# **REFERENCE CASES FOR USE IN THE REFERENCE CASES FOR USE IN THE CEMENTITIOUS BARRIERS PARTNERSHIP PROJECT**

**Cementitious Barriers Partnership** 

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## **FOREWORD**

The Cementitious Barriers Partnership (CBP) Project is a multi-disciplinary, multi-institutional collaboration supported by the United States Department of Energy (US DOE) Office of Waste Processing. The objective of the CBP project is to develop a set of tools to improve understanding and prediction of the long-term structural, hydraulic, and chemical performance of cementitious barriers used in nuclear applications.

A multi-disciplinary partnership of federal, academic, private sector, and international expertise has been formed to accomplish the project objective. In addition to the US DOE, the CBP partners are the Savannah River National Laboratory (SRNL), Vanderbilt University (VU) / Consortium for Risk Evaluation with Stakeholder Participation (CRESP), Energy Research Center of the Netherlands (ECN), and SIMCO Technologies, Inc. The Nuclear Regulatory Commission (NRC) is providing support under a Memorandum of Understanding. The National Institute of Standards and Technology (NIST) is providing research under an Interagency Agreement. Neither the NRC nor NIST are signatories to the CRADA.

The periods of cementitious performance being evaluated are up to or longer than 100 years for operating facilities and longer than 1000 years for waste management. The set of simulation tools and data developed under this project will be used to evaluate and predict the behavior of cementitious barriers used in near-surface engineered waste disposal systems, e.g., waste forms, containment structures, entombments, and environmental remediation, including decontamination and decommissioning analysis of structural concrete components of nuclear facilities (spent-fuel pools, dry spent-fuel storage units, and recycling facilities such as fuel fabrication, separations processes). Simulation parameters will be obtained from prior literature and will be experimentally measured under this project, as necessary, to demonstrate application of the simulation tools for three prototype applications (waste form in concrete vault, high-level waste tank grouting, and spent-fuel pool). Test methods and data needs to support use of the simulation tools for future applications will be defined.

The CBP project is a five-year effort focused on reducing the uncertainties of current methodologies for assessing cementitious barrier performance and increasing the consistency and transparency of the assessment process. The results of this project will enable improved risk-informed, performance-based decision-making and support several of the strategic initiatives in the DOE Office of Environmental Management Engineering & Technology Roadmap. Those strategic initiatives include 1) enhanced tank closure processes; 2) enhanced stabilization technologies; 3) advanced predictive capabilities; 4) enhanced remediation methods; 5) adapted technologies for site-specific and complex-wide D&D applications; 6) improved SNF storage, stabilization and disposal preparation; 7) enhanced storage, monitoring and stabilization systems; and 8) enhanced long-term performance evaluation and monitoring.

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#### **ABSTRACT**

The Cementitious Barriers Partnership Project (CBP) is a multi-disciplinary, multi-institution cross cutting collaborative effort supported by the US Department of Energy (DOE) to develop a reasonable and credible set of tools to improve understanding and prediction of the structural, hydraulic and chemical performance of cementitious barriers used in nuclear applications. The period of performance is >100 years for operating facilities and > 1000 years for waste management. The CBP has defined a set of reference cases to provide the following functions: (i) a common set of system configurations to illustrate the methods and tools developed by the CBP, (ii) a common basis for evaluating methodology for uncertainty characterization, (iii) a common set of cases to develop a complete set of parameter and changes in parameters as a function of time and changing conditions, (iv) a basis for experiments and model validation, and (v) a basis for improving conceptual models and reducing model uncertainties. These reference cases include the following two reference disposal units and a reference storage unit: (i) a cementitious low activity waste form in a reinforced concrete disposal vault, (ii) a concrete vault containing a steel high-level waste tank filled with grout (closed high-level waste tank), and (iii) a spent nuclear fuel basin during operation. Each case provides a different set of desired performance characteristics and interfaces between materials and with the environment. Examples of concretes, grout fills and a cementitious waste form are identified for the relevant reference case configurations.

