00	70.5	87.5	<5.00
LAWALG-03-Q-PCT-C	2	31	S-13129	<1.00	83.1	<1.00	<1.00	<1.00	466	101	<1.00	5	<5.00	416	<5.00	<5.00	<5.00	2330	505	<5.00
LAWALG-09-CCC-PCT-B	2	32	S-13228	4.28	5.19	<1.00	<1.00	<1.00	42.0	12.3	<1.00	5	21.4	26.0	<5.00	<5.00	<5.00	210	61.5	<5.00
LRM-PCT-C-6/24/21	2	33	S-13158	2.93	5.24	<1.00	<1.00	<1.00	33.7	15.5	<1.00	5	14.7	26.2	<5.00	<5.00	<5.00	169	77.5	<5.00
std	2	34	std-25	3.84	18.9	<1.00	9.31	10.0	80.2	47.7	<1.00	1	3.84	18.9	<1.00	9.31	10.0	80.2	47.7	<1.00
LAWALG-05-1-Q-PCT-C	2	35	S-13135	<1.00	7.58	<1.00	<1.00	1.83	14.3	18.5	<1.00	5	<5.00	37.9	<5.00	<5.00	9.15	71.5	92.5	<5.00
LAWALG-02-Q-PCT-A	2	36	S-13124	<1.00	15.9	<1.00	<1.00	<1.00	69.1	23.9	<1.00	5	<5.00	79.5	<5.00	<5.00	<5.00	346	120	<5.00
LRM-PCT-B-7/27/21	2	37	S-13217	2.93	5.47	<1.00	<1.00	<1.00	34.1	15.3	<1.00	5	14.7	27.4	<5.00	<5.00	<5.00	171	76.5	<5.00
LAWALG-03-CCC-PCT-B	2	38	S-13202	<1.00	39.9	<1.00	<1.00	<1.00	265	69.2	<1.00	5	<5.00	200	<5.00	<5.00	<5.00	1330	346	<5.00
LAWALG-13-CCC-PCT-B	2	39	S-13214	<1.00	6.61	<1.00	<1.00	1.13	20.9	16.7	<1.00	5	<5.00	33.1	<5.00	<5.00	5.65	105	83.5	<5.00
std	2	40	std-26	3.79	18.8	<1.00	9.26	9.92	80.0	47.4	<1.00	1	3.79	18.8	<1.00	9.26	9.92	80.0	47.4	<1.00
std	3	1	std-31	3.86	19.3	<1.00	9.56	9.91	80.1	47.9	<1.00	1	3.86	19.3	<1.00	9.56	9.91	80.1	47.9	<1.00
LAWALG-12-CCC-PCT-A	3	2	S-13210	<1.00	15.2	<1.00	<1.00	<1.00	55.3	28.0	<1.00	5	<5.00	76.0	<5.00	<5.00	<5.00	277	140	<5.00
LRM-PCT-A-7/27/21	3	3	S-13216	2.88	5.51	<1.00	<1.00	<1.00	33.9	15.2	<1.00	5	14.4	27.6	<5.00	<5.00	<5.00	170	76.0	<5.00
LAWALG-03-CCC-PCT-C	3	4	S-13203	<1.00	40.0	<1.00	<1.00	<1.00	267	68.8	<1.00	5	<5.00	200	<5.00	<5.00	<5.00	1340	344	<5.00
LAWALG-08-CCC-PCT-A	3	5	S-13204	<1.00	5.48	<1.00	<1.00	1.28	11.6	16.0	<1.00	5	<5.00	27.4	<5.00	<5.00	6.40	58.0	80.0	<5.00
LRM-PCT-C-8/4/21	3	6	S-13255	3.01	5.69	<1.00	<1.00	<1.00	35.3	16.0	<1.00	5	15.1	28.5	<5.00	<5.00	<5.00	177	80.0	<5.00
LAWALG-13-CCC-PCT-C	3	7	S-13215	<1.00	7.04	<1.00	<1.00	1.16	21.1	17.3	<1.00	5	<5.00	35.2	<5.00	<5.00	5.80	106	86.5	<5.00
LAWALG-07-CCC-PCT-C	3	8	S-13243	<1.00	11.2	<1.00	<1.00	<1.00	81.7	26.7	<1.00	5	<5.00	56.0	<5.00	<5.00	<5.00	409	134	<5.00
std	3	9	std-32	3.93	19.6	<1.00	9.81	10.1	82.4	48.5	<1.00	1	3.93	19.6	<1.00	9.81	10.1	82.4	48.5	<1.00
LAWALG-02-Q-PCT-B	3	10	S-13125	<1.00	16.3	<1.00	<1.00	<1.00	70.3	25.0	<1.00	5	<5.00	81.5	<5.00	<5.00	<5.00	352	125	<5.00
LAWALG-14-Q-PCT-B	3	11	S-13171	<1.00	6.98	<1.00	<1.00	<1.00	25.5	16.5	<1.00	5	<5.00	34.9	<5.00	<5.00	<5.00	128	82.5	<5.00
LAWALG-01-CCC-PCT-C	3	12	S-13189	<1.00	2.53	<1.00	<1.00	2.30	19.6	13.7	<1.00	5	<5.00	12.7	<5.00	<5.00	11.5	98.0	68.5	<5.00
LAWALG-05-1-CCC-PCT-C	3	13	S-13223	<1.00	7.28	<1.00	<1.00	1.72	12.9	17.4	<1.00	5	<5.00	36.4	<5.00	<5.00	8.60	64.5	87.0	<5.00
LAWALG-14-CCC-PCT-A	3	14	S-13230	<1.00	6.49	<1.00	<1.00	<1.00	23.4	15.7	<1.00	5	<5.00	32.5	<5.00	<5.00	<5.00	117	78.5	<5.00
LRM-PCT-B-6/24/21	3	15	S-13157	3.04	5.33	<1.00	<1.00	<1.00	33.4	15.5	<1.00	5	15.2	26.7	<5.00	<5.00	<5.00	167	77.5	<5.00

Table A-1. PCT Leachate Measurements (mg/L) Measured by ICP-OES (continued)

