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Porous iron material for TcO₄ and ReO₄ sequestration from groundwater under ambient

oxic conditions

Dien Li^{a,*}, John C. Seaman^b, Simona E. Hunyadi Murph^{a,c}, Daniel I. Kaplan^a, Kathryn Taylor-

Pashow^a, Renfei Feng^d, Hyunshik Chang^e, Madan Tandukar^e

^a Savannah River National Laboratory, Aiken, SC 29808, USA

^b Savannah River Ecology Laboratory, University of Georgia, Aiken, SC 29802, USA

^c Department of Physics and Astronomy, University of Georgia, Athens, GA 30602, USA

^d Canadian Light Source, Saskatoon, SK S7N 0X4, Canada

^e Höganäs Environmental Solutions LLC, Cary, NC 27513, USA

* Corresponding author.

Email: Dien.Li@srs.gov. (D. Li).

ABSTRACT: Technetium-99 (⁹⁹Tc) is a major contaminant at nuclear power plants and several

US Department of Energy sites. Its most common aqueous species, pertechnetate (TcO₄-), is very

mobile in the environment, and currently there are no effective technologies for its sequestration.

In this work, a porous iron (pFe) material was investigated for TcO₄ and perrhenate (ReO₄)

sequestration from artificial groundwater. The pFe was significantly more effective than granular

iron for both TcO₄⁻ and ReO₄⁻ sequestration under oxic conditions. The Tc removal capacity was

27.5 mg Tc/g pFe at pH \sim 6.8, while the Re removal capacity was 23.9 mg Re/g pFe at pH \sim 10.6.

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Tc K-edge XANES and EXAFS analyses indicated that the removed Tc species was 70-80% Tc(IV) that was likely incorporated into Fe corrosion products (i.e., Fe(OOH), Fe₃O₄) and 20-30% unreduced TcO₄⁻. In contrast, the removed Re species was ReO₄⁻ only, without detectable Re(IV). In addition, the sequestered ReO₄⁻ was not extracted (<3%) by 0.1 M Na₂SO₄ and 1 M KI solution, which indicated that ReO₄⁻ and by chemical analogy, unreduced TcO₄⁻, was likely incorporated into Fe corrosion products. This inexpensive pFe material may be applied to the sequestration and stabilization of ⁹⁹TcO₄⁻ from contaminated environments and nuclear waste streams.

Keywords: Pertechnetate, Perrhenate, porous iron, Synchrotron XANES and EXAFS

1. Introduction

Technetium-99 (99 Tc), a beta emitter ($\beta^-\approx 249~\text{keV}$), is a major long-lived ($t_{1/2}\approx 211,000$ years) fission product of uranium. Technetium contamination has been inadvertently introduced into the environment from leaks at nuclear waste storage facilities and currently is a key risk driver at several US Department of Energy (DOE) sites [1, 2]. Today, nuclear energy is considered one of the most feasible and economically sustainable clean energy resources in the foreseeable future. With the continued expansion of nuclear power throughout Asia, the 99 Tc-bearing nuclear waste stockpile is expected to grow [3]. Novel and practical technologies are needed for Tc sequestration and nuclear waste treatment to reduce its potential risk to the environment and living organisms.

The most common aqueous species of Tc is TcO₄⁻ [1, 2]. Currently, two general approaches for TcO₄⁻ immobilization are based on ion exchange or reduction. For example, strong base resins with quaternary amines have been used to remove TcO₄⁻. However, the expensive resins

have demonstrated a modest TcO₄⁻ loading capacity from raffinate waste streams [4-6]. This is due to strong competition from other anions (e.g., NO₃⁻ and HCO₃⁻) that are typically several orders of magnitude higher in concentration than TcO₄⁻ [4]. In the case of nuclear waste streams, chemical treatment methods that use reducing agents [7] or bacteria [8] are more effective for TcO₄⁻ immobilization [9]. Nevertheless, there are several disadvantages for such reductive technologies: 1) they are expensive as creation and maintenance of reducing environments are laborious and operationally complex [10]; 2) bioreduction processes require a steady supply of electron donors (e.g., acetate, ethanol, vegetable oil) for a sustained effectiveness [8, 11]; and 3) the solubility of the resulting TcO₂•1.6H₂O in groundwater (~1.5×10⁻⁸ M) and in alkaline (e.g., pH ~13) cementitious material leachate (~1×10⁻⁴ M) [12] greatly exceeds the Environmental Protection Agency (EPA) maximum contaminant level for ⁹⁹Tc (5.8×10⁻¹⁰ M or 900 picocuries per liter). Additionally, TcO₂•1.6H₂O can be readily re-oxidized and re-mobilized under most environmental conditions [13, 14].

Recent studies show that low solubility Tc sulfide phases are plausible for Tc sequestration and stabilization [15, 16]. TcO₄⁻ can be reduced forming a sulfide phase (e.g., Tc₂S₇ or TcS₂) by H₂S [17], amorphous iron sulfide [18], and abiotically sulfidized nano zero-valent iron [19]. Nevertheless, it has been observed that TcS₂ was transformed to TcO₂ after 120 h of oxidation [20]. In addition, TcO₄⁻ can be incorporated into the Fe(OOH) structure through reductive coprecipitation [21]. Because ReO₄⁻ has some similar aqueous chemistry properties to those of TcO₄⁻, it is commonly used as a non-radioactive chemical analog for TcO₄⁻. Several studies demonstrated that ReO₄⁻ can be incorporated into the sodalite structure [22, 23] and corroded steel [24]. However, these sequestration and stabilization methods were evaluated under well-controlled, specific laboratory conditions, and they have not been tested under field applications.