#### **1.0 INTRODUCTION**

The Cementitious Barriers Partnership (CBP) Project is a multidisciplinary effort supported by the US DOE to develop a set of tools to improve prediction of the structural, hydraulic and chemical performance of cementitious barriers used in nuclear applications over extended time frames (e.g.,  $>100$  years for operating facilities and  $>1000$  years for waste management) [1]. The CPB partners, in addition to the US DOE, are the U.S. Nuclear regulatory Agency (NRC), the National Institute of Standards and Technology (NIST), the Savannah River National Laboratory (SRNL), Vanderbilt University (VU) / Consortium for Risk Evaluation with

Stakeholder Participation (CRESP), Energy Research Center of the Netherlands (ECN), and SIMCO, Technologies, Inc.

The project is focused on reducing uncertainties associated with current methodologies for assessing cementitious barrier performance and increasing the consistency and transparency of the assessment process. The results of this project will support long-term performance predictions and performance-based decision making and are applicable to several of the strategic initiatives in the U. S. Department of Energy (DOE) Environmental Management Engineering  $\&$ Technology Roadmap [2].

Performance assessments (PAs) for low-level waste facilities consist of 1) ground water flow and contaminant transport models, 2) air and radon transport pathway models, 3) inadvertent intruder analyses, and 4) all path ways human health risk analyses. The CBP project is focused on understanding and predicting the physical (hydraulic), chemical (contaminant retention and matrix evolution) and mechanical (structural) performance of cementitious barriers including waste zones for the subsurface flow and contaminant transport modeling. The set of simulation tools and data developed by this project will be applicable to near surface engineered waste disposal systems, e.g., waste forms, containment structures, entombments and environmental remediation, including decontamination and decommissioning (D&D) activities. The simulation tools will also support analysis of chemical degradation of concrete used in nuclear facilities containment structures (spent fuel pools, dry spent fuel storage units, and recycling facilities, e.g., fuel fabrication, separations processes).

Three prototype reference systems/configurations described in this paper were defined to capture the essential features of the various types of engineered cementitious barriers. The reference cases are intended to provide:

- Full descriptions of the engineered structures that are sufficient to support Performance Assessment (PA) modeling;
- Simplified descriptions for 1- and 2-D analyses with representative materials and interfaces that will be used to evaluate time and spatially dependent evolution of performance in response to dynamic boundary conditions;
- Material descriptions and boundary conditions for experimental programs designed to support property-based chemical and physical constitutive models (non spatially dependent);
- Focused experimental programs that will be designed to reduce uncertainties associated with assumptions about material performance in interfacial regions between the waste, engineered materials, and environmental media.

## **2.0 REFERENCE CASES**

Key information required as inputs for defining systems and scenarios for PA modeling includes:

• Geometry

- Initial conditions
- Boundary conditions (e.g., fluxes, concentrations, etc.)
- Material properties that control matrix durability and contaminant leaching including:
	- a. Physical
	- b. Hydraulic
	- c. Structural
	- d. Chemical
	- e. Mineralogical

In addition, meaningful temporal and spatial scales must be selected to best address the modeling needs.

Key outputs required for cementitious barrier performance modeling include:

- Moisture and gas flow and constituent (contaminant) transport (leaching) function of time and spatial relationships,
- Changes in the physical / hydraulic properties of the barrier and waste as a function of time and spatial relationships.

# **2.1 Reference Case Geometry**

Actual structures, engineered barriers, process equipment, and waste packages, etc. are three dimensional (3-D) and typically geometrically complex. For computational convenience, most low-level waste PAs reduce the 3-D complexities to 2-D cross sections that are considered to be reasonable approximations sufficient for addressing the geometrical issues. When cementitious barriers are present, 1-D approximations must be applied with caution and are rarely adequate due to the contrast in the hydraulic conductivities between the barrier and environmental media and/or waste zone.