PNNL Solution ID	Block	Seq.	Lab ID	Al	B	Cr	K	Li	Na	Si	Zr	DF	Al	B	Cr	K	Li	Na	Si	Zr
LAWALG-02-CCC-PCT-A	3	16	S-13190	<1.00	12.5	<1.00	<1.00	<1.00	54.2	20.3	<1.00	5	<5.00	62.5	<5.00	<5.00	<5.00	271	102	<5.00
std	3	17	std-33	3.99	19.7	<1.00	10.1	10.3	84.5	48.4	<1.00	1	3.99	19.7	<1.00	10.1	10.3	84.5	48.4	<1.00
DI WATER BLANK-B-7/27/21	3	18	S-13220	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	1.30	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	6.50	<5.00
LRM-PCT-A-6/16/21	3	19	S-13136	2.54	4.50	<1.00	<1.00	<1.00	30.0	15.5	<1.00	5	12.7	22.5	<5.00	<5.00	<5.00	150	77.5	<5.00
DI WATER BLANK-B-6/16/21	3	20	S-13140	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LAWALG-08-Q-PCT-B	3	21	S-13148	<1.00	6.67	<1.00	<1.00	1.61	13.8	17.3	<1.00	5	<5.00	33.4	<5.00	<5.00	8.05	69.0	86.5	<5.00
LAWALG-16-CCC-PCT-A	3	22	S-13247	2.63	4.33	<1.00	<1.00	<1.00	47.5	12.8	<1.00	5	13.2	21.7	<5.00	<5.00	<5.00	238	64.0	<5.00
LAWALG-12-Q-PCT-B	3	23	S-13165	<1.00	52.0	<1.00	<1.00	<1.00	182	53.8	<1.00	5	<5.00	260	<5.00	<5.00	<5.00	910	269	<5.00
LAWALG-06-CCC-PCT-A	3	24	S-13224	<1.00	12.1	<1.00	<1.00	<1.00	65.5	18.5	<1.00	5	<5.00	60.5	<5.00	<5.00	<5.00	328	92.5	<5.00
std	3	25	std-34	4.00	19.7	<1.00	9.73	10.2	83.3	48.3	<1.00	1	4.00	19.7	<1.00	9.73	10.2	83.3	48.3	<1.00
LAWALG-16-Q-PCT-B	3	26	S-13182	2.66	4.78	<1.00	<1.00	<1.00	50.6	13.2	<1.00	5	13.3	23.9	<5.00	<5.00	<5.00	253	66.0	<5.00
DI WATER BLANK-A-7/16/21	3	27	S-13199	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LAWALG-10-Q-PCT-B	3	28	S-13154	2.46	5.44	<1.00	<1.00	<1.00	56.2	14.6	<1.00	5	12.3	27.2	<5.00	<5.00	<5.00	281	73.0	<5.00
LAWALG-04-CCC-PCT-A	3	29	S-13193	2.37	4.67	<1.00	<1.00	<1.00	47.8	12.5	<1.00	5	11.9	23.4	<5.00	<5.00	<5.00	239	62.5	<5.00
LAWALG-17-CCC-PCT-C	3	30	S-13252	2.44	4.47	<1.00	<1.00	<1.00	44.3	11.1	<1.00	5	12.2	22.4	<5.00	<5.00	<5.00	222	55.5	<5.00
LAWALG-04-Q-PCT-B	3	31	S-13131	2.62	5.88	<1.00	<1.00	<1.00	57.9	13.9	<1.00	5	13.1	29.4	<5.00	<5.00	<5.00	290	69.5	<5.00
LAWALG-15-CCC-PCT-C	3	32	S-13235	2.50	4.85	<1.00	<1.00	<1.00	47.2	12.3	<1.00	5	12.5	24.3	<5.00	<5.00	<5.00	236	61.5	<5.00
LAWALG-09-CCC-PCT-C	3	33	S-13229	4.39	5.17	<1.00	<1.00	<1.00	41.5	12.1	<1.00	5	22.0	25.9	<5.00	<5.00	<5.00	208	60.5	<5.00
std	3	34	std-35	4.00	19.5	<1.00	9.65	10.3	83.2	48.4	<1.00	1	4.00	19.5	<1.00	9.65	10.3	83.2	48.4	<1.00
LRM-PCT-C-7/14/21	3	35	S-13178	2.97	5.60	<1.00	<1.00	<1.00	34.8	15.5	<1.00	5	14.9	28.0	<5.00	<5.00	<5.00	174	77.5	<5.00
LAWALG-10-CCC-PCT-A	3	36	S-13207	2.48	4.51	<1.00	<1.00	<1.00	47.3	12.2	<1.00	5	12.4	22.6	<5.00	<5.00	<5.00	237	61.0	<5.00
LAWALG-11-CCC-PCT-C	3	37	S-13246	2.93	2.17	<1.00	2.97	<1.00	49.4	11.5	<1.00	5	14.7	10.9	<5.00	14.9	<5.00	247	57.5	<5.00
LRM-PCT-B-7/29/21	3	38	S-13237	3.19	6.17	<1.00	<1.00	<1.00	36.9	16.8	<1.00	5	16.0	30.9	<5.00	<5.00	<5.00	185	84.0	<5.00
<i>LAWALG-06-Q-PCT-B*</i>	3	39	<i>S-13142</i>	<i><1.00</i>	<i>6.83</i>	<i><1.00</i>	<i><1.00</i>	<i><1.00</i>	<i>37.7</i>	<i>10.6</i>	<i><1.00</i>	9	<i><9.00</i>	<i>61.5</i>	<i><9.00</i>	<i><9.00</i>	<i><9.00</i>	<i>340</i>	<i>95.5</i>	<i><9.00</i>
std	3	40	std-36	3.98	19.4	<1.00	10.1	10.2	83.3	48.1	<1.00	1	3.98	19.4	<1.00	10.1	10.2	83.3	48.1	<1.00
std	4	1	std-41	3.95	19.2	<1.00	9.37	9.92	80.5	48.2	<1.00	1	3.95	19.2	<1.00	9.37	9.92	80.5	48.2	<1.00
LAWALG-08-Q-PCT-C	4	2	S-13149	<1.00	6.68	<1.00	<1.00	1.61	13.9	17.4	<1.00	5	<5.00	33.4	<5.00	<5.00	8.05	69.5	87.0	<5.00
LAWALG-06-CCC-PCT-B	4	3	S-13225	<1.00	11.4	<1.00	<1.00	<1.00	60.8	18.1	<1.00	5	<5.00	57.0	<5.00	<5.00	<5.00	304	90.5	<5.00
LAWALG-12-CCC-PCT-B	4	4	S-13211	<1.00	14.8	<1.00	<1.00	<1.00	54.0	28.0	<1.00	5	<5.00	74.0	<5.00	<5.00	<5.00	270	140	<5.00
LRM-PCT-A-6/24/21	4	5	S-13156	2.89	5.24	<1.00	<1.00	<1.00	32.8	15.1	<1.00	5	14.5	26.2	<5.00	<5.00	<5.00	164	75.5	<5.00
LAWALG-14-CCC-PCT-B	4	6	S-13231	<1.00	5.82	<1.00	<1.00	<1.00	21.4	14.7	<1.00	5	<5.00	29.1	<5.00	<5.00	<5.00	107	73.5	<5.00
LAWALG-10-CCC-PCT-B	4	7	S-13208	1.95	3.68	<1.00	<1.00	<1.00	43.3	12.7	<1.00	5	9.75	18.4	<5.00	<5.00	<5.00	217	63.5	<5.00
DI WATER BLANK-A-6/16/21	4	8	S-13139	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
std	4	9	std-42	4.00	19.4	<1.00	9.81	10.1	81.3	49.1	<1.00	1	4.00	19.4	<1.00	9.81	10.1	81.3	49.1	<1.00
LAWALG-01-Q-PCT-A	4	10	S-13121	<1.00	2.59	<1.00	<1.00	2.39	23.6	18.7	<1.00	5	<5.00	13.0	<5.00	<5.00	12.0	118	93.5	<5.00
LAWALG-13-Q-PCT-A	4	11	S-13167	<1.00	7.22	<1.00	<1.00	1.23	23.7	18.6	<1.00	5	<5.00	36.1	<5.00	<5.00	6.15	119	93.0	<5.00
LAWALG-04-Q-PCT-C	4	12	S-13132	2.38	5.35	<1.00	<1.00	<1.00	54.9	14.3	<1.00	5	11.9	26.8	<5.00	<5.00	<5.00	275	71.5	<5.00
LAWALG-10-Q-PCT-C	4	13	S-13155	2.60	5.26	<1.00	<1.00	<1.00	53.2	13.4	<1.00	5	13.0	26.3	<5.00	<5.00	<5.00	266	67.0	<5.00
LAWALG-08-CCC-PCT-B	4	14	S-13205	<1.00	5.54	<1.00	<1.00	1.33	10.8	16.9	<1.00	5	<5.00	27.7	<5.00	<5.00	6.65	54.0	84.5	<5.00
DI WATER BLANK-A-7/27/21	4	15	S-13219	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	1.25	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	6.25	<5.00
LAWALG-17-Q-PCT-A	4	16	S-13184	2.45	5.17	<1.00	<1.00	<1.00	49.6	12.3	<1.00	5	12.3	25.9	<5.00	<5.00	<5.00	248	61.5	<5.00
std	4	17	std-43	3.98	19.0	<1.00	10.1	10.2	81.3	47.8	<1.00	1	3.98	19.0	<1.00	10.1	10.2	81.3	47.8	<1.00
LAWALG-04-CCC-PCT-B	4	18	S-13194	2.41	4.74	<1.00	<1.00	<1.00	47.4	12.3	<1.00	5	12.1	23.7	<5.00	<5.00	<5.00	237	61.5	<5.00
LRM-PCT-A-7/29/21	4	19	S-13236	3.00	5.65	<1.00	<1.00	<1.00	35.0	16.3	<1.00	5	15.0	28.3	<5.00	<5.00	<5.00	175	81.5	<5.00
LAWALG-14-Q-PCT-C	4	20	S-13172	<1.00	7.90	<1.00	<1.00	<1.00	28.5	18.4	<1.00	5	<5.00	39.5	<5.00	<5.00	<5.00	143	92.0	<5.00
LAWALG-02-CCC-PCT-B	4	21	S-13191	<1.00	12.4	<1.00	<1.00	<1.00	53.2	19.7	<1.00	5	<5.00	62.0	<5.00	<5.00	<5.00	266	98.5	<5.00
LRM-PCT-B-8/4/21	4	22	S-13254	2.85	4.96	<1.00	<1.00	<1.00	31.1	14.4	<1.00	5	14.3	24.8	<5.00	<5.00	<5.00	156	72.0	<5.00
LAWALG-03-Q-PCT-A	4	23	S-13127	<1.00	82.2	<1.00	<1.00	<1.00	466	101	<1.00	5	<5.00	411	<5.00	<5.00	<5.00	2330	505	<5.00

*Sample LAWALG-06-Q-PCT-B (S-13142) which was excluded from calculations and is italicized in the table for easy reference.

Table A-1. PCT Leachate Measurements (mg/L) Measured by ICP-OES (continued)

PNNL Solution ID	Block	Seq.	Lab ID	Al	B	Cr	K	Li	Na	Si	Zr	DF	Al	B	Cr	K	Li	Na	Si	Zr
LAWALG-09-Q-PCT-A	4	24	S-13150	3.25	5.46	<1.00	<1.00	<1.00	47.4	11.7	<1.00	5	16.3	27.3	<5.00	<5.00	<5.00	237	58.5	<5.00
std	4	25	std-44	3.99	19.2	<1.00	9.63	10.2	81.5	48.3	<1.00	1	3.99	19.2	<1.00	9.63	10.2	81.5	48.3	<1.00
LAWALG-06-Q-PCT-C	4	26	S-13143	<1.00	12.3	<1.00	<1.00	<1.00	67.9	19.7	<1.00	5	<5.00	61.5	<5.00	<5.00	<5.00	340	98.5	<5.00
DI WATER BLANK-B-7/29/21	4	27	S-13240	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
LAWALG-16-Q-PCT-C	4	28	S-13183	2.56	4.56	<1.00	<1.00	<1.00	50.2	13.6	<1.00	5	12.8	22.8	<5.00	<5.00	<5.00	251	68.0	<5.00
LAWALG-02-Q-PCT-C	4	29	S-13126	<1.00	16.7	<1.00	<1.00	<1.00	71.6	24.8	<1.00	5	<5.00	83.5	<5.00	<5.00	<5.00	358	124	<5.00
LRM-PCT-C-7/16/21	4	30	S-13198	2.89	5.64	<1.00	<1.00	<1.00	34.8	15.6	<1.00	5	14.5	28.2	<5.00	<5.00	<5.00	174	78.0	<5.00
LAWALG-11-Q-PCT-A	4	31	S-13161	3.45	2.19	<1.00	3.28	<1.00	49.8	10.6	<1.00	5	17.3	11.0	<5.00	16.4	<5.00	249	53.0	<5.00
LAWALG-07-Q-PCT-A	4	32	S-13144	<1.00	11.4	<1.00	<1.00	<1.00	88.2	29.2	<1.00	5	<5.00	57.0	<5.00	<5.00	<5.00	441	146	<5.00
LRM-PCT-B-7/14/21	4	33	S-13177	2.91	5.21	<1.00	<1.00	<1.00	33.1	15.7	<1.00	5	14.6	26.1	<5.00	<5.00	<5.00	166	78.5	<5.00
std	4	34	std-45	3.98	18.8	<1.00	9.97	10.2	81.3	48.2	<1.00	1	3.98	18.8	<1.00	9.97	10.2	81.3	48.2	<1.00
LAWALG-15-Q-PCT-A	4	35	S-13173	2.29	5.25	<1.00	<1.00	<1.00	52.1	13.9	<1.00	5	11.5	26.3	<5.00	<5.00	<5.00	261	69.5	<5.00
LAWALG-05-1-Q-PCT-A	4	36	S-13133	<1.00	7.64	<1.00	<1.00	1.87	13.8	18.2	<1.00	5	<5.00	38.2	<5.00	<5.00	9.35	69.0	91.0	<5.00
LAWALG-16-CCC-PCT-B	4	37	S-13248	2.71	4.27	<1.00	<1.00	<1.00	47.5	12.9	<1.00	5	13.6	21.4	<5.00	<5.00	<5.00	238	64.5	<5.00
LAWALG-12-Q-PCT-C	4	38	S-13166	<1.00	53.0	<1.00	<1.00	<1.00	188	53.3	<1.00	5	<5.00	265	<5.00	<5.00	<5.00	940	267	<5.00
DI WATER BLANK-B-6/24/21	4	39	S-13160	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	<1.00	5	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00	<5.00
std	4	40	std-46	4.04	19.1	<1.00	9.82	10.3	82.3	48.2	<1.00	1	4.04	19.1	<1.00	9.82	10.3	82.3	48.2	<1.00

Table A-2. Dilution-Corrected LRM Leachate Measurements (mg/L)

PNNL Solution ID	Lab ID	B	Na	Si
LRM-PCT-A-6/16/21	S-13136	22.5	150	77.5
LRM-PCT-B-6/16/21	S-13137	24.7	162	80.0
LRM-PCT-C-6/16/21	S-13138	23.6	159	89.5
LRM-PCT-A-6/24/21	S-13156	26.2	164	75.5
LRM-PCT-B-6/24/21	S-13157	26.7	167	77.5
LRM-PCT-C-6/24/21	S-13158	26.2	169	77.5
LRM-PCT-A-7/14/21	S-13176	25.7	170	90.5
LRM-PCT-B-7/14/21	S-13177	26.1	166	78.5
LRM-PCT-C-7/14/21	S-13178	28.0	174	77.5
LRM-PCT-A-7/16/21	S-13196	29.9	182	82.0
LRM-PCT-B-7/16/21	S-13197	28.1	177	89.5
LRM-PCT-C-7/16/21	S-13198	28.2	174	78.0
LRM-PCT-A-7/27/21	S-13216	27.6	170	76.0
LRM-PCT-B-7/27/21	S-13217	27.4	171	76.5
LRM-PCT-C-7/27/21	S-13218	28.6	168	79.0
LRM-PCT-A-7/29/21	S-13236	28.3	175	81.5
LRM-PCT-B-7/29/21	S-13237	30.9	185	84.0
LRM-PCT-C-7/29/21	S-13238	28.9	180	83.0
LRM-PCT-A-8/4/21	S-13253	28.6	168	79.0
LRM-PCT-B-8/4/21	S-13254	24.8	156	72.0
LRM-PCT-C-8/4/21	S-13255	28.5	177	80.0

Ranges of Expected Test Results for LRM^d

Boron: 19.5 – 33.9 mg/L (26.7 ± 7.2 mg/L)

Sodium: 147 – 173 mg/L (160 ± 13.0 mg/L)

Silicon: 69.3 – 94.7 mg/L (82.0 ± 12.7 mg/L)

Values that fall outside of the reference ranges are shaded grey.

