# **Contract No:**

This document was prepared in conjunction with work accomplished under Contract No. DE-AC09-08SR22470 with the U.S. Department of Energy (DOE) Office of Environmental Management (EM).

# **Disclaimer:**

This work was prepared under an agreement with and funded by the U.S. Government. Neither the U.S. Government or its employees, nor any of its contractors, subcontractors or their employees, makes any express or implied:

- 1) warranty or assumes any legal liability for the accuracy, completeness, or for the use or results of such use of any information, product, or process disclosed; or
- 2) representation that such use or results of such use would not infringe privately owned rights; or
- 3) endorsement or recommendation of any specifically identified commercial product, process, or service.

Any views and opinions of authors expressed in this work do not necessarily state or reflect those of the United States Government, or its contractors, or subcontractors.



# Evaluation of Radiolysis Data for Hydrogen Gas Generation During Gamma Irradiation of Pre-Corroded and Pristine Aluminum Samples – An Aluminum SNF Dry Storage Study Interim Report

Ronald L. Kesterson Robert L. Sindelar Christopher G. Verst Gregory P. Horne, Idaho National Laboratory, Center for Radiation Chemistry Research Elizabeth H. Parker-Quaife, Idaho National Laboratory, Center for Radiation Chemistry Research

May 2020

SRNL-STI-2020-00147, Revision 0

SRNL.DOE.GOV

## DISCLAIMER

This work was prepared under an agreement with and funded by the U.S. Government. Neither the U.S. Government or its employees, nor any of its contractors, subcontractors or their employees, makes any express or implied:

- 1) warranty or assumes any legal liability for the accuracy, completeness, or for the use or results of such use of any information, product, or process disclosed; or
- 2) representation that such use or results of such use would not infringe privately owned rights; or
- 3) endorsement or recommendation of any specifically identified commercial product, process, or service.

Any views and opinions of authors expressed in this work do not necessarily state or reflect those of the United States Government, or its contractors, or subcontractors.

#### **Printed in the United States of America**

Prepared for U.S. Department of Energy

SRNL-STI-2020-00147 Revision 0

**Keywords:** Aluminum spent nuclear fuel, spent fuel storage, radiolysis, aluminum oxide

**Retention:** Permanent

# Evaluation of Radiolysis Data for Hydrogen Gas Generation During Gamma Irradiation of Pre-Corroded and Pristine Aluminum Samples – An Aluminum SNF Dry Storage Study Interim Report

May 2020



OPERATED BY SAVANNAH RIVER NUCLEAR SOLUTIONS

Prepared for the U.S. Department of Energy under contract number DE-AC09-08SR22470.

# **REVIEWS AND APPROVALS**

# **PREPARED BY:**

| Ronald L. Kesterson, Savannah River National Laboratory                                 | Date |  |
|---|------|--|
| Robert L. Sindelar, Savannah River National Laboratory                                  | Date |  |
| Christopher G. Verst, Savannah River National Laboratory                                | Date |  |
| Gregory P. Horne, Idaho National Laboratory   | Date |  |
| Elizabeth H. Parker-Quaife, Idaho National Laboratory                                   | Date |  |
| TECHNICAL REVIEWERS:  |      |  |
| Charles L. Crawford, Savannah River National Laboratory                                 | Date |  |
| Anna L. d'Entremont, Savannah River National Laboratory                                 | Date |  |
| APPROVALS:  |      |  |
| David T. Herman, SRNL EMTD Project Manager<br>Savannah River National Laboratory        |      |  |
| Josh J. Jarrell, Director Used Fuel Management Department,<br>Idaho National Laboratory | Date |  |
| Michael J. Connolly, EM TD Program Manager,<br>Idaho National Laboratory                | Date |  |

# **TABLE OF CONTENTS**

| 1.0 | Summary   | . 1 |
|-----|---|-----|
| 2.0 | Introduction  | . 3 |
| 3.0 | Supporting Information                                  | . 3 |
| 3.1 | Experimental Parameter Summary                          | . 3 |
| 3.2 | Hydrated Oxide Test Specimens                           | . 3 |
| 3.3 | Hydrogen Generated                                      | . 4 |
| 3.4 | Energy Deposition                                       | . 4 |
| 4.0 | Evaluations   | . 4 |
| 4.1 | Surface Adsorbed (Physisorbed) Water                    | . 4 |
| 4.2 | Chemisorbed water                                       | . 5 |
| 4.3 | Hydrogen Generation Data from Gamma Irradiation         | . 5 |
| 4.4 | Hydrogen Generation Rate for Input to Performance Model | 10  |
| 5.0 | Conclusions   | 13  |
| 6.0 | References  | 14  |

SRNL-STI-2020-00147 Revision 0

# LIST OF TABLES

| <b>Table 1.</b> Summary of molecular hydrogen measurements for gamma irradiation of aluminum specimens with a |    |
|---|----|
| surface oxide. [1]  | 6  |
| Table 2. Summary of hydrogen generation from non-oxidized specimens   | 9  |
| <b>Table 3.</b> Molecular hydrogen generation rates in μL kGy <sup>-1</sup> .                                 | 13 |