Zero valent iron (ZVI) is inexpensive and environmentally friendly. It is a commonly used reducing agent for chemical reactions in various environmental and industrial processes, including remediation of Cr, As, U, nitro-aromatic compounds and chlorinated organic solvents [25-29]. However, there are several limitations in the applications of conventional ZVI media to full-scale environmental remediation, due to surface passivation, change of ambient pH, high Fe leaching, low reactivity, and low selectivity caused by the presence of competing ions [30, 31]. In addition, there are few laboratory studies about ZVI applications for TcO₄⁻ or ReO₄⁻ removal [32-37]. Recently, a novel porous iron composite material was developed, which has increased surface area with enhanced reactivity [38, 39], but it has not been studied yet regarding its effectiveness for Tc sequestration from groundwater and other nuclear wastes.

The overarching objective of the present study was to investigate this newly developed porous iron composite (pFe) material for TcO_4 sequestration and stabilization from contaminated groundwater and liquid nuclear waste streams. More specifically, we extensively characterized this pFe via a series of analytical techniques, including powder X-ray diffraction (XRD), scanning electron microscopy (SEM) and energy dispersive X-ray spectroscopy (EDS). The pFe material was further tested for its sequestration capability of TcO_4 and ReO_4 from artificial groundwater (AGW) under oxic conditions. Perrhenate (ReO₄) was chosen as a surrogate for TcO_4 , because of their similar physiochemical properties (e.g., oxidation states, ionic radius, and energy of hydration) [1, 40], but it is noted that they have different redox potentials ($E^0 = -0.548$ V for ReO_4 vs $E^0 = -0.361$ V for TcO_4) [36]. We also determined the chemical speciation of the sequestered Tc and Re and proposed mechanisms responsible for TcO_4 and ReO_4 removal using synchrotron Tc K-edge, Re L-edge and Fe K-edge X-ray

absorption near-edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) spectroscopy.

2. Materials and methods

2.1 Materials

The porous iron (pFe) materials were provided by Höganäs Environmental Solutions (Cary, NC, USA). Ammonium pertechnetate (NH₄TcO₄) was purchased from Eckert & Ziegler Isotope Products (Valencia, CA, USA). Sodium sulfate (Na₂SO₄) and potassium iodide (KI) were purchased from Fisher Scientific (Hampton, NH, USA), while granular iron (gFe) and sodium perrhenate (NaReO₄) were purchased from Sigma-Aldrich (St. Louis, MO, USA). The chemicals were used as received. A known amount of NH₄TcO₄ was dissolved in AGW to prepare 3.2×10⁻⁴ M pertechnetate stock solution, while a known amount of NaReO₄ was dissolved in AGW to prepare 5×10⁻³ M perrhenate stock solution, which were used for batch sorption experiments. The composition of the AGW solution is typical uncontaminated groundwater from the Department of Energy's Savannah River Site (SRS), located near Aiken, South Carolina, USA [41]. The chemical composition (in mg/L) of the AGW was Na 1.25, K 0.25, Ca 0.93, Mg 0.66, Cl 5.51, and SO₄ 0.73 and it had a pH of 6.3 ± 0.3 [42].

2.2. Material characterization

The pFe composite material was characterized by powder X-ray diffraction (XRD) analysis (Bruker D-2 Phaser) using Cu K α radiation (λ = 1.5406 A) operating at 30 kV and 10 mA. The XRD data were collected at 2 θ from 10° to 90°, with a 0.01° step and 2 seconds for each data point. The morphology and compositions of this pFe material were also characterized by Scanning Electron Microscope (SEM) coupled with Energy Dispersive X-Ray Spectroscopy

(EDS). To do this, the pFe sample was mounted on Al specimen stubs using double-sided carbon tape and imaged with a Hitachi SU8200. SEM images were collected at 20 kV at a working distance of 10 mm, while EDS data was collected at 15 kV and a working distance of 15 mm. Samples were stable and not affected when exposed to the electron beam. In addition, surface area and pore volume were measured by N₂ isotherms conducted at 77 K using a Micromeritics TriStar 3020. Pore size distributions were calculated using Non-Localized Density Functional Theory (NLDFT) and N₂ isotherms.

2.3. Batch adsorption experiments

Batch sorption experiments for obtaining the adsorption isotherms were conducted in an AGW surrogate under ambient atmosphere and temperature (22 °C). For each set of experiments, a sorbent-free control was included at the initial Tc concentration for q_e calculation and to provide an indication of Tc sorption to the reaction tube during the experiment. Approximately 0.01-0.05 grams of sorbent and a known volume of AGW were added to 15 mL polypropylene centrifuge tubes. Then, 0.05-5 mL of the Tc stock solution was added to make the final working solution volume of 5 mL with Tc concentrations ranging from 3.2×10⁻⁶ M (0.32 mg/L) to 3.2×10⁻⁴ M (32 mg/L). Given the high fission yield for Tc-99 and its long half-life (211,000 yrs), waste concentrations in the mg/L range are relevant to remediation scenarios. For example, the Tc-99 concentration in low level tank waste at the DOE Savannah River Site (SRS) is ~2 mg/L, while the highest Tc concentration measured in any of the SRS high-level waste tanks was ~84 mg/L [43]. The suspensions were equilibrated on a reciprocating shaker for 6 days, without pH adjustment. After equilibration, the final pH values were measured (Radiometer Copenhagen PHM 95 pH meter), and each suspension was filtered through 0.2 µm pore size nylon membrane syringe filters. The filtrate was analyzed for Tc by liquid scintillation counting (LSC) (LS 6500

Multi-Purpose Scintillation Counter, Beckman Coulter, Inc.) using Optiphase HiSafe (Perkin Elmer, Inc.) scintillation cocktail.