The proposed CBP progression for the reference cases is illustrated in Figures 1 and 2. Mechanistic understanding will be obtained initially from 1-D phenomenological modeling and supporting experiments as shown in Figure 1. This information will be used as input to multidimensional PA flow and transport models, which are schematically illustrated in Figure 2, or in 1-D relative uncertainty analyses, such as those obtained with the Goldsim environmental transport modeling. The process for incorporating the phenomenological information into the

multi-dimensional PA codes will be via algorithms developed from the 1-D experimental and associated modeling effort.

#### *Boundary Condition A*



 *Boundary Condition B* 

**Figure 1. Examples of a One-Dimensional Reference Case Configuration for Evaluating Chemical and Physical Phenomena and Mechanisms.** 



## **Figure 2. Example of a Two-Dimensional Reference Case Configuration that Incorporates a Flow Field for PA Calculations.**

#### **2.2 Reference Case Initial and Boundary Conditions**

Initial conditions typically defined in PAs that are important to the performance of disposal units, including engineered cementitious barriers are:

• Waste inventory and characteristics

- o Radioactive and chemical species of interest
- Influxes of water, gas, and chemical species at the system boundaries (fluxes across material interfaces)
	- $\circ$  Water (% saturation, pH, Eh, dissolved O<sub>2</sub> and CO<sub>2</sub>)
	- o Air (%  $O_2$ ,  $CO_2$ ,  $H_2O$  relative humidity)
	- $\circ$  Corrodent chemicals such as Cl,  $SO_4^2$ , alkalis, organic and inorganic acids
- Infiltration rates and flow along material interfaces (flow fields)
- Temperature and temperature cycling
- Structural condition

- o Initial cracks from thermal stresses and drying shrinkage stresses
- o Structure penetrations, construction joints, and other construction details
- o Steel reinforcements (rebar and other)
- Episodic events such as seismic events and structural settlement or failure.

The CBP effort will focus primarily on the consequences of the influxes and fluxes across material interfaces and through materials of moisture, gas, and chemical species on the cementitious barrier materials as functions of long-term exposure. Temperature and temperature cycling will also be considered. The radioactive species of interest for the CBP reference cases are primarily  $Cs^+$ ,  $Sr^{2+}$ , and the long lived mobile isotopes, Tc-99, I-129, C-14 and selected actinides, such as U and Pu or suitable surrogates. Degradation of structural penetrations, e.g., construction joints and other construction details will not be included in the mechanistic or phenomenological investigations except for the potential to provide fast pathways.

# **2.3 Reference Case Time Periods**

Time periods over which performance predictions are required are 100 years for storage structures and 1000 to 10,000 years for disposal units. Consequently, the phenomenological models will be run to estimate corresponding time periods. Laboratory experiments for mechanistic or validation studies are not expected to exceed a 5-year time period. If specific data are required for older (aged) materials (5-50+ years) cores from existing structures will be collected and analyzed.

# **2.4 Reference Case Outputs**

The parameters required for PA modeling are the reference case outputs for the CBP experimental and phenomenological modeling efforts. These parameters are typically chemical, hydraulic, and physical properties of the engineered barrier materials and of the barriers themselves and evolution of the properties as a function of time, influx of chemicals and physical conditions that modify the properties. Examples of important properties for cementitious

barriers include: bulk composition, mineralogy, hydraulic conductivity, solubilities and diffusivities of the matrix phases and contaminant species (leaching properties), porosity and pore size distribution, moisture retention curves (function of pore size distribution and pore structure), bulk density and particle density.

# **2.5 Reference Case Cementitious Materials**

Three types of cementitious materials were selected as reference cases. Each of the reference case materials have been used as barriers in actual waste disposal units. These materials are listed below:

- Reinforced Concrete (carbon steel rebar with three inch cover)
	- o Type I/II Binary Blend (portland cement + blast furnace slag binder)
	- $\circ$  Type I/II Ternary Blend (portland cement + blast furnace slag + Class F fly ash binder)
	- $\circ$  Type V Sulfate Resistant Quaternary Blend (portland cement + slag + Class F fly ash + silica fume binder)
- Flowable, Stable (zero-bleed) Infill/Back Fill Grout
	- o Three chemically reducing ternary blends
		- High water to cementitious material ratio
		- Medium water to cementitious material ratio
		- $\blacksquare$  Low water to cementitious material ratio with 3/8 inch stone and sand
	- o Non reducing binary blend
		- $\blacksquare$  Low water to cementitious material ratio with 3/8 inch stone and sand
		- Salt waste form.