# **LIST OF FIGURES**

| Figure 1. Hypothesized yield of hydrogen from hydrated oxides on aluminum under a cover gas 2                                 |
|---|
| Figure 2. Water layer coverage on iron oxide as a function of relative water vapor pressure or RH. [6]                        |
| Figure 3. Molecular hydrogen generation measurements from gamma irradiation of oxidized specimens in argon and                |
| nitrogen atmospheres [1]7   |
| <b>Figure 4.</b> Volume of $H_2$ produced from the gamma irradiation (46 Gy min <sup>-1</sup> ) of non-oxidized aluminum-1100 |
| coupons in a nitrogen atmosphere at ambient temperature: 0% (■), 40% (●), and 80% (▲) relative humidity [2] 8                 |
| <b>Figure 5.</b> Volume of $H_2$ produced from the gamma irradiation (46 Gy min <sup>-1</sup> ) of non-oxidized aluminum-1100 |
| coupons in an argon atmosphere at ambient temperature: 0% (■), 40% (●), and 80% (▲) relative humidity [2] 8                   |
| Figure 6. Combined data plot for pristine and oxidized samples in argon   |
| Figure 7. Combined data plot for non-oxidized and oxidized samples in nitrogen  |

# LIST OF ABBREVIATIONS

| ASNF | Aluminum-Clad Spent Nuclear Fuel   |
|------|--|
| CY20 | Calendar Year 2020   |
| DOE  | Department of Energy   |
| EDS  | Energy Dispersive Spectroscopy   |
| EM   | Environmental Management   |
| GC   | Gas Chromatograph  |
| Gy   | Gray [1 Gy = 100 Rad = 1 Joule per Kg = $6.2415 \times 10^{12} \text{ MeV per Kg}$ ] |
| INL  | Idaho National Laboratory  |
| kGy  | kiloGray   |
| NE   | Nuclear Energy   |
| RH   | Relative Humidity  |
| SEM  | Scanning Electron Microscopy   |
| SRNL | Savannah River National Laboratory   |
| SRS  | Savannah River Site  |
| TCD  | Thermal Conductivity Detector  |
| TD   | Technology Development   |
| XRD  | X-ray Diffraction  |

## 1.0 Summary

Information and data from radiolysis testing to measure hydrogen ( $H_2$ ) generated from hydrated oxides on aluminum exposed to <sup>60</sup>Co radiation were reviewed to evaluate hydrogen generation with radiation dose. Hydrogen generation rate is a primary input to the coupled thermal-chemical system model of the performance of aluminum-clad spent nuclear fuel in a dry storage canister (ASNF-in-canister) over its storage life.

Hydrogen generation data and hydrogen generation rate (hydrogen generated per absorbed radiation dose,  $\Delta(H_2)/\Delta(dose)$ ) were reported in two reports for radiolysis testing [1, 2]. The testing involved first-time data<sup>1</sup> for radiolytic yield of hydrogen from hydrated-oxides-on-aluminum substrates, and from pristine (non-corroded) aluminum substrates. The laboratory-grown hydrated-oxides-on-aluminum substrates contained a ~ 5 µm film consisting of the trihydroxide bayerite (Al(OH)<sub>3</sub>) with amounts of the oxyhydroxide boehmite (AlOOH). These specimens were assumed to also contain physisorbed water (unquantified). The pristine substrates were flat coupons of aluminum that were ground to a 600-grit finish but were not immersed in water to grow a hydrated oxide. The pristine substrates were tested as companion specimens to provide information on hydrogen generation from material without chemisorbed water and were assumed to contain physisorbed water (unquantified).

The test parameters for the <sup>60</sup>Co irradiation included:

- Cover gas: Air; Nitrogen (N<sub>2</sub>); Argon (Ar)
- Target relative humidity (RH) in the test vessel (ampule): 0; 50; 100%
- Irradiation dose<sup>2</sup> (calculated to be deposited in the entire sample volume, including the oxide and aluminum substrate): 240 to 1104 kGy
- Irradiation temperature: ambient cell temperature (assumed to be slightly elevated from room temperature); 100°C; 200°C

Figure 1 below shows the hypothesized phenomenological response of a system of hydrated-oxides-onaluminum with physisorbed water under a cover gas in a closed chemical system to absorbed gamma dose. Several regimes of  $H_2$  generation are hypothesized for the  $N_2$  and Ar cover gas conditions:

- A transient regime (dose of 0 to approximately 500 kGy) in which the H<sub>2</sub> generation rate is nonlinear and the primary source of H<sub>2</sub> is from physisorbed water
- A regime with a constant  $H_2$  generation rate similar for both Ar and  $N_2$  cover gases with physisorbed water as the primary source of the  $H_2$
- A regime with a constant H<sub>2</sub> generation rate similar for both Ar and N<sub>2</sub> cover gases with

<sup>&</sup>lt;sup>1</sup> The test specimen design involved coupons of aluminum 1100 onto which a film of hydrated oxides was grown, and coupons that were tested in a pristine condition (without a hydrated oxide film), to determine the stable radiolytic hydrogen gas produced from them under <sup>60</sup>Co irradiation. There is no consensus test standard (e.g. ASTM International) for radiolysis testing of materials. In addition, there is no analytic model available to predict radiolytic gas generation rates from solid hydrated oxides. The test methods and approach used to develop hydrogen generation data from hydrated-oxides-on-aluminum substrates was the judgment of the INL/SRNL expert team.