^d W.L. Ebert and S.F. Wolf, "Round-Robin Testing of a Reference Glass for Low-Activity Waste Forms," Argonne National Laboratory, Argonne, IL, ANL-99/22, Revision 0, 1999

Table A-3. Results from Samples of the Multi-Element Solution Standard Included with the PCT Leachates

Analytical Block	1	2	3	4	Reference Values (mg/L)
Mean (Al (mg/L))	4.08	3.83	3.96	3.99	4.00
Mean (B (mg/L))	20.4	19.1	19.5	19.1	20.0
Mean (K (mg/L))	9.74	9.51	9.83	9.78	10.0
Mean (Li (mg/L))	10.2	9.94	10.2	10.2	10.0
Mean (Na (mg/L))	83.1	80.2	82.8	81.4	81.0
Mean (Si (mg/L))	49.5	47.8	48.3	48.3	50.0
% relative bias, Al	2.0%	-4.3%	-1.0%	-0.3%	<10% per ASTM C1285
% relative bias, B	2.2%	-4.6%	-2.3%	-4.4%	
% relative bias, K	-2.6%	-4.9%	-1.8%	-2.2%	
% relative bias, Li	2.1%	-0.6%	1.7%	1.5%	
% relative bias, Na	2.6%	-1.0%	2.2%	0.5%	
% relative bias, Si	-0.9%	-4.4%	-3.5%	-3.4%	
Standard Deviation (Al (mg/L))	0.10	0.02	0.06	0.03	
Standard Deviation (B (mg/L))	0.44	0.21	0.16	0.20	
Standard Deviation (K (mg/L))	0.16	0.18	0.23	0.26	
Standard Deviation (Li (mg/L))	0.20	0.05	0.15	0.13	
Standard Deviation (Na (mg/L))	2.80	0.65	1.48	0.58	
Standard Deviation (Si (mg/L))	0.81	0.33	0.23	0.43	
%RSD (Al (mg/L))	2.4%	0.6%	1.4%	0.7%	<10% per ASTM C1285
%RSD (B (mg/L))	2.2%	1.1%	0.8%	1.1%	
%RSD (K (mg/L))	1.7%	1.9%	2.3%	2.6%	
%RSD (Li (mg/L))	1.9%	0.5%	1.4%	1.3%	
%RSD (Na (mg/L))	3.4%	0.8%	1.8%	0.7%	
%RSD (Si (mg/L))	1.6%	0.7%	0.5%	0.9%	

Exhibit A-1. PCT Measurements by Glass ID

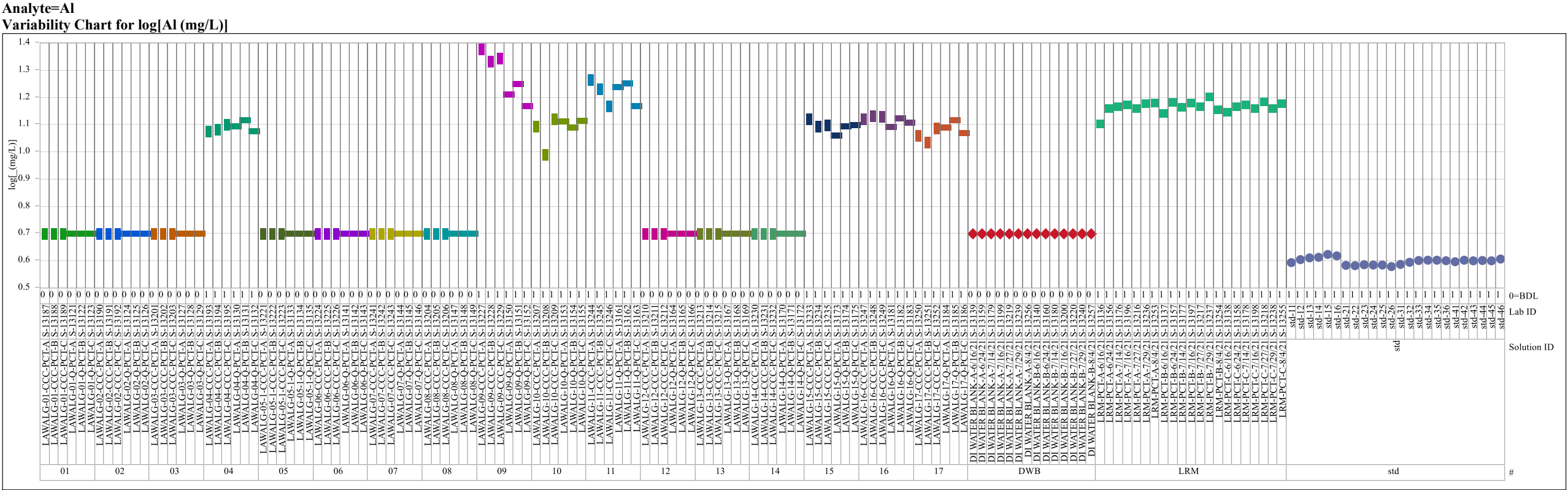
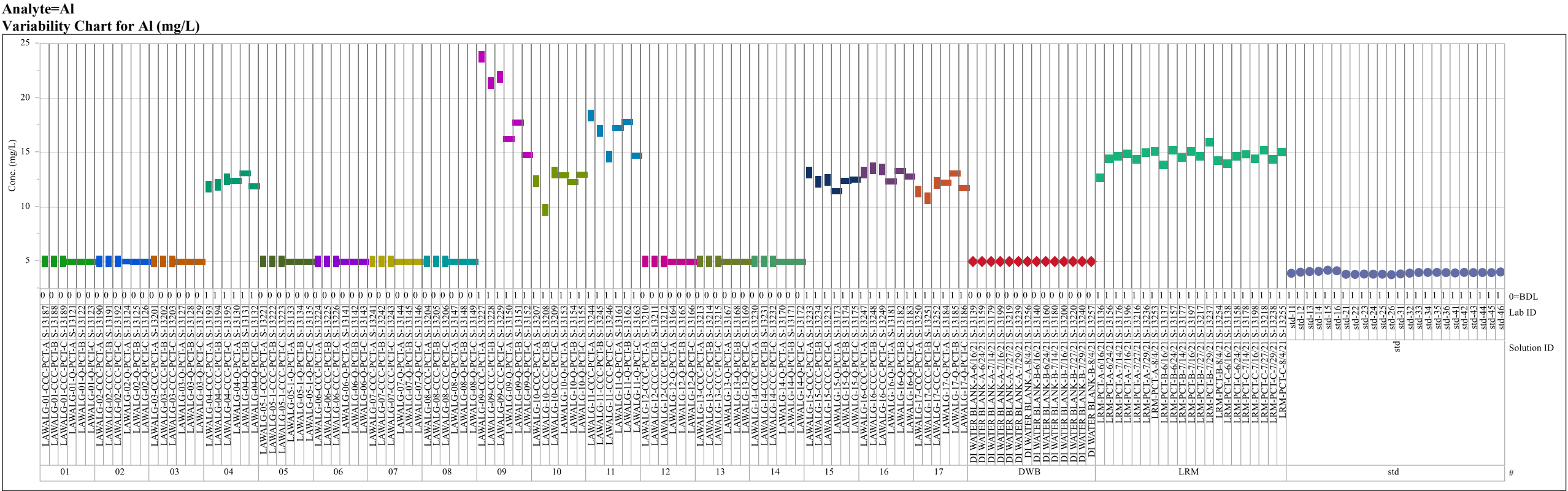


Exhibit A-1. PCT Measurements by Glass ID (continued)

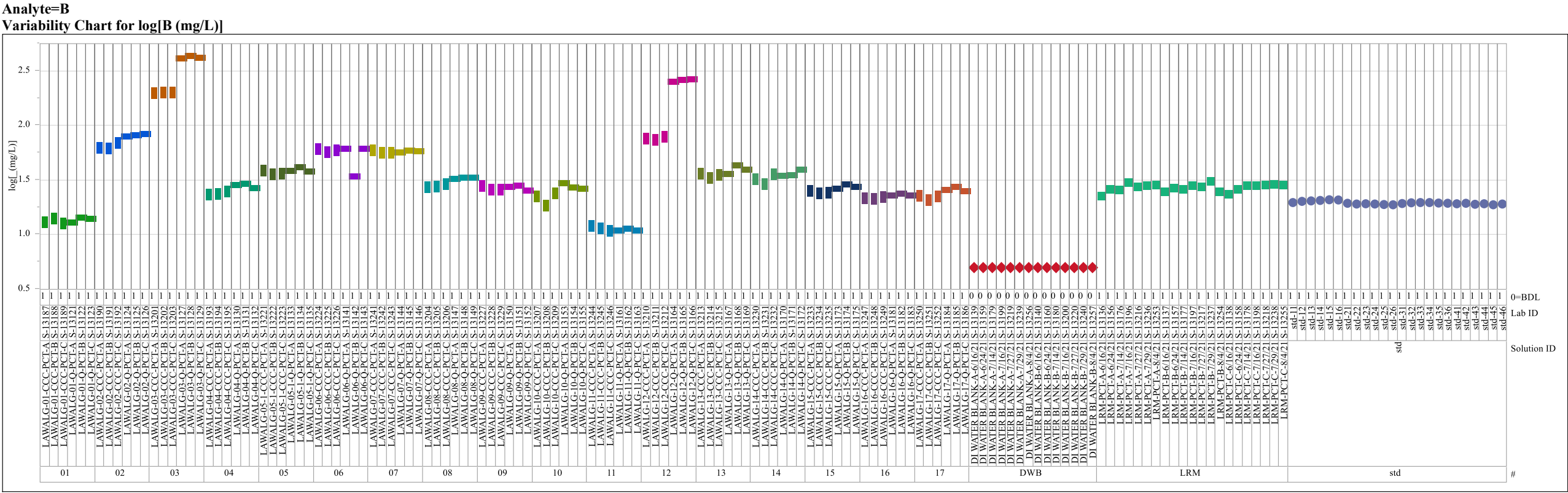
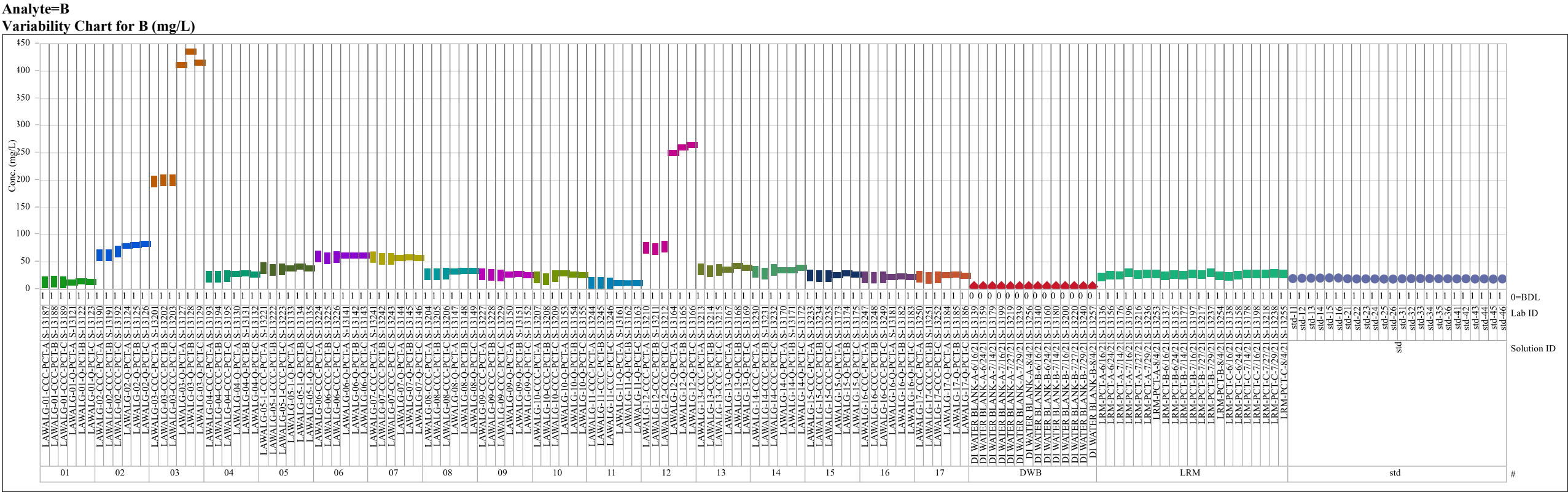