These materials are described in more detail in Tables 1 to 3, respectively.

# **2.6 Reference Disposal and Storage Units**

The CBP reference case materials have been used in actual low-level waste (LLW) disposal units in the DOE complex or in commercial nuclear industry process/storage units. Three reference case configurations are listed below:

- a) Cementitious low-level salt waste form in a reinforced concrete disposal vault.
- b) Reinforced concrete vault containing a carbon steel high-level waste tank filled with a chemically and structurally stabilizing cementitious grout and low-level waste residuals.
- c) Reinforced concrete spent nuclear fuel basis with a stainless steel liner.

Schematic illustrations of the two disposal units and of the spent fuel basin are provided in Figures 3-5.



#### **Figure 3. Schematic Illustration of a Reinforced Concrete Vault Containing a Cementitious Low Activity Waste Form. Examples of Multi-layer Material and Interfaces Relevant to 1-D Mechanistic Studies are Illustrated.**

#### *2.6.1 Cementitious Waste Form in Reinforced Concrete Vault*

A brief description of the reference cementitious waste form disposed of in a concrete vault is provided below:

- Reinforced concrete vault filled with a monolithic cementitious low-level radioactive salt waste form. The concrete vault also contains carbon steel columns and trusses to support the roof. The vault is filled in layers typically 15 to 30 cm thick.
- A clean grout cap is placed between the final waste form layer and the top of the vault.
- Upon closure of the disposal facility, which will contain multiple vaults, soil backfill will be placed around vaults constructed on grade and a multi-layer cap will be constructed to limit infiltration. (New vault designs call for the vaults to be constructed below grade.)
- External boundary conditions for the at grade vaults prior to closure include: exposure of the concrete walls and roof to ambient air conditions, for example, free exchange of moisture and air with atmosphere, unsaturated concrete with intermittent wetting, and precipitation diverted away from waste form. The base slab will be exposed to unsaturated soil.
- Internal boundary conditions for the vault walls and base slab are a function of exposure to the salt waste form. The waste form is a highly alkaline material with a very high sulfate content and is therefore a potential source of chemicals that are known to degrade concrete.
- External boundary conditions for the concrete vault after closure include: contact with native soil (sand and clay) with very low, intermittent infiltration and unsaturated moisture content controlled by balance of capillary pressures and pore water-vapor equilibrium that is a function of pore space relative humidity.
- Internal boundary conditions for the vault walls and base slab are a function of exposure to the salt waste form (same as above).

For this system, the CBP will conduct research to improve the understanding of degradation mechanisms and material evolution as a function of long times and develop algorithms that link degradation to changes in hydraulic properties of the cementitious barriers which can be used in the PA models.

# *2.6.2 Closed High-Level Waste Tank:*

A brief description of the reference closed carbon steel high-level waste tank surrounded by a concrete vault and filled with a cementitious grout is provided below:

- Carbon steel liner (HLW tank) in a reinforced concrete vault will be filled with a cementitious grout to physically stabilize the structure and prevent collapse and to also chemically stabilize residual waste and contaminants. The annulus space between tank and concrete vault will also be filled with cementitious grout.
- One or more grout formulations will be used to fill the tank. A chemically reducing formulation (containing blast furnace slag) will be used for grout in contact with waste residuals.
- Tanks typically contain metal piping (e.g., cooling coils) and process equipment (e.g., pumps) which will also be filled with grout where practical.

 Closure includes backfill in some cases and coverage with multi-layer cap to limit infiltration.