<sup>&</sup>lt;sup>2</sup> The hydrogen generation rate is typically reported as the " $G_{H2}$ -value," the molecules of  $H_2$  per 100 eV of energy deposited into the material. Evaluation of the G-value for hydrated-oxides-on-aluminum is subject to different constructions – energy deposited and contributing to the yield could be assumed to be just from the oxide, or it could include energy deposition into the aluminum substrate too. Further, for physisorbed water at (assumed) monolayer levels, energy deposition is also subject to different constructions. For purposes of this report, the energy deposited into the entire hydrated-oxide-on-substrate specimen is used to evaluate radiolytic  $H_2$  yield from the specimen. The hydrogen generation rates from film-only energy deposition and from bulk deposition are reported in reference 1.

chemisorbed water as the primary source of the  $H_2$ . This regime does not appear to have been reached in the testing to date. This regime would span over a long dose interval over which the chemisorbed water from a thick hydrated oxide is being slowly consumed. The hydrogen concentration would saturate with full depletion of this water, or if chemical equilibrium with back reactions would be achieved.

In this present report, the data at dose levels greater than ~ 500 kGy from the full data set of this testing [1, 2] were considered to provide insights as to the likely origin (physisorbed vs chemisorbed water) of the H<sub>2</sub> radiolytic yield. Hydrogen generation ( $\mu$ L at standard temperature and pressure conditions) vs. absorbed dose (kGy) was plotted and hydrogen generation rate data ( $\mu$ L kGy<sup>-1</sup>) was determined.



Absorbed dose (kGy)

Figure 1. Hypothesized yield of hydrogen from hydrated oxides on aluminum under a cover gas

The findings and preliminary conclusions:

- Oxygen in the cover gas suppresses hydrogen generation [1]. (Further testing with oxygen is not pursued.)
- Hydrogen generation rate is independent of cover gas (N<sub>2</sub> and Ar) following an initial transient period (< 500 kGy dose) in which the H<sub>2</sub> yield and generation rate from N<sub>2</sub> was less than Ar [1, Figure 7]. The cause of this transient was assumed to be the radiolytic production of NH<sub>x</sub> that effectively suppressed H<sub>2</sub>. No further NH<sub>x</sub> generation was assumed to occur after an equilibrium with NH<sub>x</sub> is established.
- Physisorbed water is the primary contributor to the hydrogen generation rate in a material system of physisorbed and chemisorbed waters on aluminum over the dose range tested. (Depletion of the physisorbed water would occur with additional dose, and chemisorbed water/hydroxyls would be the sole contributor to hydrogen generation thereafter.)
- It is hypothesized that the radiolytic gas generation from hydrated-oxides-on-aluminum with physisorbed water with dose can be separated into several regimes including; 1) an initial region with varying H<sub>2</sub> generation rate dependent on cover gas, 2) a regime with a constant generation rate of H<sub>2</sub> primarily from radiolysis of water vapor and physisorbed water, 3) a regime with a constant (steady-state) radiolytic gas generation rate of H<sub>2</sub> primarily from the radiolysis of

chemisorbed water. This rate would continue until the hydrogen from the chemisorbed water is exhausted or an equilibrium is established with back reactions.

Additional radiolysis testing in calendar year 2020 (CY20) is being planned to allow better discrimination of physisorbed vs. chemisorbed contributions to  $H_2$  yield and the dose regimes over which they dominate. Data for thermally-conditioned ("dried") hydrated oxides will also be developed. The completion of the CY20 testing will lead to identification of the "steady-state"  $H_2$  generation rates that would be input to the ASNF-in-canister performance model to provide the best estimate of the evolution of gas composition over decades of dry storage.

### **2.0 Introduction**

Preliminary data on radiolytic yields of molecular hydrogen (H<sub>2</sub>) from ("pre-corroded") hydrated-oxideson-aluminum substrates and from pristine aluminum substrates has been generated in Task 2 [1, 2] for the technology development program to enable safe extended dry storage of aluminum-clad spent nuclear fuel (ASNF) [3]. This present report further evaluates that preliminary data to provide insight into the origin of the observed radiolytic H<sub>2</sub>. The sources of H<sub>2</sub> are assumed to be radiolysis of physisorbed and/or chemisorbed waters on the aluminum specimens – that is, the analysis assumes no contribution to H<sub>2</sub> generation due to corrosion of aluminum with free water

This evaluation provides insights on radiolytic  $H_2$  generation to enable informed follow-on testing and selection of inputs for an ASNF-in-canister performance model developed under Task 3.

## **3.0 Supporting Information**

### 3.1 Experimental Parameter Summary

Two sets of radiolytic data were generated and reported in references 1 and 2.

In both references, aluminum alloy 1100 (AA1100) coupons with nominal dimensions of 2.5 cm  $\times$  0.65 cm  $\times$  0.15 cm were irradiated in sealed Pyrex ampules (10 cm long  $\times$  10 mm diameter/ pristine sample ampule was 7.5 cm long). The gamma radiation source was <sup>60</sup>Co and the calculated absorbed doses for the samples ranged from 492 to 1104 kGy. There are inherent test time optimizations that result in a limited exposure dose during the initial testing. As a fiducial reference point, the maximum dose obtained here (1104 kGy) represents just a few months of exposure that moderately cooled fuel (<10 years since reactor discharge) may experience at the onset of extended dry storage. This corresponds to less than 1% of the cumulative cladding dose expected from the first 100 years of storage.