Exhibit A-1. PCT Measurements by Glass ID (continued)

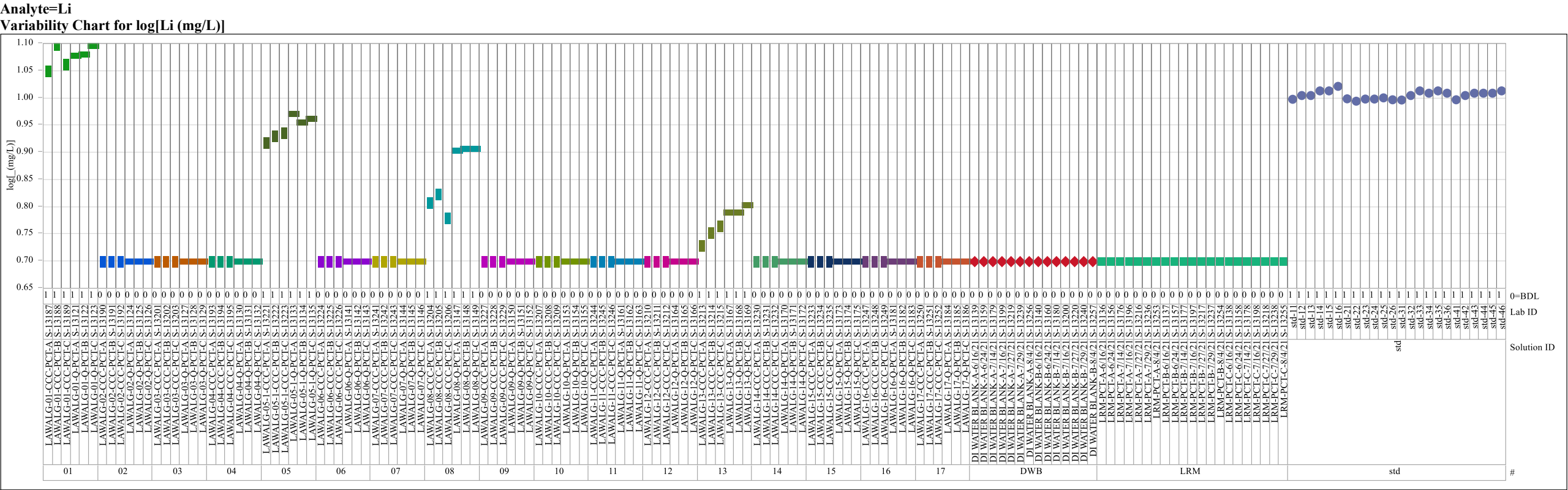
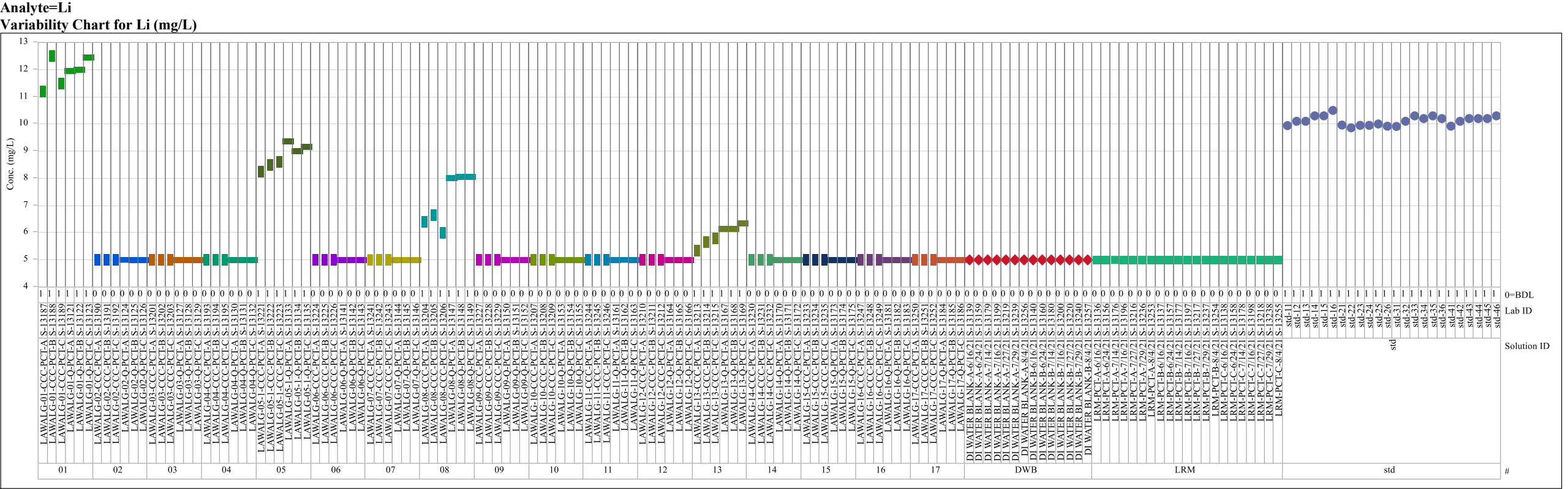


Exhibit A-1. PCT Measurements by Glass ID (continued)

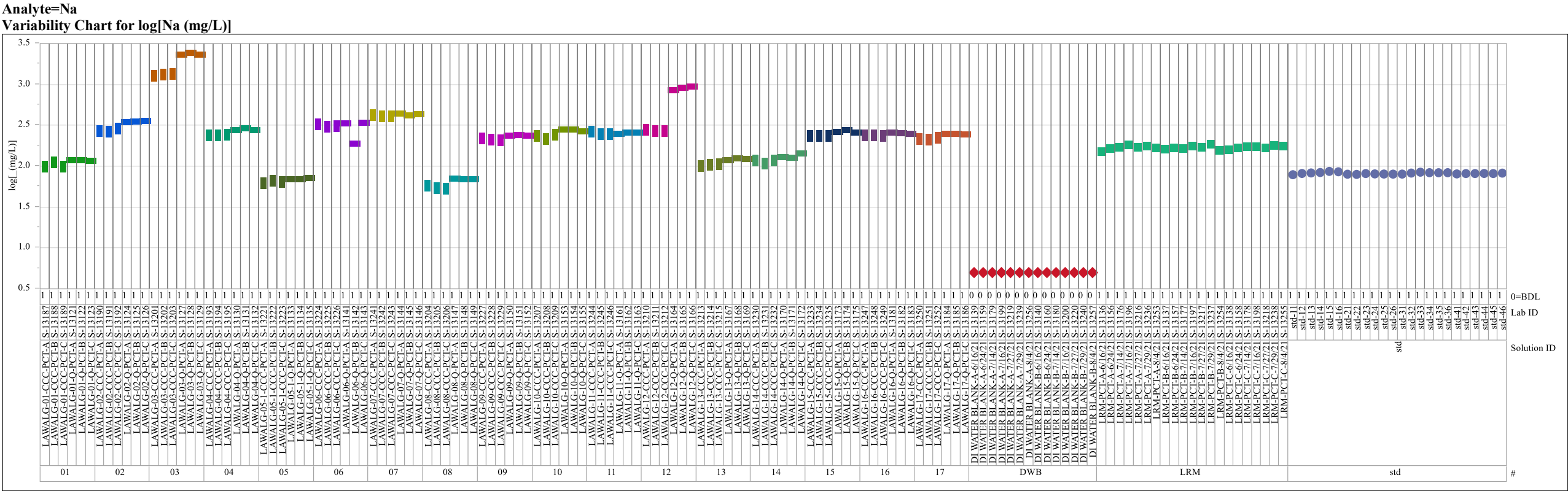
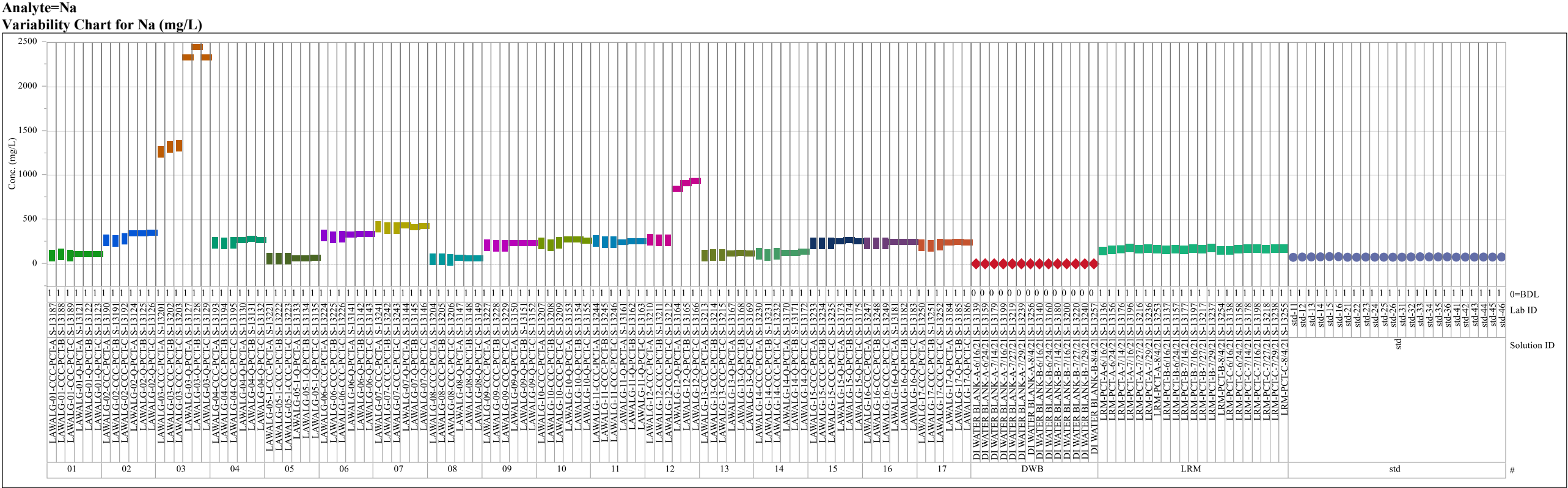
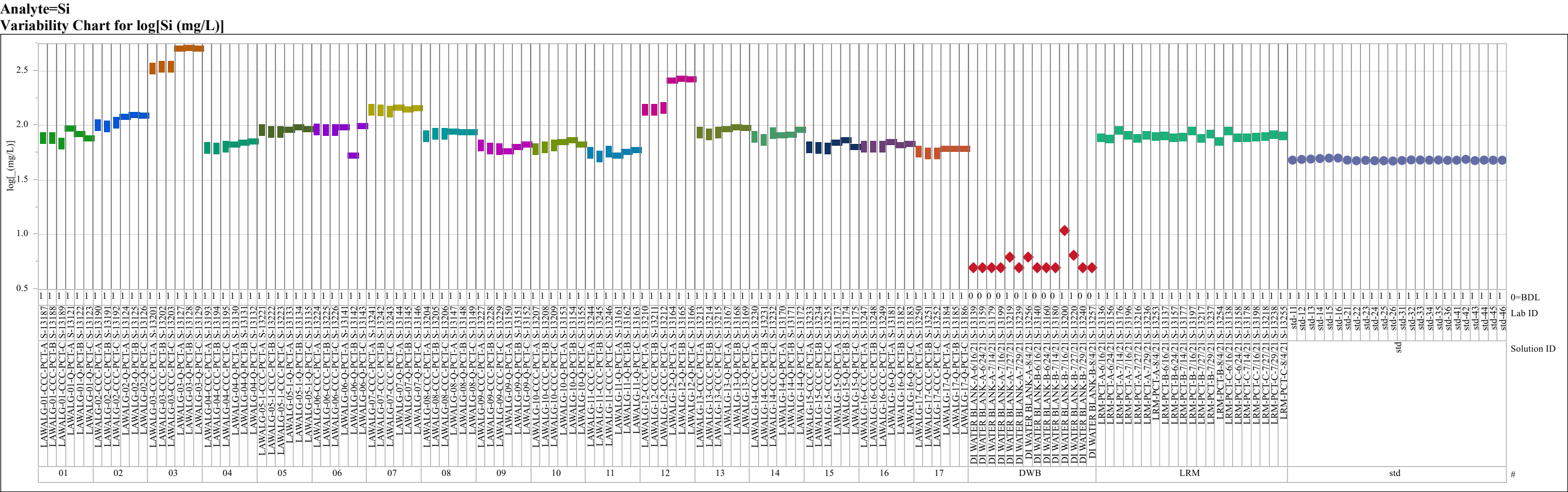
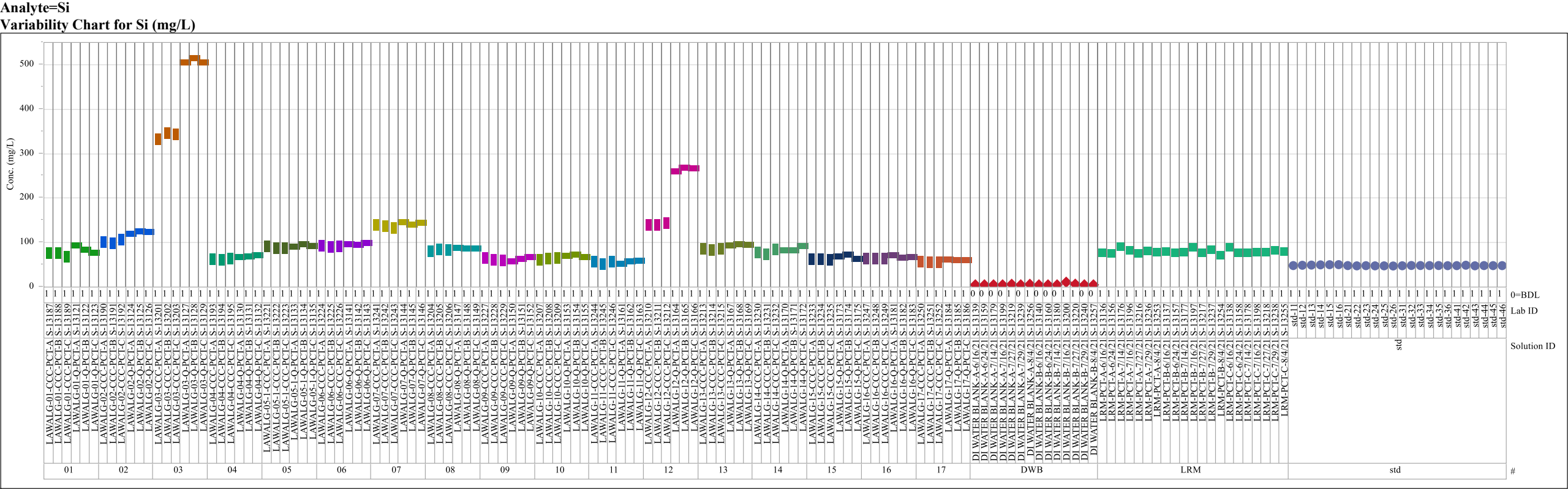