 Each engineered barrier has a unique set of boundary conditions. For example, the external boundary conditions for the concrete vault are determined by the surrounding soil with a low, intermittent infiltration and unsaturated moisture content controlled by the balance of capillary pressures and pore water-vapor equilibrium and atmospheric exchange by gas diffusion. For the purposes of estimating the consequences over long performance times, the interfaces between the annulus grout and steel tank and the fill grout and the steel piping in the tank will be assumed to be similar to the interfaces between the reinforcing steel in the vault concrete and the concrete itself.

For this system, the CBP will conduct research to improve the understanding of degradation mechanisms and material evolution as a function of soil saturation, episodic events that may create fast pathways, i.e., cracking and its effect on hydraulic and leaching performance.



**Figure 4. Schematic Illustration of a Closed High-level Waste Tank (Carbon Steel Tank in a Reinforced Concrete Vault) Containing a Cementitious Grout Fill. Examples of Multi-layer Material and Interfaces Relevant to 1-D Mechanistic Studies are Illustrated.** 

# *2.6.3 Spent Fuel Basin*

A brief description of the reference case for a stainless steel-lined spent fuel basin is provided below:

- Below grade stainless steel-lined, reinforced concrete basin filled with borated water that results in approximately 6 m (20 ft) of hydraulic head on the basin.
- Internal boundary conditions for the reinforced concrete include complete saturation (water) of concrete pores with water containing borate.
- External boundary conditions include contact with saturated soil.

For this system, the development of through wall cracks due to initial conditions, construction joint failure, or post construction settlement and the resulting impact on flow and transport are of primary interest.



**Figure 5. Schematic Dagram of Spent Fuel Pool During Operations. Examples of Multilayer Material and Interfaces Relevant to 1-D Mechanistic Studies are Illustrated [7]** 

# **3.0 BOUNDARY CONDITIONS AND INTERFACES**

The processes at interfaces between adjacent materials with different properties are of great significance, as reactions may occur that can have both beneficial as well as detrimental effects. This to a large extent relates to the gradients in different constituents and properties between the adjacent matrices. When there is a gradient between two matrices, diffusion will proceed to reduce the gradient. For this process to occur a transport medium is necessary. Gas phase transport is important for some species, but reaction of gas with dry solid is usually very slow. However, the combination of gas phase diffusion of reactive species  $(CO_2$  and  $O_2$ ) in a moist environment is a condition that will speed up chemical reactions. The degree of relative saturation has an important impact on transport. Three regimes can be described: (i) a continuous gas phase and discontinuous liquid phase where only gas phase diffusion occurs; (ii) both liquid and gas phases are continuous and diffusion occurs in both phases; and (iii) a continuous liquid phase is present and the gas phase is discontinuous and only liquid phase diffusion occurs.

The most common gradients are pH gradients, redox gradients, salt gradients and, obviously, the gradients of radionuclide concentrations within the cement stabilized grout. The reactions at interfaces are quite complex, as over a relatively small distance very substantial changes in solubility controlling conditions occur. Understanding these processes is helpful to decide whether such reactive zones play an active role in the transport of substances across an interface.

# **3.1 Cementitious Waste – Concrete**

The interface boundary between cement stabilized waste and concrete is characterized by a gradient in soluble salts and depending on the nature of the cement used a redox gradient. Different pore structures amongst the two materials also can result in capillary suction from one to the other material across the interface. In the grout substances may be present that can have a detrimental effect on concrete (like sulfates) or chlorides. If there is a void between concrete and grout, then the carbonation/oxidation will proceed faster in the grout than in the concrete. The rate of front movement is of great relevance for the mobility of different elements.

# **3.2 Concrete – Soil**

The interface between concrete and clay barrier and/or soil is characterized by a large pH gradient. The consequences are remineralization reactions, which depending on the nature of the soil can have surface effects on the concrete. Organic matter from soil interacts with the concrete and can potentially mobilize constituents. As long as the monolithic product remains intact the affected layer is generally limited. Concrete exposed to a moist soil atmosphere will carbonate faster then when exposed to the atmosphere, as the  $CO<sub>2</sub>$  concentration in the soil gas phase is generally higher than the  $CO<sub>2</sub>$  level in the atmosphere. This has to do with the degradation of organic matter continuously taking place in soil. Concrete exposed to environmental conditions is only slowly carbonated, unlike the much more porous Roman cements used to construct aquaducts. The ancient pozzolans (TRAS) used have a rather high porosity, which allows carbonation to penetrate deeper. Lumps of Roman cement tested for trace element behavior were found to be fully carbonated to the core (depth of some 10 cm) in some 2000 years (ECRICEM II, 2008).