The cover gas in the ampules was either nitrogen or argon. An initial test set used air as a cover gas but found no free  $H_2$  after irradiation. This was assumed to be due to back reactions with the oxygen (O<sub>2</sub>) in the air. The humidity levels in the ampules were also varied from 0 to 100% RH, and this was assumed to cause a commensurate variety of surface adsorbed (physisorbed) water.

### 3.2 Hydrated Oxide Test Specimens

The test specimens with hydrated oxides were laboratory-grown by immersion in a water bath for 29 days at 95° C. The oxide thicknesses were estimated by weight gain calculations and cross-sectional scanning electron microscopy (SEM) data to be approximately 5.4 microns thick on average. As determined by X-ray diffraction (XRD) in reference 1, the hydrated oxide consisted of bayerite (Al(OH)<sub>3</sub>, alternatively written as Al<sub>2</sub>O<sub>3</sub>•3H<sub>2</sub>O) with minor indications of boehmite (AlOOH, alternatively written as Al<sub>2</sub>O<sub>3</sub>•H<sub>2</sub>O). The water/hydrogen associated with this hydrated oxide is referred to as chemisorbed water, while the

surface water film is referred to as physisorbed water. Tests reported in reference 2 were with non-oxidized aluminum samples to have comparison data for specimens with no chemisorbed water.

#### 3.3 Hydrogen Generated

The quantity of  $H_2$  that was generated by radiolysis of the water and hydroxyl groups associated with the sample and present in the ampule atmosphere following irradiation was measured. The quantity of  $H_2$  versus absorbed gamma dose represents the primary data result from these tests. The source of  $H_2$  is from the physisorbed and/or chemisorbed water and related hydroxyl groups present on the samples. Test runs using blank ampules with no Al samples but with varying RH resulted in no measurable  $H_2$  release with radiation [1]. The  $H_2$  generated in the ampules was measured by crushing the irradiated ampules in a Tygon tube and using an argon purge gas to quantify the amount of radiolytically generated  $H_2$  by using an SRI Instruments gas chromatograph (GC) equipped with a Thermal Conductivity Detector (TCD).

#### 3.4 Energy Deposition

An essential aspect of radiolysis testing of hydrated-oxide-on-aluminum substrates is the evaluation of energy deposition. Radiolytic yields (*G*-values) are typically evaluated by partitioning the amount of energy deposited into the material as a function of that material's constituent electron density [4]. It is postulated that energy deposited into the substrate, as in this case, can be transmitted to the attached oxide, and contribute to its radiolytic degradation [1, 5]. Thus, there are two energy deposition schemes that can be performed to compute radiolytic H<sub>2</sub> yield dependency on energy deposition:

- energy deposition into the hydrated oxide material only (i.e., the thin oxide film) on the aluminum substrate surface, or
- energy deposition into the oxide <u>and</u> substrate as a complete system.

The latter will result in a lower  $G(H_2)$  value than that calculated with consideration of the energy deposited into just the oxide film.

For this present evaluation the calculated energy deposition into both the oxide and the aluminum substrate was used as the dose. This facilitates the comparison of  $H_2$  generation from the different sample morphologies (i.e., oxidized surfaces versus non-oxidized surfaces). The reported G-value determinations [1, 2] are not included in this present evaluation.

### 4.0 Evaluations

### 4.1 Surface Adsorbed (Physisorbed) Water

Molecularly thin water films deposit on surfaces as a function of humidity. References 6, 7 and 8 present information regarding the range of molecular layers of water on metal oxide surface versus environmental humidity. A summary of the reviewed literature indicates that for humidity levels between 0% and 20%, a partial to a single monolayer film of adsorbed water typically exists on the surface. For humidity of 20% to 50%, the surface film increases to two monolayers. Above ~50% RH the number of molecular water layers significantly increases.

While the exact relationship between number of monolayers and humidity varies with surface condition it is assumed that for tests at near 0% RH there exists only a small degree of surface water. At levels near 40% there is full coverage with about one molecule thick water, and at 90% RH there are multiple monolayers of physisorbed water. Figure 2 from reference 6 is for hematite,  $Fe_2O_3$ , and shows the relationship between RH and water layers. The results from the hematite study are consistent with referenced

reports for aluminum oxide surfaces [7, 8].



Figure 2. Water layer coverage on iron oxide as a function of relative water vapor pressure or RH. [6]

In addition to surface films, another related source of physisorbed water is surface pores, crevices, and capillary condensation. Per reference 6, "*The extent of capillary condensation is a function of the physical characteristics of the open porosity, such as pore size. These characteristics are not well known and can vary widely*." Quantification of capillary condensation is beyond the scope of this present evaluation; however, it is recognized as a potential source for additional amounts of physisorbed water and may account for some  $H_2$  release from surfaces tested in a 0% RH environment.