Exhibit A-1. PCT Measurements by Glass ID (continued)



Appendix B. Normalized PCT Results

Table B-1. Normalized PCT Results for Selected Elements

Glass ID	Comp. View	NC _{Al} (g/L)	NC _B (g/L)	NC _{Li} (g/L)	NC _{Na} (g/L)	NC _{Si} (g/L)
LAWALG-01-Q	Target	<0.265	0.521	0.953	1.06	0.374
LAWALG-01-Q	Measured	<0.268	0.530	0.940	1.09	0.378
LAWALG-01-CCC	Target	<0.265	0.502	0.921	0.929	0.327
LAWALG-01-CCC	Measured	<0.268	0.511	0.909	0.957	0.331
LAWALG-02-Q	Target	<0.175	2.02	NA	2.42	0.630
LAWALG-02-Q	Measured	<0.173	2.10	<5.00	2.49	0.646
LAWALG-02-CCC	Target	<0.175	1.59	NA	1.89	0.524
LAWALG-02-CCC	Measured	<0.173	1.66	<5.00	1.94	0.537
LAWALG-03-Q	Target	<0.173	19.4	NA	14.3	2.84
LAWALG-03-Q	Measured	<0.170	19.8	<5.00	14.6	2.84
LAWALG-03-CCC	Target	<0.173	9.20	NA	7.91	1.90
LAWALG-03-CCC	Measured	<0.170	9.39	<5.00	8.07	1.90
LAWALG-04-Q	Target	0.272	1.03	NA	1.61	0.375
LAWALG-04-Q	Measured	0.265	1.06	<5.00	1.63	0.374
LAWALG-04-CCC	Target	0.266	0.880	NA	1.38	0.339
LAWALG-04-CCC	Measured	0.258	0.897	<5.00	1.39	0.338
LAWALG-05-1-Q	Target	<0.265	0.926	1.18	1.04	0.396
LAWALG-05-1-Q	Measured	<0.262	0.948	1.22	1.00	0.401
LAWALG-05-1-CCC	Target	<0.265	0.873	1.09	0.956	0.376
LAWALG-05-1-CCC	Measured	<0.262	0.893	1.12	0.924	0.381
LAWALG-06-Q	Target	<0.151	1.79	NA	2.16	0.534
LAWALG-06-Q	Measured	<0.146	1.83	<5.00	2.11	0.528
LAWALG-06-CCC	Target	<0.151	1.71	NA	2.01	0.501
LAWALG-06-CCC	Measured	<0.146	1.75	<5.00	1.97	0.496
LAWALG-07-Q	Target	<0.164	2.25	NA	2.54	0.767
LAWALG-07-Q	Measured	<0.162	2.30	<5.00	2.64	0.771
LAWALG-07-CCC	Target	<0.164	2.21	NA	2.44	0.730
LAWALG-07-CCC	Measured	<0.162	2.26	<5.00	2.54	0.734
LAWALG-08-Q	Target	<0.264	0.779	1.04	0.948	0.371
LAWALG-08-Q	Measured	<0.259	0.800	1.07	0.925	0.377
LAWALG-08-CCC	Target	<0.264	0.660	0.817	0.748	0.353
LAWALG-08-CCC	Measured	<0.259	0.678	0.849	0.729	0.359
LAWALG-09-Q	Target	0.341	1.02	NA	1.41	0.379
LAWALG-09-Q	Measured	0.332	1.06	<5.00	1.38	0.383
LAWALG-09-CCC	Target	0.470	1.00	NA	1.25	0.377
LAWALG-09-CCC	Measured	0.457	1.04	<5.00	1.23	0.380
LAWALG-10-Q	Target	0.274	1.02	NA	1.58	0.377
LAWALG-10-Q	Measured	0.270	1.05	<5.00	1.57	0.383
LAWALG-10-CCC	Target	0.251	0.794	NA	1.33	0.341
LAWALG-10-CCC	Measured	0.247	0.818	<5.00	1.32	0.345
LAWALG-11-Q	Target	0.359	0.580	NA	1.56	0.335
LAWALG-11-Q	Measured	0.354	0.613	<5.00	1.63	0.330
LAWALG-11-CCC	Target	0.361	0.599	NA	1.55	0.327
LAWALG-11-CCC	Measured	0.356	0.633	<5.00	1.61	0.322
LAWALG-12-Q	Target	<0.265	6.44	NA	7.03	1.30
LAWALG-12-Q	Measured	<0.264	6.40	<5.00	7.12	1.29
LAWALG-12-CCC	Target	<0.265	1.90	NA	2.13	0.696
LAWALG-12-CCC	Measured	<0.264	1.89	<5.00	2.16	0.689

Table B-1. Normalized PCT Results for Selected Elements (continued)

Glass ID	Comp. View	NC_{Al} (g/L)	NC_B (g/L)	NC_{Li} (g/L)	NC_{Na} (g/L)	NC_{Si} (g/L)
LAWALG-13-Q	Target	<0.264	0.933	1.17	1.22	0.440
LAWALG-13-Q	Measured	<0.266	0.935	1.16	1.25	0.436
LAWALG-13-CCC	Target	<0.264	0.824	1.06	1.04	0.395
LAWALG-13-CCC	Measured	<0.266	0.826	1.05	1.06	0.392
LAWALG-14-Q	Target	<0.264	0.858	<1.32	1.18	0.399
LAWALG-14-Q	Measured	<0.255	0.891	<1.56	1.14	0.410
LAWALG-14-CCC	Target	<0.264	0.763	<1.32	1.01	0.368
LAWALG-14-CCC	Measured	<0.255	0.792	<1.56	0.973	0.379
LAWALG-15-Q	Target	0.259	1.01	NA	1.53	0.378
LAWALG-15-Q	Measured	0.254	1.02	<5.00	1.50	0.374
LAWALG-15-CCC	Target	0.270	0.901	NA	1.35	0.342
LAWALG-15-CCC	Measured	0.265	0.914	<5.00	1.32	0.339
LAWALG-16-Q	Target	0.275	0.896	NA	1.46	0.368
LAWALG-16-Q	Measured	0.269	0.922	<5.00	1.42	0.371
LAWALG-16-CCC	Target	0.287	0.839	NA	1.36	0.347
LAWALG-16-CCC	Measured	0.281	0.863	<5.00	1.33	0.349
LAWALG-17-Q	Target	0.265	1.01	NA	1.45	0.342
LAWALG-17-Q	Measured	0.259	1.04	<5.00	1.48	0.345
LAWALG-17-CCC	Target	0.246	0.850	NA	1.26	0.314
LAWALG-17-CCC	Measured	0.240	0.876	<5.00	1.29	0.316
LRM-6/16/21	Reference	0.268	0.966	<9.79	1.06	0.324
LRM-6/24/21	Reference	0.293	1.08	<9.79	1.12	0.303
LRM-7/14/21	Reference	0.292	1.09	<9.79	1.14	0.324
LRM-7/16/21	Reference	0.294	1.18	<9.79	1.20	0.328
LRM-7/27/21	Reference	0.293	1.14	<9.79	1.14	0.305
LRM-7/29/21	Reference	0.300	1.20	<9.79	1.21	0.327
LRM-8/4/21	Reference	0.294	1.12	<9.79	1.12	0.304