# **3.3 Additional barriers**

Additional barriers between grout and surroundings may be steel linings or other additional barriers like High Density Polyethylene Liners. These will form an effective barrier, until the lining fails, which at a time scale of 1000's of years may happen. Corrosion of the barrier will be dependent on the interfacial chemistry. The modeling must assume failure at some point in time.

# **4.0 DISCUSSION AND CONCLUSIONS**

Each reference case includes the physical geometry of the engineered system, materials of construction (including wastes and contaminants where applicable), and environmental interfaces. In addition, the description of each system includes a scenario which with multiple reference states over defined time intervals:

- (i) Initial construction,
- (ii) Operations

- (iii) Closure (with maintenance) and
- (iv) Closure (post-maintenance).

The close state may also have multiple evolutionary states, which include fast pathways or other features that will require consideration in the performance modeling.

Initial definition of the reference cases is focused on a single reference state, i.e., closure (postmaintenance) for waste management units, or operations for operating/storage units. For the purpose of developing algorithms that predict changes in parameters as a function of time and conditions, each reference case was selected to have a plausible system configuration and set of characteristics. However, the reference disposal units are not defined to represent a specific field case. This allows for development and testing over a range of field conditions that cover those encountered across the DOE complex.

Each reference case is a simplification of the actual expected disposal or storage unit and is a conceptual model of a unit. The definition of each reference case is expected to evolve over time as more knowledge is obtained and model uncertainties are addressed in addition to parameter and numerical uncertainties.

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# **6.0 ATTACHMENTS**

# **6.1 ATTACHMENT A - REFERENCE CASE MATERIALS AND PHYSICAL PROPERTIES**

	<b>Type I/II</b>	<b>Type I/II Ternary</b>	<b>Type V</b>
	<b>Binary Blend</b>	Blend [4]	Quaternary Blend [3]
	$[3]$	(kg/m <sup>3</sup> )	(kg/m <sup>3</sup> )
	$(kg/m^3)$	$(lbs/yd^3)$	$(lbs/yd^3)$
<b>Ingredient</b>	$(lbs/yd^3)$		
Type I/II Cement (ASTM C 150)	239	71.3	$\boldsymbol{0}$
	(419)	(120)	
Type V Cement (ASTM C 150)	$\theta$	$\theta$	133.5 (225)
<b>Blast Furnace Slag</b>	158	163	178
(ASTM C 989)	(278)	(275)	(300)
Type F Fly Ash (ASTM C 618) $\theta$		80.1	103.8
		(135)	(175)
Silica Fume (ASTM C 1240)	$\boldsymbol{0}$	$\boldsymbol{0}$	29.7
			(50)
Quartz Sand (ASTM C 33)	646	756.7	540.7
	(1133)	(1270)	(911)
No. 67 Granite Aggregate	1025	1038.6	1098
(maximum $\frac{3}{4}$ in) (ASTM C 33)	(1798)	(1750)	(1850)
Water (maximum)	152	142.4	168.6
	268	240	284
	$(32.1)$ gallons)	$(28.8 \text{ gallons})$	(34 gallons)
<b>Water to Cementitious Material</b> Ratio	0.385	0.38	0.38
Grace WRDA 35			
$\text{m1/100 kg cement} + \text{pozzolan}$	32.6	32.6	32.6
$(oz/cwt cement + pozzolans)$	(5.0)	(5.0)	(5.0)
Grace Darex II			
$\text{m1/100 kg cement} + \text{pozzolan}$	$2.6 - 3.3$	$2.6 - 3.3$	$2.6 - 3.3$
$(oz/cwt cement + pozzolans)$	$(0.4 - 0.5)$	$(0.4 - 0.5)$	$(0.4 - 0.5)$
Grace Adva 380			
$\text{m1/100 kg cement} + \text{pozzolan}$	$19.6 - 26.1$	$19.6 - 26.1$	$19.6 - 26.1$
$(oz/cwt cement + pozzolan)$	$(3 - 4)$	$(3 - 4)$	$(3 - 4)$
Unit Weight $(kg/m^3)$	2220	2156	2162
$(lbs/yd^3)$	(3896)	(3790)	(3795)
Compressive Strength at 28 Days			
(MPa)	27.6	27.6	34.5
(psi)	(4000)	(4000)	(5000)