#### 4.2 Chemisorbed water

Energy Dispersive Spectroscopy (EDS) analysis has shown that the surface hydrated oxide on the aluminum samples consists primarily of bayerite (Al<sub>2</sub>O<sub>3</sub>•3H<sub>2</sub>O) with some boehmite (Al<sub>2</sub>O<sub>3</sub>•H<sub>2</sub>O). Based on their molecular weights, about 36% (MW of 3H<sub>2</sub>O / MW of Al<sub>2</sub>O<sub>3</sub>•3H<sub>2</sub>O = 54/156 = 0.36) of the bayerite (or gibbsite) weight is water and 15% (MW of H<sub>2</sub>O / MW of Al<sub>2</sub>O<sub>3</sub>•H<sub>2</sub>O = 18/120) of the boehmite weight is water. This is assumed to be the amount of chemisorbed water available to potentially generate radiolytic H<sub>2</sub>. To be discussed in detail in a separate report, the quantity of chemisorbed water (and H<sub>2</sub>) present in a nominal oxide of 5 microns thick far exceeds the quantity of physisorbed water/H<sub>2</sub> on the oxide surface. This is also the conclusion reached by Wertsching in reference 9.

#### 4.3 Hydrogen Generation Data from Gamma Irradiation

Two sets of  $H_2$  generation data were measured and reported in references 1 and 2. The data from oxidized specimens (reference 1) is summarized in Table 1.

| Fill Gas | Relative Humidity<br>(%) | Absorbed Gamma Dose<br>(kGy) | H <sub>2</sub> Generated<br>(µL) | Oxide Thickness<br>(µm) |
|----------|--------------------------|------------------------------|----------------------------------|-------------------------|
| Argon    | 1                        | 537                          | 7.5                              | 5.01                    |
| Argon    | 49                       | 543                          | 8.8                              | 5.36                    |
| Argon    | 91                       | 556                          | 8.7                              | 5.49                    |
| Argon    | 0                        | 1070                         | 10.2                             | 5.18                    |
| Argon    | 49                       | 1081                         | 14.2                             | 5.5                     |
| Argon    | 93                       | 1110                         | 14                               | 5.44                    |
| Nitrogen | 0                        | 495                          | 1.1                              | 5.15                    |
| Nitrogen | 51                       | 492                          | 2.1                              | 5.35                    |
| Nitrogen | 100                      | 498                          | 2.3                              | 5.24                    |
| Nitrogen | 1                        | 894                          | 3.1                              | 5.17                    |
| Nitrogen | 52                       | 978                          | 7                                | 5.52                    |
| Nitrogen | 92                       | 991                          | 6.2                              | 5.58                    |

**Table 1.** Summary of molecular hydrogen measurements for gamma irradiation of aluminum specimens with a surface oxide. [1]

The data from Table 1 is plotted in Figure 3, from which it is observed that:

- The full data range (all doses considered) trends of H<sub>2</sub> generation with absorbed gamma dose is not linear, given the intercept should be zero H<sub>2</sub> generation at zero absorbed dose, and that an equilibrium has not yet been reached.
- The initial H<sub>2</sub> quantities in the argon atmosphere are higher than the quantities measured in the nitrogen atmosphere.
- The H<sub>2</sub> values for the 0-1% RH are lower than higher humidity samples within each atmosphere group.

It is postulated that some chemical reactions are active at the initial absorbed dose values that result in an initially lower level of measured  $H_2$  in the nitrogen atmosphere. The relative difference in initial  $H_2$  values is also observed in the non-oxidized sample irradiations in a subsequent section of this report. The relatively lower  $H_2$  quantities associated with the 0-1% RH conditions are postulated to be due to the limited availability of physisorbed water for radiolysis compared to the high RH environments. This trend at the initial dose levels indicates that the  $H_2$  generation rate in an argon atmosphere is greater than in a  $N_2$  atmosphere. However, the rates (curve slopes in Figure 3) at the higher doses are essentially equivalent for both atmospheres. This observation is discussed in more detail in section 4.4.



Figure 3. Molecular hydrogen generation measurements from gamma irradiation of oxidized specimens in argon and nitrogen atmospheres [1].

In reference 2, a set of data was reported for the gamma radiation of non-oxidized (pristine) aluminum samples. The tests included different humidity levels. For these samples, it is assumed there is no significant surface oxide source for chemisorbed water even though there is probably a very thin oxide film present due to preparation procedure and the reactive nature of aluminum surfaces to oxygen. [10] The results are shown in Figure 4 for nitrogen atmospheres and Figure 5 for argon atmospheres.



**Figure 4.** Volume of H<sub>2</sub> produced from the gamma irradiation (46 Gy min<sup>-1</sup>) of non-oxidized aluminum-1100 coupons in a nitrogen atmosphere at ambient temperature: 0% ( $\blacksquare$ ), 40% ( $\bigcirc$ ), and 80% ( $\blacktriangle$ ) relative humidity [2].



Figure 5. Volume of H<sub>2</sub> produced from the gamma irradiation (46 Gy min<sup>-1</sup>) of non-oxidized aluminum-1100 coupons in an argon atmosphere at ambient temperature: 0% ( $\blacksquare$ ), 40% ( $\blacklozenge$ ), and 80% ( $\blacktriangle$ ) relative humidity [2].