Exhibit B-1. Normalized PCT Results by Glass Version by Compositional View for Each Glass

Variability Chart for NC_{Al} (g/L)

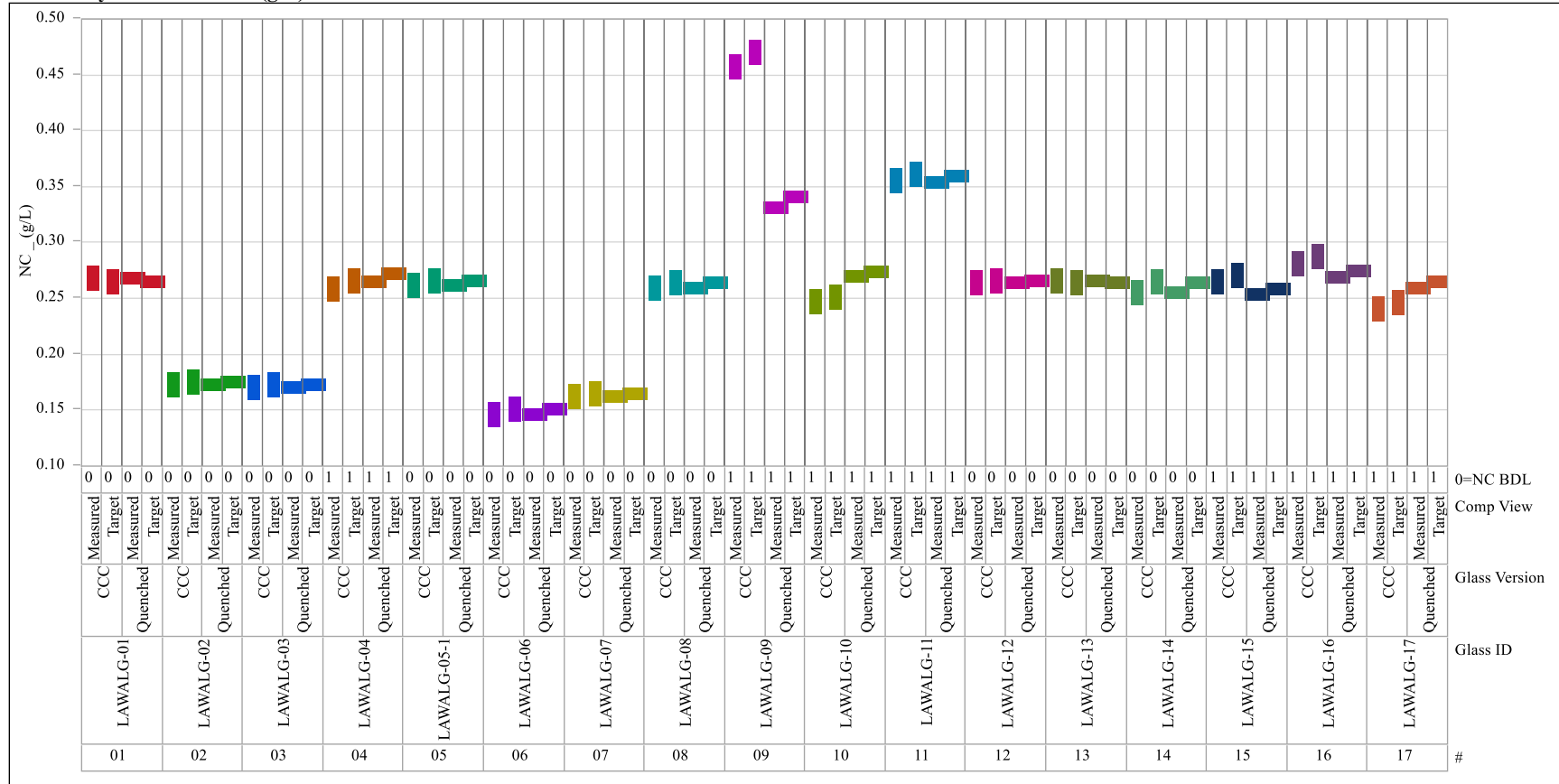


Exhibit B-1. Normalized PCT Results by Glass Version by Compositional View for Each Glass (continued)

Variability Chart for NC_B (g/L)

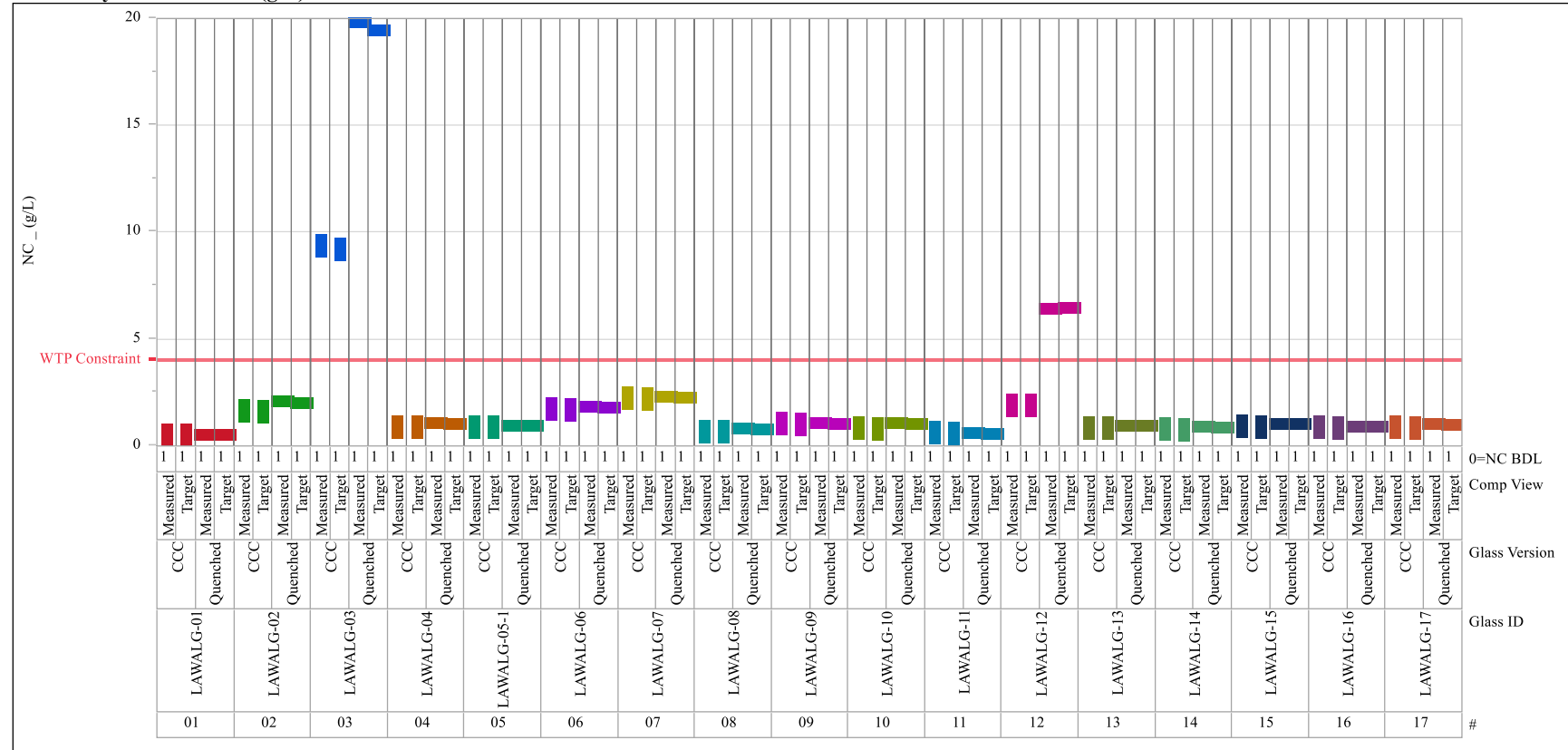


Exhibit B-1. Normalized PCT Results by Glass Version by Compositional View for Each Glass (continued)

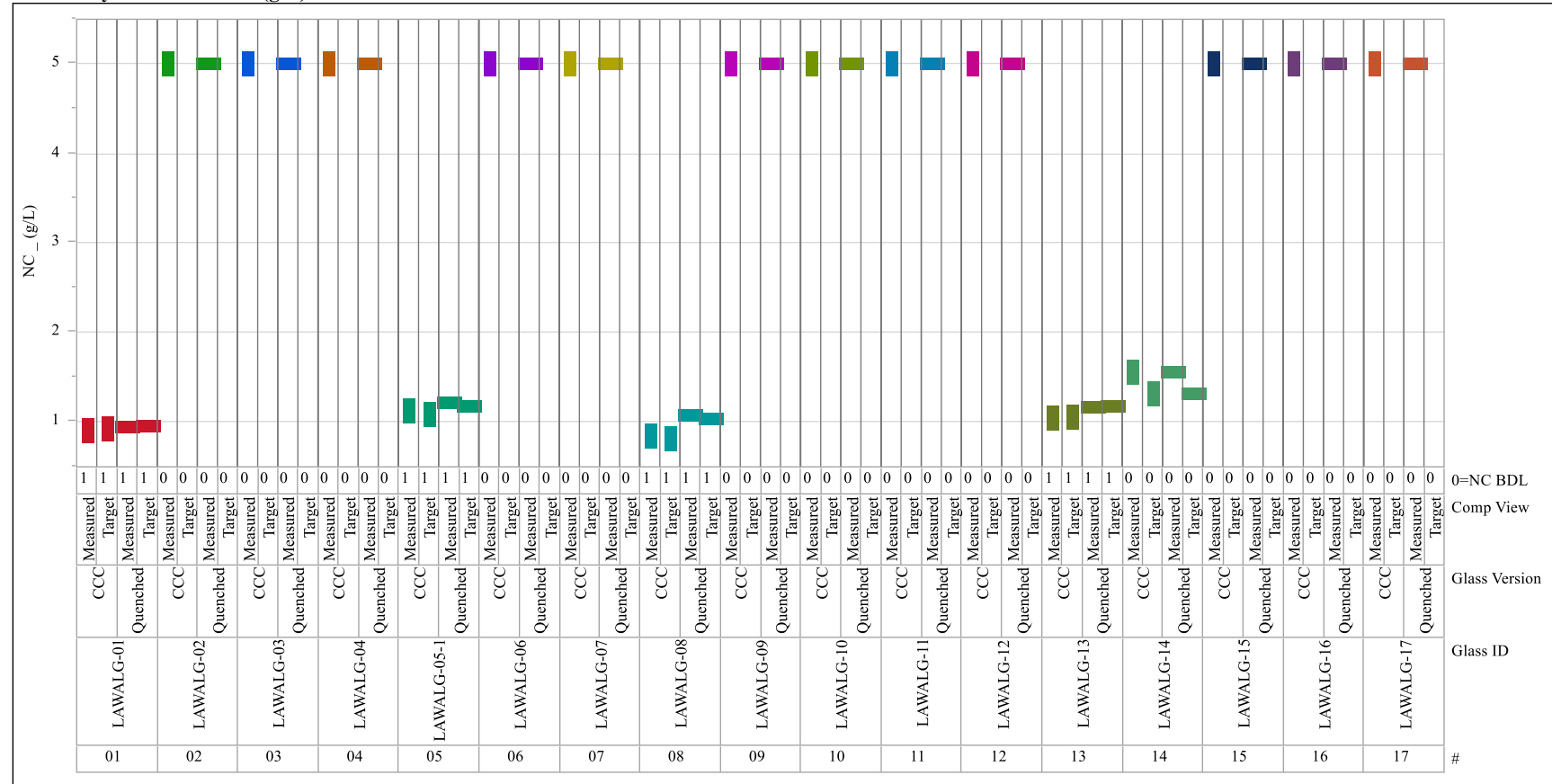
Variability Chart for NC_{Li} (g/L)