Similarly, to obtain Re isotherm curves, approximately 0.05 grams of the solid and a known volume of AGW were added to 15 mL polypropylene centrifuge tubes. Then, the AGW solution was spiked with an appropriate amount of 5×10⁻³ M NaReO₄ stock AGW solution so that the 5 mL working solution had a Re concentration ranging from ~5×10⁻⁵ to 5×10⁻³ M. The suspensions were equilibrated on a reciprocating shaker for 6 days, also without pH adjustment. The final pH values were measured, and each suspension was passed through 0.2 μm pore-size nylon membrane syringe filters. The filtrate was acidified for preservation (2% HNO₃) and analyzed for Re by inductively coupled plasma mass spectrometry (ICP-MS; NexION 300X, Perkin Elmer, Inc.) in accordance with the quality assurance and quality control protocols of EPA method 6020A [44].

Further, in order to better understand Re speciation and removal mechanisms, three-day extraction experiments for pFe samples after exposure to ReO₄⁻ were conducted using four procedures: 1) deionized water, 2) deionized water after one-minute Vortex agitation, 3) 0.1 M Na₂SO₄ solution, and 4) 1 M KI solution. Similarly, the extraction effluents were filtered and the Re concentrations were analyzed using ICP-MS.

2.4. Synchrotron XANES and EXAFS measurements

After the batch adsorption experiments, the solid samples were air dried and collected for spectroscopic characterization. Technetium K-edge XANES and EXAFS spectra of the pFe samples were collected using the Sector 20-BM beamline at the Advanced Photon Source (APS) (Argonne National Lab, Argonne, IL). To do so, 50 mg of each of the air-dried powder samples

was pressed into a 6.3-mm diameter disk pellet and sealed by Kapton tape. The APS sector 20-BM beam line employed a Si (111) double crystal monochromator detuned 15% for harmonic rejection. Additional harmonic rejection was provided by a Rh-coated mirror set at 2.8 mrad. Absolute energy calibration was made using a Mo foil with the edge energy of 20,000.4 eV. The APS storage ring was operated at 100 ± 5 mA during the measurements. The Tc K-edge XANES and EXAFS spectra were taken in fluorescence step-scanning mode using a 13-element Ge detector array at 90° to the beam direction, in the energy range of 20,850-22,013 eV at room temperature. The fluorescence detector had a four-layer Al foil filter to suppress the Fe fluorescence [24].

Rhenium L-edge and Fe K-edge XANES and EXAFS spectra were collected using the Canadian Light Source (CLS) Very Sensitive Elemental and Structural Probe Employing Radiation from a Synchrotron (VESPERS, 07B2-1) beamline (Saskatoon, SK, Canada). The VESPERS beamline is a hard X-ray microprobe beamline equipped with double crystal Si (111) and double multilayer monochromators [45]. The double crystal Si (111) monochromator was used to scan the photon energy for Re L-edge and Fe K-edge XANES and EXAFS measurements. The experiment was carried out using fluorescence mode, where the characteristic X-ray fluorescence from Re or Fe was collected by a Canberra 13-element Ge detector and the incident flux by a N₂-filled ionization chamber. The CLS storage ring was operated at 140-200 mA during the measurements.

All the collected spectra were processed and analyzed using the IFEFFIT software package including Athena and Artemis [46]. Data from multiple scans were processed using Athena by aligning and merging the spectra followed by background subtraction using the AUTOBK algorithm. Linear combination fitting to Tc and Fe K-edge XANES and EXAFS data in k space

were conducted using Athena. Rhenium L-edge EXAFS data analysis was conducted on the merged and normalized spectra using Artemis. Theoretical models were constructed with the program FEFF7 [32, 46]. Sodium perrhenate was used as a reference structural model [47]. Fits to the Re EXAFS data were made in R space (R from 1 to 3 Å) and obtained by taking the Fourier transform (FT) of $\chi(k)$ (k from 3 to 10) with a k weighting of 2.

3. Results and discussion

3.1. Characterization of pFe by powder XRD, SEM and EDS

Powder XRD pattern of the pFe material is shown in Fig. 1A. It consists of amorphous Fe and α -Fe that is characterized by three major diffraction peaks at $2\theta = 45.1$ (d = 2.01 Å), 67.2 (d = 1.39 Å) and 81.4 (d = 1.18 Å). The three peaks are indexed as (100), (200) and (211) of α -Fe, respectively. SEM imaging and EDS mapping were used to evaluate the morphology, pore structure, and composition of the pFe material. Its SEM images (Fig. 1B and 1C) show the wormlike and tubular-like pore structures throughout the entire pFe material. The pore morphologies vary in size and shape. Overall, the pore dimensions range around 1-3 μ m with irregular and undefined shape. The EDS spectrum (Fig. 1D) shows that the pFe material is >92% Fe, and other observed impurities (i.e., C and Al) might be associated with the pFe material or the carbon tape and Al stub used for SEM imaging. In addition, the nitrogen sorption isotherm indicated that this pFe material has a BET surface area of 0.95 m²/g, pore volume of 0.0068 mL/g, and average pore diameter of 364 Å.