The observations from the non-oxidized specimen data trends indicate:

- The trends of initial H<sub>2</sub> generation versus absorbed gamma dose are non-linear for low doses (given the expected zero intercept), which is consistent with the aforementioned oxidized samples; however, the higher dose data appears to exhibit linearity, (ΔH<sub>2</sub>/Δdose is linear), particularly for the argon samples.
- A higher initial H<sub>2</sub> value is observed for argon atmospheres compared to nitrogen, once again, consistent with oxidized specimen observations.
- The 0% RH samples produce less H<sub>2</sub> compared with the 40% and 80% RH samples, much like the oxidized samples. Further, the 0% RH trend lines tend to show plateauing at the higher doses which may be due to the (limited) availability of physisorbed water.
- Most of the data show consistent trends except the two 40-50% RH data points in nitrogen at the intermediate doses, where they appear to divert from the general trend of approximation to the higher humidity samples in both the oxidized (50% RH) and non-oxidized (40% RH) argon data sets. It is not clear if these are outlier data points or represent a repeatable effect.

Values for dose and  $H_2$  from the charts are listed in Table 2. The potentially outlier data points for 40% RH nitrogen are shaded.

| Fill Gas | Relative Humidity % | Absorbed Gamma Dose<br>(kGy) | H <sub>2</sub> Generated<br>(µL) |
|----------|---------------------|------------------------------|----------------------------------|
| Nitrogen | 0                   | 250                          | $0.54\pm0.09$                    |
| Nitrogen | 0                   | 770                          | $1.50 \pm 0.17$                  |
| Nitrogen | 0                   | 1015                         | $1.76\pm0.20$                    |
| Nitrogen | 41                  | 250                          | $2.09\pm0.40$                    |
| Nitrogen | 44                  | 490                          | $1.29\pm0.39$                    |
| Nitrogen | 45                  | 770                          | $2.02\pm0.06$                    |
| Nitrogen | 41                  | 1015                         | $6.05\pm0.07$                    |
| Nitrogen | 79                  | 250                          | $1.84\pm0.19$                    |
| Nitrogen | 78                  | 770                          | $4.80\pm0.10$                    |
| Nitrogen | 81                  | 1015                         | $7.24\pm0.90$                    |
| Argon    | 0                   | 242                          | $2.00\pm0.05$                    |
| Argon    | 0                   | 520                          | $3.50\pm0.09$                    |
| Argon    | 0                   | 770                          | $3.78 \pm 0.45$                  |
| Argon    | 0                   | 1015                         | $4.50\pm0.28$                    |
| Argon    | 25                  | 270                          | $3.48 \pm 0.21$                  |
| Argon    | 44                  | 520                          | $4.92\pm0.02$                    |
| Argon    | 41                  | 770                          | $6.86 \pm 0.41$                  |
| Argon    | 41                  | 1015                         | $10.17\pm0.61$                   |
| Argon    | 82                  | 240                          | $3.23 \pm 0.19$                  |
| Argon    | 87                  | 520                          | $5.50 \pm 0.21$                  |
| Argon    | 84                  | 770                          | $6.28 \pm 0.15$                  |

 Table 2. Summary of hydrogen generation from non-oxidized specimens

#### 4.4 Hydrogen Generation Rate for Input to Performance Model

Hydrogen generation rate is a primary input to the coupled thermal-chemical system model of the performance of aluminum-clad spent nuclear fuel in a dry storage canister (ASNF-in-canister) over its storage life. The hydrated oxides on ASNF, and not the physisorbed water, is the major water source of potential radiolytic hydrogen for the ASNF-in-canister system. The hydrogen generation rate from chemisorbed-only water is the intended input to the model.

There is a degree of non-linearity at the initial absorbed doses associated with some transitional mechanisms, including back-reactions. While these data sets have a limited range in gamma exposure, if it is postulated that the data points near 500 and 1000 kGy are representative of a regime that is dominated by physisorbed water, then a comparison of the rates based on those data points is useful in comparing the effects of humidity and atmosphere. This absorbed gamma dose is equivalent to about three-months of radiation exposure (total dose) during dry storage and thus, is significantly lower than the envisioned exposure during extended (up to and >50 years) storage.

Figure 6 combines the data from irradiation of both non-oxidized and oxidized samples in an argon atmosphere. Only values with doses above 500 kGy are included to minimize the transitional effects of the low dose results. The slopes of each curve are included and represent the relative rates of  $H_2$  generation for the higher doses. The samples in the higher RH environments, 40% to 92% RH, have similar slopes/rates ranging from 0.0075 to 0.0107  $\mu$ L kGy<sup>-1</sup>. The samples, both pristine and with oxide, that were tested in the 0 to 1% RH range had lower rates of 0.002 to 0.005  $\mu$ L kGy<sup>-1</sup>. The similar slopes at the higher humidity indicate that there is no significant difference in H<sub>2</sub> production rates related to the presence or absence of a surface oxide. The oxidized sample at nominally 1% RH and with a larger surface area due to the oxide morphology could have some physisorbed water along with the chemisorbed, which could explain the difference in H<sub>2</sub> generation rates between the non-oxidized and oxidized sample at the low RH. This is predicated on the assumption that the "pristine" sample has only a very thin, 2 to 5 nanometers, Al<sub>2</sub>O<sub>3</sub> oxide. If there is no significant chemisorbed water on the pristine samples, the only source for the H<sub>2</sub> generation is via the radiolysis of physisorbed water, which is consistent with the observed lower H<sub>2</sub> production rate for the low humidity environment.