Exhibit B-1. Normalized PCT Results by Glass Version by Compositional View for Each Glass (continued)

Variability Chart for NC_{Na} (g/L)

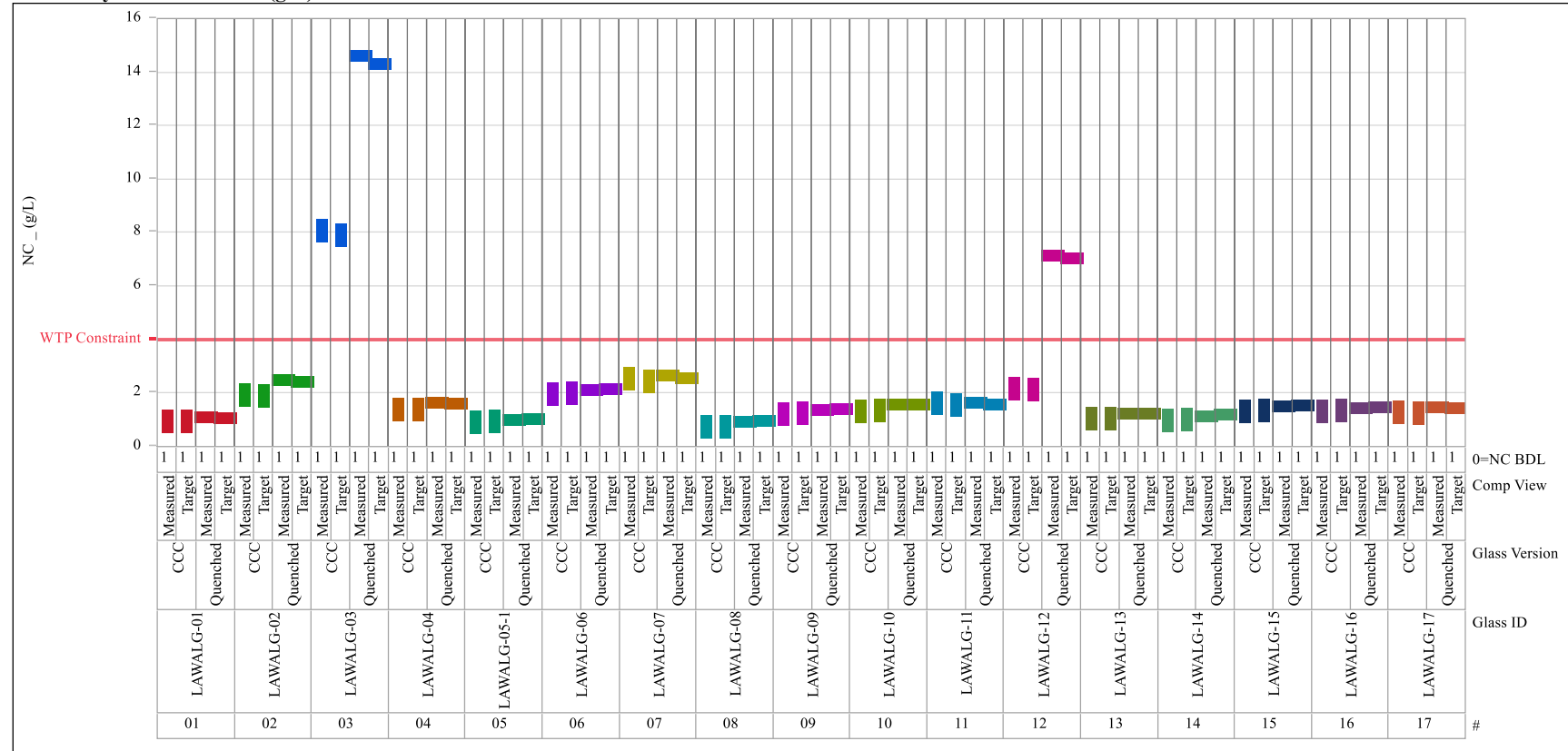


Exhibit B-1. Normalized PCT Results by Glass Version by Compositional View for Each Glass (continued)

Variability Chart for NC_{Si} (g/L)

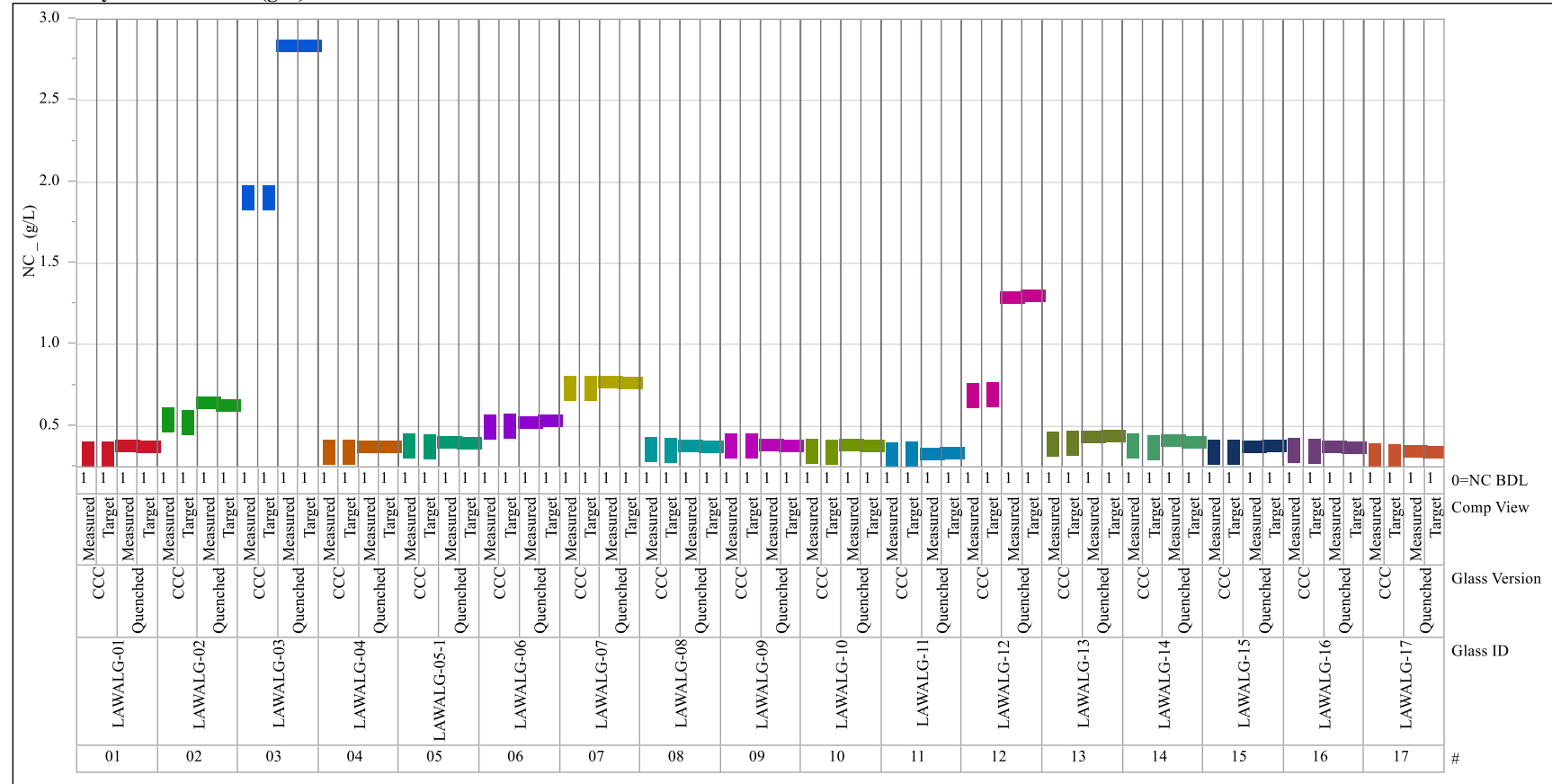
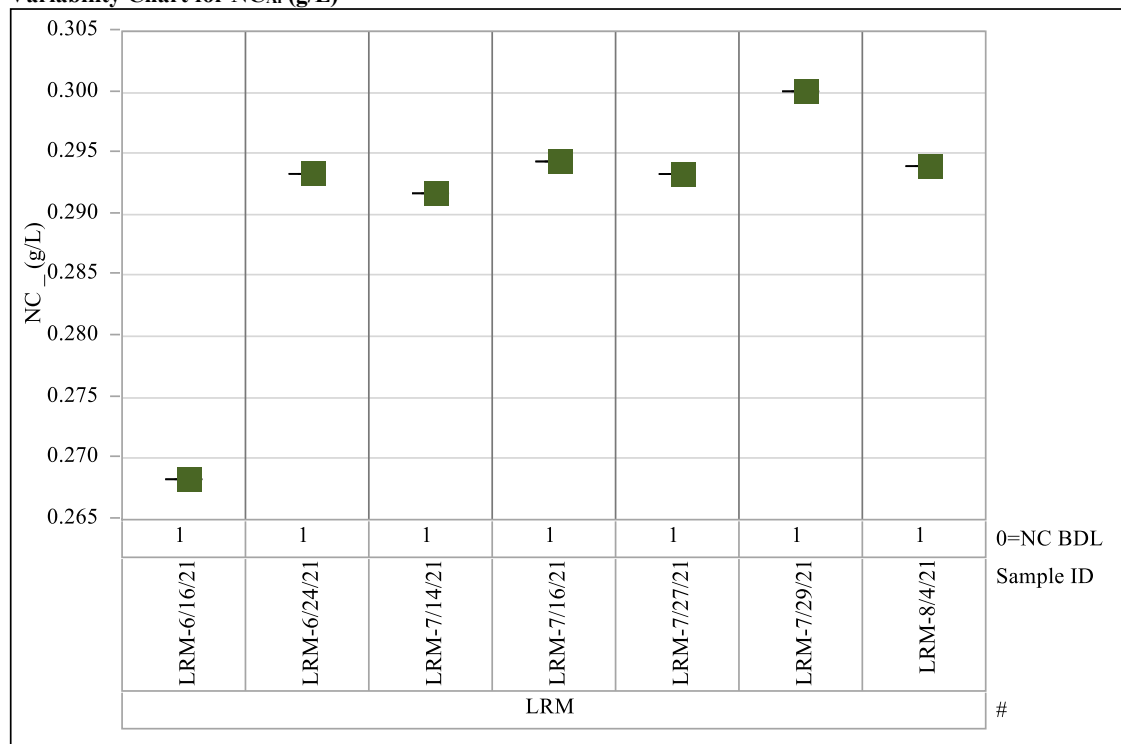