3.2. Capacities of pFe for TcO_4^- and ReO_4^- sequestration

Batch adsorption experiments were conducted to compare the sequestration performance between pFe and gFe for TcO₄⁻ and ReO₄⁻ from AGW at equilibrium pH values. The mass of Tc or Re sorbed (q_e, mg/g) was calculated using equation 1:

$$q_e = \frac{(C_0 - C_e) \times V}{M} \tag{1}$$

where C_0 (mg/L) is the initial concentration in the control samples, C_e (mg/L) is the final concentration remaining in the solution, V is the volume of the solution (mL) and M is the mass of the sorbent (g). Fig. 2 shows that pFe was significantly more effective than gFe for the sequestration of both TcO_4^- and ReO_4^- from AGW under similar experimental conditions, most likely because the pFe has surface area of $\sim 1~m^2/g$, which is up to ~ 100 times higher than the surface area, typically $0.01 - 0.02~m^2/g$, of conventional granular iron.

Further, the adsorption isotherms of TcO₄⁻ onto pFe after equilibration for six days under oxic conditions were obtained and are shown in Fig. 3. The Langmuir isotherm model (equation 2) was used to describe the data, as shown in the inset of Fig. 3:

$$\frac{C_e}{q_e} = \frac{1}{q_{\text{max}}} C_e + \frac{1}{K_L \times q_{\text{max}}} \tag{2}$$

where q_e is the mass of Tc sorbed onto pFe at equilibrium, q_{max} is the saturation sorption capacity, C_e is the Tc concentration in solution at equilibrium, and K_L is the Langmuir constant that is directly related to the binding site affinity. The obtained saturation capacity of pFe for TcO_4^- removal from AGW at the equilibrium pH value of ~6.8 was 27.5 mg Tc/g pFe. In addition, the Tc isotherm data were attempted to fit using Freundlich model (Fig. S1), which indicated that they were not well fitted using this model with a R^2 of 0.87.

Similarly, the adsorption isotherms of ReO₄ onto pFe after equilibration for one day and six days under oxic conditions are shown in Fig. 4A. The Re adsorption isotherms for pFe appeared to approach their saturation. The Langmuir fits to the corresponding experimental data are shown in Fig. 4B. The adsorption isotherms for pFe were described well by the Langmuir model (R² >0.97). The obtained Re saturation capacities for pFe from AGW at the equilibrium pH values were 8.6 and 23.9 mg/g at day 1 and day 6, respectively. In addition, the Re isotherm data were attempted to fit using Freundlich model (Fig. S2), which indicated that the 6-day Re isotherm curve was also not well fitted using this model with a R² of 0.85, although the 1-day Re isotherm curve was well fitted using Freundlich model with a R² of 0.99.

It is noted that without pH adjustment, the equilibrium pH value for the 6-day Re batch experiment was 10.6, which was much higher than the equilibrium pH value of 6.8 for the Tc batch experiment under similar conditions. The pH values of the Tc and Re stock solutions were \sim 7.0 and 8.6, respectively. The slightly higher pH of the Re stock solution could not contribute to the entire pH increase for the Re batch experiment. In a separate batch experiment using the identical setup for obtaining the Re isotherm curve, the pH value of each test tube was measured daily. As shown in Fig. S3, with the initial Re concentration of 5×10^{-5} M, the pH value increased from 6.62 to 7.41 over the first day and then remained within \pm 0.1 unit, while for the other samples with the initial Re concentration of 1.25×10^{-4} - 5×10^{-3} M, the pH value increased from 6.76-7.41 to \sim 10.00 during the first day and then gradually increased to \sim 10.44 at the end of the 6-day experiment. This pH variation for the Re batch experiments was not understood, which may need further investigation.

To understand if and how the main metal ions in AGW might influence Re removal by pFe, Na, K, Ca and Mg concentrations in the effluents after pFe was in contact with 5×10⁻⁵ M ReO₄⁻

in AGW for 6 days were analyzed and compared to the concentrations of these ions in initial AGW. As shown in Table S1, with a solid/liquid ratio of 10 g/L, the Re removal rate was 99.7%. Na and K concentrations increased in the effluent probably due to impurities of pFe, indicating that Na and K were not bound on pFe and their effects on Re removal by pFe should be minimal. On the other hand, Ca and Mg concentrations decreased in the effluent, indicating that Ca and Mg were removed by pFe. Ca and Mg were likely incorporated into the structure of Fe₃O₄ by substituting for Fe²⁺, a major corrosion product of pFe. The presence of Fe₃O₄ was verified by powder X-ray diffraction pattern of the pFe in contact with water for 6 days (Fig. S4) and by Fe K-edge XANES and EXAFS spectra which will be discussed below. Ca and Mg at their concentration levels in groundwater should have limited effects on Re removal by pFe, because Re and Ca/Mg don't necessarily compete for the same binding sites. However, it is unknown whether Ca and Mg at much higher concentrations will impact the Re removal by pFe in other environmental applications.

The removal capacities of the present pFe material for sequestering TcO_4^- or its surrogate, ReO_4^- , from aqueous media are compared with some ZVI based materials published in the literature (Table 1), in which the pH values and analyst concentrations used in each of these studies were included in the table for comparison. It is noted that zirconia supported nano ZVI removed ~50% ($K_d = 370 \text{ mL/g}$) of the TcO_4^- from a pH 14 tank waste simulant containing 0.51 mM TcO_4^- through reduction, while a silica gel supported nano ZVI removed >95% TcO_4^- ($K_d = 290 \text{ mL/g}$) from a neutral pH eluate simulant containing 0.076 mM TcO_4^- [33]. Starch-stabilized nano ZVI rapidly reduced ReO_4^- to ReO_2 at ambient temperatures and near pH values [34, 36]. Graphene supported nano ZVI was effective at removing ReO_4^- from aqueous solution with a capacity of 75 mg/g through both adsorption and reduction mechanisms at pH 3 [35]. More