**Table A-1. Reference Case Binary, Ternary, and Quaternary Concrete Formulations [3, 4].** 



# **Table A-2. Reference Case Concretes Physical and Hydraulic Property Data [3, 4].**



**Figure A-1. Moisture retention curves for the 28 day binary concrete samples (Vault 1/4).** 



**Figure A-2. Moisture retention curves for the 28 day quaternary concrete samples (Vault 2).** 



**Figure A-3. Characteristic Curves for Binary Concrete based on 28 day curing.** 



**Figure A-4. Characteristic Curves for Quaternary Concrete based on 28 day curing.** 

# **6.2 ATTACHMENT B - REFERENCE CASE FILL MATERIALS AND PHYSICAL PROPERTIES**

	<b>Type I/II</b> <b>Ternary</b> Blend [5] $(kg/m^3)$	<b>Type I/II</b> <b>Ternary</b> <b>Blend 2 [5]</b> $(kg/m^3)$	<b>Type I/II</b> <b>Ternary</b> <b>Blend 3 [5]</b> $(kg/m^3)$	<b>Type I/II</b> <b>Binary</b> Blend [6] $(kg/m^3)$
Ingredient	$(lbs/yd^3)$	$(lb/yd^3)$	$(lbs/yd^3)$	$(lbs/yd^3)$
Type I/II Cement	44.5	109.8	109.8	267
(ASTM C 150)	(75)	(185)	(185)	(450)
Grade 100 Blast Furnace Slag	124.6	154.3	154.3	$\theta$
(ASTM C 989)	(210)	(260)	(260)	
Type F Fly Ash	222.6	344.2	504.5	267
(ASTM C 618)	(375)	(580)	(850)	(450)
Quartz Sand	1365	1118.7	559.1	746.6
(ASTM C 33)	(2300)	(1885)	(942)	(1258)
No. 8 Granite Aggregate	$\boldsymbol{0}$	$\boldsymbol{0}$	561.5	741.9
(maximum 3/8 in) (ASTM C			(946)	(1250)
33)				
Water (maximum) $(kg/m3)$	297	297	302	207.7
$(lbs/yd^3)$	501 (60	501 (60	509 (61	350 (42)
	gallons)	gallons)	gallons)	gallons)
Water to Cementitious	0.76	0.49	0.39	0.39
Material Ratio				
<b>Viscosity Modifier (Welan</b>	360	283	283	$\overline{0}$
Gum) Kelco-Crete ( $grams/m^3$ )	(275)	(216)	(216)	
$(grams\prime yd^3)$				
High Range Water Reducer				
(HRWR) (L/m <sup>3</sup> )	3.48	2.88	2.88	$2.88 - 2.707$
$(f \mid o \mid z / y d^3)$	90*	54**	54***	54-70
Sodium Thiosulfate (optional)	1.25	1.25	1.25	$\theta$
	(2.1)	(2.1)	(2.1)	
Set Regulator (W. R. Grace	as needed	as needed	as needed	as needed
Recover (fl $ozyd^3$ )				
Unit Weight $(kg/m^3)$	1972	1952	2104	2141
$(lbs/yd^3)$	(3461)	(3426)	(3692)	(3758)
Compressive strength at 28				
Days	27.6	27.6	34.5	27.6
MPa	(4000)	(4000)	(5000)	(4000)
(psi)				