Exhibit B-2. Normalized PCT Results for the LRM Samples

Variability Chart for NC_{AI} (g/L)



Variability Chart for NC_B (g/L)

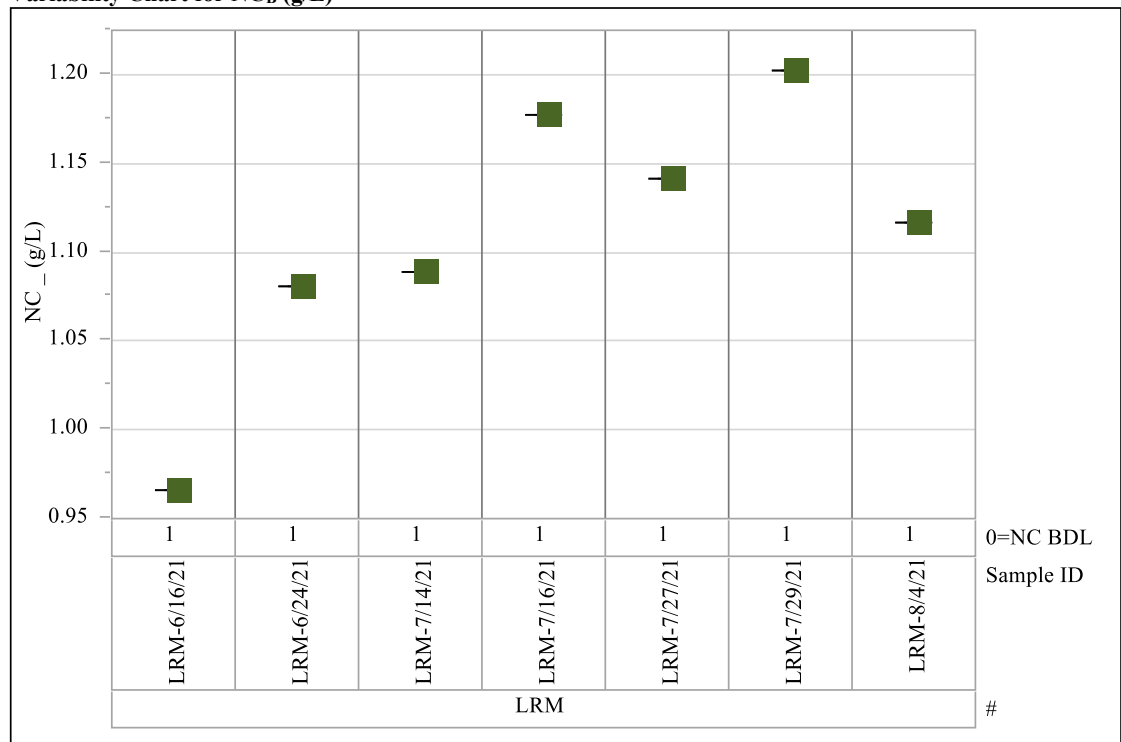
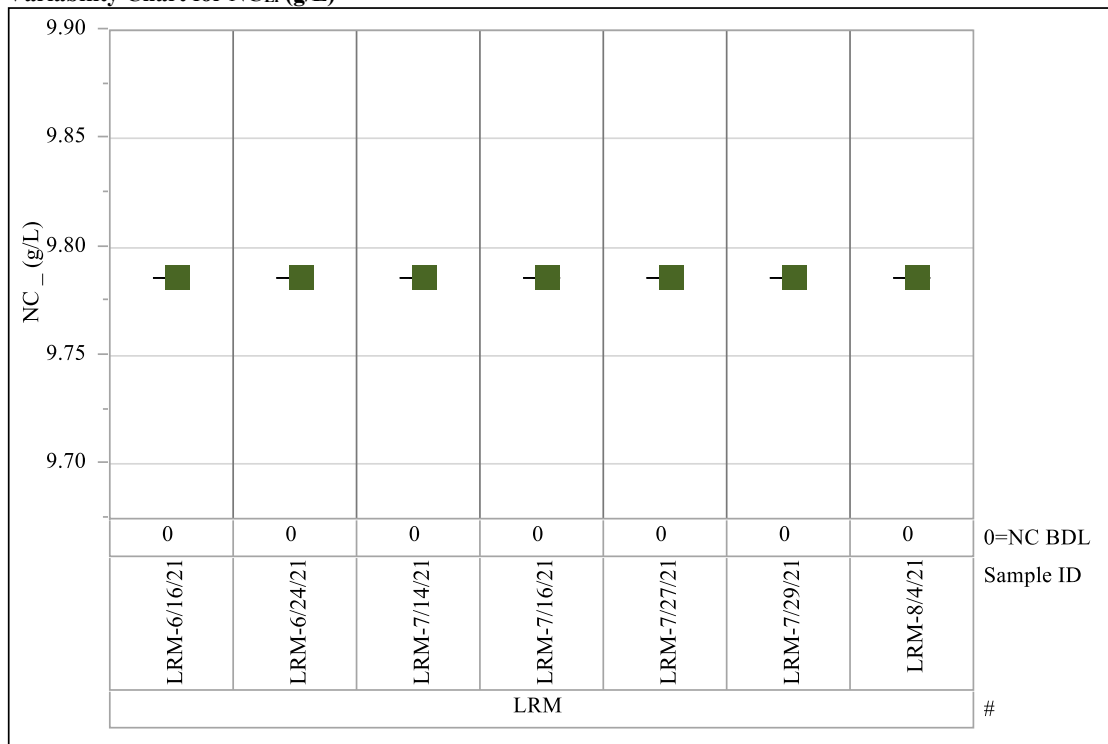


Exhibit B-2. Normalized PCT Results for the LRM Samples (continued)

Variability Chart for NC_{Li} (g/L)



Variability Chart for NC_{Na} (g/L)

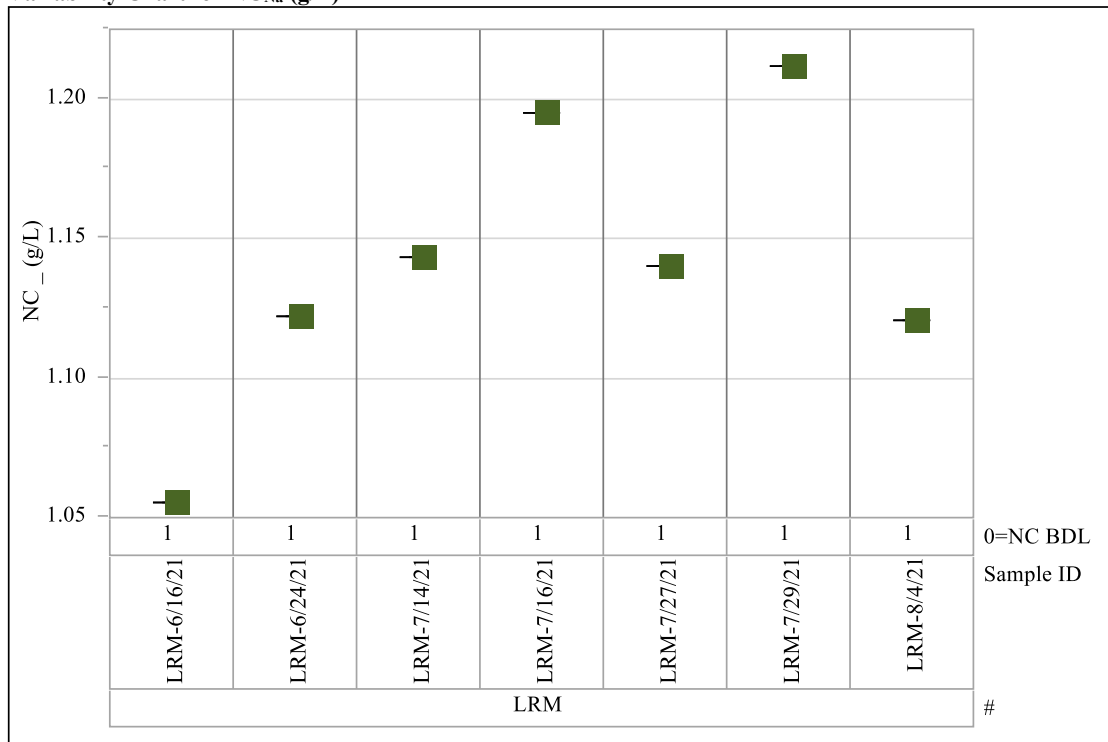
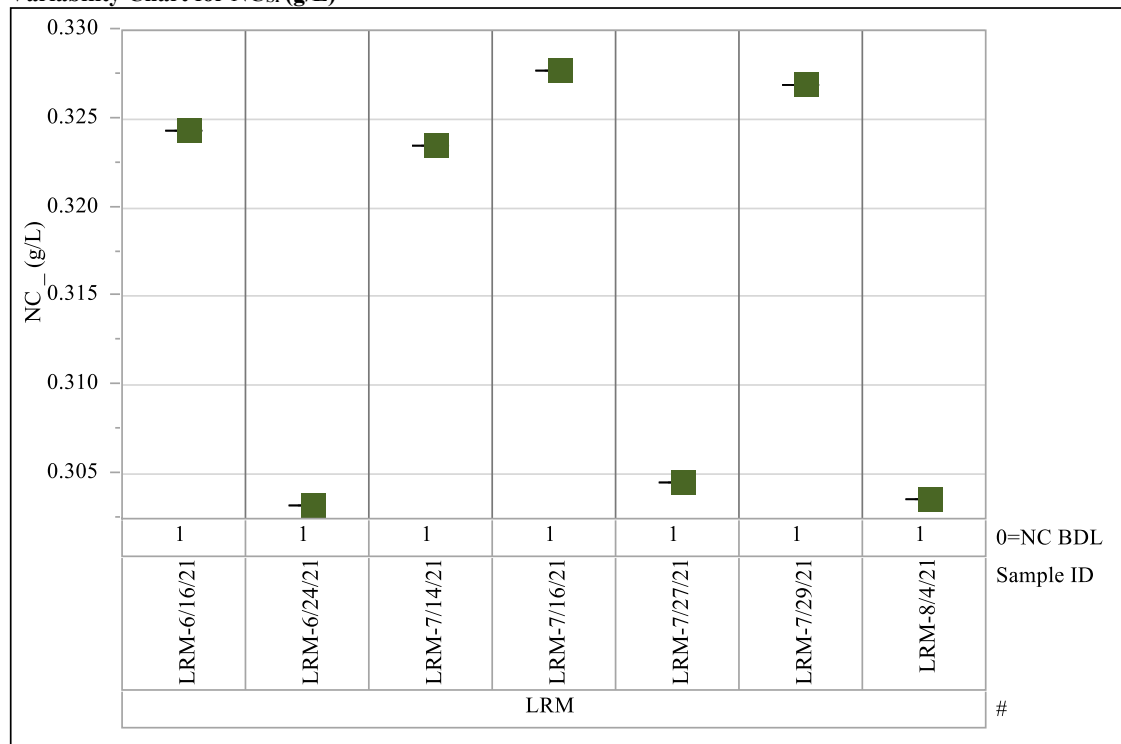


Exhibit B-2. Normalized PCT Results for the LRM Samples (continued)

Variability Chart for NC_{Si} (g/L)



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