recently, fresh nano ZVI was reported to be effective for removing ReO₄⁻ from high pH and nitrate aqueous media via the reductive precipitation to ReO₂, which indicated that the ReO₄⁻ removal capacity increased at pH from 4 to 7.5, and then decreased to near zero at pH 12 [37]. The Tc or Re concentration, pH and the presence of other competing ions may dramatically impact their removal capacity. As a result, batch sorption data obtained under different experimental conditions may not be directly comparable. However, by comparison, the current pFe material is among the best ZVI materials for Tc sequestration from aqueous media, as evidenced by its Tc sorption coefficient K_d value $(1.8 \pm 0.6 \times 10^6 \text{ mL/g})$ and saturation removal capacity (27.5 mg/g) at the equilibrium pH values. More importantly, the pFe material is much less expensive (~\$4/kg) than the nano ZVI materials, which may offer significant advantages for its widespread practical applications to TcO₄⁻ sequestration from groundwater or even liquid nuclear waste streams.

3.3. Chemical speciation of the removed Tc and Re

Technetium K-edge XANES (A) and EXAFS in k space (B) of two selected pFe samples exposed to TcO₄⁻ of different concentrations in AGW are shown in Fig. 5, in comparison with the spectra of several model samples. The preparation of model samples Tc(IV)-Fe(OOH) and Tc(IV)-Fe₃O₄ was described in literature [48]. The Tc K-edge XANES data (dotted lines) of the two samples were fitted using linear combination fitting method via the use of Athena [46]. The fits are shown as green and red curves in Fig. 5, and the obtained fitting results are summarized in Table 2. The Tc XANES fitting results consistently demonstrated that for both samples, TcO₄⁻ was 20-30%, the total Tc(IV) associated with Fe(OOH) and Fe₃O₄ was 70-80%, and TcO₂ was <7%, which is within the error of the linear combination fitting method [46]. The Tc EXAFS data of these two samples were also fitted using these model samples (Fig. 5B), which indicated

that 70-80% of the Tc species were associated with Fe(OOH) and Fe₃O₄, and the other 20-30% of the Tc species was TcO₄⁻. The presence of Fe(OOH) and Fe₃O₄ was verified by the power X-ray diffraction pattern of pFe in contact with water for 6 days under ambient conditions (Fig. S4).

The Re L-edge XANES spectra of pFe after exposure to ReO₄⁻ in AGW are shown in Fig. 6A, in comparison with the spectra of two standards, sodium perrhenate (NaReO₄) and Re oxide (ReO₂) [49-52]. The L-edge absorption peaks of the pFe exposed to ReO₄⁻ were at 10534.8 eV, with another peak at about 10546.1 eV. Linear combination fitting indicated that all the Re associated with the pFe was ReO₄⁻. Thus, graphical comparison and linear combination fitting clearly indicated that the sequestered Re species on pFe in AGW at an equilibrium pH of 10.6 was ReO₄⁻, without detectable ReO₂.

Rhenium L-edge EXAFS spectra in k-space and Fourier transform plots in R magnitude of pFe after exposure to ReO₄⁻ are shown in Fig. 6B and 6C, respectively, together with the two standards. The experimental data are shown as dotted lines, and EXAFS fits are shown as colored lines. The fitted EXAFS parameters of these samples are summarized in Table 3. The EXAFS spectrum of NaReO₄ was fitted by tetrahedral Re-O path with Re-O distance of 1.728 Å [47], obtaining the fitted Re-O distance of 1.731 Å and a coordination number of 2.8, smaller than 4. Including the second Re-O path (R = 3.06 Å) slightly improved the fitting statistics. However, the Re-Na scattering paths with Re-Na distances of 3.794 and 3.975 Å were not included in EXAFS data fitting, because the EXAFS signal was too weak beyond 3 Å. Like NaReO₄, the Re L-edge EXAFS data of pFe exposed to ReO₄⁻ were fitted with tetrahedral Re-O paths at a Re-O distance of 1.715 \pm 0.003 Å with a coordination number of 2.6 \pm 0.3, very similar to those of NaReO₄. Including the second Re-O path also slightly improved their fitting statistics. However, no meaningful Re-Fe scattering was observed to elucidate interaction

between ReO₄⁻ and the substrate. The EXAFS data fitting of the pFe, as well as NaReO₄, was good as measured by the reduced χ^2 of 28 (Table 3). Thus, the Re L-edge EXAFS spectra of pFe exposed to ReO₄⁻ were visibly identical to those of NaReO₄, but drastically different from those of ReO₂ (Fig. 6B and 6C). These results confirmed that the Re species associated with pFe was ReO₄⁻, rather than its reduced ReO₂. While our results are different from previous reports regarding Re speciation on ZVI [35, 37], they are consistent with Re speciation (i.e., ReO₄⁻ >90%) on steel coupon that is exposed to KReO₄ solution [53]. It is not entirely clear why different Re speciation is observed on iron materials exposed to ReO₄⁻ among these studies, but it is likely related to differences in solution chemistry and batch experimental conditions.