**Table B-1. Reference Case Fill Grout Formulations.** 

\* W. R. Grace Adva flow \*\* Sika ViscoCrete 2100 \*\*\* W. R. Grace Advaflex







**Figure B-1. Comparison of characteristic curves for Type I/II Ternary Blend Reducing Grout using measurements from various sources [5].** 



24 **Figure B-2. Characteristic curves for Type I/II Ternary Blend 2 Reducing Grout [5].** 



**Figure B-3. Characteristic curves for Type I/II Ternary Blend 3 Reducing Grout [5].** 



**Figure B-4. Characteristic curves for Type I/II Ternary Blend 3 Reducing Grout [5].** 

#### **6.3 ATTACHMENT C - REFERENCE CASE SALT WASTEFORM AND PHYSICAL PROPERTIES**

The reference case salt waste form is prepared from a premix of cementitious reagents and a lowlevel radioactive solution containing dissolved sodium salts. The formulation for the premix is provided in Table 3. The formulation for a typical DOE salt waste solution stabilized with the reference premix is provided in Table 4.





#### **Table C-2. Reference Case Non Radioactive Salt Waste Solution [3].**





# **Table C-3. Physical and Hydraulic Properties for Reference Case Salt Waste Form [3].**



**Figure C-1. Characteristic Curves for the SWPF Saltstone (using 28 and 90 day retention data).** 



**Figure C-2. Moisture retention curves for the 28 day SWPF saltstone samples.** 



**Figure C-3. Moisture retention curves for the 90 day SWPF saltstone samples.** 

#### **6.4 ATTACHMENT D - CONTAMINANT Kd DATA FOR REFERENCE CASE ORDINARY (OXIDIZED) PORTLAND CEMENTITIOUS MATERIALS**



Table D-1. K<sub>d</sub> values for selected radionuclides for new and aged ordinary portland **cement (oxidized) concrete used in the SRS PAs [8].** 

#### Table D-2. K<sub>d</sub> values for selected radionuclides for new and aged ordinary portland cement(oxidizing) concrete **used in the SRS PAs [9].**  $\cdots$







# **6.5 ATTACHMENT E - CONTAMINANT Kd DATA FOR REFERENCE CASE CHEMICALLY REDUCED CEMENTITIOUS MATERIALS**





# Table E-2. K<sub>d</sub> values for selected radionuclides for new and aged chemically reduced concrete used in the SRS PAs [9].



# **6.6 ATTACHMENT F - CONTAMINANT SOLUBILITY DATA FOR ORDINARY PORTLAND (OXIDIZING) REFERENCE**

#### **Table F-1. Radionuclide solubility data for ordinary portland cement (oxidized) young, moderately aged and aged concrete [9]**



Table 11. Apparent solubility concentration limits (mol/L or M) for Oxidizing Cementitious Solids



 $\frac{1}{2}$  and  $\frac{1}{2}$  ,  $\frac{1}{2}$ 



## **6.7 ATTACHMENT G - CONTAMINANT SOLUBILITY DATA FOR CHEMICALLY RECUCING REFERENCE CASE CEMENTITIOUS MATERIALS**

# **Table G-1. Radionuclide solubility data for reduced young, moderately aged and aged concrete [9].**



Table 12. Apparent solubility concentration limits (mol/L or M) for Reducing Cementitious Solids



 $\cdots$ 

# **6.8 ATTACHMENT H - DISTRIBUTION COEFFICIENTS FOR SOIL**



#### **Table H-1. Typical SRS Soil Physical Properties [4,11].**

1 The typical matrix potential (pore pressure) of vadose zone soils at SRS ranges from -125 to -175 cm-H20 (Nichols et al. 2000); the range of saturation and volumetric water content provided is based upon the characteristic curves produced by Phifer et al. 2006 and the typical range of vadose zone soil matrix potential from Nichols et al. 2000.

#### **Table H-2. Soil Kds**

 $\cdots$ 























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