Extended testing at higher doses would provide data to verify physisorbed water as the initial  $H_2$  source for pristine samples, since the amount of physisorbed water is expected to be significantly lower than the chemisorbed water content, so it would be exhausted first in a high-dose experiment. Alternatively, conditioning of the test specimens (hydrated-oxides-on-aluminum substrates) with a thermal "drying" treatment to remove, as practicable, physisorbed water would provide a specimen design in which  $H_2$  generation would be from predominantly chemisorbed water.



Figure 6. Combined data plot for pristine and oxidized samples in argon.

Figure 7 is a similar plot for the samples tested in nitrogen environments and provides similar results. The rates for both non-oxidized and oxidized samples in the 40% to 92% RH environments, where multilayers of water are expected, are also similar. The high RH data ranges from 0.008 to 0.0101  $\mu$ L kGy<sup>-1</sup>, and the low RH tests have both lower relative H<sub>2</sub> levels and lower rates. The data is limited, but the observation is that all of the high RH data, both in argon and nitrogen and with oxide and without, are consistently close in H<sub>2</sub> generation rates. This observation supports the postulation that the bulk of this initial H<sub>2</sub> is coming from radiolysis of the physisorbed water. Additional testing is needed to better understand the mechanisms occurring specific to this system.



Figure 7. Combined data plot for non-oxidized and oxidized samples in nitrogen.

Table 3 summarizes the measured H<sub>2</sub> generation rates for the various conditions observed in Figure 6 and Figure 7. The data in this table is calculated with the data from 500 kGy and higher dose and thus reduces the impacts of non-linear rates at the low-initial dose levels. If the data point of 0 hydrogen at 0 dose is included in a linear plot, then the rates for the oxidized samples reported in reference 1 range from 0.0052 to 0.0125  $\mu$ L/ kGy which is a similar range to the range in Table 3 (0.002 to 0.0107  $\mu$ L/ kGy).

As previously noted, the rates for all of the >40% RH tests have a similarly high rate, and the low RH tests show significantly lower  $H_2$  generation rates for both oxidized and non-oxidized samples. This provides support for the postulation that, for the initial dose  $H_2$  generation regime, physisorbed water is the primary source for the high hydrogen generation rates observed in the high humidity conditions, since the presence or absence of oxide and chemisorbed water is the same for both high and low humidity.

| Atmosphere     | Nominal Humidity | H <sub>2</sub> Generation Rate (µL kGy <sup>-1</sup> ) |          |  |
|----------------|------------------|--|----------|--|
|                |                  | Pristine   | Oxidized |  |
| N <sub>2</sub> | 0 - 5 %          | 0.0011   | 0.0041   |  |
| N <sub>2</sub> | 40 -51 %         | 0.0091   | 0.0101   |  |
| N <sub>2</sub> | 80 - 92%         | 0.010  | 0.008    |  |
| Ar             | 0 -5 %           | 0.002  | 0.005    |  |
| Ar             | 40 - 49 %        | 0.0107   | 0.010    |  |
| Ar             | 80 - 92 %        | 0.0075   | 0.0098   |  |

**Table 3.** Molecular hydrogen generation rates in  $\mu L \text{ kGy}^{-1}$ .

## **5.0** Conclusions

The following statements are preliminary findings and postulated conclusions.

**5.1** During the low gamma dose regime, represented by absorbed doses less than 300 kGy (for this set of tests), the  $H_2$  generation rate is not linear with absorbed gamma dose. Some transitional mechanisms are occurring that are gaseous environment dependent. However, this evaluation suggests that the  $H_2$  generation rates are similar for nitrogen and argon at higher dose levels.

- 5.2 Tests in humidity at and above 40% RH
  - 5.2.1 There are assumed to be multilayers of physisorbed water on the samples for the humidity levels of 40% and above. The H<sub>2</sub> generation rates are equivalent at higher dose levels for both non-oxidized and oxidized samples in both N<sub>2</sub> and Ar atmospheres, ranging from 0.0075 to 0.0107  $\mu$ L kGy<sup>-1</sup>. This supports a conclusion that the H<sub>2</sub> generation rate will be independent of the cover gas, nitrogen or argon, at exposures relevant to several months of fuel storage.
  - 5.2.2 It is assumed that there was essentially no chemisorbed water on the non-oxidized specimens. Due to the similar generation rates for oxidized and non-oxidized specimens, it is concluded that the  $H_2$  being generated from the specimens in moderate-to-high humidity is primarily coming from the physisorbed surface water.
  - 5.2.3 There is a difference in the hydrogen generation rate in the N<sub>2</sub> and the Ar environments at initial low doses versus the higher doses (>500 kGy). The data also suggests that there is a mechanism(s) present during the initial/low gamma dose regime in the N<sub>2</sub> environment more so than in the Ar that results in a reaction mechanism that diminishes H<sub>2</sub> production relative to the Ar environment.
- 5.3 Tests at or near 0% RH
  - 5.3.1 The H<sub>2</sub> generation rates for the samples in low humidity, 0 to 5%, are significantly lower than the rates for samples in the higher humidity levels. This is postulated to be related to the very limited availability of physisorbed water for the low humidity samples.
  - 5.3.2 The generation rates for the low-RH oxidized samples at higher dose rates are equivalent between the different atmospheres, supporting the prior conclusion that there is no significant difference in steady generation rates between the N<sub>2</sub> and Ar atmospheres.