3.4. Tc and Re stabilization by pFe

To further understand the mechanisms responsible for Tc and Re sequestration and stabilization, Fe K-edge XANES (A) and EXAFS in k space (B) of pFe before and after exposure to ReO₄⁻ are shown in Fig. 7, in comparison with two standards, metal iron and Fe(OOH). Linear combination fitting was conducted to analyze the experimental Fe K-edge XANES and EXAFS spectra of this pFe sample using Athena, as shown in Fig. 7. The Fe K-edge XANES fitting gave 85% pFe and 15% Fe(OOH), while the Fe EXAFS fitting gave 78% pFe and 22% Fe(OOH). Consistently both Fe K-edge XANES and EXAFS spectra demonstrated that the pFe sample after Re removal from AGW at pH value of 10.6 was characterized primarily by pFe (~80%) and secondarily by Fe(OOH) (~20%). These results further demonstrate that pFe corroded and Fe(OOH), and possibly Fe₃O₄, formed on pFe surfaces during this six-day batch experiment. It is expected that such corrosion of pFe would be more significant for the Tc sequestration experiment at pH 6.8 under, otherwise, similar experimental conditions [36], because H⁺ facilitates the oxidation of Fe⁰ to Fe²⁺ in water.

In order to further understand Re speciation and immobilization mechanisms, an extraction experiment for Re using sodium sulfate and potassium iodate, as well as deionized water, was conducted. Fig. 8 shows that with one-minute Vortex agitation, the extraction percentage of Re species by deionized water increased to 2.8%, compared to 1.25% for deionized water extraction without agitation. The extraction percentages of Re species by 0.1 M Na₂SO₄ and even 1 M KI solution were similar, just ~2%. Considering similar chemistries between ReO₄⁻ and TcO₄⁻, the results demonstrated that the sequestered ReO₄⁻ species was unlikely adsorbed on pFe as an outer-sphere complex, in contrast to TcO₄⁻ on organoclay and activated carbon, which is desorbed by 1 M KI solution at levels of 95.6% and 86.1%, respectively [54]. Instead, these results confirmed that the Re species was likely co-precipitated with Fe(OOH) and Fe₃O₄, so that it was not ion-exchanged by other anions.

Thus, for sequestration of TcO_4^- by pFe at a pH of ~6.8, 70-80% of the spiked TcO_4^- was reduced to Tc(IV) that was further incorporated into Fe corrosion products (i.e., Fe(OOH), Fe_3O_4) [21, 24, 48, 55]. The remaining 20-30% of TcO_4^- remained unreduced, which was more likely incorporated into the structure of Fe corrosion products [53], rather than adsorbed on pFe or its corrosion products as an outer-sphere complex [54]. In contrast, for sequestration of ReO_4^- by pFe at a pH of ~10.6, ReO_4^- was not reduced under similar ambient oxic conditions, because ReO_4^- has higher redox potential ($\text{E}^0 = -0.548 \text{ V}$) than that for TcO_4^- ($\text{E}^0 = -0.361 \text{ V}$) [36]. Meanwhile, ReO_4^- sequestered by pFe was not significantly extracted (<2%) by 1 M KI solution. Thus, the sequestration of ReO_4^- and by chemical analogy, unreduced TcO_4^- , by pFe is likely through incorporation into the structure of Fe corrosion products (i.e., Fe(OOH), Fe_3O_4). These results are consistent with several of previous studies [24, 48, 55], but in contrast with some other studies that have proposed the chemical reduction of TcO_4^- to TcO_2 [33] or ReO_4^- to ReO_2

[34-37]. In addition, while the Tc(IV) incorporation into α -Fe₂O₃ has been demonstrated by quantum mechanical calculation [56], the incorporation of TcO₄⁻ or ReO₄⁻ into the corrosion products warrants further investigation.

4. Conclusions

A novel material, pFe, was developed and evaluated for TcO₄ sequestration from simulated contaminated groundwater and liquid nuclear waste streams. The pFe material was significantly more effective than gFe at removing TcO₄⁻ and ReO₄⁻ from groundwater under oxic conditions. While gFe removes very little TcO_4^- or ReO_4^- from AGW at pH ≥ 6 under ambient oxic conditions, the pFe effectively sequesters TcO₄ or ReO₄ from AGW under similar oxic conditions, with a capacity of 27.5 mg Tc/g pFe at pH ~6.8, and a capacity of 23.9 mg Re/g pFe at pH ~10.6. Our results indicate that the pFe is more effective for TcO₄⁻ sequestration than for ReO₄ removal, which is probably related to the lower redox potential of TcO₄ and lower pH values in the Tc experiments. If redox processes play a role in TcO₄ removal, additional caution is required for the use of ReO₄⁻ as a TcO₄⁻ surrogate. In addition, pFe can effectively sequester TcO₄ from contaminated aqueous media through the incorporation of Tc(IV)) and/or TcO₄ into the structure of the Fe corrosion products (i.e., Fe(OOH), Fe₃O₄) [24], which greatly reduces the risk of remobilization [21]. More importantly, the sequestration of TcO₄⁻ from aqueous media by pFe occurs under ambient oxic conditions, with no need to create and maintain chemically reducing conditions. Therefore, inexpensive and high-capacity pFe materials may provide a practical solution for removing ⁹⁹TcO₄ and other anionic contaminants from environmental systems and liquid nuclear wastes. Future efforts may focus on improved methodologies (e.g., special additives, sonication, acid washing, reduction of particle size) for producing porous iron materials with even higher surface areas to further increase the capacity for TcO₄ sequestration.

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Table 1 Comparison of porous iron (pFe) with several reported ZVI-based materials for TcO₄⁻ or ReO₄⁻ removal from aqueous media.