- 5.3.3 The limited data does suggest that there is a difference in the initial radiolytic generation rates between the non-oxidized (pristine) specimens and the oxidized specimens. It is postulated that for the low humidity exposure there is less physisorbed water available for the pristine sample in comparison to the oxidized sample. This is a likely due to the low humidity causing low physisorbed water with the relatively low surface area and lack of surface crevices and pores in the pristine specimens that are characteristic of the oxide surface.
- **5.4** The data is limited and precludes a clear conclusion on the rate contribution (if any) from chemisorbed water, but it does support, when compared to the high humidity values, the significant (initial) contributions from physisorbed water. The data and this evaluation apply for the initial gamma doses and do not reflect the steady-state conditions expected with higher/longer doses and related back-reactions.
- **5.5** Estimates of the relative physisorbed water to the chemisorbed water show (to be reported separately) that the chemisorbed water reservoir is significantly larger than the physisorbed water reservoir for nominal fuel initial (pre-dried) conditions. Based on the observed lower hydrogen generation rate on oxidized samples in low humidity, and with the hydrogen generation attributed to the physisorbed water, the rates observed for the current high humidity samples are probably not sustained once the physisorbed inventory is depleted.
- **5.6** Additional radiolysis testing in calendar year 2020 (CY20) is being planned to allow better discrimination of physisorbed vs. chemisorbed contributions to H<sub>2</sub> yield and the dose regimes over which they dominate. Data for thermally-conditioned ("dried") hydrated oxides will also be developed. The completion of the CY20 testing will lead to identification of the "steady-state" H<sub>2</sub> generation rates that would be input to the ASNF-in-canister performance model to provide the best estimate of the evolution of gas composition over decades of dry storage.

#### **6.0 References**

- Parker-Quaife, E.H.; Horne, G.P.; Heathman, C.R.; Verst, C; and Zalupski, P.R.; "Radiation- Induced Molecular Hydrogen Gas Generation by Pre-Corroded Aluminum Alloy 1100," INL/EXT-19-55202 Rev 1; July 2019.
- [2] Parker-Quaife, E.H.; Horne, G.P.; Heathman, C.R.; and Zalupski, P.R.; "Radiation-Induced Molecular Hydrogen Gas Generation by Pre-Corroded Aluminum Alloy 1100," FY20 December Update; Center for Radiation Chemistry Research, Idaho National Laboratory, Idaho Falls, ID 83415, USA.
- [3] Connolly, M., et. al., INL/EXT-17-43908, "Aluminum Clad Spent Nuclear Fuel Long Term Dry Storage Technical Issues Action Plan Technical and Engineering Activities," INL, November 2017.
- [4] Swallow, A.J., "Radiation Chemistry: An Introduction," Wiley, 1973.
- [5] Petrik, N.G.; Alexandrov, A. B.; and Vall, A. I.: "Interfacial Energy Transfer during Gamma Radiolysis of Water on the Surface of ZrO<sub>2</sub> and Some Other Oxides," Journal of Physical Chemistry, B 2001105, 5935-5944.
- [6] Ebner, E.; Jordan, R.; Bates, S.; "Literature review of the Drying Characteristics of Uranium, Aluminum, Iron, and Spent Fuel Corrosion Products," INEEL/EXT-2000-01038, Feb 2001.
- [7] Yan, Ben-Da et al; "Water Adsorption and Surface Conductivity Measurements on Alpha-Alumina Substrates," IEEE Transactions on Components, Vol 10 Issue 2.
- [8] Al-Abadleh, H.A and Grassian, V. H., "FT-IR Study of Water Adsorption on Aluminum Oxide," Langmuir 2003, Vol 19 pages 341 – 347.
- [9] Wertsching. A.K., "Materials Interactions on Canister Integrity During Storage and Transport," DOE/SNF/REP-104, December 2007.

- [10]Vargel, C. (Eds.), "Introduction to The Corrosion of Aluminium, Chapter B.1 Corrosion of Aluminium," Elsevier, 2004, pp. 81-109.
- [11]Kaddissy, J., "Hydrogen Production from Irradiated Aluminum Hydroxide and Oxyhydroxide," Material Chemistry, Université Paris-Saclay, 2016. English. NNT: 2016SACLS253. tel-01531842.

#### **Distribution:**

SRNL:

Records Administration (EDWS) william.bates@srnl.doe.gov David.herman@srnl.doe.gov Matthew.Garrett@srnl.doe.gov kristine.zeigler@srnl.doe.gov Marissa.Reigel@srnl.doe.gov Ronald.Kesterson@srnl.doe.gov Christopher.verst@srnl.doe.gov Charles.crawford@srnl.doe.gov robert.sindelar@srnl.doe.gov anna.dentremont@srnl.doe.gov Joy.mcnamara@srnl.doe.gov ps.lam@srnl.doe.gov

INL:

michael.connolly@inl.gov josh.jarrell@inl.gov Elizabeth.ParkerQuaife@inl.gov Gregory.horne@inl.gov Alexander.abboud@inl.gov tedd.lister@inl.gov Philip.winston@inl.gov Rebecca.smith@inl.gov