ZVI materials	Aqueous media	pН	Sorbate	Sorption coefficient, K _d (mL/g) ^a	Removal capacity (mg/g) ^a	Removal mechanism	References
Nano ZVI on zirconia	Waste simulant	14	5.1×10 ⁻⁴ M TcO ₄ -	370		Reduction	[33]
Nano ZVI on silica	Eluate simulant	~7	7.6×10 ⁻⁵ M TcO ₄	290		Reduction	-
Nano ZVI on starch	Water	7	4×10 ⁻⁵ M ReO ₄ ⁻	658		Reduction	[34]
Nano ZVI on starch	Water	7.6	4×10 ⁻⁵ M ReO ₄ -	74		Reduction	[36]
Nano ZVI on graphene	Water	3	1.4×10 ⁻⁴ M ReO ₄ -	2143	75	Adsorption / reduction	[35]
Nano ZVI	Salt solution	4	2.7×10 ⁻⁴ M ReO ₄ -	239	7.5	Reduction	[37]
		7.5		547	11.6		
		10		265	8.0		
		12		0	0		
Steel coupon	Groundwater	7.4	1×10 ⁻⁴ M TcO ₄ -			Reduction / co-precipitation	[53]
		7.4	1×10 ⁻³ M ReO ₄ -			Little reduction / Co-precipitation	
gFe	Groundwater	~6	6.1×10 ⁻⁵ M TcO ₄ -	3.2 ± 1.8	0.02	•	This work
		6.7	6×10 ⁻⁵ M ReO ₄ -	12.0	0.14		
pFe	Groundwater	~6	6.1×10 ⁻⁵ M TcO ₄ -	$1.8 \pm 0.6 \times 10^6$	0.61		-
		6.7	6×10 ⁻⁵ M ReO ₄ -	$5.4 \pm 3.1 \times 10^3$	1.09		
		6.8	Varied, TcO ₄ -		27.5 b	Reduction / co-precipitation	
		10.6	Varied, ReO ₄ -		23.9 b	Co-precipitation	

^a The sorption coefficient, K_d (mL/g) and removal capacity values from the references were calculated / estimated based on the figures presented in each original publication.

^b The Tc or Re removal capacity (mg/g) data were saturation capacities obtained from Langmuir modeling to experimental isotherm curves.

 $\begin{tabular}{ll} \textbf{Table 2} \\ \textbf{Speciation of the removed Tc on pFe samples obtained from linear combination fitting (LCF) of Tc K-edge XANES data.$^a \end{tabular}$

Samples	TcO ₄	Tc(IV)-Fe(OOH)	Tc(IV)-Fe ₃ O ₄	TcO ₂		
pFe-1	21.0	22.8	49.2	7.0		
pFe-2	27.2	19.7	51.9	1.2		
^a The errors from the XANES LCF are estimated to be $\pm 10\%$ [46].						

Table 3 Re L-edge EXAFS fitting data for Re species sequestered on pFe.

Samples ^a	рН	Scattering path	Interatomic distance (Å)	Coordination number	Debye–Waller factor, σ^2 (Å ²)	R-factor	Reduced χ^2
pFe_Re-6	10.6	Re-O1	1.717 ± 0.010	2.6 ± 0.3	0.0029 ± 0.0015	0.0089	27.7
NaReO ₄	EXAFS	Re-O1	1.731 ± 0.007	2.8 ± 0.3	0.0028 ± 0.0009	0.0038	19.5
		Re-O2	3.037 ± 0.074	4	0.0314 ± 0.0163		
	X-ray structure [47]	Re-O1	1.728	4			
		Re-O2	3.06	4			
ReO ₂	EXAFS	Re-O1	2.02 ± 0.02	4.5	0.0068 ± 0.0025	0.0155	71.3
		Re-Re	2.55 ± 0.03	2	0.0098 ± 0.0053		
		Re-O3	3.09 ± 0.01	2	0.0055 ± 0.0085		
		Re-Re2	3.78 ± 0.03	8	0.0102 ± 0.0029		

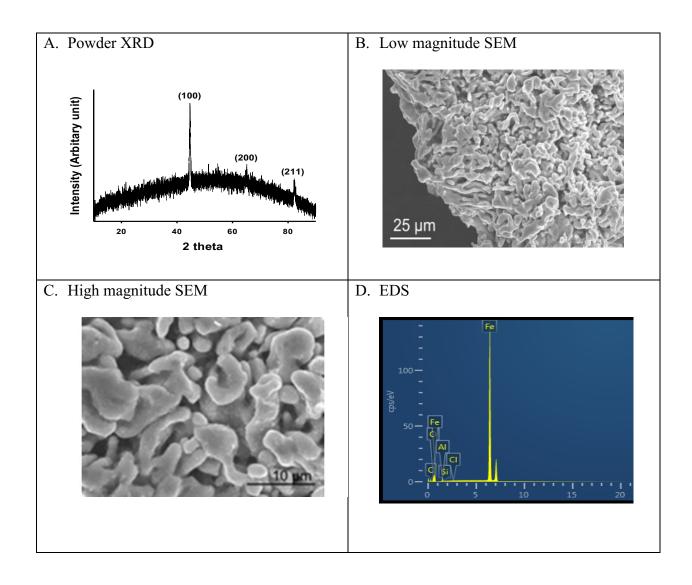


Fig. 1. Powder XRD pattern (A), SEM images (B and C) and EDS spectrum (D) of pFe.

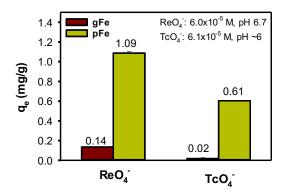


Fig. 2. Comparison of porous iron (pFe) and granular iron (gFe) for TcO_4^- and ReO_4^- removal from groundwater under oxic conditions. It is noted that for the ReO_4^- experiment, the initial Re concentration was 6.0×10^{-5} M, the sorbent loading was 10 g/L, and pH ~ 6.7 , while for the TcO_4^- experiment, the initial Tc concentration was 6.1×10^{-5} M, the sorbent loading was 10 g/L, and pH ~ 6.0 . Error bars represent standard deviation of 2 replicates.

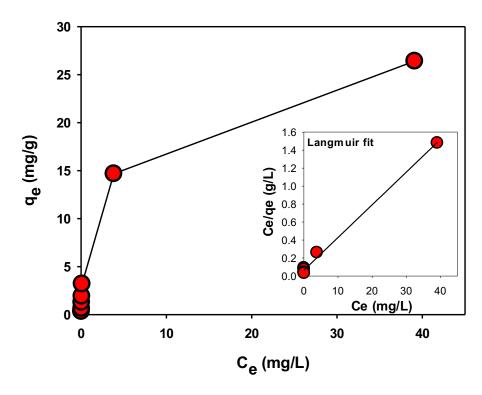


Fig. 3. Adsorption isotherm of TcO_4^- on pFe in AGW at pH \sim 6.8. Langmuir fit to the TcO_4^- adsorption data is shown in the inset. All measurements represent the average of two replicates, except for the data point at $C_e = 39.1$ mg/L.

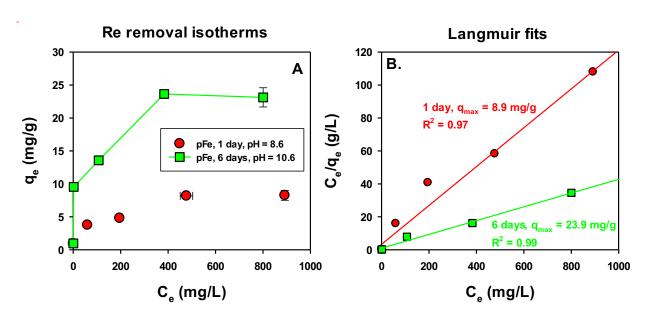


Fig. 4. Adsorption isotherms of ReO₄⁻ on pFe after equilibration for 1 day and 6 days (A). Langmuir fits to the adsorption data for ReO₄⁻ on pFe are shown at right (B). All measurements represent the average of two replicates.

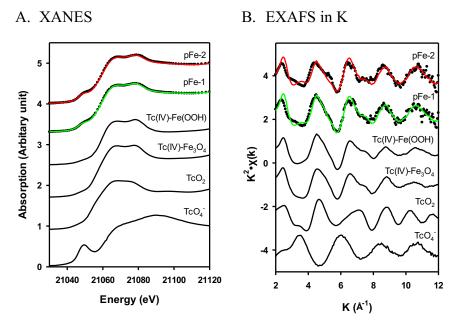


Fig. 5. Tc K-edge XANES (A) and EXAFS in k space (B) of pFe exposed to TcO₄⁻ in artificial groundwater, in comparison with Tc K-edge data of several model samples. Samples pFe-1 and pFe-2 were the same porous iron exposed to TcO₄⁻ of different concentrations. The green and red curves were linear combination fits to the experimental data using Athena.

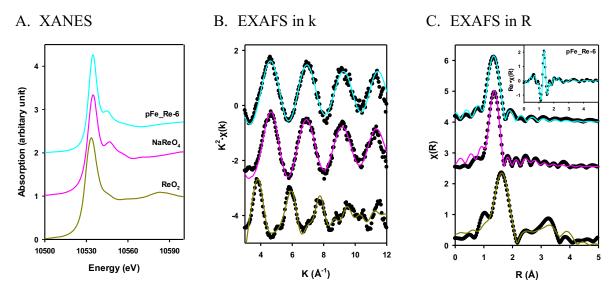


Fig. 6. Re L-edge XANES (A), EXAFS in k space (B) and EXAFS in R space (C) of Re species on pFe, in comparison with Re L-edge data of two model compounds, NaReO₄ and ReO₂. Fits to the Re EXAFS data of ReO₂ were made in R space (R from 1 to 3.8 Å) and obtained by taking the Fourier transform (FT) of $\chi(k)$ (k from 3.5 to 10.8) with a k weighting of 2, based on crystal structure data of ReO₂ [57]. The EXAFS data in real R space for pFe exposed to ReO₄⁻ is shown in the inset of Fig. 6C.

A. XANES

B. EXAFS in k

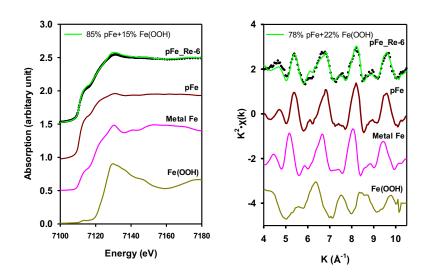


Fig. 7. Fe K-edge XANES (A) and EXAFS in k space (B) of pFe before and after exposure to ReO₄⁻, in comparison with the spectra of metal iron and Fe(OOH). It is noted that the Fe K-edge spectra of our samples were collected using a fluorescence detector, while the Fe K-edge spectra of metal iron and Fe(OOH) were collected using a transmission mode.

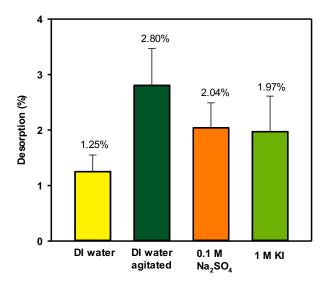


Fig. 8. Desorption of ReO₄⁻ on pFe by deionized (DI) water, deionized water after one-minute agitation, 0.1 M Na₂SO₄ and 1 M KI solution. The desorption batch experiment was conducted by placing the suspensions in the centrifuge tubes on a reciprocating shaker for 3 days under ambient conditions. Error bars represent standard deviation of 2 replicates.